

1111_電機械固態控制 AC & DC DRIVERS

實作講義9 磁場導向控制

Handout 9 Field-Oriented Control, FOC

2022/11/29



Handout 9

上課準備

- 請至moodle下載教學用檔案。
- Please download the handouts from moodle.



Handout 9

大綱

HIL, hardware in loop

Code FOC

期末測試 Final Test

FOC CCS Test



Handout 9

Test Board

LAUNCHXL-F28379D Overview (Rev. C)
input output

ADCINA0_30

EPwm1A_40

ADCINA1_70

EPwm1B_39

ADCINA2_29

EPwm2A_38

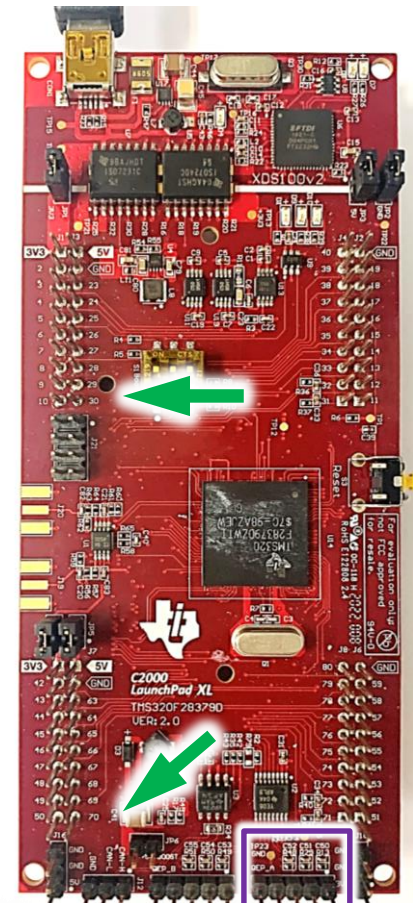
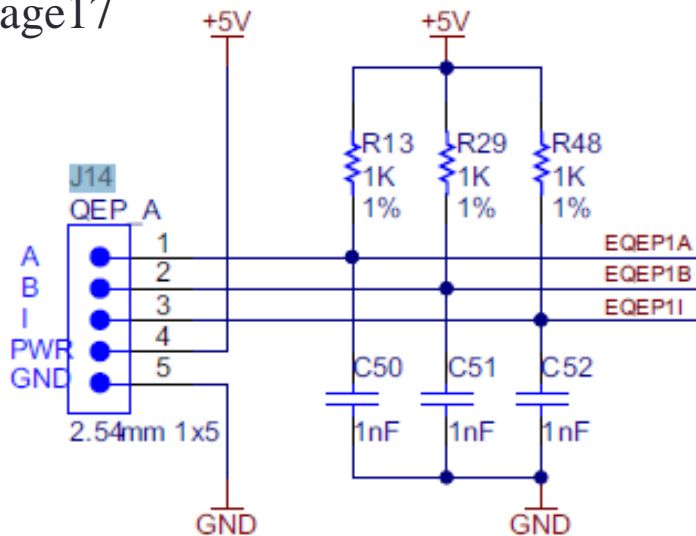
eQEPA (J14)

EPwm2B_37

EPwm3A_36

EPwm3B_35

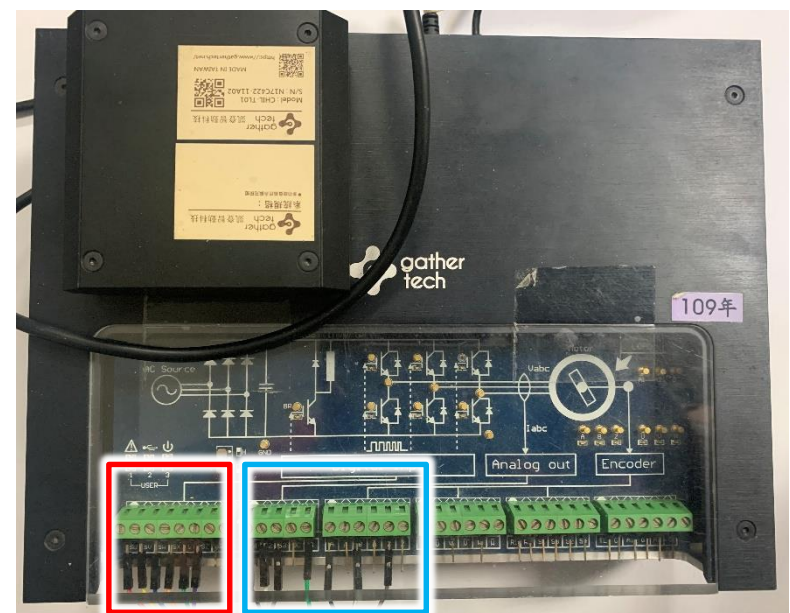
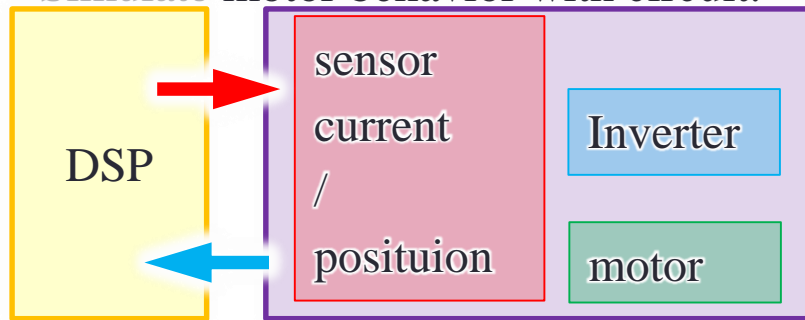
page17



Handout 9 HIL, hardware in loop

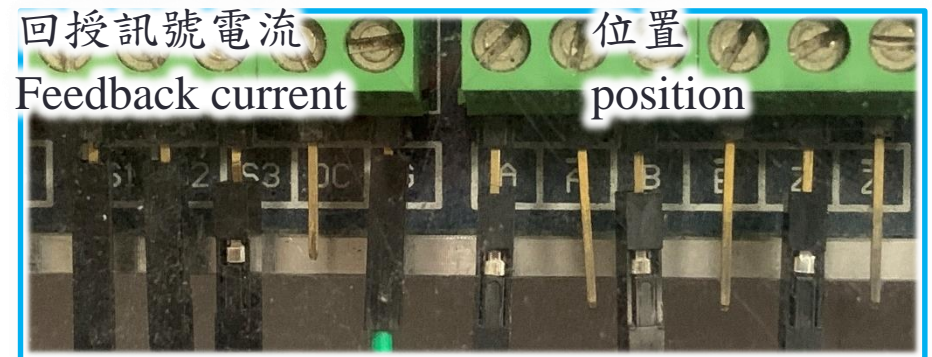
馬達在線模擬儀器，

Simulate motor behavior with circuit.



開關信號輸入給電晶體開關
Switch signal send to transistor.

SU	SV	SW	SX	SY	SZ	G
U	V	W	U	V	W	gnd
H	H	H	L	L	L	
上	上	上	下	下	下	地

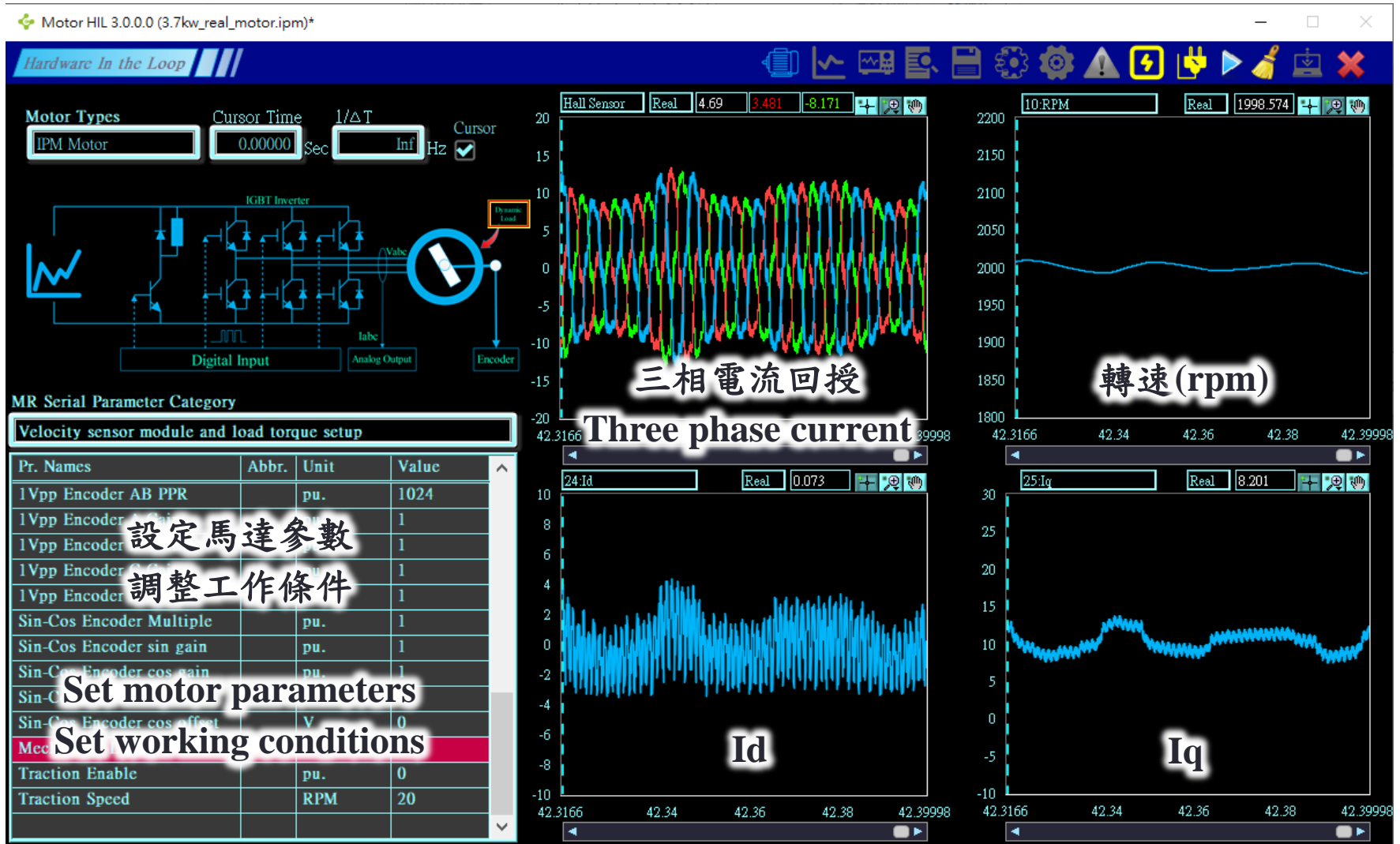


回授訊號電流 位置
Feedback current position

S1	S2	S3	G	A	B	Z	G
I	I	I	G				G
A	B	C		A	B	I	
			地			Z	地



Handout 9 HIL, hardware in loop



Handout 9 HIL, hardware in loop

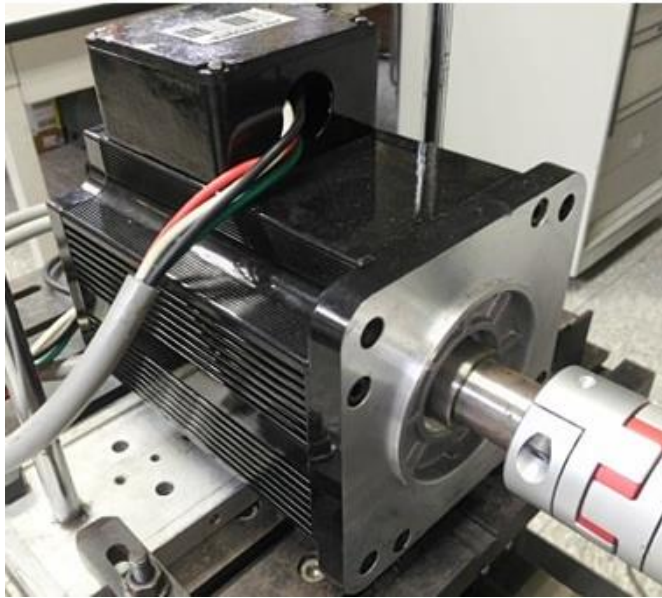
參數

Motor parameters setup			
Pr. Names	Abbr.	Unit	Value
Motor OFF		pu.	0
Coordinate alignment	dq	Pi	0
Stator Winding Resistance	Rs	Ohm	0.1416
d-axis Inductance	Ld	mH	0.76
q-axis Inductance	Lq	mH	1.61
Back EMF Source		pu.	1
Back EMF constant (L-L)	Kc	V/kRPM	125.5
Rated Torque	Te	Nm	11.78
Rated Current	Irated	A	18.5
Poles	P	pu.	8
dq-axis Inductance Source		pu.	0
Inductance File Name	Path	N/A	
ECE Model File Name	Path	N/A	
Cogging Torque Enable		pu.	0
Cogging Torque File Name	Path	N/A	
Cross coupled inductance d	Lqd	mH	0
Cross coupled inductance q	Ldq	mH	0
Cross Inductance Source		pu.	0
Cross Inductance File Name	Path	N/A	
System Inertia	Jm	Kg*m^2	0.00633
System Damping	Bm	N*m/(rad/s)	0.002

MR Serial Parameter Category			
Input voltage and feedback signal scaling setup			
Pr. Names	Abbr.	Unit	Value
AC Source Select		pu.	2
3-Ph AC Source (RMS)		V	155.6
3-Ph AC Source Frequency		Hz	60
DC Bus Shift		V	220
DC Bus Volt. AO Scaling		pu.	0
DC Bus Volt. AO Offset		V	0
DC Bus Volt. AO H Limit		V	3
DC Bus Volt. AO L Limit		V	0
U-Ph Current AO Scaling		pu.	0.03
V-Ph Current AO Scaling		pu.	0.03
W-Ph Current AO Scaling		pu.	0.03
U-Ph Current AO Offset		V	1.5
V-Ph Current AO Offset		V	1.5
W-Ph Current AO Offset		V	1.5
U-Ph Current AO H Limit		V	3
U-Ph Current AO L Limit		V	0
V-Ph Current AO H Limit		V	3
V-Ph Current AO L Limit		V	0
W-Ph Current AO H Limit		V	3
W-Ph Current AO L Limit		V	0
Current Sensing Mode		pu.	0
DI Active Level		pu.	0000000
Ignore short circuit		pu.	0
S1 AO Scaling		pu.	0
S1 AO Offset		V	0
S1 AO H Limit		V	10
S1 AO L Limit		V	-10

Velocity sensor module and load torque setup			
Pr. Names	Abbr.	Unit	Value
Motor reset position enable		pu.	0
Motor reset position		degree	0
Speed Change Gears		pu.	1
Encoder shift angle		degree	0
Encoder Type		pu.	0
Encoder Pulse/Rev.		pu.	1024
Encoder Cable Loss		pu.	0
Encoder Cable Loss Duration		mSec	100
Encoder Inverse		pu.	000000
Resolver angle multiple		pu.	1
S13 Gain		pu.	0.5
S24 Gain		pu.	0.5
S13 shift angle		degree	0
S24 shift angle		degree	0
Hall sensor type		pu.	0
Hall sensor states		pu.	5,1,3,2,6,4
U Hall sensor shift angle		degree	0
V Hall sensor shift angle		degree	0
W Hall sensor shift angle		degree	0
PWM Encoder resolution		bit	10
PWM Encoder Carrier freq		Hz	1000
PWM Encoder max duty		%	95
PWM Encoder min duty		%	5
PWM Encoder Direction		pu.	0
1Vpp Encoder AB PPR		pu.	1024
1Vpp Encoder A Gain		pu.	1
1Vpp Encoder B Gain		pu.	1
1Vpp Encoder C Gain		pu.	1
1Vpp Encoder D Gain		pu.	1
Sin-Cos Encoder Multiple		pu.	1
Sin-Cos Encoder sin gain		pu.	1
Sin-Cos Encoder cos gain		pu.	1
Sin-Cos Encoder sin offset		V	0
Sin-Cos Encoder cos offset		V	0
Mechanical Load	TL	Nm	5
Traction Enable		pu.	0
Traction Speed		RPM	20

Handout 9 HIL, hardware in loop



Moment of inertia
 $J: 6.33e-3 \text{ kg} \cdot \text{m}^2$

Specification	Value
Rated Torque T_{rated} (N.m)	11.78
Max. Torque T_{max} (N.m)	29.4
Rated Voltage V_{rated} (V_{pk})	220
Rated Current I_{rated} (A_{rms})	18
Max. Current I_{max} (A_{rms})	45
Rated Speed $N_{\text{e,rated}}$ (RPM)	3000
Rated Power P_{rated} (kW)	3.7
Pole	8
Torque Constant K_T	0.72
Voltage Constant K_e	0.7
Parameter	Value
D Axis Inductance L_d (mH)	0.76
Q Axis Inductance L_q (mH)	1.61
Resistance of Stator Windings R_s (m Ω)	175
Flux Linkage λ_m (mWb)	86.38

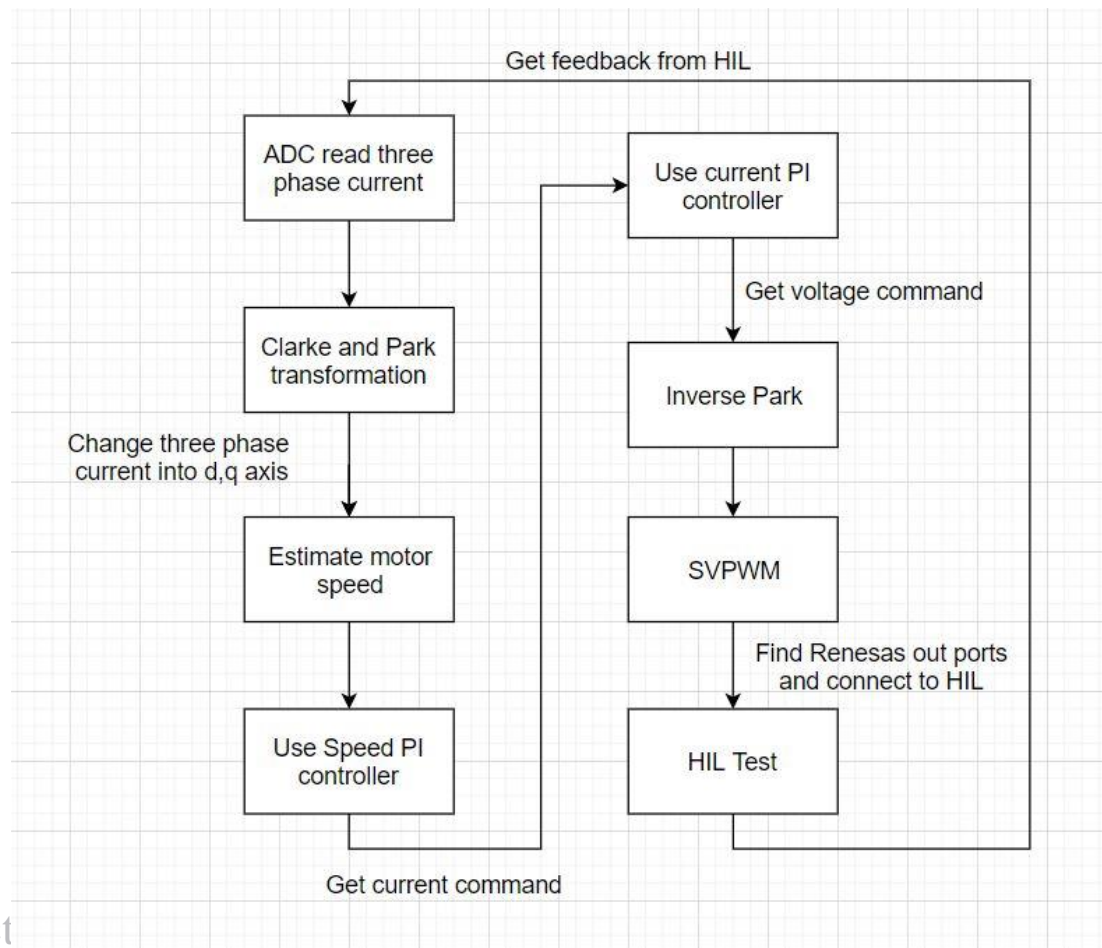


Handout 9 FOC

可能的程式流程圖 Possible program flow chart

The following explanation is not complete code, you need to make your own combination.

以下講解並非完整code，需要各位自己組合。



Handout 9 FOC

Controller in program

// Variable calculations

TimeBase = 50000000.0 / 2 / SwitchingFreq; // 50M/2/10k=2.5k Page115 for "/2"

t_err = 1.0 / SwitchingFreq;

encunit = 360.0 / encres;

vdcrc = 1 / vdc;

kp_w = 2.0 * 3.1415926 * fbw_w * J;

ki_w = 2.0 * 3.1415926 * fbw_w * B;

kp_d = 2.0 * 3.1415926 * fbw_i * Ld;

ki_d = 2.0 * 3.1415926 * fbw_i * Rs;

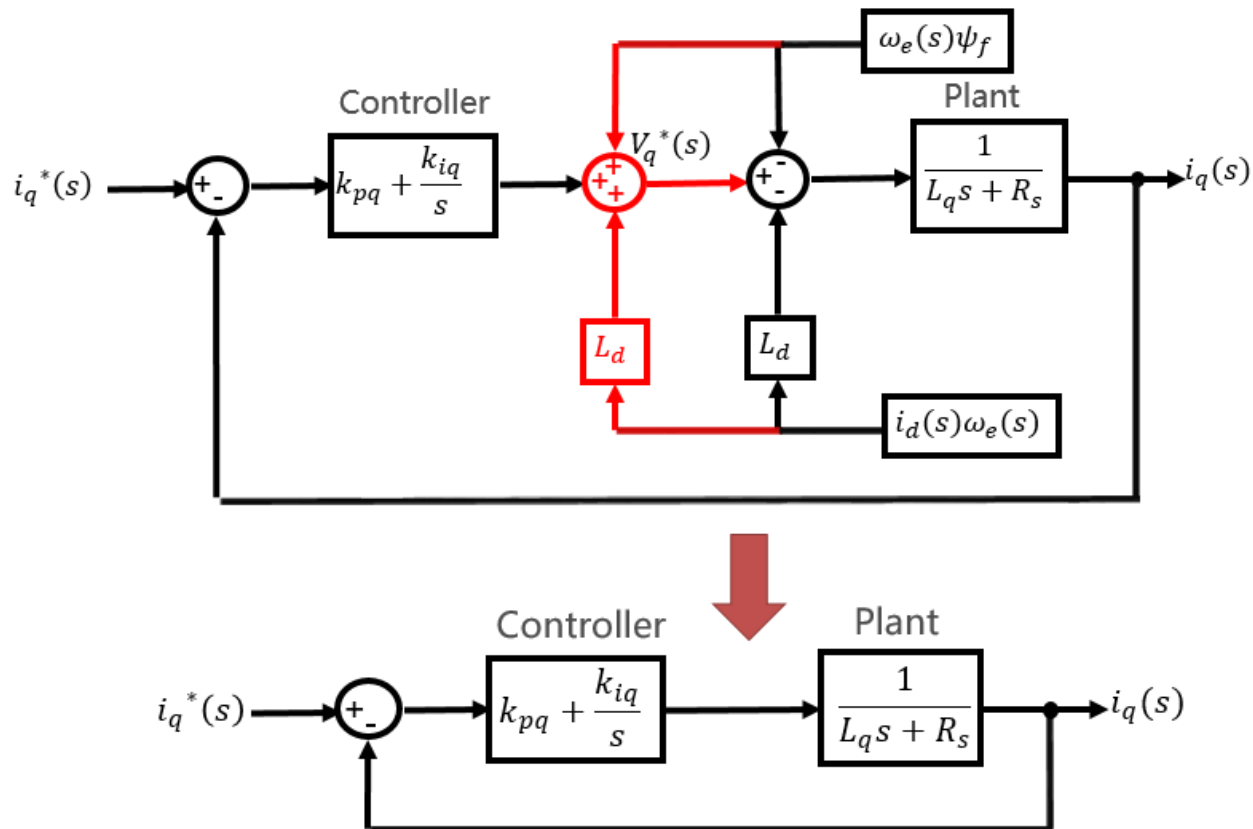
kp_q = 2.0 * 3.1415926 * fbw_i * Lq;

ki_q = 2.0 * 3.1415926 * fbw_i * Rs;



$$k_{p_q} = 2.0 * 3.1415926 * \text{fbw_i} * L_q;$$

$$k_{i_q} = 2.0 * 3.1415926 * \text{fbw_i} * R_s;$$

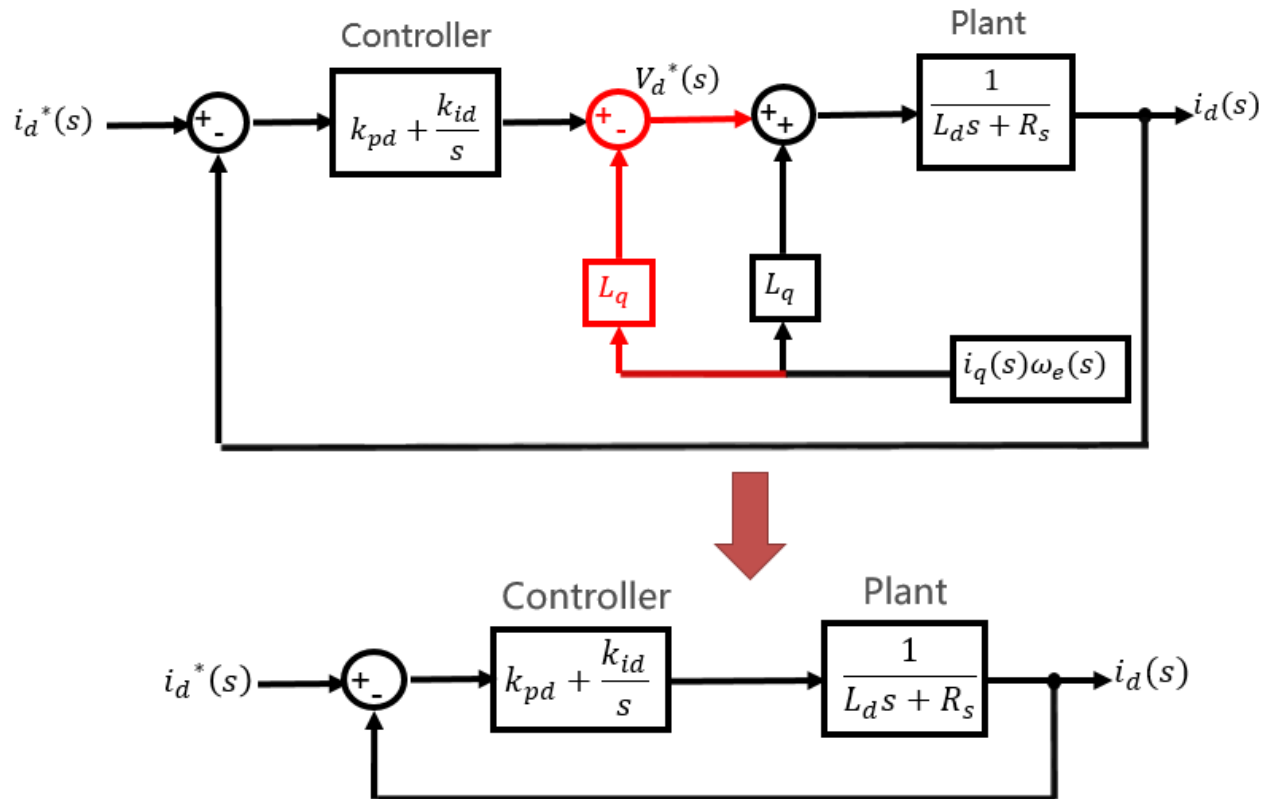


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FOC

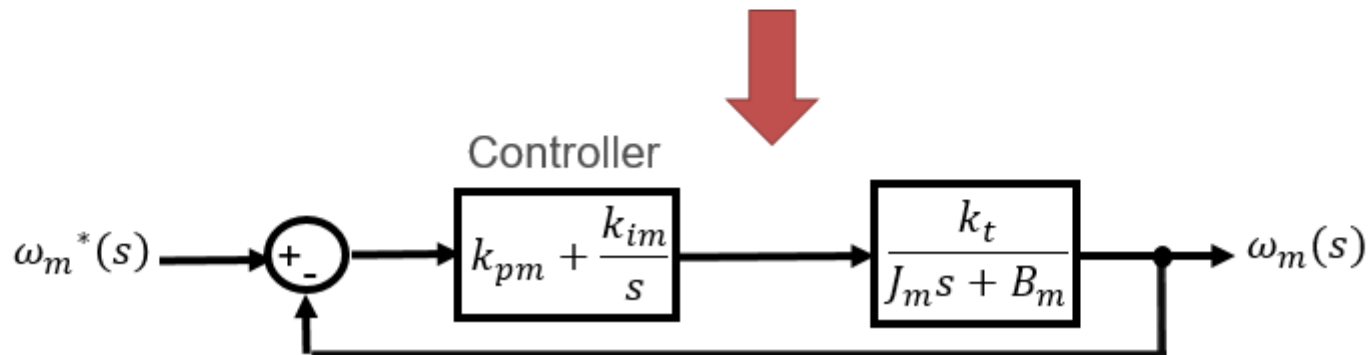
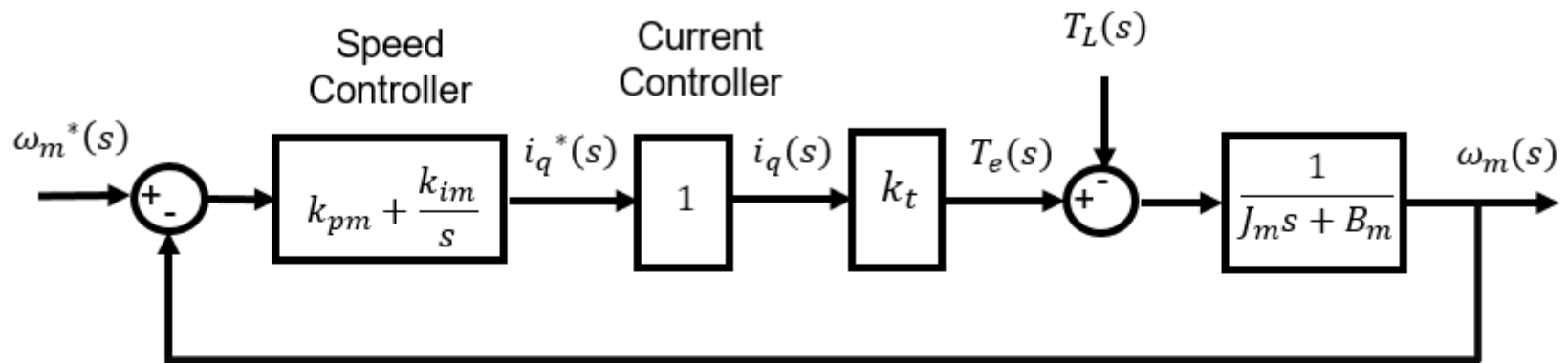
$$k_{p_d} = 2.0 * 3.1415926 * \text{fbw_i} * L_d;$$

$$k_{i_d} = 2.0 * 3.1415926 * \text{fbw_i} * R_s;$$



$$k_{p_w} = 2.0 * 3.1415926 * \text{fbw_w} * J;$$

$$k_{i_w} = 2.0 * 3.1415926 * \text{fbw_w} * B;$$



Handout 9 FOC

`t_err = 1.0 / SwitchingFreq;`

```
//Speed loop  
s_w += (speed_comm - speed_fb) * t_err * Kt_rec;  
iq_comm = kp_w * (speed_comm - speed_fb)  
         + ki_w * s_w * 3.1415926 * 0.0333333;
```

```
if (iq_comm > i_max)  
{  
    iq_comm = i_max;  
}  
if (iq_comm < -i_max)  
{  
    iq_comm = -i_max;  
}
```



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//Current loop

$s_d += (id_comm - id) * t_err;$

$s_q += (iq_comm - iq) * t_err;$

$vd = kp_d * (id_comm - id) + ki_d * s_d;$

if ($vd > (vdc * 0.577)$)

{

$vd = vdc * 0.577;$

}

else if ($vd < (-vdc * 0.577)$)

{

$vd = -vdc * 0.577;$

}

$vq = kp_q * (iq_comm - iq) + ki_q * s_q;$

if ($vq > (vdc * 0.577)$)

{

$vq = vdc * 0.577;$

}

else if ($vq < (-vdc * 0.577)$)

{

$vq = -vdc * 0.577;$

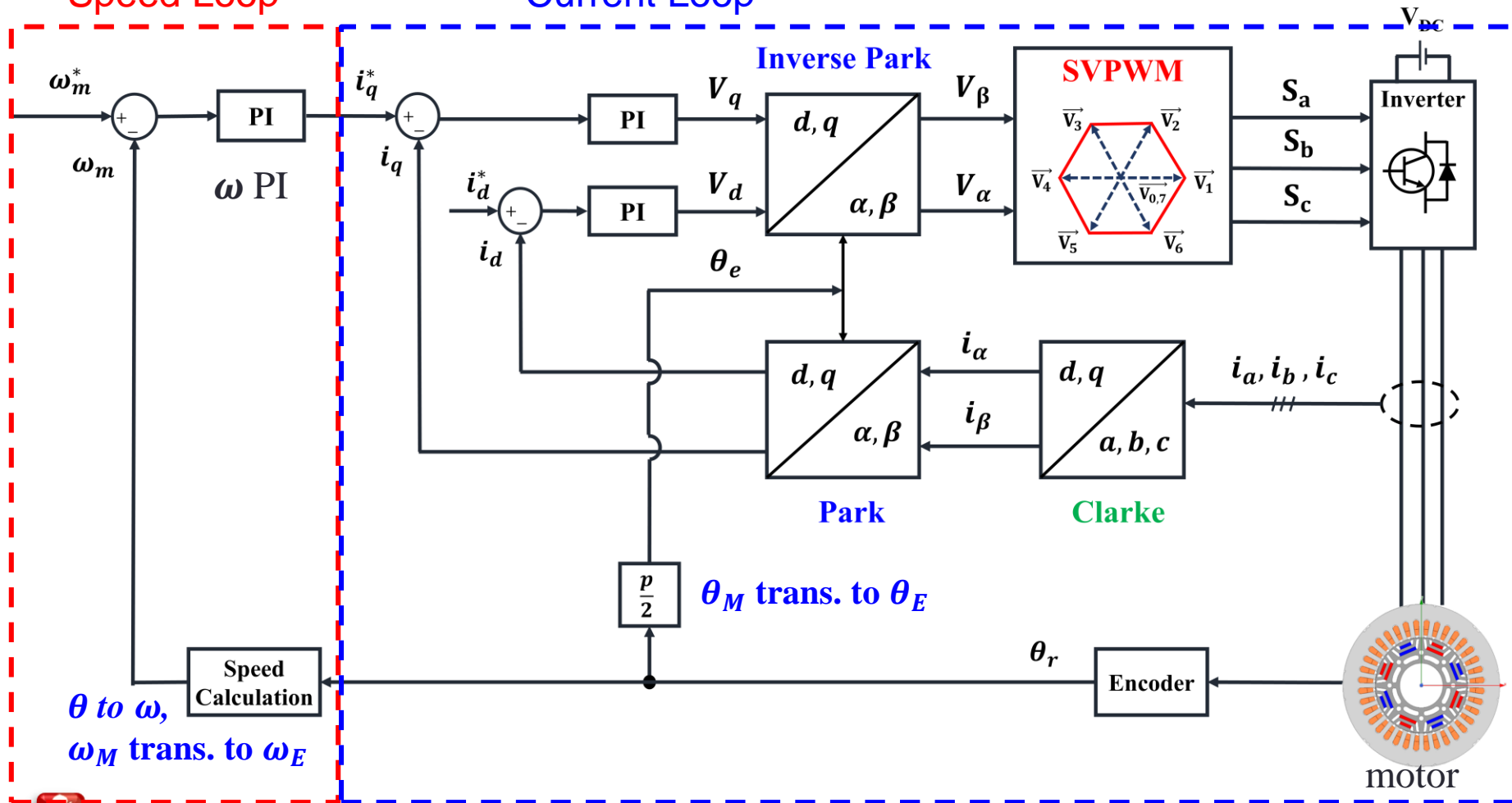
}



Direct FOC block $\rightarrow i_d \equiv 0$

Speed Loop

Current Loop



Handout 9

FOC期末測試 Final Test

步驟一 Step1

確認座標轉換功能 Check PCT.

在微處理器中製作一時脈。亦可利用PWM中斷頻率(即切換頻率)。Make clock into program.

根據其速度製作出三角波的位置訊號。Make virtual position signal.

配合弦波表製作模擬的三相電流波型。Make virtual three phase current signal.

將以上模擬訊號輸入座標轉換程式，確認是否能將三相弦波電流轉換 α - β 以及D-Q軸電流？

Check PCT. 3 phase to α - β and D-Q signal.

請解釋各種電流波形的相位角度關係。Explain the relationship of their phase angle.

若轉換正確，

以eQEP程式讀取增量型編碼器的位置回授訊號取代模擬位置訊號，Read position with eQEP.

以ADC程式讀取電流計訊號取代模擬的電流訊號。Read current with ADC.



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FOC期末測試 Final Test

步驟二 (搭配HIL) Step2 work with JIL

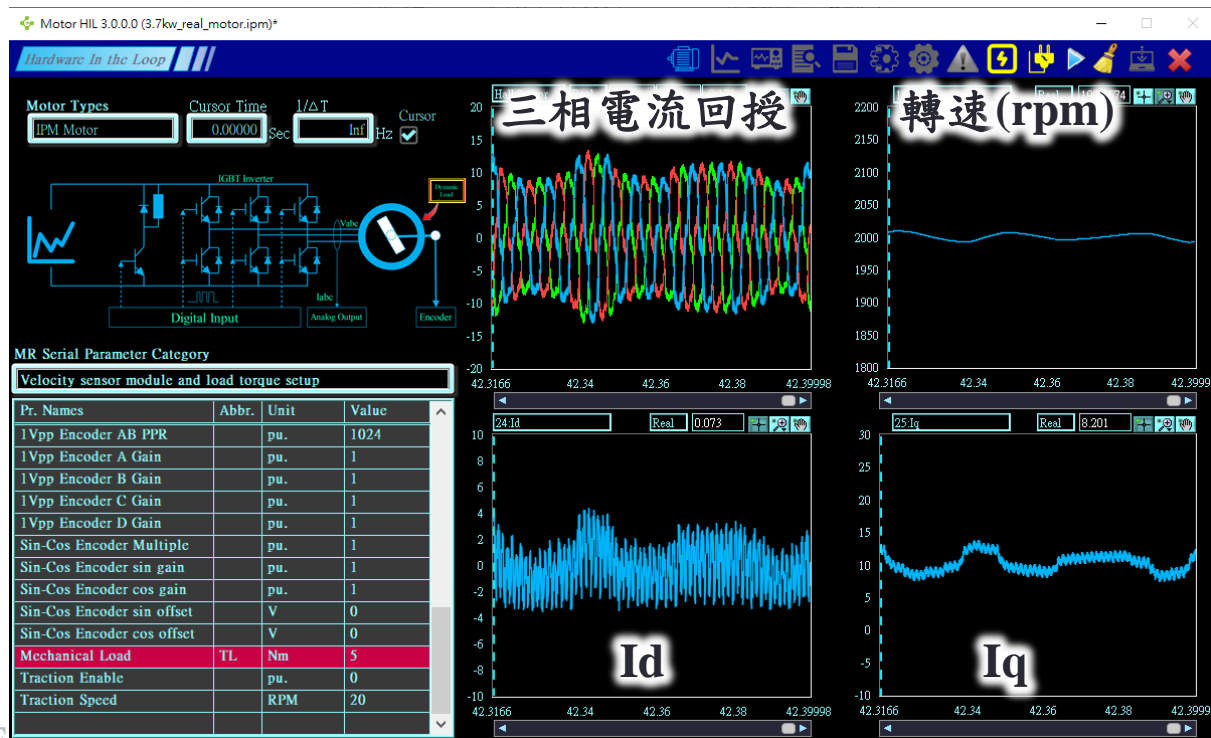
以外力緩慢帶轉馬達，確認轉速回授狀況，以及扇區判斷狀況。

Set traction speed in HIL, and check speed feedback of FOC program.

步驟三 Step3 Drive test

驅動控制虛擬馬達，並嘗試加載。記錄轉速轉矩和電流波形。

Drive motor, test with load, and record current and speed and torque.



Handout 9

FOC期末測試 Final Test

請完成FOC程式。並截圖記錄各波形的模擬情形。

並記得上MOODLE約時間，進行期末HIL實測。

測試目標為實作測試時現場指定。可能範圍：速度20~3500 rpm，轉矩0.3~12 Nm。

Please complete the FOC program.

And take screenshot to record the simulation situation of each waveform.

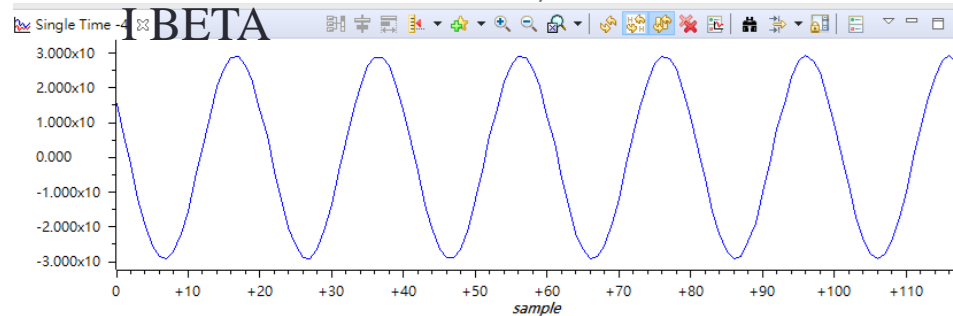
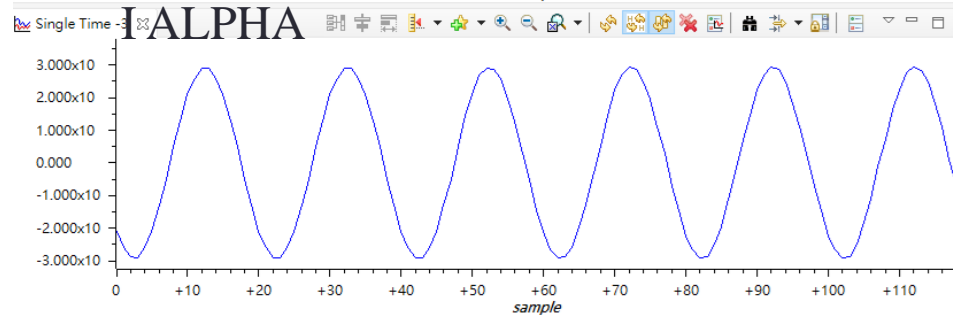
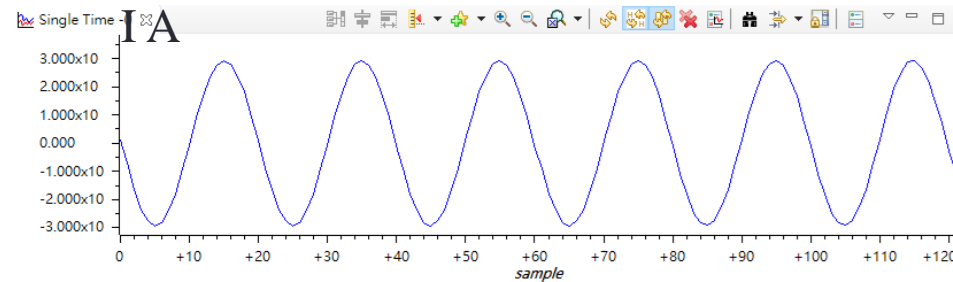
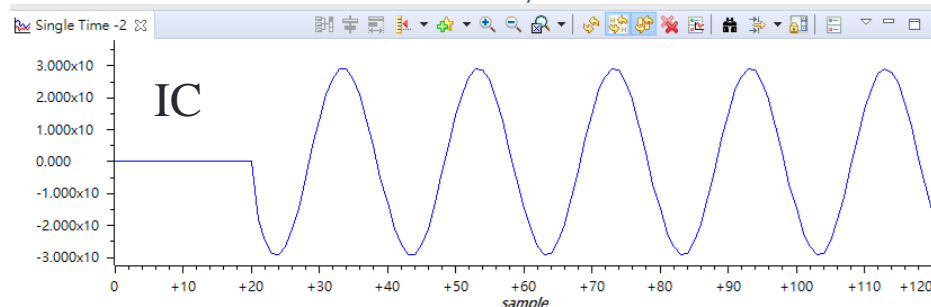
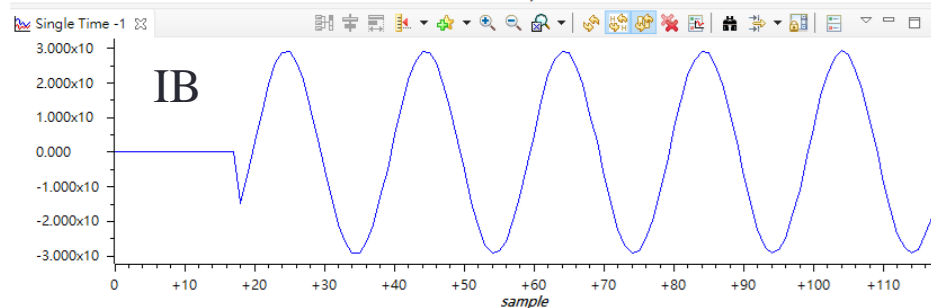
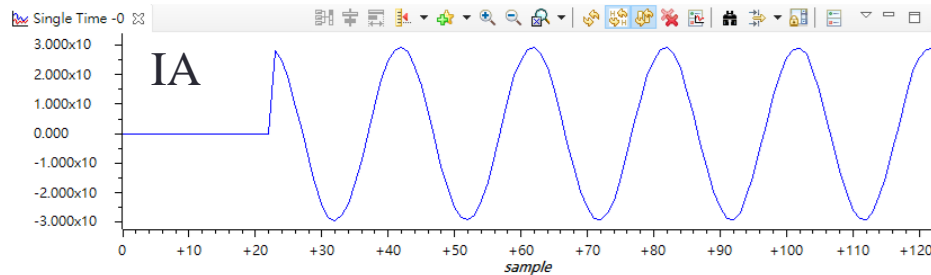
And use MOODLE to book test section for the final test with HIL .

Test condition will set at test. speed range is 20 to 3500 rpm, torque range is 0.3 to 12Nm.



FOC CCS Test

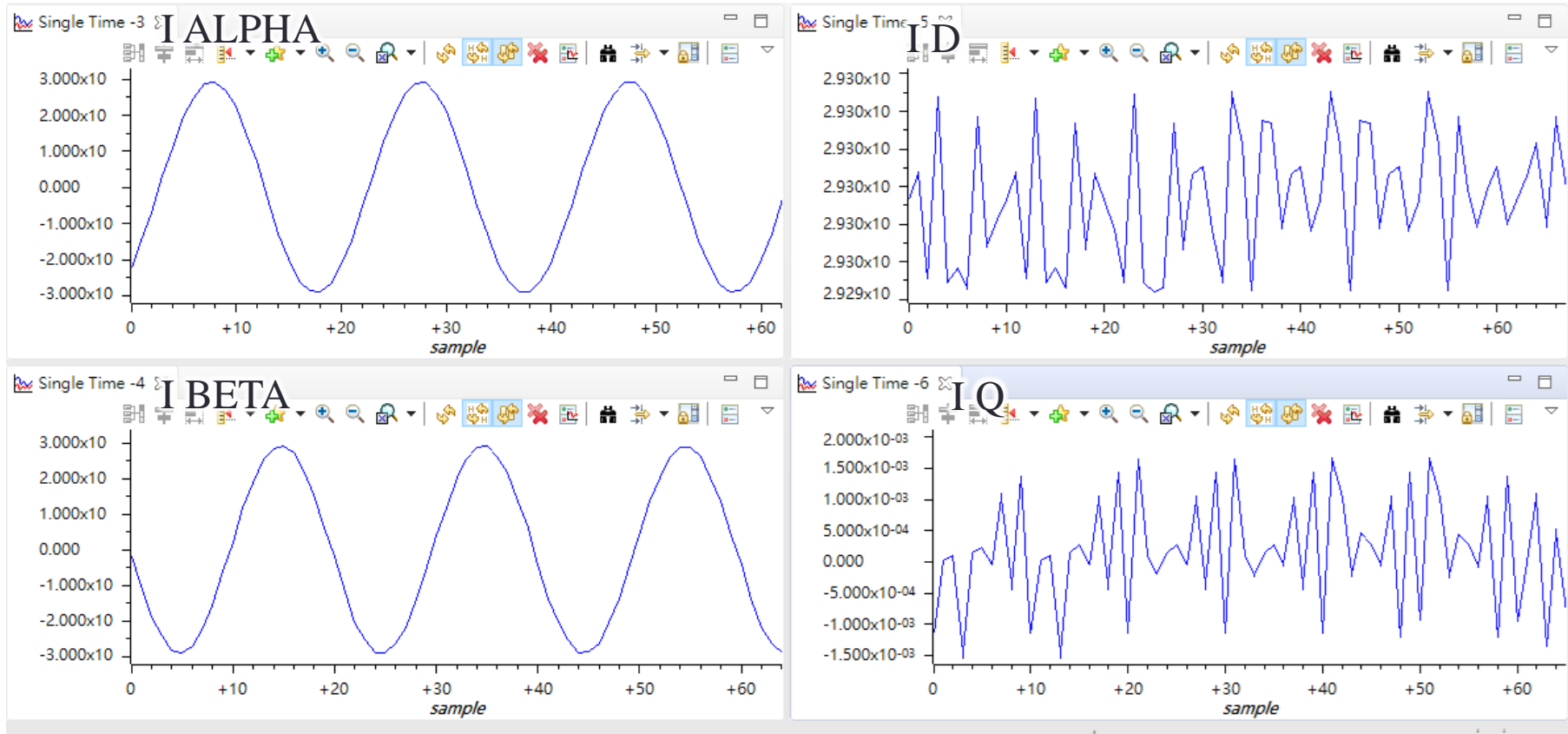
範例程式的執行圖:記得標記訊號名稱,也歡迎匯出用其他軟體繪製。



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FOC CCS Test

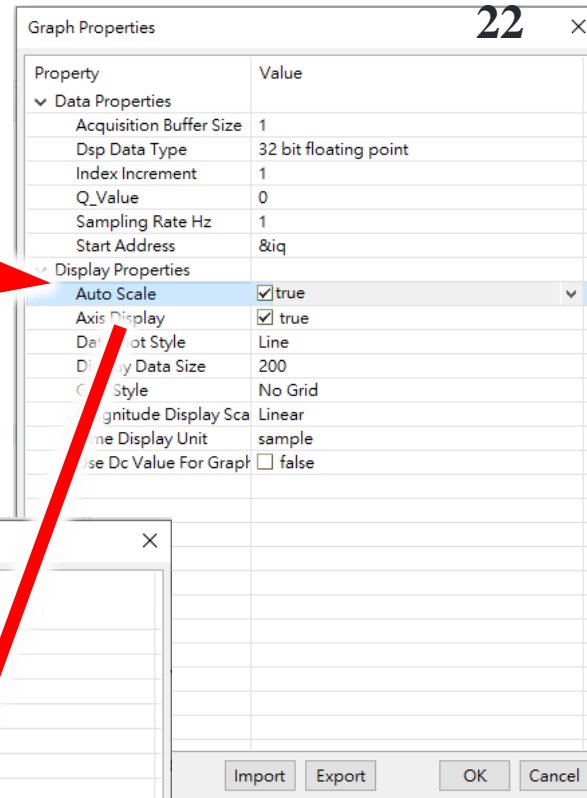
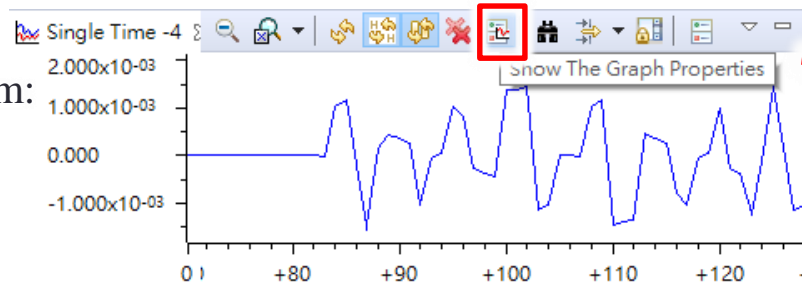
CCS test waveform:



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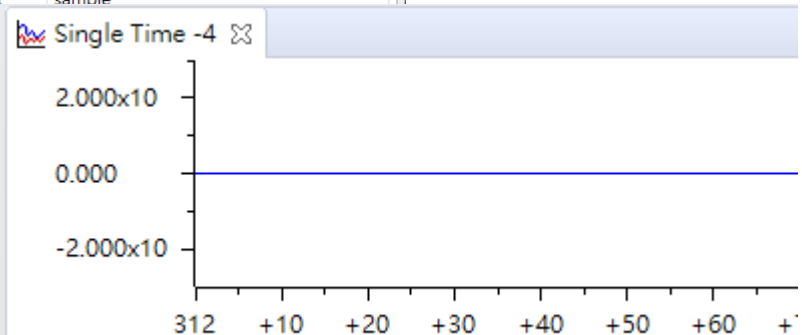
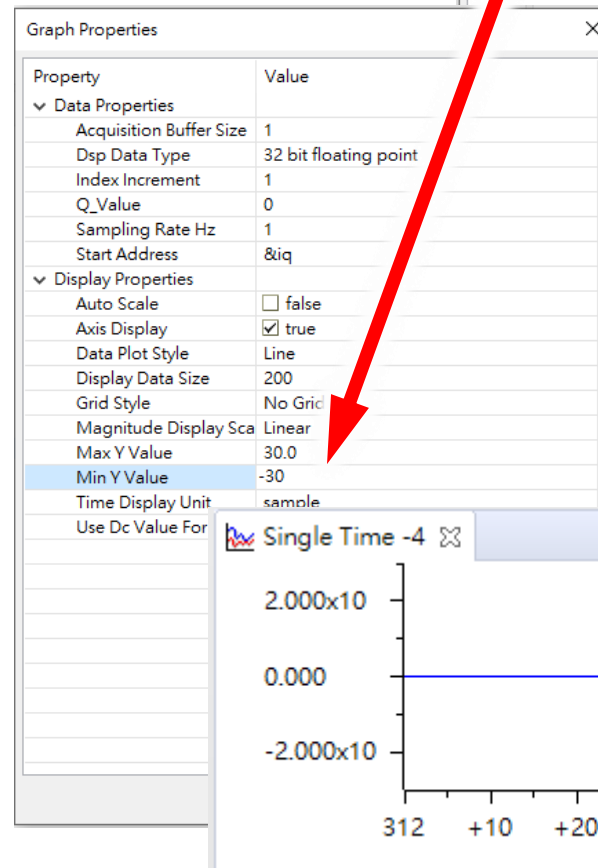
FOC CCS Test

CCS test waveform:



Auto Scale → change to false and disable

Type in new legend.



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FOC CCS Test

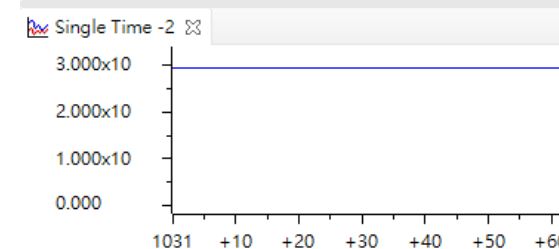
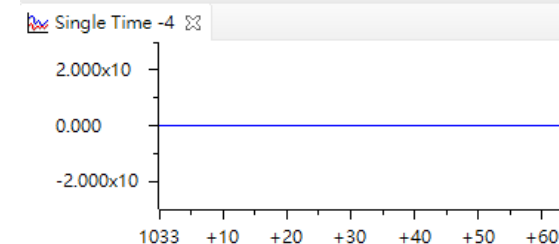
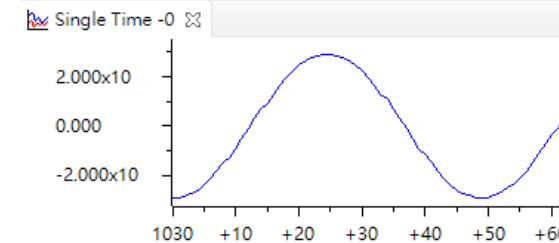
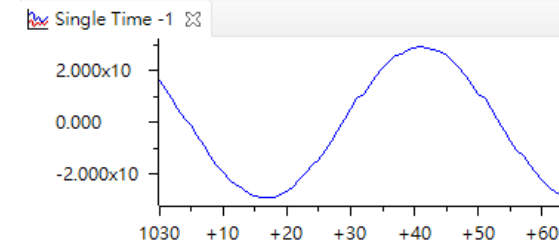
CCS test waveform:

```

413 ///////////////
414 TestTheta_eA = theta_e+90;
415 while (TestTheta_eA > 360)
416 {
417     TestTheta_eA -= 360;
418 }
419 TestIa = (0.0001 * sine_table[TestTheta_eA] - 1.0) * 2000+2048;
420
421 TestTheta_eB = theta_e + 240+90;
422 while (TestTheta_eB > 360)
423 {
424     TestTheta_eB -= 360;
425 }
426 TestIb = (0.0001 * sine_table[TestTheta_eB] - 1.0) * 2000+2048;
427 TestTheta_eC = theta_e + 120+90;
428 while (TestTheta_eC > 360)
429 {
430     TestTheta_eC -= 360;
431 }
432 TestIc = (0.0001 * sine_table[TestTheta_eC] - 1.0) * 2000+2048;
433
434 ///////////////

```

Expression	Value
(x)= ia	-26.7625713
(x)= ib	3.06279373
(x)= ic	23.703228
(x)= iq	0.00115203857
(x)= id	29.2952023
(x)= theta_m	321
(x)= speed_fb	1.19999886
(x)= EPwm1Regs.CMPA	0
(x)= EPwm2Regs.CMPA	2500
(x)= EPwm3Regs.CMPA	1502



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FOC CCS Test

CCS test waveform:

```

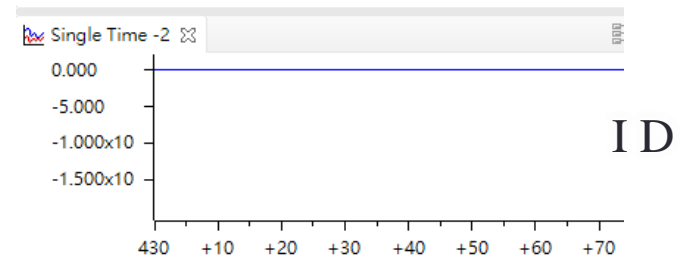
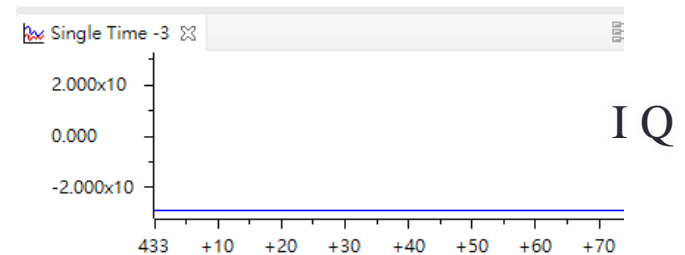
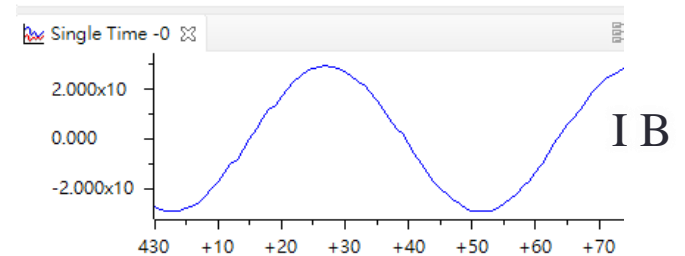
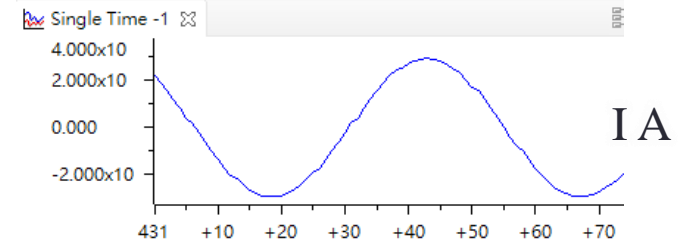
TestTheta_eA = theta_e + 0;
while (TestTheta_eA > 360)
{
    TestTheta_eA -= 360;
}
TestIa = (0.0001 * sine_table[TestTheta_eA] - 1.0) * 2000 + 2048;

TestTheta_eB = theta_e + 240 + 0;
while (TestTheta_eB > 360)
{
    TestTheta_eB -= 360;
}
TestIb = (0.0001 * sine_table[TestTheta_eB] - 1.0) * 2000 + 2048;
TestTheta_eC = theta_e + 120 + 0;
while (TestTheta_eC > 360)
{
    TestTheta_eC -= 360;
}
TestIc = (0.0001 * sine_table[TestTheta_eC] - 1.0) * 2000 + 2048;

```

Try another phase shift, example 180 and so on.

Expression	Value	Type
(x)= ia	-28.4266987	double
(x)= ib	8.07567978	double
(x)= ic	20.3544693	double
(x)= iq	-29.2984085	double
(x)= id	0.00191640854	double
(x)= theta_m	161	int
(x)= speed_fb	0.0	double
(x)= EPwm1Regs.CMPA	0	unsign
(x)= EPwm2Regs.CMPA	2500	unsign
(x)= EPwm3Regs.CMPA	1212	unsign

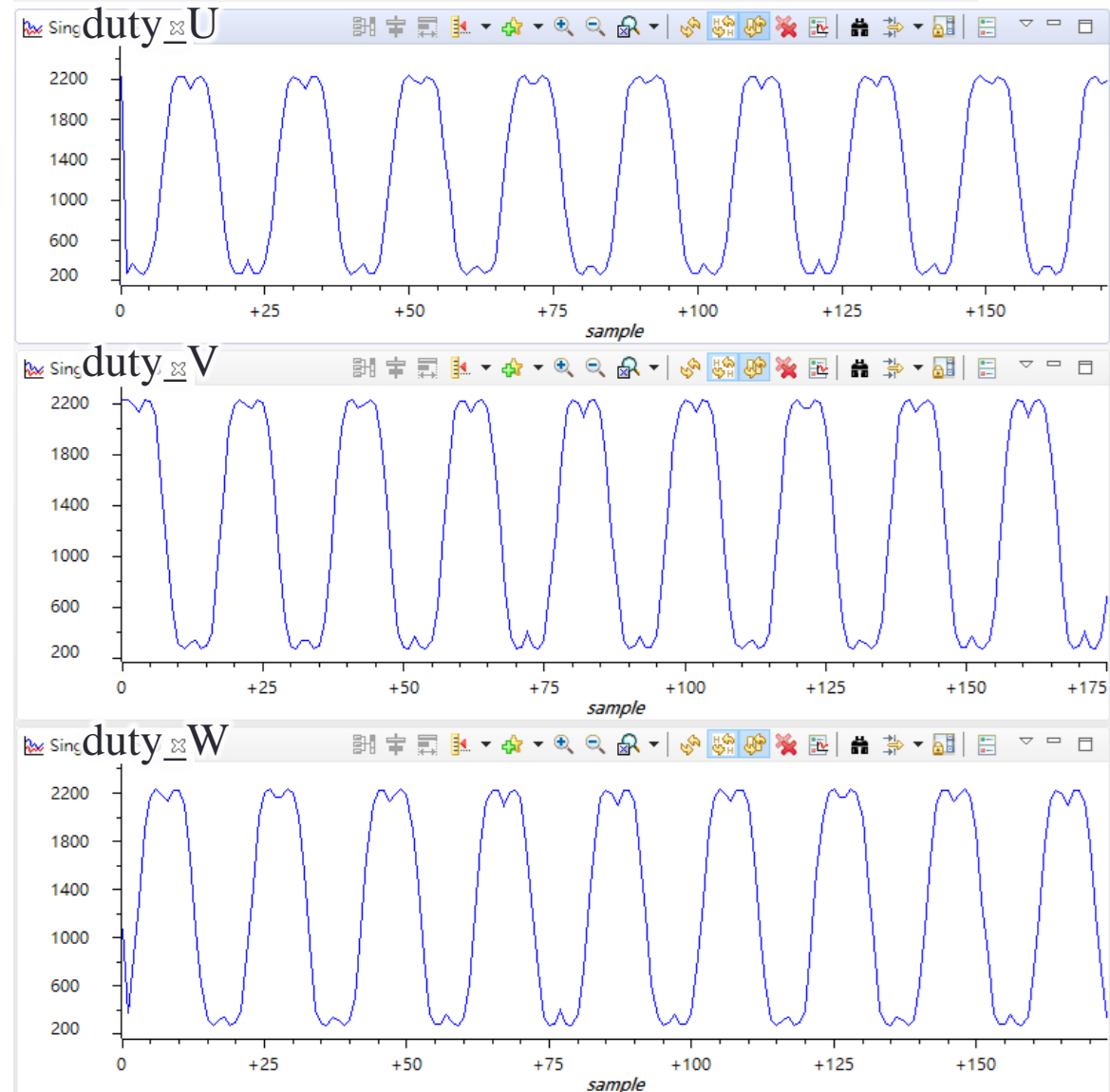


Handout 9

FOC CCS Test

To avoid saturation, the test conditions can be reduced (after all, the original test current is 2000/2048, which may be too large)

```
valpha = (vd*cos-vq*sin)*Xvalue;  
vbeta = (vd*sin+vq*cos)*Xvalue;
```

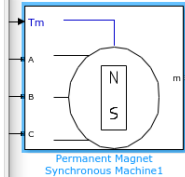
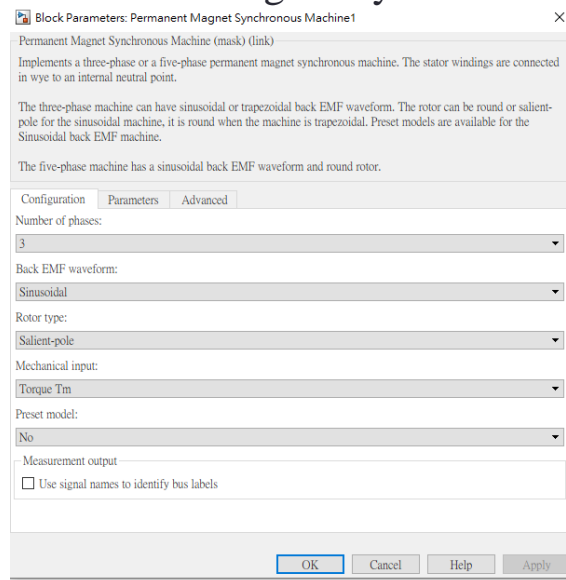


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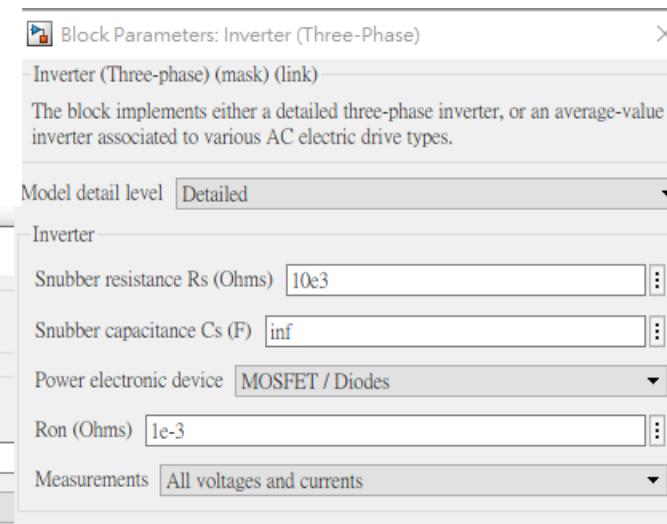
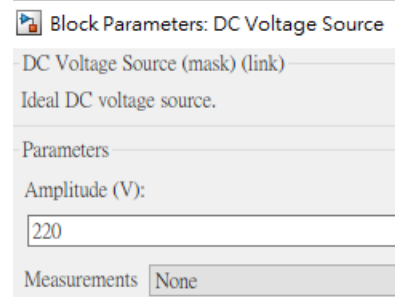
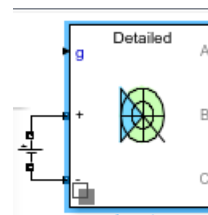
FOC in Simulink

To prepare for the next lesson, check that your Matlab Simulink has the simscape models installed.

Permanent Magnet Synchronous Machine



Inverter (three-phase)



(Inverter can be replaced by other discrete model.)

