

RMIT Business Analyst Champion Season 2

ROUND 2 CASE STUDY

Team: Counting Stars

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SP Co. should focus on reducing transportation costs and upgrading the production line for more robust growth



Situation

SP Co. uses Sea as the company's major transportation mode

SP. Co is planning to launch a new product: CAN HF in the North



Issue

The primary transportation cost was too high

The production capacity of CAN HF in the North is insufficient



Questions

How can SP Co. optimize the current primary cost?
What is the best solution for SP Co. to successfully launch a new product in the North?



Recommendations

Utilize other transportation routes, from excessive supply of other regions, to offset the insufficient regions

Upgrade the CAN HF production line in the North to enhance production capacity to meet the future demand and improve profit margin



Goals

Optimize primary transportation cost and successfully launch new product in the North by upgrading production line

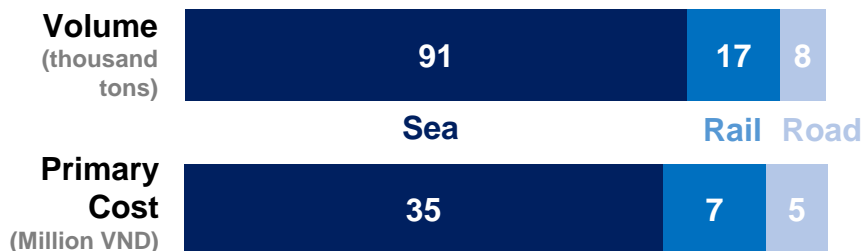
01 Primary Cost Overview

KEY FINDINGS IN PRIMARY COST

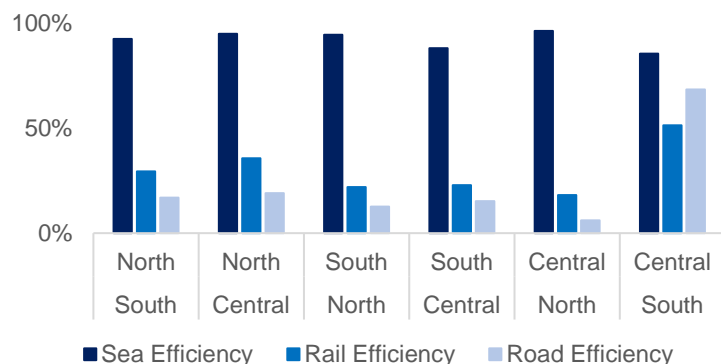
Sea transportation's low cost created opportunities for SP Co. to deal with the high demand in Southern region

Sea was the most-used transportation mode with the highest efficiency

Primary Volume and Cost by transportation mode, Thousand Tons / million VND, Year 0

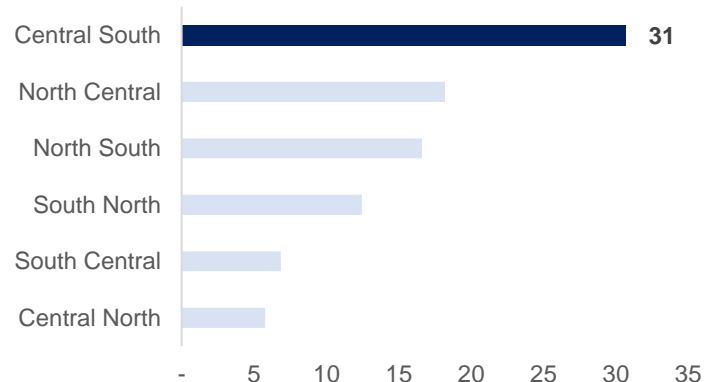


Transportation efficiency, transportation volume over capacity (%), Year 0



All routes exploited sea mode's cheap price, especially the Central – South one...

Primary Volume transported by sea by route, Thousand Tons, Year 0

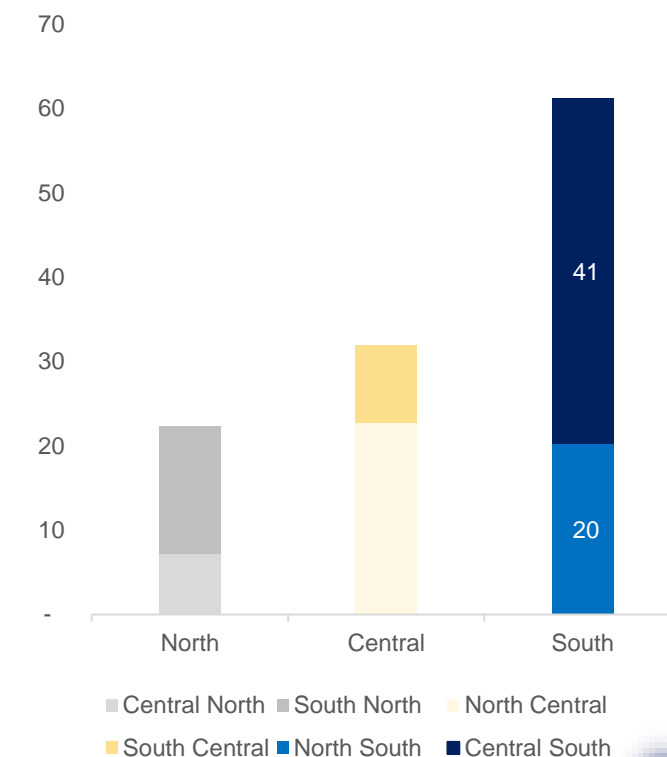


Price range per ton by transportation mode, Hundred thousand VND, Year 0



... making South to be the most-received region in the chain

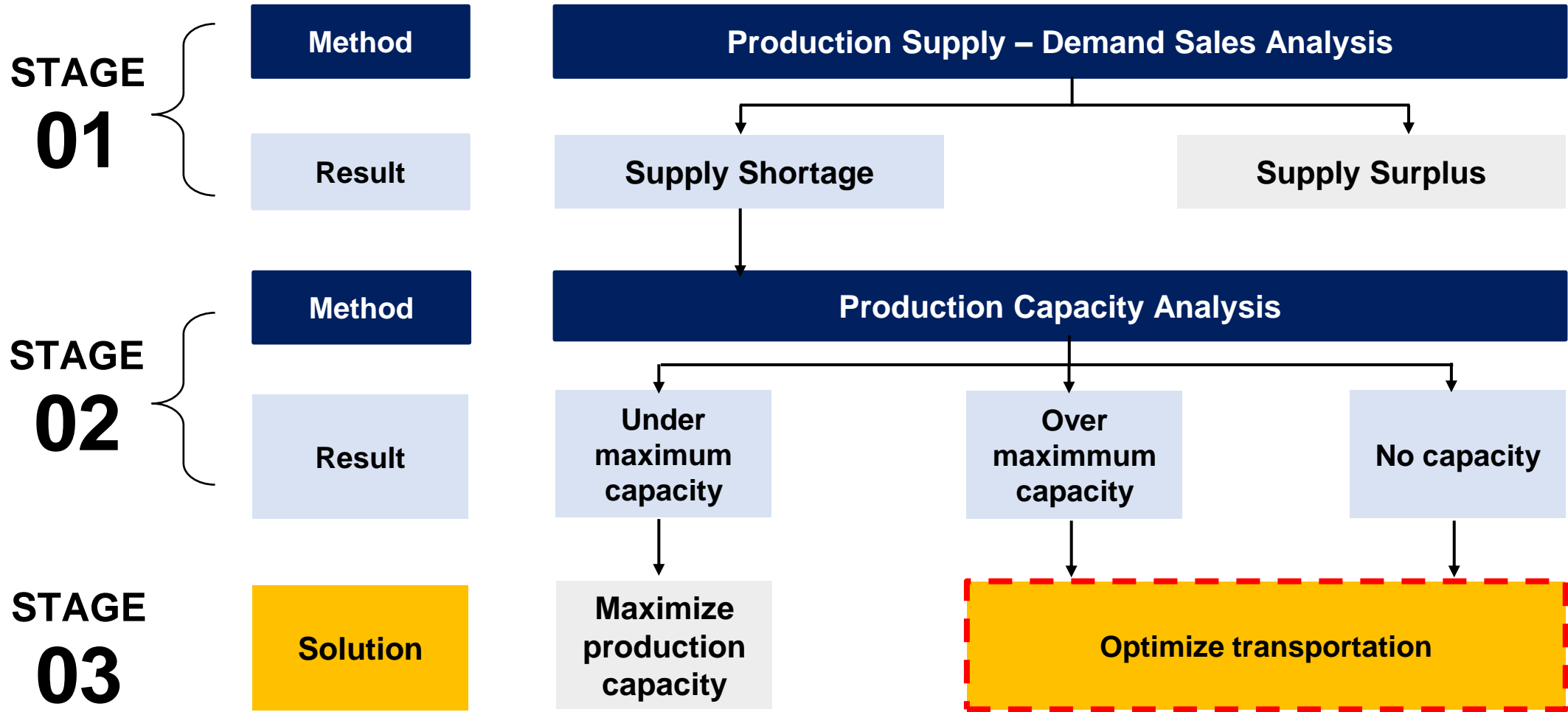
Primary Volume by routes, Thousand Tons, Year 0



02 Operational Analysis & Recommendations

METHODOLOGY OF ANALYSIS

A 3-stage process is conducted to evaluate and optimize the primary transportation cost

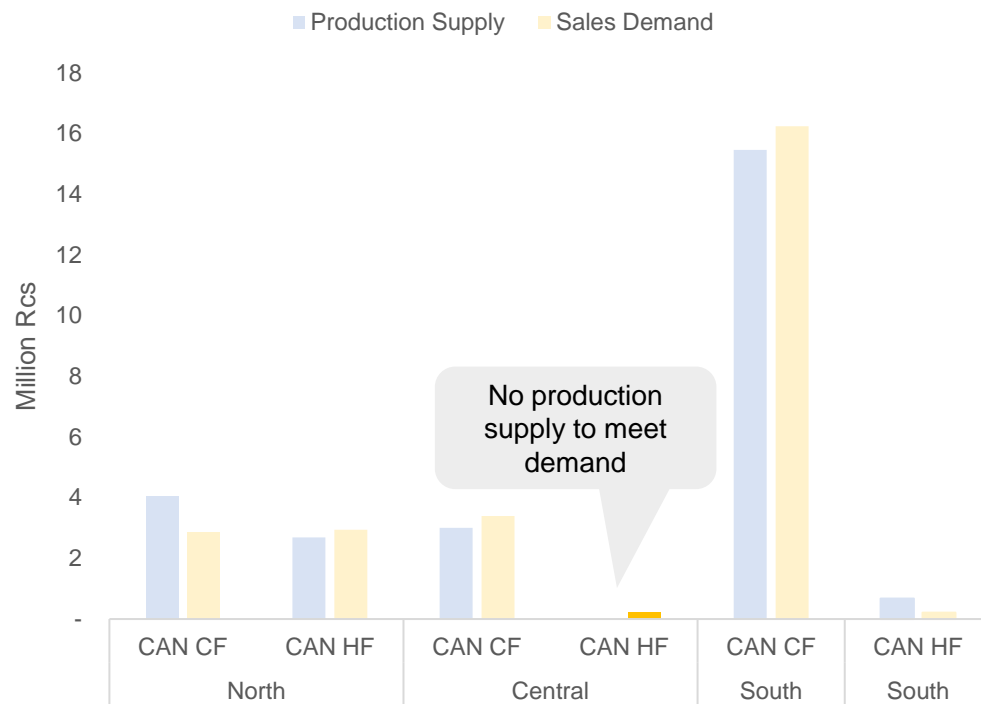


PROBLEM 1: CAN HF'S PRODUCTION CAPACITY IN THE CENTRAL

Better production plans should be applied to meet the excessive demand of CAN products

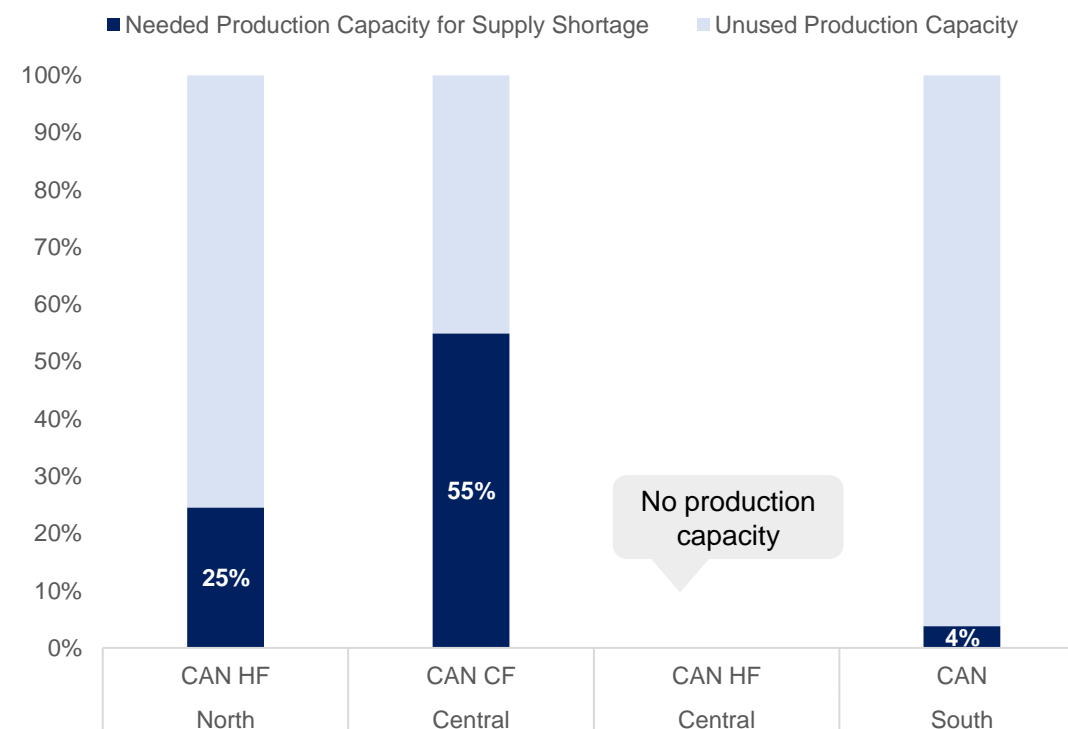
The sales demand for CAN HF in the Central region could not be met...

CAN products' demand and supply by region, Million Rcs, Year 0



... since there is no production capacity for this product line in the Central

CAN product lines' needed production capacity for supply shortage, % of unused production capacity, Year 0

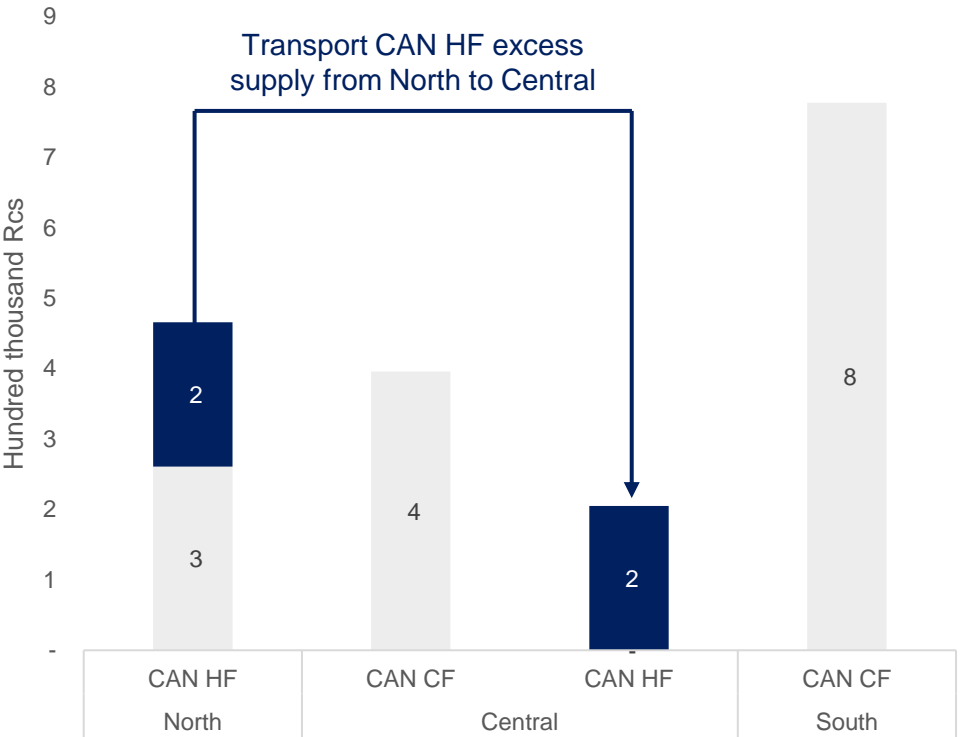


RECOMMENDATION 1: USING NORTH – CENTRAL ROUTE

SP Co. can save a sufficient amount of transportation cost by transferring CAN HF on the North – Central route

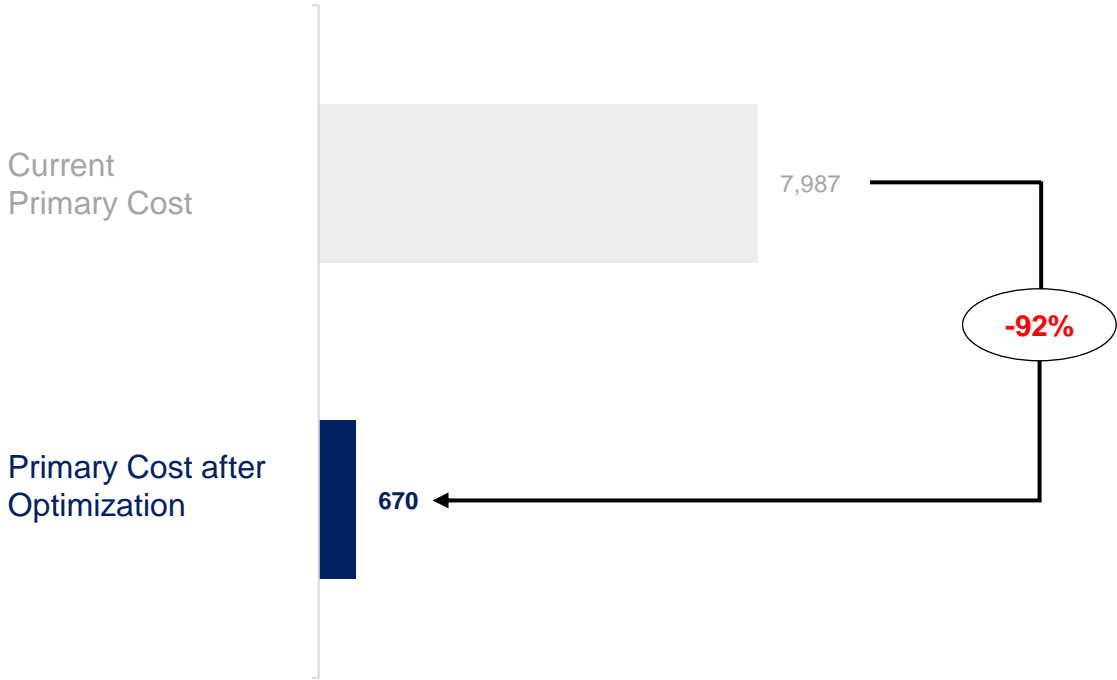
SP Co. can make use of North – Central route for CAN HF transportation to meet the supply shortage in Central

CAN products' net change supply after optimization, Hundred thousand Rcs, Year 0



The new transportation recommendation can help SP Co. to save approximate 92% of the current primary cost

CAN products' total primary cost before and after optimization, Million VND, Year 0

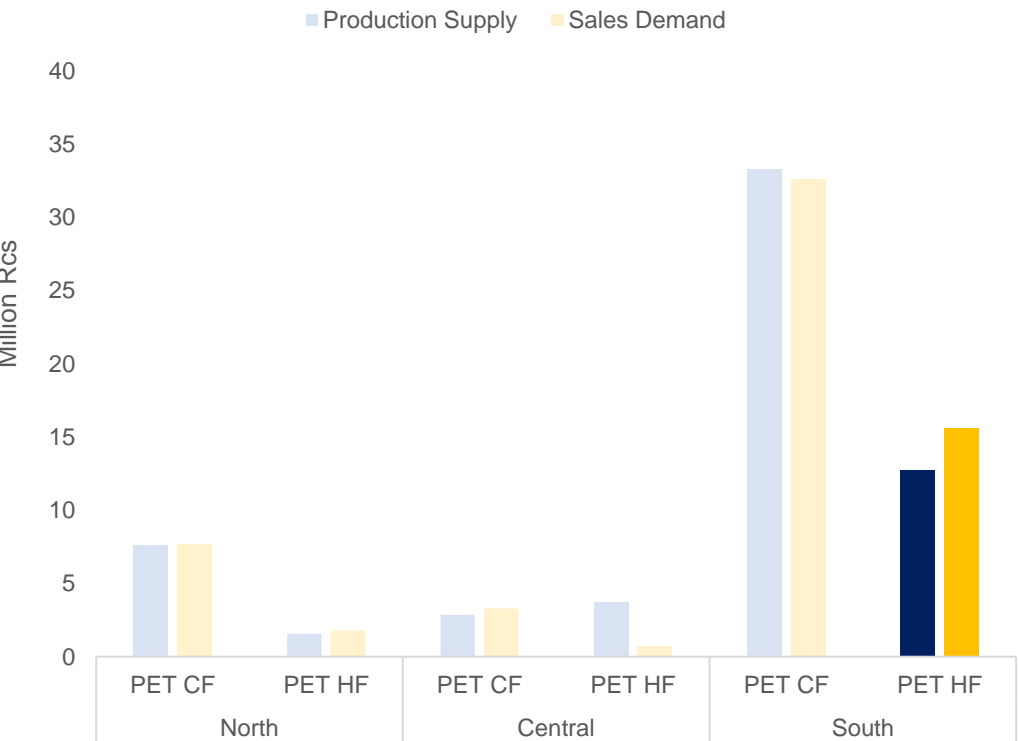


PROBLEM 2: PET HF’S PRODUCTION CAPACITY IN THE SOUTH

The supply shortage of PET HF in the South deprived from its reach of maximized production capacity

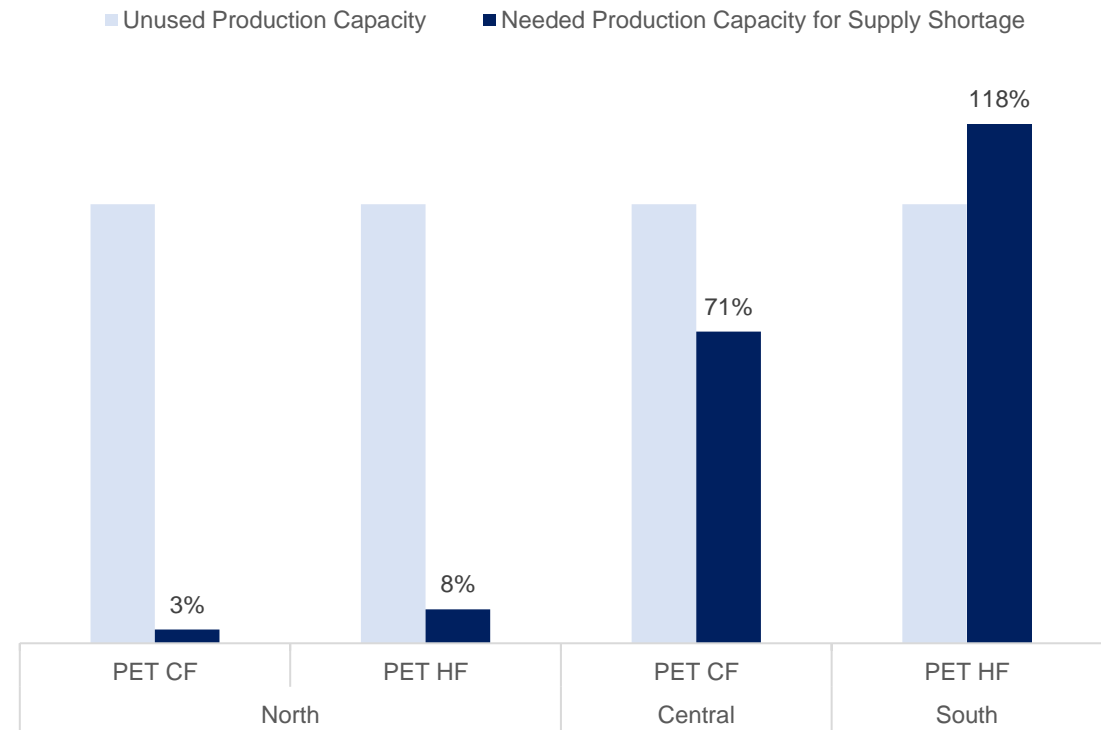
PET HF supply in the Southern region could not satisfy the sales demand

PET product lines’ demand and supply by region, Million Rcs, Year 0



However, Y0’s production capacity of PET HF in the South already reached its maximum

PET product lines’ needed production capacity for supply shortage, % of unused production capacity, Year 0

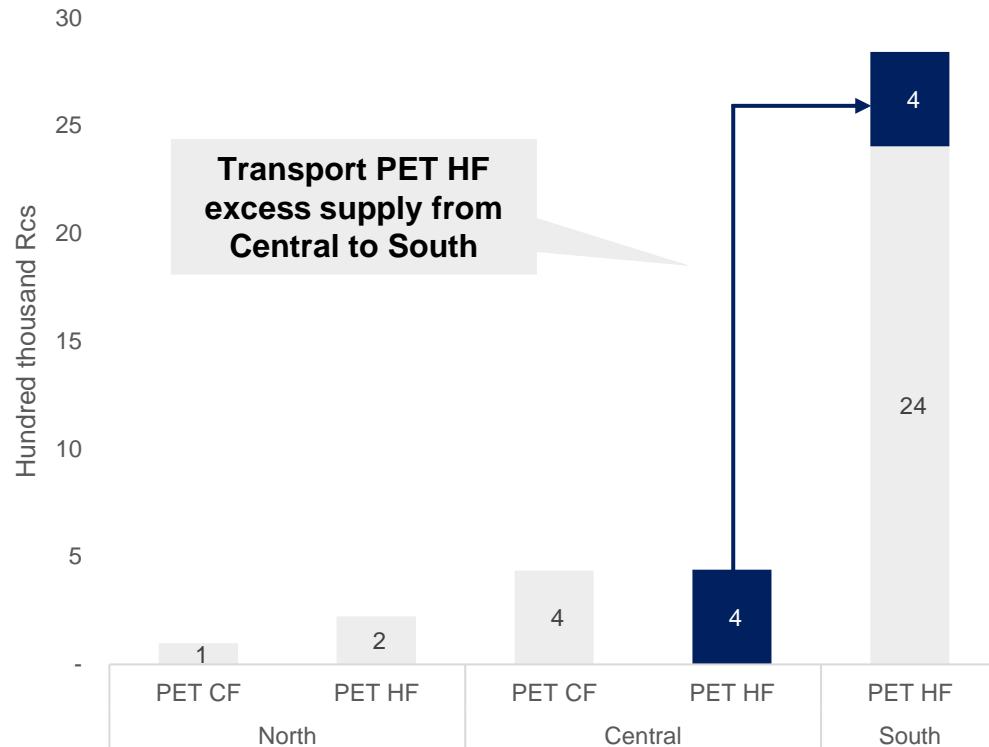


RECOMMENDATION 2: USING CENTRAL – SOUTH ROUTE

PET HF's supply deficiency in the South can be solved through the transportation of those in the Central

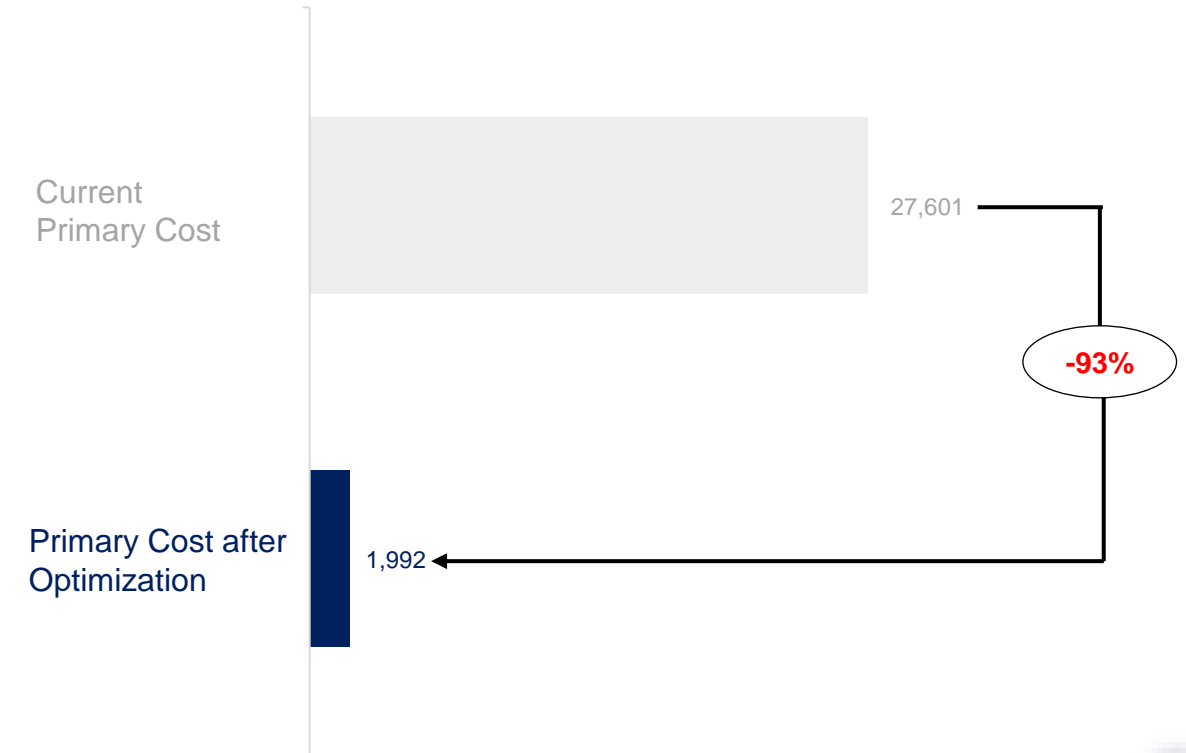
The excessive production supply of PET HF in the Central could be transported to the South

PET products' net change in supply after optimization, Hundred thousand RCS, Year 0



By applying the recommendation, SP Co. can effectively reduce the current primary cost by 93%

PET products' primary cost before and after optimization, Million VND, Year 0



PROBLEM 3: RGB HF'S PRODUCTION CAPACITY IN THE CENTRAL

The Southern demand for RGB CF could be satisfied by using the excessive amount from other regions

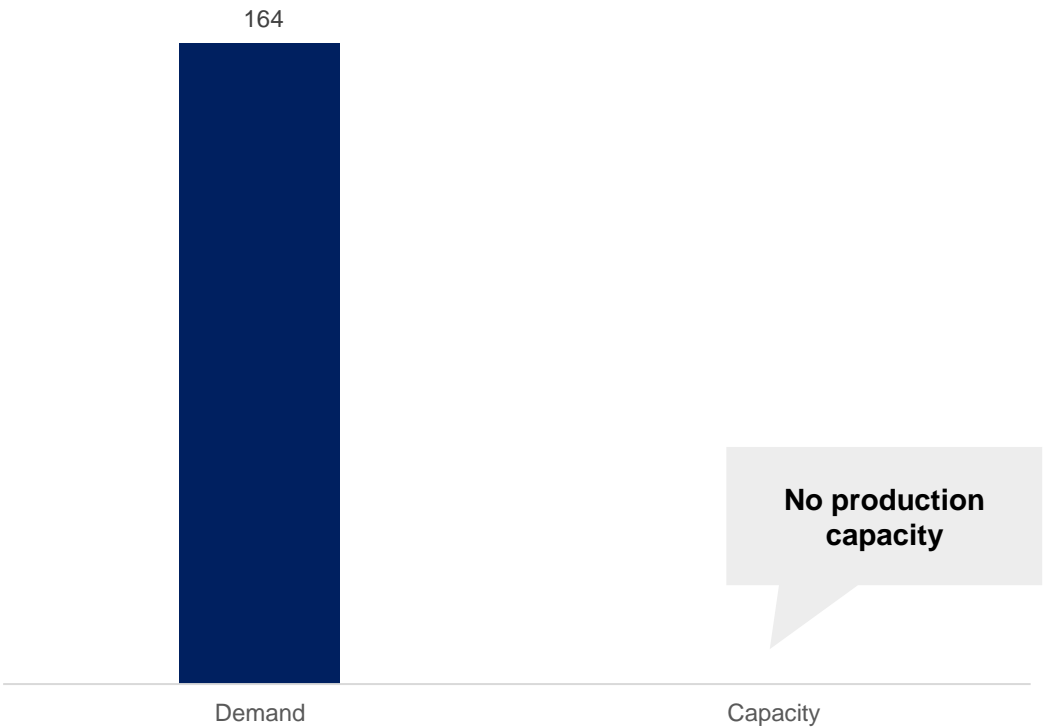
The production supply of RGB HF did not meet the Central region's demand,...

RGB products' net changes between supply and demand by region, Thousand Rcs, Year 0



which was due to not having a production manufacturer in the Central

RGB HF's demand and capacity in the Central, Rcs, Year 0



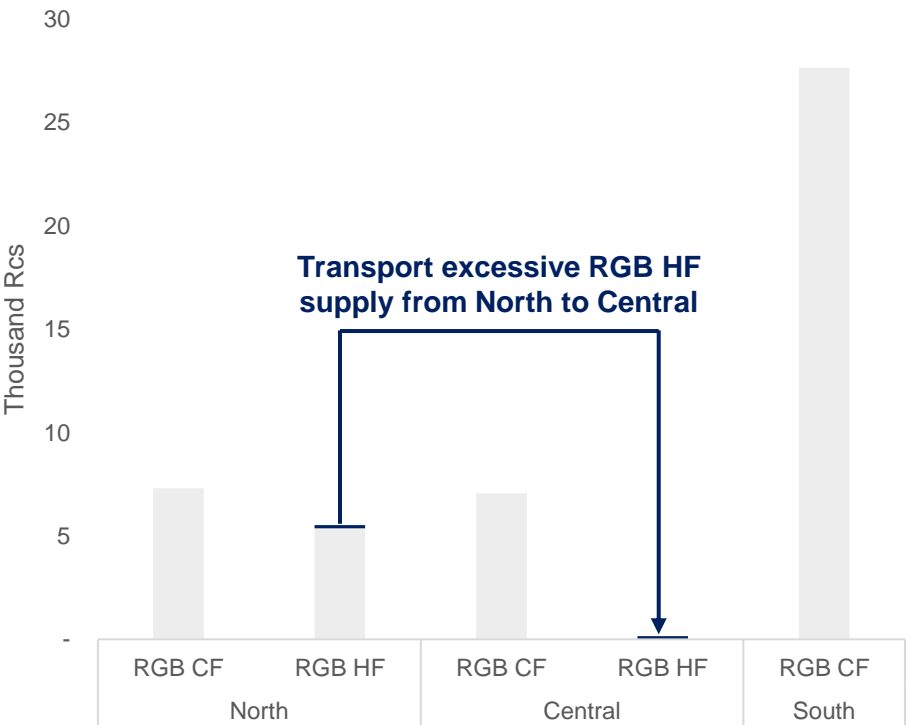
RECOMMENDATION 3: USING NORTH – CENTRAL ROUTE

The Southern demand for RGB CF can be satisfied by using the excessive amount from other regions

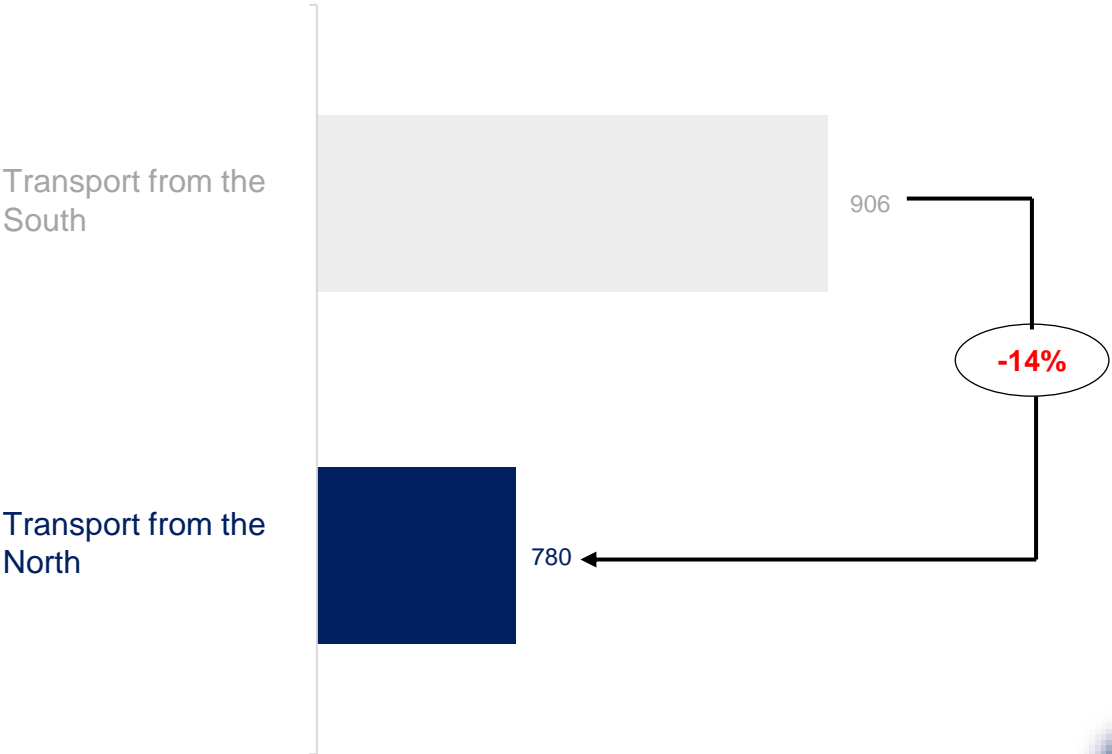
Moving the remaining amount of RGB HF from the North to the Central...

... could help SP Co. save approximate 14% of the current transportation cost

RGB products' net change in supply after optimization, Thousand RCS, Year 0



RGB HF's cost of transportation from North and South to Central, Thousand VND, Year 0

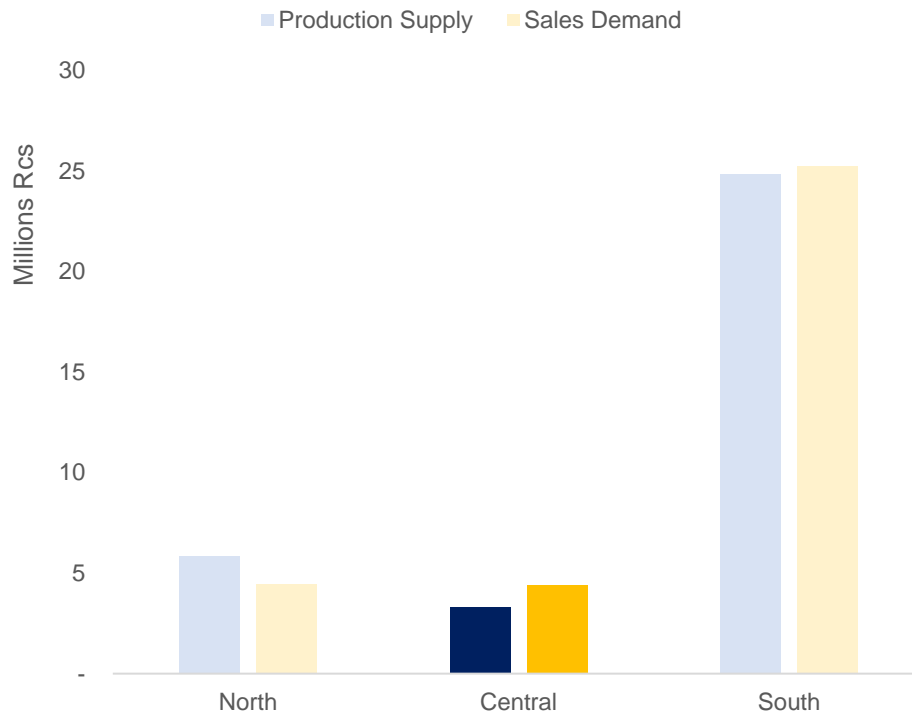


PROBLEM 4: WATER'S PRODUCTION CAPACITY IN THE CENTRAL

The main cause of the WATER supply shortage in the North lied in the production line's capacity

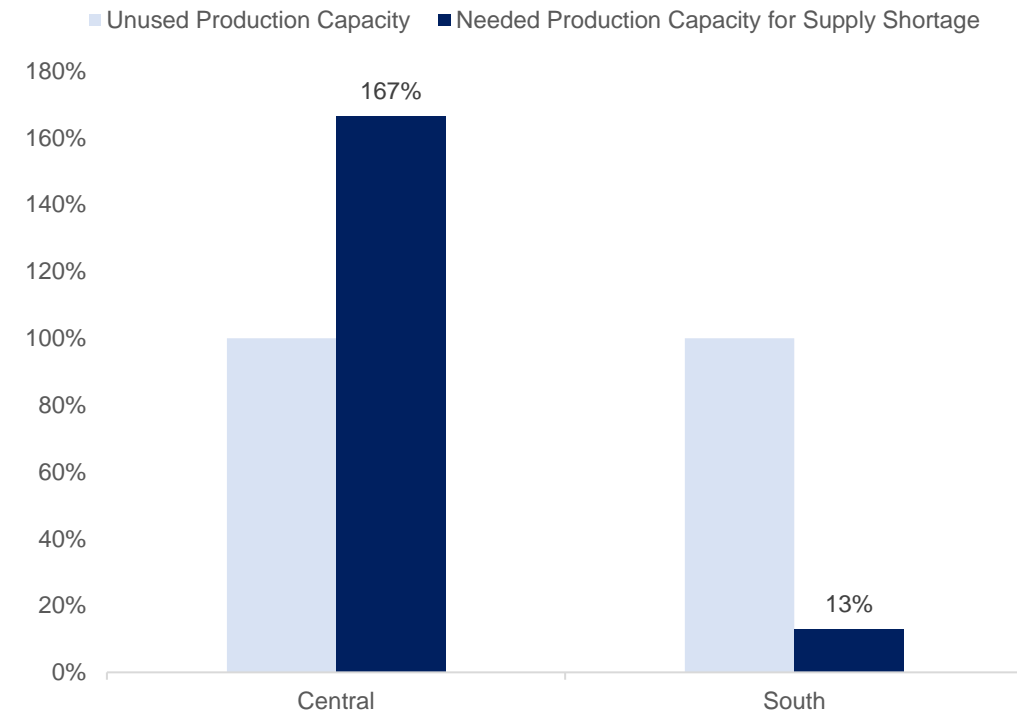
The WATER's production supply in both Central and South did not satisfy the sales demand

WATER products' demand and supply by region, Million Rcs, Year 0



The production capacity for WATER in the Central reached its maximum

WATER product lines' supply needed to meet region demand, % of unused production capacity, Year 0

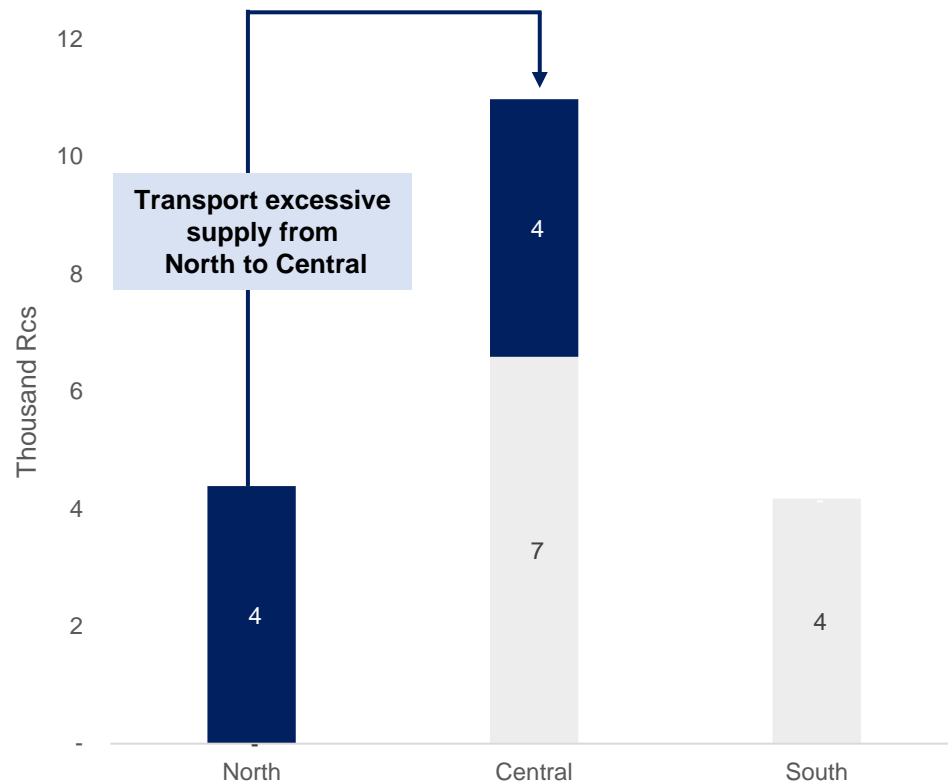


RECOMMENDATION 4: USING NORTH – CENTRAL ROUTE

The insufficient supply in the Central would be offset from the amount in the North

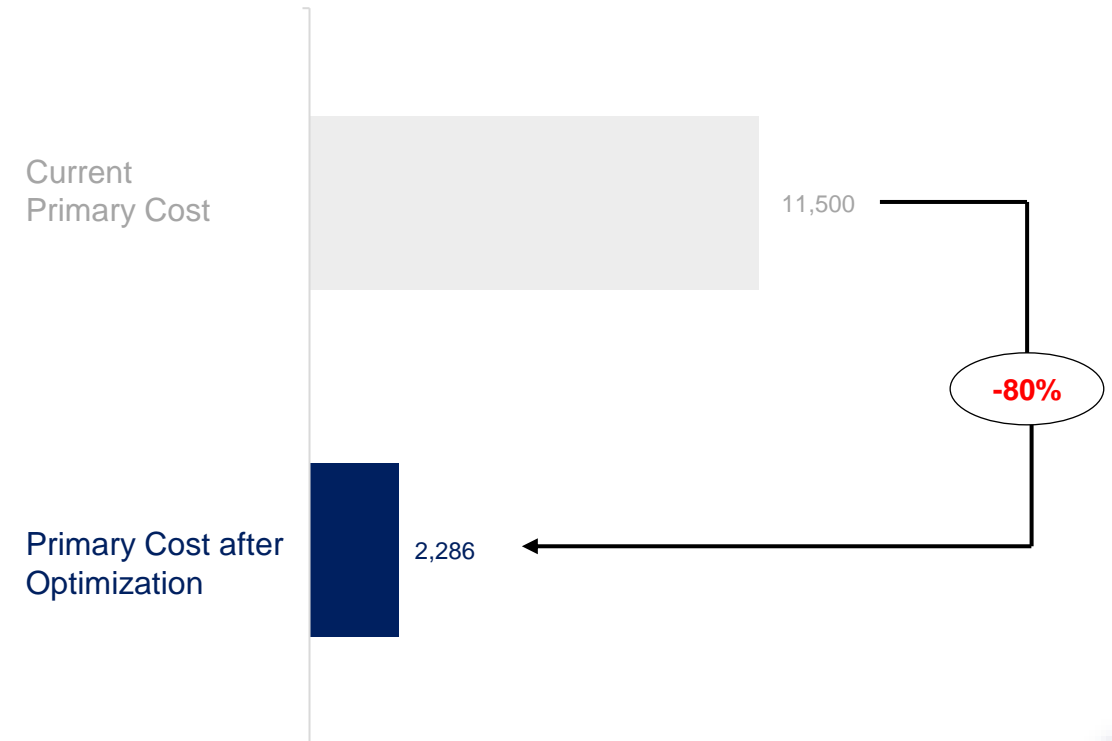
Transporting Water with North – Central route can solve the under-supply problem in the Central region

Water supply increased after optimization, Thousand RCS, Year 0



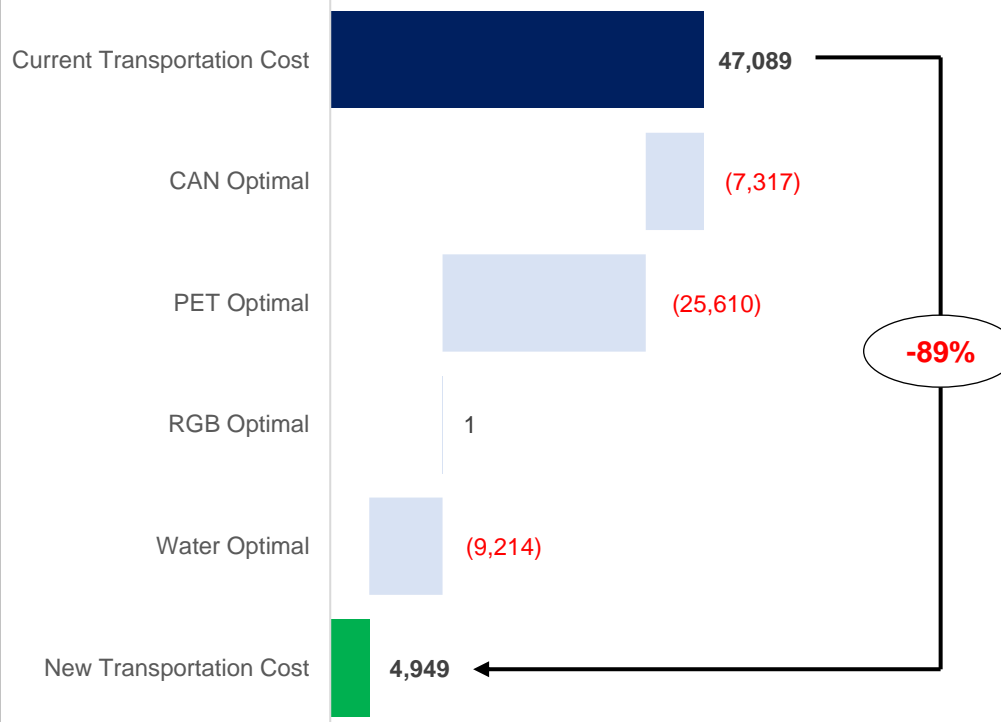
Thus, the current transportation cost could save up to 80%

Water products' primary cost before and after optimization, Million VND, Year 0



OPERATIONAL PROBLEMS & RECOMMENDATIONS SUMMARY

The according problems and recommendations analysis would allow SP Co. to reduce the primary cost by 89%

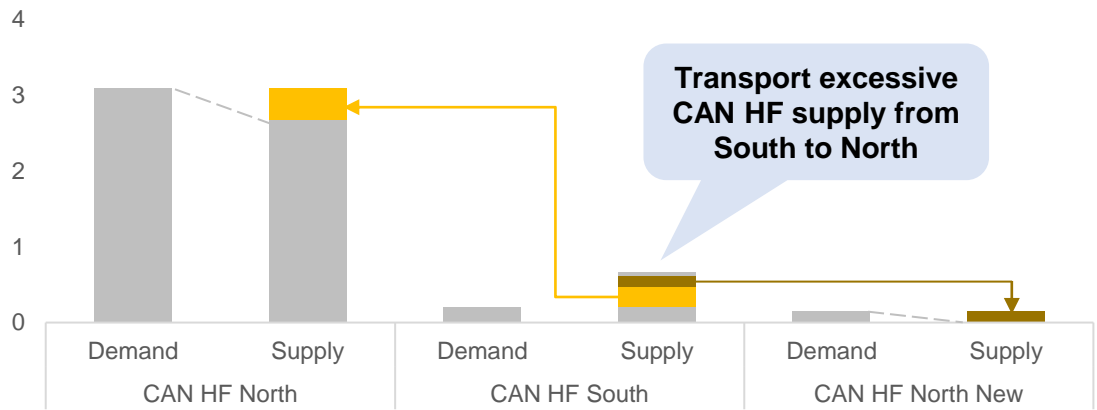
| Problems | Recommendations | Impacts | | | | | | | | | | | | | | | | |
|---|--|--|------|---------------------|-----------------------------|--------|-------------|---------|-------------|----------|-------------|---|---------------|---------|-------------------------|-------|------------------------|-------------|
| <div>01</div> Shortage in supply for CAN HF in the Central due to the absence of the according production line in the region | ➤ Use North-Central route | <p>Primary cost changes after optimization, Million VND, Year 0</p>  <table><tr><th>Item</th><th>Value (Million VND)</th></tr><tr><td>Current Transportation Cost</td><td>47,089</td></tr><tr><td>CAN Optimal</td><td>(7,317)</td></tr><tr><td>PET Optimal</td><td>(25,610)</td></tr><tr><td>RGB Optimal</td><td>1</td></tr><tr><td>Water Optimal</td><td>(9,214)</td></tr><tr><td>New Transportation Cost</td><td>4,949</td></tr><tr><td>Total Reduction</td><td>-89%</td></tr></table> | Item | Value (Million VND) | Current Transportation Cost | 47,089 | CAN Optimal | (7,317) | PET Optimal | (25,610) | RGB Optimal | 1 | Water Optimal | (9,214) | New Transportation Cost | 4,949 | Total Reduction | -89% |
| Item | Value (Million VND) | | | | | | | | | | | | | | | | | |
| Current Transportation Cost | 47,089 | | | | | | | | | | | | | | | | | |
| CAN Optimal | (7,317) | | | | | | | | | | | | | | | | | |
| PET Optimal | (25,610) | | | | | | | | | | | | | | | | | |
| RGB Optimal | 1 | | | | | | | | | | | | | | | | | |
| Water Optimal | (9,214) | | | | | | | | | | | | | | | | | |
| New Transportation Cost | 4,949 | | | | | | | | | | | | | | | | | |
| Total Reduction | -89% | | | | | | | | | | | | | | | | | |
| <div>02</div> Excessive demand for PET HF in the South although the production line was maximized | ➤ Use Central-South route | | | | | | | | | | | | | | | | | |
| <div>03</div> Shortage in supply for RGB HF in the Central due to the absence of the according production line in the region | ➤ Use North-Central route | | | | | | | | | | | | | | | | | |
| <div>04</div> Excessive demand for WATER in the South although the production line was maximized | ➤ Use North-Central route | | | | | | | | | | | | | | | | | |
| | <div>V</div> <p>Utilize excessive supply from other region to offset the insufficient one</p> | | | | | | | | | | | | | | | | | |

03 New Product Launch Planning

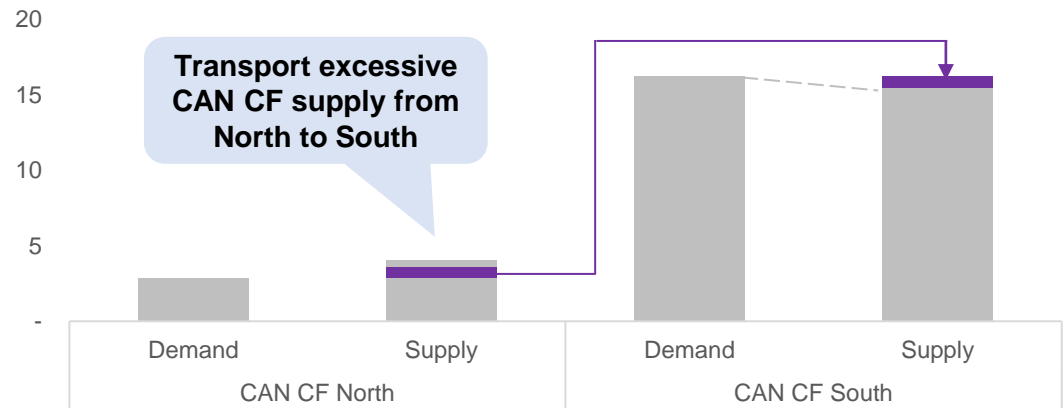
OPTIONS ANALYSIS

OPTION 1: TRANSFER CAN HF FROM SOUTH TO NORTH AND CAN CF FROM NORTH TO SOUTH

Production optimizing plan to supply CAN HF and CAN HF New in the North, Million VND, Year 1



Production optimizing plan to transport CAN CF from North to South, Million VND, Year 1



Primary Volume (Rcs)

| From | To | CAN HF | CAN CF |
|-------|-------|---------|---------|
| North | South | | 777,434 |
| South | North | 410,813 | |

Warehouse Rental in the South (million VND)

329

Primary Volume (Tons)

| From | To | CAN HF | CAN CF |
|-------|-------|--------|--------|
| North | South | | 88 |
| South | North | 48 | |

Transportation Cost (Million VND)

| From | To | CAN HF | CAN CF |
|-------|-------|--------|--------|
| North | South | | 40 |
| South | North | 23 | |

Transportation Cost (Million VND)

63

Total cost of Option 1 (million VND)

392

OPTIONS ANALYSIS

OPTION 2 ANALYSIS: HIRE A CO-PACKING SERVICE FOR CAN HF (NEW) IN THE NORTH

| CAN HF cost breakdowns per rcs | |
|--|---------------|
| Co-packing fee | 22,000 |
| Primary Cost from the Co-packer | 1,000 |
| Total cost per raw case (VND/Rcs) | 23,000 |

Unit cost
23,000
VND/Rcs
(constant)

×

Total Sales Demand
150,000
Rcs
(varied)

=

Total cost
3,450,000,000
VND
(varied by sales demand)

OPTION 3 ANALYSIS: UPGRADE PRODUCTION LINE IN THE NORTH

| Initial investment structure | | | | | | | | | | |
|---------------------------------|--|-----------|-----------|-------------|--|------------|--------|-----------|--------|--------|
| CAPEX | | 70% | | Maintenance | | 2.50% OPEX | | WACC | 9% | |
| OPEX | | 30% | | Life cycle | | 7 years | | Inflation | 4% | |
| Year | | 0 | 1 | 2 | | 3 | 4 | 5 | 6 | 7 |
| Initial investment | | 1,000,000 | | | | | | | | |
| Maintenance Cost | | | 17,500 | 18,200 | | 18,928 | 19,685 | 20,473 | 21,291 | 22,143 |
| Total cost | | 1,000,000 | 17,500 | 18,200 | | 18,928 | 19,685 | 20,473 | 21,291 | 22,143 |
| Present Value of Cost | | 1,000,000 | 16,055 | 15,319 | | 14,616 | 13,945 | 13,306 | 12,695 | 12,113 |
| Net Present Value of Cost (USD) | | \$ | 1,098,049 | | | | | | | |

PRODUCT LAUNCH STRATEGY COMPARISON

Carefully evaluate the advantages and disadvantages of each option supports the decision-making process

| Option | 1 Transfer CAN products | 2 Hire a co-packing service | 3 Upgrade production line |
|--------|--|--|--|
| Pros | <ul style="list-style-type: none"> Satisfies immediate demand Does not require investment in machinery and labors | <ul style="list-style-type: none"> Benefits from the efficiency and expertise of the 3rd party Saves time and focuses on other production activities Saves machinery and labor cost | <ul style="list-style-type: none"> More responsive to unexpected demand Zero primary transportation cost Increases production capacity by 67% to meet future demand Economies of scale |
| Cons | <ul style="list-style-type: none"> Easily subject to disruptions, supply chain becomes less responsive Transportation cost is highly varied by sales demand Unable to scale up production capacity when demands unexpectedly soar Inaccurate supply/demand planning might incur serious financial and inventory loss | <ul style="list-style-type: none"> Incurs the most expensive cost Loses control of packing quality and production process Costs are highly varied by sales demand Bounded by outsourcing contracts | <ul style="list-style-type: none"> Requires a large amount of initial outlay and 7-year commitment Might incur serious loss when CAN HF new does not perform well |

PRODUCT LAUNCH STRATEGY EVALUATION

To successfully launch the new product, Option 3 is the optimal strategy for SP Co., with the utilization of Option 1 while waiting for production line upgrade

