

RICHMOND
MARLB. LIGHTS 100'S
180 (PC)

Effective Date: October 8, 1980

FILTER SPECIFICATION FOR MARLBORO LIGHTS 100'S

31.5MM FILTER

For a 24.80mm Circumference Cigarette

Filter Rod - 4 Up, 126mm Length

Plug Maker - KDF-2/AF-1

Tow - 3.3/44,000 #10; P.M. Material Code 05-588-A(EAST); 05-588-B(CEL)

Additives - None

Plasticizer - Pz. C-111-X @ 9% of Dry Weight; P.M. Material Code 05-832-A
7.61 gms/100 126mm Rods

KDF-2 Plug Wrap - Dexter 33-M1; 26.5mm x 4000m;
P.M. Material Code 06-171-A

Glue Lines - Two

Type - Polymer 255-11X; P.M. Material Code 60-200-A -OR Q.A. APPROVED EQUA

KDF-2 Lap Adhesive - Eastman A-3 Hotmelt; P.M. Material Code 60-230-A

Circumference - 24.30mm (P.M. Air Gauge); 24.45mm(Laser) -OR Q.A. APPROVED EQUA

Resistance to Draw - 126mm Rod - 17.00 inches of water (TOTAL ENCAP)
31.5mm Plug - 4.30 inches of water -Undiluted

Dry Weight - 84.50 gms/100 126mm Rods

Dry Weight (W/GL) - 85.05 gms/100 126mm Rods

Wet Weight (W/GL) - 92.66 gms/100 126mm Rods

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Approved By:

James J. Myracle
Operations Services

/dyC

This supersedes specification dated July 9, 1980. Reason for change:
Plug Wrap changed from Sch. 33-M1; 26.5mm x 4000m; P.M. Material Code 06-021-A
to Dexter 33-M1; 26.5mm x 4000m; P.M. Material Code 06-171-A.

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