Author: edit file makereport2

Affiliation:

Mon Feb 18 11:59:39 EST 2013

Simulation input data:

**B**= 10.0 mm

W = 70.0 mm

 $a_0 = 2.0 \text{ mm}$ 

#MATERIAL= merged\_a36\_fitted.html

#TYPE= plate\_long\_surface\_flaw

#ACTIVATE\_MmMb= 1 \_\_\_\_\_ #ACTIVATE\_MkmMkb= 1 \_\_\_\_\_ fw=1.0

#### **Crack Propagation Results:**

- No. of Reversals= 28416 revs. or 14208 cycles
- Final \_\_\_\_  $\mathbf{a} = 0.3593101E+01 \text{ mm}$
- Final  $\underline{\phantom{a}}$   $\mathbf{c} = \mathbf{m}$
- No. of History Reps.= 2030 reps. + 10 revs.

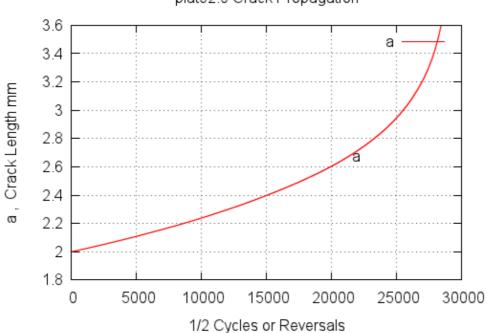
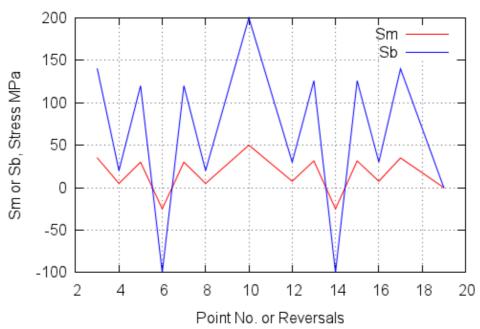
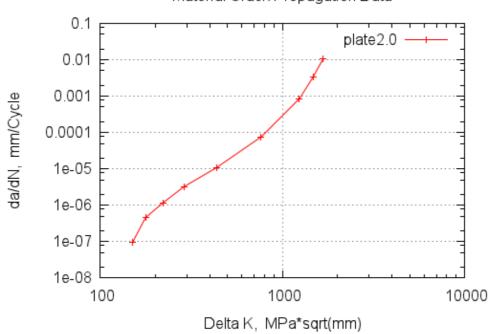


plate 2.0 Crack Propagation

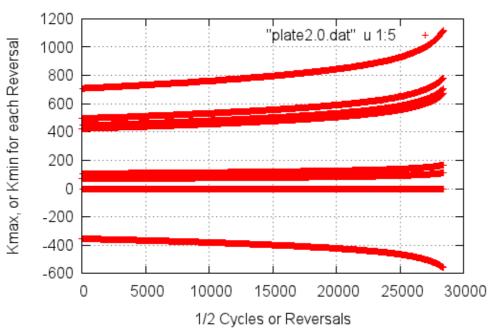




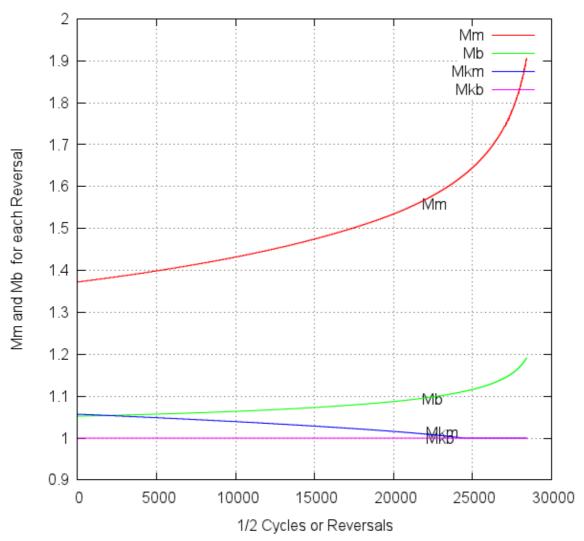
### Material Crack Propagation Data



# History of Kmax, Kmin for Crack in Direction a



History of Mm and Mb During Crack Prop.



# **Crack Initiation Life Results for plate2.0**

#### Files Used:

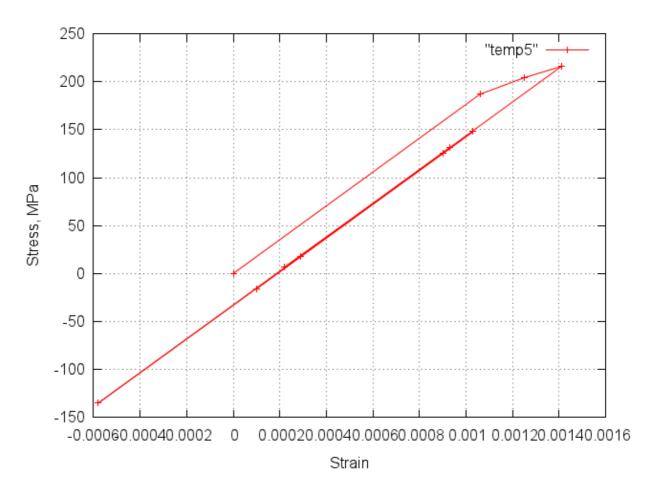
- Stress History (Sb+Sm)
- Rainflow File
- Material File

Loc	op Sma	x Smin	N	Sigmax	k Sigm	in De	lta Epsma	ax Epsmin	n DeltaEps	%Ep	s %SWaT	%Sts	%Morr
1	249.0	-128.0	1.0	216.	-135.	351.	0.00141	00058	0.00199	0.0	100.0	0.0	0.0
2	176.0	-128.0	1.0	148.	-135.	283.	0.00103	00058	0.00160	0.0	0.0	0.0	0.0
3	176.0	-0.0	1.0	148.	-16.	164.	0.00103	0.00010	0.00093	0.0	0.0	0.0	0.0
4	152.0	24.3	2.0	126.	7.	119.	0.00090	0.00022	0.00067	0.0	0.0	0.0	0.0
5	158.0	36.4	2.0	131.	18.	113.	0.00093	0.00029	0.00064	0.0	0.0	0.0	0.0

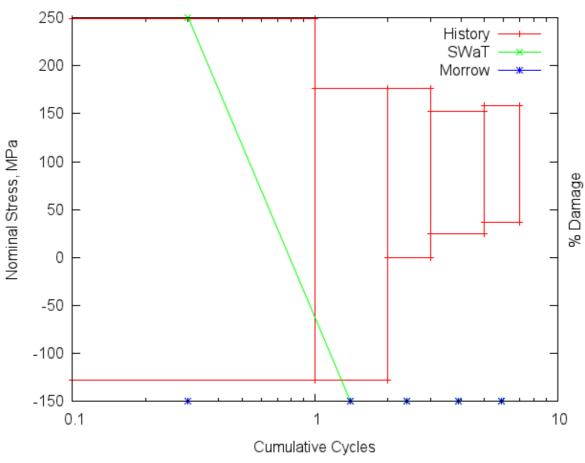
Predicted History Repetitions to Initiation:

StrainLife\_Reps SWaT\_Life\_Reps StressLife\_Reps Morrow\_Reps Goodman\_Reps (Reps= Repetions)
Infinity 1864738.6 Infinity Infinity Infinity

### **Local Stress and Strain Response:**



## **Cumulative Cycle Plot of History and Damage:**



(Rectangles are Rainflow Cycle Sets: Sorted by Range: largest on Left)

# Appendix 1: Print of "pdprop.env" Simulation Control file

```
# This file contains the starting filenames, variables etc
# for the Crack Propagation programs. It should be edited by the
# user before each simulation run. It can also be generated from web
# page at: to be determined
#TYPE= plate_long_surface_flaw
                                  #with or without weld using ACTIVATEs:
#ACTIVATE_MmMb= 1
                     # Deactivate = 0
#ACTIVATE_MkmMkb= 1
                      # Deactivate = 0
#ACTIVATE_fw=
                  0
                      # Not used. See BS7910 M.3.3
                                  #TYPE= options:
                      #Other
                               # plate_long_surface_flaw
                               # plate_tru_flaw
                               # plate_embedded_flaw
                                 plate_edge_flaw
                               # pipe_inside_flaw
                                pipe_full_inside_flaw
                                 pipe_full_outside_flaw
                               # rod_surface_flaw
                               # rod_full_outside_flaw
```

```
# These problem types are used to pull in the
                                # appropriate Fw, Mm, Mb, files etc.
# The factors described in this section may be ignored if not applicable to
# the particular problem type described above.
# (All dimensions in mm)
#B= 10.0 # plate (or pipe wall) thickness
\#W=70.0 \# plate width
#ri= 200. # Internal diameter if pipe problem (not used in plate long crk)
#azero= 2.0 # initial crack depth
#czero= 4.0 # initial 1/2 crack width at surface (not used in plate long crk)
           # Weld Feature width. (not important if ACTIVATE_MkmMkb = 0 )
\#L=10.
#HISTORYFILE= load1.txt
                          # historyFileName
            # Adjustments to load file variables:
            # Note that the MEANADD (below) is added AFTER the MAGFACTOR is applied.
                   # Multiply factor on membrane load. Result should be MPa
#MAGFACTOR_m= 1.0
#MAGFACTOR_b= 1.0
                     # Multiply factor on bending load term. Result should be MPa
                   # Mean shift in MPa added to membrane stress.
#MEANADD_m= 0.0
#MEANADD b= 0.0
                    # Mean shift in MPa added to bending stress.
#MAXREPS= 1000000 # Max no. history repeats in simulation.
                     # One repetition or application of the load history is
                      # also called a "block" of cycles.
#MATERIAL= merged_a36_fitted.html #File name of material fitted data
                                 This file is used to define the cyclic
                                 stress-strain curve, and the Neuber Product curve.
                                 # Can be "table" or "Paris"
#DADN= table
\#DADN\_PARIS = 0.0 \ 0.0 \ 0.0 \ 0.0 \ x \ \# Kth \ a \ m \ Kc units (ignored if <math>\#DADN = table)
#DADN_TABLE= a36+1015.dadn # da/dN digitized da/dN curve for material,
                                 including the threshold, and KIc.
                                 If a threshold exists, put in a vertical line
                                  (with two identical X-axis points).
                                 If the threshold needs to be "turned off" then
                                 do NOT put in a vertical line at low da/dN.
                                  (Ignored when #DADN= PARIS )
                               # At the end of each block check if the previous
#BLOCKSKIP= 1.0 percent
                                 two blocks of cycles had similar damage (crack
                                  extension) within this percentage. If TRUE then
                                  simply skip the simulation of the next block,
                                 but just add the expected damage. Continue by
                                 simulating the block after the skip.
                                 A value of 0.0 will disallow skipping blocks.
                             #Amount of output saved to disk:
#SAVELEVEL= 3
                               3=lots 2=medium 1=minimal
                             # (not programed yet
```

## Appendix 2: Print of da/dn vs DeltaK Table in file plate2.0

```
Delta_K da/dN

0.1502160E+03 0.9620540E-07 0.2176716E+01 -0.7016800E+01 0.0000000E+00 0.0000000E+00 0.1769830E+03 0.4562300E-06 0.2247931E+01 -0.6340816E+01 0.7121539E-01 0.6759844E+00 0.2202350E+03 0.1160170E-05 0.2342886E+01 -0.5935478E+01 0.9495497E-01 0.4053378E+00 0.2874840E+03 0.3224090E-05 0.2458614E+01 -0.5491593E+01 0.1157272E+00 0.4438853E+00 0.4331670E+03 0.1069760E-04 0.2636655E+01 -0.4970714E+01 0.1780417E+00 0.5208793E+00 0.7637410E+03 0.7556810E-04 0.2882946E+01 -0.4121662E+01 0.2462907E+00 0.8490520E+00
```

```
0.1240590E+04 0.8520410E-03 0.3093628E+01 -0.3069540E+01 0.2106822E+00 0.1052122E+01 7 0.1471680E+04 0.3307300E-02 0.3167813E+01 -0.2480526E+01 0.7418513E-01 0.5890131E+00 8 0.1675690E+04 0.1074680E-01 0.3224194E+01 -0.1968721E+01 0.5638027E-01 0.5118057E+00 9
```

## Appendix 3: Print of Stress-Strain-Init.Life file: "matfile"

#SAE Standard Fatigue Data File format

##

#### Pick one: #FDE\_plot #FDE\_fit # #

```
#Copyright (C) 2012 F.D.E. Committee
#This data file is free software - you can redistribute it and/or
#modify it under the terms of the GNU General Public License as
#published by the Free Software Foundation; either version 2 of the
#license, or (at your option) any later version.
#This data file is distributed in the hope that it will be useful,
#but WITHOUT ANY WARRANTY - without even the implied warranty of
#MERCHANTABILITY or FITNESS FOR A PARTICULAR PURPOSE. See the
#GNU General PUblic License for more details.
#You should have received a copy of the GNU General PUblic License
#along with this program - if not, write to the Free Software
#Foundation, Inc., 59 Temple Place - Suite 330, Boston, MA 02111-1307, USA
#Try also their web site: http://www.gnu.org/copyleft/gpl.html
# NOTE: Fitted Data !!
# A36 Steel Merged Data Sets from Refs. 1 and 2:
# Ref.1: P.Dindinger report to Fat.Des.+Eval. Comm. Apr.2012
# Ref.2: G.A.Miller and H.S.Reemsnyder, "Strain-Cycle Fatique of Sheet and
# Plate Steels I: Test Method Development and Data Presentation,"
# SAE Paper 830175, Detroit MI, Feb28-Mar.4, 1983
# NOTE that original test data ends at 2Nf = 1.3million.
#FileType= strain_life
#DataType= fitted
#TIMEcol= 0
#NAME= ASTM-A36
#NAME= Structural
#NAME= Steel
#Stress_units= ksi
#Strain_units= strain
#Sy= 38.4 0.2pc offset, 265 mpa
#Su= 69. ksi from Miller/Reemsnyder = 475 mpa
         0 #strain at Su not reported
\#E= 29528. \text{ ksi} = 203600 \text{ mpa}
#FractureStrain= 0 not reported
#FractureStress= 0. not reported
#monotonic_K= 0 not reported
#monotonic_n= 0 not reported
#BHN= 138.
#%RA= 0. % not reported
#saedigcurve_v2.2.f starts.
# NOTE!! The Following Points are FITTED DATA: #NOTE!! Fitted Stress computed using Experm.
# Total Strain 2Nf Stress Mean Plastic Strain Initial
                      Amp Stress
    Amp
                                       Amp
                                                  Elastic Mod.
```