

| Component Type | Mass [kg] | Length [m] | Notes |
|----------------|--------------|------------|---|
| Joint 1 | 1.42 | 0 | |
| Link 1 | 0.2019843687 | 0.0762 | |
| Joint 2 | 1.42 | 0 | Sum Mass of components below for Torque |
| Link 2 | 0.4039687374 | 0.2024 | |
| Joint 3 | 0.88 | 0 | |
| Link 3 | 0.3366406145 | 0.127 | |
| Joint 4 | 0.88 | 0 | Sum Mass of |
| Link 4 | 0.5386249832 | 0.2532 | |
| Joint 5 | 0.88 | 0 | Matching to Joint 3 spec |
| Link 5 | 0.2 | 0.0762 | End Effector |
| Point mass | 5 | 0 | Payload mass dictates torque requirements |
| | | 0.735 | |

| | | | |
|--|--|-------------------|------|
| | Numbers increase from Proximal to Distal | Cost per Arm: | 1310 |
| | | Total Upper Body: | 2620 |

Assumptions
Mass of links are based on tube diameter
Joint masses based on Stompy

| Joint 4 Torque Calculation (Shoulder) | Qty | Units | Notes |
|---------------------------------------|--------------|-----------|--|
| Mass: Link 5 and Link 4 | 0.7386249832 | Kilograms | |
| Length: Link 5 and Link 4 | 0.3294 | Meter | |
| Center of Mass Sum Link 4 and 5 | 0.1647 | Meter | Assume Cylindrical Tube uniform geometry |
| Weight of Beam | 7.245911085 | N | |
| Weight of Payload | 49.05 | N | Treated as point mass |
| Length: Joint 4 to Payload | 0.3294 | Meter | |
| Weight of Joint 5 | 8.6328 | N | Treated as point mass |
| Length: Joint 4 to Joint 5 (link 4) | 0.2532 | Meter | |
| Moment: Beam (link 4 and 5) | 1.193401556 | Nm | Force * distance |
| Moment: Payload | 16.15707 | Nm | |
| Moment: Joint 5 | 2.18582496 | Nm | |
| Moment on Joint 4: (Sum of Moments) | 19.53629652 | Nm | Rated Torque Spec |

| Joint 2 Torque Calculation (Elbow) | Qty | Units | Notes |
|-------------------------------------|-------------|-------|-------------------|
| Mass: Link 5, 4, 3, 2 | 1.479234335 | Kg | |
| Length: Link 5, 4, 3, 2 | 0.6588 | Meter | |
| Center of Mass Sum Links 5,4,3,2 | 0.3294 | Meter | |
| Weight of Beam | 14.51128883 | N | |
| Weight of Payload | 49.05 | N | |
| Length: Joint 2 to Payload | 0.4564 | Meter | |
| Weight of Joint 5 | 8.6328 | N | |
| Length: Joint 2 to Joint 5 | 0.5826 | Meter | |
| Weight: Joint 4 | 8.6328 | N | |
| Length: Joint 2 to Joint 4 | 0.3294 | Meter | |
| Weight: Joint 3 | 8.6328 | N | |
| Length: Joint 2 to Joint 3 | 0.2024 | Meter | |
| Moment: Beam (Link 5,4,3,2) | 4.78001854 | Nm | |
| Moment: Payload | 22.38642 | Nm | |
| Moment: Joint 5 | 5.02946928 | Nm | |
| Moment: Joint 4 | 2.84364432 | Nm | |
| Moment: Joint 3 | 1.74727872 | Nm | |
| Moment on Joint 2: (Sum of Moments) | 36.78683086 | Nm | Rated Torque Spec |

| Joint 1 Torque Calculation (Elbow) | Qty | Units | Notes | Note: Motor Lengths are treated as negligible | | | | | | |
|-------------------------------------|--------------|-----------|--|---|--|--|--|--|--|--|
| Mass: Link 5, 4, 3, 2 | 1.479234335 | Kg | | This is effectievly the same torque as on Joint 2. Assume joint 2 bent 90 degrees applying moment on 1. Mass and moments from joint 2 and 1 negated a | | | | | | |
| Length: Link 5, 4, 3, 2 | 0.5588 | Meter | | | | | | | | |
| Center of Mass Sum Links 5, 4, 3, 2 | 0.2794 | Meter | | | | | | | | |
| Weight of Beam | 14.51128883 | N | | | | | | | | |
| Weight of Payload | 49.05 | N | | | | | | | | |
| Length: Joint 2 to Payload | 0.4064 | Meter | | | | | | | | |
| Weight of Joint 5 | 2.3544 | N | | | | | | | | |
| Length: Joint 2 to Joint 5 | 0.4826 | Meter | | | | | | | | |
| Weight: Joint 4 | 2.3544 | N | | | | | | | | |
| Length: Joint 2 to Joint 4 | 0.2794 | Meter | | | | | | | | |
| Weight: Joint 3 | 2.3544 | N | | | | | | | | |
| Length: Joint 2 to Joint 3 | 0.1524 | Meter | | | | | | | | |
| Moment: Beam (Link 5,4,3,2) | 4.054454098 | Nm | | | | | | | | |
| Moment: Payload | 19.93392 | Nm | | | | | | | | |
| Moment: Joint 5 | 1.13623344 | Nm | | | | | | | | |
| Moment: Joint 4 | 0.65781936 | Nm | | | | | | | | |
| Moment: Joint 3 | 0.35881056 | Nm | | | | | | | | |
| Moment on Joint 2: (Sum of Moments) | 26.14123746 | Nm | Rated Torque Spec | | | | | | | |
| Joint 3 Torque Calculation | Qty | Units | Notes | | | | | | | |
| Mass: Link 5 and 4 | 0.7386249832 | Kilograms | | | | | | | | |
| Length: Link 5 and 4 | 0.2794 | Meter | | | | | | | | |
| Center of Mass Sum Links 5 and 4 | 0.1397 | Meter | Assume Cylindrical Tube uniform geometry | | | | | | | |
| Weight of Beam | 7.245911085 | N | | | | | | | | |
| Weight of Payload | 49.05 | N | Treated as point mass | | | | | | | |
| Length: Joint 4 to Payload | 0.2794 | Meter | | | | | | | | |
| Weight of Joint 5 | 2.3544 | N | Treated as point mass | | | | | | | |
| Length: Joint 4 to Joint 5 (link 4) | 0.2032 | Meter | | | | | | | | |
| Moment: Beam (link 4 and 5) | 1.012253779 | Nm | Force * distance | | | | | | | |
| Moment: Payload | 13.70457 | Nm | | | | | | | | |
| Moment: Joint 5 | 0.47841408 | Nm | | | | | | | | |
| Moment on Joint 4: (Sum of Moments) | 15.19523786 | Nm | Rated Torque Spec | | | | | | | |