		Revisions	2.	c C	
LAL	Rev.	Description	Chk.	Date	Approved
	A	ENGRG RELEASE	J (1	<i>\$/</i>	23.
	В	ADDED 3M COMPANY PART NO. TO ITEMS 1,2,3,&4.	pel	7.76	£ 6
	С	ADDED WIRE LIST, SH 5 & 6.	Br.1	1-13	5

ALTO II ASSEMBLY, CABLE - HY-TYPE/XREG (INTERNAL) Dwg. No. Change Letter 216416 C Do Not Scale Drawing Shoot

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Check 1. Tolerances .xx ±.030 Angular Appr.

Notes Unless Specified

.xxx ±.010 ±1/20

2. Break All Sharp Edges .010 Approx.

3. Mach. Surfaces

4. All Dim. In Inches

Finish

Xerox Corporation El Segundo, California

Model No. ALTO II First Use EWO 7YF92 Next Assy. 216302 First Use

Ccde Ident. 18338

Scale NONE

3/2676

astenwa

Material

Size

1 OF 6

Dist. Code

ALT

NOTES: UNLESS OTHERWISE SPECIFIED

- 1. FABRICATE PER XEROX SPEC 209154.
- CONNECTOR, EDGE (ITEM 1) MAY BE PURCHASED FROM AMP INC, HARRISBURG, PENN, P/N 88083-1 OR 3M COMPANY, ST PAUL, MINN, PART NO. 3415-0001. SEE NOTE 6.
- CONNECTOR, BULK HEAD (ITEM 2) MAY BE PURCHASED FROM AMP INC, HARRISBURG, PENN, P/N 206653-1 OR 3M COMPANY, ST PAUL, MINN, PART NO. 3483-1000. SEE NOTE 6.
- RIBBON CABLE (ITEM 3) MAY BE PURCHASED FROM ANSLEY ELECTRONIC CORP, LOS ANDELES, CALIF P/N 171-50 OR 3M COMPANY, ST PAUL, MINN, P/N 3365-50. SEE NOTE 6.
- POLARIZING KEY (ITEM 4) MAY BE PUR CHASED FROM AMP INC, HARRISBURG, PENN, P/N 88113-01 OR 3M COMPANY, ST PAUL, MINN, PART NO. 3439-0000. SEE NOTE 6.
- CABLE ASSY TO BE FABRICATED USING COMPATIBLE PARTS: AMP CONNECTORS (ITEM 1 & 2), ANSLEY RIBBON CABLE (ITEM 3), & AMP POLARIZING KEY (ITEM 4) OR
 3M COMPANY CONNECTORS (ITEM 1 & 2), 3M COMPANY RIBBON CABLE (ITEM 3), & 3M COMPANY POLARIZING KEY (ITEM 4).
- 7 MARK CHARACTERS 12 HIGH, "NEWS GOTHIC".
- [8] THESE DIMENSIONS ARE FOR AMP CABLE ASSEMBLIES ONLY.

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Title ALTO II

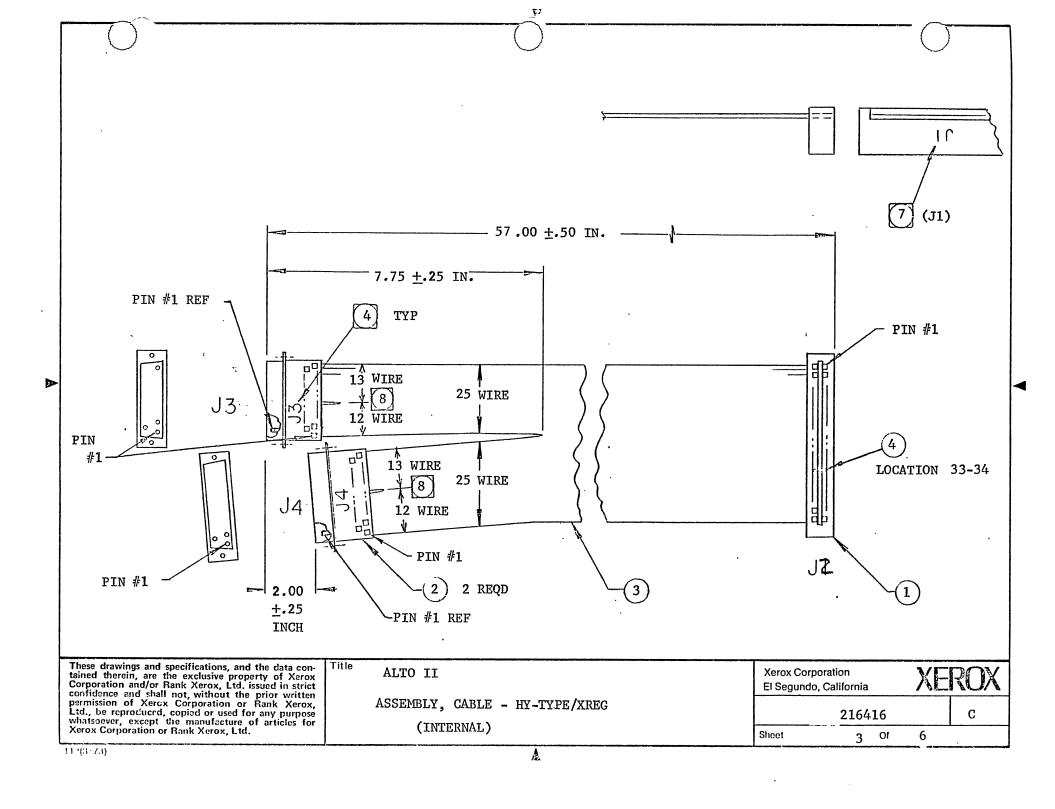
ASSEMBLY, CABLE - HY-TYPE/XREG (INTERNAL)

Xerox Corporation
El Segundo, California

216416

C

Sheet 2 Of 6



Corporation
South Aviation Boulevard
Segundo, California 90245



ial Lis	st	A	ML Drawing No. Pre 216416						
4	ALTO II SEMBLY, CABLE - HY-TYPE/XREG (INTERNAL)	These in, are Xerox, prior w be repr	drawings and spec the exclusive pro Ltd. issued in stri ritten permission o oduced, copied or nufacture of article	ifications operty of ct confid of Xerox (used for a s for Xero	ons, and the data contained there- of Xerox Corporation and/or Rank fidence and shall not, without the ix Corporation or Rank Xerox, Ltd., or any purpose whatsoever, except erox Corporation or Rank Xerox, Ltd.				nk he d., pt
	(INTERNAL)	Model No	№ 7YF92	Date		5/76	Sheet	Of	
Item No.	Drawing Title		Drawing No.	No. Req			Remarks		
1	Connector, Edge 50 Pin			1	(,	J1)		6	2
2	Connector, Bulk Head			2	(J3	, J4)		6	3
3	Cable, Ribbon 50 Conductor			A/R				6	4
4	Key, Polarizing Pin			1	ļ			6	5
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106B(3/73)					ļ -				

Chg. La		Signal	Notes	Type	Term	То	From	1	(Term	Wire No.
		PPPSTR		50		J2,- 1	J3 - 1.3			1 /
		PREST				2	25 .			2 .
		PAIG				. 3	1.2			3
		PCHSTR				4.	24			4
		PCARSTR				5 —	11.		····	5
		PPATA 1034				6	2.3			6
		" 512				7	1.0			7
		" 2,56				8	22			8
		" 128				9	9			9
		11 64				10	21.			10
		11 32				1.1.	8			11
<u> </u>		" 16				1.2	70			1.2
		" 8	•			1.3	. 7			13.
		11 4				14	10			' 1
		, a				15	6			15
		" 1				16	1.8			16
	-211	PPFRDY				17	5 ,			17
		РСИК				18	17			18
		PPO				19	4			19
		PCH PDY .				20	1.6			20
		PRDY				21	3			21
		PCARRDY				22	15			22
		GND				23	2.			23
		GN D				24	<u>1</u> 4			24
						J 2 - 25	3 - 1	J		2.5
		GND		50		J 2 - 26				2.6
<u> </u>	XE	Xerox Corporation El Segundo, California	ALTO II	Title ALTO II		Ref Item No's in Applica	hese diagrings and specifications, and the data con-			
С		21.641.6 Sheet 5	EMBLY, CABLE - YPE/X REG (INTERNAL)	Prefix Each Designation With: Prefix Each Designation With:			or from and or from the originate property of Xerex or per titen and/or flore Xerex, Ltd. issue d in strict and/one and shall not, various the prior written make an of Merox Generation or Rank Xerex, 1d., the reproduced, sepred or mod for any purpose that over the control of any design of the cover, and of the cover for the cover of any design of the cover of the			

Vote No.	Term	From	То	Term	Type Type	oe Notes	Signal	Term
		J4 - 25	J2 - 27	1.	\bigcirc 50			Chp. Let
23		12	28		1-1-		X o	<u> </u>
29		24	29		1-1-		- X 8	_
30		11.	30	1	+		X 1	
31.		23	31	+	+		x 9	
32		. 10	32	 	+	·	<u> </u>	-
. 33		22	33	+	+		X 10	_
34		9	34	+	+		X_3	
35	1	21,	35	-	+		<u></u>	
36		8	36	-			X_4	
37		20	37	-			x 12	
38			38	-	-		X 5	
39		19	39	-	+		X 13	
40			40	+			<u>x</u> 6	
41		'' 18	41	-	+		X 14	
42		5	42		 		х 7	
43		17	43	-	+		X 15 ·	
44		1/		 '				
45		1.6	4.4	 '	 			
46			4.5	 '	 !		GND	
47		3	46	 '			GND	
48		. 15	47	1			X REC	
49		2	48				SELI	
		14	49		<u> </u>		SPARE	
50		J4 ~ 1	J 2 ~ 50		50		\$670	
					<u> </u>		36517	<u> </u>
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		of fer any con see	Prefix Cach Designation With:		MY TYPE/X REG (INTERNAL)		21.6416	С
(1.6.7.)			hand the resignation to empty black resignations and element the properties of		1,	Printer make green residence programme and descriptions in the control of the con	Sheet 6 Of 6	