

#1 a) Use Aspen to create an x-y diagram for water/ethylene glycol (EG) at 1 atm pressure.

Use your x-y diagram to solve the following flash problems. Show your solution graphically on the x-y diagram.

A 40 mole % water, 60 % EG mixture is fed to a flash vessel. The unit operates at 1 atm pressure.

- b) What is the minimum mole fraction of water in the liquid that can be achieved in the flash?
- c) What is the maximum mole fraction of water in the vapor that can be achieved in the flash?
- d) If the liquid leaves the flash at 10 mole % water, what is the mole fraction of water in the vapor and what fraction of the feed is vaporized?
- e) If the vapor leaves the flash at 90 mole % water, what is the mole fraction of water in the liquid and what fraction of the feed is vaporized?
- f) If 75% of the feed is vaporized, what is the mole fraction of water in the liquid and vapor leaving the flash?
- g) Confirm your solution from part f) using a Flash unit in Aspen. Submit a copy of the stream results table from Aspen showing the mole fractions as verification.