		Revisions		2164	'^ C
LAL	Rev.	Description	Chk.	Date	pproved
	A	ENGRG RELEASE	Lw.	3/5/2	YU
	В	ADDED 3M P/N FOR ITEMS 1,2,3,&4.	ON	7-26	F. 10
	C	NOTE 8 J2-14 WAS; J2-13. ADDED WIRE LIST, SH 5.	on	8113	m

Dist. Code ALT

These drawings and specifications, and	Notes Unless Specified	Angular ±½° Appr. Check Appr. State Appr.		,	Xerox Corporation El Segundo, California ALTO II ASSEMBLY, CABLE - ETHERNET (INTERNAL)		XER	OX	
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Model No. ALTO II Finish First Use EWO 7YF92			Code Ident. 19338		Size	Dwg. No. 216413		Change Letter C	
Next Assy. First Use 216302				Scale NONE	Do Not Scale Drawing Sheet		Sheet	1 OF	5

NOTES: UNLESS OTHERWISE SPECIFIED

- 1. FABRICATE PER XEROX SPEC 209154.
- CONNECTOR, EDGE (ITEM 1) MAY BE PURCHASED FROM AMP INC, HARRISBURG, PENN, P/N 88106-1 OR 3M COMPANY, ST PAUL, MINN, P/N 3462-0001. SEE NOTE 6.
- CONNECTOR, BULK HEAD (ITEM 2) MAY BE PURCHASED FROM AMP INC, HARRISBURG, PENN, P/N 206653-1 OR 3M COMPANY, ST PAUL, MINN, P/N 3483-1000. SEE NOTE 6.
- POLARIZING KEY (ITEM 4) MAY BE PUR CHASED FROM AMP INC, HARRISBURG, PENN, P/N 88113-01 OR 3M COMPANY, ST PAUL, MINN, P/N 3439-0000. SEE NOTE 6.
- RIBBON CABLE (ITEM 3) MAY BE PURCHASED FROM ANSLEY ELECTRONIC CORP, LOS ANGELES, CALIF P/N 171-26 OR 3M COMPANY, ST PAUL, MINN, P/N 3365-26. SEE NOTE 6.
- CABLE ASSY TO BE FABRICATED USING COMPATIBLE PARTS: 3 M COMPANY CONNECTOR (ITEM 1 & 2), 3M COMPANY RIBBON CABLE (ITEM 3), & 3M POLARIZING KEY (ITEM 4) OR AMP CONNECTORS (ITEM 1 & 2), ANSLEY ELECTRONIC CORP RIBBON CABLE (ITEM 3), AMP POLARIZING KEY (ITEM 4).
- MARK CHARACTERS .12 HIGH NEWS GOTHIC."
- WIRE CONDUCTOR #14 TERMINATED ON J2-14 NOT TERMINATED ON J1.

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Title ALTO II

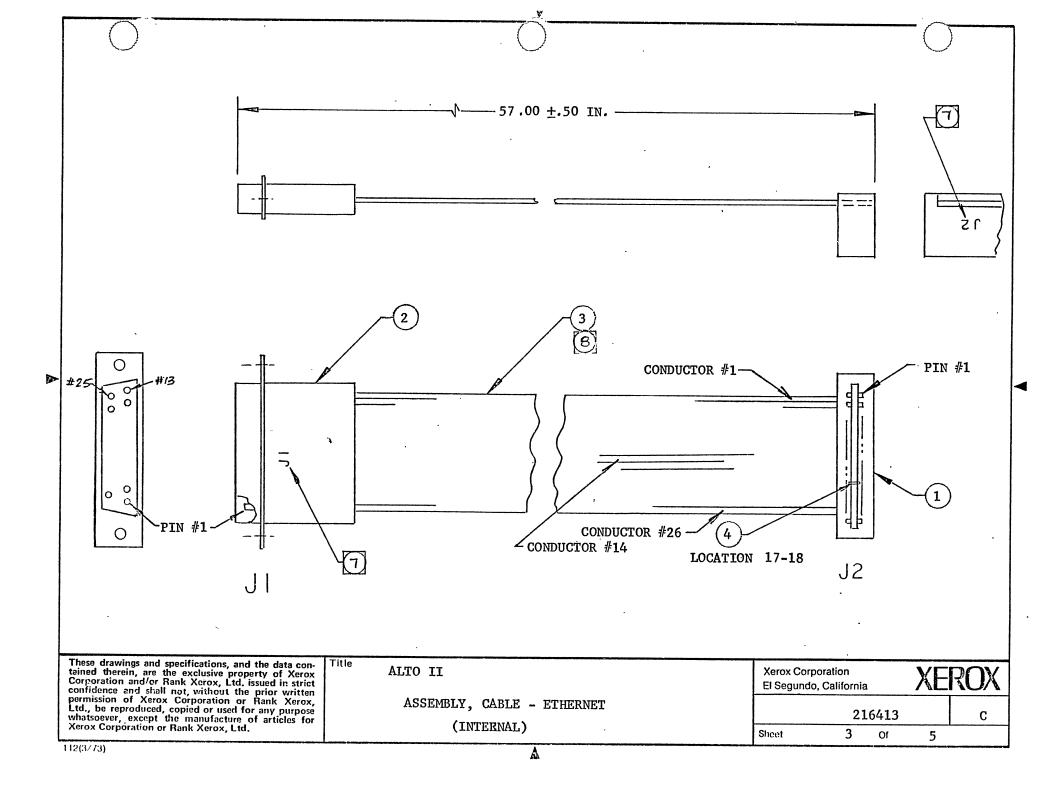
ASSEMBLY, CABLE - ETHERNET (INTERNAL)

Xerox Corporation
El Segundo, California

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Sheet 2 Of 5





Az	jal Li	ist	ML Drawing No. 216413						
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216413		(INTERNAL)	Model N	o. EWO 7YF92	Date	3/15/76	Sheet	Of 5	
1 fill	Item No.	Drawing Title		Drawing No.	No. Req		lemarks		1
216	1	Connector, Edge 26 Pin			1	(J2)	ľθ	5 (2	
•	2	Connector, Bulk Head 25 Pin	`		1	(J1)	(6	5 (3)	
R	3	Cable, Ribbon - 26 Conductor			A/R		6	5 (5)	
	4	Key, Polarizing Pin			1	•	(6	4	
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Wire	Term	From	То	Term	Гуре	Notes	Signal	Chg. Let.
1		J1 - 13	J2 - 1		3			
2 .		25	2		1			
3		12	3					
4		24	4					
5		11	5					
6		23	6					
7		10	7					
8		22	8					
9		9	9					
10		21	10					
11		8	11					
12		20	12					
13		7	13					
14		_	14			(8)		
15.		19	15			, , , , , , , , , , , , , , , , , , ,		
16		6	16				·	
17		18	. 17					
18		5	18	·				
19		17	19					
20		4	20					
21		. 16	21					
22		3	22					
23		15	23					
24		2	24					
25		14	25					
26		J1 - 1	J2 - 26		3	·		
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