Results for plateA36_0.98: Crack Propagation Plate Thru **Center Flaw**

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Affiliation:

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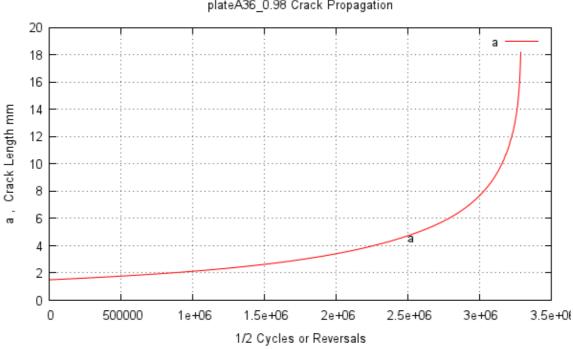
Simulation input data:

B = 10.0 mmW = 70.0 mm $a_0 = 1.5 \text{ mm}$ #MATERIAL= merged_a36_fitted.html #TYPE= plate_thru_flaw _____ #ACTIVATE_fw= 1

Crack Propagation Results:

(#plateThruFlaw.f vers. 3.07)

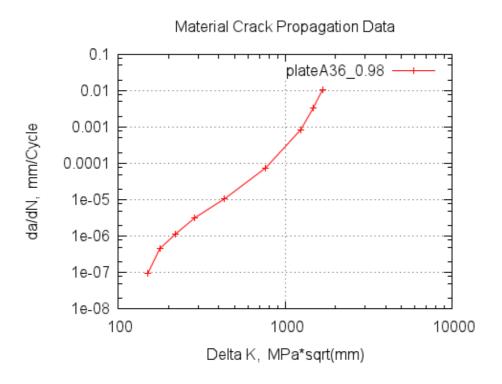
- No. of Reversals= 3286972 revs. or 1643486 cycles
- Final ____ $\mathbf{a} = 0.182E+02 \text{ mm}$
- No. of History Reps.= 234784 reps. + 10 revs.



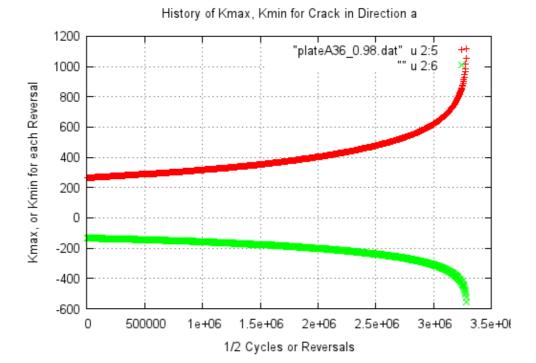
plateA36_0.98 Crack Propagation

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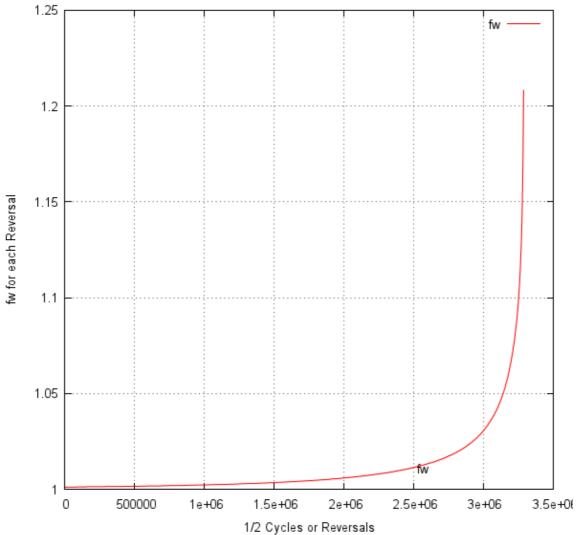


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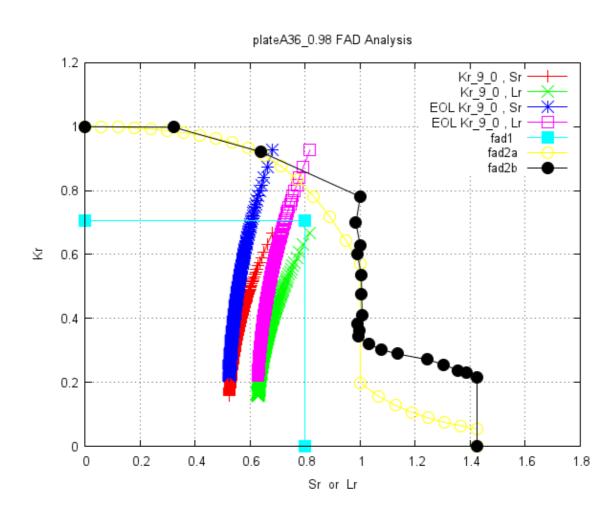
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FAD Results for plateA36_0.98 #TensileFile= a36_Mattos_mono_engrSS_FLAT.txt

#PmEOL= 70. #PbEOL= 100. #Kmat= 1675. #PinJoint= 0



Crack Initiation Life Results for plateA36_0.98 (Assume Kt= 1.8 for welds)

Files Used:

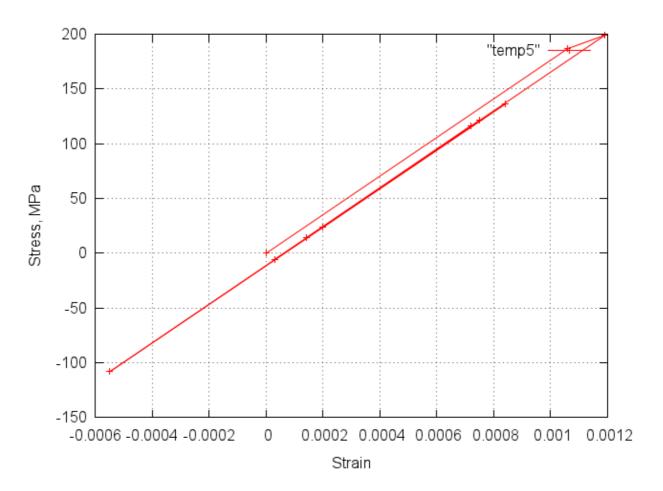
- Stress History (Sb+Sm)
- Rainflow File
- Material File

Loop	Sma	x Smin	N	Sigmax	. Sigm.	in De	lta Epsma	ax Epsmin	n DeltaEps	%Eps	%SWaT	%Sts	%Morr
1	219.6	-110.3	1.0	199.	-108.	307.	0.00119	00055	0.00174	0.0	0.0	0.0	0.0
2	152.3	-110.3	1.0	136.	-108.	244.	0.00084	00055	0.00139	0.0	0.0	0.0	0.0
3	152.3	-0.1	1.0	136.	-6.	142.	0.00084	0.00003	0.00080	0.0	0.0	0.0	0.0
4	131.2	20.9	2.0	117.	14.	103.	0.00072	0.00014	0.00058	0.0	0.0	0.0	0.0
5	136.4	31.5	2.0	121.	24.	98.	0.00075	0.00020	0.00055	0.0	0.0	0.0	0.0

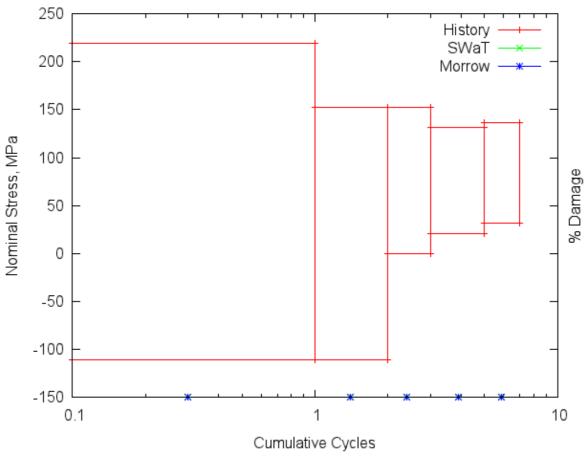
Predicted History Repetitions to Initiation:

StrainLife_Reps SWaT_Life_Reps StressLife_Reps Morrow_Reps Goodman_Reps (Reps= Repetions)
Infinity Infinity Infinity Infinity Infinity

Local Stress and Strain Response:



Cumulative Cycle Plot of History and Damage:



(Rectangles are Rainflow Cycle Sets: Sorted by Range: largest on Left)

Appendix 1: Print of "pdprop.env" Simulation Control file

```
# This file contains the starting filenames, variables etc
# for the Crack Propagation programs. It should be edited by the
# user before each simulation run. It can also be generated from web
# page at: to be determined
#TYPE= plate_thru_flaw
                         #with or without weld using ACTIVATEs:
           According to BS7910 M=Mm=Mb=1.0 and no welds.
#ACTIVATE_MmMb= 0 # ignored
#ACTIVATE_MkmMkb= 0
                      #
                         ignored
#ACTIVATE_fw=
                  1
                         Deactivate = 0
                                           #TYPE= options:
                               #Other
                               # plate_surface_flaw
                               # plate_long_surface_flaw
                                 plate_embedded_flaw
                                 plate_edge_flaw
                                pipe_inside_flaw
                                 pipe_full_inside_flaw
                                 pipe_full_outside_flaw
                               # rod_surface_flaw
```

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```
#
                                 # rod_full_outside_flaw
#
                                 # These problem types are used to pull in the
                                 # appropriate Fw, Mm, Mb, files etc.
# The factors described in this section may be ignored if not applicable to
# the particular problem type described above.
# (All dimensions in mm)
#B= 10.0 # plate (or pipe wall) thickness
\#W=70.0 \# plate width
#ri= 0. # Internal diameter if pipe problem. Ignored if not pipe
#azero= 1.5 # initial crack half length
#czero= 0.0 # initial 1/2 crack width at surface (not used for plate_tru_flaw)
          # Weld Feature width. Ignored if ACTIVATE_MkmMkb= 0 (above)
\#L = 0.
#HISTORYFILE= load1.txt
                           # historyFileName
           # Adjustments to load file variables:
#
            # Note that the MEANADD (below) is added AFTER the MAGFACTOR is applied.
\#MAGFACTOR\_m= 1.0 \# Multiply factor on membrane load. Result should be MPa
#MAGFACTOR_b= 1.0  # Multiply factor on bending load term. Result should be MPa #MEANADD_m= 0.0  # Mean shift in MPa added to membrane stress.  #MEANADD_b= 0.0  # Mean shift in MPa added to bending stress.
#MAXREPS= 1000000 # Max no. history repeats in simulation.
                      # One repetition or application of the load history is
                      # also called a "block" of cycles.
#MATERIAL= merged_a36_fitted.html #File name of material fitted data
                                   This file is used to define the cyclic
                                   stress-strain curve, and the Neuber Product curve.
                                      # Can be "table" or "Paris"
#DADN= table
                                     # Kth a m Kc units (ignored if #DADN= table )
#DADN_PARIS= 0.0 0.0 0.0 0.0 none
#DADN_TABLE= a36+1015.dadn # da/dN digitized da/dN curve for material,
                                   including the threshold, and KIc.
                                   If a threshold exists, put in a vertical line
                                   (with two identical X-axis points).
                                   If the threshold needs to be "turned off" then
                                   do NOT put in a vertical line at low da/dN.
                                   (Ignored when #DADN= PARIS )
#FAD Stuff:
#TensileFile= a36_Mattos_mono_engrSS_FLAT.txt #enter "none" if no FAD
#PmEOL= 70. #Set these so that Pm+Pb= 0.82*Syield for default.
#PbEOL= 100.
#Kmat= 1675.
#PinJoint= 0
                            #Set = 1 if struture is pinJointed (for bending)
#BLOCKSKIP= 1.0 percent
                                # At the end of each block check if the previous
                                   two blocks of cycles had similar damage (crack
                                   extension) within this percentage. If TRUE then
                                   simply skip the simulation of the next block,
                                   but just add the expected damage. Continue by
                                   simulating the block after the skip.
                                  A value of 0.0 will disallow skipping blocks.
#SAVELEVEL= 0
                             #Amount of output saved to disk:
                                  3=lots 2=medium 1=minimal
                                  0= save #crk= data into binary direct access file only
                                  No #crk= data will be written into the text logfile.
#
                                    Use for large output files with lots of cycles.
```

Appendix 2: Print of da/dn vs DeltaK Table in file plateA36_0.98

Appendix 3: Print of Stress-Strain-Init.Life file: "matfile"

```
#SAE Standard Fatigue Data File format
```

##

Pick one: #FDE_plot #FDE_fit #

```
#Copyright (C) 2012 F.D.E. Committee
#This data file is free software - you can redistribute it and/or
#modify it under the terms of the GNU General Public License as
#published by the Free Software Foundation; either version 2 of the
#license, or (at your option) any later version.
#This data file is distributed in the hope that it will be useful,
#but WITHOUT ANY WARRANTY - without even the implied warranty of
#MERCHANTABILITY or FITNESS FOR A PARTICULAR PURPOSE. See the
#GNU General PUblic License for more details.
#You should have received a copy of the GNU General PUblic License
#along with this program - if not, write to the Free Software
#Foundation, Inc., 59 Temple Place - Suite 330, Boston, MA 02111-1307, USA
#Try also their web site: http://www.gnu.org/copyleft/gpl.html
# NOTE: Fitted Data !!
# A36 Steel Merged Data Sets from Refs. 1 and 2:
# Ref.1: P.Dindinger report to Fat.Des.+Eval. Comm. Apr.2012
# Ref.2: G.A.Miller and H.S.Reemsnyder, "Strain-Cycle Fatigue of Sheet and
# Plate Steels I: Test Method Development and Data Presentation,"
# SAE Paper 830175, Detroit MI, Feb28-Mar.4, 1983
# NOTE that original test data ends at 2Nf = 1.3million.
#FileType= strain_life
#DataType= fitted
#TIMEcol= 0
#NAME= ASTM-A36
#NAME= Structural
#NAME= Steel
#Stress_units= ksi
#Strain_units= strain
#Sy= 38.4 0.2pc offset, 265 mpa
#Su= 69. ksi from Miller/Reemsnyder = 475 mpa
         0 #strain at Su not reported
```

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```
\#E= 29528. \text{ ksi} = 203600 \text{ mpa}
#FractureStrain= 0 not reported
#FractureStress= 0. not reported
#monotonic_K= 0 not reported
#monotonic_n= 0 not reported
#BHN= 138.
#%RA= 0. % not reported
#saedigcurve_v2.2.f starts.
# NOTE!! The Following Points are FITTED DATA: #NOTE!! Fitted Stress computed using Experm.
# Total Strain 2Nf Stress Mean Plastic Strain Initial
 \#Original test data ends at 2Nf = 1.3million.
#Points below are extrapolation:
  0.00125 2000000 29.6 0. 0.00025 29528. #Fitted_point 0.00106 5000000 27.1 0. 0.00014 29528. #Fitted_point
#
#
```