

BASIC WEIGHT SPECIFICATION

STOCKTON STREET
PARLIAMENT 100 REGULAR (& LIGHTS) CHARCOAL SP
BRAND CODE-00500 (STD)

EFFECTIVE DATE: 09/20/1995
STANDARD PRODUCTION

PHYSICAL PARAMETERS

TOBACCO ROD LENGTH	:	68.5	MM
TIPPING LENGTH	:	36.000	MM
CIGARETTE PAPER WIDTH	:	27.00	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	3,352.6180	CUBIC MM
CALCULATED DENSITY	:	24.1321	CGMS/CC

TARGETS

PACK O. V.	:	13.00	% W/W
LOOSE ENDS	:	< 0.500	GMS/50
FIRMNESS TARGET	:	3.00	MM
RANGE	:	FROM 2.60 TO 3.40	MM (ONE WEEK N=3)
RANGE	:	FROM 2.90 TO 3.10	MM (EIGHT WEEK N=24)

FILLER WEIGHT	:	.8090583	GRAMS
CALCULATED WEIGHT:		1.7837	LBS. /1000
PAPER AND ADHESIVE	:	.0481501	GRAMS
ROD WEIGHT	:	.8572084	GRAMS
TIPPING AND ADHESIVE	:	.0488958	GRAMS
TOTAL LESS PLUG	:	.9061042	GRAMS

REASON FOR CHANGE : SPECIFICATION UPDATED TO REFLECT PAPER AND
ADHESIVE WEIGHT AND/OR TIPPING AND ADHESIVE
WEIGHT. TOTAL LESS PLUG WEIGHT CHANGED. OK TO
MIX FINISHED CIGARETTES.

PREPARED BY : K.V. SMITH
PREPARATION DATE : 9/13/95

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APPROVED BY: _____

SUPERCEDES SPECIFICATION DATED: 5/22/95

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