

**SAMPLING FREQUENCY**

Master roll # in same lot	# of products rolls	Number of samples taken	Lab sample	
			Master roll # (all test)	Master roll # ( additional to D4632)
1	1 to 12	2	1 (beginning and end of master roll)	
2	13 to 24	3	2	
3 to 5	25 to 60	4	4	
6 to 10	61 to 120	5	7	10
11 to 18	121 to 216	6	13	16
19 to 28	217 to 336	7	22	19, 25, 28
29 to 42	337 to 504	8	34	31, 37, 40
43 to 60	505 to 720	9	49	43, 46, 52, 55, 58
61 to 76	721 to 912	10	64	61, 67, 70, 73, 76
77 to 94	913 to 1092	11	79	82, 85, 88, 91, 94
95 or more	> 1093	>11	Every 15 rolls	

Note:

1. If the lot have 4 MRs or more, sample will be taken each rolls from the 1st roll to the 4th roll, the next samples will be taken as the above table.
2. If we keep doing same product from end of December to Jan and quantity is more than the 16th master roll (from beginning of Jan) then sample will be taken every 3 master rolls from the 1st to the 18th, the next samples will be taken as the above table.