



# AOI Course hands-on training (2)

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#### **AOI** Hands-on Course

Tutorial 1: training a full CNN model for AOI

Tutorial 2: Transfer a CNN model for AOI

### Tutorial 2: Transfer a CNN model for AOI

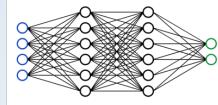












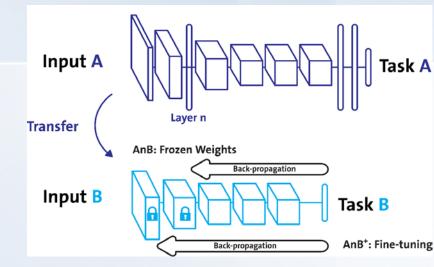




(A) Setup TF 2.0 (B) Mounting (optional)

(C) Input training data

(D) Model training and inference (E) Output test result



### Step 1: Choose tensorflow\_version

(A) Use TF 2.0 (Optional)

TensorFlow 2.x selected.

2.1.0-rc1

Step 1: Choose tensorflow\_version

```
try:
    # %tensorflow_version only exists in Colab.
    %tensorflow_version 2.x
except Exception:
    pass
import tensorflow as tf
print(tf.__version__)
```

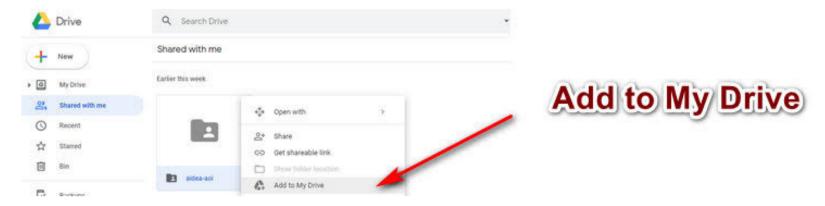
%tensorflow\_version 2.x

### Step 2: Add the data folder to your Google drive

#### (B) Setup Colab and mount the AOI data folder

#### Step 2: Add the data folder to your Google drive

Click <a href="https://drive.google.com/open?id=15tGIHAPAatgdB8iZh\_m80jCBPa-Crl\_P">https://drive.google.com/open?id=15tGIHAPAatgdB8iZh\_m80jCBPa-Crl\_P</a>



https://drive.google.com/open?id=15tGIHAPAatgdB8iZh\_m80jCBPa-CrI\_P

### Step 3: Mount the AOI folder

Step 3: Mount the AOI folder

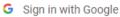
If error, check <a href="https://myaccount.google.com/u/2/permissions">https://myaccount.google.com/u/2/permissions</a>

```
[ ] #Step 3a: Mount your Google Drive
from google.colab import drive
drive.mount("/content/drive", force_remount=True)
```

--- Go to this URL in a browser: <a href="https://accounts.google.com/o/oauth2/auth?client\_id="https://accounts.google.com/o/oauth2/auth2

Enter your authorization code:







### Google Drive File Stream wants to access your Google Account



#### This will allow Google Drive File Stream to:

- See, edit, create and delete all of your Google
  Drive files
- View the photos, videos and albums in your Google Photos
- View Google people information such as profiles ;
   and contacts
- See, edit, create and delete any of your Google
   Drive documents

#### Make sure that you trust Google Drive File Stream

You may be sharing sensitive info with this site or app. Find out how Google Drive File Stream will handle your data by reviewing its terms of service and privacy policies. You can always see or remove access in your Google Account.

#### Find out about the risks

Cancel

Allow

### Step 4: Check the AOI data pathersion

#### Step 4: Check the AOI data path

```
data_path = "/content/drive/My Drive/aidea-aoi2/data/"
!ls "/content/drive/My Drive/aidea-aoi2/data/"
```

```
#alternative data path for local computer
data_path = "../data/"
#!ls "../data/"
!dir/w "../data/"
```

data\_path = "/content/drive/My Drive/aidea-aoi2/data/"

### Step 5: read lalels of the training set

#### Step 5: read lalels of the training set

```
import pandas as pd
df_train = pd.read_csv(data_path+ "train.csv")
print(df_train.shape)

(2528, 2)
```

df\_train.head()

	ID	Label
0	train_00000.png	0
1	train_00001.png	1
2	train_00002.png	1
3	train_00003.png	5
4	train_00004.png	5

"train.csv"

### Step 6: Build the lists of training images and labels from the dataframe

#### Step 6: Build the lists of training images and labels from the dataframe

```
#limit the amount of training images for the class process
#train num = df train.shape[0]
train num = 480
if train_num >= df_train.shape[0]:
 train num = df train.shape[0]
train files = df train.iloc[:train num,0].values
train_labels = df_train.iloc[:train_num,1].values
print(train labels[:20])
```

[0 1 1 5 5 5 3 0 3 5 3 5 3 3 1 1 1 1 5 1]

train\_labels = df\_train.iloc[:train\_num,1].values

### Step 7: read images of the training set

#### Step 7: read images of the training set

```
train_path = data_path+ "train_images/"
train_images = []
from tensorflow.keras.preprocessing import image
for file in train_files:
    img = image.load_img(train_path+file, color_mode="rgb", target_size = (224, 224))
    train_images.append(img)
    if len(train_images)%100 == 0:
        print('.', end='')
print(len(train_images))
```

color\_mode="rgb", target\_size = (224, 224)

### Step 8: show AOI images of the classes

#### Step 8: show AOI images of the classes:

0 (normal), 1 (void), 2 (horizontal defect) 3 (vertical defect), 4 (edge defect), 5 (particle)

```
import matplotlib.pyplot as plt
%matplotlib inline
```

```
import random
curclass = 0
fig,ax=plt.subplots(2, 3)
fig.set_size_inches(10,10)
for i in range(2):
    for j in range (3):
        sel=random.randint(0,train_num)
        while train_labels[sel]!=curclass:
          sel +=1
         if sel == train num -1:
            sel = 0
        curclass += 1
        curclass %= 6
        #sel=random.randint(0,train num)
        ax[i,j].imshow(train_images[sel], cmap='gray')
        ax[i,j].set title('No. {} Label:{} '.format(sel, train labels[sel]))
plt.tight_layout()
```

train\_num

### Step 9: Show statistics of training images in the 6 classes

#### Step 9: Show statistics of training images in the 6 classes

```
import numpy as np
labels, counts = np.unique(train_labels, return_counts=True)
print(labels, counts)
```

```
[0 1 2 3 4 5] [119 108 16 77 49 111]
```

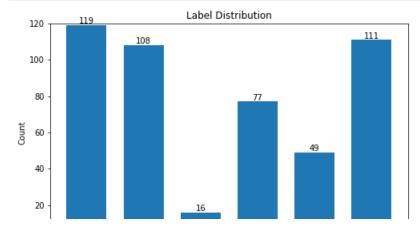
np.unique(train\_labels, return\_counts=True)

### Step 10: Plot the counts

#### Step 10: Plot the counts

```
fig = plt.figure(figsize=(8, 5))
plt.bar(labels, counts, width=0.7, align='center')
plt.title("Label Distribution")
plt.xlabel('Label')
plt.ylabel('Count')
plt.xticks(labels)
plt.ylim(0, 120)

for a, b in zip(labels, counts):
    plt.text(a, b, '%d' % b, ha='center', va='bottom', fontsize=10)
plt.show()
```



labels, counts

### Step 11: Check the shape of single image

#### Step 11: Check the shape of single image

```
from tensorflow.keras.preprocessing.image import img_to_array
# convert to numpy array
img_array0 = img_to_array(train_images[0])
print(img_array0.shape)
del img_array0

(512, 512, 1)
```

## Step 12: Convert each training image into a numpy array and collect

#### Step 12: Convert each training image into a numpy array and collect

	Input size	Data format	mode
Xception	299x299	channels_last	tf
VGG16	224x224	channels_first / channels_last	caffe
VGG19	224x224	channels_first / channels_last	caffe
ResNet50	224x224	channels_first / channels_last	caffe
InceptionV3	299x299	channels_first / channels_last	tf
InceptionResNetV2	299x299	channels_first / channels_last	tf
MobileNet	224x224	channels_last	tf
DenseNet	224x224	channels_first / channels_last	torch
NASNet	331x331 / 224x224	channels_first / channels_last	tf
MobileNetV2	224x224	channels_last	tf

Pre-train models of tf.Keras includes Xception 

VGG16 

VGG19 

ResNet50 

InceptionV3 

InceptionResNetV2 

Mobi MobileNetV2

```
arr = []
from tensorflow.keras.preprocessing.image import img_to_array
from tensorflow.python.keras.applications.imagenet_utils import preprocess_input
for img in train_images:
    x = image.img_to_array(img)
    img_array = preprocess_input(x, mode = 'caffe' )
    arr.append(img_array)
X_train = np.array(arr)
print(X_train.shape)
```

(2528, 224, 224, 3)

preprocess\_input(x, mode = 'caffe')

### Step 13:One-hot encoding for labels

#### Step 13:One-hot encoding for labels

```
from tensorflow.keras.utils import to_categorical
# one-hot encoding
num_classes = 6
y_train = to_categorical(train_labels, num_classes)
print(y_train)
```

```
[[1. 0. 0. ... 0. 0. 0.]

[0. 1. 0. ... 0. 0. 0.]

[0. 1. 0. ... 0. 0. 0.]

...

[1. 0. 0. ... 0. 0. 0.]

[0. 0. 0. ... 1. 0. 0.]

[0. 0. 0. ... 1. 0. 0.]
```

train\_labels, num\_classes

### Step 14: define the CNN model

#### Step 14: define the CNN model

```
from tensorflow.keras.models import Model
from tensorflow.keras.models import Model
from tensorflow.keras.layers import Dense, Activation, Flatten
from tensorflow.keras.layers import Input
from tensorflow.keras.layers import Dropout, Flatten, Activation
from tensorflow.keras.layers import Conv2D, MaxPooling2D
from tensorflow.keras.optimizers import Adam,SGD,Adagrad,Adadelta,RMSprop
from tensorflow.keras.applications.vgg19 import VGG19
```

```
#Use the VGG19 model
image_input = Input(shape=(224, 224, 3))
### CODE HERE ### (≈ 1 lines)
vgg_model = VGG19(input_tensor=image_input, include_top=True, weights='imagenet')
vgg_model.summary()
```

```
last_layer = vgg_model.get_layer('fc2').output
out = Dense(num_classes, activation='softmax', name='output')(last_layer)
model = Model(image_input, out)
for layer in model.layers[:-1]:
    layer.trainable = False
```

#### layer.trainable = False

### Step 15: compile the model

#### Step 15: compile the model

```
#compile model using accuracy to measure model performance
model.compile(optimizer='rmsprop', loss='categorical_crossentropy', metrics=['accuracy'])
```

optimizer='rmsprop'
loss='categorical\_crossentropy'

### Step 16: fit the model

#### Step 16: fit the model

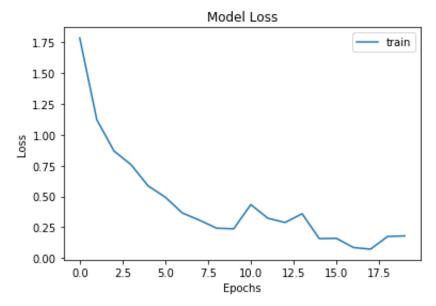
```
#train the model
hist = model.fit(X_train, y_train, batch_size=20, epochs=20)
```

X\_train, y\_train

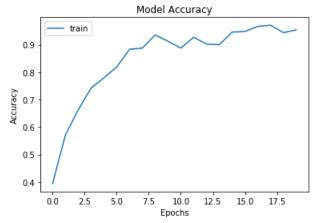
### Step 17: evaluate the model

#### Step 17: evaluate the model ¶

```
plt.plot(hist.history['loss'])
plt.title('Model Loss')
plt.ylabel('Loss')
plt.xlabel('Epochs')
plt.legend(['train'])
plt.show()
```



```
plt.plot(hist.history['accuracy'])
plt.title('Model Accuracy')
plt.ylabel('Accuracy')
plt.xlabel('Epochs')
plt.legend(['train'])
plt.show()
```



```
#if tf.__version__ < "2.x":
plt.plot(hist.history['acc'])
plt.title('Model Accuracy')
plt.ylabel('Accuracy')
plt.xlabel('Epochs')
plt.legend(['train'])
plt.show()</pre>
```

### Step 18: predict with the model for the training set

#### Step 18: predict with the model for the training set

[0 1 1 5 5 5 3 0 3 5]

```
y_prediction = model.predict(X_train, batch_size=20)
print(y_prediction[:2])

[[6.9206482e-01 3.2412426e-03 8.9412570e-02 2.1242268e-01 2.7442379e-03 5.7099078e-05 3.9558348e-05 1.7788072e-05]
[3.3183892e-06 9.8436850e-01 1.5163666e-03 1.4108860e-02 2.8986462e-06 1.7211991e-07 1.6921112e-09 1.5864232e-09]]

predict = np.argmax(y_prediction,axis=1)
print(predict[0:10])

[0 1 1 5 5 5 3 0 3 5]

print(train_labels[:10])
```

```
X_train
```

np.argmax(y\_prediction,axis=1)

### Step 19: Compute confusion matrix (混淆矩陣)

Step 19: Compute confusion matrix (混淆矩陣) train\_labels, predict

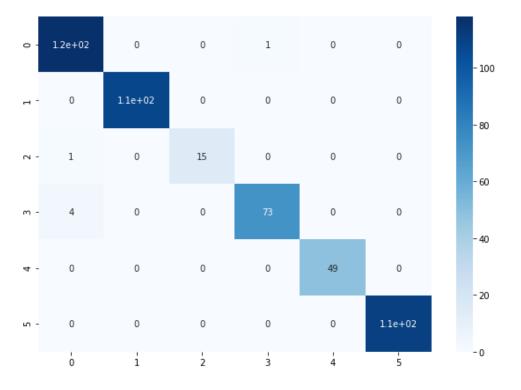
```
from sklearn.metrics import confusion_matrix
confusion=confusion_matrix(train_labels, predict)
print(confusion)
```

### Step 20: Plot the confusion matrix

#### Step 20: Plot the confusion matrix

```
import seaborn as sn
df_cm = pd.DataFrame(confusion)
plt.figure(figsize = (10,7))
sn.heatmap(df_cm, annot=True, cmap="Blues")
```

<matplotlib.axes.\_subplots.AxesSubplot at 0x7f29000818d0>



df\_cm

### Step 21: List overkills and underkills

#### Step 21: List overkills and underkills

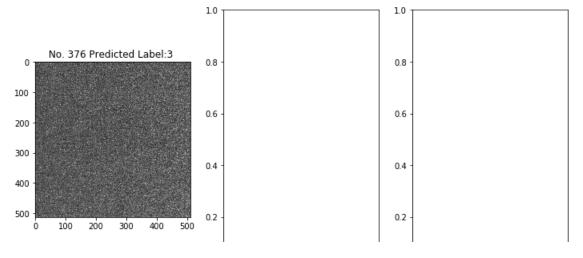
```
overkill= []
underkill = []
for i in range(train_num):
   if train_labels[i] == 0 and predict[i] !=0:
        overkill.append(i)
   if train_labels[i] != 0 and predict[i] ==0:
        underkill.append(i)
print('# of overkill= {}; # of underkill= {} '.format(len(overkill), len(underkill)))
# of overkill= 1; # of underkill= 5
```

```
predict[i] !=o
```

```
predict[i] ==o
```

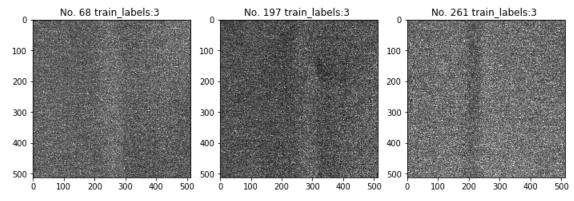
### Step 22: Check overkills

#### Step 22: Check overkills



### Step 23: Check underkills

#### Step 23: Check underkills



### Step 24: Save the model

#### Step 24: Save the model

```
model.save("AOIVGG_20epochs-2020.h5")

model = tf.keras.models.load_model('AOIVGG_20epochs-2020.h5')|
model.summary()
```

### Step 25: Delete training data in memory

#### Step 25: Delete training data in memory

```
del train_images
del X_train
#Do GC
import gc
gc.collect()
```

### Step 26: read lalels of the test set

#### Step 26: read lalels of the test set

```
df_test = pd.read_csv(data_path+ "test.csv")
print(df_test.shape)
```

```
df_test.head()
```

#### test.csv

## Step 27: Build the lists of test images and labels from the dataframe

#### Step 27: Build the lists of test images and labels from the dataframe

```
test_num = 480 #limit the amount of training images for the class process
#test_num = df_test.shape[0]
if test_num >= df_test.shape[0]:
    test_num = df_test.shape[0]
test_files = df_test.iloc[:test_num,0].values
test_labels = df_test.iloc[:test_num,1].values
print(test_labels[:10])
```

480

### Step 28: read images of the test set

#### Step 28: read images of the test set

```
!ls '/content/drive/My Drive/aidea-aoi2/data/test_images/'

test_path = data_path+ "test_images/"

test_images = []
from tensorflow.keras.preprocessing import image
for file in test_files:
    img = image.load_img(test_path+file, color_mode="rgb", target_size = (224, 224))
    test_images.append(img)
    if len(test_images)%100 == 0:
        print('.', end='')
print(len(test_images))
```

rgb

### Step 29: show AOI test images

#### Step 29: show AOI test images:

```
import random
fig,ax=plt.subplots(2,3)
fig.set_size_inches(10,10)
for i in range(2):
    for j in range (3):
        sel=random.randint(0,test_num)
        ax[i,j].imshow(test_images[sel], cmap='gray')
        ax[i,j].set_title('No. {} Label:Nan '.format(sel))
plt.tight_layout()
```

## Step 30: Convert each test image into a numpy array and collect

#### Step 30: Convert each test image into a numpy array and collect

```
arr = []
from tensorflow.keras.preprocessing.image import img_to_array
from tensorflow.python.keras.applications.imagenet_utils import preprocess_input
for img in test_images:
    x = image.img_to_array(img)
    img_array = preprocess_input(x, mode = 'caffe' )
    arr.append(img_array)
X_test = np.array(arr)
print(X_test.shape)
```

preprocess\_input(x, mode = 'caffe' )

### Step 31: predict with the model for the test set

#### Step 31: predict with the model for the test set

```
y_prediction = model.predict(X_test, batch_size=20)
predict = np.argmax(y_prediction,axis=1)
print(predict[:20])
```

np.argmax(y\_prediction,axis=1)

### Step 32: show predictions

#### Step 32: show predictions

```
import random
fig,ax=plt.subplots(4,4)
fig.set_size_inches(10,10)
for i in range(4):|
    for j in range (4):
        sel=random.randint(0,len(test_images))
        ax[i,j].imshow(test_images[sel], cmap='gray')
        ax[i,j].set_title('No. {} Predicted Label:{} '.format(sel, predict[sel]))
plt.tight_layout()
```

### Step 33: output predictions

#### Step 33: output predictions

```
df_out = pd.DataFrame(df_test.iloc[:test_num])
df_out['Label'] = predict
df_out.to_csv("submission-20200114B.csv", index=False)
```

'Label'