

① Unit of $K_G \rightarrow \text{mol} / (\text{time})(\text{area})(\Delta P_A)$
 Unit of $K_y \rightarrow \text{mol} / (\text{time})(\text{area})(\Delta y_A)$ i.e. $k_L \rightarrow \text{m/s}$
 Unit of $K_c \rightarrow \text{mol} / (\text{time})(\text{area})(\Delta C_A)$ $K_c \rightarrow \text{m/s}$
 Unit of $K_x \rightarrow \text{mol} / (\text{time})(\text{area})(\Delta x_A)$ $K_x \rightarrow \text{mol/m}^2 \text{s} \Delta y_A$
 Unit of $K_L \rightarrow \text{mol} / (\text{time})(\text{area})(\Delta C_A)$ $K_G \rightarrow \text{mol/m}^2 \text{s} \Delta P_A$

③ $N_A = K_y (y_{A1} - y_{A2}) \quad A \uparrow, B \downarrow$
 $K_y (y_{A1} - y_{A2}) = K_c (C_{A1} - C_{A2})$
 $N_A = K_L (C_{A1} - C_{A2}) = K_x (x_{A1} - x_{A2})$
 $C_A = P/RT \Rightarrow K_G = \frac{D_{AB} P}{\delta P_{BM}} \quad - (1)$

$$K_y = \frac{D_{AB} P^2}{RT \delta P_{BM}} \quad - (2)$$

$$K_x = \frac{D_{AB} (P/M)_{av}}{\delta x_{BM}} \quad - (3)$$

$$K_L = \frac{D_{AB}}{\delta x_{BM}} \quad - (4)$$

$$N_A = K'_y (y_{A1} - y_{A2}) = K'_c (C_{A1} - C_{A2})$$

$$N_A = K'_L (C_{A1} - C_{A2}) = K'_x (x_{A1} - x_{A2})$$

$$K'_y = \frac{D_{AB} P}{RT \delta} \quad - (1) \quad K'_y = \frac{D_{AB}}{\delta} \quad - (2)$$

$$K'_x = \frac{D_A (P/M)_{av}}{\delta} \quad - (3) \quad K'_L = \frac{D_{AB}}{\delta} \quad - (4)$$

② $K_c = RT K_G$; $K_y = P K_G$; $K_x = (P/M)_{av} K_L$

$$K_y = K_c / RT$$

$$K_L = \frac{K_x}{C} \Rightarrow K_x = K_c \cdot C \quad \text{where, } C = P/M_{avg}$$