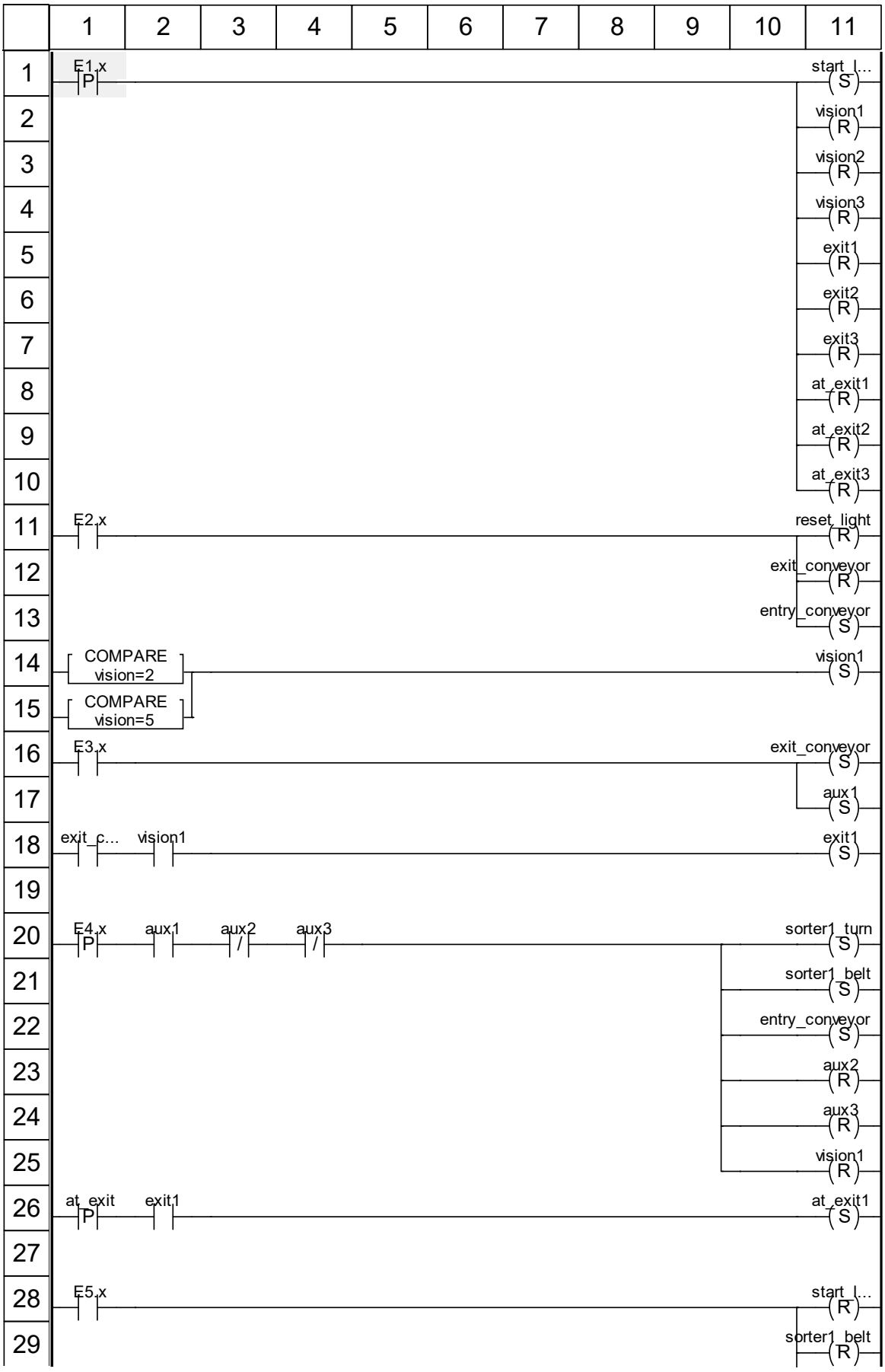
Acciones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E1.x
P
start_l...
S
vision1
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vision2
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vision3
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exit1
R
exit2
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exit3
R
at_exit1
R
at_exit2
R
at_exit3
R
11
E2.x
reset_light
R
12
exit_conveyor
R
13
entry_conveyor
S
14
COMPARE
vision=2
vision1
S
15
COMPARE
vision=5
16
E3.x
exit_conveyor
S
17
aux1
S
18
exit_c...
vision1
exit1
S
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20
E4.x
P
aux1
aux2
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aux3
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sorter1_turn
S
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sorter1_belt
S
22
entry_conveyor
S
23
aux2
R
24
aux3
R
25
vision1
R
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at_exit
P
exit1
at_exit1
S
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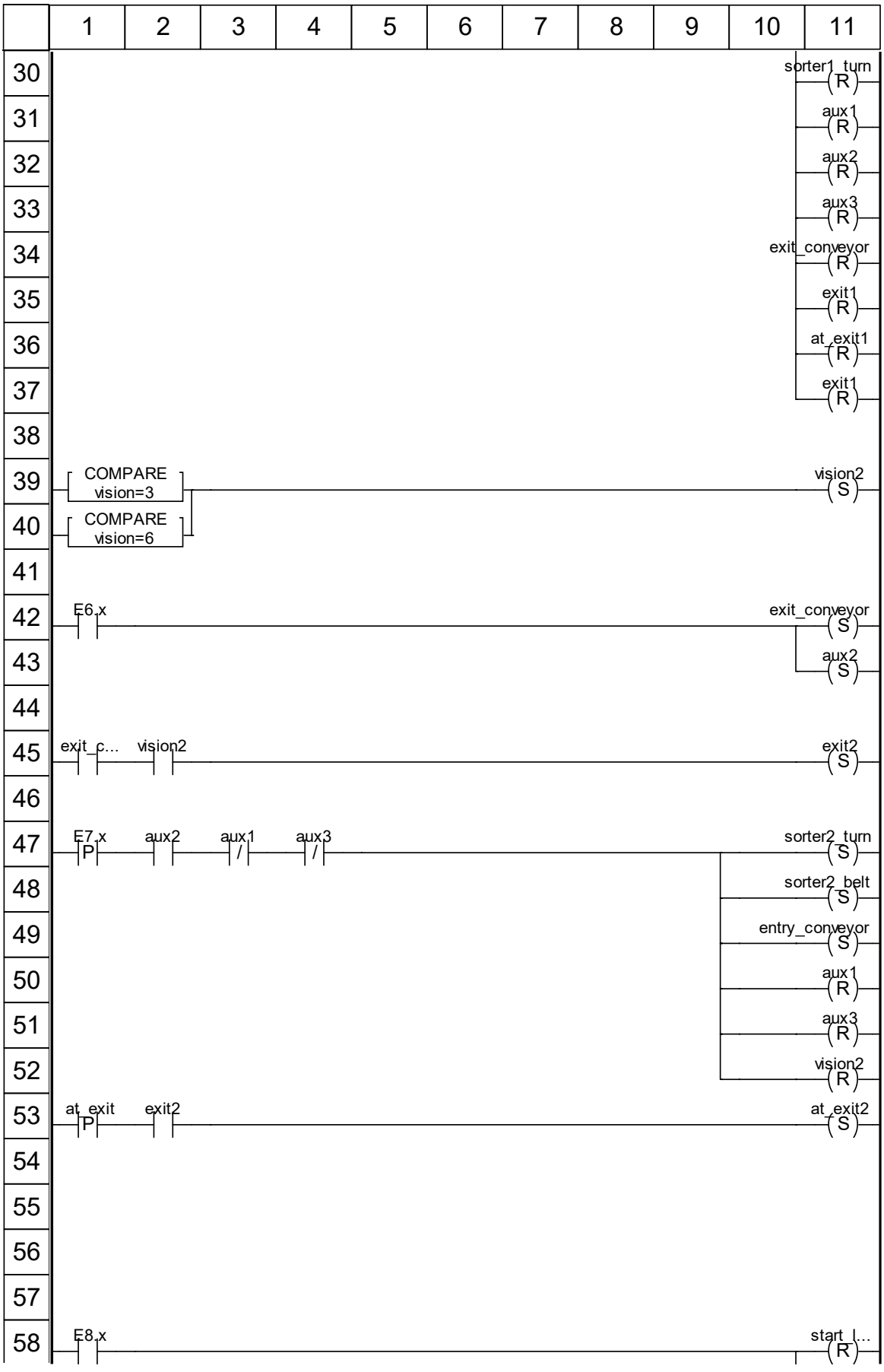
28
E5.x
start_l...
R
29
sorter1_belt
R

Acciones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58
sorter1_turn
(R)
aux1
(R)
aux2
(R)
aux3
(R)
exit_conveyor
(R)
exit1
(R)
at_exit1
(R)
exit1
(R)
COMPARE
vision=3
COMPARE
vision=6
vision2
(S)
E6.x
exit_conveyor
(S)
aux2
(S)
exit_c...
vision2
exit2
(S)
E7.x
P
aux2
aux1
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aux3
/
sorter2_turn
(S)
sorter2_belt
(S)
entry_conveyor
(S)
aux1
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aux3
(R)
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(R)
at_exit
P
exit2
at_exit2
(S)
E8.x
start_l...
(R)

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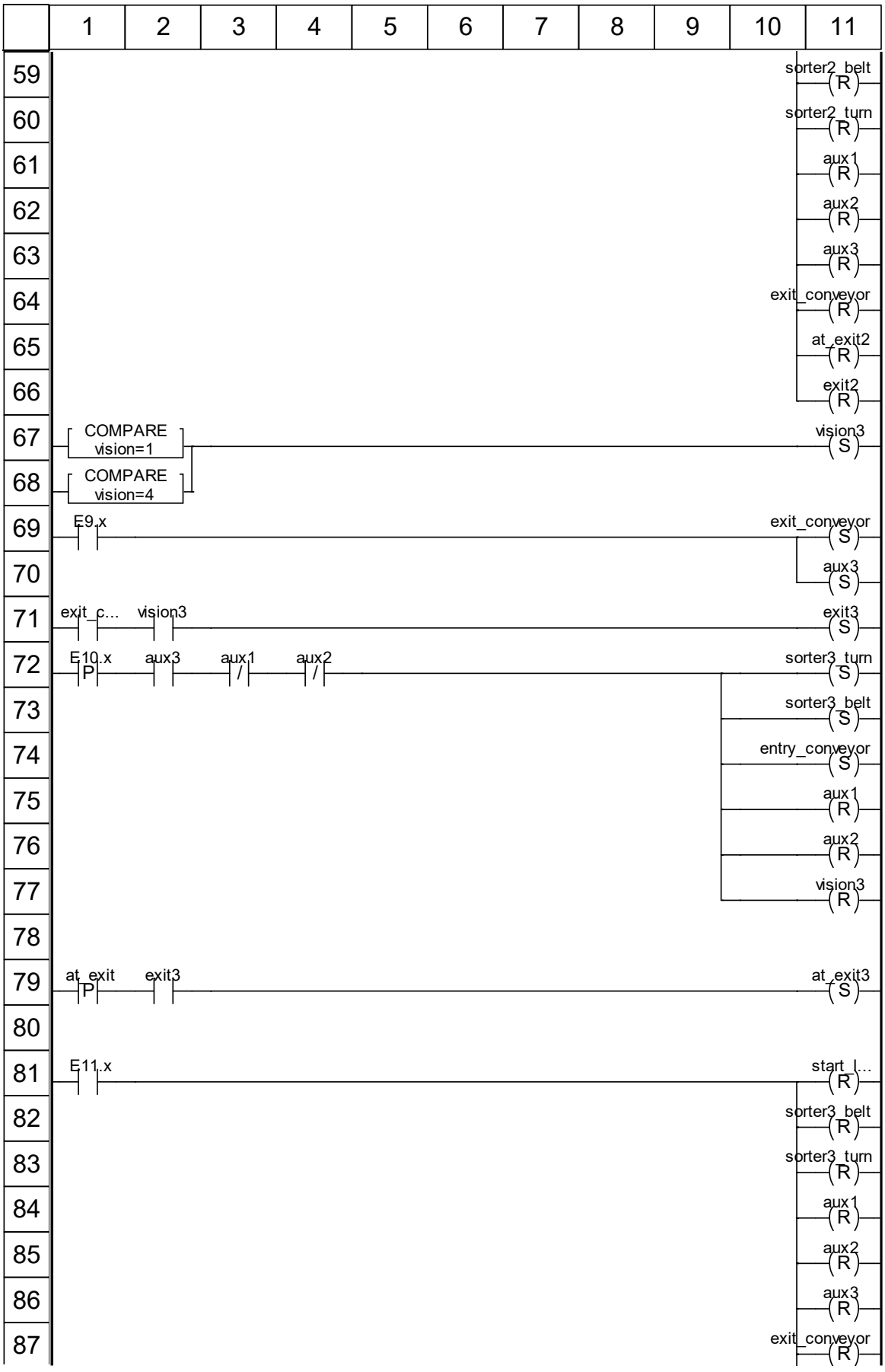
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sorter2_belt
R
sorter2_turn
R
aux1
R
aux2
R
aux3
R
exit_conveyor
R
at_exit2
R
exit2
R
COMPARE
vision=1
COMPARE
vision=4
vision3
S
E9.x
exit_conveyor
S
aux3
S
exit_c...
vision3
exit3
S
E10.x
P
aux3
aux1
/
aux2
/
sorter3_turn
S
sorter3_belt
S
entry_conveyor
S
aux1
R
aux2
R
vision3
R
at_exit
P
exit3
at_exit3
S
E11.x
start_l...
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R
sorter3_turn
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aux1
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aux2
R
aux3
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exit_conveyor
R

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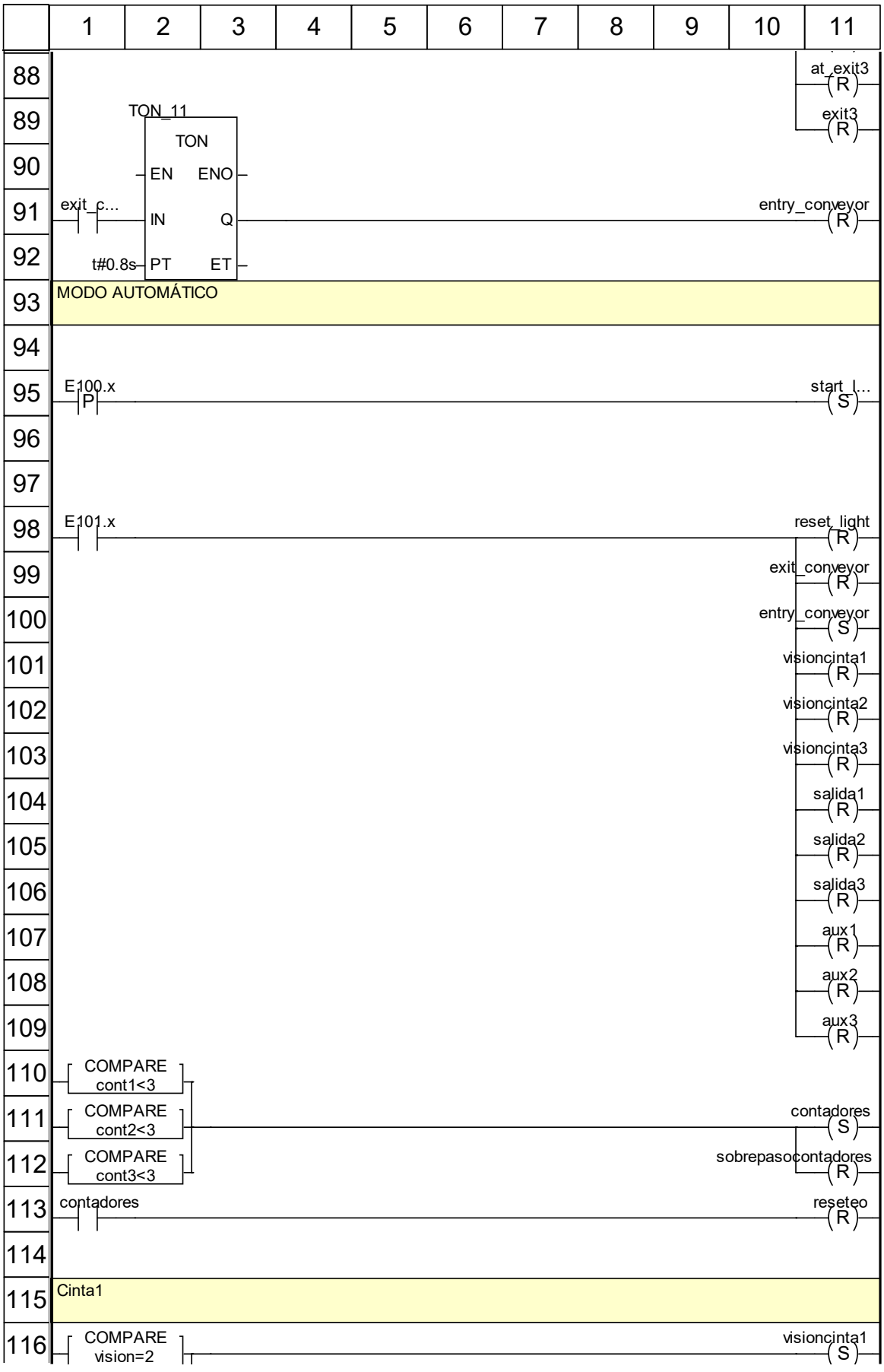
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116
at_exit3
R
exit3
R
TON_11
TON
EN
ENO
exit_c...
IN
Q
entry_conveyor
R
t#0.8s
PT
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MODO AUTOMÁTICO
E100.x
P
start_l...
S
E101.x
reset_light
R
exit_conveyor
R
entry_conveyor
S
visioncinta1
R
visioncinta2
R
visioncinta3
R
salida1
R
salida2
R
salida3
R
aux1
R
aux2
R
aux3
R
COMPARE
cont1<3
COMPARE
cont2<3
COMPARE
cont3<3
contadores
S
sobrepasocontadores
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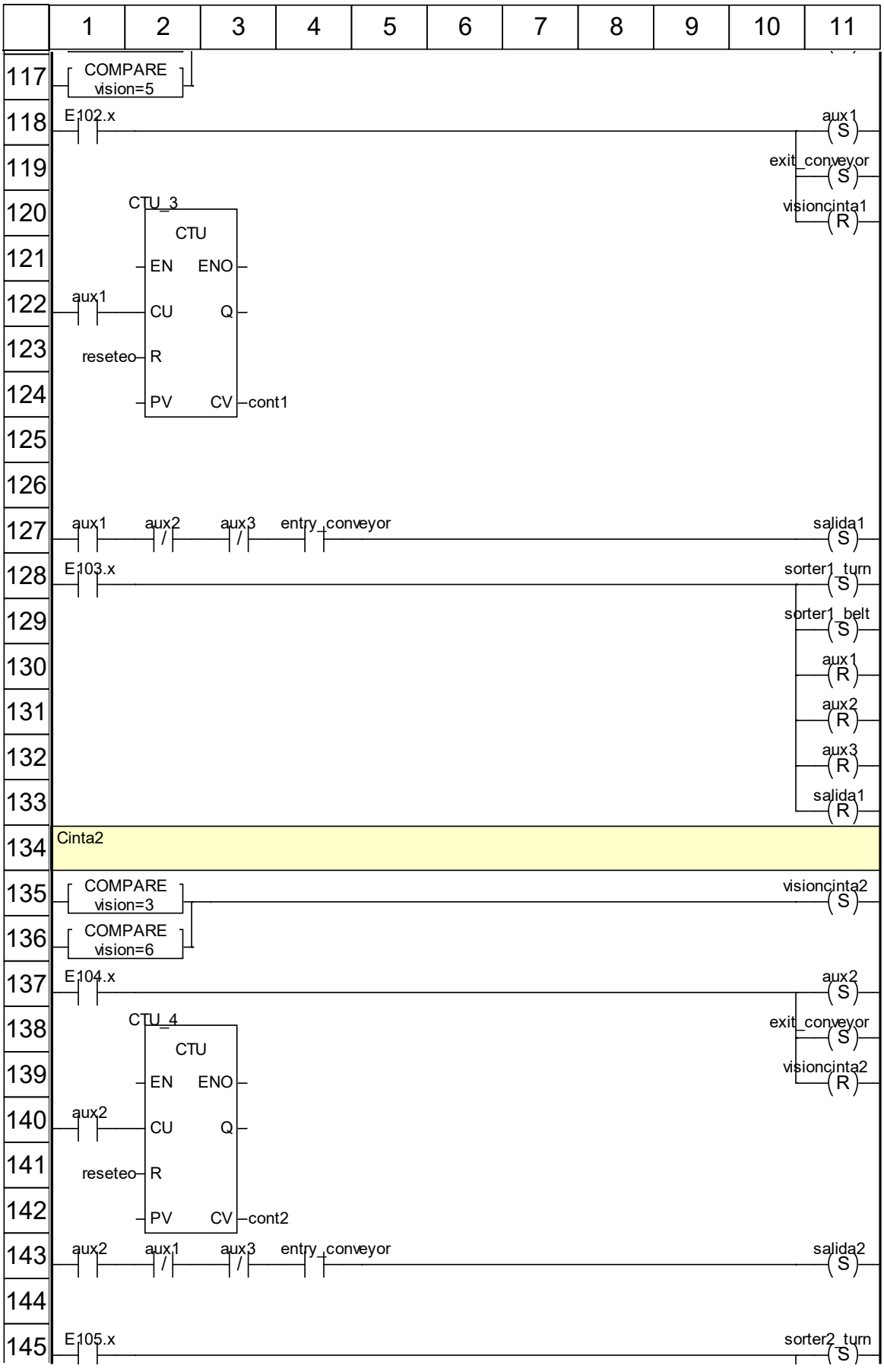
contadores
reseteo
R
Cinta1
COMPARE
vision=2
visioncinta1
S

Acciones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COMPARE
vision=5
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E102.x
aux1
S
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exit_conveyor
S
120
CTU_3
visioncinta1
R
CTU
121
EN
ENO
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aux1
CU
Q
123
reseteo
R
124
PV
CV
cont1
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126
127
aux1
aux2
aux3
entry_conveyor
salida1
S
128
E103.x
sorter1_turn
S
129
sorter1_belt
S
130
aux1
R
131
aux2
R
132
aux3
R
133
salida1
R
134
Cinta2
135
COMPARE
vision=3
visioncinta2
S
136
COMPARE
vision=6
137
E104.x
aux2
S
138
CTU_4
exit_conveyor
S
CTU
139
visioncinta2
R
EN
ENO
140
aux2
CU
Q
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reseteo
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PV
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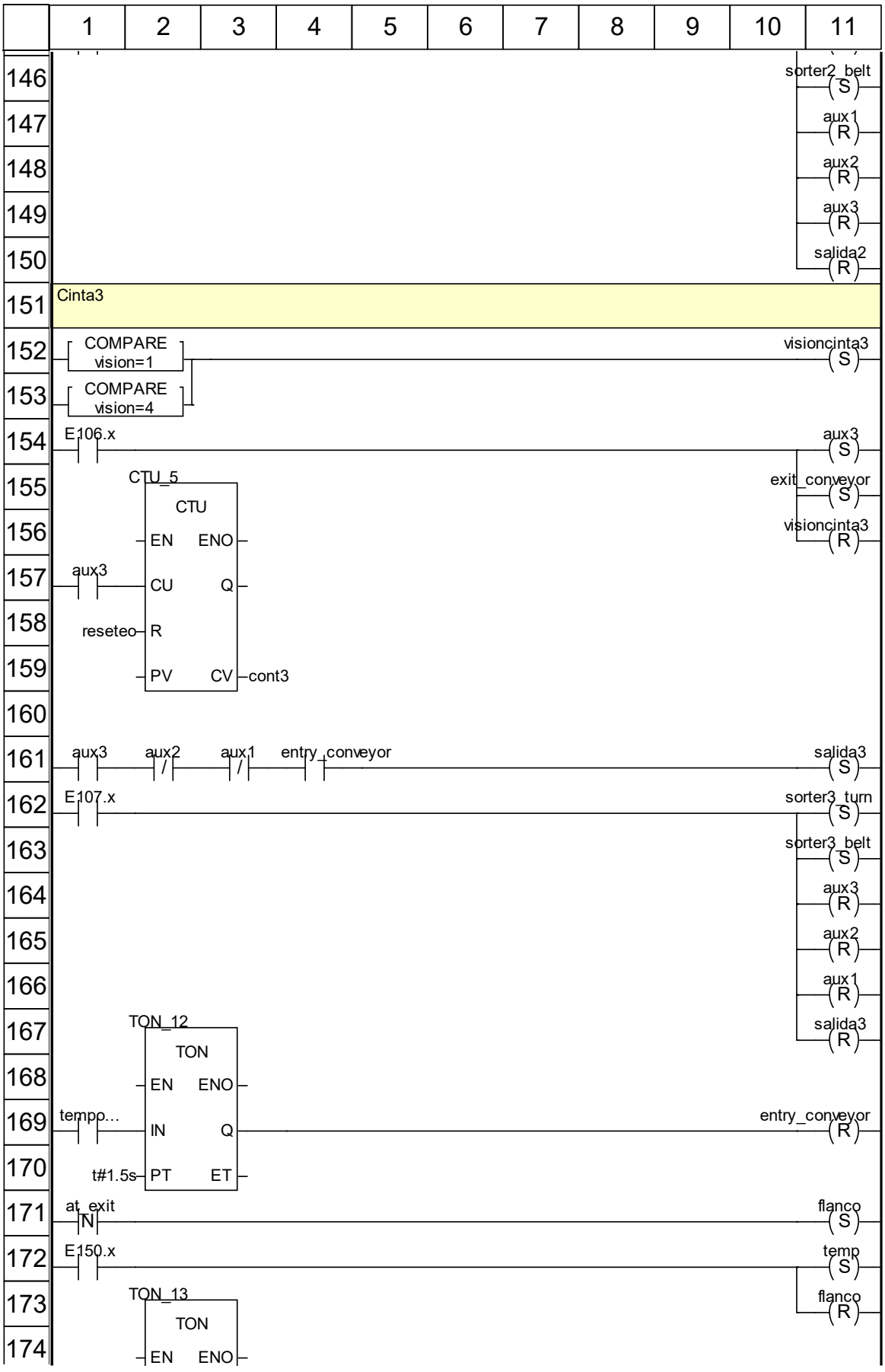
E105.x
sorter2_turn
S

Acciones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sorter2_belt
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Cinta3
COMPARE
vision=1
COMPARE
vision=4
visioncinta3
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aux3
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PV
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cont3
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visioncinta3
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entry_conveyor
salida3
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E107.x
sorter3_turn
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sorter3_belt
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aux2
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TON_12
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TON_13
TON
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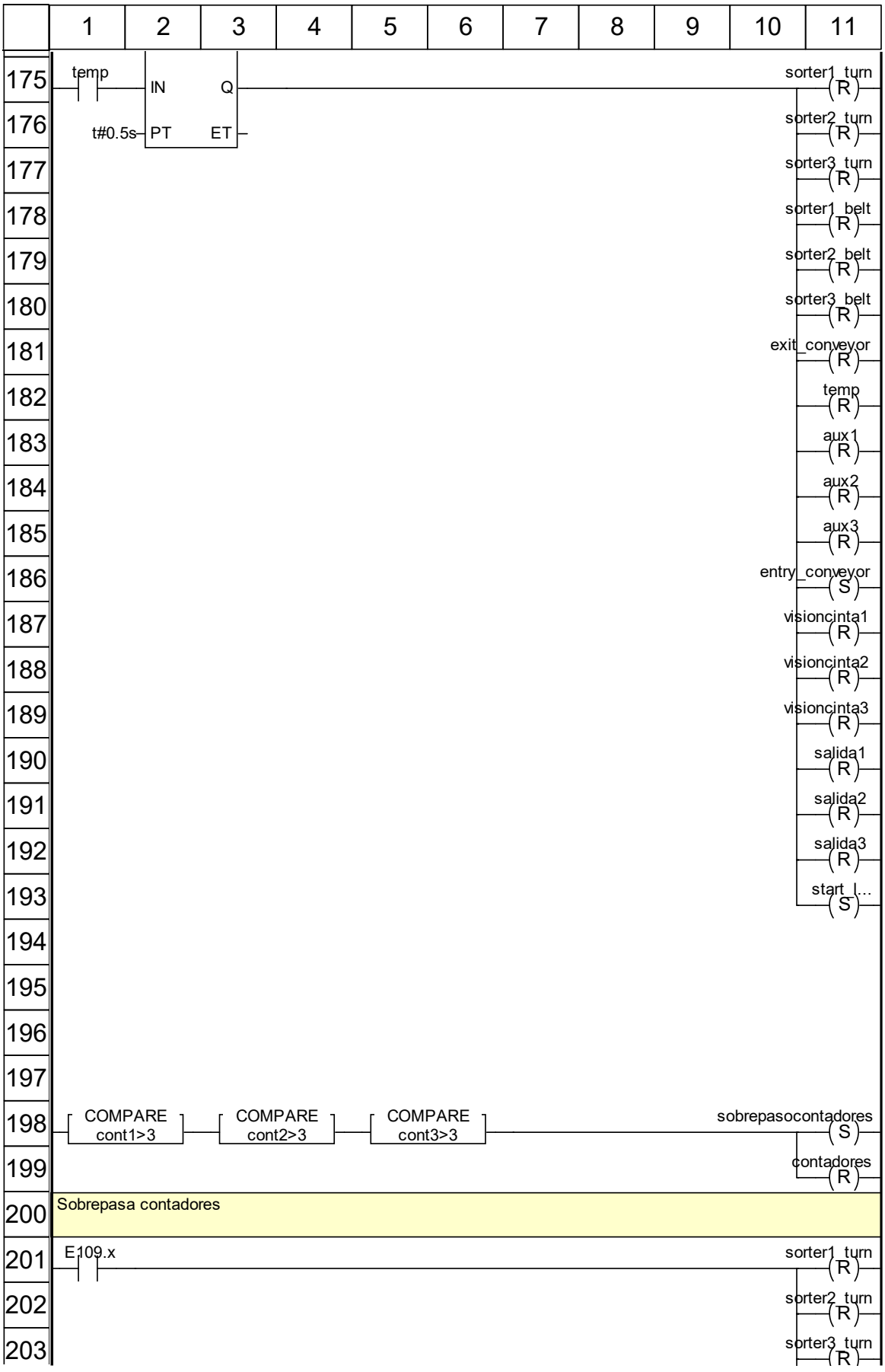
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aux1
aux2
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visioncinta1
visioncinta2
visioncinta3
salida1
salida2
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start_l...
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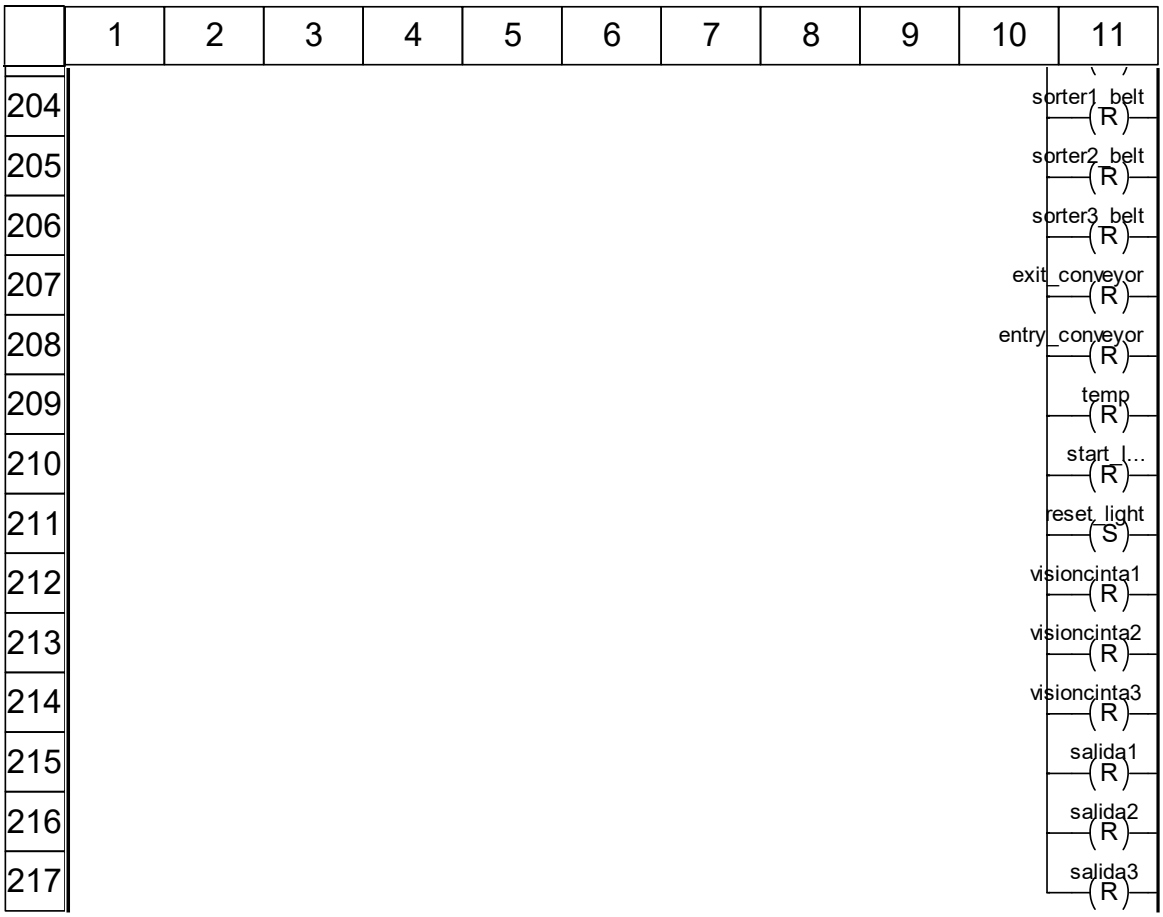
COMPARE cont2>3
COMPARE cont3>3
sobrepasocontadores
contadores
Sobrepasa contadores
E109.x

Acciones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sorter1_belt
R
sorter2_belt
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exit_conveyor
R
entry_conveyor
R
temp
R
start_l...
R
reset_light
S
visioncinta1
R
visioncinta2
R
visioncinta3
R
salida1
R
salida2
R
salida3
R