

Introduction and Motivation

Helmut Simonis

Constraint Based Production Scheduling

This work is licensed under the Creative Commons Attribution-NonCommercial-ShareAlike 4.0 International License. To view a copy of this license, visit <https://creativecommons.org/licenses/by-nc-sa/4.0/>.

This license requires that reusers give credit to the creator. It allows reusers to distribute, remix, adapt, and build upon the material in any medium or format, for noncommercial purposes only. If others modify or adapt the material, they must license the modified material under identical terms.



Acknowledgments



This publication was developed as part of the ENTIRE EDIH project, which received funding from Enterprise Ireland and the European Commission.

Part of this work is based on research conducted with the financial support of Science Foundation Ireland under Grant number 12/RC/2289-P2 at Insight the SFI Research Centre for Data Analytics at UCC, which is co-funded under the European Regional Development Fund.

Part of this work is based on research conducted within the ASSISTANT European project, under the framework program Horizon 2020, ICT-38-2020, Artificial intelligence for manufacturing, grant agreement number 101000165.

Key Points



- Introducing a running example
- AI is more than LLM
- Stochastic vs. deductive AI methods
- Constraint Based Scheduling and its alternatives
- Key advantages
 - Compositional
 - Reusable
 - Explainable
- Course structure

Outline



A Running Example

Artificial Intelligence

Scheduling

Course Structure

Summary

Developing a Generic Scheduling Tool



- No programming, configured by JSON input data
- Compositional use of different constraint types
- Different commercial or open-source back-end solvers
- Developed in Java
- Interactive JavaFX front-end
- Can be used as back-end scheduling tool/server
- Instance generator included
- Readers for multiple benchmark types included
- Release planned early 2025
- Preview during the course, hands-on experience this afternoon

Introducing a Simple Scheduling Problem



- Will be used throughout the program
- Generated by instance generator
- 50 orders for different products, release and due dates
- 4 stages, always performed in the same sequence
- Two identical machines available for each stage
- Cumulative manpower constraint
- Complete description as JSON document

Excerpt of JSON Description



```
1  "order": [  
2    {  
3      "product": "Prod0",  
4      "process": "Process 0",  
5      "due": 5449,  
6      "releaseDate": "1/10/2024 00:00",  
7      "release": 0,  
8      "qty": 7,  
9      "dueDate": "19/10/2024 22:05",  
10     "name": "Order0",  
11     "earlinessWeight": 1,  
12     "latenessWeight": 1  
13   },  
  ]
```


Orders Loaded

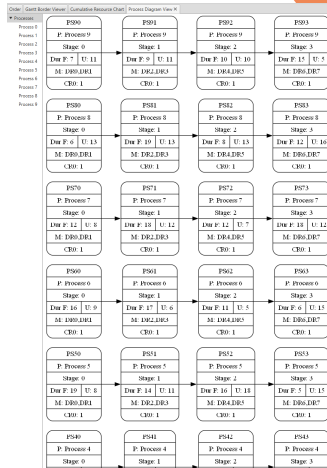


Order X										
Name	Nr	Product	Process	Qty	Due	DueDate	Release	ReleaseDate	LatenessWeight	EarlinessWeight
Order0	0	Prod0	Process 0	7	5,449	19/10/2024 22:05	0	1/10/2024 00:00	1.0	1.0
Order1	1	Prod1	Process 1	6	2,134	8/10/2024 09:50	0	1/10/2024 00:00	1.0	1.0
Order2	2	Prod1	Process 1	7	1,266	5/10/2024 09:30	0	1/10/2024 00:00	1.0	1.0
Order3	3	Prod1	Process 1	1	1,976	7/10/2024 20:40	0	1/10/2024 00:00	1.0	1.0
Order4	4	Prod9	Process 9	5	2,866	10/10/2024 22:50	0	1/10/2024 00:00	1.0	1.0
Order5	5	Prod9	Process 9	3	3,339	12/10/2024 14:15	0	1/10/2024 00:00	1.0	1.0
Order6	6	Prod4	Process 4	9	1,676	6/10/2024 19:40	0	1/10/2024 00:00	1.0	1.0
Order7	7	Prod5	Process 5	4	5,471	19/10/2024 23:55	0	1/10/2024 00:00	1.0	1.0
Order8	8	Prod8	Process 8	1	1,966	7/10/2024 19:50	0	1/10/2024 00:00	1.0	1.0
Order9	9	Prod8	Process 8	1	4,279	15/10/2024 20:35	0	1/10/2024 00:00	1.0	1.0
Order10	10	Prod9	Process 9	6	5,733	20/10/2024 21:45	0	1/10/2024 00:00	1.0	1.0
Order11	11	Prod4	Process 4	4	3,088	11/10/2024 17:20	0	1/10/2024 00:00	1.0	1.0
Order12	12	Prod8	Process 8	9	2,569	9/10/2024 22:05	0	1/10/2024 00:00	1.0	1.0
Order13	13	Prod7	Process 7	4	2,331	9/10/2024 02:15	0	1/10/2024 00:00	1.0	1.0
Order14	14	Prod4	Process 4	9	3,290	12/10/2024 10:10	0	1/10/2024 00:00	1.0	1.0
Order15	15	Prod3	Process 3	6	1,968	7/10/2024 20:00	0	1/10/2024 00:00	1.0	1.0
Order16	16	Prod4	Process 4	8	1,579	6/10/2024 11:35	0	1/10/2024 00:00	1.0	1.0
Order17	17	Prod1	Process 1	3	4,263	15/10/2024 19:15	0	1/10/2024 00:00	1.0	1.0
Order18	18	Prod5	Process 5	9	4,491	16/10/2024 14:15	0	1/10/2024 00:00	1.0	1.0
Order19	19	Prod3	Process 3	4	613	3/10/2024 03:05	0	1/10/2024 00:00	1.0	1.0
Order20	20	Prod6	Process 6	2	5,034	18/10/2024 11:30	0	1/10/2024 00:00	1.0	1.0
Order21	21	Prod7	Process 7	4	1,797	7/10/2024 05:45	0	1/10/2024 00:00	1.0	1.0
Order22	22	Prod8	Process 8	7	4,286	15/10/2024 21:10	0	1/10/2024 00:00	1.0	1.0
Order23	23	Prod9	Process 9	8	1,970	7/10/2024 20:10	0	1/10/2024 00:00	1.0	1.0
Order24	24	Prod3	Process 3	4	1,286	5/10/2024 11:10	0	1/10/2024 00:00	1.0	1.0
Order25	25	Prod6	Process 6	6	4,170	15/10/2024 11:30	0	1/10/2024 00:00	1.0	1.0
Order26	26	Prod8	Process 8	4	5,481	20/10/2024 00:45	0	1/10/2024 00:00	1.0	1.0
Order27	27	Prod1	Process 1	4	3,255	12/10/2024 07:15	0	1/10/2024 00:00	1.0	1.0
Order28	28	Prod3	Process 3	7	1,021	4/10/2024 13:05	0	1/10/2024 00:00	1.0	1.0
Order29	29	Prod5	Process 5	4	5,315	19/10/2024 10:55	0	1/10/2024 00:00	1.0	1.0
Order30	30	Prod9	Process 9	7	5,075	18/10/2024 14:55	0	1/10/2024 00:00	1.0	1.0
Order31	31	Prod1	Process 1	6	3,089	11/10/2024 17:25	0	1/10/2024 00:00	1.0	1.0
Order32	32	Prod0	Process 0	8	3,324	12/10/2024 13:00	0	1/10/2024 00:00	1.0	1.0
Order33	33	Prod7	Process 7	9	607	3/10/2024 02:35	0	1/10/2024 00:00	1.0	1.0
Order34	34	Prod9	Process 9	1	2,914	11/10/2024 02:50	0	1/10/2024 00:00	1.0	1.0

Process Diagram



- Processes describe how products are made
- Multiple process steps
- Not always in a straight sequence
- Duration formula based on quantity made
- Temporal constraints between steps
- Possible machines to run on
- Resource requirements (manpower, electricity,...)



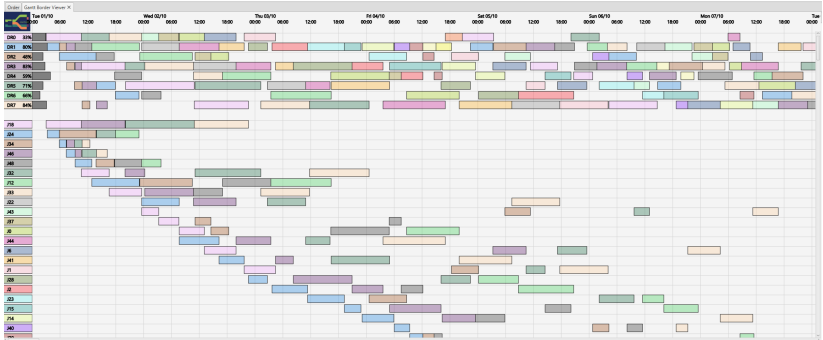
Selecting Solver Options



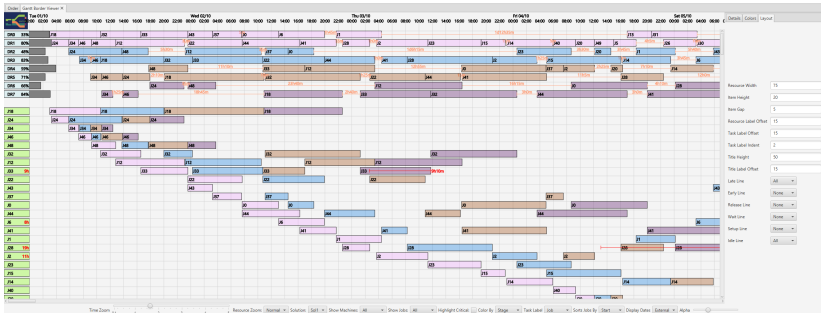
- Which constraints to enforce
 - Here: do not enforce due dates
- Additional constraints to try
- Why solver to run
 - Here: Use open-source CPSat solver
- Which objective to use
 - Here: Makespan, overall project end
- What resources to use
 - Allow 30 seconds
 - Use 8 parallel threads

A screenshot of the "Schedule Solver Parameters" dialog box. The dialog has a title bar with a close button. It contains several sections of settings. The "Label:" field is empty. The "Description:" field is empty. The "StartDate:" is set to "01/10/2024" and the "Start Time:" is set to "00:00". There are checkboxes for "Enforce Release Date:" (checked), "Enforce Due Date:" (unchecked), "Enforce Cumulative:" (checked), "Enforce WIP:" (checked), "Enforce Downtime:" (checked), "Enforce Setup:" (unchecked), and "Enforce Transport Time:" (unchecked). There are also checkboxes for "Relax Sequence:" (unchecked), "Add Same Order:" (unchecked), "Add NoWait:" (unchecked), and "Add Blocking:" (unchecked). The "Model Type:" is set to "CPSat" and the "Solver Backend:" is set to "None". The "Objective Type:" is set to "Makespan". The "Weight Makespan:" is set to "1", "Weight Flowtime:" is set to "1", "Weight Lateness:" is set to "1", and "Weight Earliness:" is set to "1". The "Timeout (s):" is set to "30", "Nr Threads:" is set to "8", and "Random Seed:" is set to "42". There are checkboxes for "Remove Previous Solutions:" (unchecked) and "Produce Report LaTeX:" (unchecked). A "PDF:" checkbox is also present. At the bottom right, there are "Run" and "Cancel" buttons.

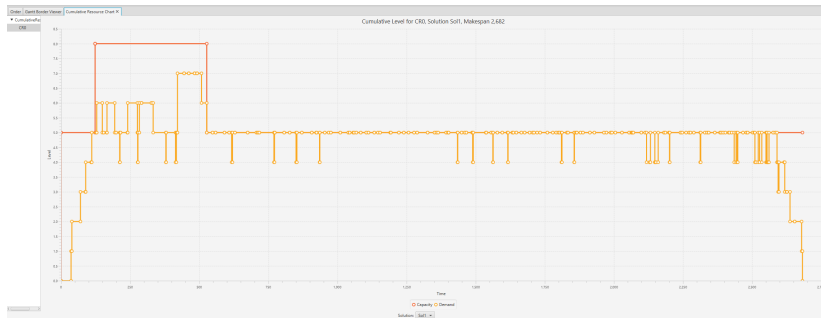
Schedule - Initial Gantt Chart



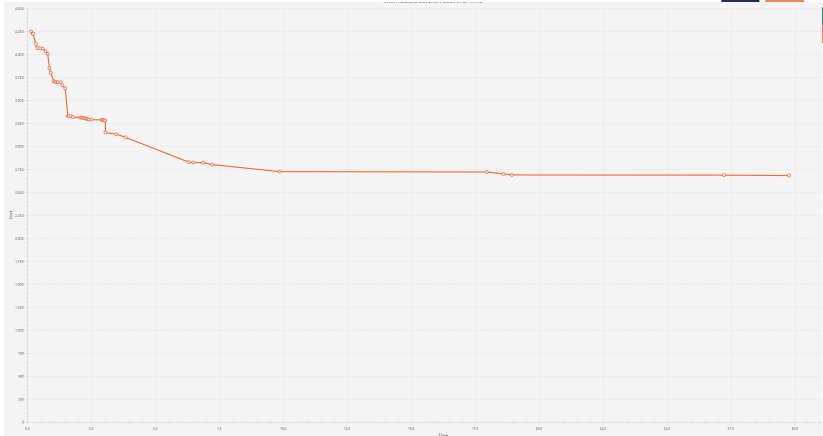
Adapted Gantt Chart



Cumulative Resource Chart



Intermediate Solutions Found



- Ongoing search for improved solutions
- Depends on time and resources, solver used

Outline



A Running Example

Artificial Intelligence

Scheduling

Course Structure

Summary

Outline



A Running Example

Artificial Intelligence

Scheduling

- Constraint-Based Scheduling

- Other Scheduling Solution Approaches

Course Structure

Summary

Constraint Programming - in a nutshell



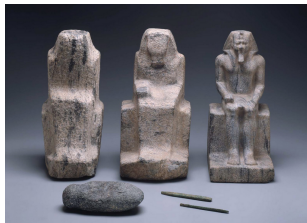
- Declarative description of problems with
 - *Variables* which range over (finite) sets of values
 - *Constraints* over subsets of variables which restrict possible value combinations
 - A *solution* is a value assignment which satisfies all constraints
- Constraint propagation/reasoning
 - Removing inconsistent values for variables
 - Detect failure if constraint can not be satisfied
 - Interaction of constraints via shared variables
 - Incomplete
- Search
 - User controlled assignment of values to variables
 - Each step triggers constraint propagation
- Different domains require/allow different methods

Constraint Programming is Different



- Declarative Programming
 - Concentrate on what you want
 - Not how to get there
 - Program \neq Algorithm
 - Program = Model
- Applied to Combinatorial Problems
 - No complete polynomial algorithms known (exist?)
 - CP less ad-hoc than heuristics
 - Models can evolve

A Subtractive Process



“Oh, bosh, as Mr. Ruskin says. Sculpture, per se, is the simplest thing in the world. All you have to do is to take a big chunk of marble and a hammer and chisel, make up your mind what you are about to create and chip off all the marble you don’t want.”-Paris Gaulois.

Source: <https://quoteinvestigator.com/2014/06/22/chip-away/>

Other Technologies

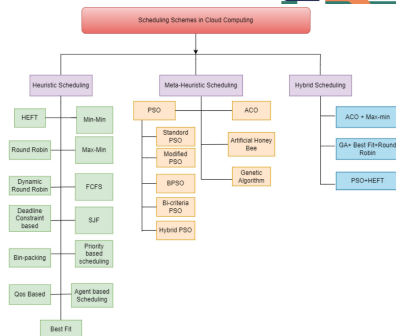


- Heuristics
- Integer Programming
- Local search
- Deep neural networks

Heuristics



- Do not try to explore the search space
- Find a good enough solution by making greedy choices
- More general meta-heuristics schemes
- Very good heuristics exist for specific problem types
- Not compositional, added constraints may destroy existing approach
- Often not reusable code base

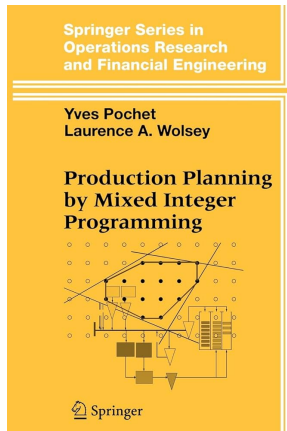


From: Singh, Kumar, and Singh: An empirical investigation of task scheduling and VM consolidation schemes in cloud environment, Computer Science review, 2023, <https://www.sciencedirect.com/science/article/pii/S1574013723000503>

Integer Programming



- Sub-class of constraint programming
- Restrict yourself to linear constraints
- Powerful reasoning on the complete set of constraints
 - Linear Programming
 - Cut generation
- Expressing scheduling constraints can be difficult
- Scalability issues



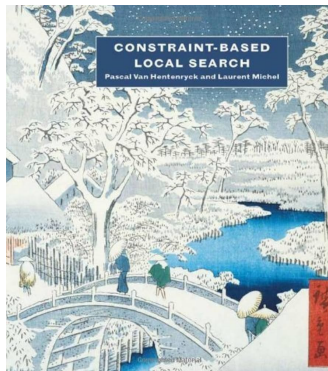
<https://link.springer.com/book/10.1007/>

0-387-33477-7

Local Search



- Start with an initial solution
- Try out changes that maintain feasibility
- Gradual improvement over time
- Not compositional
- No guarantee of solution quality
- Unifying approach:
Constraint-Based Local Search



<https://mitpress.mit.edu/9780262220774/>

[constraint-based-local-search/](https://mitpress.mit.edu/9780262220774/constraint-based-local-search/)

Outline



A Running Example

Artificial Intelligence

Scheduling

Course Structure

What is not covered?

Summary

Course Structure



Time	Day 1	Day 2
09:00-10:30	Introduction & Motivation	Costs & Objective Functions
10:30-11:00	Coffee	Coffee
11:00-12:30	Scheduling Concepts	Advanced Concepts
12:30-14:00	Lunch	Lunch
14:00-15:30	Machine Constraints	Case Studies
15:30-16:00	Coffee	Coffee & Close
16:00-17:00	Experiments	-

What is not covered?



- How does it all work?
- How to integrate into an existing IT environment
- How to define and solve new constraints
- Interactive solving techniques

How does it all work?



- You don't really need to know this to use Constraint Programming
- Advantage of declarative, compositional formulation
- I teach an introductory course on Constraint Programming for CRT-AI
- Overview of courses, books and materials at <https://arxiv.org/abs/2403.12717>

Outline



A Running Example

Artificial Intelligence

Scheduling

Course Structure

Summary

Summary



- Why use Constraint Based Scheduling?
- Compared to other AI methods
- Compared to other solution approaches