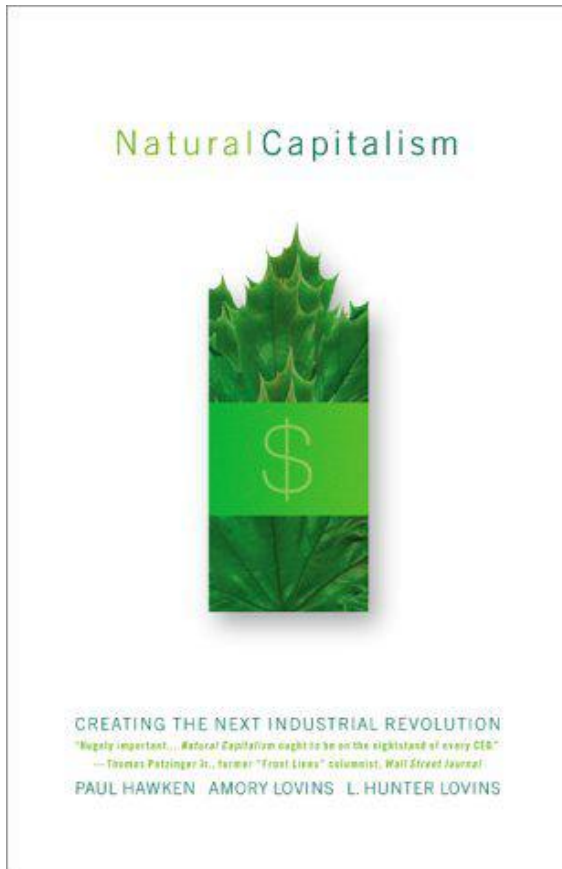


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This groundbreaking book reveals how today's global businesses can be both environmentally responsible and highly profitable.