		216642		A		
LAL	Rev.	Description	Chk*	Date Approved		ed
	A	ENGRG RELEASE	RE	11-4-7	Bun	

THIS DOCUMENT CONTAINS 13 SHEETS Dist Code SPG These drawings and specifica-**Notes Unless Specified** Xerox Corporation tions, and the data contained therein, are the exclusive prop-erty of Xerox Corporation and/or El Segundo, California Check 1. Tolerances Rank Xerox, Ltd. issued in strict confidence and shall not, without .xx ±.03 Angular ±½° 11-4-77 .XXX ±.010 ASSY, PRINTED WIRINGthe prior written permission of Xerox Corporation or Rank Xerox. 2. Break All Sharp Edges Material CONTROL BOARD (2K) Ltd., be reproduced, copied or used for any purpose whatsoever. .010 Approx. 3. Mach. Surfaces V (EXTENDED MEMORY) ept the manufacture of articles Xerox Corporation or Rank 4. All Dim. in Inches y. Ltd. / No. Finish Code Ident. Size Dwg. No. Change First Use ALTO II Letter 18338 216642 Α First Use 216647 Scale Do Not Scale Drawing Sheet OF

A

564-1(3/73)

NOTES: UNLESS OTHERWISE SPECIFIED

- 1. MAKE FROM ASSY, PW CONTROL BOARD (2K) P/N 216484 REV. B (ITEM 1).
- 2. THE FOLLOWING MODIFICATIONS ARE REQUIRED TO CONVERT CONTROL BOARD (2K), ITEM 1, TO EXTENDED MEMORY CONTROL BOARD (2K).

```
CUT ETCH BETWEEN PIN 109 AND FEEDTHRU UNDER U9 (ETCH SIDE).
1)
2)
                      PIN 108 AND FEEDTHRU. (ETCH SIDE).
3)
                      PIN 107
4)
                      PIN 106
                      PIN 105
5)
6)
                      PIN 62
7)
    CUT ETCH BETWEEN PIN 63 AND FEEDTHRU. (ETCH SIDE).
8)
9)
```

10) 11) ADD WIRE FROM U11-1 TO U11-2 U17-1. 12) U11-4 U11-5 U17-2. 13) U11-11 U11-12 U17-3. 14) U11-14 U11-15 TO U17-5. 15) U11-7 U11-8. 16) U11-3 PIN 105. 17) U11-6 PIN 106. 18) U11-10 PIN 107. 19) U11-13 PIN 108. 20) ADD WIRE FROM U16-15 TO PIN 109. 22)

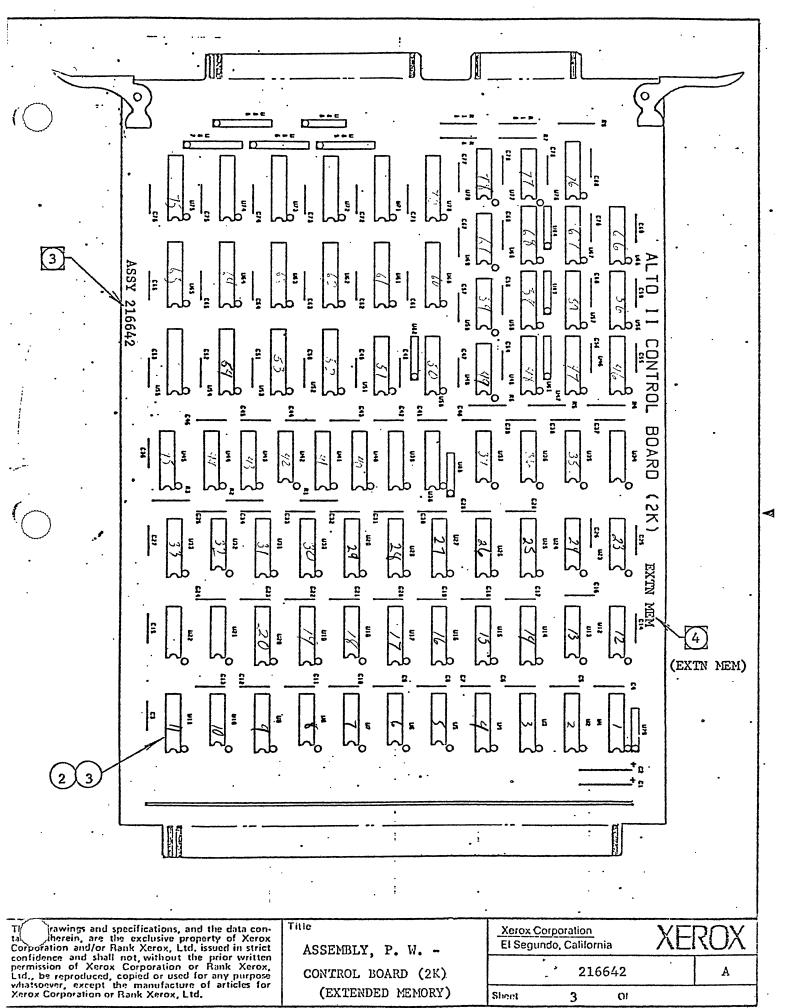
23) 24) 25)

- 26) INSTALL MICROCIRCUIT, 74S00 (ITEM 2) IN LOCATION U11 PIN 1-7 AND 10-16.
- (3) RUBBER STAMP "ASSY 216642" .12 HIGH, WHITE CHARACTERS.
- RUBBER STAMP "EXTN MEM." .12 HIGH, WHITE CHARACTERS.

drawings and specifications, and the data contorred therein, are the exclusive property of Xerox Corporation and/or Rank Xerox, Ltd. issued in strict confidence and shall not, without the prior written permission of Xerox Corporation or Rank Xerox, Ltd., be reproduced, copied or used for any purpose whatsoever, except the manufacture of articles for Xerox Corporation or Rank Xerox, Ltd.

ASSY, PRINTED WIRING-CONTROL BOARD (2K) (EXTENDED MEMORY) Xerox Corporation
El Segundo, California

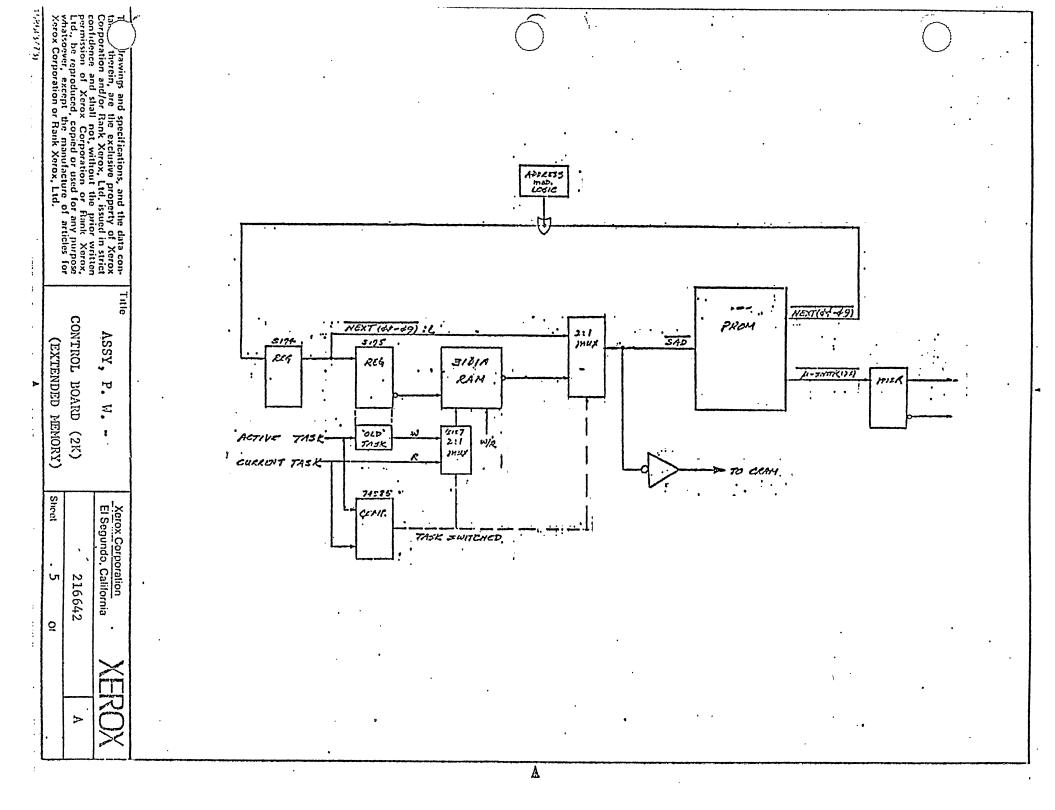
, 216642 A
Sheet 2 Of

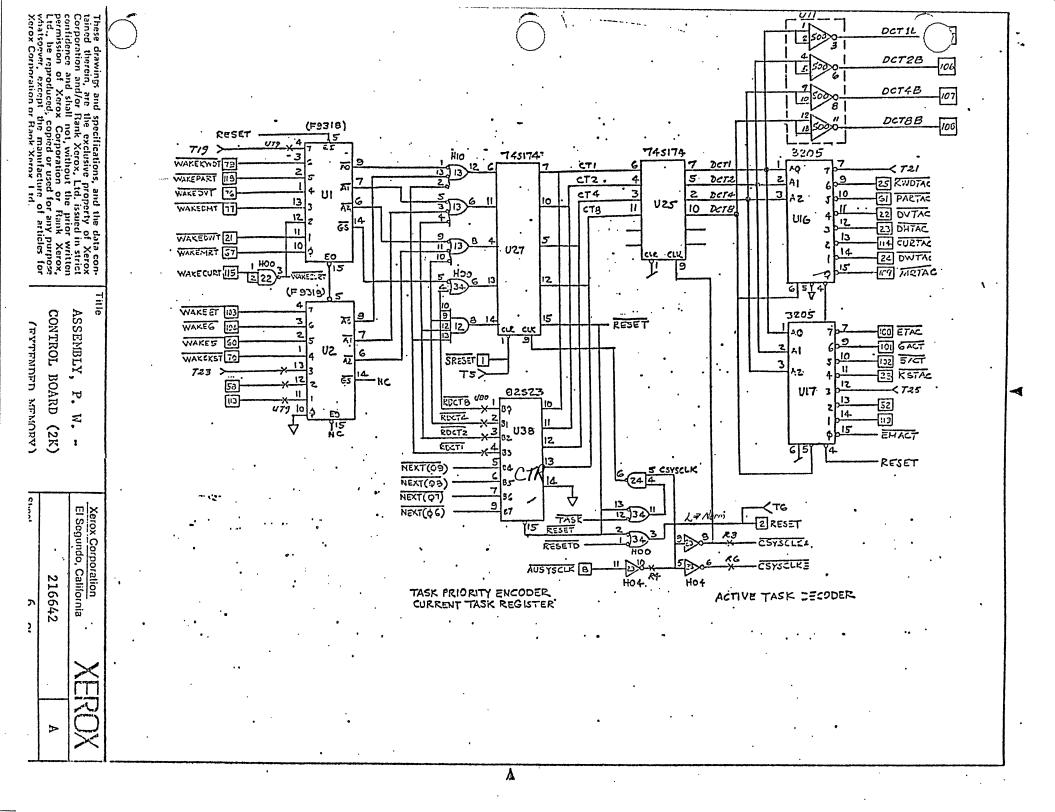


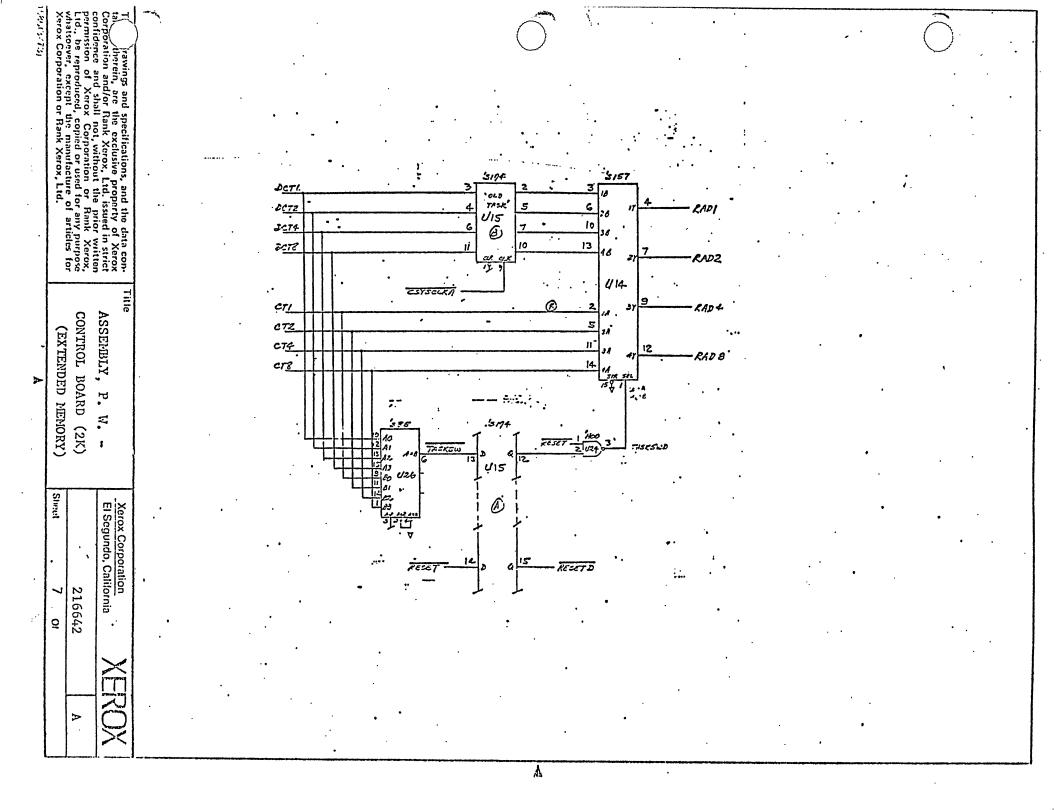
1525(3/73)

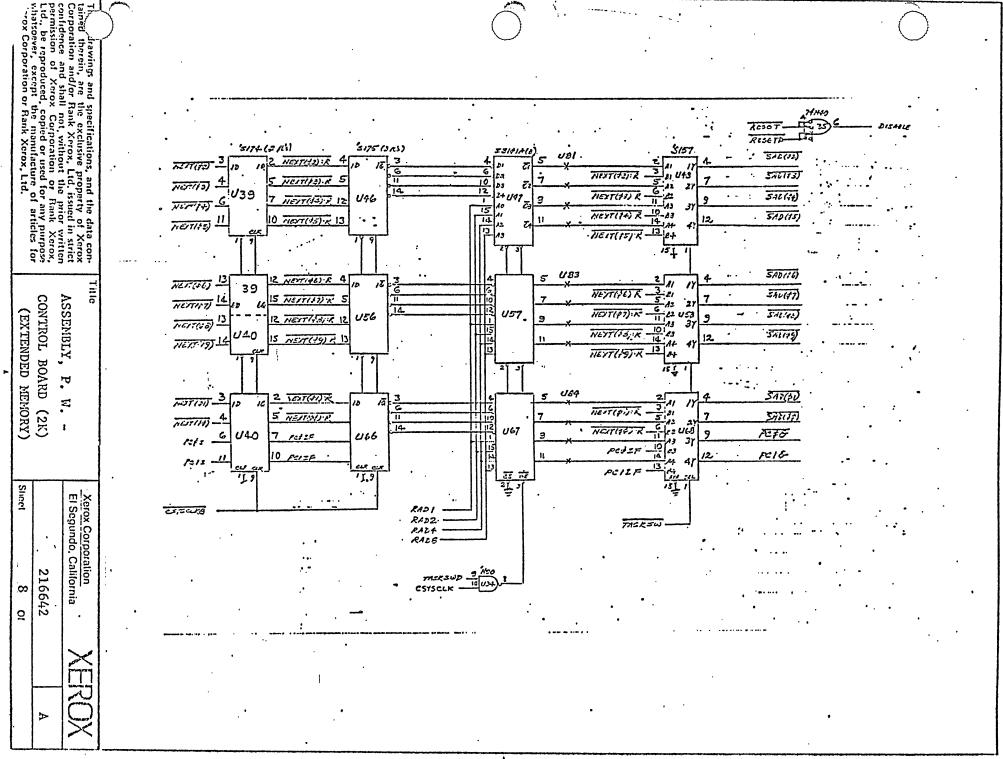


Mat	erial L	ist	₹ .			ML Drawing N		lev. Λ	
2	Drawing	ASSEMBLY, PRINTED WIRING- CONTROL BOARD (2K)	These drawings and specifications, and the data contained there- in, are the exclusive property of Xerox Corporation and/or Rank Xerox, Ltd. issued in strict confidence and shall not, without the prior written permission of Xerox Corporation or Rank Xerox, Ltd., be reproduced, copied or used for any purpose whatsoever, except the manufacture of articles for Xerox Corporation or Rank Xerox, Ltd.						
19 NO. 216642		(EXTENDED MEMORY)		Model No. ALTO II		1-2-77	Sheet 4 Of		
Diawing No. 216(Item No.	· Drawing Title		Drawing No.	No. Req	- Re	marks		
2	1	Assy, PW - Control Board (2K)		216484	1				
M L	2	Microcircuit, 74S00		T-15-2-2-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-	1	(Ull PIN	1-7 & 10	0-16)	
<u> </u>	3	Socket Augat # 514-AG11D			1	Ul1			
6			<i>:</i>						
		·	·			·			
		•					•		
				à		·			
ŀ				•.			-		
ļ						·			
								\dashv	
ŀ					•			_	
; -								\exists	
().I.						•		\dashv	
			·				•		
-					•		The Control of the Co		
	106B(3/73)								









A

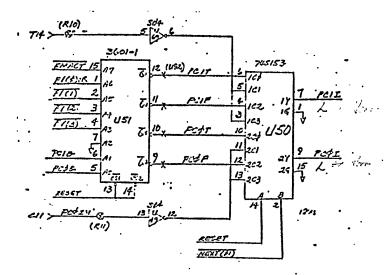
CONTROL BOARD (2K) ASSEMBLY, **ب** Z. 1

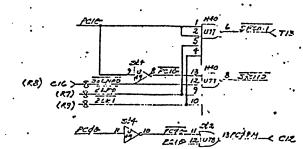
(EXTENDED MEMORY)

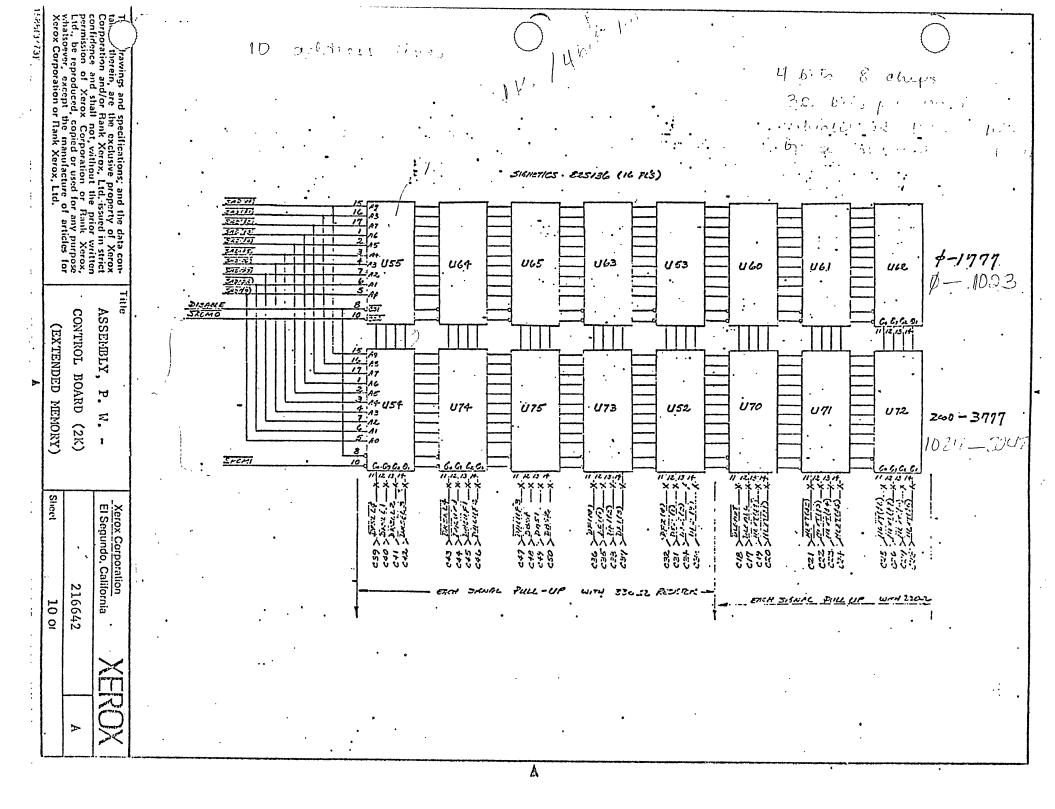
Xerox Corporation
El Segundo, California 9 216642

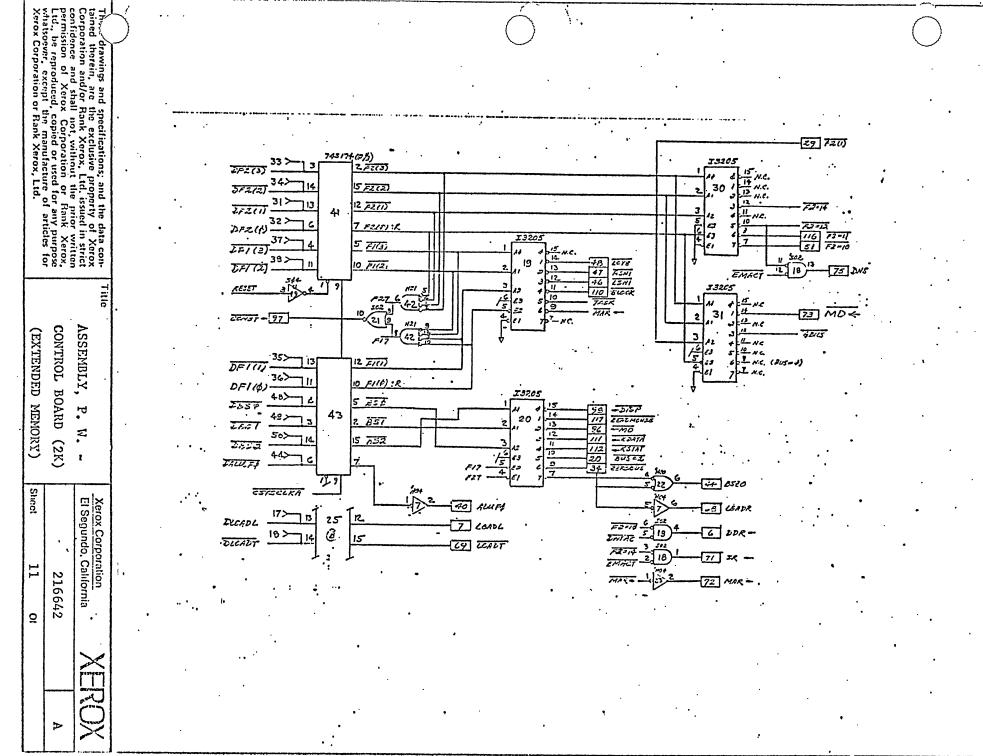
564 (10K5) · 500(1) 9 Ny 8 50)(45) C/ 573 (32) 13 (4) 12 5AD(42) < C3 10 SAD(46)

X EACH SKNAL FULL-UP WITH 330 S. PLESTOR & EACH SIGNAL PULL-UP WITH IKIL RESISTOR

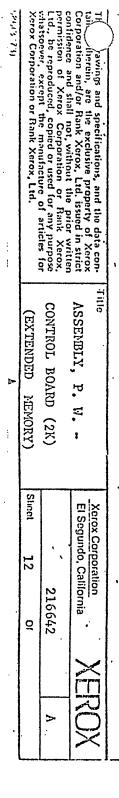


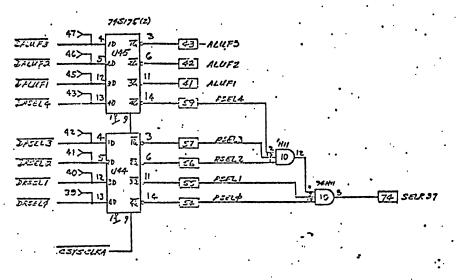


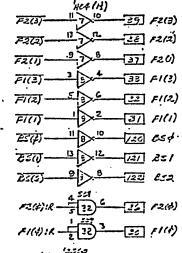




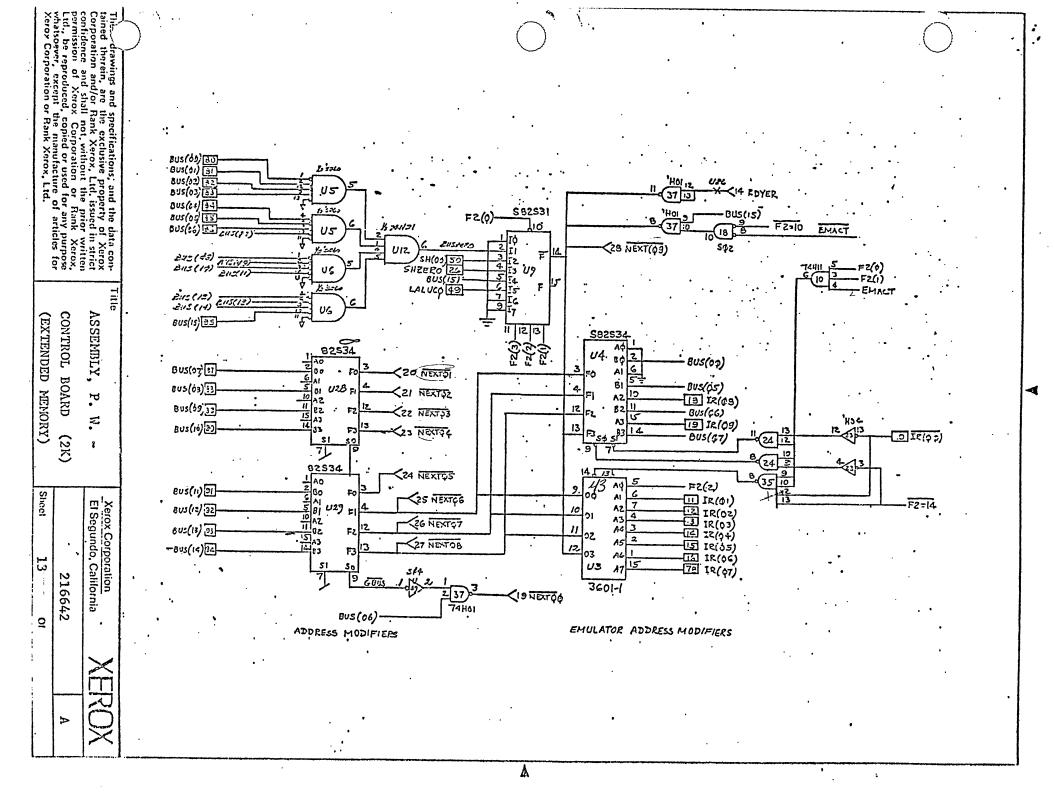
A







PET 36 5 [55] EMAC



REWORK INSTRUCTION FOR CONTROL MODULE WITH 3K CRAM. (REFER TO FIGURE1)

CUT ETCH TO FEED THROUGH P2-14 (ETCH SIDE) CUT ETCH TO FEED THROUGH P2-12 (ETCH SIDE) CUT ETCH BETWEEN U51-8 AND U51-7 (ETCH) CUT ETCH TO U70-10 (ETCH SIDE)

ADD JUMPER FROM U37-12 TO U37-7 (ETCH) ADD JUMPER FROM U51-7 TO U39-3 (ETCH) ADD JUMPER FROM U68-9 TO FEED THROUGH P2-14 (ETCH SIDE) ADD JUMPER FROM U68-12 TO FEED THROUGH P2-12 (ETCH SIDE) ADD JUMPER FROM U25-11 TO FEED THROUGH P3-7 (ETCH SIDE) U25-3 TO FEED THROUGH P3-8 (ETCH SIDE) ADD JUMPER FROM ADD JUMPER FROM U25-4 TO FEED THROUGH P3-9 (ETCH SIDE) ADD JUMPER FROM U25-6 TO FEED THROUGH P3-10 (ETCH SIDE)

REPLACE U51 WITH SW3K PROM (82S126)

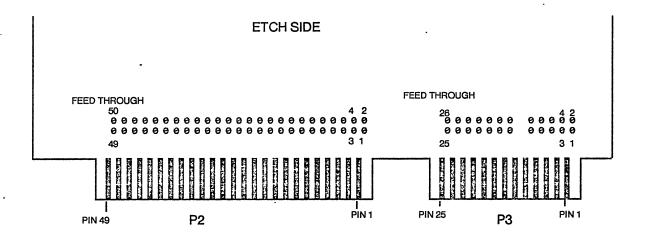


FIGURE 1 ·

ISIS<PAE>DRAWINGS>CONTROL-MOD.SIL

Xerox Corporation se drawings and specifications, and the data Title XEROX tained therein, are the exclusive property El Segundo, California or Xerox Corporation and or Rank Xerox,Ltd. issued in strict confidence and shall not, without Rev. the prior written permissIOn of Xerox Corpora-Dwg. No. tion Rank Xerox, Ltd., be reproduced, copied or used for any purpose whatsoever, except the Of manufacture of articles for Xerox Corporation Sheet CONTROL-MOD.SIL 12 4 or Rank Xerox, Ltd.