ModBus Memory Map Table

Company: AUTONICS Device Name: CT Series Date: 2019-04-12



1 000001 00000 R/W 1 Reset 2 000002 00001 R 1 OUT(2) 3 000003 00002 R 1 OUT1 4 000004 00003 R 1 Batch OUT 5 000005 00004 R/W 1 Batch Reset 6 100001 00000 R 1 INA 7 100002 00001 R 1 INB 8 100003 00002 R 1 INB 8 100003 00002 R 1 INB 9 100004 00003 R 1 RESET 10 100005 00004 R 1 Batch Reset 11 400001 00000 R/W 2 PS1 Set 12 400003 00002 R/W 2 PS1 Set 13 400005 00004 R/W 2	Parameter	Size	R/W	Address	ModBus	No
3 000003 00002 R 1 OUT1 4 000004 00003 R 1 Batch OUT 5 000005 00004 R/W 1 Batch Reset 6 100001 00000 R 1 INA 7 100002 00001 R 1 INHBIT 9 100004 00003 R 1 RESET 10 100005 00004 R 1 Batch Reset 11 400001 00000 R/W 2 PS(2) Set 12 400003 00002 R/W 2 PS1 Set 13 400005 00004 R/W 2 Batch Count Preset Value 14 400051 00032 R/W 1 Counter/Timer 15 400052 00033 R/W 1 Input Mode 16 400053 00034 R/W 1 Display Mode 17 400054 0	Reset	1	R/W	00000	000001	1
4 000004 00003 R 1 Batch OUT 5 000005 00004 R/W 1 Batch Reset 6 100001 00000 R 1 INA 7 100002 00001 R 1 INB 8 100003 00002 R 1 INHIBIT 9 100004 00003 R 1 RESET 10 100005 00004 R 1 Batch Reset 11 400001 00000 R/W 2 PS(2) Set 12 400003 00002 R/W 2 PS1 Set 13 400005 00004 R/W 2 Batch Count Preset Value 14 400051 00032 R/W 1 Counter/Timer 15 400052 00033 R/W 1 Input Mode 16 400053 00034 R/W 1 Output_mode 17 400054 00	OUT(2)	1	R	00001	000002	2
5 000005 00004 R/W 1 Batch Reset 6 100001 00000 R 1 INA 7 100002 00001 R 1 INB 8 100003 00002 R 1 INHIBIT 9 100004 00003 R 1 RESET 10 100005 00004 R 1 Batch Reset 11 400001 00000 R/W 2 PS(2) Set 12 400003 00002 R/W 2 PS1 Set 13 400005 00004 R/W 2 Batch Count Preset Value 14 400051 00032 R/W 1 Counter/Timer 15 400052 00033 R/W 1 Display Mode 16 400053 00034 R/W 1 Output_mode 18 400054 00035 R/W 1 Output_mode 18 400055	OUT1	1	R	00002	000003	3
6 100001 00000 R 1 INA 7 100002 00001 R 1 INB 8 100003 00002 R 1 INHIBIT 9 100004 00003 R 1 RESET 10 100005 00004 R 1 Batch Reset 11 400001 00000 R/W 2 PS(2) Set 12 400003 00002 R/W 2 PS1 Set 13 400005 00004 R/W 2 Batch Count Preset Value 14 400051 00032 R/W 1 Counter/Timer 15 400052 00033 R/W 1 Display Mode 16 400053 00034 R/W 1 Display Mode 17 400054 00035 R/W 1 Output_mode 18 400055 00036 R/W 1 Out2(Out) Time 20 400056	Batch OUT	1	R	00003	000004	4
7 100002 00001 R 1 INB 8 100003 00002 R 1 INHIBIT 9 100004 00003 R 1 RESET 10 100005 00004 R 1 Batch Reset 11 400001 00000 R/W 2 PS(2) Set 12 400003 00002 R/W 2 PS1 Set 13 400005 00004 R/W 2 Batch Count Preset Value 14 400051 00032 R/W 1 Counter/Timer 15 400052 00033 R/W 1 Input Mode 16 400053 00034 R/W 1 Display Mode 17 400054 00035 R/W 1 Output_mode 18 400055 00036 R/W 1 CPS 19 400056 00037 R/W 1 Out2(Out) Time 20 400057	Batch Reset	1	R/W	00004	000005	5
8 100003 00002 R 1 INHIBIT 9 100004 00003 R 1 RESET 10 100005 00004 R 1 Batch Reset 11 400001 00000 R/W 2 PS(2) Set 12 400003 00002 R/W 2 PS1 Set 13 400005 00004 R/W 2 Batch Count Preset Value 14 400051 00032 R/W 1 Counter/Timer 15 400052 00033 R/W 1 Input Mode 16 400053 00034 R/W 1 Display Mode 17 400054 00035 R/W 1 Output_mode 18 400055 00036 R/W 1 CPS 19 400056 00037 R/W 1 Out2(Out) Time 20 400057 00038 R/W 1 Decimal Point 22	INA	1	R	00000	100001	6
9 100004 00003 R 1 RESET 10 100005 00004 R 1 Batch Reset 11 400001 00000 R/W 2 PS(2) Set 12 400003 00002 R/W 2 PS1 Set 13 400005 00004 R/W 2 Batch Count Preset Value 14 400051 00032 R/W 1 Counter/Timer 15 400052 00033 R/W 1 Input Mode 16 400053 00034 R/W 1 Display Mode 17 400054 00035 R/W 1 Output_mode 18 400055 00036 R/W 1 CPS 19 400056 00037 R/W 1 Out2(Out) Time 20 400057 00038 R/W 1 Decimal Point 21 400058 00039 R/W 1 Reset 23 <td< td=""><td>INB</td><td>1</td><td>R</td><td>00001</td><td>100002</td><td>7</td></td<>	INB	1	R	00001	100002	7
10 100005 00004 R 1 Batch Reset 11 400001 00000 R/W 2 PS(2) Set 12 400003 00002 R/W 2 PS1 Set 13 400005 00004 R/W 2 Batch Count Preset Value 14 400051 00032 R/W 1 Counter/Timer 15 400052 00033 R/W 1 Input Mode 16 400053 00034 R/W 1 Display Mode 17 400054 00035 R/W 1 Output_mode 18 400055 00036 R/W 1 CPS 19 400056 00037 R/W 1 Out2(Out) Time 20 400057 00038 R/W 1 Decimal Point 21 400058 00039 R/W 1 Reset 23 400060 0003B R/W 1 Prescale 24	INHIBIT	1	R	00002	100003	8
11 400001 00000 R/W 2 PS(2) Set 12 400003 00002 R/W 2 PS1 Set 13 400005 00004 R/W 2 Batch Count Preset Value 14 400051 00032 R/W 1 Counter/Timer 15 400052 00033 R/W 1 Input Mode 16 400053 00034 R/W 1 Output_mode 17 400054 00035 R/W 1 Output_mode 18 400055 00036 R/W 1 CPS 19 400056 00037 R/W 1 Out2(Out) Time 20 400057 00038 R/W 1 Out1 Time 21 400058 00039 R/W 1 Decimal Point 22 400059 0003A R/W 1 Prescale Decimal Point 24 40060 0003B R/W 2 Prescale 25 400063 0003E R/W 2 Start_Point Set <td< td=""><td>RESET</td><td>1</td><td>R</td><td>00003</td><td>100004</td><td>9</td></td<>	RESET	1	R	00003	100004	9
12 400003 00002 R/W 2 PS1 Set 13 400005 00004 R/W 2 Batch Count Preset Value 14 400051 00032 R/W 1 Counter/Timer 15 400052 00033 R/W 1 Input Mode 16 400053 00034 R/W 1 Display Mode 17 400054 00035 R/W 1 Output_mode 18 400055 00036 R/W 1 CPS 19 400056 00037 R/W 1 Out2(Out) Time 20 400057 00038 R/W 1 Out1 Time 21 400058 00039 R/W 1 Decimal Point 22 400059 0003A R/W 1 Prescale Decimal Point 24 400060 0003B R/W 2 Prescale 25 400063 0003E R/W 2 Start_Point Set 26 400065 00040 R/W 1 Data 27	Batch Reset	1	R	00004	100005	10
13 400005 00004 R/W 2 Batch Count Preset Value 14 400051 00032 R/W 1 Counter/Timer 15 400052 00033 R/W 1 Input Mode 16 400053 00034 R/W 1 Display Mode 17 400054 00035 R/W 1 Output_mode 18 400055 00036 R/W 1 CPS 19 400056 00037 R/W 1 Out2(Out) Time 20 400057 00038 R/W 1 Out1 Time 21 400058 00039 R/W 1 Decimal Point 22 400059 0003A R/W 1 Reset 23 400060 0003B R/W 1 Prescale Decimal Point 24 400061 0003C R/W 2 Prescale 25 400063 0003E R/W 2 Start_Point Set	PS(2) Set	2	R/W	00000	400001	11
14 400051 00032 R/W 1 Counter/Timer 15 400052 00033 R/W 1 Input Mode 16 400053 00034 R/W 1 Display Mode 17 400054 00035 R/W 1 Output_mode 18 400055 00036 R/W 1 CPS 19 400056 00037 R/W 1 Out2(Out) Time 20 400057 00038 R/W 1 Decimal Point 21 400058 00039 R/W 1 Reset 22 400059 0003A R/W 1 Reset 23 400060 0003B R/W 1 Prescale Decimal Point 24 400061 0003C R/W 2 Prescale 25 400063 0003E R/W 2 Start_Point Set 26 400065 00040 R/W 1 Data 27 400066 00041 R/W 1 Lock	PS1 Set	2	R/W	00002	400003	12
15 400052 00033 R/W 1 Input Mode 16 400053 00034 R/W 1 Display Mode 17 400054 00035 R/W 1 Output_mode 18 400055 00036 R/W 1 CPS 19 400056 00037 R/W 1 Out2(Out) Time 20 400057 00038 R/W 1 Decimal Point 21 400058 00039 R/W 1 Decimal Point 22 400059 0003A R/W 1 Prescale Decimal Point 24 400060 0003B R/W 2 Prescale 25 400063 0003E R/W 2 Start_Point Set 26 400065 00040 R/W 1 Data 27 400066 00041 R/W 1 Lock	Batch Count Preset Value	2	R/W	00004	400005	13
16 400053 00034 R/W 1 Display Mode 17 400054 00035 R/W 1 Output_mode 18 400055 00036 R/W 1 CPS 19 400056 00037 R/W 1 Out2(Out) Time 20 400057 00038 R/W 1 Out1 Time 21 400058 00039 R/W 1 Decimal Point 22 400059 0003A R/W 1 Reset 23 400060 0003B R/W 1 Prescale Decimal Point 24 400061 0003C R/W 2 Prescale 25 400063 0003E R/W 2 Start_Point Set 26 400065 00040 R/W 1 Data 27 400066 00041 R/W 1 Lock	Counter/Timer	1	R/W	00032	400051	14
17 400054 00035 R/W 1 Output_mode 18 400055 00036 R/W 1 CPS 19 400056 00037 R/W 1 Out2(Out) Time 20 400057 00038 R/W 1 Out1 Time 21 400058 00039 R/W 1 Decimal Point 22 400059 0003A R/W 1 Reset 23 400060 0003B R/W 1 Prescale Decimal Point 24 400061 0003C R/W 2 Prescale 25 400063 0003E R/W 2 Start_Point Set 26 400065 00040 R/W 1 Data 27 400066 00041 R/W 1 Lock	Input Mode	1	R/W	00033	400052	15
18 400055 00036 R/W 1 CPS 19 400056 00037 R/W 1 Out2(Out) Time 20 400057 00038 R/W 1 Out1 Time 21 400058 00039 R/W 1 Decimal Point 22 400059 0003A R/W 1 Reset 23 400060 0003B R/W 1 Prescale Decimal Point 24 400061 0003C R/W 2 Prescale 25 400063 0003E R/W 2 Start_Point Set 26 400065 00040 R/W 1 Data 27 400066 00041 R/W 1 Lock	Display Mode	1	R/W	00034	400053	16
19 400056 00037 R/W 1 Out2(Out) Time 20 400057 00038 R/W 1 Out1 Time 21 400058 00039 R/W 1 Decimal Point 22 400059 0003A R/W 1 Reset 23 400060 0003B R/W 1 Prescale Decimal Point 24 400061 0003C R/W 2 Prescale 25 400063 0003E R/W 2 Start_Point Set 26 400065 00040 R/W 1 Data 27 400066 00041 R/W 1 Lock	Output_mode	1	R/W	00035	400054	17
20 400057 00038 R/W 1 Out1 Time 21 400058 00039 R/W 1 Decimal Point 22 400059 0003A R/W 1 Reset 23 400060 0003B R/W 1 Prescale Decimal Point 24 400061 0003C R/W 2 Prescale 25 400063 0003E R/W 2 Start_Point Set 26 400065 00040 R/W 1 Data 27 400066 00041 R/W 1 Lock	CPS	1	R/W	00036	400055	18
21 400058 00039 R/W 1 Decimal Point 22 400059 0003A R/W 1 Reset 23 400060 0003B R/W 1 Prescale Decimal Point 24 400061 0003C R/W 2 Prescale 25 400063 0003E R/W 2 Start_Point Set 26 400065 00040 R/W 1 Data 27 400066 00041 R/W 1 Lock	Out2(Out) Time	1	R/W	00037	400056	19
22 400059 0003A R/W 1 Reset 23 400060 0003B R/W 1 Prescale Decimal Point 24 400061 0003C R/W 2 Prescale 25 400063 0003E R/W 2 Start_Point Set 26 400065 00040 R/W 1 Data 27 400066 00041 R/W 1 Lock	Out1 Time	1	R/W	00038	400057	20
23 400060 0003B R/W 1 Prescale Decimal Point 24 400061 0003C R/W 2 Prescale 25 400063 0003E R/W 2 Start_Point Set 26 400065 00040 R/W 1 Data 27 400066 00041 R/W 1 Lock	Decimal Point	1	R/W	00039	400058	21
24 400061 0003C R/W 2 Prescale 25 400063 0003E R/W 2 Start_Point Set 26 400065 00040 R/W 1 Data 27 400066 00041 R/W 1 Lock	Reset	1	R/W	0003A	400059	22
25 400063 0003E R/W 2 Start_Point Set 26 400065 00040 R/W 1 Data 27 400066 00041 R/W 1 Lock	Prescale Decimal Point	1	R/W	0003B	400060	23
26 400065 00040 R/W 1 Data 27 400066 00041 R/W 1 Lock	Prescale	2	R/W	0003C	400061	24
27 400066 00041 R/W 1 Lock	Start_Point Set	2	R/W	0003E	400063	25
<u> </u>	Data	1	R/W	00040	400065	26
28 400101 00064 R/W 1 Counter/Timer	 Lock	1	R/W	00041	400066	27
,	Counter/Timer	1	R/W	00064	400101	28
29 400102 00065 R/W 1 Timer Time_Range	Timer Time_Range	1	R/W	00065	400102	29
30 400103 00066 R/W 1 Up_Down	 Up_Down	1	R/W	00066	400103	30
31 400104 00067 R/W 1 Output_mode	Output_mode	1	R/W	00067	400104	31
32 400105 00068 R/W 1 Out2(Out) Time	 Out2(Out) Time	1	R/W	00068	400105	32

33							
35 400108 0006B R/W 1 Data 36 400109 0006C R/W 1 Lock 37 400110 0006D R/W 1 Display_Mode 38 400151 00096 R/W 1 Unit Address 39 400152 00097 R/W 1 Bit Per Second 40 400153 00098 R/W 1 Parity bit 41 400154 00099 R/W 1 Stop bit 42 400155 0009A R/W 1 Communication Write 43 400156 0009B R/W 1 Communication Write 44 300105 00068 R 10 Model Name 45 301002 003EB R 2 Batch Present Value 46 301004 003EB R 2 Present Value 47 301006 003ED R 2 PS1 Set 50	33	400106	00069	R/W	1	Out1 Time	
36 400109 0006C R/W 1 Lock 37 400110 0006D R/W 1 Display_Mode 38 400151 00096 R/W 1 Unit Address 39 400152 00097 R/W 1 Bit Per Second 40 400153 00098 R/W 1 Parity bit 41 400154 00099 R/W 1 Stop bit 42 400155 0009A R/W 1 Communication Write 43 400156 0009B R/W 1 Communication Write 44 300105 00068 R 10 Model Name 45 301002 003E9 R 2 Batch Present Value 47 301006 003ED R 1 Unit 48 301007 003EE R 2 PS1 Set 50 301011 003F2 R 2 Batch Count Preset Value <t< td=""><td>34</td><td>400107</td><td>0006A</td><td>R/W</td><td>1</td><td>IN_Time</td><td></td></t<>	34	400107	0006A	R/W	1	IN_Time	
37 400110 0006D R/W 1 Display_Mode 38 400151 00096 R/W 1 Unit Address 39 400152 00097 R/W 1 Bit Per Second 40 400153 00098 R/W 1 Parity bit 41 400154 00099 R/W 1 Stop bit 42 400155 0009A R/W 1 Response Time 43 400156 0009B R/W 1 Communication Write 44 300105 00068 R 10 Model Name 45 301002 003E9 R 2 Batch Present Value 46 301004 003EB R 2 Present Value 47 301006 003ED R 1 Unit 48 301007 003EE R 2 PS1 Set 50 301011 003F2 R 2 Batch Count Preset Value <	35	400108	0006B	R/W	1	Data	
38	36	400109	0006C	R/W	1	Lock	
39 400152 00097 R/W 1 Bit Per Second 40 400153 00098 R/W 1 Parity bit 41 400154 00099 R/W 1 Stop bit 42 400155 0009A R/W 1 Response Time 43 400156 0009B R/W 1 Communication Write 44 300105 00068 R 10 Model Name 45 301002 003E9 R 2 Batch Present Value 46 301004 003EB R 2 Present Value 47 301006 003ED R 1 Unit 48 301007 003EE R 2 PS1 Set 50 301011 003F2 R 2 Batch Count Preset Value 51 30103 003F4 R 1 Signal 52 301001 003E8 R(bit 0) 1 PS2 54	37	400110	0006D	R/W	1	Display_Mode	
40 400153 00098 R/W 1 Parity bit 41 400154 00099 R/W 1 Stop bit 42 400155 0009A R/W 1 Response Time 43 400156 0009B R/W 1 Communication Write 44 300105 00068 R 10 Model Name 45 301002 003E9 R 2 Batch Present Value 46 301004 003EB R 2 Present Value 47 301006 003ED R 1 Unit 48 301007 003EE R 2 PS1 Set 50 301011 003F2 R 2 Batch Count Preset Value 51 301013 003F4 R 1 Signal 52 301001 003E8 R(bit 0) 1 PS1 53 301001 003E8 R(bit 1) 1 PS2 54	38	400151	00096	R/W	1	Unit Address	
41 400154 00099 R/W 1 Stop bit 42 400155 0009A R/W 1 Response Time 43 400156 0009B R/W 1 Communication Write 44 300105 00068 R 10 Model Name 45 301002 003E9 R 2 Batch Present Value 46 301004 003EB R 2 Present Value 47 301006 003ED R 1 Unit 48 301007 003EE R 2 PS(2) Set 49 301009 003F0 R 2 PS1 Set 50 301011 003F2 R 2 Batch Count Preset Value 51 301013 003F4 R 1 Signal 52 301001 003E8 R(bit 0) 1 PS1 53 301001 003E8 R(bit 1) 1 PS2 54 301001 003E8 R(bit 3) 1 LOCK 56 301001 003E8 R(bit 4) 1 OUT1 57 301001 003E8 R(bit 4) 1 OUT1 58 301001 003E8 R(bit 5) 1 OUT2 58 301001 003E8 R(bit 5) 1 CNT 59 301001 003E8 R(bit 7) 1 CNT 60 301001 003E8 R(bit 7) 1 CNT	39	400152	00097	R/W	1	Bit Per Second	
42 400155 0009A R/W 1 Response Time 43 400156 0009B R/W 1 Communication Write 44 300105 00068 R 10 Model Name 45 301002 003E9 R 2 Batch Present Value 46 301004 003EB R 2 Present Value 47 301006 003ED R 1 Unit 48 301007 003EE R 2 PS(2) Set 49 301009 003F0 R 2 PS1 Set 50 301011 003F2 R 2 Batch Count Preset Value 51 30103 003F4 R 1 Signal 52 301001 003E8 R(bit 0) 1 PS1 53 301001 003E8 R(bit 2) 1 BA.S 55 301001 003E8 R(bit 4) 1 OUT1 57 <	40	400153	00098	R/W	1	Parity bit	
43 400156 0009B R/W 1 Communication Write 44 300105 00068 R 10 Model Name 45 301002 003E9 R 2 Batch Present Value 46 301004 003EB R 2 Present Value 47 301006 003ED R 1 Unit 48 301007 003EE R 2 PS(2) Set 49 301009 003F0 R 2 PS1 Set 50 301011 003F2 R 2 Batch Count Preset Value 51 301013 003F4 R 1 Signal 52 301001 003E8 R(bit 0) 1 PS1 53 301001 003E8 R(bit 1) 1 PS2 54 301001 003E8 R(bit 2) 1 BA.S 55 301001 003E8 R(bit 3) 1 LOCK 56 3	41	400154	00099	R/W	1	Stop bit	
44 300105 00068 R 10 Model Name 45 301002 003E9 R 2 Batch Present Value 46 301004 003EB R 2 Present Value 47 301006 003ED R 1 Unit 48 301007 003EE R 2 PS(2) Set 49 301009 003F0 R 2 PS1 Set 50 301011 003F2 R 2 Batch Count Preset Value 51 301013 003F4 R 1 Signal 52 301001 003E8 R(bit 0) 1 PS1 53 301001 003E8 R(bit 1) 1 PS2 54 301001 003E8 R(bit 2) 1 BA.S 55 301001 003E8 R(bit 4) 1 OUT1 57 301001 003E8 R(bit 5) 1 OUT2 58 301001	42	400155	0009A	R/W	1	Response Time	
45 301002 003E9 R 2 Batch Present Value 46 301004 003EB R 2 Present Value 47 301006 003ED R 1 Unit 48 301007 003EE R 2 PS(2) Set 49 301009 003F0 R 2 PS1 Set 50 301011 003F2 R 2 Batch Count Preset Value 51 301013 003F4 R 1 Signal 52 301001 003E8 R(bit 0) 1 PS1 53 301001 003E8 R(bit 1) 1 PS2 54 301001 003E8 R(bit 2) 1 BA.S 55 301001 003E8 R(bit 3) 1 LOCK 56 301001 003E8 R(bit 5) 1 OUT2 58 301001 003E8 R(bit 6) 1 BA.O 59 301001	43	400156	0009B	R/W	1	Communication Write	
46 301004 003EB R 2 Present Value 47 301006 003ED R 1 Unit 48 301007 003EE R 2 PS(2) Set 49 301009 003F0 R 2 PS1 Set 50 301011 003F2 R 2 Batch Count Preset Value 51 301013 003F4 R 1 Signal 52 301001 003E8 R(bit 0) 1 PS1 53 301001 003E8 R(bit 1) 1 PS2 54 301001 003E8 R(bit 2) 1 BA.S 55 301001 003E8 R(bit 3) 1 LOCK 56 301001 003E8 R(bit 5) 1 OUT2 58 301001 003E8 R(bit 6) 1 BA.O 59 301001 003E8 R(bit 7) 1 CNT 60 301001 003E8 R(bit 8) 1 TMR	44	300105	00068	R	10	Model Name	
47 301006 003ED R 1 Unit 48 301007 003EE R 2 PS(2) Set 49 301009 003F0 R 2 PS1 Set 50 301011 003F2 R 2 Batch Count Preset Value 51 301013 003F4 R 1 Signal 52 301001 003E8 R(bit 0) 1 PS1 53 301001 003E8 R(bit 1) 1 PS2 54 301001 003E8 R(bit 2) 1 BA.S 55 301001 003E8 R(bit 3) 1 LOCK 56 301001 003E8 R(bit 4) 1 OUT1 57 301001 003E8 R(bit 5) 1 OUT2 58 301001 003E8 R(bit 6) 1 BA.O 59 301001 003E8 R(bit 7) 1 CNT 60 301001 003E8 R(bit 8) 1 TMR	45	301002	003E9	R	2	Batch Present Value	
48 301007 003EE R 2 PS(2) Set 49 301009 003F0 R 2 PS1 Set 50 301011 003F2 R 2 Batch Count Preset Value 51 301013 003F4 R 1 Signal 52 301001 003E8 R(bit 0) 1 PS1 53 301001 003E8 R(bit 1) 1 PS2 54 301001 003E8 R(bit 2) 1 BA.S 55 301001 003E8 R(bit 3) 1 LOCK 56 301001 003E8 R(bit 4) 1 OUT1 57 301001 003E8 R(bit 5) 1 OUT2 58 301001 003E8 R(bit 6) 1 BA.O 59 301001 003E8 R(bit 7) 1 CNT 60 301001 003E8 R(bit 8) 1 TMR	46	301004	003EB	R	2	Present Value	
49 301009 003F0 R 2 PS1 Set 50 301011 003F2 R 2 Batch Count Preset Value 51 301013 003F4 R 1 Signal 52 301001 003E8 R(bit 0) 1 PS1 53 301001 003E8 R(bit 1) 1 PS2 54 301001 003E8 R(bit 2) 1 BA.S 55 301001 003E8 R(bit 3) 1 LOCK 56 301001 003E8 R(bit 4) 1 OUT1 57 301001 003E8 R(bit 5) 1 OUT2 58 301001 003E8 R(bit 6) 1 BA.O 59 301001 003E8 R(bit 7) 1 CNT 60 301001 003E8 R(bit 8) 1 TMR	47	301006	003ED	R	1	Unit	
50 301011 003F2 R 2 Batch Count Preset Value 51 301013 003F4 R 1 Signal 52 301001 003E8 R(bit 0) 1 PS1 53 301001 003E8 R(bit 1) 1 PS2 54 301001 003E8 R(bit 2) 1 BA.S 55 301001 003E8 R(bit 3) 1 LOCK 56 301001 003E8 R(bit 4) 1 OUT1 57 301001 003E8 R(bit 5) 1 OUT2 58 301001 003E8 R(bit 6) 1 BA.O 59 301001 003E8 R(bit 7) 1 CNT 60 301001 003E8 R(bit 8) 1 TMR	48	301007	003EE	R	2	PS(2) Set	
51 301013 003F4 R 1 Signal 52 301001 003E8 R(bit 0) 1 PS1 53 301001 003E8 R(bit 1) 1 PS2 54 301001 003E8 R(bit 2) 1 BA.S 55 301001 003E8 R(bit 3) 1 LOCK 56 301001 003E8 R(bit 4) 1 OUT1 57 301001 003E8 R(bit 5) 1 OUT2 58 301001 003E8 R(bit 6) 1 BA.O 59 301001 003E8 R(bit 7) 1 CNT 60 301001 003E8 R(bit 8) 1 TMR	49	301009	003F0	R	2	PS1 Set	
52 301001 003E8 R(bit 0) 1 PS1 53 301001 003E8 R(bit 1) 1 PS2 54 301001 003E8 R(bit 2) 1 BA.S 55 301001 003E8 R(bit 3) 1 LOCK 56 301001 003E8 R(bit 4) 1 OUT1 57 301001 003E8 R(bit 5) 1 OUT2 58 301001 003E8 R(bit 6) 1 BA.O 59 301001 003E8 R(bit 7) 1 CNT 60 301001 003E8 R(bit 8) 1 TMR	50	301011	003F2	R	2	Batch Count Preset Value	
53 301001 003E8 R(bit 1) 1 PS2 54 301001 003E8 R(bit 2) 1 BA.S 55 301001 003E8 R(bit 3) 1 LOCK 56 301001 003E8 R(bit 4) 1 OUT1 57 301001 003E8 R(bit 5) 1 OUT2 58 301001 003E8 R(bit 6) 1 BA.O 59 301001 003E8 R(bit 7) 1 CNT 60 301001 003E8 R(bit 8) 1 TMR	51	301013	003F4	R	1	Signal	
54 301001 003E8 R(bit 2) 1 BA.S 55 301001 003E8 R(bit 3) 1 LOCK 56 301001 003E8 R(bit 4) 1 OUT1 57 301001 003E8 R(bit 5) 1 OUT2 58 301001 003E8 R(bit 6) 1 BA.O 59 301001 003E8 R(bit 7) 1 CNT 60 301001 003E8 R(bit 8) 1 TMR	52	301001	003E8	R(bit 0)	1	PS1	
55 301001 003E8 R(bit 3) 1 LOCK 56 301001 003E8 R(bit 4) 1 OUT1 57 301001 003E8 R(bit 5) 1 OUT2 58 301001 003E8 R(bit 6) 1 BA.O 59 301001 003E8 R(bit 7) 1 CNT 60 301001 003E8 R(bit 8) 1 TMR	53	301001	003E8	R(bit 1)	1	PS2	
56 301001 003E8 R(bit 4) 1 OUT1 57 301001 003E8 R(bit 5) 1 OUT2 58 301001 003E8 R(bit 6) 1 BA.O 59 301001 003E8 R(bit 7) 1 CNT 60 301001 003E8 R(bit 8) 1 TMR	54	301001	003E8	R(bit 2)	1	BA.S	
57 301001 003E8 R(bit 5) 1 OUT2 58 301001 003E8 R(bit 6) 1 BA.O 59 301001 003E8 R(bit 7) 1 CNT 60 301001 003E8 R(bit 8) 1 TMR	55	301001	003E8	R(bit 3)	1	LOCK	
58 301001 003E8 R(bit 6) 1 BA.O 59 301001 003E8 R(bit 7) 1 CNT 60 301001 003E8 R(bit 8) 1 TMR	56	301001	003E8	R(bit 4)	1	OUT1	
59 301001 003E8 R(bit 7) 1 CNT 60 301001 003E8 R(bit 8) 1 TMR	57	301001	003E8	R(bit 5)	1	OUT2	
60 301001 003E8 R(bit 8) 1 TMR	58	301001	003E8	R(bit 6)	1	BA.O	
· ·	59	301001	003E8	R(bit 7)	1	CNT	
Total Num: 60	60	301001	003E8	R(bit 8)	1	TMR	
							Total Num: 60