



GLASS SIZE rectangle:
min.: 500 x 500 mm
max.: 3048 x 1830 mm

Double Stream Mode:
min.: 500 x 500 mm
max.: 2135 x 850 mm

Glass thickness: 2,2 - 6 mm
PVB thickness: 0,76 - 2,28 mm

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Materiel	Farbe/Color:	Gew./Weight:
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	d Cabinet, L01, CR	29.10.2019 RP
	c CR, Machine sizes, Ducts	23.08.2019 RP
BENENNUNG	Konstr./Designer	14.05.2019 RP
DESIGNATION	Zeichn./Drafftn.	15.05.2019 RP
	Hinw./Ref./Rep.	
	Zzeichnungs-Drawing-Plan no.	Rev. e
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	1 : 50	A0
		1 / 1

Machine No.	Designation
110	Pallet Turn Table South
120	Glass Handling Robot South
210	Pallet Turn Table North
220	Glass Handling Robot North
310	Lay-Down Conveyor
320	Laser Marking System
330	Washing Machine Entry Conveyor
410	Washing Machine GTA
510	Buffer Conveyor
510	Acceleration conveyor
515	Acceleration conveyor
520	Top Glass Pick-Up Conveyor
530	Assembly Conveyor
540	Glass Rotation Conveyor
550	Glass Handling Robot Cleanroom
610	Foil Unwinder
620	Zünd Cutter
630	Foil Handling Robot
640	PVB Waste Conveyor
660	Foil Waste Bin
791	Safety Fence System Loading Area
792	Safety Fence System Assembly Area
810	Control Cabinet Loading Area
811	Robot Control Cabinet Glass Handling South
812	Robot Control Cabinet Glass Handling North
820	Control Cabinet Washing Machine
830	Control Cabinet Assembly Area
831	Robot Control Cabinet Glass Handling CR
832	Robot Control Cabinet Foil Handling RR
833	Control Cabinet Foil Unwinder