

LOUISVILLE  
MERIT ULTRA LTS 100 MEN SP (4'S PC1042)  
PRODUCT CODE-1040/1042

EFFECTIVE DATE: 2/27/84

CIGARETTE SPECIFICATION

COPY

CIGARETTE DESCRIPTIVE

CIGARETTE LENGTH : 99.5 MM  
CIGARETTE CIRCUMFERENCE : 24.80 MM  
FILTER LENGTH : 31.5 MM  
TIPPING LENGTH : 36.000 MM  
PACK MOISTURE : 12.45 % W/W  
TOTAL R.T.D. : 4.60 IN. H2O  
DILUTION TARGET : 58.0 +/- 5.0 %

TIPPING PAPER :  
: 72MM X 3200M CORK/WHITE 12-825-B LASER PERF.  
U & R W/ : 72MM X 3200M CORK/WHITE 12-825-C LASER PERF.  
  
TIPPING ADHESIVE :  
: NATIONAL 72-1730 61-005-A  
: FINDLEY 344-384 62-920-A

BLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST REVISION NUMBER):  
MAX 80/S/3 : B-107984

BLUE PATCH SIZE : 8.5 X 20.0 MM

CIGARETTE ROD DESCRIPTIVE

FILLER DESCRIPTION : MERIT ULTRA LIGHTS MENTHOL  
FILLER CUTTING SIZE : 30 CUTS PER INCH  
ROD LENGTH : 68.0 MM  
ROD CIRCUMFERENCE : 24.80 MM  
ROD R.T.D. : 2.40 +/- .20 IN. H2O

CIGARETTE PAPER :  
: KC 611; 27.25MM X 6500M 10-022-A

INK :  
MARK 9/9-5 : MARLBORO BLACK #37077 (MARK 9/9-5) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : CIGT. PAPER CHANGED FROM 10-027-A TO 10-022-A

PREPARED BY: K. A. NEWMAN  
APPROVED BY: *[Signature]*

OPERATIONS SERVICES

DATE: 2/20/84  
PREVIOUS: 8/15/83

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