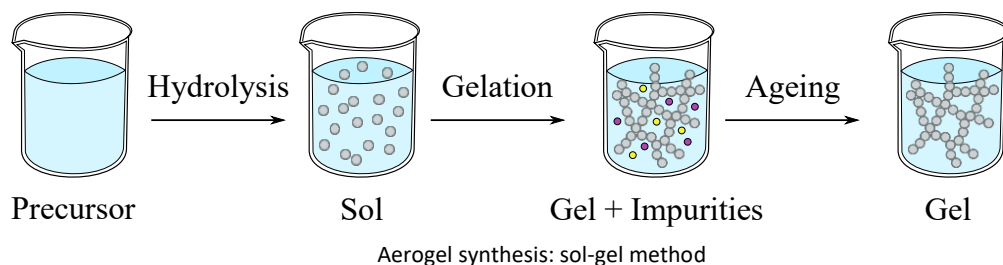
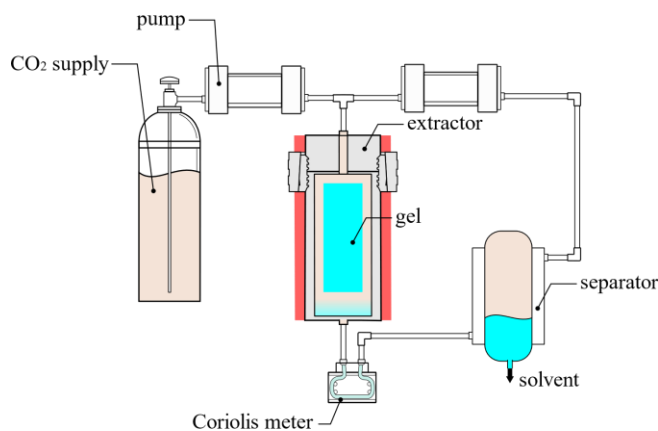
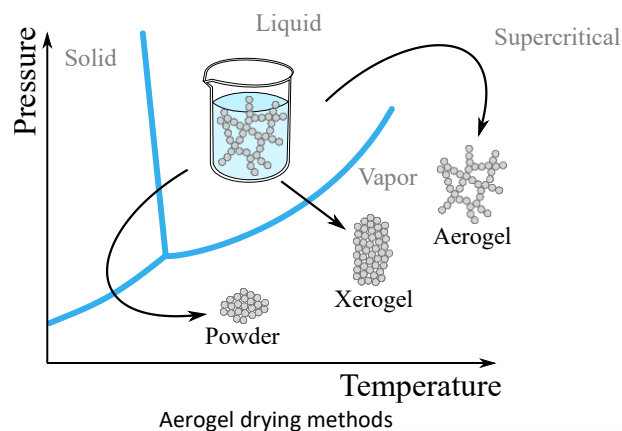


Silica Aerogel

Aerogel is a versatile class of low-density, high surface area, adjustable surface chemistry, nanoporous material attractive for a wide range of applications, including thermal insulation, light-weighting of transportation, catalyst and use as an adsorption medium in environmental remediation.



- **Gelation**: React silicon alkoxide, say, with water to form solid silica skeleton with alcohol-filled pores (alcogel).
- **Aging**: Increase alcogel strength by soaking at elevated temperature – continued hydrolysis and condensation, Ostwald ripening and syneresis.
- **Drying**: Replace pore liquid with gas without damaging the silica structure.



Simplified schematic of a representative SCCO₂ extraction rig



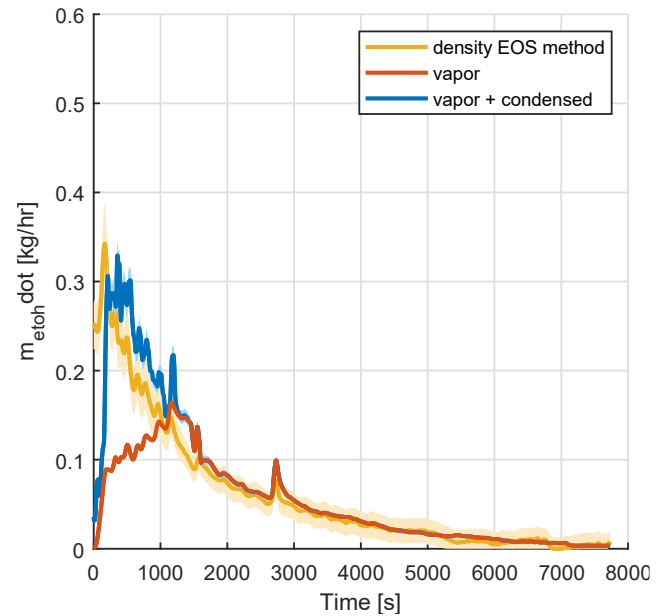
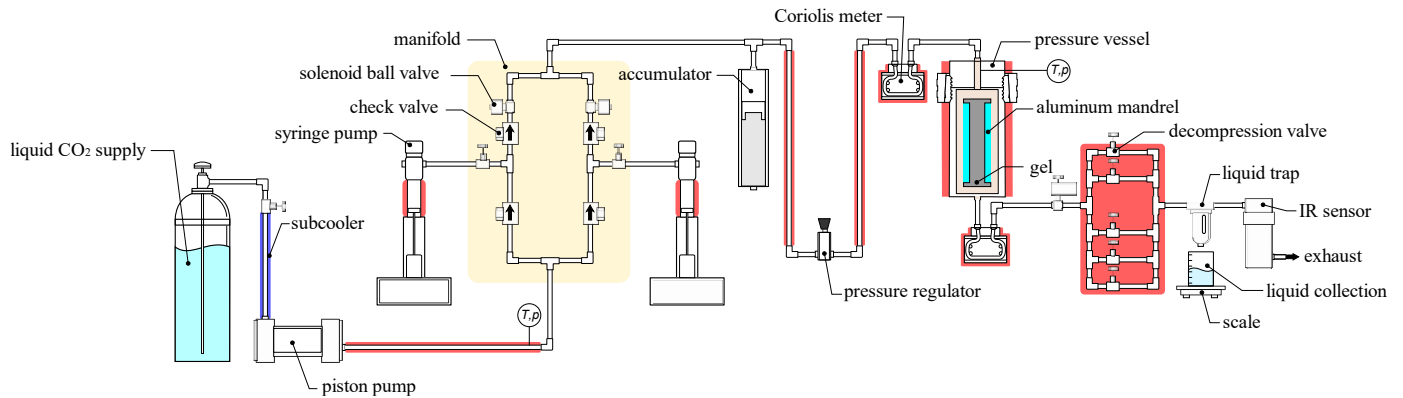
Gel mold and silica aerogels of various thicknesses

During aerogel manufacture, first, an alcogel, i.e., porous nanoskeleton filled with alcohol, is synthesized via a sol-gel process. The alcohol must be removed (i.e., the aerogel must be “dried”) without damaging its delicate porous nanoskeleton via capillary forces to convert it into an aerogel. Slow, diffusion-limited mass transfer during drying is a key barrier to aerogel’s widespread adoption. Development of cost- and energy-efficient aerogel manufacture requires an in-depth understanding of the underlying drying mechanisms.

Supercritical CO₂ Drying

Designed and constructed an experimental apparatus to measure continuous rates of alcohol extraction from SCCO₂ drying of aerogels using 2 independent methods:

- Total mass flow rate of (CO₂ + EtOH) effluent (\dot{m}) measured by downstream Coriolis meter and, after decompression, liquid-component of two-phase mixture is continuously weighed on a scale and mass fraction of EtOH in vapor measured by infrared hydrocarbon sensor.
- Measure total effluent mass flow rate and mixture density (ρ) with downstream Coriolis meter and based on known equation-of-state $\rho(m_{\text{EtOH}}, T, p)$ and measured T and p , compute m_{EtOH} in effluent. Then, $\dot{m}_{\text{EtOH}} = m_{\text{EtOH}} \dot{m}$.



Extraction rates for 7.5 mm-thick annular gel at 4kg/h SCCO₂ mass flow rate.

