

## AWS/PRD/F-4/R03

## JOB CARD

97621

1

**53** 

Article Number		UID		Verificati		ation	Order Quantity	
51510100	1510100164		7621 C		NC		1	
Order Num	Order	Date	Start	Date	ate Delivery Date		Client PO	
35545	20-N 20:		30-Nov	-2020	28	-Dec-2020	4529506521 19- Nov-2020	

Status

Marking

OUTSOURCE TO AWT

4146505/00 W 97621





Pieces								
Ele.	le. Qty Description		ption	Recv.	Price Material			
Grade		Hardness	Vend.	Del. Date	Order Number			
	x x							



4146505-00-4529506521-1

Steps (Only for Reference)*						
Step No.	Element	Operations	Fin	Vend Code	Price	
1	Α	CUT STEEL				
2	Α	CASING MAKING				
3	Α	MILLING CASING				
5	Α	SLOT SURFACE				
6	Α	VACUUM HEAT TREATMENT	1			
7	Α	CHECK HARDNESS				
8	Α	HONING - CASING				
9	Α	INTERNAL GRINDING - CASING				
11	В	Ø EXT. GRINDING - CARBIDE				
13	AB	FITTING / MOUNTING				
15	В	SURFACE GRIND - CARBIDE				
16	В	AIR VENTS				
18	Α	CARBIDE SLICE				
22	В	ROUGH DRILL				
23	AB	FINISH DRILL				
25	AB	INTERNAL GRINDING				
26	AB	WIRE CUT				
31	AB	HONING RELIEF				
34	AB	HONING				
35	AB	Ø EXTERNAL GRINDING				
43	AB	DRILL CARBIDE				
45	AB	ROUGH INTERNAL				
46	AB	BLANK				
50	AB	PROFILE ROTALIN				
61	AB	(SUNNEN/POLISH) BORE MATCHING				
70	AB	VMC				
80	AB	EDM - EROSION				
90	AB	POLISHING				
92	AB	FINISH ON LATHE				
95	AB	VERIFICATION & MARKING				
97	Α	COATING				
99	AB	SHIPMENT				
100	AB	OTHER OPERATIONS	1	46		

In - process Observation								
Step No.	Element	Operator Name	Qty. Checked	Output Value	Qty. Checked	Output Value	Remarks	
7	AB							
8	Α							
9	Α							
11	В							
13	В							
15	В							
22	В							
25	AB							
26	AB							
31	AB							
34	AB							
35	AB							
45	AB							
50	AB							
61	AB							
70	AB							
80	AB							
90	AB							
92	AB							
100	AB							