

CIGARETTE SPECIFICATION

LOUISVILLE

EFFECTIVE DATE: 03/19/1998

* VIRGINIA SLIMS LIGHTS 100 MEN FTB - U.S.A. DOMESTIC GRAPHICS

STANDARD PRODUCTION

* BRAND CODE-00650 (STD)(US)

U.S.A. DOMESTIC GRAPHICS

* * SEE "COMMENTS" BELOW FOR OTHER BRANDS/CODES APPLICABLE TO THIS SPECIFICATION

APPLIES TO EXPORT FORMULAS: 1 70 101

CIGARETTE LENGTH : 98.5 MM FTC TAR : 9.0 MG/CIGT 8.5 - 9.4
TOBACCO ROD CIRCUM. : 23.00 MM
TOBACCO ROD LENGTH : 67.0 MM
FILTER LENGTH : 31.5 MM
TIPPING LENGTH : 36.000 MM
TOTAL R.T.D. : 136 MM H2O FRESH MENTHOL : .65 MG/CIGT .60 - .70
DILUTION TARGET : 40.0 +/- 5.0 %

TIPPING PAPER : 72MM X 3500M WHT SGRNL PPT KC 265M2 12-445-E LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -

TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 25.00 8.5 X 18MM

TIPPING ADHESIVE : NATIONAL 32-2037 EVA 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) EVA 61-490-A

STD. FILLER - PACK O.V.: A0520 - 13.40% VIRGINIA SLIMS LIGHTS MENTHOL FTB

CIGARETTE PAPER : 25.20MM X 6700M 33CU/0.6%/100% FLAX 10-554-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A
: MARLBORO BLACK #37077-S (SYRINGE) 60-715-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG0651 FILTER: 07076A

COMMENTS : OTHER APPLICABLE BRANDS: E46530 0 0000(B2G1F)

REASON FOR CHANGE : PROMOTIONAL PRODUCT E46530 0 0000(B2G1F) ADDED TO
: SPEC. NO OTHER CHANGES MADE.

PREPARED BY : PAH LOMELIN
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APPROVED BY: _____

SUPERCEDES SPECIFICATION DATED: 9/08/97

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