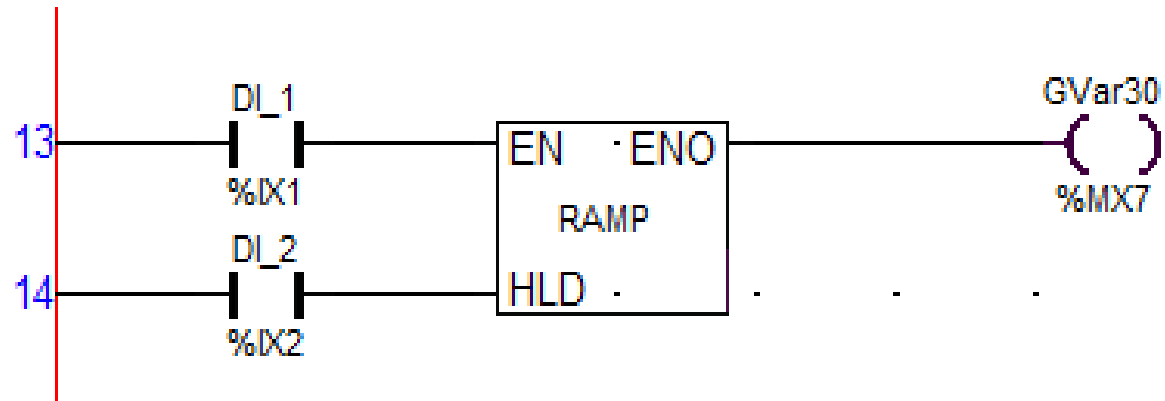


PIDT :

1. Double click on the block to configure RAMP.



2. Assign the below variables.

Assign Variables
×

☐
INPUT PIN

SENSOR ERROR	NONE
PROCESS VALUE	NONE
SET POINT	NONE
INIT RAMP	NONE
RAMP RATE	NONE
SOAK TIME	NONE

☐
OUTPUT PIN

RAMP STATUS	NONE
RAMP SP	NONE
ELAPSED SOAK	NONE

OK

Cancel

3. After assigning the variables

×

Assign Variables

☒

INPUT PIN

SENSOR ERROR	GVar20
PROCESS VALUE	GVar21
SET POINT	GVar22
INIT RAMP	GVar31
RAMP RATE	GVar32
SOAK TIME	GVar33

☒

OUTPUT PIN

RAMP STATUS	Ramp_status
RAMP SP	Ramp Sp
ELAPSED SOAK	Elapsed soak ...

ELAPSED SOAK
 NONE

OK

Cancel

EXIT