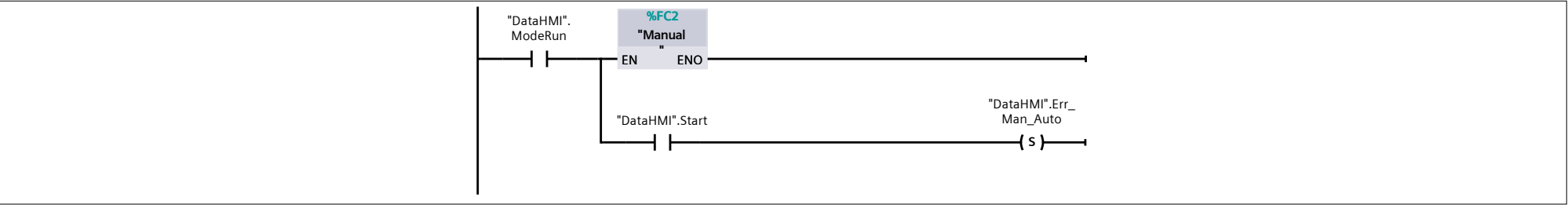


Main [OB1]

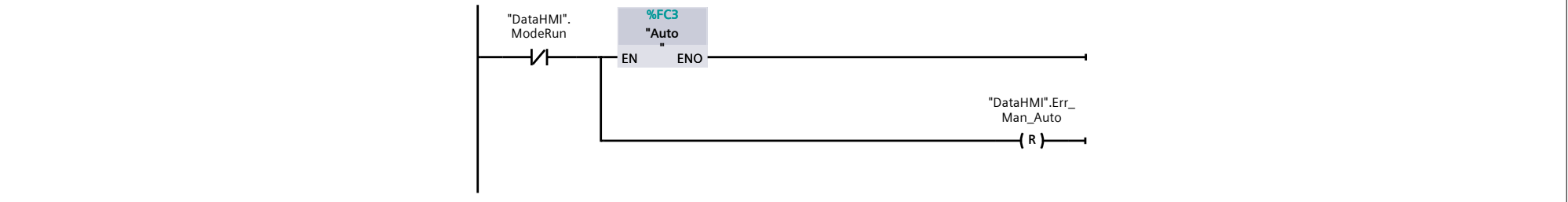
Main Properties							
General							
Name	Main	Number	1	Type	OB	Language	LAD
Numbering	Automatic						
Information							
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
▼ Temp			
Temp1_TG	Real		
Temp1_PV	Real		
Temp2_TG	Real		
Temp2_PV	Real		
Press_TG	Real		
Press_PV	Real		
Flow_TG	Real		
Flow_PV	Real		
Constant			

Network 1: Chế độ manual



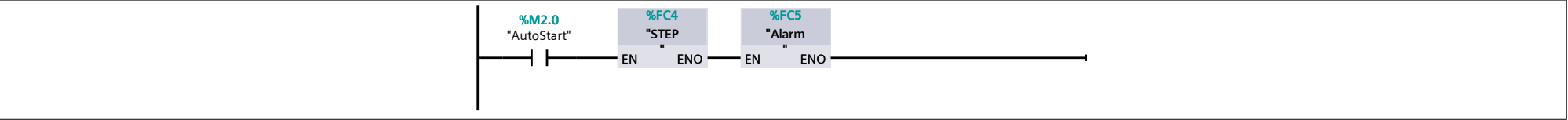
Network 2: Chế độ auto



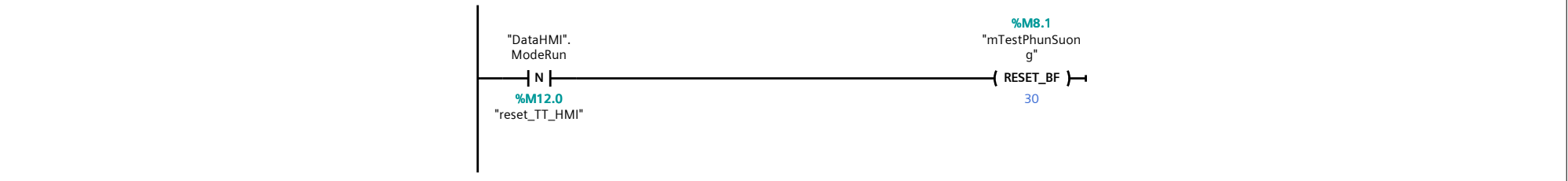
Network 3: Điều khiển ngõ ra



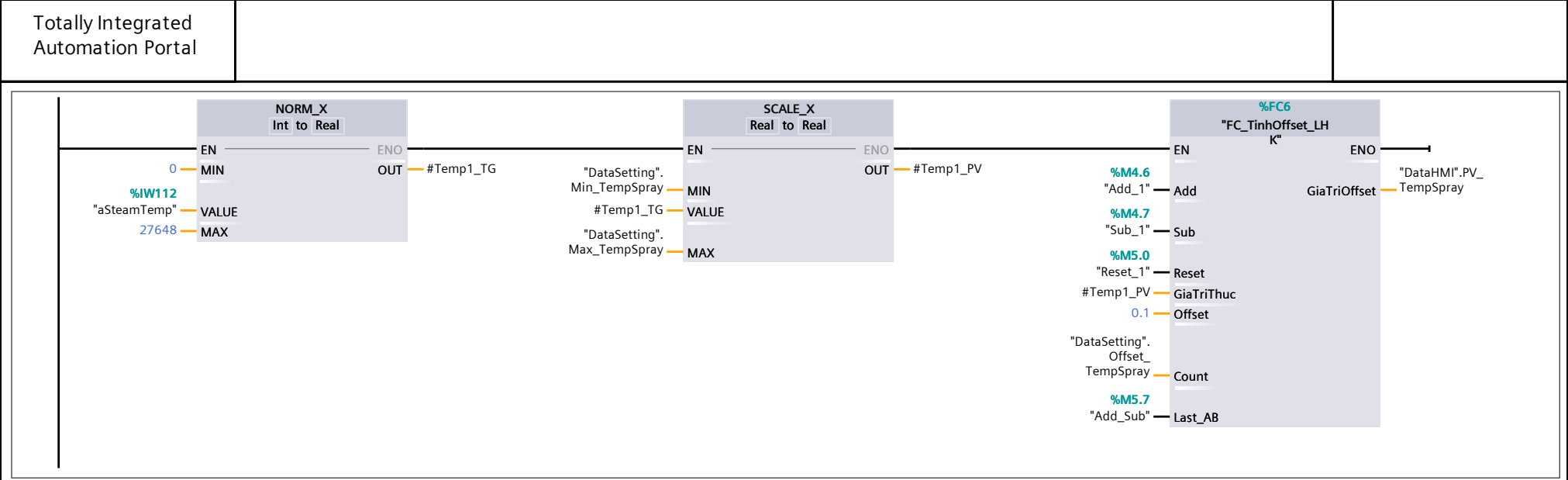
Network 4: Bước chạy và cảnh báo



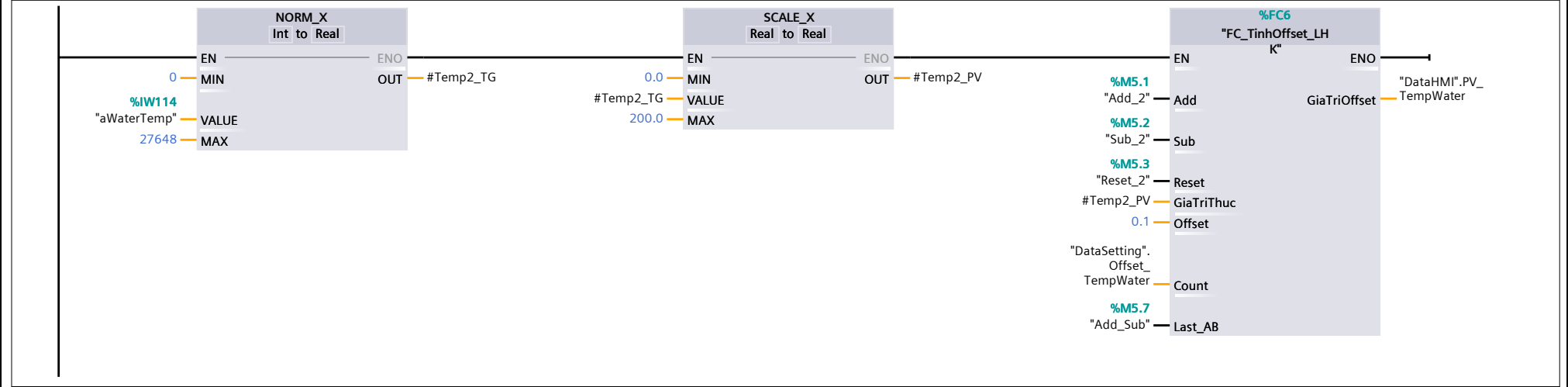
Network 5:



Network 6: Hien thi nhiet do phun

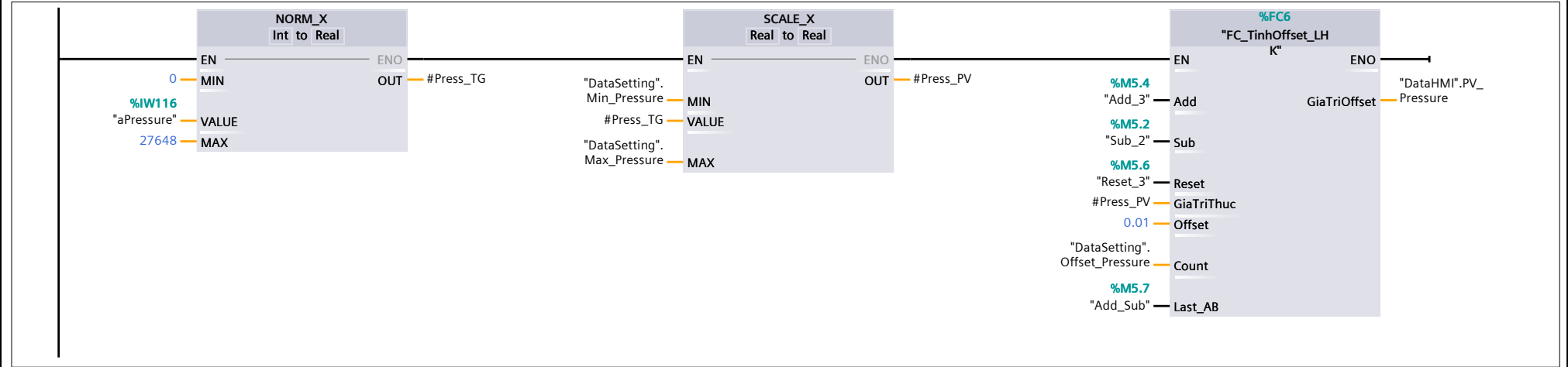


Network 7: Hien thi nhiet do nuoc



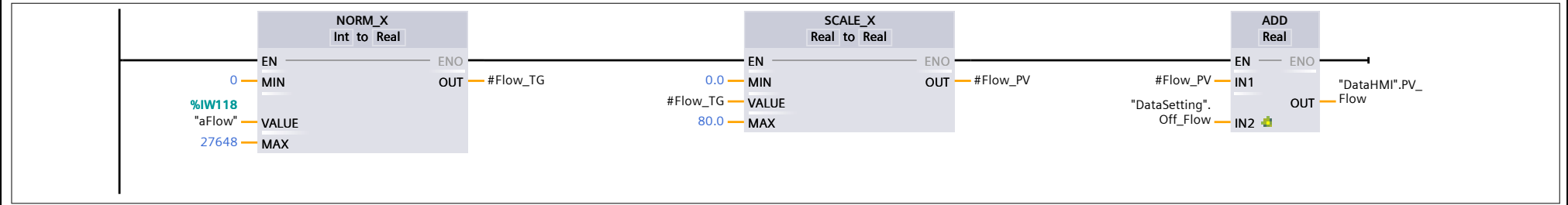
Network 8: Hien thi ap suat

Áp suất dùng ngõ của aFlow

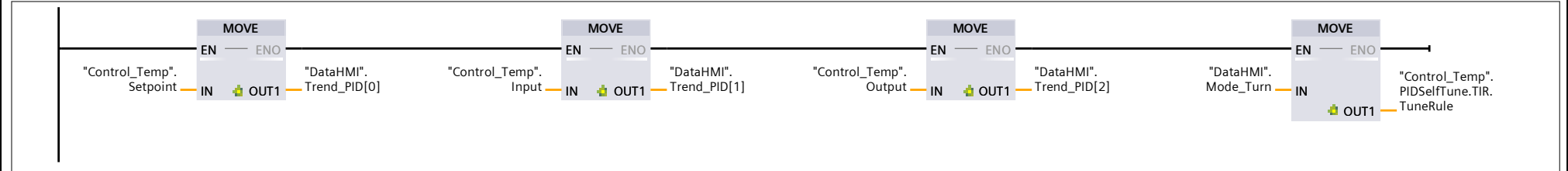


Network 9: Hien thi luu luong

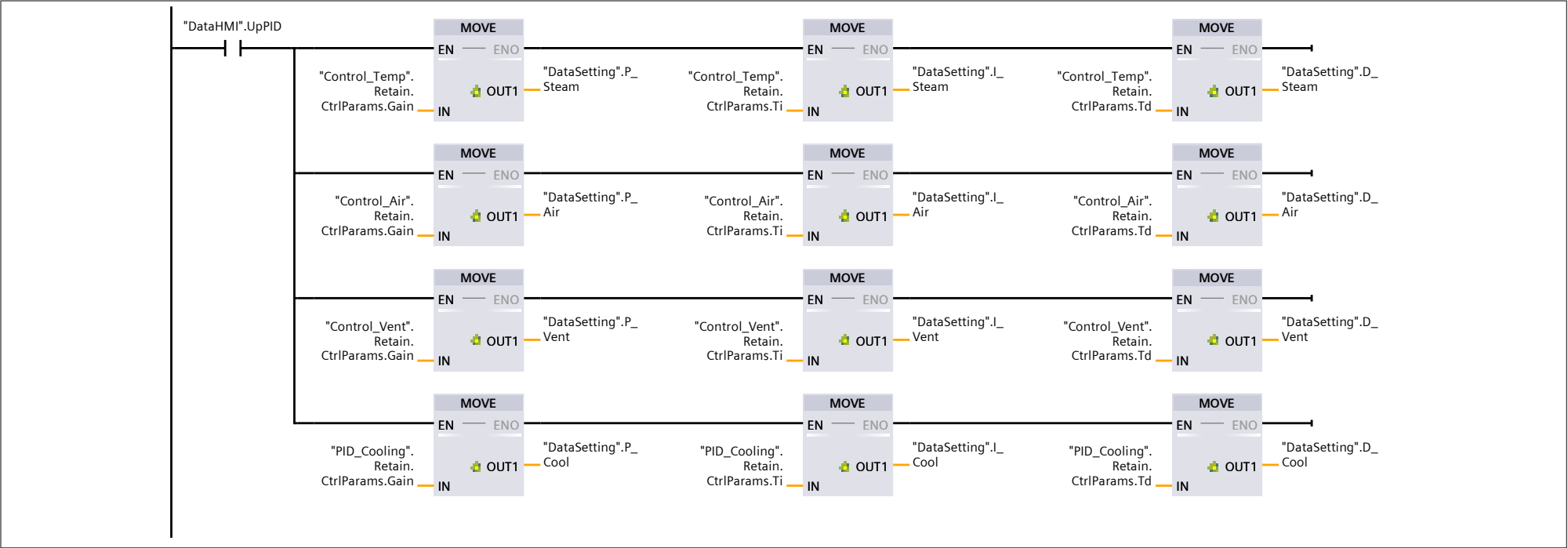
Luu luong dung ngõ của water



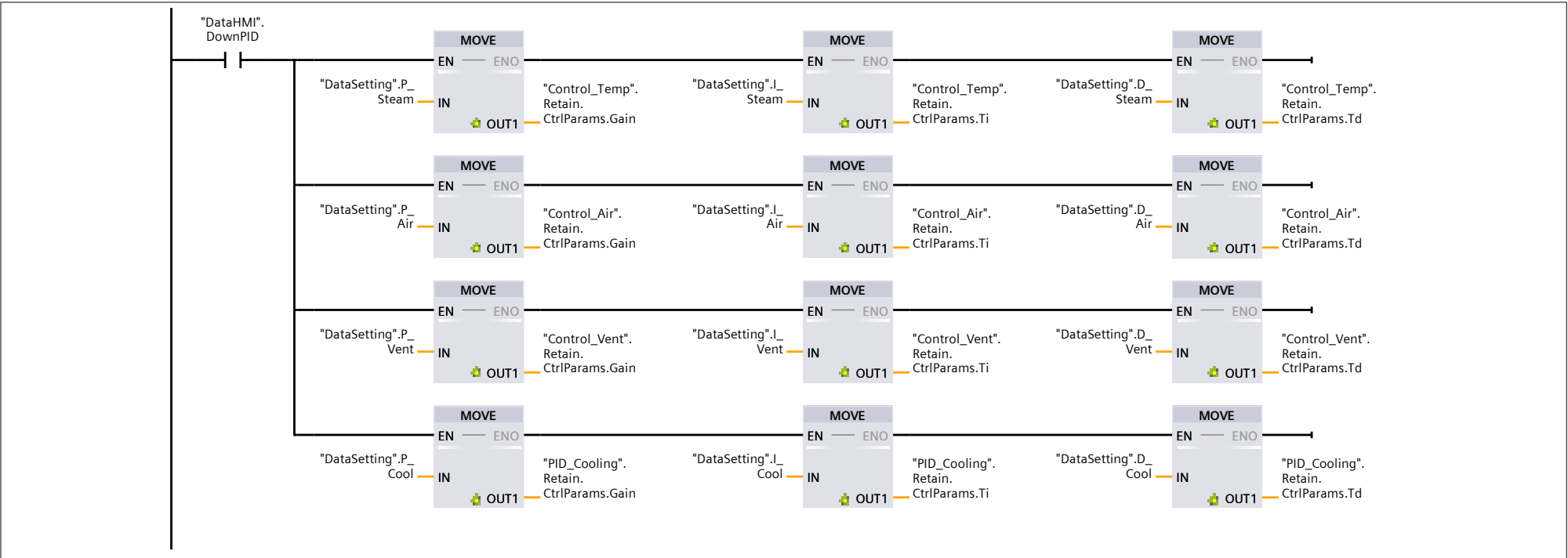
Network 10: Trend Biểu Đồ PID



Network 11: Upload PID Nhiệt + Áp + Hoi

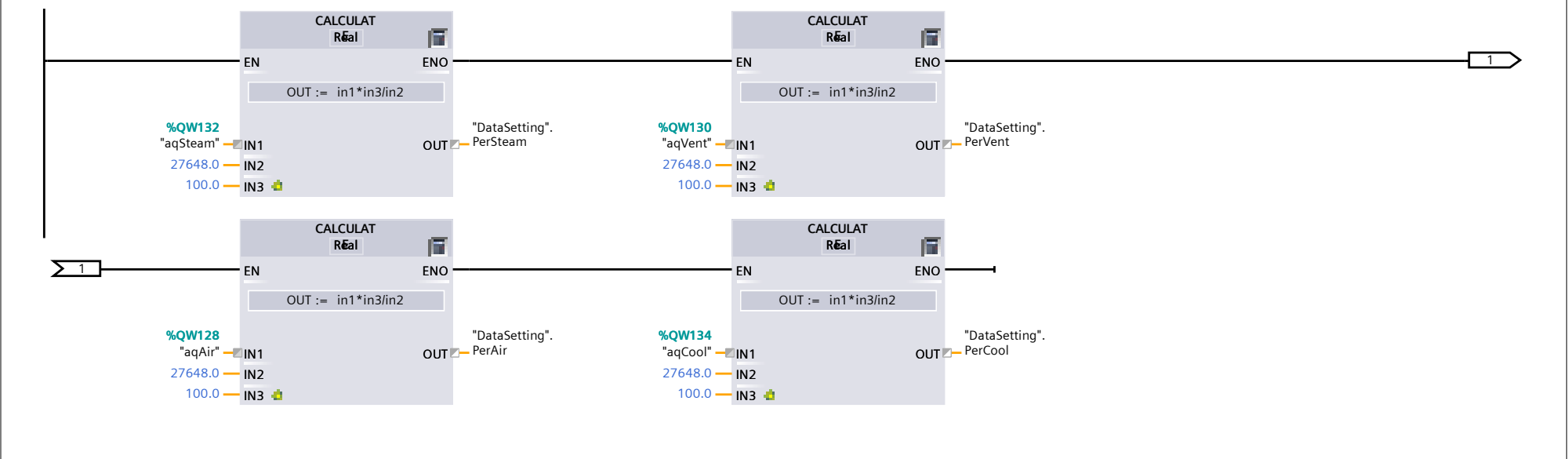


Network 12: Download PID



Network 13: Tinh phan tram ngo ra van

Network 13: Tinh phan tram ngo ra van



Network 14: Trend Biểu Đồ

