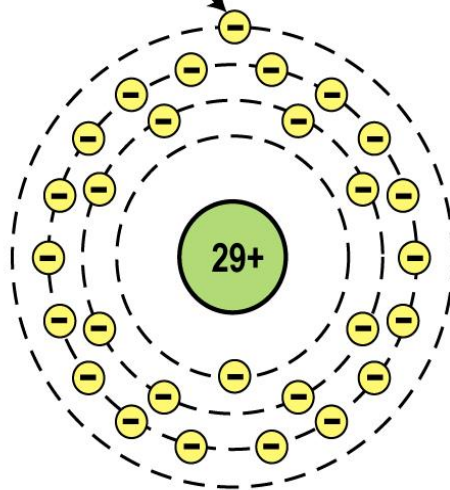
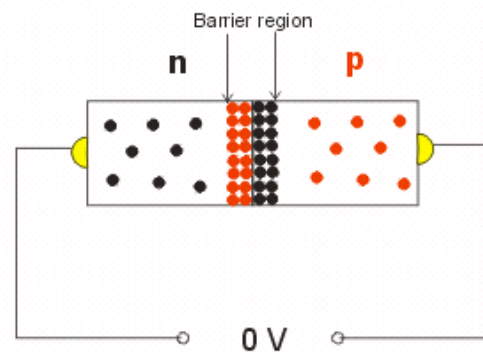
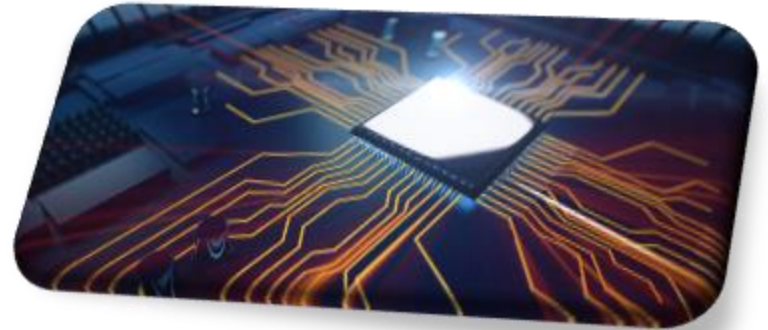


# Introduction to Semiconductor Materials

Valence Electron  
Easily Freed for  
Current Flow



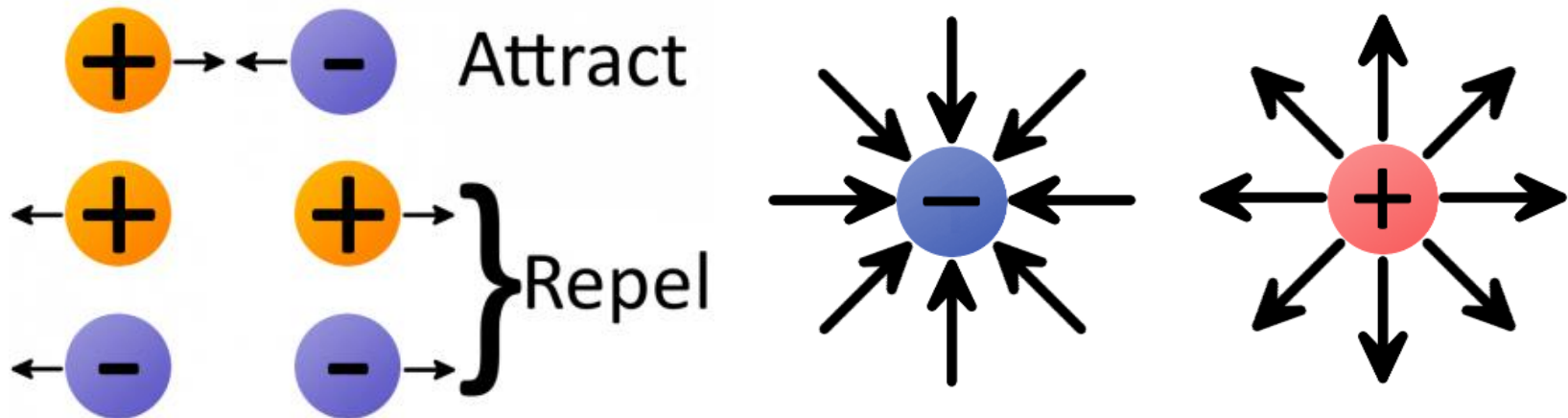
**Copper  
Atom**



Diode with no bias

# Electrostatic force

Electrostatic force (also called [Coulomb's law](#)) is a force that operates between charges. It states that charges of the same type repel each other, while charges of opposite types are attracted together. **Opposites attract, and likes repel.**



A negative charge has an inward electric field because it attracts positive charges.

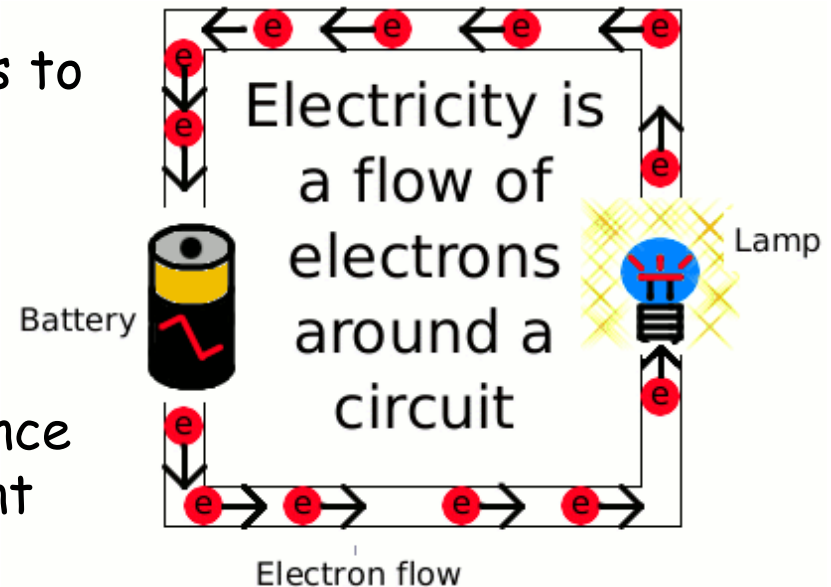
The positive charge has an outward electric field, pushing away like charges.

# Electronic Materials

The goal of electronic materials is to generate and control the flow of an electrical current.

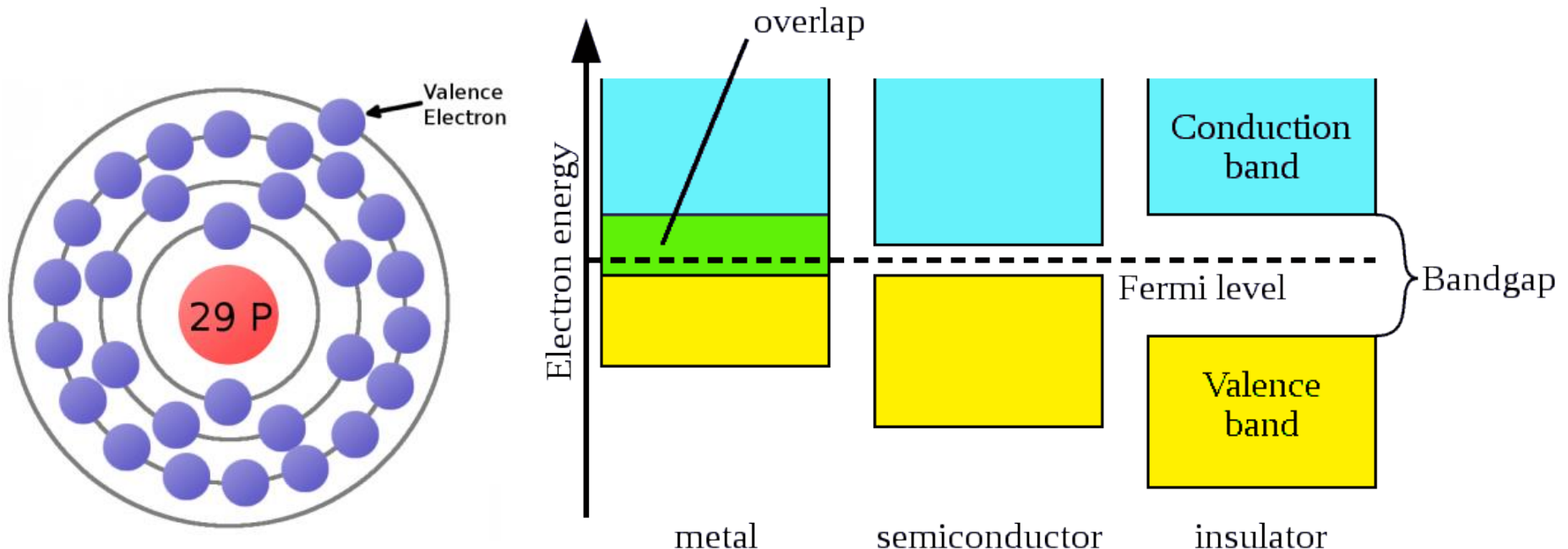
Electronic materials include:

1. Conductors: have low resistance which allows electrical current flow
2. Insulators: have high resistance which suppresses electrical current flow
3. Semiconductors: can allow or suppress electrical current flow



# Conductors

This is a copper atom diagram: 29 protons in the nucleus, surrounded by bands of circling electrons. Electrons closer to the nucleus are hard to remove while the valence (outer ring) electron requires relatively little energy to be ejected from the atom.

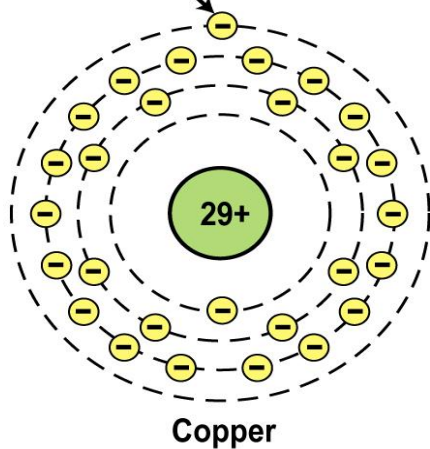


# Conductors

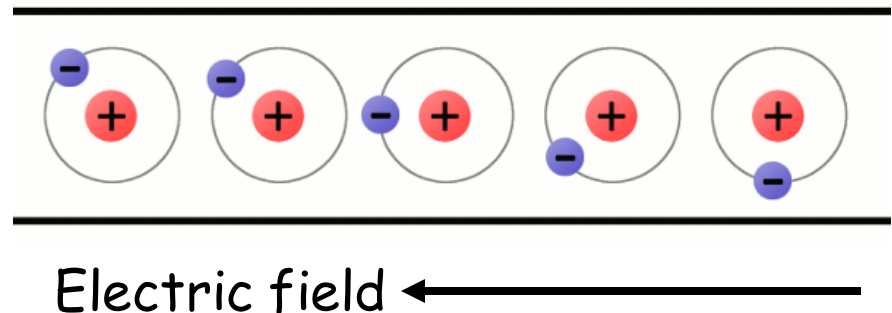
Good conductors have low resistance so electrons flow through them with ease. The atomic structure of good conductors usually includes only one electron in their outer shell. It is called a valence electron.

–It is easily stripped from the atom, producing current flow.

Valence Electron  
Easily Freed for  
Current Flow

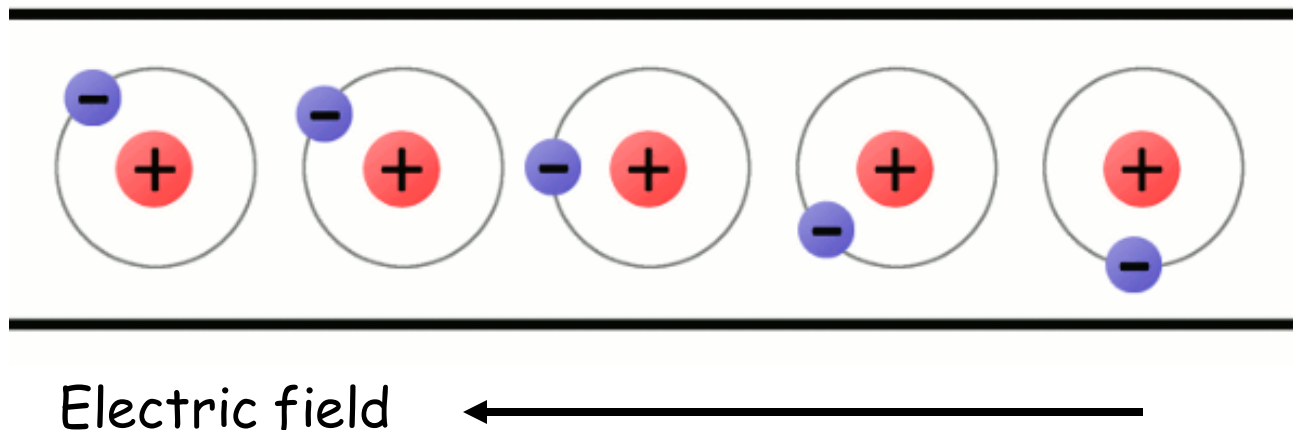


**Copper Atom**

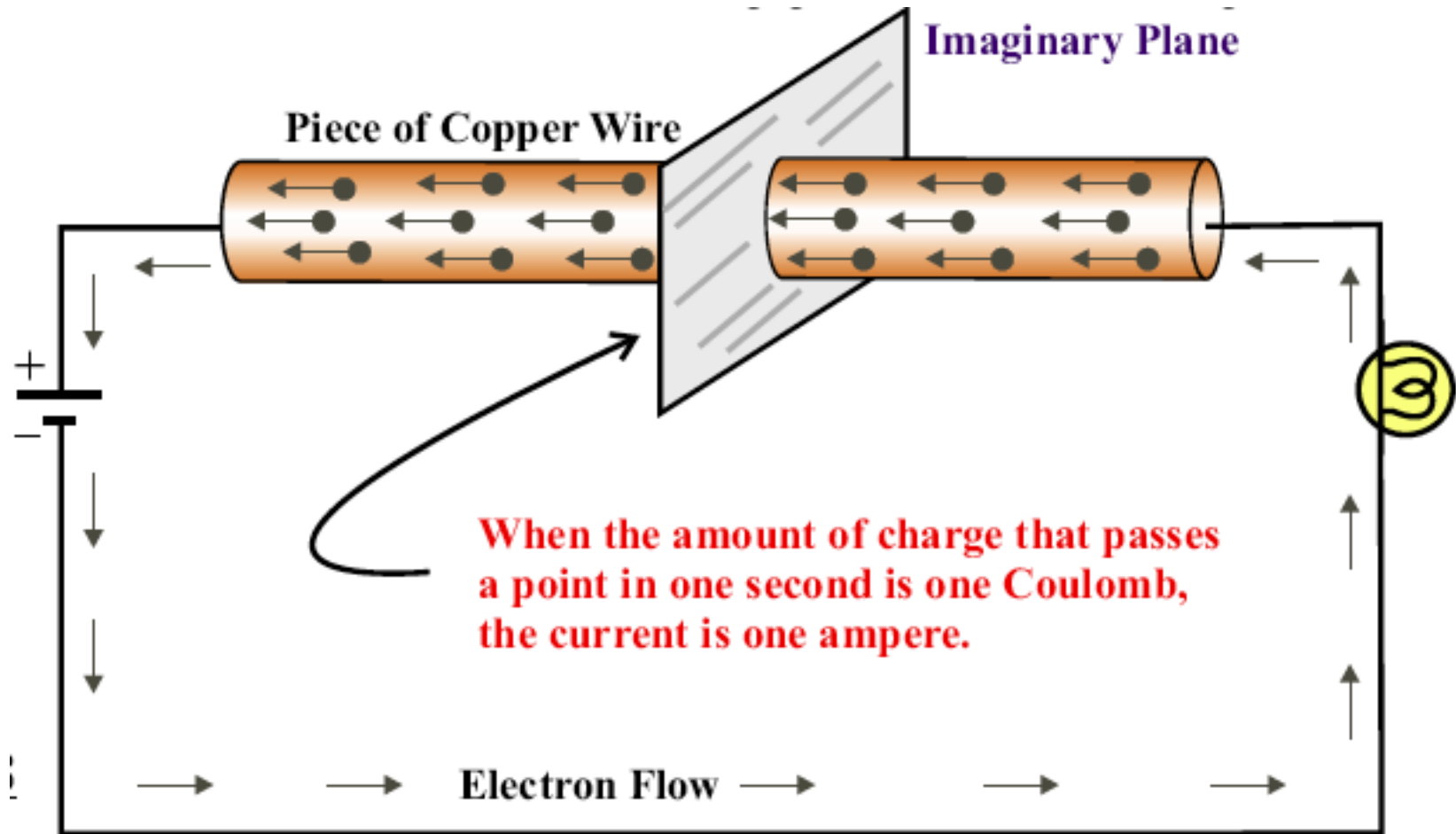


# Electron Flow in a Simple Circuit

Now consider a copper wire: As **free electron** is floating in a space between atoms, it's pulled by surrounding charges in that space. In this chaos the free electron eventually finds a new atom to latch on to; in doing so, the negative charge of that electron ejects another valence electron from the atom. Now a new electron is drifting through free space looking to do the same thing. This chain effect can continue on and on to create a flow of electrons called **electric current**.



# Electric Current

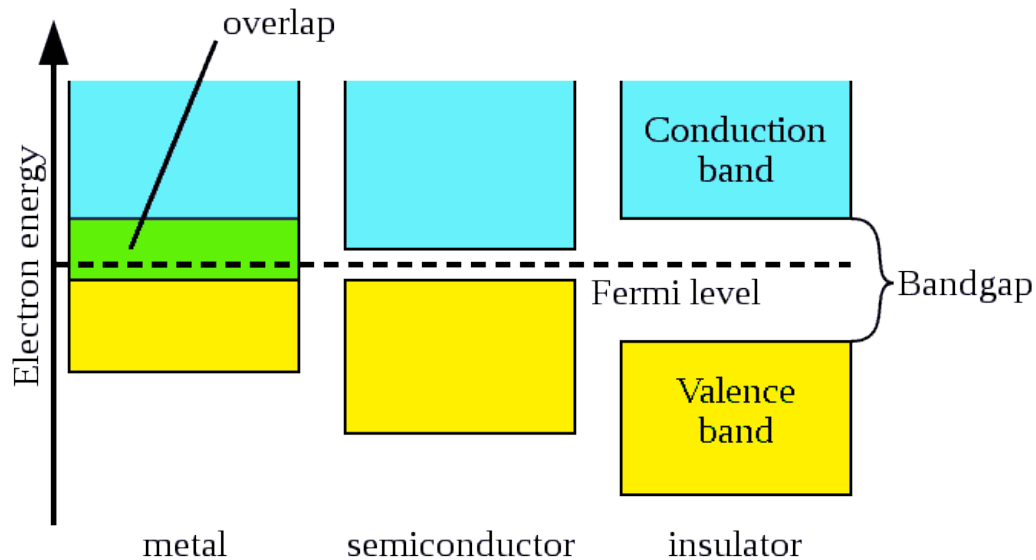


# Insulators

Insulators have a high resistance so current does not flow in them. The atoms are tightly bound to one another so electrons are difficult to strip away for current flow.

Insulators have 8 valence electrons.

Good insulators include: Glass, ceramic, plastics, & wood.



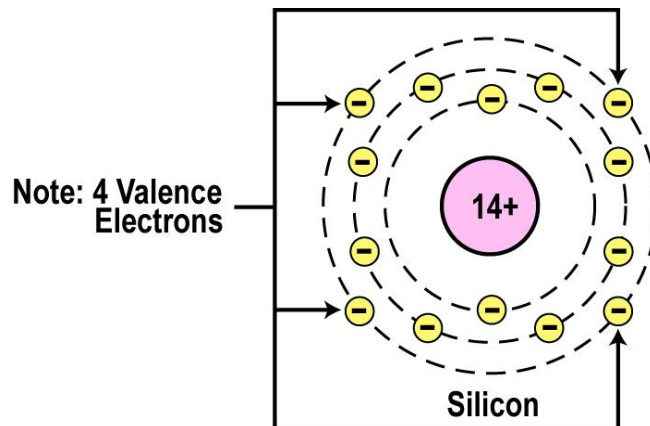


# Semiconductors

Semiconductors are materials that essentially can be conditioned to act as good conductors, or good insulators, or any thing in between.

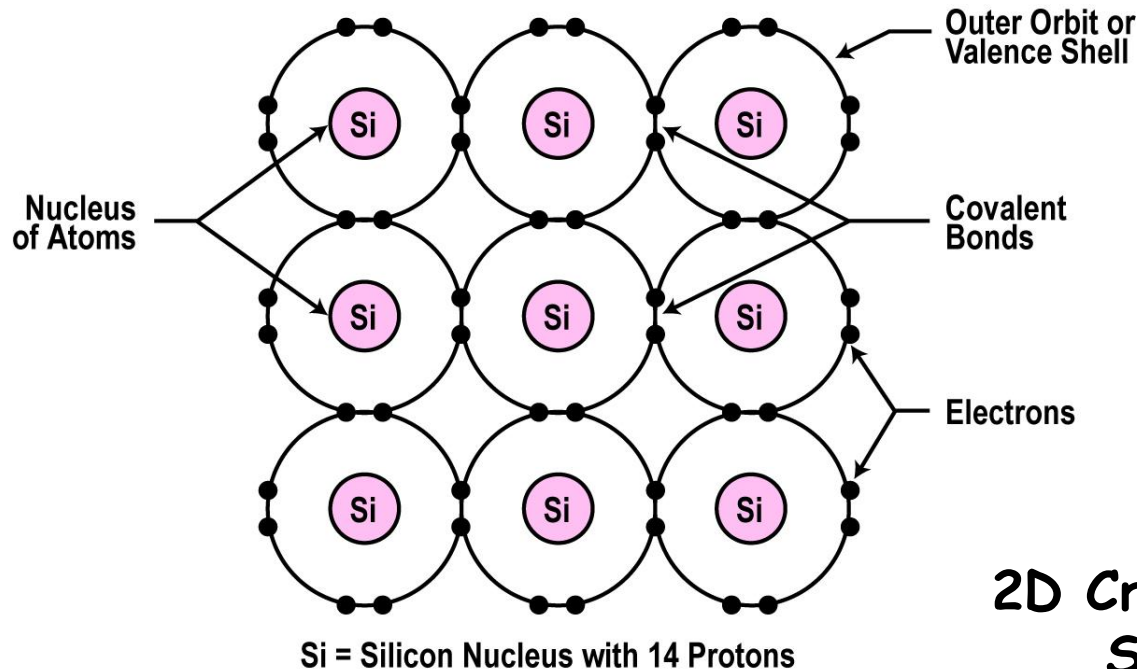
The main characteristic of a semiconductor element is that it has 4 valence electrons in its outer or valence orbit.

Common elements such as **carbon**, **silicon**, and **germanium** are semiconductors. Silicon is the best and most widely used semiconductor.



# Crystal Lattice Structure

- The unique capability of semiconductor atoms is their ability to link together to form a physical structure called a crystal lattice.
- The atoms link together with one another sharing their outer electrons.
- These links are called covalent bonds.



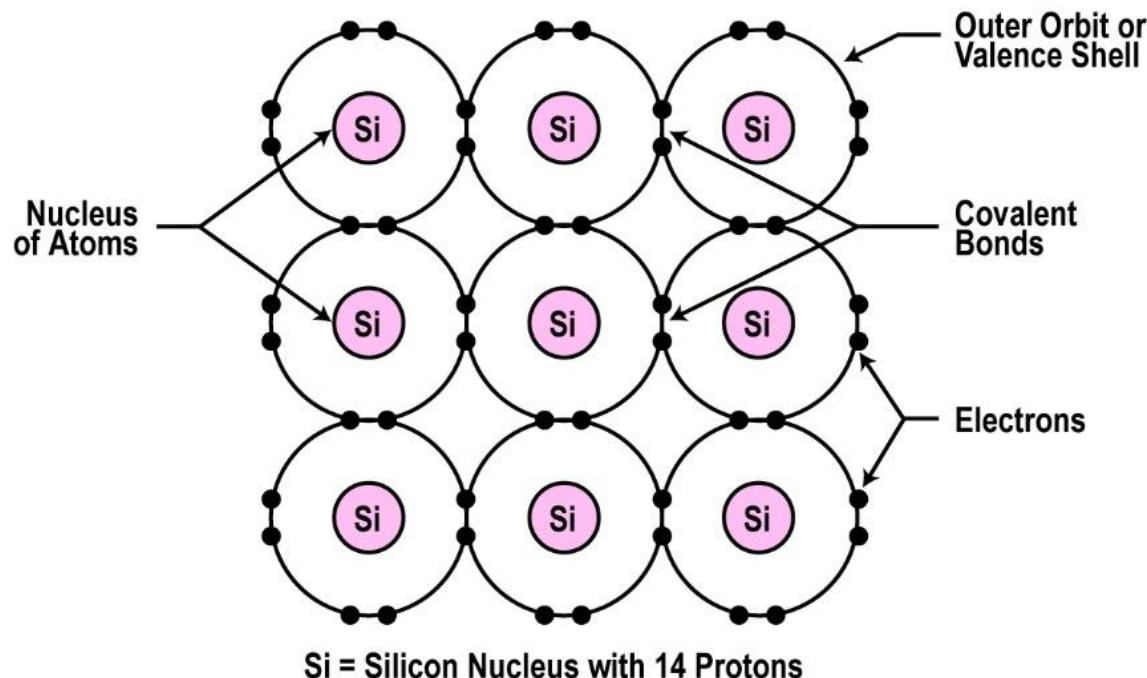
**2D Crystal Lattice Structure**

# Semiconductors can be Insulators

If the material is pure semiconductor material like silicon, the crystal lattice structure forms an excellent insulator since all the atoms are bound to one another and are not free for current flow.

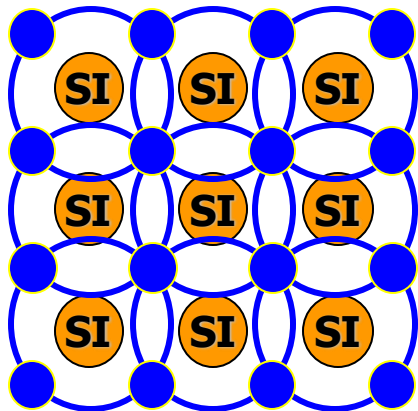
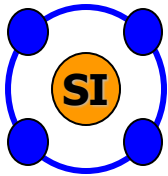
Since the outer valence electrons of each atom are tightly bound together with one another, the electrons are difficult to dislodge for current flow.

Silicon in this form is a great insulator.



# Doping

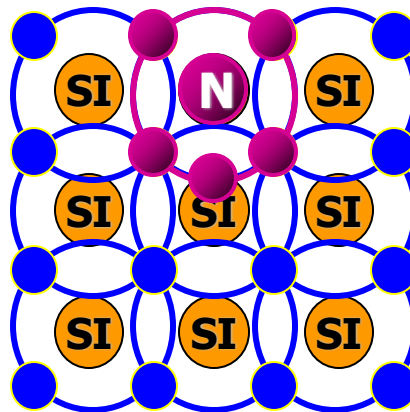
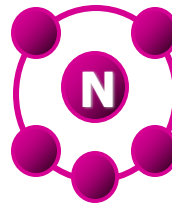
Doping: To make the semiconductor conduct electricity, other atoms called impurities must be added. The process of adding impurities to the intrinsic material giving the material a **Positive** or **Negative** characteristic.



**Covalent Bonding;**

## Undoped Material

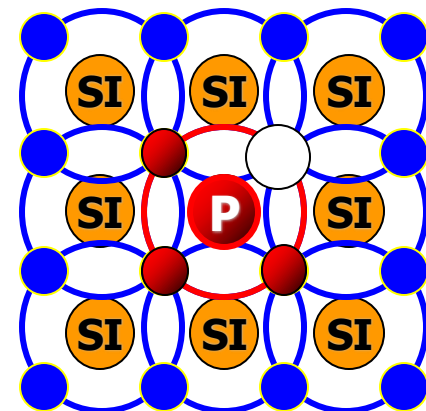
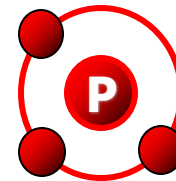
Shares its 4 electrons w/other atoms and forms a pure crystal.



**Pentavalent Doping;**

## Donor Material

Impurities that have an excess of electrons. N type Material, called Electrons. - charged



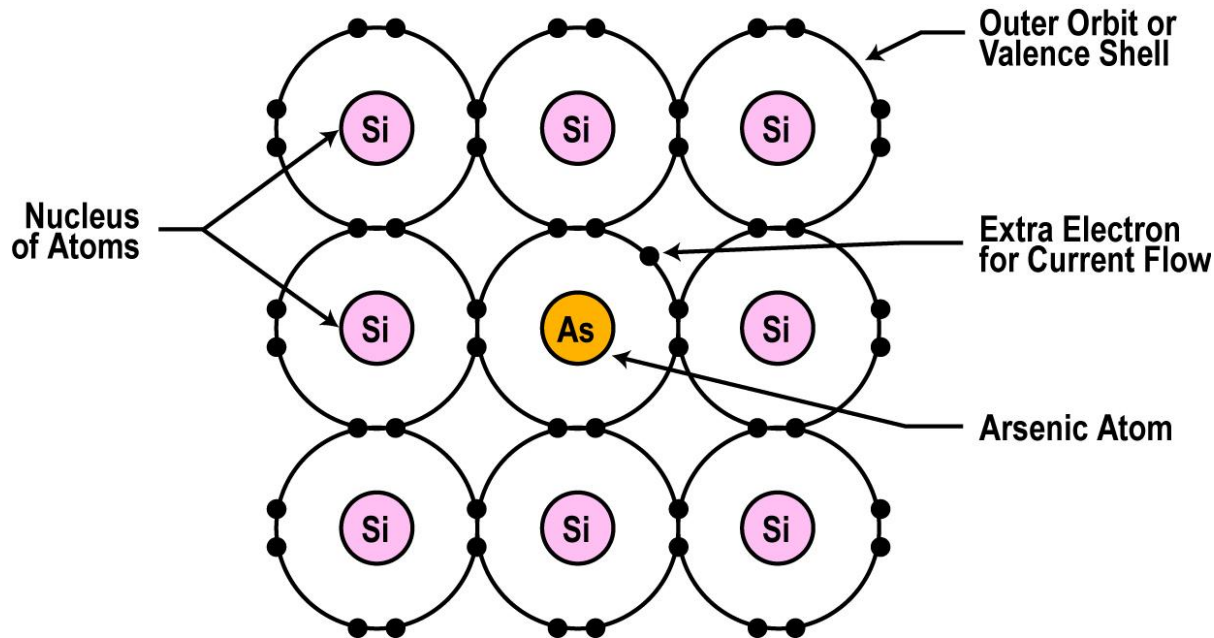
**Trivalent Doping;**

## Acceptor Material

Impurities that have missing electron, called Holes or P type Material. + charged.

# Semiconductors can be Conductors

- An impurity, or element like arsenic, has 5 valence electrons.
- Adding arsenic (doping) will allow four of the arsenic valence electrons to bond with the neighboring silicon atoms.
- The one electron left over for each arsenic atom becomes available to conduct current flow.

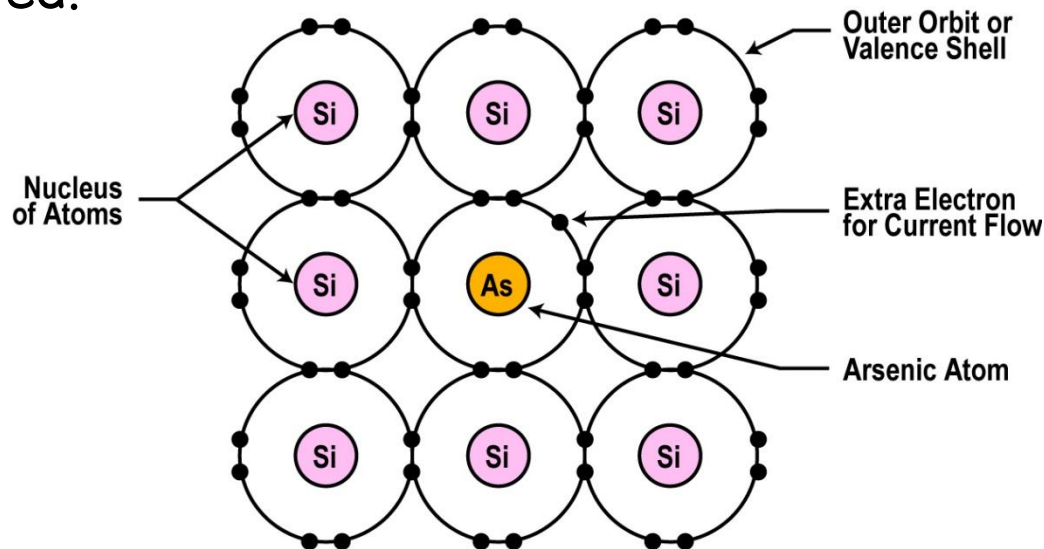


# Resistance Effects of Doping

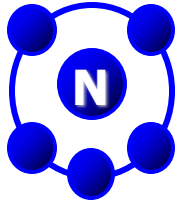
If you use lots of arsenic atoms for doping, there will be lots of extra electrons so the resistance of the material will be low and current will flow freely.

If you use only a few arsenic atoms, there will be fewer free electrons so the resistance will be high and less current will flow.

By controlling the doping amount, virtually any resistance can be achieved.

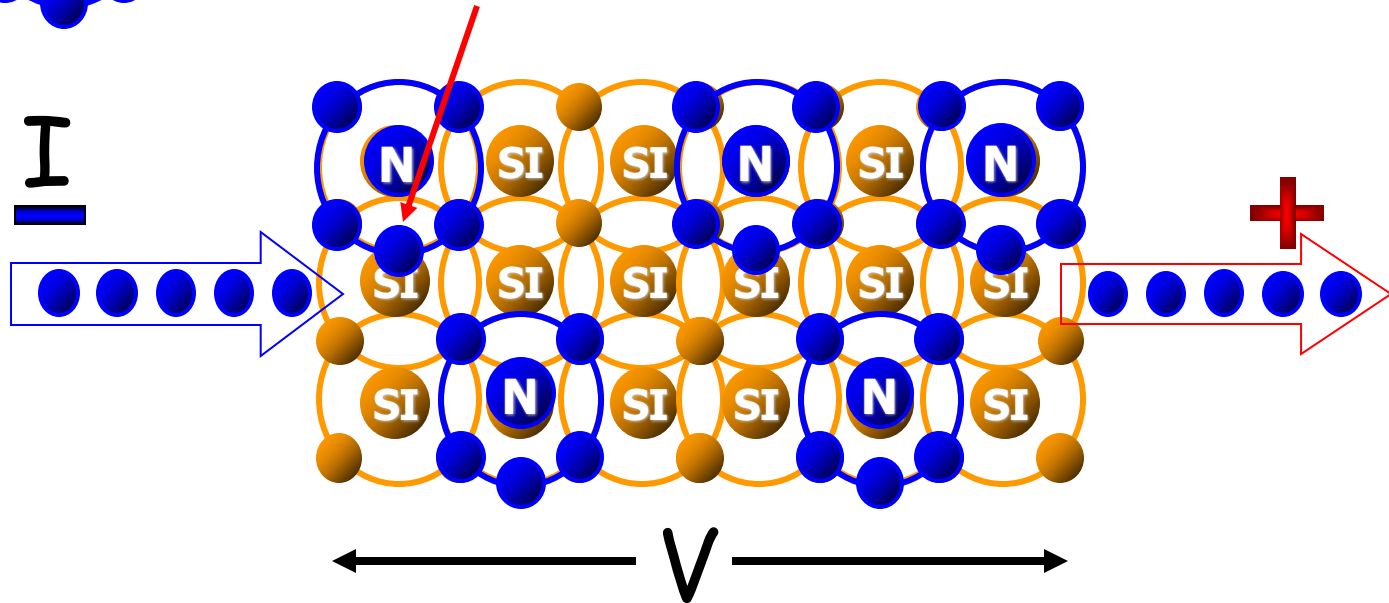


## n-type material



➤ Donor Material has an excess electron in the covalent bond.

➤ Majority Carriers are **Electrons**.



The DC voltage source has a positive terminal that attracts (pulls) the free electrons in the semiconductor and pulls them away from their atoms leaving the atoms charged positively.

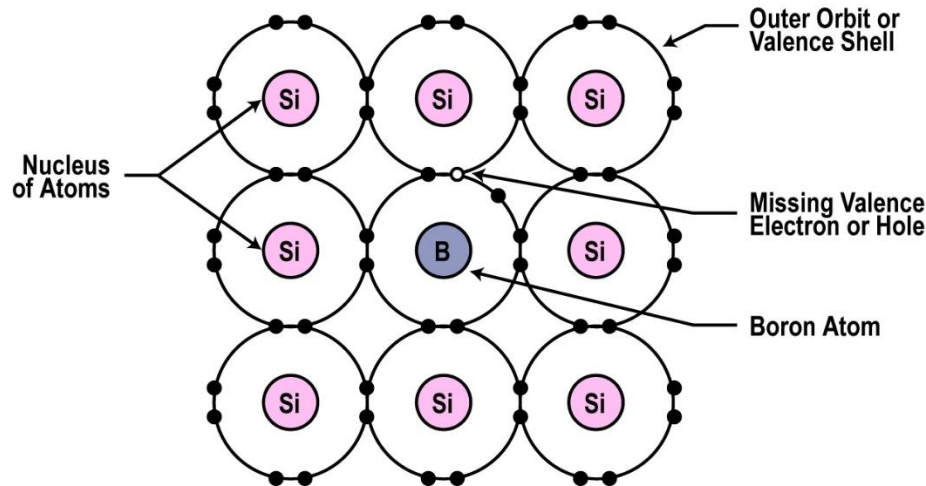
Electrons from the negative terminal of the supply enter the semiconductor material and are attracted by the positive charge of the atoms missing one of their electrons.

Electrons flows from negative terminal to the positive terminal.



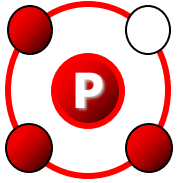
# Another Way to Dope

- You can also dope a semiconductor material with an atom such as boron that has only 3 valence electrons.
- The 3 electrons in the outer orbit do form covalent bonds with its neighboring semiconductor atoms as before. But one electron is missing from the bond. This place where a fourth electron should be is referred to as a hole.
- The hole assumes a positive charge so it can attract electrons from some other source.
- Holes become a type of current carrier like the electron to support current flow.





## p-type material



- Acceptor Material has a missing electron in the covalent bond w/ Silicon,
- Majority Carriers are Holes.

Electrons from the negative supply terminal are attracted to the positive holes and fill them. The positive terminal of the supply pulls the electrons from the holes leaving the holes to attract more electrons. Current (electrons) flows from the negative terminal to the positive terminal. Inside the semiconductor current flow is actually by the movement of the holes from positive to negative.

