

AWS/PRD/F-4/R03

JOB CARD

98073

1

53

Article Number		UID		Verification		ation	Order Quantity
51510100100		98	8073	С		NC	1
Order Num	Order Date		Start Date		Delivery Date		Client PO
35714	28-Nov- 2020		07-Dec-2020		31	-Dec-2020	4529564716 27- Nov-2020

Status

Marking

OUTSOURCE TO AWT

4146055/00 W 98073





Pieces									
Ele.	Qty	Descri	ption	Recv.	Price	Material			
Grade		Hardness	Vend.	Del. Date	Order Number				
		хх							



4146055-00-4529564716-1

Steps (Only for Reference)*							
Step No.	Element	Operations	Fin	Vend Code	Price		
1	Α	CUT STEEL					
2	Α	CASING MAKING			i		
3	Α	MILLING CASING			i		
5	Α	SLOT SURFACE			i		
6	Α	VACUUM HEAT TREATMENT	1				
7	Α	CHECK HARDNESS					
8	Α	HONING - CASING			ĺ		
9	Α	INTERNAL GRINDING - CASING			i		
11	В	Ø EXT. GRINDING - CARBIDE			i		
13	AB	FITTING / MOUNTING					
15	В	SURFACE GRIND - CARBIDE					
16	В	AIR VENTS			i		
18	Α	CARBIDE SLICE			i		
22	В	ROUGH DRILL			i		
23	AB	FINISH DRILL					
25	AB	INTERNAL GRINDING					
26	AB	WIRE CUT			i		
31	AB	HONING RELIEF			i		
34	AB	HONING			i		
35	AB	Ø EXTERNAL GRINDING					
43	AB	DRILL CARBIDE					
45	AB	ROUGH INTERNAL			ĺ		
46	AB	BLANK			i		
50	AB	PROFILE ROTALIN			i		
61	AB	(SUNNEN/POLISH) BORE MATCHING					
70	AB	VMC					
80	AB	EDM - EROSION			i		
90	AB	POLISHING			i		
92	AB	FINISH ON LATHE			i		
95	AB	VERIFICATION & MARKING					
97	Α	COATING					
99	AB	SHIPMENT			i		
100	AB	OTHER OPERATIONS	1	46]		

	In - process Observation									
Step No.	Element	Operator Name	Qty. Checked	Output Value	Qty. Checked	Output Value	Remarks			
7	AB									
8	Α									
9	Α									
11	В									
13	В									
15	В									
22	В									
25	AB									
26	AB									
31	AB									
34	AB									
35	AB									
45	AB									
50	AB									
61	AB									
70	AB									
80	AB									
90	AB									
92	AB									
100	AB									



AWS/PRD/F-4/R03

JOB CARD

97621

1

53

Article Number		UID		Verification		ation	Order Quantity
51510100164		9	7621	С		NC	1
Order Num	Order	Date	Start Date		Delivery Date		Client PO
35545	20-N 20:		30-Nov	-2020	28	-Dec-2020	4529506521 19- Nov-2020

Status

Marking

OUTSOURCE TO AWT

4146505/00 W 97621





Pieces									
Ele.	Qty	Descri	ption	Recv.	Price	Material			
Grade		Hardness	Vend.	Del. Date	Order Number				
		хх							



4146505-00-4529506521-1

	Steps (Only for Reference)*						
Step No.	Element	Operations	Fin	Vend Code	Price		
1	Α	CUT STEEL					
2	Α	CASING MAKING					
3	Α	MILLING CASING					
5	Α	SLOT SURFACE					
6	Α	VACUUM HEAT TREATMENT	1				
7	Α	CHECK HARDNESS					
8	Α	HONING - CASING					
9	Α	INTERNAL GRINDING - CASING					
11	В	Ø EXT. GRINDING - CARBIDE					
13	AB	FITTING / MOUNTING					
15	В	SURFACE GRIND - CARBIDE					
16	В	AIR VENTS					
18	Α	CARBIDE SLICE					
22	В	ROUGH DRILL					
23	AB	FINISH DRILL					
25	AB	INTERNAL GRINDING					
26	AB	WIRE CUT					
31	AB	HONING RELIEF					
34	AB	HONING					
35	AB	Ø EXTERNAL GRINDING					
43	AB	DRILL CARBIDE					
45	AB	ROUGH INTERNAL					
46	AB	BLANK					
50	AB	PROFILE ROTALIN					
61	AB	(SUNNEN/POLISH) BORE MATCHING					
70	AB	VMC					
80	AB	EDM - EROSION					
90	AB	POLISHING					
92	AB	FINISH ON LATHE					
95	AB	VERIFICATION & MARKING					
97	Α	COATING					
99	AB	SHIPMENT					
100	AB	OTHER OPERATIONS	1	46			

In - process Observation									
Step No.	Element	Operator Name	Qty. Checked	Output Value	Qty. Checked	Output Value	Remarks		
7	AB								
8	Α								
9	A								
11	В								
13	В								
15	В								
22	В								
25	AB								
26	AB								
31	AB								
34	AB								
35	AB								
45	AB								
50	AB								
61	AB								
70	AB								
80	AB								
90	AB								
92	AB								
100	AB								