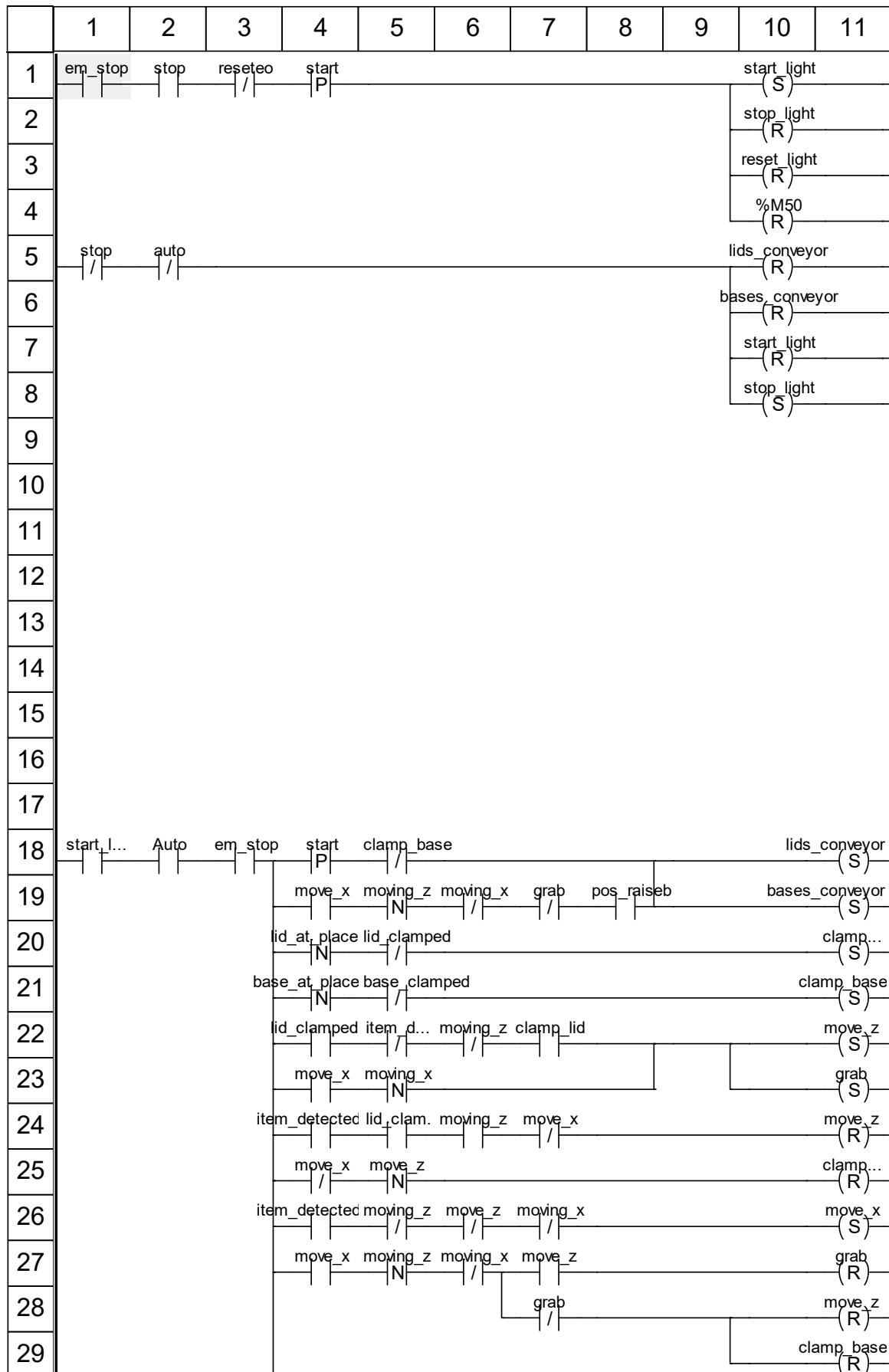
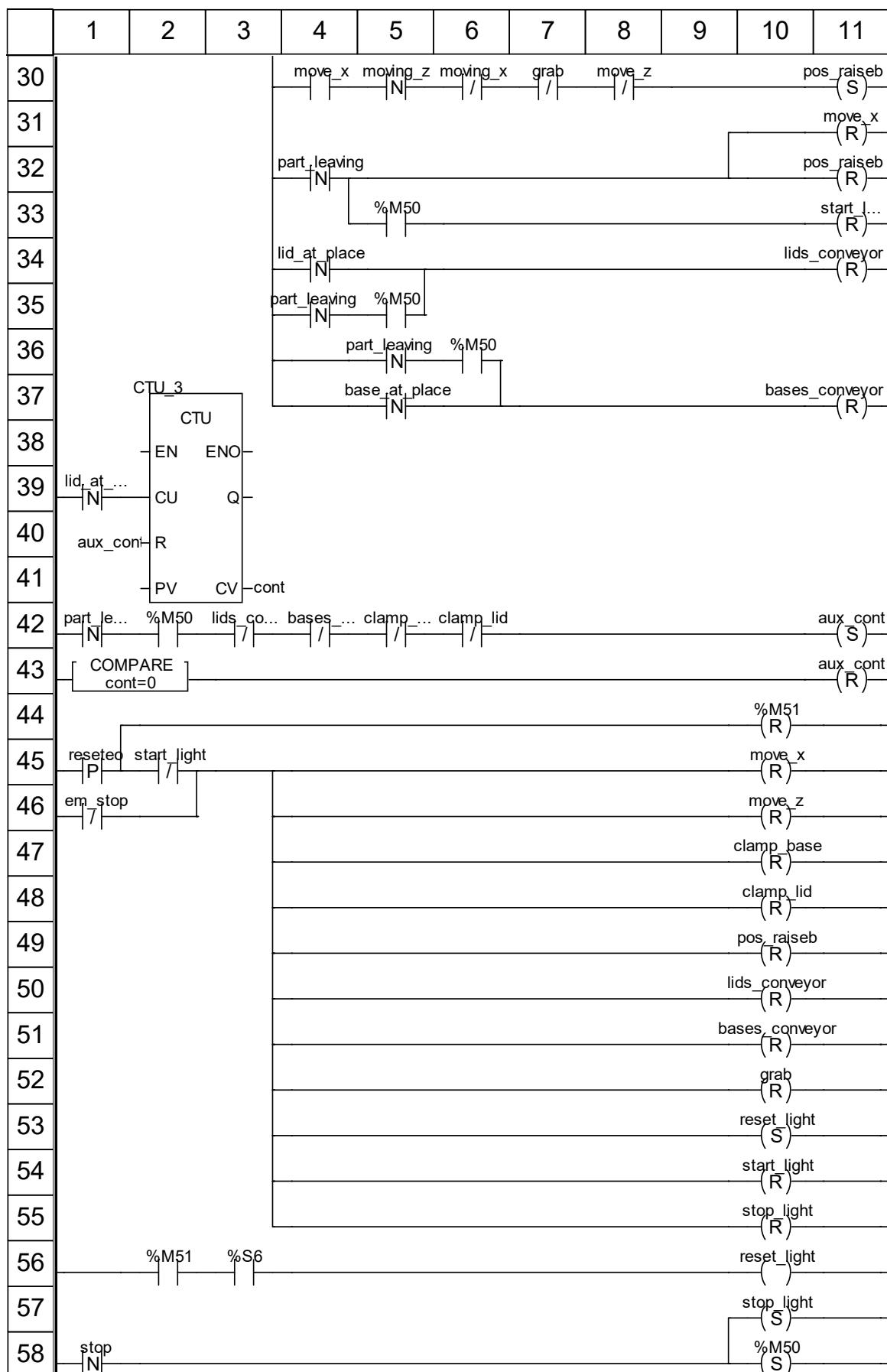


## Escena5\_LD



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	1	2	3	4	5	6	7	8	9	10	11
59	em_stop N									%M51 (S)	
60	start_l... manual em_stop start clamp_base										lids_conveyor (S)
61		move_x moving_z moving_x / grab / pos_raised									bases_conveyor (S)
62		lid_at_place lid_clamped	N	/							clamp... (S)
63		base_at_place base_clamped	N	/							clamp_base (S)
64		lid_clamped item_d... moving_z clamp_lid	/	/	/	/					move_z (S)
65		move_x moving_x	N								grab (S)
66		item_detected lid_clam. moving_z move_x				/					move_z (R)
67		move_x move_z	/	N							clamp... (R)
68		item_detected moving_z move_z moving_x	/	/	/	/					move_x (S)
69		move_x moving_z moving_x move_z	N	/							grab (R)
70						grab					move_z (R)
71											clamp_base (R)
72		move_x moving_z moving_x grab move_z	N	/	/	/					pos_raised (S)
73											move_x (R)
74		part_leaving	N								pos_raised (R)
75											start_l... (R)
76											
77											
78		lid_at_place	N								lids_conveyor (R)
79		part_leaving	N								
80		part_leaving	N								
81		base_at_place	N								bases_conveyor (R)