

## 1. Project Objective

Analyze employee attrition and identify key factors influencing it. Predict at-risk employees to help HR take proactive actions and improve retention strategies.

## 2. Dataset Overview

The dataset contains 1470 employees and 35 features, including demographics, education, satisfaction level, job metrics, and salary information. The target variable is Attrition (Yes/No).

## 3. Data Cleaning & Preprocessing

- Checked for null values
- Encoded categorical variables into numeric form using Label Encoding
- Dropped redundant columns like EmployeeNumber, EmployeeCount, StandardHours, Over18
- Verified no empty or duplicate rows after preprocessing

## 4. Exploratory Data Analysis (EDA)

- Attrition Distribution: No = 1233, Yes = 237
- Job Role Distribution visualized using horizontal bar charts
- Correlation analysis revealed OverTime, WorkLifeBalance, and JobSatisfaction as key influencers
- Age and YearsAtCompany also show moderate correlation with attrition

## 5. Modeling Approach

- Split dataset into train-test sets (80%-20%)
- Models used: Logistic Regression and Random Forest Classifier
- Handled class imbalance using class\_weight='balanced'
- Evaluated model performance using Accuracy, Precision, Recall, and F1-Score

## 6. Model Evaluation

Logistic Regression:

Accuracy: 67%

Recall for Attrition: 72%

Random Forest:

Accuracy: 84%

Recall for Attrition: 9%

Conclusion: Logistic regression performs better in identifying employees at risk of leaving, even though overall accuracy is lower.

## 7. Top Features Influencing Attrition

1. OverTime
2. JobSatisfaction
3. WorkLifeBalance
4. YearsAtCompany
5. EnvironmentSatisfaction
6. DistanceFromHome
7. JobInvolvement
8. MonthlyIncome
9. NumCompaniesWorked
10. JobRole

## 8. Insights

- Employees working overtime show higher attrition
- Poor work-life balance increases attrition risk
- Job satisfaction and environment satisfaction are strong retention factors
- Employees with low tenure are more likely to leave
- Distance from home contributes to attrition in some job roles

## 9. Recommendations for the Company

- Limit mandatory overtime to reduce burnout
- Implement flexible working policies for better work-life balance
- Regular satisfaction surveys to monitor morale
- Provide clear career growth paths and training opportunities
- Focus retention strategies on early-tenure employees
- Use predictive insights to identify high-risk employees early

## 10. Conclusion

The IBM HR Analytics Project successfully identified key factors contributing to employee attrition. By leveraging predictive analytics and data-driven insights, HR can make informed decisions to enhance employee satisfaction, improve retention, and maintain organizational productivity.