

| Brand   | Shanghai ELIZA   | General Factories in China  |
|---|--|---|
| <b>core structure</b><br>bearing seat system                                  | Based on USA Milnor's advanced separate shaft and seat system, sealing cover and direct drain design are creatively added(unique in the world). The front shaft seat is some distance away from the backplate of the washing cabinet. Thus, water can drain out directly along drainage pipe when the water seal wears out and leaks. As a result, <b>there will be no affection on bearing, motor and inverter.</b> | Unreasonable integrated shaft seat design. The front shaft seat is directly linked to the backplate of the washing cabinet. <b>If the water seal leaks, water will directly corrode bearing and tear linen, resulting in heavy repair, and the replacement of water seal, oil seal and bearing.</b> |
| <b>core structure</b><br>bearing seat system                                  | World unique engine gearbox type design. Oil can be kept for long time once it is added into the bearing seat. It avoid the burning of bearing seat due to lack of oil.  | Oil must be added frequently. Bearing will burn out due to forgetting adding oil, then water seal and oil seal will be damaged. As a result, heavy repair happen, and there will be huge cost.  |
| <b>core structure</b><br>replacement time for normal use of bearing           | Imported bearing can work for 10 years without heavy repair with oil and can be replaced within 4 hours.   | Within 24 months. It takes over 3 days to replace. After that, it must be replaced each year.   |
| <b>core structure</b> water seal system                                       | Water seal system is adjustable according to its wearing and can work for a long time.   | Water seal can't be used anymore once it is worn out.   |
| <b>core structure</b><br>broken water seal's affection on motor shaft bearing | <b>It has no affection on main motor, shaft and inverter.</b>  | <b>It will corrode bearing.</b>   |
| <b>core structure</b><br>replacement time for normal use of water seal        | It can normally work for 10 years. Replacement can be finished within 4 hours.   | 1year and half. It takes 3 days to finish replacement. After that, it must be replaced each year.   |
| <b>core structure</b><br>replacement time for normal use of oil seal          | 10years  | Within 18 months. It takes over 3 days to finish replacement.   |
| Replacement time for belt   | The 5 belts can be replaced within 5 minutes.  | Belts can't be directly replaced. It takes over 2 days to uninstall bearing seat and finish replacement.  |
| Drain valve structure and service life  | The drain valve's connecting rod is free from water anytime, and will not break. So it can be used for a long time.  | It is in high temperature water with acid and base and is easy to get corroded.   |