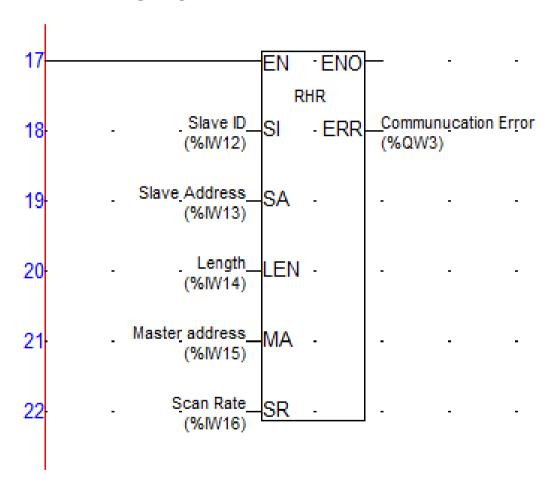


1.After adding register.





2. Description of the variable used in the block

Variable	Description
Slave ID	Initial Value in this variable is the modbus address of the slave device (DCE) that is being interrogated
Start Address of slave	Initial Value in this variable is the address of the parameter of the slave device which is to be read by Master device
Length	Number of holding registers (Parameters) to be read by the Master device
Master Address	Initial Value in this variable is the Modbus address of the variable of the Master device where the value of the slave parameter is to be written / stored. Instead of Modbus address &IW or &ID can be refered. Please see the example below
Scan rate	Set scan rate in initial value



Example:

Scope:	Global	~	OK	Cancel
Select Variable:	Master address	~	Edit Variable	Help
Variable Name:	Master address	Address:	0/ 10/4 5	
variable (valie.	Master address		%IW15	
Variable Type:	VAR_INPUT	Initial Value:	&IW17	
Data Type:	UINT	~		
Retention:	NO	~		
Description:				



ERR: Communication error will show the error sattus when master and slave are communicating

Error	Description	
0	No Error	
1	Response Over Run	
2	Response Parity Error	
4	Response Framing Error	
16	Response CRC Error	
17	Response Time-Out	
18	Response Packet Mismatch	
19	Response Negative Acknowledge	
32	Query Unknown Command	
33	Query Invalid Address	
34	Query Length Error	
35	Query Slave-ID zero	

