

G

F

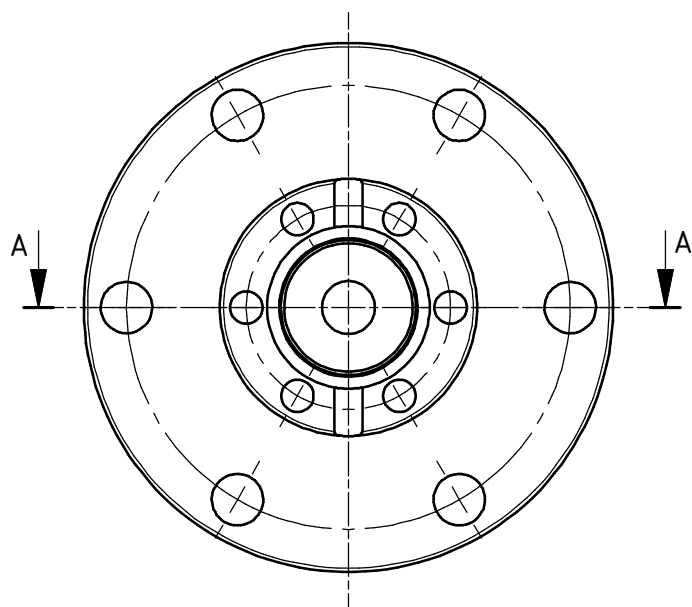
E

D

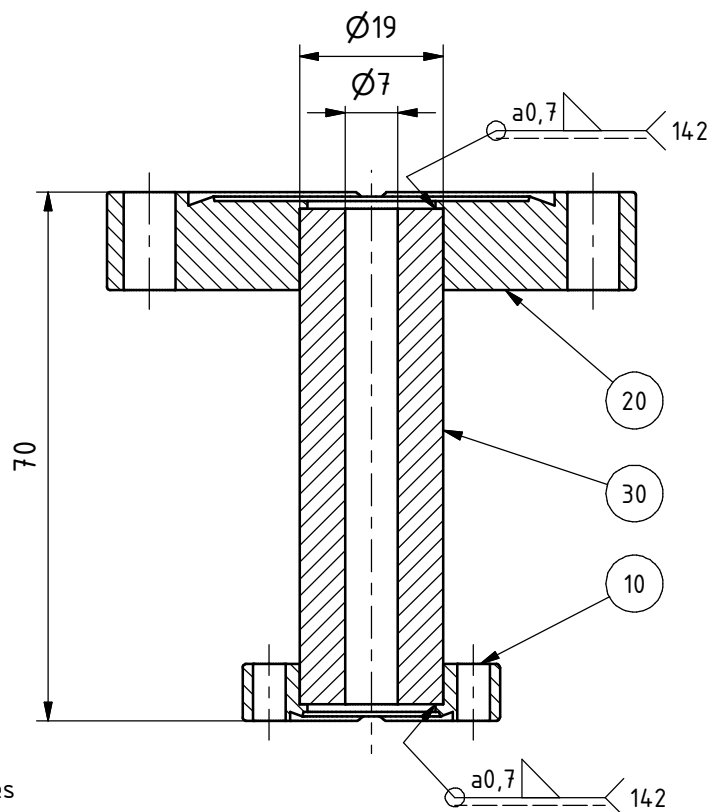
C

B

A

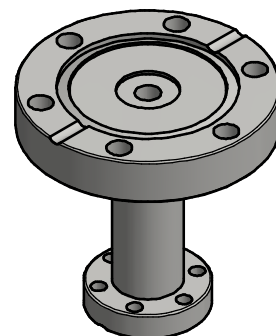


A-A (1:1)

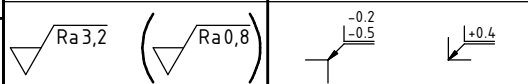


Protect all sealing faces
remove of annealing colours
Leak test $<10^{-9}$ mbar l/s

Surfaces	mechanically polished	Glass bead blasted	electro-polished	RAW (condition as delivered)
vacuum side				x
atmosphere side:				x



SURFACE FINISH ACC. DIN EN ISO 1302 DEBUR AND BREAK SHARP EDGES ACC. DIN ISO 13715



SCALE: 1 : 1 WEIGHT: 0,495 kg

SURFACE: 21197,867 mm² MATERIAL: siehe Stückliste

SPE-45221-10121665-20

70mm x 70mm x 70mm DATE: NAME:

DRAWN: 24.01.2020 Ella Prokop

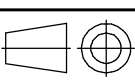
CHK'D by Customer:

CHK'D by Vacom:

APPROVED:

Refer to protection notice:
DIN ISO 16016

general tolerance:
ISO 13920-BF
ISO 2768-mK



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS

REDUCER CF16 TO CF40
L=70MM, "DPS_DRAWING.PDF" **366541**

DOK. TYPE: IKN VERSION: 00 page 1/1

DIS-Number: 20000087960 A4

Materialstückliste / Material BOM

Material / Material **220493** *FE-SPE-45221-10121665-20*
StücklStatus / BOM status **01**

Werk / Plant **1000** *VACOM*
Verwendung / Usage **1** *Fertigung / Production*
Alternative / Alternative **1**
Basismenge / Base quantity **1,000** *ST*



Precision & Purity
UHV ■ XHV ■ UCV

Pos. / Item	PTp / lct	OTp / OTp	Komponente / Component	Komponentenbezeichnung / Component description	Menge / Quantity	ME / Un	BGr / Asm	Werkstoff / Basic material	Werksüb. MatSt / MS
0010	L	1	200322	FE-F16-316	1	ST / PCS	M	316L / 1.4404	61
0020	L	1	200429	FE-F40-316	1	ST / PCS	M	316L / 1.4404	61
0030	L	1	105421	RD22-DIN/EN-10060-1.4571	100	MM / MM		316TI / 1.4571	61