DelVal® SERIES 65/66/67/68

& 69/70/71/72

Industrial Process Floating Ball Valves, Full and Reduced Port

Sizes 1/2"-12" / DN 15 - DN 300 ASME Class150, 300, 600 & 900





Featuring an ISO 5211 Mounting Pad for **Direct Mounting** of Actuators and Gear Operators on sizes 1/2"-12"







Leading the Industry with Innovation by Design

DelVal Flow Controls is pleased to offer top-of-the-line products in pipeline flow control. The DelVal® Series 65/66/67/68 & 69/70/71/72 Industrial Process Ball Valves have been developed with extensive application, design and manufacturing expertise. These products are produced by employing modern manufacturing practices under a robust quality assurance system. These practices ensure consistent product quality and dependable performance. The DelVal® Ball Valves have been designed to include state-of-the-art features that are described in this bulletin.

Features

1. Top Flange

Integral Top Flange is designed as per EN ISO 5211 for direct mounting of actuators and gear operators. Top flange design provides easy access for adjustment of gland bolts when the valve is mounted with actuators.

2. Adjustable Packing Gland

Packing gland bolts are easily accessible to adjust packing with the actuator in place.

3. Valve Body

Flanged, two-piece design in cast construction. Flanges are raised face and serrated and dimensions conform to ASME B 16.5. Carbon steel valve bodies are finished with two-coat, zinc rich epoxy paint in "DelVal® Blue."

4. Ball

Floating design, precision machined ball with superior finish and sphericity ensures extended seat life and low operating torques. The combination of the balanced seat design and ball ensures consistent and dependable leak tightness.

5. Stem

Stem in stainless steel, heavy-duty construction with double "D" and round and keyed configurations for positive engagement with all types of valve operators.

6. Seat

Seat is contoured to ensure that all stresses due to the line pressure are counterbalanced and that the extrusion of the seat into the body cavity due to sealing forces is eliminated.



7. Stem Sealing

Stem packing in graphite is live loaded with the gland assembly to ensure positive and trouble free sealing. Adjustment of packing gland is accessible without disassembly of valve or operator parts. O-ring provides sealing against fugitive emissions.

8. Antistatic Device

Antistatic devices at the ball-stem interface and body-stem interface.

9. Stem Seal

Heavy-duty reinforced Teflon® bearing is provided to absorb side and thrust loads. It also reduces stem torque, protects stem packing from deformation and gives extended stem sealing life.

10. Body Seal

Body joint sealing is by a graphite / reinforced graphite gasket to withstand high temperatures and is contained in a precision-machined groove for extended sealing life.

11. Body Stud and Nut

Body joint bolting is in ASTM A 193 B7 / ASTM A 194 2H material for carbon steel bodies and ASTM A 193 GR.B8/ASTM A 194 GR.8 material for stainless steel bodies.

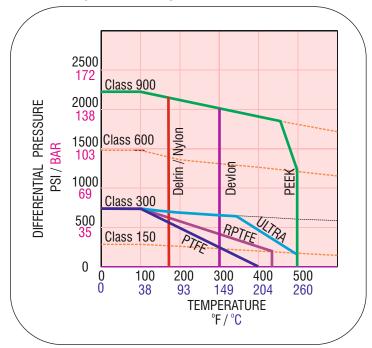
12. Body Cavity Drain Plug

Body cavity drain plug facility is available on request.

Size Range:

	ASME							Size						
port Type	Class	1/2"	3/4"	1"	1-1/2"	2"	2-1/2"	3"	4"	5"	6"	8"	10"	12"
	0.000	DN 15	DN 20	DN 25	DN 40	DN 50	DN 65	DN 80	DN 100	DN 125	DN 150	DN 200	DN 250	DN 300
Full port	150	•	•	•	•	•	•	•	•	•	•	•	•	•
Reduced port	130	_	•	•	•	•	•	•	•	_	•	•	•	•
Full port	300	•	•	•	•	•	•	•	•	•	•	•	_	_
Reduced port	300	_	•	•	•	•	•	•	•	_	•	•	•	_
Full port	C00	•	•	•	•	•	_	•	•		_		_	_
Reduced port	600	_	•	•	•	•		•	•	_	•	_	_	_
Full port	000	_	_	•	•	•	_	_	_	_	_	_	_	_
Reduced port	900			_	•	•		•		_		_		

Pressure Temperature Rating:



ULTRA Seat

An engineered fluorocarbon polymer that is rated for $200^{\circ}\text{C}/500^{\circ}\text{F}$. Excellent for handling aggressive fluids at high pressures, Ultra is recommended for extended service in hostile environments involving chemical, thermal, and mechanical stress. Ultra has excellent thermal stability and is ideal for steam, hot gases, and a variety of process chemicals where service can also be subject to pressure cycling.

Pressure - temperature seat ratings of valves are as given in the graph for body material ASTM A 216 - Gr. WCB. With the exception of body seat rings and primary soft seals, all valve components are capable of withstanding the pressure - temperature ratings as specified in ASME B 16.34, BS EN 12516-1

Temperature Limits:

	Material	Lowe	r limit	Upper	limit
		°F	°C	°F	°C
	WCB	-20	-29	797	425
_	LCB	-50	-46	653	345
Body	CF8	-320	-196	1000	538
	CF8M	-320	-196	1000	538
	PTFE	-40	-40	392	200
	RPTFE	-58	-50	428	220
at	ULTRA	-58	-50	500	260
Seat	DELRIN	14	-10	176	80
	NYLON	-58	-50	176	80
	PEEK	-58	-50	500	260
	DEVLON [®]	-58	-50	302	150

Note: These ratings are a guide for general service. Please consult DelVal for specific recommendations

Flow Coefficient "Cv " (USGPM)

Valve Size	Inch	1/2"	3/4"	1"	1-1/2"	2"	2-1/2"	3"	4"	5"	6"	8"	10"	12"
valve size	DN	15	20	25	40	50	65	80	100	125	150	200	250	300
Full port		19	40	79	208	434	793	980	2355	3721	5095	10055	18705	25155
Reduced port		-	15	32	118	156	338	540	651	780	920	2642	4702	8502

Rated Cv - The volume of water in USGPM that will pass through a given opening at a pressure drop of 1 psi.

Specification and Codes

Design: BS EN ISO 17292, ASME B16.34

Face to Face: ASME B16.10

Testing: ISO 5208

Flange Accommodation: ASME B16.5, BS EN 1092 (optional)

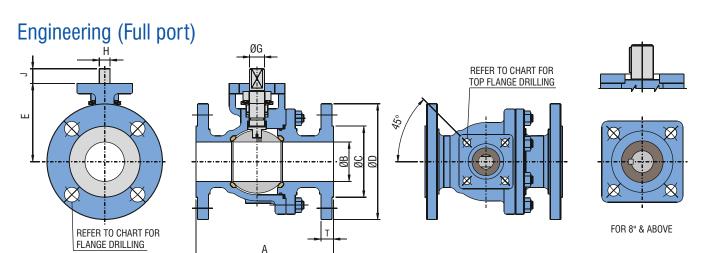
Pressure Temperature*: ASME B16.34 Butt Weld Ends: ASME B16.25

*Pressure-temperature rating shall be the lesser of the shell rating or the seat rating.

Fire Safe Certified: ISO 10497 Compliance with: 2014/68/EU Body Style: Two Piece Bolted

Rating: ASME Class 150, 300, 600 and 900

Temp Range*: -46 to 200°C -50 to 390°F



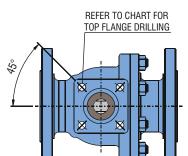
Dimensions (mm)

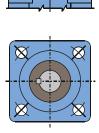
Valve	Size		Α	-	ØB	ØC	Е	ØD	Flan	ge Drillin	g	ØG	Н		Key	Top F	lange Dril	ling	Weight	Torque
Inch	DN	LP	SP	'	מע	br		טש	BC	Hole Ø	Nos.	Øu	п	J	Size	BC1	Hole Ø	Nos.	Kg (App.)	Nm
1/2"	15	10	80	10	15	35	45	89	60.5	16	4	10	6	2.5	-	50	7	4	2	4
3/4"	20	11	17	10.9	20	43	52	100	69.9	16	4	10	6	6	-	50	7	4	2	6
1"	25	12	27	11.6	25	51	65	110	79.4	16	4	16	11	6.5	-	50	7	4	3	10
1-1/2"	40	16	35	15	38	73	84	125	98.5	16	4	16	11	9	-	50	7	4	5	20
2"	50	17	78	16.3	51	92	90	150	120.7	19	4	16	11	7.5	-	70	10	4	8	25
2-1/2"	65	19	90	17.9	62	105	107	180	139.7	19	4	18	13	18	-	70	10	4	14	40
3"	80	20)3	19.5	76	127	120.5	190	152.4	19	4	19	13	16	-	102	12	4	18	65
4"	100	22	29	24.3	102	157.2	153	230	190.5	19	8	22	16	16	-	102	12	4	31	110
5"	125	26	67	24.3	125	185.7	200	255	216	22.2	8	30	22	25	-	125	14	4	61	220
6"	150	394	267	26	150	216	215	280	241.3	22.2	8	30	22	25	-	125	14	4	71	330
8"	200	457	-	30	202	270	296.5	345	298.5	22.2	8	40	-	45	12 x 8	165	22	4	125	750
10"	250	533	-	31	252	324	352	405	362	25.4	12	42	-	67	12 x 8	165	22	4	220	1175
12"	300	610	-	32.5	305	381	465	485	431.8	25.4	12	60	-	84	18 x 11	254	18	8	340	1900

Valve	Size	Α	-	αn	~~	-	αn	Flan	ge Drilling		αn			Key	Top F	lange Dril	ling	Weight	Torque
Inch	DN	LP SP	ı	ØB	ØC	E	ØD	BC	Hole Ø	Nos.	ØG	Н	J	Size	BC1	Hole Ø	Nos.	Kg (App.)	Nm
1/2"	15	140	14.7	15	35	45	95	66.7	16	4	10	6	2.5	-	50	7	4	2	6
3/4"	20	152	16.3	20	43	52	115	82.6	19	4	10	6	6	-	50	7	4	3	8
1"	25	165	17.9	25	51	65	125	88.9	19	4	16	11	6.5	-	50	7	4	4	15
1-1/2"	40	190	21.1	38	73	85	155	114.3	22.2	4	16	11	9	-	50	7	4	8	32
2"	50	216	22.7	51	92	90	165	127	19	8	16	11	7.5	-	70	10	4	13	40
2-1/2"	65	241	25.9	62	105	107	190	149.2	22.2	8	18	13	18	-	70	10	4	21	60
3"	80	282	29	76	127	120.5	210	168.3	22.2	8	19	13	16.5	-	102	12	4	27	100
4"	100	305	32.2	102	157.2	153	255	200	22.2	8	22	16	16	-	102	12	4	41	170
5"	125	403	35.4	125	185.7	200	280	235	22.2	8	30	22	25	-	125	14	4	81	330
6"	150	403	37	150	216	215	320	269.9	22.2	12	30	22	25	-	125	14	4	99	500
8"	200	502 419	41.7	202	270	296.5	380	330.2	25.4	12	40	-	45	12 x 8	165	22	4	160	900

Valv	e Size	Α	_	an.	~ 0	-	αn	Flan	ge Drilling	J	an.			Key	Top	Flange Dri	lling	Weight	Torque
Inch	DN	LP SP	'	ØB	ØC	Е	ØD	BC	Hole Ø	Nos.	ØG	Н	J	Size	BC1	Hole Ø	Nos.	Kg (App.)	Nm
1/2"	15	165	20.8	15	35	65	95	66.7	16	4	16	11	3	-	70	10	4	8	24
3/4"	20	190	22.9	20	43	58.5	115	82.6	19	4	16	11	3	-	70	10	4	9	28
1"	25	216	24.5	25	51	65	125	88.9	19	4	16	11	3	-	70	10	4	10	65
1-1/2"	40	241	29.3	38	73	85	155	114.3	22	4	22	16	12.5	-	70	10	4	12	100
2"	50	292	31.8	51	92	110	165	127	19	8	22	16	16	-	102	12	4	16	135
2-1/2"	65	330	35	62	105	132	190	149.2	22.2	8	30	22	22	-	102	12	4	30	250
3"	80	356	38.2	76	127	150	210	168.3	22	8	30	22	22	1	102	12	4	41	305
4"	100	432	44.5	102	157.2	175	275	215.9	25.4	8	35	24	35	-	125	14	4	68	500

Valve	Size	Α	-	αn	~~	-	αn	Flan	ge Drilling	J	~~			Key	Top F	lange Dril	ling	Weight	Torque
Inch	DN	LP SP	1	ØB	ØC	E	ØD	BC	Hole Ø	Nos.	ØG	Н	J	Size	BC1	Hole Ø	Nos.	Kg (App.)	Nm
1"	25	254	35	25	51	65	150	101.6	25.4	4	16	11	3	-	70	10	4	19	85
1-1/2"	40	305	38.2	38	73	95	180	123.8	28.5	4	30	22	15.5	-	102	12	4	30	130
2"	50	368	44.5	51	92	110	215	165.1	25.4	8	30	22	20	-	125	14	4	38	185





FOR 10" & ABOVE

Dimensions (mm)

Series 69 ASME Class 150

Series 70 ASME Class 300

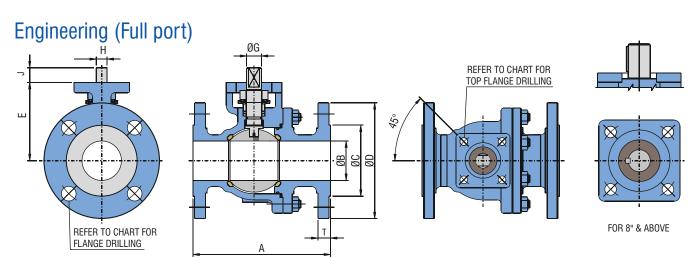
Series 71 ASME Class 600

Valve	Size	А		-	an.	αn	~~	-	αn	Fla	nge Drilli	ng	~			Key	Тор	Flange Dr	illing	Weight	Torque
Inch	DN	LP	SP	_	ØB1	ØB	ØC	E	ØD	BC	Hole Ø	Nos.	ØG	Н	7	Size	BC1	Hole Ø	Nos.	Kg (App.)	Nm
3/4"	20	11	7	10.9	20	15	43	45	100	69.9	16	4	10	6	2.5	-	50	7	4	2	4
1"	25	12	7	12	25	20	51	52	110	79.4	16	4	10	6	6	-	50	7	4	2	6
1-1/2"	40	16	5	14.7	38	25	73	65	125	98.5	16	4	16	11	6.5	-	50	7	4	5	10
2"	50	17	8	16.3	51	38	92	84	150	120.7	19	4	16	11	9	-	50	7	4	7	20
2-1/2"	65	19	0	18	62	51	105	90	180	139.7	19	4	16	11	7.5	-	70	10	4	11	25
3"	80	20	3	19.5	76	62	127	107	190	152.4	19	4	18	13	18	-	70	10	4	15	40
4"	100	22	9	24.3	102	76	157.2	120.5	230	190.5	19	8	19	13	16	-	102	12	4	27	65
6"	150	-	267	26	150	102	216	153	280	241.3	22.2	8	22	16	16	-	102	12	4	65	110
8"	200	457	-	30	202	150	270	215	345	298.5	22.2	8	30	22	25	-	125	14	4	105	330
10"	250	533	-	30.6	252	202	324	296.5	405	362	25.4	12	40	-	45	12 x 8	165	22	4	203	750
12"	300	610	-	32.5	305	252	381	352	485	431.8	25.4	12	42	-	62	12 x 8	165	22	4	310	1175

Valve S	Size	A	١	_	αn ₄	αn	ac	-	αn	Fla	ange Drilli	ng	ac			Key	Top F	lange Dri	lling	Weight	Torque
Inch	DN	LP	SP	•	ØB1	ØB	ØC	E	ØD	BC	Hole Ø	Nos.	ØG	Н	J	Size	BC1	Hole Ø	Nos.	Kg (App.)	Nm
3/4"	20	15	52	16.3	20	15	43	45	115	82.6	19	4	10	6	2.5	-	50	7	4	2	6
1"	25	16	35	17.9	25	20	51	52	125	88.9	19	4	10	6	6	1	50	7	4	3	8
1-1/2"	40	19	00	21.1	38	25	73	65	155	114.3	22.2	4	16	11	6.5	1	50	7	4	6	15
2"	50	21	6	22.7	51	38	92	84	165	127	19	8	16	11	9	-	50	7	4	10	32
2-1/2"	65	24	11	25.9	62	51	105	90	190	149.2	22.2	8	16	11	7.5	-	70	10	4	17	40
3"	80	28	32	29	76	62	127	107	210	168.3	22.2	8	18	13	18	-	70	10	4	22	60
4"	100	30)5	32.2	102	76	157.2	120.5	255	200	22.2	8	19	13	16	-	102	12	4	36	100
6"	150	40)3	37	150	102	216	153	320	269.9	22.2	12	22	16	16	-	102	12	4	81	170
8"	200	-	419	42	202	150	270	215	380	330.2	25.4	12	30	22	25	-	125	14	4	148	500
10"	250	568	-	48.1	252	202	324	296.5	445	387.4	28.5	16	40	-	45	12 x 8	165	22	4	270	900

Valve S	Size	Α	-	an4	αn	~	-	αn	Fla	nge Drilli	ng	22			Key	Top	Flange Dr	illing	Weight	Torque
Inch	DN	LP SP	'	ØB1	ØB	ØC	E	ØD	BC	Hole Ø	Nos.	ØG	Н	J	Size	BC1	Hole Ø	Nos.	Kg (App.)	Nm
3/4"	20	190	22.9	20	15	43	65	115	82.6	19	4	16	11	3	-	70	10	4	8	24
1"	25	216	24.5	25	20	51	58.5	125	88.9	19	4	16	11	3	-	70	10	4	9	28
1-1/2"	40	241	29.3	38	25	73	65	155	114.3	22.2	4	16	11	3	-	70	10	4	12	65
2"	50	292	32.4	50	51	92	88	165	127	19	8	22	16	12.5	-	102	12	4	15	100
3"	80	356	38.8	76	62	127	115	210	168.3	22.2	8	22	16	16	-	102	12	4	40	135
4"	100	432	45.1	102	76	157.2	150	275	215.9	25.4	8	30	22	22	-	102	12	4	66	305
6"	150	559	54.7	150	102	216	175	355	292	28.5	12	35	24	35	1	125	14	4	108	500

Valve	e Size	Α	-	αn ₄	ØB	ØC	-	αn	FI	ange Drill	ing	ac			Key	Top I	Flange Dri	illing	Weight	Torque
Inch	DN	LP SP	•	ØB1	ЮΒ	УU	_	ØD	BC	Hole Ø	Nos.	ØG	п	J	Size	BC1	Hole Ø	Nos.	Kg (App.)	Nm
1-1/2"	40	305	38.8	38	25	73	58.5	180	124	28.5	4	16	11	3	-	70	10	4	30	85
2"	50	368	45.1	51	38	92	65	215	165.1	25.4	8	30	22	15.5	-	102	12	4	36	130
3"	80	381	45.1	76	62	127	84	240	190.5	25.4	8	30	22	20	-	125	14	4	45	185



Dimensions (Inch)

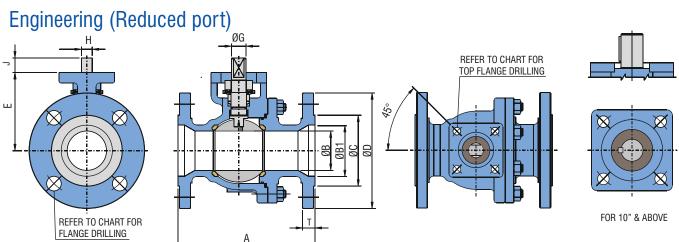
Valve	Size	A	1	_	αn	ac	-	ØD	Flai	nge Drilli	ng	ØG			Key	Тор	Flange Dri	illing	Weight	Torque
Inch	DN	LP	SP	'	ØB	ØC	E	עש	BC	Hole Ø	Nos.	Øб	Н	J	Size	BC1	Hole Ø	Nos.	Lbs (App.)	Lb-in
1/2"	15	4.2	25	0.39	0.59	1.38	1.77	3.5	2.38	5/8	4	0.39	0.23	0.1	1	1.96	0.27	4	4	35
3/4"	20	4.6	62	0.43	0.78	1.69	2.04	3.88	2.75	5/8	4	0.39	0.23	0.23	-	1.96	0.27	4	4	53
1"	25	5	;	0.45	0.98	2	2.05	4.25	3.12	5/8	4	0.63	0.43	0.25	-	1.96	0.27	4	7	88
1-1/2"	40	6.	5	0.59	1.49	2.88	3.3	5	3.88	5/8	4	0.63	0.43	0.35	-	1.96	0.27	4	11	177
2"	50	7	'	0.64	2	3.62	3.31	6	4.75	3/4	4	0.63	0.43	0.29	-	2.76	0.39	4	18	221
2-1/2"	65	7.4	18	0.7	2.44	4.12	4.21	7	5.5	3/4	4	0.71	0.51	0.70	-	2.76	0.39	4	31	354
3"	80	8	3	0.76	3	5	4.74	7.5	6	3/4	4	0.75	0.51	0.63	-	4.01	0.47	4	40	575
4"	100	9.0)2	0.95	4	6.19	6.02	9	7.5	3/4	8	0.87	0.63	0.63	-	4.01	0.47	4	68	973
5"	125	10	.5	0.95	4.92	7.31	7.87	10	8.5	7/8	8	1.18	0.87	0.98	-	4.92	0.55	4	134	1947
6"	150	15.5	10.5	1.02	5.91	8.5	8.46	11	9.5	7/8	8	1.18	0.87	0.98	-	4.92	0.55	4	156	2920
8"	200	18	-	1.18	7.95	10.62	11.67	13.5	11.75	7/8	8	1.57	-	1.77	0.4 x 0.3	6.5	0.87	4	275	6637
10"	250	21	-	1.22	9.92	12.75	13.86	16	14.25	1	12	1.65	-	2.63	0.4 x 0.3	6.5	0.87	4	484	10398
12"	300	24	-	1.28	12	15	18.3	19	17	1	12	2.36	-	3.31	0.7 x 0.4	10	0.71	8	748	16815

Valve :	Size	Α	-	an.	~ 0	-	an.	Fla	nge Drill	ing	ao			Key	Тор	Flange Dr	illing	Weight	Torque
Inch	DN	LP SP	I	ØB	ØC	E	ØD	BC	Hole Ø	Nos.	ØG	Н	J	Size	BC1	Hole Ø	Nos.	Lbs (App.)	Lb-in
1/2"	15	5.5	0.57	0.59	1.38	1.77	3.75	2.62	5/8	4	0.39	0.23	0.1	-	1.96	0.27	4	4	53
3/4"	20	6	0.64	0.78	1.69	2.04	4.62	3.25	3/4	4	0.39	0.23	0.23	-	1.96	0.27	4	7	71
1"	25	6.5	0.70	0.98	2	2.56	4.88	3.5	3/4	4	0.63	0.43	0.25	1	1.96	0.27	4	9	133
1-1/2"	40	7.5	0.83	1.50	2.88	3.31	6.12	4.5	7/8	4	0.63	0.43	0.35	•	1.96	0.27	4	18	283
2"	50	8.50	0.89	2	3.62	3.54	6.5	5	3/4	8	0.63	0.43	0.3	•	2.76	0.39	4	29	354
2-1/2"	65	9.5	1.02	2.44	4.12	4.21	7.5	5.88	7/8	8	0.71	0.51	0.71	-	2.76	0.39	4	46	531
3"	80	11.12	1.14	3	5	4.74	8.25	6.62	7/8	8	0.75	0.51	0.63	1	4	0.47	4	59	885
4"	100	12	1.26	4.02	6.19	6.02	10	7.88	7/8	8	0.87	0.63	0.63	1	4	0.47	4	90	1504
5"	125	15.88	1.39	4.92	7.31	7.87	11	9.25	7/8	8	1.18	0.87	0.98	-	4.92	0.55	4	178	2920
6"	150	15.88 -	1.45	5.9	8.5	8.46	12.5	10.62	7/8	12	1.18	0.87	0.98	-	4.92	0.55	4	218	4425
8"	200	19.75 16.5	1.64	7.95	10.62	11.67	15	13	1	12	1.57	-	1.77	0.4 x 0.3	6.5	0.87	4	352	7965

Valve	Size	Α	-	αn	ac	-	αn	Flan	ge Drillir	ıg	ac			Key	Тор	Flange Dr	illing	Weight	Torque
Inch	DN	LP SP		ØB	ØC	E	ØD	BC	Hole Ø	Nos.	ØG	Н	J	Size	BC1	Hole Ø	Nos.	Lbs (App.)	Lb-in
1/2"	15	6.5	0.81	0.59	1.38	2.55	3.75	2.62	5/8	4	0.63	0.43	0.11		2.75	0.39	4	18	212
3/4"	20	7.5	0.9	0.78	1.69	2.3	4.62	3.25	3/4	4	0.63	0.43	0.11	-	2.75	0.39	4	20	248
1"	25	8.5	0.96	0.98	2	2.56	4.88	3.5	3/4	4	0.63	0.43	0.11	-	2.75	0.39	4	22	575
1-1/2"	40	9.5	1.15	1.50	2.88	3.31	6.12	4.5	7/8	4	0.87	0.63	0.49	-	2.75	0.39	4	26	885
2"	50	11.50	1.25	2.01	3.62	4.33	6.5	5	3/4	8	0.87	0.63	0.63	-	4.01	0.47	4	35	1194
2-1/2"	65	13	1.37	2.44	4.13	5.19	7.5	5.88	7/8	8	1.18	0.87	0.87	-	4.02	0.47	4	66	2212
3"	80	14.02	1.50	3	5	5.91	8.25	6.62	7/8	8	1.18	0.87	0.86	-	4.01	0.47	4	90	2699
4"	100	17.01	1.75	4	6.19	6.89	10.75	8.5	1	8	1.38	0.94	1.38	-	4.92	0.55	4	150	4425

Valve	Size	Α	_	αn	ac	-	an	Fla	ange Drill	ing	ac			Key	Тор	Flange Dr	illing	Weight	Torque
Inch	DN	LP SP	'	ØB	ØC		ØD	BC	Hole Ø	Nos.	ØG	Н	J	Size	BC1	Hole Ø	Nos.	Lbs (App.)	Lb-in
1"	25	10	1.37	0.98	2.01	2.56	5.9	4	1	4	0.63	0.43	0.11	-	2.75	0.39	4	42	752
1-1/2"	40	12	1.50	1.49	2.88	3.74	7.09	4.87	1-1/8	4	1.18	0.87	0.61	-	4.01	0.47	4	66	1151
2"	50	14.5	1.75	2.01	3.62	4.33	8.5	6.5	1	8	1.18	0.87	0.78	-	4.92	0.55	4	84	1637

Series 69 ASME Class 150



Dimensions (Inch)

Valv	e Size	ı	١	_	αn ₄	ØB	ØC	-	ØD	Fla	nge Drilli	ing	ØG	Н		Kev	Тор	Flange Dr	illing	Weight	Torque
Inch	DN	LP	SP	'	ØB1	מע	øС	Е	טש	BC	Hole Ø	Nos.	ØG	п	J	Size	BC1	Hole Ø	Nos.	Lbs(App.)	Lb-in
3/4"	20	4	.6	0.43	0.78	0.59	1.69	1.77	3.88	2.75	5/8	4	0.39	0.23	0.1	•	1.96	0.27	4	4	35
1"	25	ļ	5	0.47	0.98	0.78	2	2.05	4.25	3.12	5/8	4	0.39	0.23	0.23	-	1.96	0.27	4	4	53
1-1/2"	40	6	.5	0.59	1.49	0.98	2.88	2.56	4.92	3.88	5/8	4	0.63	0.43	0.26	•	1.96	0.27	4	11	88
2"	50	7.	01	0.64	2	1.49	3.62	3.31	5	4.75	3/4	4	0.63	0.43	0.35	-	1.96	0.27	4	15	177
2-1/2"	65	7	.5	0.7	2.44	2	4.12	3.54	6	5.5	3/4	4	0.63	0.43	0.3	•	2.75	0.39	4	24	221
3"	80		3	0.76	3	2.44	5	4.21	7.5	6	3/4	4	0.71	0.51	0.71	-	2.75	0.39	4	33	354
4"	100	Ç	9	0.95	4	3	6.19	4.74	9	7.5	3/4	8	0.75	0.51	0.63	-	4.01	0.47	4	59	575
6"	150	-	10.5	1.02	5.91	4.02	8.5	6.02	11	9.5	7/8	8	0.87	0.63	0.63	-	4.01	0.47	4	143	973
8"	200	18	1	1.18	7.95	5.91	10.62	8.46	13.5	11.75	7/8	8	1.18	0.87	0.98	-	4.92	0.55	4	231	2920
10"	250	21	ı	1.20	9.92	7.95	12.75	11.67	16	14.25	1	12	1.57	-	1.77	0.4 x 0.3	6.5	0.87	4	447	6637
12"	300	24	1	1.28	12.01	9.92	15	13.86	19	17	1	12	1.65	-	2.44	0.4 x 0.3	6.5	0.87	4	682	10398

Valve	Size	А		-	an.	αn	αo	-	αn	Fla	ange Dril	ling	~0			Key	Тор	Flange Dr	illing	Weight	Torque
Inch	DN	LP	SP	1	ØB1	ØB	ØC	E	ØD	BC	Hole Ø	Nos.	ØG	Н	J	Size	BC1	Hole Ø	Nos.	Lbs(App.)	Lb-in
3/4"	20	6		0.64	0.78	0.59	1.69	1.77	4.62	3.25	3/4	4	0.39	0.23	0.1	-	1.96	0.27	4	4	53
1"	25	6.5	5	0.70	0.98	0.78	2	2.05	4.88	3.5	3/4	4	0.39	0.23	0.23	-	1.96	0.27	4	7	71
1-1/2"	40	7.5	5	0.83	1.49	0.98	2.88	2.56	6.12	4.5	7/8	4	0.63	0.43	0.26	-	1.96	0.27	4	13	133
2"	50	8.5	0	0.89	2	1.49	3.62	3.31	6.5	5	3/4	8	0.63	0.43	0.35	-	1.96	0.27	4	22	283
2-1/2"	65	9.5	5	1.02	2.44	2	4.12	3.54	7.5	5.87	7/8	8	0.63	0.43	0.3	-	2.75	0.39	4	37	354
3"	80	11.1	12	1.14	3	2.44	5	4.21	8.25	6.63	7/8	8	0.71	0.51	0.71	-	2.75	0.39	4	48	531
4"	100	12	2	1.26	4	3.0	6.19	4.74	10	7.87	7/8	8	0.75	0.51	0.63	1	4.01	0.47	4	79	885
6"	150	15.8	38	1.45	5.91	4	8.5	6	12.5	10.63	7/8	12	0.87	0.63	0.63	-	4.01	0.47	4	178	1504
8"	200	-	16.5	1.65	7.95	5.91	10.62	8.4	15	13	1	12	1.18	0.87	0.98	-	4.92	0.55	4	326	4425
10"	250	22.38	-	1.89	9.92	7.95	12.75	11.67	17.5	15.25	1-1/8	16	1.57		1.77	0.4 x 0.3	6.5	0.87	4	594	7965

Valve	Size	Α	_	αn ₄	ØB	ØC	F	αn	Fla	nge Drilli	ng	ØG			Key	Top F	lange Dri	lling	Weight	Torque
Inch	DN	LP SP	'	ØB1	מש	be	-	ØD	BC	Hole Ø	Nos.	ØG	Н	J	Size	BC1	Hole Ø	Nos.	Lbs(App.)	Lb-in
3/4"	20	7.48	0.9	0.78	0.59	1.69	2.55	4.62	3.25	3/4	4	0.63	0.43	0.11	-	2.75	0.39	4	18	212
1"	25	8.5	0.96	0.98	0.78	2	2.3	4.88	3.5	3/4	4	0.63	0.43	0.11	1	2.75	0.39	4	20	248
1-1/2"	40	9.49	1.15	1.49	0.98	2.88	2.56	6.12	4.5	7/8	4	0.63	0.43	0.11	1	2.75	0.39	4	26	575
2"	50	11.5	1.25	1.97	1.49	3.62	3.46	6.5	5	3/4	8	0.87	0.63	0.49	-	4.01	0.47	4	33	885
3"	80	14.02	1.52	3	2.44	5	4.52	8.25	6.63	7/8	8	0.87	0.63	0.63	-	4.01	0.47	4	88	1194
4"	100	17	1.75	4	3	6.19	5.91	10.75	8.5	1	8	1.18	0.87	0.87	1	4.01	0.47	4	145	2699
6"	150	22	2.15	5.90	4	8.5	6.89	14	11.5	1-1/8	12	1.38	0.94	1.38	-	4.92	0.55	4	238	4425

Val	Valve Size		A	١	_	αn ₁	αn	~~	-	αn	Fla	nge Drilli	ng	ac			Key	Top F	lange Dri	lling	Weight	Torque
Inch	D	NC	LP	SP	'	ØB1	ØB	ØC	E	ØD	BC	Hole Ø	Nos.	ØG	Н	J	Size	BC1	Hole Ø	Nos.	Lbs(App.)	Lb-in
1-1/2	" 4	10	12.0		1.50	1.49	0.98	2.88	2.30	7.09	4.88	1-1/8	4	0.63	0.43	0.11		2.75	0.39	4	66	752
2"	5	50	14	.5	1.75	2	1.49	3.62	2.56	8.5	6.5	1	8	1.18	0.87	0.61	-	4.01	0.47	4	79	1151
3"	8	30	15.0		2.15	3	2.44	5	3.31	9.5	7.5	1	8	1.18	0.87	0.78	-	4.92	0.55	4	99	1637



Valves up to size 6" Class 150, 4" Class 300 & 3" Class 600 & 900 can be supplied with handles for manual operation. Pad locking arrangement is provided as an option to prevent unauthorized operation.

All valves can be direct mounted gear operators for manual operation. Gear operators can also be attached with chain-wheel operators for opening or closing valves located on pipelines at elevated locations in the plant.

All valves can be direct mounted with pneumatic actuators or electric actuators and accessories for complete automation options such as fail open/close and positioner controlled. Valves can be mounted with manual overrides.

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