Pulse switching (20 pulses) model available in same shape





Typical Specifications

Ito	ms	Specifications			
THE	1115	Rotary switch Pulse switch			
Rating (max.)/(mi (Resistive load)	n.)	0.1A 16V DC / 50 µA 3V DC			
Contact resistance (Initial / After ope	~	50 m Ω max. / 150 m Ω max.			
Rotational torque		40±20 mN⋅m 15±7 mN⋅m			
Operating life	Without load	10,000 cycles 30,000 cycles			
	With load	10,000 cycles (0.1A 16V DC)			

Product Line

Number of wafers	Poles	Positions	Changeover angle	Changeover timing	Actuator configuration	Actuator length (mm)	Minimum ord		Product No.	Drawing No.			
OI Waleis			dilgle	ullilig	18-tooth serration	lengur (min)	Japan	Export	SRBM120700	INO.			
		2			Flat	L=15	360	1,800	SRBM121300				
		3							SRBM131300				
	2	3			18-tooth	L=20	210	1,050	SRBM131400				
		4	20±2°	30±3° Non shorting	serration	L=15	360	1,800	SRBM140700	1			
1			30±3			L=20	210	1,050	SRBM140800				
'					Flat	L-20	210		SRBM149501				
		5			18-tooth serration				SRBM150500				
			3	<u> </u>				Flat				SRBM154002	
1	1				18-tooth	L=15	360	1,800	SRBM160700				
		20	18±3°		serration				SRBM1L0800	2			
	pulses	103	_	Flat				SRBM1L1400					

Note

All the axis are die casting shafts.

Packing Specifications

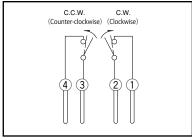
Tray

Product No.	Number of pa	ckages (pcs.)	Export package
	1 case / Japan	1 case /export packing	measurements (mm)
SRBM120700 SRBM121300 SRBM131300 SRBM140700 SRBM150500 SRBM154002 SRBM160700 SRBM1L0800 SRBM1L1400	360	1,800	400×270×290
SRBM131400 SRBM140800 SRBM149501	210	1,050	

Dimensions

Single-shaft Type PC board mounting hole dimensions (Viewed from direction A) Style Rotary switch Mounting face 10-ø0.9 +0.1 hole 12.5 max 6 1 P=2.5 M7×0.75 PC board mounting face Center of shaft 0.8-02 Pulse switch Mounting face 12.9 max 2-ø1.5+0.1 hole L±0.3 6 4-ø0.9 +0.1 hole \blacksquare \blacksquare 2 M7×0.75 PC board mounting face 6.45 3.95 _0.3 Center of shaft 3.95

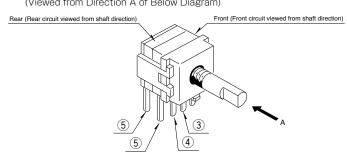
Pulse Switch Circuit Diagram



C.W.: 12 ON during changeover only C.C.W.: 34 ON during changeover only

Rotary Switch Circuit Diagram

(Viewed from Direction A of Below Diagram)



2 to 4-p	osition	5-posit	ion ※ 1	6-position * 2		
Rear	Front	Rear	Front	Rear	Front	
(4) (3) (2) (1)	1 2 2	5 1	5 4 3	(4) (3) (2)	5 4 3	

Notes

- 1. For position 2 to 4, 1 section consists of 2-pole.
- 2. For position 5 and 6, 1 section consists of 1-pole.
 - * 1: Circuit steps are position 2 to 5 at front and position 1 to 4 at rear. (External wiring to common terminal is required.)
 - * 2: Circuit steps are position 3 to 6 at front and position 1 to 4 at rear. (External wiring to common terminal is required.)

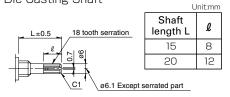
Dummy Terminals

Number of positions	2	3	4	5	6
Front	4 5	(5)	_	_	_
Rear	3 4	4	_	_	_

■ 18-tooth Serration Shaft

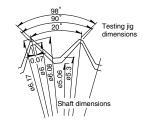
The shaft shows the position in which it is turned fully counterclockwise.

Die Casting Shaft



Details About Serration

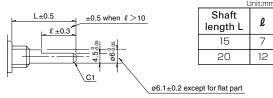
- (1) The mold dimensions of standard serration and the dimensions of test jigs are as shown in the figure at left.
- (2) Position of the serration bottom When the shaft is turned fully counterclockwise, the position of the serration bottom is on the AA line.
- (3) Slitting angle The slitting angle (position) is not specified.



Flat Shaft

The shaft shows the position in which it is turned fully counterclockwise.

Die Casting Shaft

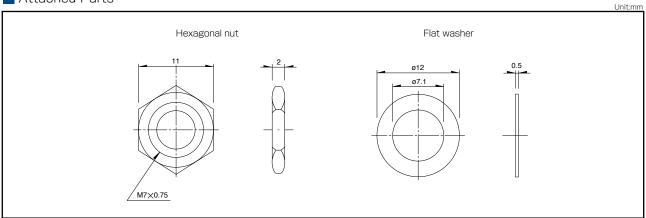


Shaf	t flatten a	angle
	\oplus	

Note

SRBM Series are based on p (printed terminal direction).

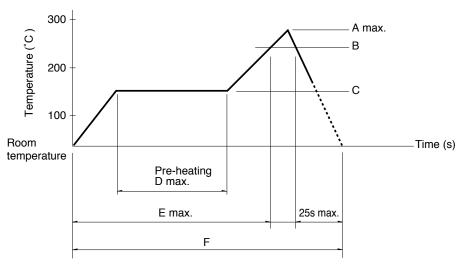
Attached Parts



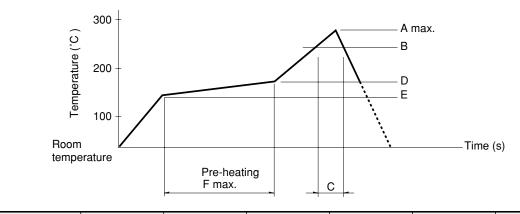
						SR	BQ		SR	ВМ					
S	eries			SRBD		Insertion	Reflow type	Rota	ary	Pulse	SRBV		SF	RRM	SRRN
Photo			•			۹	•								
Angle	of thro	N		36°		40:	±3°	30±	:3°	18±3°			30)±3°	
Numbe	er of pole	es				1			1,	2	1		1, 2	,3,4	2, 3, 4
Rotatio	onal torq	ue		13±5mN·m	ı		mN·m imN·m			OmN·m mN·m	30±15mN	·m	(Sho 70±3	OmN·m orting) OmN·m shorting)	70±30mN·m
Dimensio	ns	W		10			1.4		10		16.2				
(mm)	-	D H		1.7			.5		12		18.5 7.5		-	_	_
	erating ature rar		_	 25℃ to +85	 5℃		o +60°C	-30		o +85°C	-10°C to +8	.5°C	-10℃ 1	to +60℃	−30°C to +65°C
Auton	notive us	se		_		_	_		_	_	_			_	_
Life	e cycle			*3		*	13		×	3	*3		,	1 3	*3
Rating ((Resis	max.)/(n stive load		ļ	1mA 5V DC 50µA 3V D0		0.1A 10 50 <i>µ</i> A					0.3A 16V [50µA 3V [0.25A 30V DC 50µA 3V DC		0.15A 12V DC 50μA 3V DC
Durability	Operating life without load			0,000 cycle 250mΩ max		10,000 cycl 100mΩ ma				cycles 100mΩ	10,000 cyc 100mΩ ma		10,000 cycles 40mΩ max.		10,000 cycles 70mΩ max.
		fe with load s rating		0,000 cycle 250mΩ max		10,000 cycles 100mΩ max.		10,000 cycles 150mΩ max.			10,000 cycles 60mΩ max.		10,000 cycles 100mΩ max.		
	Initial o	ontact tance		200mΩ max	ζ.	50mΩ max.				20m	Ω max.	50mΩ max.			
Electrical performance	Insula resist				$100 M\Omega$ min. $100 V$ DC						100MΩ min. 500V DC				
	Voltag	e proof				100V AC for 1minute						500V AC f	or Iminute		
	Tern		3	BN for 1minu	te		5N for 1minute			10N for 1minute			1minute	5N for 1minute	
	Actuator	Operating direction		_		— 0.5N·m — 0.6N·m					1N·m				
	strength	Pulling direction		50N		20	ON					10	OON		
Mechanical performance				The belo	w ta	able shov	of shaft SRRM, SRBM, SRRN:5N, SRBQ, SRBV: ble shows for The below table shows for BM, SRRN SRBQ					':1N	The below table shows for SRBV		
periormance	\A/- - -			Measuring position from mounting surface		r wobbie n	pplicable nounting imension	n	nountir	ance from ng surface to tip of shaft	Shaft wobble (max. value)	m	Measuring position from nounting surface	Shaft wobble (max. value)	Applicable mounting dimension
	Wobb actu			10	С	.17	15			elow 5	0.5		10	0.2	15
				15		.25	20	-		and below 10	0.9		15	0.3	20
				20		.35	25	al	bove 10	3 and below 15	1.2	L	20	0.4	25
				25 30		0.42 0.5 a	30 above 35								
			L	30		5.5	bove 33								Unit:mm
Environmental	Co			-40°C 500		-20°C	C 96h	_	40℃	96h			C 96h		-40℃ 96h
performance		neat		85°C 500h 60°C.						4.50	85°C 96h		201-		
	Damp	heat	90) to 95%RH 50	00h			1		40	℃, 90 to 95%RH 96h				
F	Page			133		13	35		13	37	140		1	42	145

Example of Reflow Soldering Condition

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple ϕ 0.1 to 0.2 CA (K) or CC (T) at soldering portion(copper foil surface). A heat resisting tape should be used for fixed measurement.
- 3. Temperature profile



Series (Reflow type)	A (℃) 3s max.	В (℃)	C (°C)	D (s)	E (s)	F(s)
SRBQ	250	200	150±5	80 to 100	_	_



Series (Reflow type)	A (℃) 3s max.	B (℃)	C (s)	D (℃)	E (℃)	F(s)
SRBD	260	230	40	180	150	120

- Notes 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
 - 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Reference for Hand Soldering

Series	Soldering temperature	Soldering time
SRBQ, SRBM, SRBV, SRRM, SRRN	350±10℃	3+1/0s
SRBQ (Reflow type)	350±5℃	3s max.

Reference for Dip Soldering (For PC board terminal types)

<u> </u>					
Series	Ite	ms	Dip soldering		
	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion	
SRBM	100℃ max.	60s max.	260±5℃	5s max.	
SRBV, SRRM, SRRN	_		260±5℃	10±1s	
SRBQ	_		260±5℃	5±1s	

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ALPS:

<u>SRBM120700</u> <u>SRBM121300</u> <u>SRBM131400</u> <u>SRBM140700</u> <u>SRBM149501</u> <u>SRBM154002</u> <u>SRBM1L1400</u> SRBM160700 SRBM1L0800 SRBM131300 SRBM140800 SRBM150500