

# Machines and Resources

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Constraint Based Production Scheduling

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## **Key Points**

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## **1 Disjunctive Resources**

## **2 Cumulative Resources**

## **3 Machine Choice**

### **3.1 Identical Machines**

### **3.2 Machine Dependent Speed**

### **3.3 Machine Preferences**

## **4 Work in Progress and Planned Downtimes**

## **5 Calendars**

## **6 Summary**

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