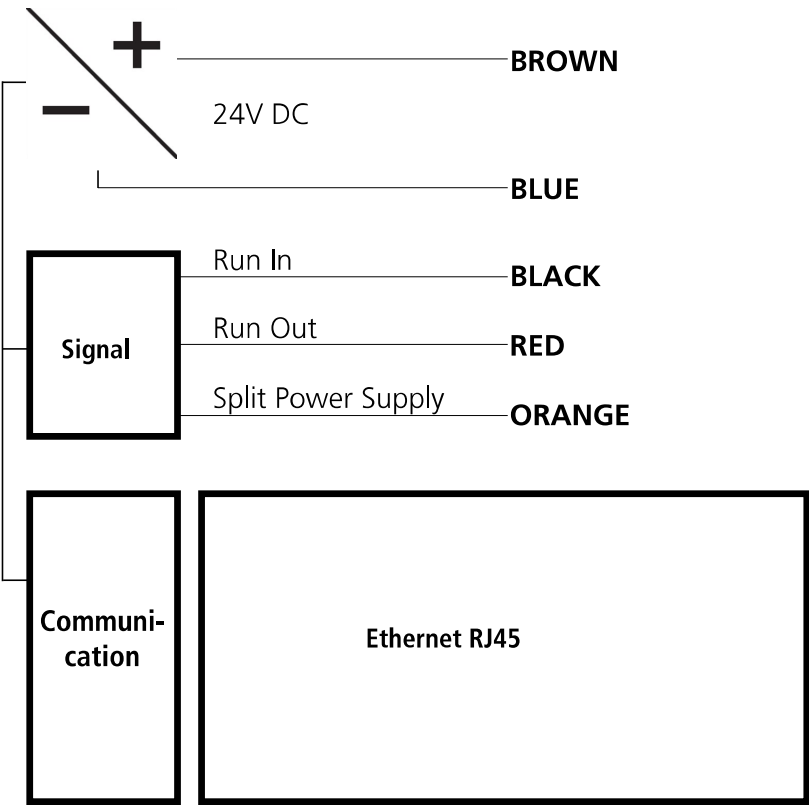


Connection diagram ELEVATE Modbus TCP/IP

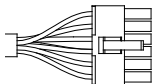
LC3 XXX XXX F700 00 XXXX X X 3 1 4 - X H 0 (ELEVATE Modbus)



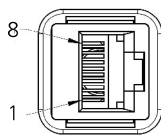
Power Cable
Flying Leads



Signal Cable
Flying Leads
(Molex mini-fit 12-pin)

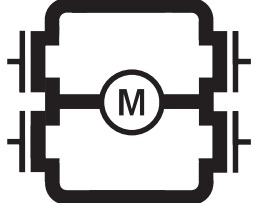


Ethernet



Please be aware that if the power supply is not properly connected, you might damage the column!

I/O Specifications Elevate Modbus TCP/IP

| Input/Output | Specification | Comments |
|--------------|---|--|
| Description | <p>Easy to use interface with integrated power electronics (H-bridge).</p> <p>Uses Modbus TCP/IP messages to command movement, setting parameters and to deliver feedback from the lifting column</p> |  <p>H-Bridge</p> |
| Brown | <p>24 VDC + (VCC)</p> <p>Connect Brown to positive</p> <p>24 V \pm 10 %</p> <p>24 V, max. 20 A - current cut off @20A</p> | <p>Note:</p> <p>Do not change the power supply polarity on the brown and blue wires!</p> <p>Power supply GND (-) is electrically connected to the housing</p> |
| Blue | <p>24 VDC - (GND)</p> <p>Connect Blue to negative</p> | |
| Red | Extends the column | <p>The signal becomes active at: $> 67\%$ of V_{IN}</p> <p>The signal becomes inactive at: $< 33\%$ of V_{IN}</p> <p>Input current: 10 mA</p> <p>The column comes with a 1500 ms soft stop and start</p> |
| Black | Retracts the column | |
| Green | TX - | |
| Yellow | RX + | |
| Orange | <p>Split supply: 24VDC with $\approx 28\text{mA}$ current consumption. Connect to positive. The split supply uses the common GND from the power supply</p> | Split supply is for communication power of the controller only. |
| Light Blue | RX - | |
| Violet | Service interface | |
| White | TX + | |
| Grey | Service interface GND | |