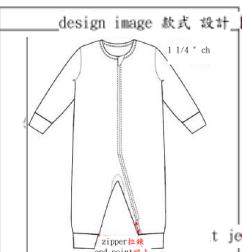




Gerber
Childrenswear



DATE: 日期	5.14.24
FACTORY: 工厂:	Taieasy
SAMPLE SIZE: 样板尺寸:	3T, 3T
SAMPLE TYPE: 样板类型:	COMP SIZE SAMPLE 跳耀尺寸样板
	Approved W. Correction. Please send 已批准，正在修改，请发送
	reference sample in size 3T to both FABRICATION: FR Jersey Knit 100% Poly 190 gsm 参照样板 in size 3T to both fabrication: fr 布面平纹编针织布 100% poly 190 gsm.
SAMPLE STATUS: 样板状态:	Office NY and TriOrca 样板状态: Office NY and Triorca.

SPEC#: spec#:	0J89-FR
SIZERANGE: 尺寸范围:	12M-18M-2T-3T-4T-5T 尺寸范围: 12 呎 -18 呎 -2 吋 -3 吋 -4 吋 -5 吋 12 呎 -18 呎 -2 吋 -3 吋 -4 吋 -5 吋
OPPORTUNITY#: B-SLEEP B 机会#:	EG-SOFT B
DESCRIPTION: 描述:	Onesuit 拆连体衣

1st physical fit 3t 4/17/24 13t 4/17/24 第 1 次体能测试 3t 4/17/24 13t 4/17/24



Jump size 2T, 3T 5.14.24 跳跃尺寸 2T, 3T 5.14.24



FIT COMMENTS: 适合评论:

1. See pg. 2 for SAMPLE MEASUREMENTS. please review and make sure all off tolerance points are brought back to spec at bulk. All construction requirements 请参阅第 2 页的样板量度，并确保所有宽松度点和施工均符合规格。

must be followed 必须遵守所有施工要求。

2. Zipper s/b looks straight above chest and place on wearer's left leg. we've updated sketch and construction note. Please follow. See p.2.2. 拉链 s/b 直视胸部上方，并戴在穿者左腿上。我们已更新草图和施工说明。

3. Raw edge at front edge. Please make overedge together with front edge/zipper tape/under placket. Bottom of placket is too thick, please make overedge + SN. 敞口在前幅缝，請與前幅缝/拉链带条/下摆明闭一起叠起。明闭的下摆太粗，请做成edge + sn。

See pg. 先第 4 页。

4. Outside seam looks a little bumping and inseam/back looks much dragging at thigh. Please check pattern and make outside straight and inseam flat. See p.54. 缝骨外侧看起来有点凹凸，而内长/后幅在大腿看起来很拖沓，请把格子布纸样做成外缝直，内长平。

5. There are some puckering/dragging line around zipper even I ironing before fitting. Please improve your workmanship. 5. 有一些沿缝线的皱褶/拖线围绕着拉链，甚至我在试身前烫了一下。

6. Neckline must be smooth and symmetric, please improve. 6. 领窝必须平滑对称，请改进。

7. Seam allowance of brand label s/b invisible and place 1/2" above cuff. See p.57. 缝骨的主唛 s/b 不见，并放置在袖口上方 1/2 英寸。



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SIMPLE MEASURE 样板测量

Please make sure that all points of measure are within tolerance, especially highlighted measurement. 确保所有量度点均在公差范围内。

tolerance, especially highlighted measurement. 宽松量，特别是突出尺寸。

spec number - pj89 - fr 规格号 - PJ89 - FR

part description 描述	tolr	minus 版本	plus 升级	24m / 2t	sample gerber 样板	gerber 样板	gerber 样板	sample 样板	diff comments 差异注释/ updates/ 更
hps to bottom 下摆	-1/2	1/2	28 5/8	28 1/2	-0.125	35 3/4	35 1/2	-0.250	go back to spec 到规格
hps to trunk	-1/2	1/2	19	19	0.000	22 1/4	21.75	-0.500	go back to spec 到规格
across shoulder 绶肩 宽	-1/4	1/4	93/4	9.875	0.125	11 1/4	11.25	0.000	
chest at armhole 胸部在夹圈	-1/4	0	11 1/2	11 5/8	0.125 13		13	0.000	
neck width (edge to 领窝 宽幅衣邊)	-1/4	1/4 41/2		43/4	0.250 5		5	0.000	go back to spec 到规格
front neck drop to edge 前幅领深至衣邊 /4	1/4	17/8	17/8	0.000	21/8	21/8	0.000		
back neck drop to edge 後幅领深至衣邊	-1/4	1/4	5/8	5/8	0.000	5/8	5/8	0.000	
armhole on seam 夹圈上的缝骨	-1/4	1/4	57/8	5.875	0.000	63/8	6.25	-0.125	
sleeve length (from cap) 袖長	- 3/8	3/8 125/8	12 7/8		0.250	15 1/2	15 1/2	0.000	go back to spec 到规格
sleeve opening rel 袖口 rel	-1/8	1/8	23/8	2.5	0.125	25/8	2.625	0.000	
sleeve opening str 袖口 str	0	0	35/8	35/8	0.000 4		4	0.000	
sleeve cuff height 袖克夫高	-1/8	1/8	11/2	11/2	0.000	11/2	11/2	0.000	
hip & seat (4 " up from 坐圈 & 上档 (4 " up from									
bottom 下 of gusset 三角形插布	-1/4	1/4	12	12 1/8	0.125	13 1/2	13 1/4	-0.250	go back to spec 到规格
thigh 腿围	-1/4	1/4 5 1/8		5.375	0.250	57/8	6	0.125	
gusset 三 length 长度	-1/4	1/4	3	3	0.000	3	3	0.000	
gusset width 三角形插布幅宽	-1/4	1/4	7	71/4	0.250	81/4	81/4	0.000	
leg opening rel 關係	-1/4	1/4	25/8	23/4	0.125	31/8 3	3 3/8	0.250	go back to spec 规格
leg opening str 腿口 str	-1/4	1/4	41/4	41/4	0.000	45/8	43/4	0.125	
leg cuff height 腿口克夫高	-1/8	1/8	1 1/2	13/8	-0.125	11/2	11/2	0.000	



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Front zipper construction reference 前幅拉鍊 建築參考

zipper placket must be straight at cf above chest line 拉鍊明簡必須筆直於上胸部線



cut / sew 5/8 " from inside seam 从下襠縫起剪/缝5/8英寸



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1st Physical Fit 3T 4/17/24

fusible interfacing s / b in placket , edgestitch must be combined with zipper must be started
placket / zipper tape / front edge together , same as.snp054 - v . bottom of neck below 1/4 " and s
placket / zipper s / b overedge + sn stitch 1/4 明筒 / 拉鍊 s / b overedge at 1/4 " from cuff seam . 從





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Outside seam looks a little bumping and inseam/back looks much dragging at外缝看起来有点凹凸不平，内长/后幅看起来有很多拖拉的地方。

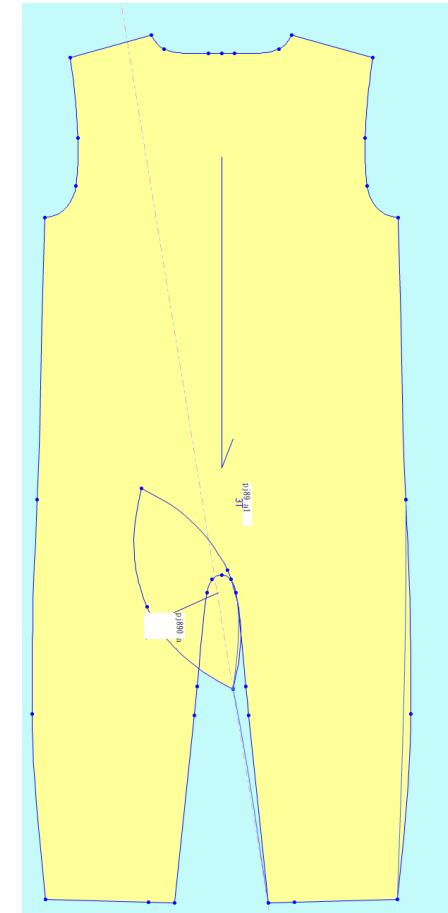
thigh. Please check pattern and make outseam straight and inseam flat look. 腿围。Please 格子布纸样 and make outseam straight and 内长 flat look.



Seam allowance of brand label s/b主缝 s/b 的缝份线量

invisible and place 1/2" above隱形，并放置在高出 1/2" 的位置

cuff. 纽条。

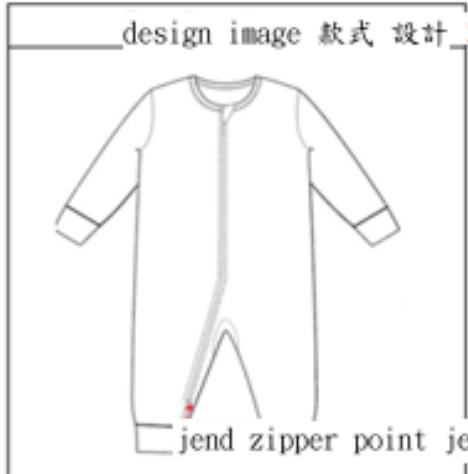




Gerber
Childrenswear

DATE: 日期	4/17/24	SPEC#: spec#:	0J89-PR
FACTORY: 工厂:	Taieasy	SIZERANGE: 尺寸范围:	12M-18M-2T-3T-4T-5T 尺寸范围: 12 岁-18 岁-2 岁-3 岁-4 岁-5 岁
SAMPLE SIZE: 样板尺寸:	3T	OPORTUNITY#: EG-SLEEP B 橱窗机会#:	EG-SOFT B
SAMPLE TYPE: 样板类型:	1st Physical Fit sample 第 1 次体能测试样板	DESCRIPTION: Unionsuit 插图 unionsuit	
	Approved proceed to jump size. 经批准后进入跳台尺寸		
	3M/27.5T. Please send samples to FABRICATION: FR Jersey Knit 100% Poly 190 gsm 24m/2t. 5t. Please send samples to fabrication: fr 单面平纹编造布针織 100% poly 190 gsm.	EVALUATED BY: Josefina Almonte	
SAMPLE STATUS: 样板状态:	fred at Triorca. 样板状态: fred at triorca.		

1st physical fit 3t 4/17/24 13t 4/17/24 第 1 次体能测试 3t 4/17/24 13t 4/17/24



FIT COMMENTS: 适合评论:

1. See pg.2 for SAMPLE MEASUREMENTS, please review and make sure all off tolerance points are brought back to spec at bulk. All construction requirements: 请参阅第 2 页的样板量度, 并确保所有宽松量度点和构造均符合规格。

must be followed see pg3. 请参阅第 3 页。

2. Please ensure to use correct zipper length, on sample it looks like zipper is longer than needed and fabric was stretch to match zipper. 2. 请确保使用正确的拉链长度, 在样板上, 拉链看起来比需要的长, 布料被拉伸以匹配拉链。

3. Please ensure chinguard width is 1" at neck fold edge, sample is measuring less than 7/8". Please see page 3 updating construction notes, BC will 请确保领高挡衣边的 chinguard 宽度为 1", 服装测量尺寸小于 7/8"。

automatically re-released by the EOD. 由 EOD 自动重新发布。

1st Physical Fit Sample Approved w/corrections. 第 1 次实物装配样板经修正后获得批准。

Please make sure that all points of measure are to spec and call outs are corrected at Jump Size samples. 请确保所有量度点均符合规格, 并在跳台尺寸样板上更正呼出点。



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SIMPLE MEASURE 简板测量

Please make sure that all points of measure are within. 请确保所有量度点均在宽松量度范围内。

tolerance, especially highlighted measurement. 宽松量，特别是突出尺寸。

part description 部分描述	tolr minu	tolr plus	3t	factory sample 工厂样板 measure 测量	diff 差异	gerber 格柏 sample 样板 measure 测量	diff 差异	comments / updates 评论/更新
hips to bottom hps to 下摆	-1/2	1/2	31	31.000	0.000	31.000	0.000	
hips to trunk 摆	-1/2	1/2	20	20.250	0.250	19.875	-0.125	go back 去后幅 to spec
across shoulder 绶肩宽	- 1/4	1/4	10 1/4	10.500	0.250	10.500	0.250	go back 去后幅 to spec
chest at armhole 胸部在夹圈	- 1/4	0	12	12.000	0.000	12.250	0.250	go back 去后幅 to spec
neck width (edge 领窝幅宽 (to edge) 到衣边)	- 1/4	1/4	4 3/4	4.875	0.125	5.125	0.375	go back 去后幅 to spec
front neck drop to edge 前幅领深至衣边	- 1/4	1/4	2	2.125	0.125	2.000	0.000	
back neck drop to edge 後幅领深至衣边	- 1/4	1/4	5/8	0.750	0.125	0.750	0.125	go back 去后幅 to spec
armhole on seam 夹圈上缝骨	- 1/4	1/4	6	6.000	0.000	6.000	0.000	
sleeve length (from 袖长 cap) 盖)	- 3/8	3/8	13 5/8	13.625	0.000	13.625	0.000	
sleeve opening rel 袖口 rel	- 1/8	1/8	2 1/2	2.500	0.000	2.750	0.250	go back 去后幅 to spec
sleeve 衣袖 opening str 开口 str	0	0	3 3/4	3.750	0.000	4.000	0.250	go back 去后幅 to spec
sleeve cuff height 袖口高	- 1/8	1/8	11/2	1.500	0.000	1.500	0.000	
hip & seat (4 " up from 坐圈 & 上档 (4 " 向上从								
bottom 下摆 of gusset 的三角形插布	- 1/4	1/4	12 1/2	12.625	0.125	12.750	0.250	go back 去后幅 to spec
thigh 腿围	-1/4	1/4	5 1/2	5.625	0.125	5.375	-0.125	go back 去后幅 to spec
gusset length 三角形插布长度	- 1/4	1/4	3	3.000	0.000	3.000	0.000	
gusset width 三角形插布幅宽	- 1/4	1/4	7 1/2	7.500	0.000	7.500	0.000	
leg 脚 opening rel 相对	- 1/4	1/4	27/8	2.875	0.000	3.250	0.375	go back 去后幅 to spec
leg 脚 opening str 开口 str	- 1/4	1/4	43/8	4.375	0.000	4.500	0.125	go back 去后幅 to spec
leg cuff height 脚口高	- 1/8	1/8	11/2	1.500	0.000	1.500	0.000	



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CONSTRUCTION施工

pj89 - fr / ls footless sleeper not tight fittingpj89 - fr / ls footless sleeper not tight 試身

footless sleeper not tight fitting with无脚卧铺不紧身試身带
kissing zipper拉鍊

construction notes :施工說明 :

-3/8" overlocked seams , mock safety stitch-3/8" 鎖邊接縫 , 模擬安全線步
for woven (516) . 5/8" seam to set zipper . 用于編織 (516) , 5/8" 缝骨設置拉鍊 .

-shoulder seam has 100 % poly twill tape-肩寬縫骨有 100 % poly 斜紋帶條 /

insert for cpsc regulated fr programs or 插入受 CPSC 規管的 fr 計劃或
mobilon tape for 纖物 .

non fr 非織造布rics . 紡物 .

-1/4" sn topstitch on either side of kissing-1/4" SN縫在接吻的兩邊
zipper . 拉鍊 .

-neckline 3/8" binding openings , 406 2n , -領窩 3/8" 包邊開口 , 406 2n 、
.125gg , cross cut .125gg , 橫紋裁 fold , folder full 拉筒蝴蝶全

folder full . (see detail sheet for novelty 拉筒蝴蝶 full .

stitching if style requires it) . 如果需要縫製款式 , 請參閱詳細頁面 .

-2 way kissing / hidden zipper , 1/4" single-2路接吻/隱藏拉鍊 , 1/4" 单針頂針 .
needle topstitch on either side . zipper is set 拉鍊設置
down front and wearers right leg to 1 1/4" 前幅和穿戴者的右腿到 1 1/4" 的位置 .

above leg cuff seam . above leg 雞英縫骨 .

zipper stop at top neck binding edge , 拉鍊停在頂部領窩包邊衣邊 ,
covered by chinguard . 縫骨拉鍊停在領窩包邊衣邊上 .

-front under placket / chinguard : cut with-前幅 under 明簡 / chinguard : 用interfacing剪裁 .

interfacing . underplacket is folded & single 前幅包邊衣邊上「拉鍊」 .

needle stitched to zipper tape . 1/2" tape at 拉鍊帶條 . 1/2" 帶條 at
bottom of zipper . 下擺 of 拉鍊 .

-sleeve / leg cuffs are barrel set (unless 衣袖 / 褲腳袖口是圓筒形 (除非

novelty stitching (see detail sheet) is used or 除非使用新穎縫線 (見細節表) 或

if width of cuff opening is limiting , tacked 如果雞英開口的寬幅是有限制的 , 則採用黏貼 .

open back 開後幅) . allowance 寬 to 是

note : all small parts must be attached 注意 : 所有小部件必須連接在一起
according to 20.21bs 根據 20.21bs11 force 拉力 standards 標準

note : graded spec not approved 注 : 分級規格未經批准

for production until size set is 生產 , 直至

approved by 經

gerber nv td team ,

front 前幅

1 1/4" chinguard length 1/4" chinguard 長度
at cf seam 參照縫骨

back 後幅

cuff up seam 雞英縫骨

end point 端點

zipper 拉鍊



4/17/24 comment 4/17/24 江靜

Updating construction notes as shown below in red. 更新施工說明 , 如下紅所示 .

-Front Under placket/chinguard 1" width at neck edge and-前幅 明簡/chinguard 領窩衣邊寬 1" 幅及

1 1/4" fold over length on outside: cut with interfacing. 外側 1 1/4" 的折疊長度 : 用接口裁剪 .

Underplacket is folded & single needle stitched to zipper. 下摆折疊 , 单針縫至拉鍊帶條 .

tape. 1/2" tape at bottom of zipper. 帶條 . 1/2" 帶條在拉鍊下擺 .



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Ist Physical Fit 3T 4/17/24

