

# HPS SVT Operations Manual

## v1.0

SVT On-Call Cell Phone: 757-541-7539

Authors:

Per Hansson, John Jaros, Takashi Maruyama,  
Tim Nelson<sup>1</sup>, Marco Oriunno, Sho Uemura

March 8, 2015

<sup>1</sup>contact person for this document

## 0.1 Contact List

System	Experts
General expert	Tim Nelson
SVT DAQ	Pelle Hansson
SVT EPICS controls	Pelle Hansson, Wesley Moore
MPOD power supply	Sho Uemura
PLC interlocks	Brian Eng
Cooling	Sho Uemura

# Chapter 1

## System Description

The SVT, shown in Figure 1.1, uses 6 layers of silicon extending from 10 cm to 90 cm downstream of the target inside of the PS vacuum chamber to measure charged particle trajectories. To accommodate the passage of the beam, the SVT is built in two halves, top

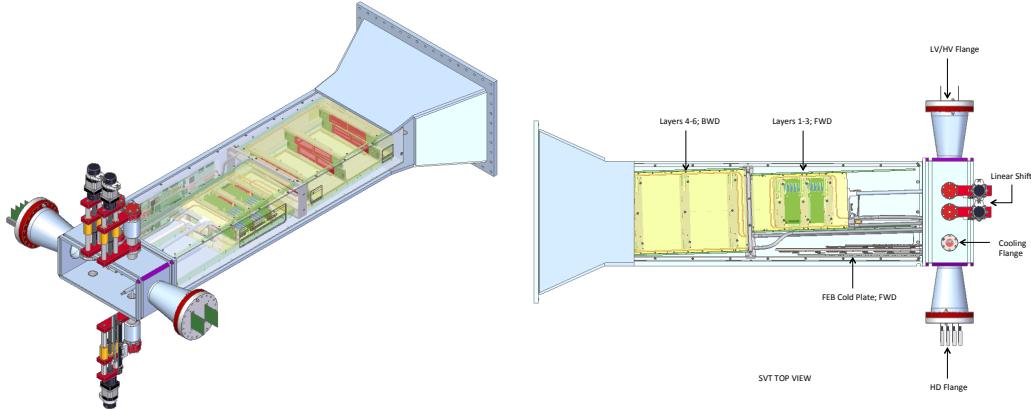
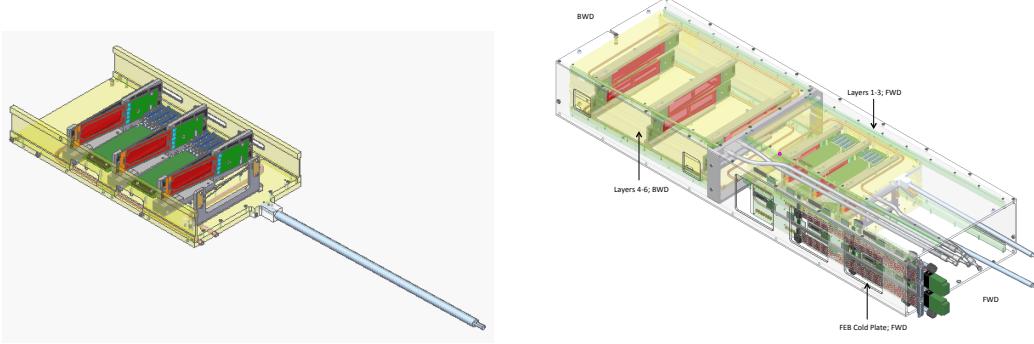


Figure 1.1: The SVT shown inside of the pair spectrometer vacuum chamber. The beam enters through the flange in the front of the vacuum box extension that houses services for the SVT.

and bottom, so that each layer consists of a pair of modules, one above and one below the beam plane. Each module uses silicon microstrip sensors placed back-to-back with a small stereo angle between sides to provide 3-d space points for the hits in a module. Modules for layer 1-3 have a single sensor on each side with readout at one end, while those for layers 4-6 are longer, with a pair of sensors on each side and readout at both ends.

Modules are supported in groups of three by a set of four support plates, as shown in Figure 1.2(a). The top and bottom support plates for the back half of the SVT (layers 4-6) are stationary. However, the supports for layers 1-3 can be opened and closed vertically around the beam, rotating around hinges behind layer 3 and moved by levers extending upstream to a pair of linear shifts outside of the magnet. The support plates are kinematically mounted

inside a support box that installs into the pair spectrometer (PS) vacuum chamber, shown in Figure 1.2(b).



(a) The lower support plate for Layers 1-3, showing the silicon (red) and readout electronics (green) of the modules, as well as the motion lever for opening and closing the SVT and the SVT beam scan wires.

(b) The SVT support box which contains the upper and lower support plates for Layers 1-3 and Layers 4-6, as well as the cooling plate housing the Front End Boards of the SVT DAQ.

Figure 1.2: Key sub-assemblies of the SVT.

The first stage of readout electronics is located on a hybrid circuit board at the end of each sensor. Multiplexed analog signals from these boards are digitized by a set of 10 Front End Boards (FEBs) mounted to a separate cooling plate inside the SVT support box. Each FEB can control 4 hybrid/sensor units: a single module in layers 4-6 and either one or two modules in layers 1-3. The FEBs also control the hybrids, provide regulated low-voltage power from a single input, and pass externally generated bias voltages (HV) through to the sensors. The FEBs communicate with a set of 4 Signal Flange Boards (SFB), up to three per SFB, which transmit digital signals through the vacuum penetration. The exterior side of each flange board converts digital to optical signals for communication with the RCE DAQ. Power to the FEB are routed through a pair of Power Flange Boards, one for LV and one for HV, supplied by a Wiener Mpod power supply modules in a crate on the pie-tower.

Cooling for the SVT is provided by a pair of chillers; one for the hybrids and sensors that operates at -10 °C and one for the FEBs that operates at room temperature. The FEBs have a single cooling loop, while the hybrids and sensors have two loops, one for the top and one for the bottom half of the SVT, where each of these loops runs first through the support structure for layers 1-3 and then through the structure for layers 4-6. There are temperature sensors on every hybrid as well as sensors in the FEBs. The linear shifts, the cooling penetrations, and the signal/power penetrations are all located on a set of flanges on an extension vacuum box mounted to the upstream end of the PS vacuum chamber and which connects to the upstream beam line.

Since the SVT sensors are close to the beam, some attention to beam conditions is required prior to turning the SVT on and taking data. A number of systems provide the information used to assess whether beam conditions allow SVT operation. These systems include beam position monitors along the beamline, wire scanners located upstream of the



Figure 1.3: The Wiener power supply crate for the SVT.

HPS chicane, the wire attached to the SVT itself, a protection collimator located just upstream of the HPS chicane, and beam halo counters located along the beamline downstream of the collimator and signals from the HPS ECal which serve together as beam background monitors. A detailed description of these systems and their operation can be found in the Beamline Operations Manual.

## 1.1 Voltages

The power and bias needed to operate the SVT is supplied by low voltage and high voltage power supply modules inside a 10-slot Wiener MPOD crate, see Fig. 1.3. The crate is located in a rack in the pie tower with PTFE (teflon) insulated twisted pair copper wires used to bring power to the SVT in the Hall-B alcove.

The low voltage power is supplied by Wiener MPV8008I low voltage power supply modules. Each module has 8 output channels (floating, with sense lines). Each of the five modules supplies power to two FEBs.

ISEG EHS F201p\_805F high precision high voltage modules provide the reverse bias voltage to the silicon sensors of the SVT. Each module has 16 output channels (floating). The three modules each supply bias to 12 sensors: SVT L1-3, L4-6 top or L4-6 bottom.

The last two slots in the crate are occupied by spare modules (one LV and one HV).

### 1.1.1 Control and Monitoring

The SVT power supply and bias is fully controlled through GUIs to the EPICS control system. EPICS controls the MPOD crate directly through its SNMP interface which supply the FEBs with power. The FEBs regulate and distribute power down to the hybrid boards of the SVT sensor modules. The control and monitoring of the hybrid power (and temperature) is handled by an EPICS IOC running on the SVT DAQ crate.

Both cooling systems must be running before the MPOD can be turned on; this is enforced by an interlock. Also, the FEBs must be configured before any hybrids can be powered.

## 1.2 Cooling and Interlocks

The SVT cooling system, summarized in Table 1.1 and Figure 1.4, controls the temperature of the sensors and removes heat dissipated by the electronics. Since the SVT is in vacuum,

Location	Set Point	Resistive Load	Radiative Load
SVT modules	-10 °C	75 W	10 W
Piping to SVT modules	-20 °C	100 W	0
Set point, SVT chiller	-20 °C	-	-
Front End Boards	25 °C	100 W	0
Set point, FEB chiller	20 °C	-	-

Table 1.1: SVT cooling design parameters.

the cooling system is key for the safety and performance of the detector. The main heat sources are the sensor modules and their hybrid circuit boards and the Front End Boards (FEBs) which distribute power and DAQ to reduce the number of wires that must penetrate the vacuum flanges. An additional heat load results from the radiative heat exchange between the SVT U-support and the detector vacuum. The sensor modules need to be controlled to a sub-zero temperature, while the FEBs needs to be only thermally managed, removing the heat dissipated and keeping the active components to safe temperature, slightly above room temperature. For this reason it has been decided to have two separate chillers with independent loops and controls. The dew point in Hall B is expected to be at 18 °C. The cold line from the sensor chiller to the vacuum box will be insulated with 1 thick, non-flammable Armaflex.

The cooling loop for the sensor modules is connected to a Julabo Chiller, Model Presto A80, which will be set at -30 °C. The heat transfer fluid is HFE-7000, a Fluorinert engineered fluid long used as heat transfer media for cooling applications. A bypass valve is placed at the chiller to manually adjust the mass flow. The inlet and the outlet lines pass through flanges on the detector vacuum box, where they are split after the feed trough to provide cooling in series to the top and the bottom parts of the detector. The cooling pipes in vacuum are flexible metal hoses from the vacuum feed through to the detector, while the cooling lines

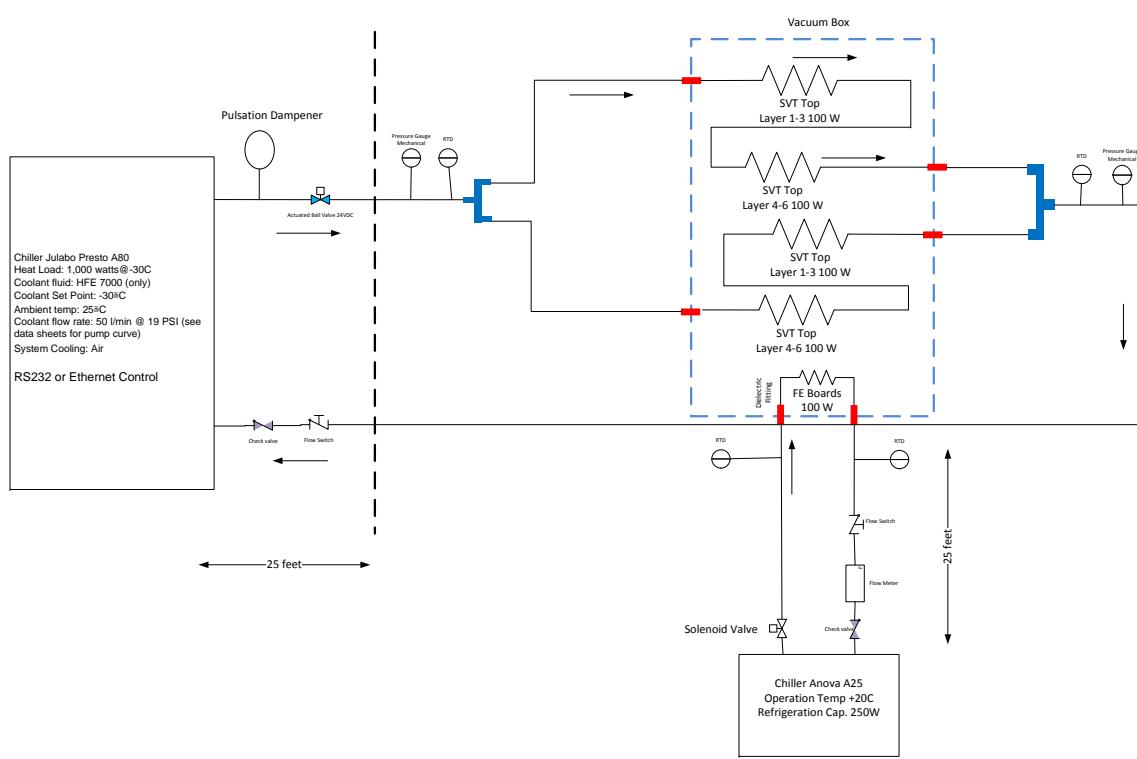


Figure 1.4: The SVT cooling system.

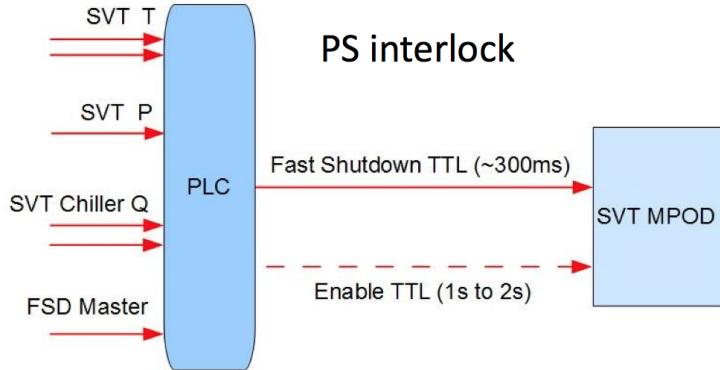


Figure 1.5: Diagram of the SVT interlocks.

built in the detector are 0.25" rigid copper pipe. The flexible lines are brazed on one end to the rigid copper pipes of the detectors and connected with Swagelok fittings to the vacuum feedthroughs on the other end. The cooling feed through have a ceramic transition spool to insulate electrically the cooling line from the vacuum box. Dielectric fittings to break the electrical continuity of the cooling loop are placed outside the vacuum. The drain ports are placed in proximity of the cooling feedthroughs together with two release valves, on the main supply and the main return line. In addition to the filter of the chiller, a second filter is located on the main supply line. A check valve is at the end of the main return line, just before the bypass. The estimated operating mass flow of the system without bypass is 10 g/s, providing 5 g/s per cooling channel with a pressure drop 1 bar. The cooling loop inside vacuum is pneumatically tested up to 20 bars without showing any sign of failure.

All the instrumentation to control the cooling system will be placed in air, close to the chillers, with an identical layout for the two, as shown in Figures 1.4.

One mechanical pressure dial gauge is located after the bypass, on the main supply line. Two Pt100 temperature sensors are located at the inlet and the outlet of the chiller. A paddlewheel flow meter located after the bypass provide the value of the flow going to the detector. A solenoid valve after the flow meter is stopping the cooling flow when requested by the slow control system, like in case of leaks. The temperature sensors and the flow meter are interfaced with the Slow Control as diagnostic, while the solenoid valve is interlocked. Additional diagnostic is available through the temperature sensors built-in the SVT modules and the functional parameters of the chillers like set point pump pressure, mass flow which are controlled through an RS232 software interface.

### 1.2.1 Interlocks

To safely operate the SVT, the power supplies are included in an interlock system that triggers a fast shutdown of the power supply crate based on a set of conditions. A schematic view of the interlock system that triggers a SVT power supply interlock signal is shown in Fig. 1.5. The interlock system is based on an Allen-Bradley PLC that receives input

signals and performs the necessary logic to issue an interlock signal. The interlock signal that triggers a fast shutdown of the SVT power supplies are:

- Hybrid and front end board temperature
- Input and output coolant temperature of the SVT hybrid and front end board cooling loops.
- Coolant fluid pressure in the SVT hybrid and front end board cooling loops.
- Chiller setting and status of the SVT and hybrid and front end board chillers.
- Signal from the fast shutdown system of the accelerator.

Each power control interface (flange board, front-end board, hybrid, bias) shows the status of the interlock signal that allows each system to be powered.

The solenoid valves are interlocked to mitigate any leaks in the cooling system. If the flow meter in either cooling loop detects low flow, the valve at that chiller's outlet closes to prevent coolant from being pumped out of a possible leak in that loop. If the vacuum gauge detects a loss of vacuum, both solenoid valves close in case the vacuum loss is due to a coolant leak inside vacuum.

## 1.3 Motion

Figure 2.6 shows the SVT Motion System schematically. The top/bottom of each SVT support plate has three sensor layers (L1, L2, L3) and a wire frame, supported on a bearing at one end and connected to a rod attached to a linear stage at the other end. The linear stage is moved by a stepper motor through the EPICS slow controls system. In the nominal run position, the support plates are parallel to the beam and the Silicon physical edge is at 0.5 (L1), 2.0 (L2), and 3.5 mm (L3) from the beam. The support plates can be retracted by 1.3 degrees. Figure 1.6 shows the beam's eye view of the wires and the L1 sensor edge in the nominal run position and in the fully retracted position.

The stepper motor controller is Newport XPS controller, and is different from the stepper motor controllers found in Hall B. The motor control is based on an optical encoder. Stage movement is precisely calibrated, and re-calibration is not necessary. Since the encoder has no knowledge of the actual stage position when the controller power is turned on, the linear stage must move to a reference point to establish its calibration (called “homing”). A switch is located at the fully retracted position for this purpose.

Three vertical coordinates are used to locate the stage, the horizontal wire and the layer 1 sensor physical edge. The stage coordinate is  $y(\text{stage}) = 0$  mm at the fully retracted position and  $y(\text{stage}) = 18.89$  mm at the nominal run position for both top and bottom stages. The wire and sensor edge coordinates are measured relative to the nominal beam position (positive  $y$  is up), and are given in terms of  $y(\text{stage})$  as,

- $y(\text{top-wire}) = -0.482 \cdot y(\text{stage}) + 1.76$  mm,

- $y(\text{top-si}) = -0.391 \cdot y(\text{stage}) + 7.89 \text{ mm}$ ,
- $y(\text{bottom-wire}) = +0.463 \cdot y(\text{stage}) - 1.39 \text{ mm}$ ,
- $y(\text{bottom-si}) = +0.372 \cdot y(\text{stage}) - 7.53 \text{ mm}$ .

As the coordinate transformation is done automatically, all you need to specify is the position of the wire or Si sensor edge to operate the SVT Mover and the SVT Wire Scanner.

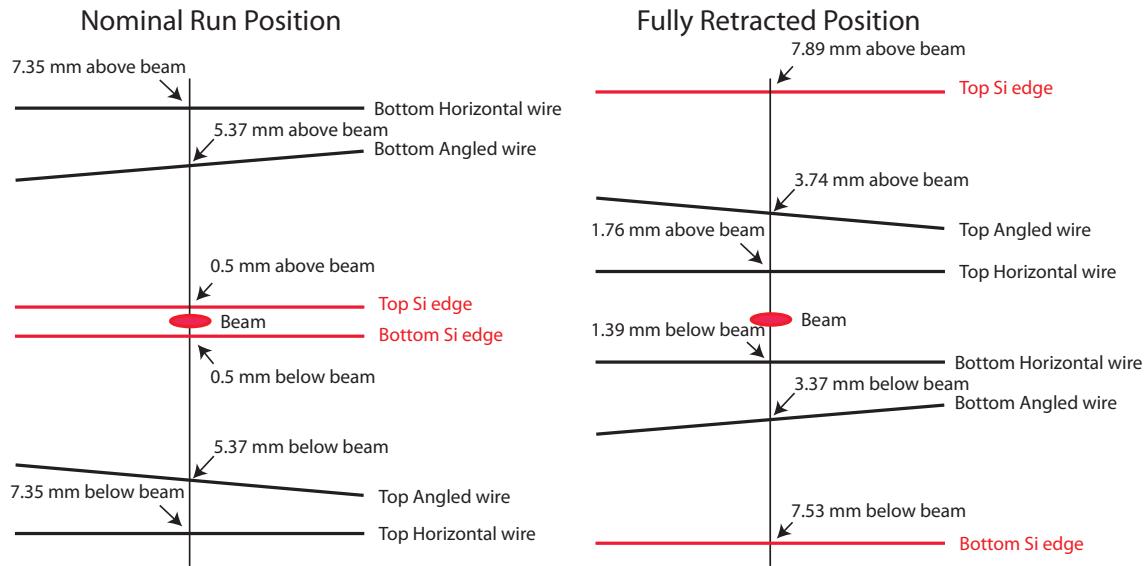


Figure 1.6: Beam's eye view of wires and L1 sensor edge

# Chapter 2

## Controls and monitoring

### 2.1 Voltages

The SVT power and bias as well as alarms are monitored with five principal GUI's. To bring up the GUIs follow these procedures (see slow control manual for more information):

1. Log into the **clon01** computer in the counting house.
2. Open a terminal and issue **hps\_epics** command to open the main HPS GUI.
3. Click the button marked **SVT** to open a drop-down menu.
4. Each of the individual GUIs can be opened by clicking the appropriate button in the menu.

Below is a description of each of the GUI's.

- **Hybrid GUI** in Fig. 2.3.
  - Monitoring: all measured currents from hybrids.
  - Control: ON/OFF switch for top and bottom half separately as well as individual hybrids.
  - Links: **BIAS**, **FE Low Voltages** and **Flange Boards** buttons open up the GUI for these objects (see below). There is also links to the individual hybrid power control and monitoring GUI discussed below (EXPERT only).
- **Flange Board GUI** in Fig. 2.1.
  - Monitoring: all currents and voltages to the flange boards.
  - Control: ON/OFF switch for each flange board.
  - Control: Set point for voltage, trip and ramp values for each flange board (EXPERT ONLY).



Figure 2.1: SVT Flange board power GUI.

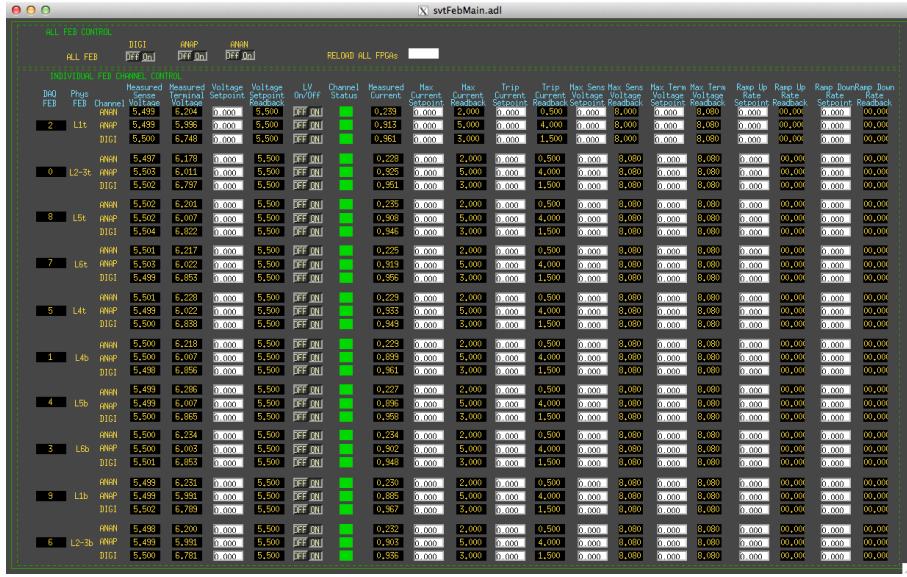


Figure 2.2: SVT Front End Board power GUI.

- **FEB GUI** in Fig. 2.2.
  - Monitoring: all currents and voltages of the FEB.
  - Control: ON/OFF switch for each FEB board.
  - Control: Set point for voltage, trip and ramp values for each frontend board (EXPERT ONLY).
- **High voltage bias GUI** in Fig. 2.4.
  - Monitoring: all voltage set points for the SVT modules.
  - Control: ON/OFF switch for all modules and each module.
  - Control: Set point for voltage for all modules (EXPERT ONLY).
  - Control: Set point for voltage and ramp values for each module (EXPERT ONLY).

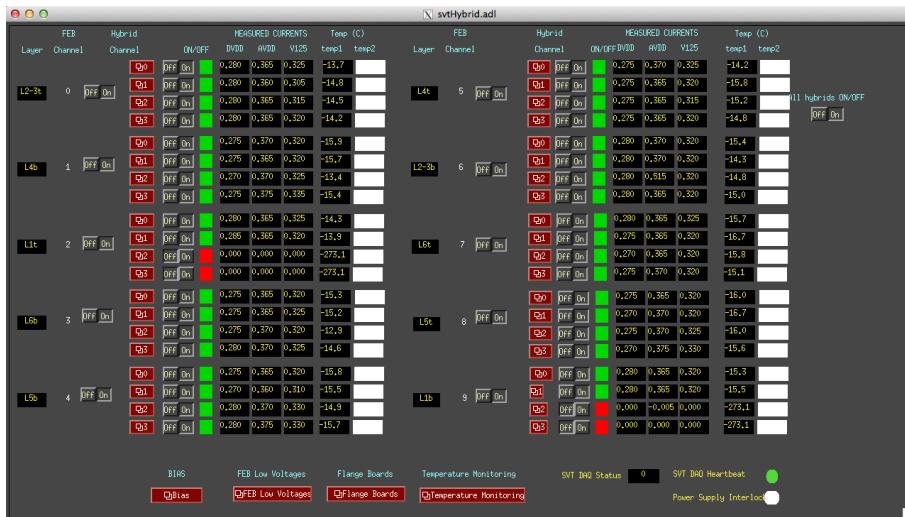


Figure 2.3: SVT hybrid GUI.



Figure 2.4: SVT high voltage bias GUI.

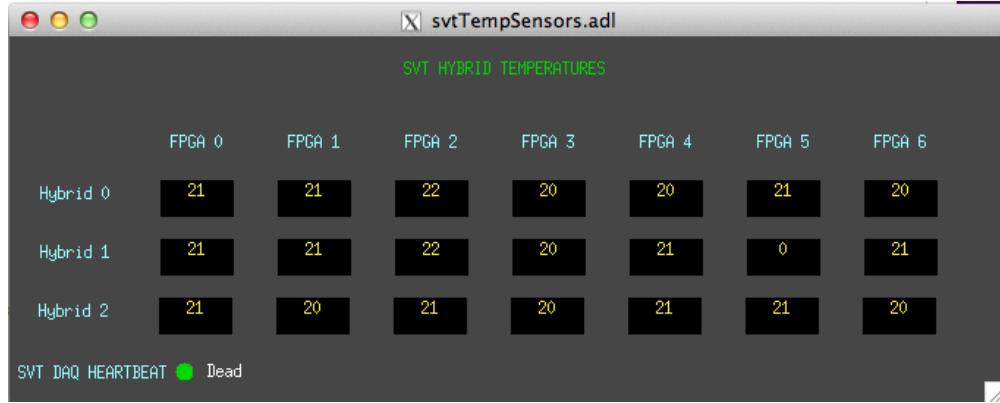


Figure 2.5: SVT temperature GUI from 2012 test run. An updated GUI (work in progress) will show flow and temperature readings from the cooling loop, and chiller status.

## 2.2 SVT Cooling

As described above, the following parameters are monitored through the EPICS slow controls system:

- Flow, inlet temperature, and outlet temperature for both cooling loops (read through Allen-Bradley PLC)
  - On-board temperatures for SVT modules and front end boards (read through SVT DAQ)
  - Chiller status and setpoints (read through RS-232 interfaces of chillers)

These are displayed on a monitoring GUI (Figure 2.5). The SVT alarm handler has alarms defined for the temperatures: see the SVT monitoring section.

## 2.3 Motion

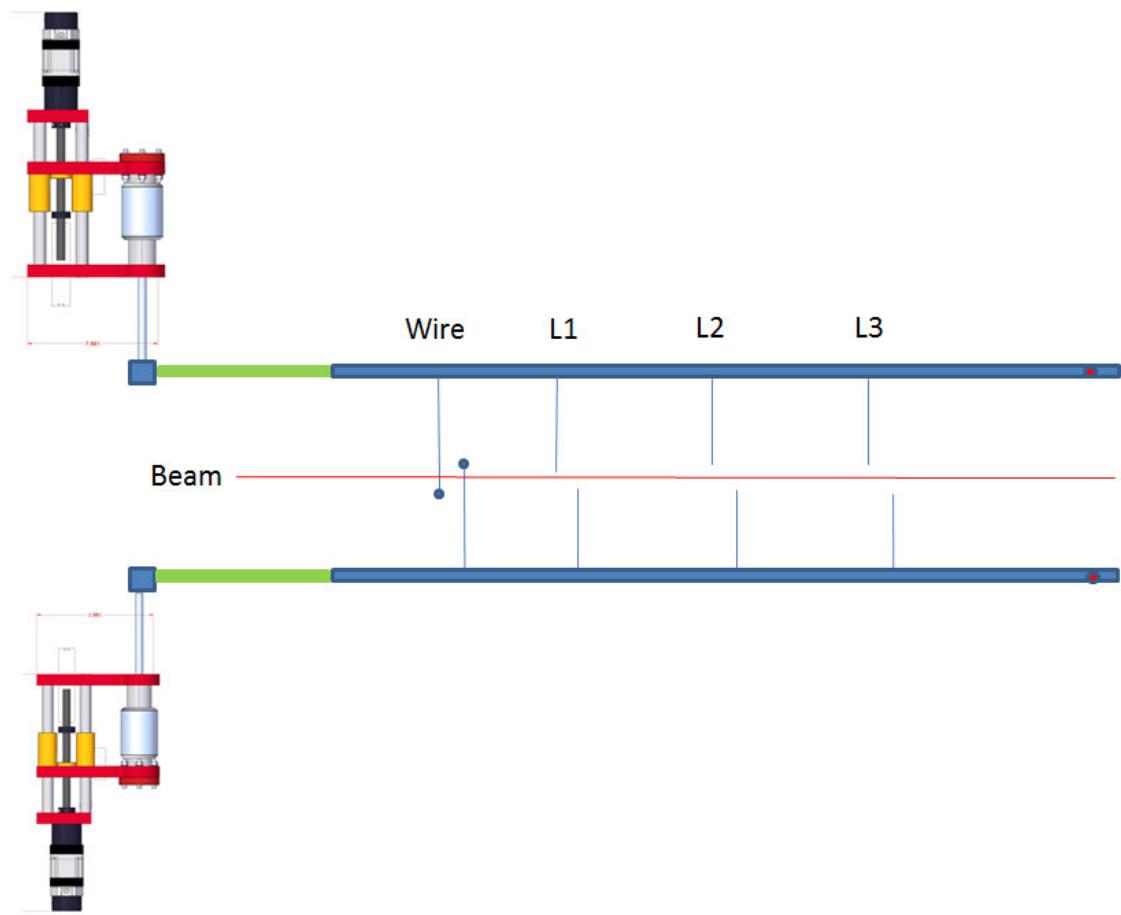


Figure 2.6: SVT Motion System

# Chapter 3

## Procedures

### 3.1 Response to Alarms

The alarm handling is handled by the ALH extension to EPICS that is widely used at JLab. The SVT alarm handling GUI is shown in Fig. 3.1. It is tree-based with each level showing more detailed info of what alarm has gone off.

Each level has two buttons: a **guidance** button which opens a pop up display with more information and an **action** button which acknowledges the alarm.

In case any error please contact SVT expert.

Be ready to report what alarm has gone off.

More information about the alarm handler can be found in the slow control manual.

### 3.2 Voltages

#### 3.2.1 Turning the SVT power and bias ON

To power ON all of the SVT follow this procedure:

1. Turn on SVT FEB Power
  - (a) Make sure that the SVT and FEB chillers are **ON** and **OK**, and the PLC interlock is enabled and OK. See Sec. 3.3 for operation of the cooling system.
  - (b) Find the SVT FEB Power Control GUI shown in Fig. 2.2 (see 2.1 to restart if not running)
  - (c) In the **ALL FEB CONTROL** section at the top, press the **On** switch marked **DIGI**. Wait until the corresponding status indicator turns **GREEN** for every one of the ten FEBs, and no alarms go off.
  - (d) Repeat for **ANAP** and **ANAN**.

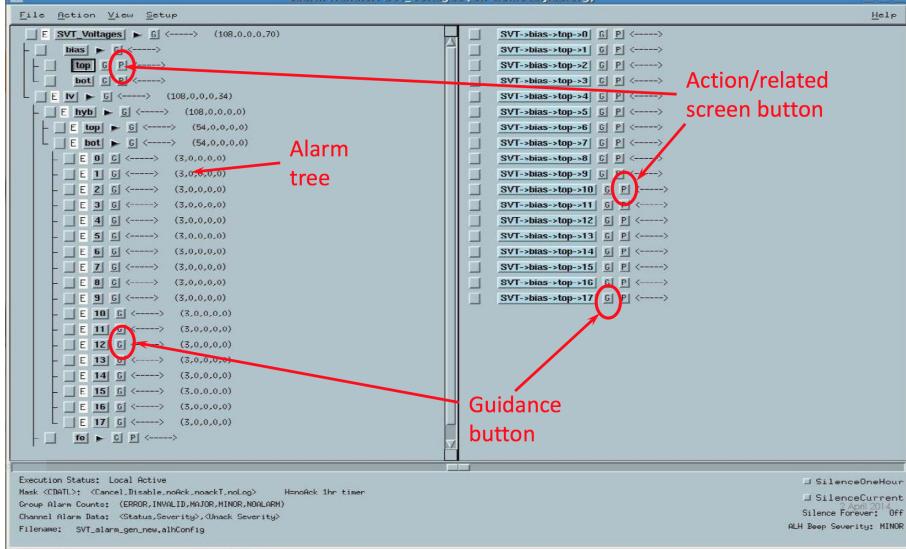


Figure 3.1: SVT alarm handler GUI.

- (e) Currents and temperature should start to update on the power and temperature GUI for the FEBs at this point. Check that values are within range (see Sec. 1.2.1 below). If not, follow the procedure outlined in that section.
2. Turn on SVT Flange Power
  - (a) Find the SVT Flange Power Control GUI, see Fig. 2.1 (see 2.1 to restart if not running).
  - (b) In the **ALL SVT FLANGES** section at the bottom, press the **On** switch. Wait until the status indicator turns **GREEN** for every one of the four flange boards, and no alarms go off.
  - (c) Check that currents are within range (see Sec. 1.2.1 below). If not, follow the procedure outlined in that section.
3. Turn on SVT High Voltage Bias
  - (a) Find the SVT High Voltage Bias Control GUI shown in Fig. 2.4 (see 2.1 to restart if not running).
  - (b) Check that the **Voltage Setpoint Readback** column reads 180V for every channel. If not, call the SVT expert.
  - (c) Press the **On** switch marked **SVT BIAS ALL ON/OFF**.
  - (d) Wait until all status indicators turn **GREEN** and the **Measured Voltage** column reads 180V for every channel, and no alarms go off. If not, call the SVT expert.

4. Turn on SVT Hybrid Power
  - (a) Go to the DAQ GUI and do a **download** with the normal HPS configuration. This configures the SVT FEB which allows the powering of the hybrids. Use the DAQ operations manual if needed.
  - (b) Find the SVT Hybrid GUI in Fig. 2.3 (see 2.1 to restart if not running).
  - (c) Press the **On** switch marked **All hybrids ON/OFF** to turn on power to the entire SVT.
  - (d) Wait until all status indicators turn **GREEN** and no alarms go off.
  - (e) Check that currents are within range (see Sec. 1.2.1 below). If not, follow the procedure outlined in that section.

### 3.2.2 Turning the SVT power and bias OFF

To power OFF all of the SVT follow this procedure:

1. Turn off SVT FEB Power
  - (a) Make sure that the SVT and FEB chillers are **ON** and **OK**, and the PLC interlock is enabled and OK. See Sec. 3.3 for operation of the cooling system.
  - (b) Find the SVT FEB Power Control GUI shown in Fig. 2.2 (see 2.1 to restart if not running)
  - (c) In the **ALL FEB CONTROL** section at the top, press the three **Off** switches marked **DIGI**, **ANAP** and **ANAN**. Wait until all status indicators turn **RED** for every one of the ten FEBs, and no alarms go off.
2. Turn off SVT Flange Power
  - (a) Find the SVT Flange Power Control GUI, see Fig. 2.1 (see 2.1 to restart if not running).
  - (b) In the **ALL SVT FLANGES** section at the bottom, press the **Off** switch. Wait until the status indicator turns **RED** for every one of the four flange boards, and no alarms go off.
  - (c) Check that currents are within range (see Sec. 1.2.1 below). If not, follow the procedure outlined in that section.
3. Turn off SVT High Voltage Bias
  - (a) Find the SVT High Voltage Bias Control GUI shown in Fig. 2.4 (see 2.1 to restart if not running).
  - (b) Press the **Off** switch marked **SVT BIAS ALL ON/OFF**.
  - (c) Wait until all status indicators turn **RED** and the **Measured Voltage** column reads 0V for every channel, and no alarms go off. If not, call the SVT expert.

## 3.3 Cooling and Interlocks

### 3.3.1 Start FEB chiller

1. Disable the FEB flow interlock.
2. Verify that the temperature setpoint is 20 C. If not, call the SVT expert.
3. Check the RTD temperature limits. The low limits should be set at 15 C and the high limits at 25 C. If not, call the SVT expert.
4. Verify that all PLC alarms that affect the FEB chiller loop (supply RTD, return RTD, and vacuum) are in “Ok” state.
5. Verify that the FEB valve is open.
6. Start the chiller.
7. Wait for the flow switch value to change, then enable the FEB flow interlock. If the flow switch does not trigger, call the SVT expert.
8. At this point, the FEBs can be powered.
9. The **current temperature** shown in the FEB chiller GUI should converge to the setpoint in a few minutes.
10. When the temperature has reached the setpoint, lower the high limits in the interlock to their final values.

### 3.3.2 Start SVT chiller

1. Change the chiller temperature setpoint to 20 C. (This assumes the SVT cooling loop is at room temperature to start. If it is cold, call the SVT expert for permission to use a lower starting setpoint.)
2. Check the RTD temperature limits in the PLC GUI. The low limits should be set at -25 C. Change the high limits to 25 C.
3. Verify that of the PLC alarms that affect the SVT chiller loop (flow, supply RTD, return RTD, and vacuum), the first (flow) is in “Fault” state, and the rest are in “Ok” state.
4. Verify that of the software interlocks that affect the SVT chiller loop (supply RTD, return RTD, and vacuum), all are in “Ok” state.
5. Disable the SVT flow interlock. Now all PLC alarms and software interlocks should be in “Ok” state, and the SVT valve should be open. If not, call the SVT expert.

6. Start the chiller.
7. Wait for the flow switch value to change, then enable the SVT flow interlock. If the flow switch does not change, call the SVT expert.
8. Wait for the chiller temperature to stabilize at the setpoint. Some oscillation is normal in the short term, and the chiller may trip off (most likely if the chiller has been off for a while). If this happens, call the SVT expert to have the chiller reset, and start over from the beginning of the procedure.
9. At this point (once temperature stabilizes), the hybrids can be powered.
10. Lower the chiller temperature setpoint by 10 C (to 10 C). Wait 20 minutes for temperatures to equalize in the system (chiller temperature and RTDs should stabilize in about 10 minutes). If at the end of this time the chiller temperature is more than 0.5 C away from setpoint, or either RTD is more than 3 C away from setpoint, call the SVT expert.
11. Repeat the previous step (lower setpoint by 10 C, wait for 20 minutes) until the setpoint reaches its final value of -20 C.
12. After the final waiting period, change the high limits in the PLC GUI to -15 C.

### **3.3.3 Stop FEB chiller**

1. Verify that hybrid bias, FEB power, and flange board power are off.
2. Press the **Stop** button in the FEB chiller GUI. The interlocks will close the FEB valve and trip the MPOD.

### **3.3.4 Stop SVT chiller**

1. Verify that hybrid bias, FEB power, and flange board power are off.
2. Press the **Stop** button in the SVT chiller GUI. The interlocks will close the SVT valve and trip the MPOD.

### **3.3.5 Draining SVT chiller (experts only)**

1. Disable the PLC interlocks for flow, supply RTD, and return RTD.
2. Put the chiller in manual mode using the touchscreen.
3. Follow the instructions in the chiller manual to drain the chiller. Use the big plastic jug and the two short pieces of rubber tube.
4. When you disconnect a fitting in the chiller loop, drain both connections into a beaker.

- Purge both connections using the nitrogen line (use a Swagelok-to-VCR adapter with a used gasket), with the reservoir drain valve (the ball valve with a plastic handle) open. Be sure to cap the connection not being purged using a VCR cap and a used gasket.

### 3.3.6 Filling SVT chiller (experts only)

- Disable the PLC interlocks for flow, supply RTD, and return RTD.
- Follow the instructions in the chiller manual to fill the chiller. Use the metal funnel.
- If the final level of the chiller is below 1/4, add a full jug of HFE 7000.

Two kinds of potential accidents have been considered with the corresponding mitigation actions. In the event of any leak, contact the expert immediately.

#### Cooling Leakage inside vacuum:

The two fittings between the flexible hose and the vacuum feedthroughs are the only locations where potential leaks may occur. In this case; the vacuum gauge, the temperatures sensors on the detectors, and the flow meter provide interlock signals which disable operation of the SVT. The power supplies are powered off, the flow is stopped by the solenoid valve, while the chiller pump will empty the cooling loop. The beam must be stopped.

#### Cooling leakage outside vacuum:

More fittings are potentially susceptible, although the consequences are less severe. The same interlocks apply as in the previous case, with the exception of loss of vacuum that stops the beam. The list of actions is the same but the beam does not need to be stopped.

In case an the interlock system issues an interlock signal it triggers a fast shutdown of the affected supplies or the entire crate using the **FAST\_SHUTDOWN** feature of the MPOD controller in the crate. Power will shut down ignoring any ramp-down parameters. To recover the power supplies from an interlock signal:

- Find out which input triggered the interlock signal.
- See if the problem can be understood and corrected easily. Otherwise call the SVT expert.
- If possible, mitigate and reset the interlock signal and the power can be restored as described above in Sec. 3.2.

## 3.4 Motion

### 3.4.1 SVT Mover Operations

Figure 3.2 shows the SVT Mover GUI.

- Hit “HOME” button for Homing and confirm “Homing Done” in Status. It may take up to 3 minutes.
- Type in the destination of the layer 1 edge in mm in “MOVE LAYER-1 TO”, and hit “MOVE” button.
- Type in a relative move value in mm in “JOG LAYER-1 BY”, and hit either up or down triangle.
- Hit “STOP” to abort.

The positions of the stage, wire and Layer 1 sensor edge will be shown in “SVT Position:” in their respective coordinate. Moving the SVT away from the home position is interlocked by beam conditions, shown by the interlock status light in the GUI. Lack of safe interlock status will prevent motion of the SVT from the home position and loss of interlock will cause the SVT to return to home automatically.



Figure 3.2: SVT Mover

### 3.4.2 SVT Wire Scanner Operations

When the beam is first delivered to Hall B, the vertical position of the beam is known to about 1 mm. Since we want to place the SVT layer 1 physical edge at 0.5 mm from the beam, SVT Wire Scanner is used to measure the beam position relative to the sensor edge with a precision of about 50  $\mu\text{m}$ . The wire scanner has a 20  $\mu\text{m}$  diameter gold-plated tungsten

horizontal wire and a  $30\ \mu\text{m}$  diameter gold-plated tungsten angled wire. The angled wire is at 8.904 degrees to the horizontal wire, and is separated by  $y=1.98\ \text{mm}$  at the nominal beam position. The Y position of the beam can be measured directly from the horizontal wire. If  $\Delta Y$  is the apparent Y position difference of the measured beam “gaussian” centers, the X position of the beam can be obtained from  $X = (\Delta Y - 1.98)/\tan(8.904)$ .

Wire scan should be repeated using the top wire and the bottom wire to check consistency. Once the beam offset values ( $\Delta X, \Delta Y$ ) from the nominal beam position are measured, request MCC to move the beam using corrector magnets (MBC2H04V/H and MBC2H08V/H). Wire scan should be repeated to confirm the beam position. As with any motion of the SVT, the ability to perform a wire scan may be interlocked by beam conditions, as shown by the interlock status light in the GUI.

## Setup

- MCC is not moving the beam or changing beam conditions.
- Ask MCC to mask BOM and Downstream Halo Counter in FSD.
- SVT power is turned off.
- ECal is operational.
- Downstream Halo Counter is operational.

## Scan

A wire scan can be performed from the SVT Wire Scan GUI (Figure 3.3).

- Choose either TOP Wire or BOTTOM Wire.
- Choose either ECal or Halo Counter as the detector.
- Click “START” using the default values for Scan Range.
- When the status shows “Done”, click “Analyze” button.

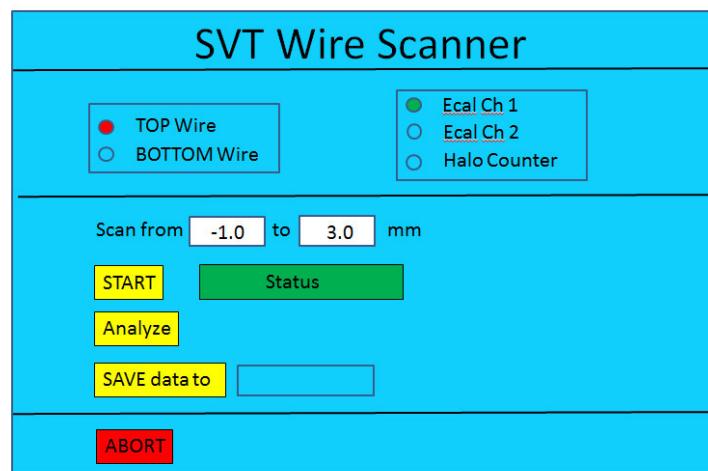


Figure 3.3: SVT Wire Scanner GUI