

# GBU MALE REG TEE SHORT SLEEVE

Jeanswear | Mass (D) | Development | 0 | XXX

Finished Product

# GBU M REG TEE SSLV

Created By: rhodesi 5/5/2022 1:53:41P

Modified By: acolbur 12/15/2023 1:51:0

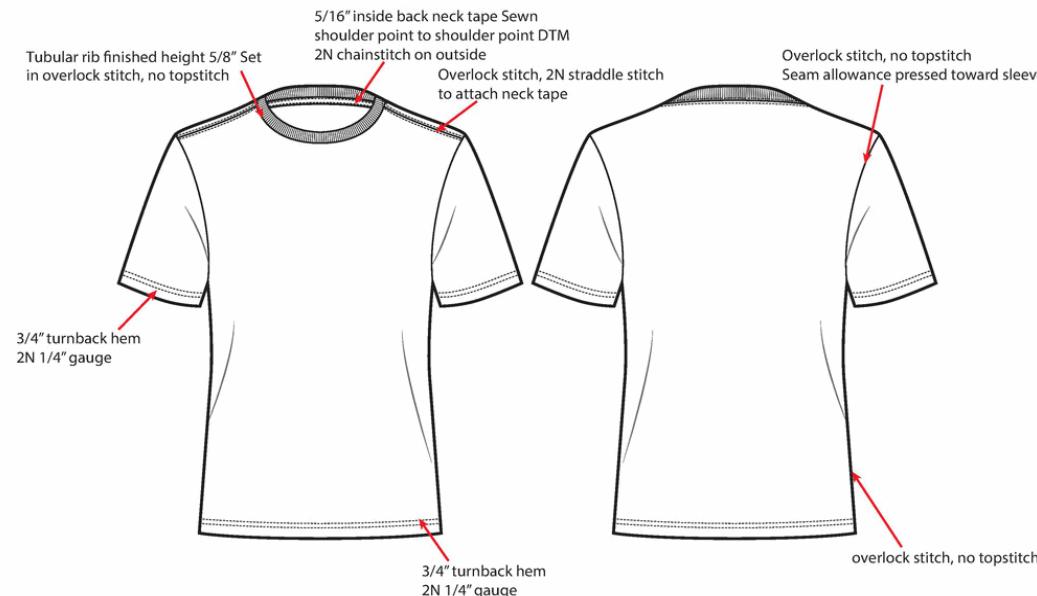
Page Type : Product Summary

Page Name : Product Summary

PG Modified By: acolbur 8/16/2023 9:12:31

MERCHANDISER		SHIP LOT NUMBER	GBU MALE REG SS
IRREGULAR MATERIAL NUMBER		TEAM CONTACT	AMBER GARLATZ &
PROTO NUMBER	GBU M REG TEE SSLV		
COMMENTS	DEVELOPMENT-ONLY TECH PACK. PRODUCTION SPECS WILL REQUIRE FURTHER INFORMATION.		

GBU Standard SS Tee Construction



# **GBU MALE REG TEE SHORT SLEEVE**

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# **GBU M REG TEE SSLV**

Created By: rhodesi 5/5/2022 1:53:41P

Modified By: acolbur 12-15-2023 01:51 PM

**Page Type : Finished Goods Grid**

**Page Name :Finished Goods Grid**

PG Modified By: sshaney 2/15/2023 9:29:35

**Color :** W-XXX

## **Care Code :**

X - Active SKU  
A - Approved SKU

**GBU MALE REG TEE SHORT SLEEVE**

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**GBU M REG TEE SSLV**

Created By: rhodesi 5/5/2022 1:53:41P

Modified By: acolbur 12/15/2023 1:51:0

Page Type : BOM

Page Name :5000-A0-GBU STANDARD BRC

Plant: Global Sourcing

PG Modified By:rhodesi 8/30/2023 2:09:59

**BOM Status:**

No.	Item Code	Qty	Description Vendor IContent	Alt For	Use	Image	Est	Rt Ind	Doc Type	Comp Type	Cost Rel	Fab No.
1	SMF0066	0.000	DUMMY FABRIC		BODY FABRIC: SEE DDT FOR FABRICATION AND COLOR		0010		B	Y		
2	SMF0066	0.000	DUMMY FABRIC		RIB NECK OPENING FABRIC: CONTENT: 1x1 RIB COMPLEMENT 190 GSM COLOR: DTM		0010			Y		
3	SMF0066	0.000	DUMMY FABRIC		SELF FABRIC BACK NECK BINDING: JERSEY INTERIOR COLOR: DTM		0010			Y		
4	TEX27(402/603)	0.000	GRADE-A SPUN POLYESTER THREAD		BODY THREAD - SIZE: T27 COLOR: DTM					N		
5	SM00219	0.000	DUMMY TRIM		ARTWORK TECHNIQUE: SEE DDT					N		
6	ART CODE PER DDT	0.000	ART CODE FOR KNITS NOTED IN DDT		WRMN-0776-LOOKCC YOTE					N		
7	SM00020	0.000	UPC TICKET TBD		UPC HANGTAG. PLACEMENT: SEE DDT					Y		
8	SM00021	0.000	UPC FORMAT - TBD		UPC STICKER FORMAT - NOT A PURCHASED ITEM.					Y		
9	SM00219	1.000	DUMMY TRIM		SWIFTACH. ATTACH HANGTAG TO GARMENT. SEE DDT FOR ACTUAL SWIFTACH AND TICKET PLACEMENT					N		

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**BOM Status:**

No.	Item Code	Qty	Description Vendor IContent	Alt For	Use	Image	Est	Rt Ind	Doc Type	Comp Type	Cost Rel	Fab No.
10	7B09302	1.000	B674 WRG PREMIUMPATCH UPC STICKER-AD-SB		CENTERED ON OUTSIDE OF POLYBAG		0010		U2	N		
11	7838404	0.000	UPC TICKET FORMAT/WH06		UPC STICKER FORMAT - NOT A PURCHASED ITEM.		0010		UB	N		
12	CARE327	0.000	CARE327,SHIRTS,TRILNGL ,RN&CA#,FIBER CONT		CARE LABEL FORMAT: NOT A PURCHASED ITEM. SEE CONSTRUCTION ROUTING FOR CARE LABEL LAYOUT AND CARE INSTRUCTIONS.					N		
13	CARETAPE	1.000	CARE LABEL TAPE - 1.5" WIDE - WHITE		CARE LABEL TAPE - 1.5" WIDE - WHITE WITH BLACK PRINT ON 2 SIDES. CARE LABEL IS FOLD-OVER LABEL (2-PLY). PLACEMENT: CAUGHT IN LEFT SIDESEAM AND SEWN 3" UP FROM BOTTOM HEM					N		

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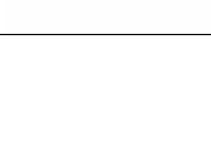
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PG Modified By: rhodesi 8/30/2023 2:09:59

BOM Status:

No.	Item Code	Qty	Description Vendor IContent	Alt For	Use	Image	Est	Rt Ind	Doc Type	Comp Type	Cost Rel	Fab No.
14	MFT0001	1.000	WRG PE03 PB CLEAR MF WARNING/RESEALABLE   VERITIV OPERATING COMPANY		INDIVIDUAL POLYBAG FOR EACH GARMENT						N	
15	CARTON1	0.040	FOLLOW CARTON MANUAL   AND   CONTACT ENGINEERING FOR PACKING SUGGESTIONS IF NEEDED.		CARTON FOR SHIPPING GARMENTS						N	
16	PAD-WRA-WHT	0.000	PAD PRINT WRANGLER - WHITE COLORWAY								Y	
17	PAD-WRA-BLK	0.000	PAD PRINT WRANGLER - BLACK COLORWAY								Y	
18	PAD-WRA-GRY	0.000	PAD PRINT WRANGLER - GRAY COLORWAY								Y	

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BOM Status:

No.	Item Code	Qty	Description Vendor IContent	Alt For	Use	Image	Est	Rt Ind	Doc Type	Comp Type	Cost Rel	Fab No.	
19	PAD-LEE-BLK	0.000	PAD PRINT LEE - BLACK COLORWAY			 <p>KONTOOR Lee Pad Print PAD-LEE-BLK Repeat Size: 56.928 x 48.815 Print Technique: Pad Print Placement: 25° from CB Neck Tape</p> <p>Lee</p> <p>ATC2 mm</p> <p>DO NOT PRINT PRINT COLOR M 100% / PANTONE Color 1C</p> <p>42.724 mm</p> <p>51.140 mm / P M 100% / P L 100% / P K 100% / P X 100% / P Y 100% / P Z 100% / P</p>						Y	
20	PAD-LEE-GRY	0.000	PAD PRINT LEE - GRAY COLORWAY			 <p>KONTOOR Lee Pad Print PAD-LEE-GRY Repeat Size: 56.928 x 48.815 Print Technique: Pad Print Placement: 25° from CB Neck Tape</p> <p>Lee</p> <p>ATC2 mm</p> <p>DO NOT PRINT PRINT COLOR M 100% / PANTONE Color 1C</p> <p>42.724 mm</p> <p>51.140 mm / P M 100% / P L 100% / P K 100% / P X 100% / P Y 100% / P Z 100% / P</p>						Y	
21	PAD-LEE-WHT	0.000	PAD PRINT LEE - WHITE COLORWAY			 <p>KONTOOR Lee Pad Print PAD-LEE-WHT Repeat Size: 56.928 x 48.815 Print Technique: Pad Print Placement: 25° from CB Neck Tape</p> <p>Lee</p> <p>ATC2 mm</p> <p>DO NOT PRINT PRINT COLOR M 100% / PANTONE Color 1C</p> <p>42.724 mm</p> <p>51.140 mm / P M 100% / P L 100% / P K 100% / P X 100% / P Y 100% / P Z 100% / P</p>						Y	

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Modified By: acolbur 12/15/2023 1:51:05PM

**Page Name : 5000-A0-GBU STANDARD BRC****Plant : Global Sourcing****PG Modified By:rhodesi 8/30/2023 2:09:59AM**

No.	Operation Code	Operation Description	Comments
1	CARE327-B	CARE327 CARE LABEL FORMAT-CARE CODE B CARE INSTR	CARE LABEL FORMAT AND CARE INSTRUCTIONS
2	WASHCODE	WASH CODE	SEE DDT
3	MC-KNIT HANG	GRAPHIC TEE FOLD/PACK INSTRUCTIONS (W/HANGER)	FOLDING INSTRUCTIONS
4	MC-KNIT FOLD	TRI-FOLD KNIT MODERN TOPS - POLYBAG NO HANGER	FOLDING INSTRUCTIONS
5	990429	STANDARD GUIDELINES - TOPS	FOLD AND PACK - STANDARD GUIDELINES

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Page Name : 5000-A0-GBU STANDARD  
BRC

Plant : Global Sourcing

PG Modified By: rhodesi 8/30/2023 2:09:59

**CARE LABEL FORMAT AND CARE INSTRUCTIONS****CARE327 With  
CARE CODE "B" CARE INSTRUCTIONS**English / Spanish /  
French Version  
where needed**FRONT****BACK****CARE327****Lot Number**  
**Size** ←  
OPTIONAL SIZE**Plant-YYM-PO #**English Fiber Content  
Spanish Fiber Content  
French Fiber Content**RN 130273 CA 55394**  
**UPC NUMBER**"REFER TO  
GLOBAL PRODUCT STEWARDSHIP  
KTB FIBERPARTCARECOOTRANSLATION TABLE MASTER  
POSTED TO STRIDE REPOSITORY

FOR ANY NEEDED TRANSLATIONS"

"USE ENGLISH (TO BE PRINTED),  
SPANISH MX AND FRENCH CANADA  
COLUMNS FOR FIBERS"

MACHINE WASH COLD INSIDE OUT  
WITH LIKE COLORS, ONLY NON-  
CHLORINE BLEACH WHEN NEEDED,  
TUMBLE DRY LOW OR LINE DRY,  
LOW IRON, DO NOT IRON DECORATION  
LAVAR EN LAVADORA CON AGUA  
FRIA AL REVES CON COLORES  
SIMILARES, USAR SOLO  
BLANQUEADOR SIN CLORO SI ES  
NECESARIO, SECAR COLGADO O EN  
SECADORA A TEMPERATURA BAJA,  
PLANCHAR A TEMPERATURA BAJA,  
NO PLANCHAR EL ADORNO  
LAVER A L'ENVERS A LA MACHINE  
A L'EAU FROIDE AVEC COULEURS  
SEMBLABLES, AGENT DE  
BLANCHIMENT NON CHLORE,  
SECHER A LA MACHINE A BASSE  
TEMP. OU SUSPENDRE POUR  
SECHER, REPASSER A BASSE  
TEMP, NE PAS REPASSER ORNEMENTS

YY = YEAR (EX. 2010 = 10)  
M = MONTH OF SCHEDULED  
DELIVERY TO DC**MONTH OF DELIVERY CODES**

A = JANUARY	G = JULY
B = FEBRUARY	H = AUGUST
C = MARCH	I = SEPTEMBER
D = APRIL	J = OCTOBER
E = MAY	K = NOVEMBER
F = JUNE	L = DECEMBER

\*Refer to the Bill of Materials for Fiber Content

Op CARE327-B

Des CARE327 CARE LABEL FORMAT-CARE CODE B CARE INSTR

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PG Modified By: rhodesi 8/30/2023 2:09:59

**FOLDING INSTRUCTIONS**Step-1 :  
Only poly bag

Step-2:

1. Fold left and right sleeves rear
2. Fold Bottom 1/3 of shirt up to the rear
3. Fold ½ of the shirt to the rear
4. Put shirt into a clear polybag with the hanger hook facing to wearers right and keep hanger hook outside the polybag.
5. Fold the excess polybag to the rear and tape the polybag closed using two piece of tape.
6. Centre UPC sticker on top side to poly bag (if needed)



Op MC-KNIT HANG

Des GRAPHIC TEE FOLD/PACK INSTRUCTIONS (W/ HANGER)

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**FOLDING INSTRUCTIONS****OUTDOOR KNIT TEES - Tri-fold Packing Method**

1. Fold left and right sleeves to rear.
2. Fold bottom hem midway towards top of shirt.
3. Fold bottom edge up to be even with top of collar.
4. Fold shirts to dimensions of polybag used
5. Place shirt in clear polybag.
6. Center UPC sticker on top side of polybag.
7. Total folded size of shirt must fit inside a 13" wide x 20" long shipping carton, two pieces into one layer. UPC ticket should be attached to garment per spec placement.

**Final Garment Appearance After Fold**

Op MC-KNIT FOLD

Des TRI-FOLD KNIT MODERN TOPS - POLYBAG NO HANGER

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**FOLD AND PACK - STANDARD GUIDELINES****FOLD and PACK - STANDARD GUIDELINES****Garment Folding:**

- Refer to Product Specification for required garment folding.
- Most folds are Customer/Product specific. NO changes are allowed without approval.

**Garment Packing:**

- Refer to Corrugated Box Manual for carton size specifications and packing orientation.
  - UPC Barcode MUST be visible when garment is placed in the carton.
  - If the recommended packing method results in any of the following concerns:
    - Creases
    - Wrinkles
    - Empty Space
    - Garments do not Lay Flat in Carton 
    - Pyramid Pack (center of box higher than side) 
- then these concerns must be addressed with Engineering.
- NO changes are allowed without approval.

Created: 05/24/2019  
Rev 6/21/19: UPC Barcode wording

Op 990429

Des STANDARD GUIDELINES - TOPS

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**GBU M REG TEE SSLV**

Created By: rhodesi 05-05-2022 13:53:41

Modified By:

Page Type: Measurement Specification

Page Name: GN001KC MWO 12/15/23

PGModified By: acolbur 12-15-2023 01:47 PM

**Finished**

No.	POM	Description Variation	REG/XXS	REG/XS	REG/S	[REG/M]	REG/L	REG/XL	REG/XXL	REG/2XL	REG/3XL	REG/4XL	REG/5XL
1	CHST	CHEST - CIRCUMFERENCE	37	38 1/2	40 1/2	42 1/2	46	49 1/2	53 1/2	53 1/2	57 1/2	61 1/2	65 1/2
2	WSXX	WAIST - POSTION FROM HPS	17 1/4	17 3/4	18 1/8	18 1/2	19	19 5/8	20 1/4	20 1/4	20 7/8	21 3/8	21 7/8
3	WSHS	WAIST - VALUE (INCHES) FOR WSXX	36 3/4	38 1/4	40 1/4	42 1/4	45 3/4	49 1/4	53 1/4	53 1/4	57 1/4	61 1/4	65 1/4
4	SWEP	SWEEP - CIRCUMFERENCE	36 1/4	37 3/4	39 3/4	41 3/4	45 1/4	48 3/4	52 3/4	52 3/4	56 3/4	60 3/4	64 3/4
5	FLHP	FRONT LENGTH TO HIGH POINT OF SHOULDERS	26 1/2	27	27 1/2	28	28 3/4	29 1/2	30 1/4	30 1/4	31	31 3/4	32 1/2
6	BLHP	BACK LENGTH TO HIGH POINT OF SHOULDERS	26 1/2	27	27 1/2	28	28 3/4	29 1/2	30 1/4	30 1/4	31	31 3/4	32 1/2
7	SHLD	WIDTH AT NATURAL SHOULDER - SEAM TO SEAM	17	17 3/8	17 7/8	18 3/8	19 1/4	20 1/8	21 1/8	21 1/8	22 1/8	23 1/8	24 1/8
8	ARMS	ARMHOLE STRAIGHT	8	8 3/8	8 5/8	9	9 3/8	9 7/8	10 3/8	10 3/8	10 7/8	11 1/2	12 1/8
9	LGSS	SHORT SLEEVE LENGTH FROM CENTER BACK	16 5/8	17	17 1/2	18	18 3/4	19 1/2	20 3/8	20 3/8	21 1/4	22 1/8	23
10	SSMC	SHORT SLEEVE MUSCLE - 1" DOWN	13 1/2	14	14 5/8	15 1/4	16 1/4	17 1/4	18 3/8	18 3/8	19 5/8	20 7/8	22 1/8
11	SLSS	SHORT SLEEVE OPENING	12	12 1/2	13 1/8	13 3/4	14 3/4	15 3/4	16 7/8	16 7/8	18 1/8	19 3/8	20 5/8
12	NKWS	NECK WIDTH - Seam to Seam	6 5/8	6 3/4	7	7 1/8	7 3/8	7 5/8	8	8	8 3/8	8 7/8	9 3/8
13	FNDH	FRONT NECK DROP FROM HPS	3 7/8	4 1/8	4 1/4	4 3/8	4 5/8	4 7/8	5 1/4	5 1/4	5 5/8	6	6 3/8
14	BNDR	BACK NECK DROP	5/8	5/8	5/8	5/8	5/8	5/8	3/4	3/4	7/8	1	1 1/8
15	AKFX	ACROSS FRT POSITION FROM HPS	5 7/8	6	6 1/4	6 1/2	6 3/4	7	7 1/4	7 1/4	7 1/2	7 3/4	8
16	AKFR	ACROSS FRONT VALUE (INCHES) FOR "X"	13 7/8	14 3/8	15	15 5/8	16 1/2	17 3/8	18 3/8	18 3/8	19 3/8	20 3/8	21 3/8
17	AKBX	ACROSS BACK POSITION FROM HPS	5 7/8	6	6 1/4	6 1/2	6 3/4	7	7 1/4	7 1/4	7 1/2	7 3/4	8
18	AKBK	ACROSS BACK VALUE (INCHES) FOR "X"	14 1/4	14 3/4	15 3/8	16	16 7/8	17 3/4	18 3/4	18 3/4	19 3/4	20 3/4	21 3/4

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Page Type: Measurement Specification

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No.	POM	Description Variation	TAL/M	TAL/L	TAL/XL	TAL/XXL	TAL/2XL	TAL/3XL	TAL/4XL	TAL/5XL		
1	CHST	CHEST - CIRCUMFERENCE	42 1/2	46	49 1/2	53 1/2	53 1/2	57 1/2	61 1/2	65 1/2		
2	WSXX	WAIST - POSTION FROM HPS	18 1/2	19	19 5/8	20 1/4	20 1/4	20 7/8	21 3/8	21 7/8		
3	WSHS	WAIST - VALUE (INCHES) FOR WSXX	42 1/4	45 3/4	49 1/4	53 1/4	53 1/4	57 1/4	61 1/4	65 1/4		
4	SWEP	SWEEP - CIRCUMFERENCE	41 3/4	45 1/4	48 3/4	52 3/4	52 3/4	56 3/4	60 3/4	64 3/4		
5	FLHP	FRONT LENGTH TO HIGH POINT OF SHOULDERS	30	30 3/4	31 1/2	32 1/4	32 1/4	33	33 3/4	34 1/2		
6	BLHP	BACK LENGTH TO HIGH POINT OF SHOULDERS	30	30 3/4	31 1/2	32 1/4	32 1/4	33	33 3/4	34 1/2		
7	SHLD	WIDTH AT NATURAL SHOULDER - SEAM TO SEAM	18 3/8	19 1/4	20 1/8	21 1/8	21 1/8	22 1/8	23 1/8	24 1/8		
8	ARMS	ARMHOLE STRAIGHT	9	9 3/8	9 7/8	10 3/8	10 3/8	10 7/8	11 1/2	12 1/8		
9	LGSS	SHORT SLEEVE LENGTH FROM CENTER BACK	18 1/2	19 1/4	20	20 7/8	20 7/8	21 3/4	22 5/8	23 1/2		
10	SSMC	SHORT SLEEVE MUSCLE - 1" DOWN	15 1/4	16 1/4	17 1/4	18 3/8	18 3/8	19 5/8	20 7/8	22 1/8		
11	SLSS	SHORT SLEEVE OPENING	13 3/4	14 3/4	15 3/4	16 7/8	16 7/8	18 1/8	19 3/8	20 5/8		
12	NKWS	NECK WIDTH - Seam to Seam	7 1/8	7 3/8	7 5/8	8	8	8 3/8	8 7/8	9 3/8		
13	FNDH	FRONT NECK DROP FROM HPS	4 3/8	4 5/8	4 7/8	5 1/4	5 1/4	5 5/8	6	6 3/8		
14	BNDR	BACK NECK DROP	5/8	5/8	5/8	3/4	3/4	7/8	1	1 1/8		
15	AKFX	ACROSS FRT POSITION FROM HPS	6 1/2	6 3/4	7	7 1/4	7 1/4	7 1/2	7 3/4	8		
16	AKFR	ACROSS FRONT VALUE (INCHES) FOR "X"	15 5/8	16 1/2	17 3/8	18 3/8	18 3/8	19 3/8	20 3/8	21 3/8		
17	AKBX	ACROSS BACK POSITION FROM HPS	6 1/2	6 3/4	7	7 1/4	7 1/4	7 1/2	7 3/4	8		
18	AKBK	ACROSS BACK VALUE (INCHES) FOR "X"	16	16 7/8	17 3/4	18 3/4	18 3/4	19 3/4	20 3/4	21 3/4		

**Remarks :**

NECK RIB HEIGHT: 5/8"

**Page Comments:**

BLOCK: GN001KC

Q: TOPS-MAL\_1

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Created By: rhodesi 5/5/2022 1:53:41P

**Page Name:** CHANGE LOG

**PG Modified By:** acolbur 12/15/2023 1:51:0

**AG 12/14/23 - TTM230560 - FIT AND CONSTRUCTION APPROVED WITH TD0355B**  
**RENAMING BLOCK TD0355B TO GN001KC FOR NAMING CONSISTENCY**

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No.	Date	User Id	Change Log
1	1/10/2023	sshaney	Page Deleted - 5000-A0-GBU MALE REG SS - MWO - BRC