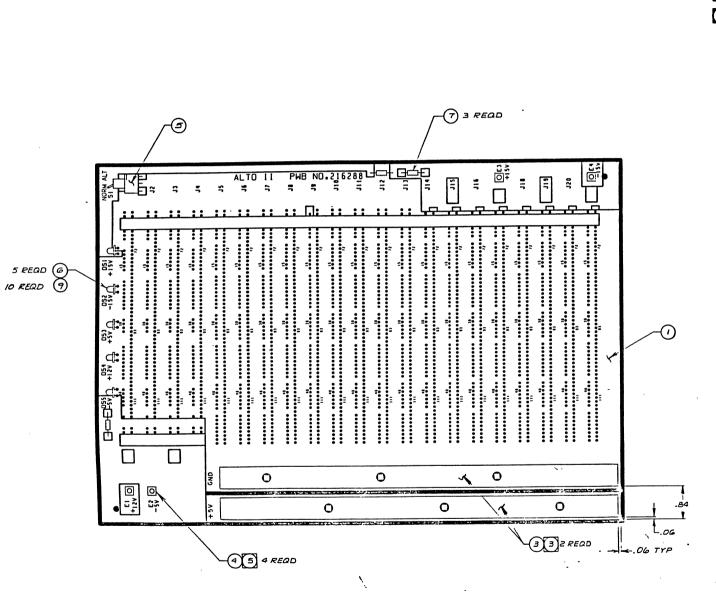


Mig	V					ML	Drawing No. 21628	34	Rev. C	
Heev The Heev	ALTO II ASSEMBLY, BACKWIRING BOARD These drawings and specification in, are the exclusive property of Xerox, Ltd. issued in strict confirmation of Xerox be reproduced, copied or used for the manufacture of articles for Xerox.						Xerox Corporation and/or Rank lence and shall not, without the Corporation or Rank Xerox, Ltd., any purpose whatspeyer, except			
°. 8 4	◆			No. Date ALTO II		Sher		Sheet 2 Of		
216284	Item No.	Drawing Title		Drawing No.	No. Req.	_	Rema			
2	1	Board, Backwiring		216288	1					
2	2	Connector, 122 Pin		21	P/N 14005-19P1 Augat,Attleboro,Mass					
N.	3	Busbar	216293	2		· · · · · · · · · · · · · · · · · · ·		3		
	4	Nut, Swage	207384	4	El thru E4 5					
	5	Switch, Toggle, Printed Circuit, SPI	188872-101	1	S1			\neg		
	6	Lamp, Solid State	191422-004	5	DS:	thru D	S5	$\neg \neg$		
	7	Resistor, Fixed Film	100111-511	3				_		
	8	Solder, $50/50$ Indium Tin $.5 \times .010x$	12"		2	Inc	lium Cor	p.Utica	N.Y.	
	9	Socket, Component Lead			10	1	Inc #3			
	10	Solder, Preformed, .090 x .040 x .020) thk		233	(Inc	alloy) ium Cor	D IItica	M A	
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1	06B(3/73)	Δ					···			



NOTES: UNLESS OTHERWISE SPECIFIED

SOLDER ITEM 4 (NUT SWAGE) TO GROUND SIDE OF ITEM 1 (BOARC BACKWIRING) AS SHOWN.

1. IDENTIFY ASSEMBLY PER XEROX SPEC 100198 (TAG).

FOR MATERAIL LIST SEE SHEET 2.

SOLDER BUS BAR TO ITEM 1 IN AREA SPECIFIED FOR GND AND +5V WITH ITEM 8.

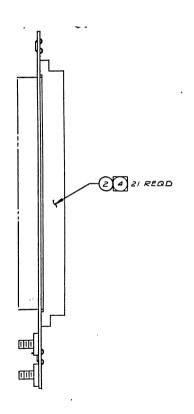
SOLDER PINS AS FOLLOWS WITH ITEM 10: J1 THRU J21: PINS 3,4,5,9,17,27,35,45,53, 64,65,66

J1 THRU J4: PINS 10,18,28,33,34,46,52,55,56,59,60,61,116,117,120,122

J14 THRU J21: PINS 1,62

PIN 1

		MEAIRIOME	216264		
LAL.	MEV	DESCRIPTION	CHK	DATE	-PROVE
	A	ENGINEERING RELEASE	بعصر	257	
	В	ADDED ITEM 9		5. HZ	
	1	ADDED MIL ITEM ID	40	8-00	£



ENGINEERING ""RELEASE

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NOTES UNLESS SPECIFIED	DRAWN	m Esson	12-5-75						
L TOLERANCES	CHECK	Hickory	12-5-75	XEROX					
ATE SAIS DESCRIPTIONED AMOUNTS	APPR.			HTT ALTO	I		,		
B MACH BURNESS	MATERIAL			ASSEMBLY, BACKWIRING E					В
4 ALL SML M MCHES APPLY AT MIC									
FIRST USE EWO 7YF92	FINISH			18338	D	DWG. NO.	21628	4	