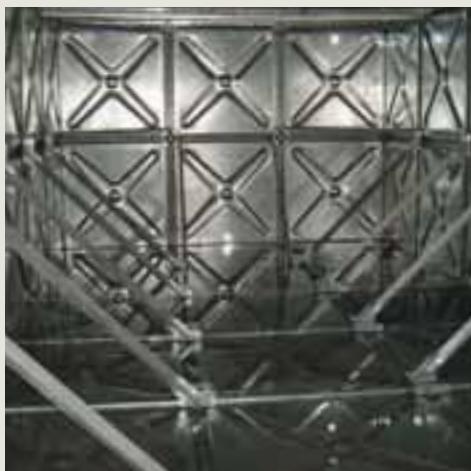
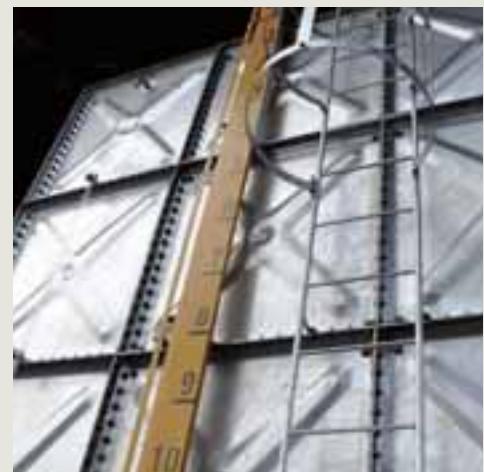
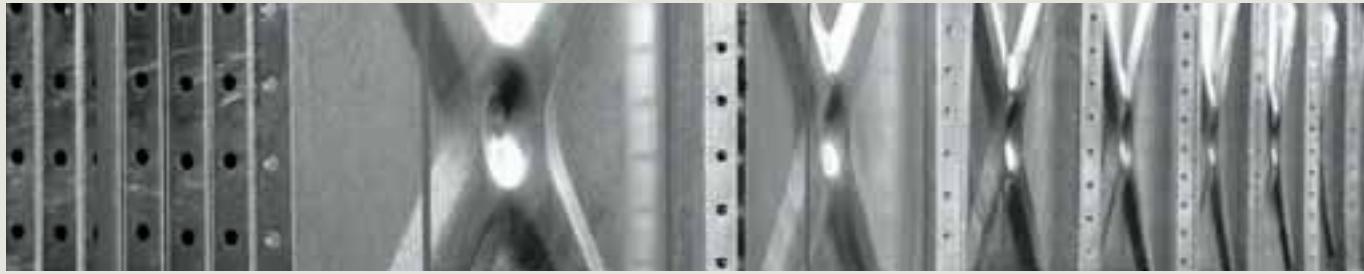




# HOT DIPPED GALVANISED SECTIONAL PANEL TANK

Water storage for factory production, air conditioning make up, fire services, rural water reticulation supply, raw water, sedimentation and other general water storage purposes.





## MANUFACTURING SPECIFICATIONS

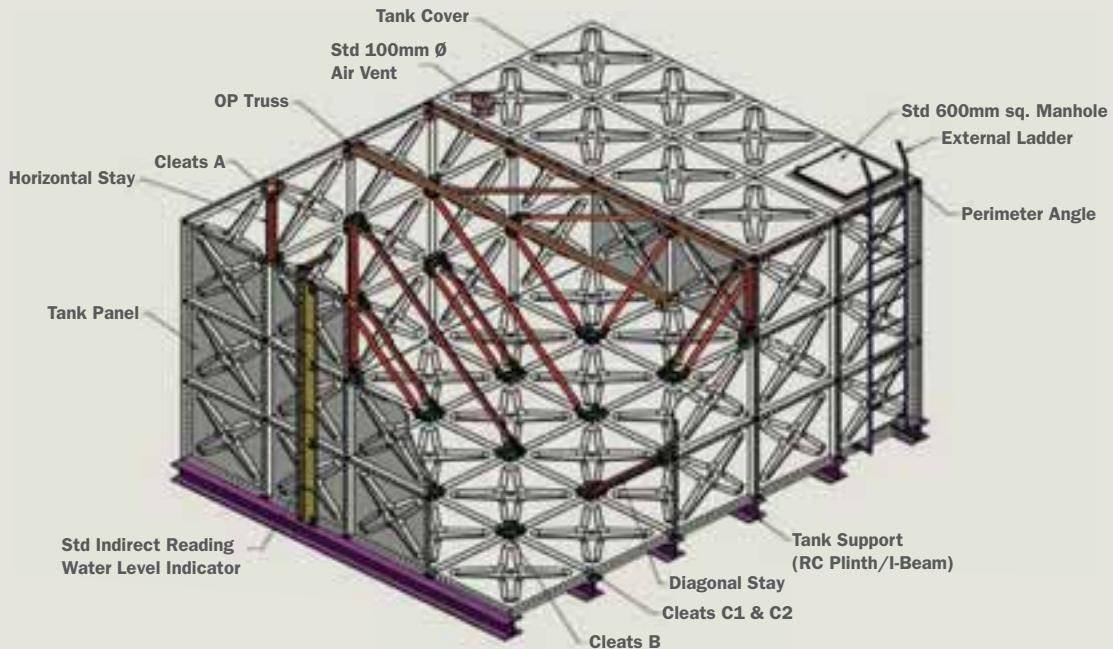
<b>Purpose/Service</b>	SUNNIK pressed steel sectional water tanks constructed with hydraulically pressed external flanged panels at an angle of 45° and 90° to face of panel conforming to British Standard 1564:1975.
<b>Materials</b>	The mild steel used in the manufacture of the panels, stays, cleats and pads is of BS EN 10025:2004 Grade S275 (replace BS4360:1972 Grade 43A) or its equivalent.
<b>Tank Panels</b>	Tank panels of 1.22m x 1.22m or 1.0m x 1.0m square are hot dipped galvanised to ISO 1461:1999(E); other dimension of panels are available upon special request.
<b>Tank Covers</b>	Tank covers of 1.5mm and 3.0mm thick are hydraulically pressed to 1.22m x 1.22m or 1.0m x 1.0m square; pitch or dome shape roof covers can be supplied upon special request.
<b>Stays &amp; Cleats</b>	The sides and ends of tank interior are supported by angle stays of similar finish at the junction of two or more plates; other additional finishes can be supplied upon request. Angle Stays are connected sides to bottom, ends to bottom and/or horizontally sides to sides and sides to ends subject to manufacturer's design and details.
<b>Bolts &amp; Nuts</b>	Bolts, nuts and washers are conform to BS 4190 or equivalent where necessary as determined by manufacturer.
<b>Jointing Materials</b>	Where necessary, non-toxic sealant and compound or equivalent are supplied for all tank panel joints.
<b>Manholes &amp; Vent</b>	Lockable access manhole 600mm square are provided for each tank or compartment with 100mm Ø insect proof air vent.
<b>Ladders</b>	Hot dipped galvanised, aluminium or equivalent type are provided for both internal and external of tank. Safety cages can be supplied upon request.
<b>Level Indicator</b>	Standard mechanical mild steel level indicator or equivalent are provided. Galvanised type or other finishes are available on request.
<b>Packing</b>	Each bundle with markings is palletised and with colour coated strapped.
<b>Compliance</b>	BS 1564 : 1975 (Revised) with 1983 amendments for storage of liquids density of 1.0 at ambient temperature (30°C) and pH level 6 – 8:
<b>Material Thickness</b>	<p>Tanks 1.22M Height: Bottom, sides and ends – 5.0mm thick            Tanks 2.44M Height: Bottom, sides and ends – 5.0mm thick            Tanks 3.66M Height: Bottom, sides and ends – 5.0mm thick            Tanks 4.88M Height: Bottom and 1st tier of sides and ends – 6.0mm thick;            2nd, 3rd and top tiers of sides and ends – 5.0mm thick.</p>

### Notes

- Manufacturing specifications are subject to change without prior notice.
- Manufacturing specifications can be customised to buyer's requirement subject to manufacturer's approval and safety compliance.
- SUNNIK tank recommended to be installed by its appointed or approved skilled installers only.
- SUNNIK tank recommended to be checked and certified by its technician upon complete installation and prior filling of water to ensure performance otherwise warranty shall be revoked automatically.
- SUNNIK Warranty is issued upon complete sales and commissioning of tank.
- Installation Manual and Tank Operation & Maintenance Handbook are provided for SUNNIK tank product on request.

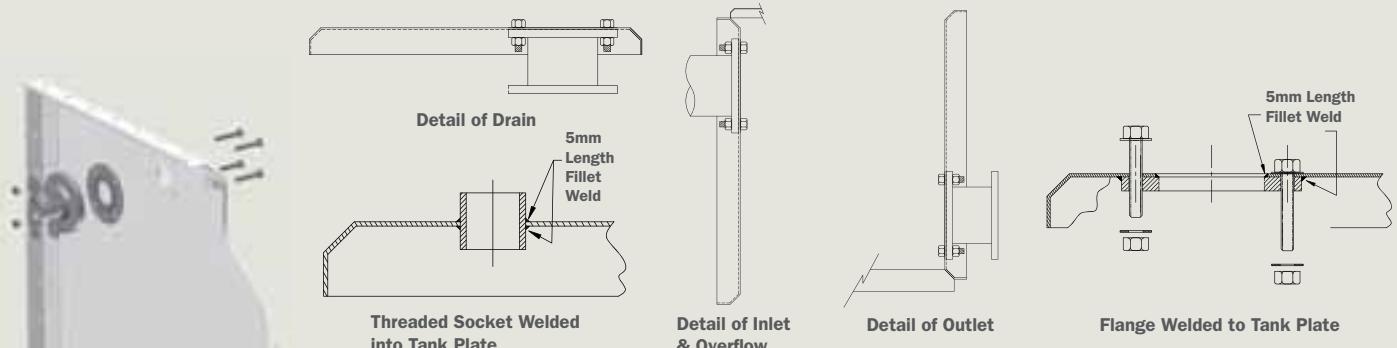


## ISOMETRIC VIEW



## TYPICAL PIPE CONNECTION

Note: Pipe Opening Only; either flanged or screwed type, will be provided upon request by buyer.



## TANK COMPONENTS



Cleats AL (AL)



Cleats ALY (ALY)



Cleats B (CB)



Cleats C1 & C2 Assembly (CC)



Rubber/Steel Cleat C1 & C2 Assembly (CC)

## TYPICAL PIPE CONNECTIONS



Vortex Inhibitor with pipe



Vortex Inhibitor



Pipe Nozzle with Flange (HDG)



Nozzle With Socket & ANSI Flange

## TYPICAL TANK PANELS & ROOF COVERS



Tank Cover (AV)



Tank Panel without Embossment



Tank Panel



Manhole (MH)

**Table of sizes, approximate weights and nominal capacities of tanks with external flanges-B.S. 1564:1975 (revised)**

Height of Tank 1220mm (4 feet)					
Length x Breath		Nominal Capacity*			
mm	Feet	Plates' 5mm	M <sup>3</sup>	Gallons**	Approx. empty tank Wt. MT
1220 x 1220	4 x 4	5	1.82	400	0.40
2440 x 1220	8 x 4	8	3.64	800	0.65
3660 x 1220	12 x 4	11	5.45	1200	0.85
2440 x 2440	8 x 8	12	7.27	1600	0.95
3660 x 2440	12 x 8	16	10.91	2400	1.25
4880 x 2440	16 x 8	20	14.55	3200	1.55
3660 x 3660	12 x 12	21	16.36	3600	1.65
6100 x 2440	20 x 8	24	18.18	4000	1.90
4880 x 3660	16 x 12	26	21.82	4800	2.05
6100 x 3660	20 x 12	31	27.27	6000	2.45
4880 x 4880	16 x 16	32	29.09	6400	2.55
7320 x 3660	24 x 12	36	32.73	7200	2.85
6100 x 4880	20 x 16	38	36.36	8000	3.00
8540 x 3660	28 x 12	41	38.18	8400	3.30
7320 x 4880	24 x 16	44	43.64	9600	3.45
6100 x 6100	20 x 20	45	45.45	10000	3.55
8540 x 4880	28 x 16	50	50.91	11200	4.00
7320 x 6100	24 x 20	52	54.55	12000	4.10
9760 x 4880	32 x 16	56	58.18	12800	4.60
7320 x 7320	24 x 24	60	65.45	14400	4.65
8540 x 8540	28 x 28	77	89.09	19600	6.05

Height of Tank 2440mm (8 feet)					
Length x Breath		Nominal Capacity*			
mm	Feet	Plates' 5mm	M <sup>3</sup>	Gallons**	Approx. empty tank Wt. MT
2440 x 1220	8 x 4	14	7.27	1600	1.15
3660 x 1220	12 x 4	19	10.91	2400	1.60
4880 x 1220	16 x 4	24	14.55	3200	2.05
2440 x 2440	8 x 8	20	14.55	3200	1.65
3660 x 2440	12 x 8	26	21.82	4800	2.15
4880 x 2440	16 x 8	32	29.09	6400	2.65
3660 x 3660	12 x 12	33	32.73	7200	2.70
6100 x 2400	20 x 8	38	36.36	8000	3.10
4880 x 3660	16 x 12	40	43.64	9600	3.25
6100 x 3660	20 x 12	47	54.55	12000	3.85
4880 x 4880	16 x 16	48	58.18	12800	3.95
7320 x 3660	24 x 12	54	65.45	14400	4.40
6100 x 4880	20 x 16	56	72.73	16000	4.60
8540 x 3660	28 x 12	61	76.36	16800	5.00
7320 x 4880	24 x 16	64	87.27	19200	5.30
6100 x 6100	20 x 20	65	90.91	20000	5.45
8540 x 4880	28 x 16	72	101.82	22400	6.00
7320 x 6100	24 x 20	74	109.09	24000	6.05
9760 x 4800	32 x 16	80	116.36	25600	6.70
7320 x 7320	24 x 24	84	130.91	28800	6.95
8540 x 8540	28 x 28	105	178.18	39200	8.60

Height of Tank 3660mm (12 feet)					
Length x Breath		Nominal Capacity*			
mm	Feet	Plates' 5mm	M <sup>3</sup>	Gallons**	Approx. empty tank Wt. MT
3660 x 3660	12 x 12	45	49.09	10800	4.50
4800 x 3660	16 x 12	54	65.45	14400	5.45
4800 x 4800	16 x 16	64	87.27	19200	6.45
6100 x 4880	20 x 16	74	109.09	24000	7.50
6100 x 6100	20 x 20	85	136.36	30000	8.55
7320 x 6100	24 x 20	96	163.64	36000	9.80
7320 x 7320	24 x 24	108	196.36	43200	10.95
8540 x 7320	28 x 24	120	229.09	50400	12.30
8540 x 8540	28 x 28	133	267.27	58800	13.65
9760 x 8540	32 x 28	146	305.45	67200	15.00
10980 x 8540	36 x 28	159	343.64	75600	16.35
9760 x 9760	32 x 32	160	349.09	76800	16.45
10980 x 9760	36 x 32	174	392.73	86400	17.95
12200 x 9760	40 x 32	188	436.36	96000	19.40
10980 x 10980	36 x 36	189	441.82	97200	19.50
12200 x 10980	40 x 36	204	490.91	108000	21.05
12200 x 12200	40 x 40	220	545.45	120000	22.80
13420 x 12200	44 x 40	236	600.00	132000	24.45
13420 x 13420	44 x 44	253	660.00	145200	26.35
14640 x 13420	48 x 44	270	718.18	158000	28.10
14640 x 14640	48 x 48	288	785.45	172800	30.05
15860 x 14640	52 x 48	306	850.91	187200	31.90
15860 x 15860	52 x 52	325	921.82	202800	33.95

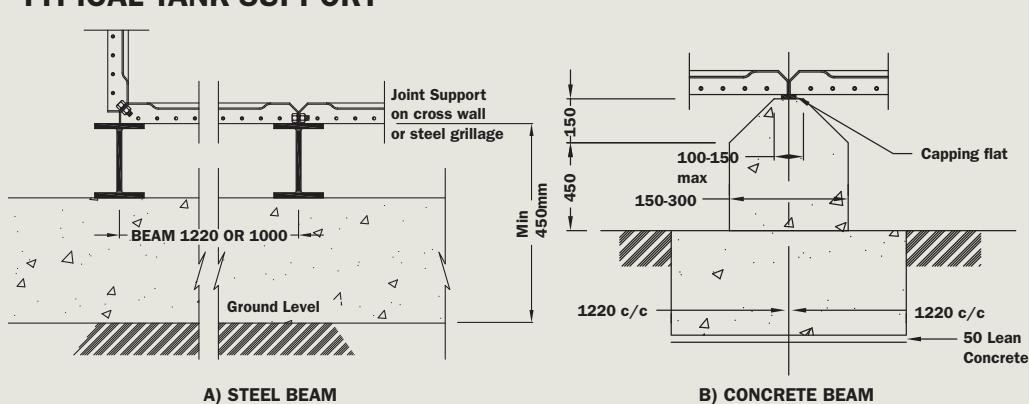
Height of Tank 4880mm (16 feet)					
Length x Breath		Plates'	Nominal Capacity*		
mm	Feet	5mm	6mm	M <sup>3</sup>	Gallons**
3660 x 3660	12 x 12	36	21	65.45	14400
4800 x 3660	16 x 12	42	26	87.27	19200
4800 x 4800	16 x 16	48	32	116.36	25600
6100 x 4800	20 x 16	54	38	145.45	32000
6100 x 6100	20 x 20	60	45	181.82	40000
7320 x 6100	24 x 20	66	52	218.18	48000
7320 x 7230	24 x 24	72	60	261.82	57600
8540 x 7230	28 x 24	78	68	305.45	67200
8540 x 8540	28 x 28	84	77	356.36	78400
9760 x 8540	32 x 28	90	86	407.27	89600
10980 x 8540	36 x 28	96	95	458.18	100800
9760 x 9760	32 x 32	96	96	465.45	102400
10980 x 9760	36 x 32	102	106	523.64	115200
12200 x 9760	40 x 32	108	116	581.82	128000
10980 x 10980	36 x 36	108	117	589.09	129600
12200 x 10980	40 x 36	114	128	654.55	144000
12200 x 12200	40 x 40	120	140	727.27	160000
13420 x 12200	44 x 40	126	152	800.00	176000
13420 x 13420	44 x 44	132	165	880.00	193600
14640 x 13420	48 x 44	138	178	960.00	211200
14640 x 14640	48 x 48	144	192	1047.27	230400
15860 x 14640	52 x 48	150	206	1134.55	249600
15860 x 15860	52 x 52	156	221	1229.09	270400

Note: \*Number of plates does not include partition plates.

\*\*a) Nominal capacities are without allowance for freeboard. (Basing on 6.25imp. gallon per cu.ft)

\*\*b) To estimate net capacities a reduction from 12.5% on smaller tanks to 2.5% on larger tank should be allowed.

## TYPICAL TANK SUPPORT



- All measurement in mm.
- Tank 3.66Mht & 4880mmHt, steel capping flats shall be provided by purchaser on top of tank concrete support to ensure proper leveling and uniform distribution load.
- Support shall be effectively supported continuously under each bottom plate's flange in one direction @ 1220mm centres exceeding 150mm the length or breath tank. Tolerance of ±6.0mm for level and diagonals between each row of support.
- Min. clearance of 500mm shall be provided around the outside or underneath of tank for erection and maintenance purpose.

**CONTACT**

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