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No.:RZUN2020-6566

检测报告 TEST REPORT

UN38.3

NAME OF SAMPLE:	Rechargeable Li-ion Cell
产品名称:	可充锂离子电芯
CLIENT:	Zhengzhou BAK Battery Co.,Ltd.
委托单位:	郑州比克电池有限公司
CLASSIFICATION OF TEST:	Commission Test
检测类别:	委托测试



检测报告

TEST REPORT

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Name of samples: Rechargeable Li-ion Cell 样品名称:可充锂离子电芯	Type/Model: 型号规格: N21700CG-50 3,6V 5000mAh 18Wh
Color: Purple	Physical shape: Cylindrical
样品颜色:紫色	样品形状: 圆柱形
Commissioned by: Zhengzhou BAK Battery Co.,Ltd. 委托单位: 郑州比克电池有限公司	Manufacturer: Zhengzhou BAK Battery Co.,Ltd. 制造商: 郑州比克电池有限公司
Commissioner address: 300 Meters of North Road, West Conjunction of Zhongxing Road and BAK Road, Zhongmou County, Zhengzhou City, Henan, P. R. China. 委托单位地址: 中国河南省郑州市中牟县中兴路与比克大道交叉口向西 300 米路北	Manufacturer address: 300 Meters of North Road, West Conjunction of Zhongxing Road and BAK Road, Zhongmou County, Zhengzhou City, Henan, P. R. China. 制造商地址: 中国河南省郑州市中牟县中兴路与比克大道交叉口向西 300 米路北
Classification of test: Commission Test	Quantity of sample: 40 cells
检测类别: 委托测试	样品数量: 40 个电芯
Tested according to:	Sample identification:
测试标准: ST/SG/AC.10/11/Rev.7/Section 38.3	样品标识序号: c1#~c40#
Receiving date: 接样日期: 2020-12-14	Means of receiving: Submitted by commissioner 接样方式: 委托单位送样
Completing date:	Test item: 7 items
完成日期: 2021-01-14	测试项目: 7 项

Test conclusion:

检测结论:

The Rechargeable Li-ion Cells submitted by Zhengzhou BAK Battery Co.,Ltd. are tested according to Section 38.3 of the Seventh revised edition of the Manual of Test and Criteria (ST/SG/AC.10/11/Rev.7/Section 38.3). The test items are full items. The test results comply with the relevant requirements of the standard.

由郑州比克电池有限公司送检的可充锂离子电芯,依据联合国《试验和标准手册》第七修订版第 **38.3** 节进行检测,试验为全项目,试验结果符合标准相关要求。

Seal of OVO CVC 印章 Date of issue:2021-01-15 公女日期:

Title:Manager批准人职务:经理

Approved by: Reviewed by: Tested by:

批准: Huangkus 审核: zhang si yao 检测: Wei Gowha

Description and illustration of the sample:

样品说明及描述:

The sample's status is good

样品状况良好。

Cell Dimensions/电芯尺寸: φ21mm×70mm

Test item	Sample No.	State	Remark
试验项目	样品编号	状态	备注
	c1#~c5#	at first cycle, in fully charged states	
	0111 0011	第一个交替充电放电周期完全充电状态	
T.1~T.5		after 25 cycles ending in fully charged	-
	c6#~c10#	states	
		第25个交替充电放电周期完全充电状态	
		at first cycle at 50% of the design rated	
	c11#~c15#	capacity	
		第一个交替充电放电周期充电到设计额定	
T.6		容量的 50%	
1.0		after 25 cycles ending at 50% of the	-
	-40# -00#	design rated capacity	
	c16#~c20#	第 25 个交替充电放电周期充电到设计额	
		定容量的 50%	
	c21#~c30#	at first cycle, in fully discharged states	
	CZ 1#~C3U#	第一个交替充电放电周期完全放电状态	-
T.8		after 25 cycles ending in fully discharged	
	c31#~c40#	states	-
		第 25 个交替充电放电周期完全放电状态	

Description of the deviation from the standard, if any:

试验结果不符合标准项的说明:

/

Remarks:

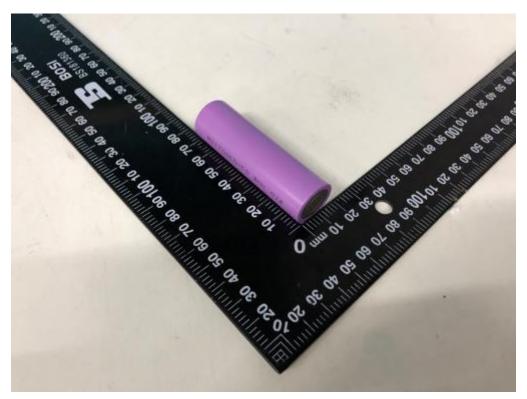
备注:

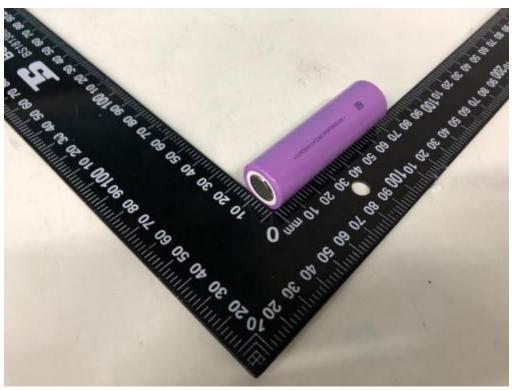
Throughout this report a comma is used as the decimal separator.

本报告中以逗号代替小数点。

Photos of Samples and Labels/样品照片及标识

Cell/电芯(N21700CG-50 3,6V 5000mAh 18Wh)





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	ST/SG/AC.10/11/Rev.7/Section	38.3								
Clause 章节	Requirements 标准要求	•								
38.3.4	Procedure/试验步骤									
	Test T.1: Altitude simulation/试验 T.1: 高度模拟									
38.3.4.1	Test cells and batteries shall be stored at a pressure of 11,6kPa or less for at least six hours at ambient temperature (20±5℃)/ 将电芯和电池在温度为 20±5℃,大气压力为不大于 11,6kpa 的环境中贮存不少于 6 个小时									
	Requirement/标准要求: 1 Cells and batteries Mass loss limit: ≤0,2% /样品质量损失 ≤0,2% 2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states. 样品试验后开路电压应不低于试验前开路电压的 90%,此要求不适用于完全放完电的电池和电芯。 3 No leakage, no venting, no disassembly, no rupture and no fire 样品(电池)应无漏液、无排气、无解体、无破裂以及无着火现象 The data is shown in Table 1 / 料据见表 1									
38.3.4.2	Test cells and batteries are to be stored for/电池存储分 1 For small cells and batteries: one temperature cycle/对于小型电芯和电池: 一次温度循环为 72±2℃(6h) — For large cells and batteries: one temperature cycle: /对于大型电芯和电池: 一次温度循环为 72±2℃(12h) — 2 The maximum time interval between test temperature 度转换最大间隔时间为 30min 3 This procedure is to be repeated 10 times/重复 10 次 4 after which all test cells and batteries are to be stotemperature (20±5℃)/循环结束后,电池在 20±5℃的分 Requirements/标准要求 1 Cells and batteries Mass loss limit: ≤0,2% /样品质量≤0,2% 2 Open circuit voltage not less than 90%, The require relating to voltage is not applicable to test cells batteries at full discharged states. 样品试验后开路电压应不低于试验前开路电压的 90% 求不适用于完全放完电的电池和电芯。	e: 72±2℃(6h) —-40±2℃(6h) -40±2℃(6h) 72±2℃(12h) —-40±2℃(12h)40±2℃(12h) re extremes is 30 minutes/温 aff aff ared for 24 hours at ambient aff by homent and and and and and by homent and and and and and by c1#~c10#: and and by c1#~c10# and by c1#~c1# and by c1#~c1# and by c1#~c1# and by c1#~c1# and by c1#~c	P							
	3 No leakage, no venting, no disassembly, no rupture no fire 样品(电池)应无漏液、无排气、无解体、无破裂以及火现象的发生	以及尤有火塊家								

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Test T.3: Vibration/试验 T.3: 振动 1 Cells and batteries are firmly secured to the platform of the vibration machine /电芯和电池牢固地安装在振动台(的台面)上 2 The vibration: a sinusoidal waveform with a logarithmic sweep between 7Hz and 200Hz and back to 7Hz traversed in 15 minutes/振动以正弦波形式,以 7Hz 增加至 200Hz,然后在减少回到 7Hz 为一个循环,一个循环持续 15 分钟的对数前移传送。 3 For cells and small batteries: from 7 Hz a peak acceleration of 1gn is maintained until 18Hz is reached. The amplitude is then maintained at 0,8mm (1,6mm total
1 Cells and batteries are firmly secured to the platform of the vibration machine /电芯和电池牢固地安装在振动台(的台面)上 2 The vibration: a sinusoidal waveform with a logarithmic sweep between 7Hz and 200Hz and back to 7Hz traversed in 15 minutes/振动以正弦波形式,以 7Hz 增加至 200Hz,然后在减少回到 7Hz 为一个循环,一个循环持续 15 分钟的对数前移传送。 3 For cells and small batteries: from 7 Hz a peak acceleration of 1gn is maintained.
at the frequency increased until a peak acceleration of 8g, occurs (approximately 50Hz). A peak acceleration of 8g, is then maintained until the frequency is increased to 200Hz. / 对于电芯和小型电池:从 7Hz 开始,以 1g, 的峭值加速度保持不变,直到达到 18Hz。然后将振幅保持在 0,8mm(总偏移 1,6mm)并且频率增加直到出现 8g, 的峰值加速度(大约 50Hz)。然后保持 8g, 的峰值加速度,直到频率增加到 200Hz。 For large batteries: from 7Hz a peak acceleration of 1g, is maintained until 18Hz is reached. The amplitude is then maintained at 0,8mm (1,6mm total excursion) and the frequency increased until a peak acceleration of 2gn occurs (approximately 25Hz). A peak acceleration of 2gn is then maintained until the frequency is increased to 200Hz. / 对于大型电池:从 7Hz 开始,以 1gn 的峰值加速度保持不变,直到达到 18Hz。然后将振幅保持在 0,8mm(总偏移 1,6mm)并且频率增加直到出现 2gn 的峰值加速度(大约 25Hz)。然后保持 2gn 的峰值加速度,直到频率增加到 200Hz。 4 This cycle repeated 12 times for a total of 3 hours for each of three mutually perpendicular mounting position of the cell. One of the directions of vibration mus be perpendicular to the terminal face. /以振动的其中一个方向必须是垂直样品标性,对每个电芯从三个互相垂直的方向上循环 12 次,每个方向 3 个小时,共 9 小时。 Requirements/标准要求 1 Cells and batteries Mass loss limit: ≤0,2% /样品质量损失 50,2% 2 Open circuit voltage not less than 90%,The requirement relating to voltage is not applicable to test cells and batteries at full discharged states. 样品试验后开路电压应不低于试验前开路电压的 90%,此要求不适用于完全放完电的电池和电芯。 3 No leakage, no venting, no disassembly, no rupture and no fire 编号为 c1#~c10#的样品:无漏液、无相气、无漏液、无相气、无解体、无破裂、3 No leakage, no venting, no disassembly, no rupture and

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ST/SG/AC.10/11/Rev.7/Section 38.3							
Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定				
38.3.4.4	Test T.4: Shock/试验 T.4: 冲击 1 Test cells and batteries shall be secured to the testing 定住每个电芯和电池样品的全部配件表面。 2 Each cell shall be subjected to a half-sine shock of pea and pulse duration of 6 milliseconds. Large cells may be shock of peak acceleration of 50 g _n and pulse duration of 电芯以峰值为 150g _n 的半正弦的加速度撞击,脉冲持续 6 大加速度 50g _n 和脉冲持续时间 11 毫秒的半正弦波冲击。 Small batteries shall be subjected to a half-sine shock of g _n (or Acceleration(g _n)= √(100850/mass) , which is smaller of 50 g _n (or Acceleration(g _n)= √(30000/mass) , which is smaller 11 milliseconds/对每个电池以峰值为 150g _n (或与 √(1008 mass)	k acceleration of 150 g _n subjected to a half-sine 11 milliseconds. / 对每个毫秒,大型电芯须经受最如 beak acceleration of 150 and pulse duration of 6 ine of peak acceleration of and pulse duration of 50 中的较小值)的半正最大加速度 50g _n (或与被冲击。 in the positive direction e mutually perpendicular hocks/每个电池或电池组接着在反方向经受三次 The samples c1#~c10#:Acceleration=150g _n No leakage, no venting, no disassembly, no rupture and no fire/编号为 c1#~c10#的 样品:	P				

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	ST/SG/AC.10/11/Rev.7/Sectio	n 38.3						
Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定					
	Test T.5: External Short Circuit/试验 T.5 :外部短路							
	1 The cell or battery to be tested shall be heated for reach a homogeneous stabilized temperature 57±4℃ 度稳定在 57±4℃							
	2 the cell or battery shall be subjected to a short circuit condition with a total external resistance of less than 0,1 ohm at 57±4℃, This short circuit condition is continued for at least one hour after the cell or battery external case temperature has returned to 57±4℃/将样品正负极用小于 0,1Ω 的总电阻回路进行短路,样品的外表温度恢复到 57±4℃之后保持短路状态 1 小时以上。							
38.3.4.5	3 the cell or battery must be observed for a further six hours for the test to be concluded,							
	/对电芯或电池必须进一步观察 6 个小时才能下结论。							
	Requirements/标准要求: During the test and within six hours after test ,the cells or batteries 在试验过程中以及之后 6 个小时内,电芯或电池样品	The samples c1#~c10#: no disassembly, no rupture and no fire/编号为						
	1. External temperature not exceed 170℃ 外表温度不超过 170℃	c1#~c10#的样品:无解体、 无破裂以及无着火现象						
	7. No disassembly, no rupture and no fire. 无解体、无破裂和无着火现象发生。 The data is shown in Table 1./数据见表 1							

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Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定					
· ·	Test T.6: Impact / Crush / 试验 T.6: 撞击/挤压							
	Impact (applicable to cylindrical cells not less than 18	mm in diameter) /						
	撞击(适用于直径不小于 18 毫米的圆柱形电池)							
38.3.4.6	1 This test sample cell or component cell is to be placed on a flat smooth surface/将试验样品用的电芯或聚合物电芯放在一个平坦光滑的平面上 2 A 15,8 mm diameter bar is to be placed across the center of the sample, A 9,1kg mass is to be dropped from a height of 61±2,5cm onto the sample./将一直径为 15,8mm 的不锈钢圆棒横过电池中部放置后,将一质量为 9,1kg 的物体从 61±2,5cm 的高度落向样品。 3 The test sample is to be impacted with its longitudinal axis parallel to the flat surface and perpendicular to the longitudinal axis of the 15,8 mm ± 0,1mm diameter curved surface lying across the center of the test sample. Each sample is to be subjected to only a single impact. / 接受撞击的试样,纵轴应与平坦的表面平行并与横放在试样中心的直径 15,8±0,1 毫米弯曲表面的纵轴垂直。每一个试样只经受一次撞击。							
	Requirements/标准要求: 1 Cells external temperature not exceed 170℃.电芯或电池的最高表面温度应不超过 170℃ 2 No disassembly, no fire within six hours of this test 试验结束后 6 个小时之内,电芯和聚合物电芯应无解体和无着火现象发生	The samples c11#~c20#: no disassembly and no fire/ 编号为 c11#~c20#的样品: 无解体、无着火现象 The data is shown in Table 2./数据见表 2						
	Crush (applicable to prismatic, pouch, coin/button of than 18mm in diameter) / 挤压(适用于棱柱形、袋装、硬币/纽扣电池和直径/ 1 A cell or component cell is to be crushed beth crushing is to be gradual with a speed of approximation of contact. The crushing is to be continued until the fis reached. / 将电池或元件电池放在两个平面之间挤一个接触点上的速度大约为 1,5 厘米/秒。挤压持续进一: (a) The applied force reaches 13 kN ± 0,78 kN. / 施加(b) The voltage of the cell drops by at least 100 mV,//(c) The cell is deformed by 50% or more of its origin 厚度的 50%以上。 2. A prismatic or pouch cell shall be crushed by apside. A button/coin cell shall be crushed by applying For cylindrical cells, the crush force shall be a longitudinal axis. /核柱形或袋装电池应从最宽的一面平坦表面施压。圆柱形应从与纵轴垂直的方向施压。 Requirements/标准要求: 1 Cells external temperature not exceed 170℃.电芯或电池的最高表面温度应不超过 170℃ 2 No disassembly, no fire within six hours of this test 试验结束后 6 个小时之内,电芯和聚合物电芯应无解体和无着火现象发生	N于 18 毫米的圆柱形电池) ween two flat surfaces. The tely 1,5 cm/s at the first point irst of the three options below 压,挤压力度逐渐加大,在第行,直到出现以下三种情况之间的力达到 13kN±0,78kN电池的电压下降至少 100 毫伏加 thickness./电池变形达原始即以ing the force to the widest the force on its flat surfaces.pplied perpendicular to the	N/A					

	ST/SG/AC.10/11/Rev.7/Sectio	n 38.3							
Clause 章节	Requirements Result 测试结果								
38.3.4.7	Test T.7: Overcharge/试验 T.7: 过度充电 1 The charge current shall be twice the manufacturer's recommended maximum continuous charge current/以 2 倍制造厂推荐的最大持续充电电流对样品充电 2 The minimum voltage of the test shall be as follows/本试验最小电压为:								
	a) When the manufacturer's recommended charge voltage is not more than 18V, the minimum voltage of the test shall be the lesser of two times the maximum charge voltage of the battery or 22V/ 如果厂家推荐的充电电压不超过 18V,本试验的最小充电电压应是厂家标定最大充电电压的两倍或者是 22V之中的较小者。								
	b) When the manufacturer's recommended charge voltage is more than 18V, the minimum voltage of the test shall be 1,2 times the maximum charge voltage/ 如果厂家推荐的充电电压超过 18V, 本试验的最小充电电压应是厂家标定最大充电电压的 1,2 倍。	-	N/A						
	3 Tests are to be conducted at ambient temperature 20±5℃, The duration of the test shall be 24 hours/20±5℃的环境温度下,试验持续 24 小时。								
	Requirements/标准要求: No disassembly and no fire within seven days of this test 试验样品在试验中和试验后 7 天内,应无解体和无着 火现象发生。	-							
	Test T.8: Forced discharge/试验 T.8: 强制放电								
	Each cell shall be forced discharged at ambient temperature by connecting it in series with a 12 V D.C. power supply at an initial current equal to the maximum discharge current specified by the manufacturer,								
	20±5℃的环境温度下,将单个电芯连接在 12V 的直流电源上进行强制放电,此直流电源提供给每个电芯初始电流为制造厂指定的最大放电电流。								
38.3.4.8	The specified discharge current is to be obtained by connecting a resistive load of the appropriate size and rating in series with the test cell. Each cell shall be forced discharged for a time interval (in hours) equal to its rated capacity divided by the initial test current (in ampere)								
	指定的放电电流通过串联在试验电芯上的合适大小和的强制放电时间(小时)为额定容量除以初始电流(多								
	Requirements/标准要求: No disassembly and no fire within seven days of this test 试验样品在试验中和试验后 7 天内,应无解体和无着 火现象发生。	The samples c21#~c40#: no disassembly and no fire/编号为 c21#~c40#的 样品: 无解体、无着火现 象 The data is shown in Table							
		3./数据见表 3							

	Table1: T1~T5 / 表 1. 试验 1~试验 5											
Sample pr No. te	Mass prior to test / 试	prior to prior to est / 试 test /试	Test T.1: / simula 试验 T.1:	tion/	Test T.2: The 试验 T.2: {		Test T.3: V 试验 T.3		Test T.4: S 试验 T.4:		Test T.5: External Short Circuit/ 试验 T.5 外部 短路	
样品号	验前质 量(g)	验前电 压(V)	Mass loss(%) 质量损失(%)	Change ratio 电压比(%)	Mass loss(%) 质量损失(%)	Change ratio 电压比(%)	Mass loss(%) 质量损失(%)	Change ratio 电压比(%)	Mass loss(%) 质量损失(%)	Change ratio 电压比(%)	Temp. (℃) 温度 (℃)	
c1#	68,508	4,182	0,000	99,45	0,001	99,21	0,000	99,98	0,000	100,00	89,6	
c2#	68,536	4,184	0,000	99,43	0,001	99,21	0,000	99,98	0,000	100,00	89,9	
c3#	68,431	4,181	0,000	99,47	0,001	99,18	0,000	99,98	0,000	100,00	88,4	
c4#	68,434	4,185	0,000	99,43	0,001	99,18	0,000	99,98	0,000	100,00	87,2	
c5#	68,529	4,183	0,000	99,45	0,001	99,18	0,000	99,98	0,000	100,00	89,8	
c6#	68,497	4,181	0,000	99,47	0,000	99,18	0,000	99,98	0,000	100,00	86,8	
c7#	68,436	4,182	0,000	99,45	0,001	99,18	0,000	100,00	0,000	100,00	89,4	
c8#	68,478	4,184	0,000	99,45	0,001	99,18	0,000	99,98	0,000	100,00	90,6	
c9#	68,452	4,181	0,000	99,50	0,000	99,18	0,000	99,98	0,000	100,00	91,2	
c10#	68,514	4,185	0,000	99,43	0,001	99,18	0,000	99,98	0,000	100,00	58,9	

	Table2: Impact / 表 2: 撞击											
Toot T 6:	Sample No. 样品号	c11#	c12#	c13#	c14#	c15#	c16#	c17#	c18#	c19#	c20#	
Test T.6: - Impact/试 验 T.6: 撞 - 击	OCV prior to test / 试验前电压(V)	3,689	3,681	3,684	3,680	3,686	3,688	3,687	3,685	3,684	3,681	
	Temp. (℃) 温度 (℃)	22,6	23,2	22,7	22,9	22,8	22,6	22,9	23,2	23,1	23,0	

	Table 3: Forced discharge / 表 3. 强制放电											
Test T.8: Forced discharge / 试验 T.8: 强制放电	Sample No. 样品号	c21#	c22#	c23#	c24#	c25#	c26#	c27#	c28#	c29#	c30#	
	OCV prior to test / 试验前电压(V)	2,967	2,975	2,970	32,962	2,964	2,966	2,964	2,972	2,968	2,965	
	Sample No. 样品号	c31#	c32#	c33#	c34#	c35#	c36#	c37#	c38#	c39#	c40#	
	OCV prior to test / 试验前电压(V)	2,963	2,968	2,973	2,969	2,963	2,978	2,966	2,964	2,977	2,960	

注意事项 Important

1. 报告无检测单位印章无效。

The test report is invalid without the official stamp of CVC.

- 2. 未经本试验室书面同意,不得部分地复制本报告。
 Nobody is allowed to photocopy or partly photocopy this test report without written permission of CVC.
- 3. 本报告无批准人、审核人及检测人签名无效。
 The test report is invalid without the signatures of Ratifier, Reviewer and Testing engineer.
- 4. 本报告涂改无效。

The test report is invalid if altered,

- 5. 对检测报告若有异议,应于收到报告之日起十五天内向检测单位提出。 Objections to the test report must be submitted to CVC within 15 days,
- 6. 本报告仅对送检样品负责。
 The test report is valid for the tested samples only.
- 7. 判定栏中"-"表示"不需要判定", "P"表示"通过", "F"表示"不通过", "N/A"表示"不适用"。

As for the Verdict, "-" means "no need for judgement", "P" means "pass", "F" means "fail" and "N/A" means "not applicable".

报告中未加 CMA 标志时,检测数据和结果仅供科研、教学或内部质量控制之用。
The test data and test results given in this test report should only be used for purposes of scientific research, teaching and internal quality control when the CMA symbol is not presented.

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