

AWS/PRD/F-4/R03

JOB CARD

98073

1

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Article Number		UID		Verification		ation	Order Quantity		
51510100100		9	8073	С		NC	1		
Order Num	Order	Date	Start	Date	te Delivery Date		Client PO		
35714	28-N 20		07-Dec	-2020	31	-Dec-2020	4529564716 27- Nov-2020		

Status

Marking

OUTSOURCE TO AWT

4146055/00 W 98073



Pieces								
Ele.	Qty	Descri	ption	Recv.	Price	Material		
Grade		Hardness	Vend.	Del. Date	Order Number			
		хх						
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4146055-00-4529564716-1

	Steps (Only for Reference)*						
Step No.	Element	Operations	Fin	Vend Code	Price		
1	Α	CUT STEEL					
2	Α	CASING MAKING					
3	Α	MILLING CASING					
5	Α	SLOT SURFACE					
6	Α	VACUUM HEAT TREATMENT	1				
7	Α	CHECK HARDNESS					
8	Α	HONING - CASING					
9	Α	INTERNAL GRINDING - CASING					
11	В	Ø EXT. GRINDING - CARBIDE					
13	AB	FITTING / MOUNTING					
15	В	SURFACE GRIND - CARBIDE			i		
16	В	AIR VENTS			i		
18	Α	CARBIDE SLICE			i		
22	В	ROUGH DRILL			i		
23	AB	FINISH DRILL			i		
25	AB	INTERNAL GRINDING			i		
26	AB	WIRE CUT			i		
31	AB	HONING RELIEF			i		
34	AB	HONING			i		
35	AB	Ø EXTERNAL GRINDING			i		
43	AB	DRILL CARBIDE			i		
45	AB	ROUGH INTERNAL			i		
46	AB	BLANK			i		
50	AB	PROFILE ROTALIN			i		
61	AB	(SUNNEN/POLISH) BORE MATCHING			i		
70	AB	VMC			i		
80	AB	EDM - EROSION			i		
90	AB	POLISHING			i		
92	AB	FINISH ON LATHE			i		
95	AB	VERIFICATION & MARKING			i		
97	Α	COATING					
99	AB	SHIPMENT					
100	AB	OTHER OPERATIONS	1	46			

In - process Observation								
Step No.	Element	Operator Name	Qty. Checked	Output Value	Qty. Checked	Output Value	Remarks	
7	AB							
8	Α							
9	Α							
11	В							
13	В							
15	В							
22	В							
25	AB							
26	AB							
31	AB							
34	AB							
35	AB							
45	AB							
50	AB							
61	AB							
70	AB							
80	AB							
90	AB							
92	AB							
100	AB							