

## Escena4\_ST

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1|      10|      20|      30|      40|      50|      60|      70|      80|      90|     100|     110|
1  CTU_3  (CU := item_ready,
2         R := entrada_aux);
3
4  if CTU_3.CV<4 and CTU_4.CV =0  and at_exit then
5      entry_conveyor:=1;
6  end_if;
7
8  R_TRIG_2 (CLK := item_ready);
9
10 if R_TRIG_2.Q and CTU_3.CV > 3 then
11     entry_conveyor:=0;
12     entrada_aux:=1;
13 end_if;
14
15 F_TRIG_4 (CLK := at_exit);
16 if F_TRIG_4.Q then
17     salida_aux:=0;
18 end_if;
19 F_TRIG_2 (CLK := at_entry);
20
21 if F_TRIG_2.Q then
22     buffer_conveyor:=1;
23 end_if;
24
25 CTU_4  (CU := not at_exit,
26        R := salida_aux);
27
28 R_TRIG_3 (CLK := at_exit);
29 if R_TRIG_3.Q and CTU_4.CV > 3 then
30     buffer_conveyor:=0;
31     salida_aux:=1;
32 end_if;
33 F_TRIG_3 (CLK := at_exit);
34 if F_TRIG_3.Q then
35     salida_aux:=0;
36 end_if;

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