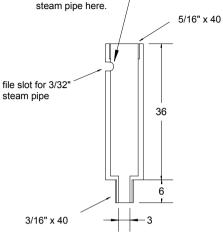
Displacement lubricator

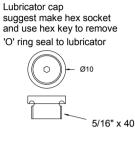
Make lubricator from 10mm dia. brass, silver solder 3/32" main steam pipe into slot, then drill .5mm hole into



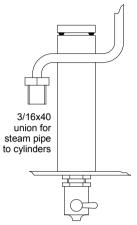
Make a thin (1mm) nut from 6mm hex to secure to footplate

Lubricator drain valve from 6mm hex brass

Scale twice full size



3/32" copper steam pipe from regulator see pipe layout drawing for shape



Alternative lubricator drain valve from 6mm hex brass (simpler to make) Scale twice full size

3/16" x 40

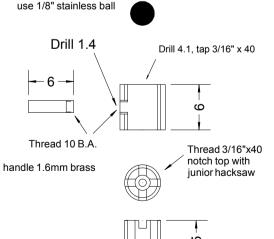
0

10BA

6 degree taper

drill 1mm right through after inserting plug cock

Plug cock from 3mm brass retain with short spring and 10BA nut. Make handle from 1.6mm brass rod



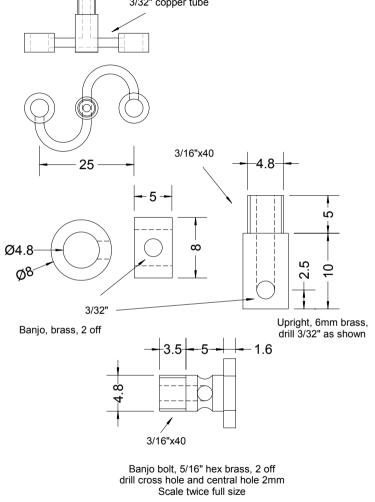
Steam Tee
Silver solder
Check spacing of banjos
from assembled cylinders
"S" shape gives some flexibility

Union nut from 1/4" hex

3/16" x 40 thread

Assembled Tee

Scale full size



Wild Rose III sheet 18 Lubricator and Steam Tee

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