Poly-clip

| Caliber mm | Filling horn Ø | FCA 3410/3411/3415/3441/3451/3462 | | FCA 3451/3462 | | DFC, PDC, DCD, SFC, SCD, SCH |
		Die	R-clips spreading 15	Die	R-Clips spreading 18	S-Clips
30–39	20	15–7	15–07–5 × 1,5 L			628, 735
40	20	15–7	15–07–4 × 1.25 L			628
	(22)		15–07–5 × 1.5 L			735
41		15–8	15–08–5 × 1.75 L			
45	24	15–7	15.07–4 × 1.25 L	18/07	18–7–5 ×1.5 L	628, 632
				18/8	18–08–5 × 1.75	
			15.07–5 × 1.5 L	18/9	18–09– 5 × 1.75 L	735
		15–8	15–08–5 × 1.75 L			
50	24	15–7	15–07–5 × 1.5 L	18/7	18–7– 5 × 1.5 L	628
		15–8	15–08–5 × 1.5 L	18/8	18–8– 5 × 1.75	735
			15–08–5 × 1.75 L	18/9	18–9– 5 × 1.75 L	
			15–08–5 × 2 L			
55	24	15–7	15–07–5 × 1.5 L	18/07	18–7– 5 × 1.5 L	628
		15–8	15–08–5 × 1.5 L	18/8	18–8– 5 × 1.75	735
			15–08–5 × 1.75 L	18/9	18–9– 5 × 1.75 L	
60	28	15–8	15–8–5 × 1.5 L	18/9	18–9– 5 × 2.0 L	632
			15–8–5 × 1.75 L		18–9– 5 × 2.0 LR	735
65	36	15–8	15–08–5 × 1.75 L	18/8	18–8– 5 × 1.75	632
		15–9	15–09–5 × 1.75 L	18/9	18–9– 5 × 2.0 LR	735
			15–09–5 × 2a			
90	36	15–10	15–10–5 × 2.0 L	18/8	18–8– 5 × 1.75	632, 844
				18/9	18–9– 5 × 2.0 LR	
				18/10	18–10– 5 × 2.2 L	740, 8740
95	48			18/10	18–10– 5 × 2.2 LR	632
					18–10– 5 × 2.5 L	740, 8740
					18–11– 5 × 2.2 L	844
					18–11– 5 × 2.0 L	
100	48			18/10	18–10– 5 × 2.2 L	632
				18/11–12	18–11– 5 × 2.0 LR	
					18/12– 5 × 2.0 LR	
					18–10– 5 × 2.5 L	470, 8740
					18–11– 5 × 2.2 L	844
110	48			18/11–12	18–11– 5 × 2.2 L	747, 848, 8748
					18/12– 5 × 2.5 LR	
120	60			18/11–12	18/11– 5 × 2.2 L	747, 848, 8748
				18/13	18/13– 5 × 2.5LR	
150	60					854, 8748
170	60					854, 8748

Rsd to flat width

Conversion table

RSD mm	FW inch	RSD mm	FW inch	RSD mm	FW inch	RSD mm	FW inch	RSD mm	FW inch	RSD mm	FW inch	RSD mm	FW inch	RSD mm	FW inch	RSD mm	FW inch	RSD mm	FW inch
34	1.34	51	2.01	69	2.72	103	4.06	104	4.09	155	6.10	139	5.47	207	8.15	174	6.85	260	10.24
35	1.38	52	2.05	70	2.76	104	4.09	105	4.13	157	6.18	140	5.51	209	8.23	175	6.89	261	10.27
36	1.42	54	2.13	71	2.80	106	4.17	106	4.17	158	6.22	141	5.55	210	8.27	176	6.93	263	10.35
37	1.46	55	2.17	72	2.83	107	4.21	107	4.21	160	6.30	142	5.59	212	8.35	177	6.97	264	10.39
38	1.50	57	2.24	73	2.87	109	4.29	108	4.25	161	6.34	143	5.63	213	8.39	178	7.01	265	10.43
39	1.54	58	2.28	74	2.91	110	4.33	109	4.29	163	6.42	144	5.67	215	8.46	179	7.05	267	10.51
40	1.57	60	2.36	75	2.95	112	4.41	110	4.33	164	6.46	145	5.71	216	8.50	180	7.09	268	10.57
41	1.61	61	2.40	76	2.99	113	4.45	111	4.37	166	6.54	146	5.75	218	8.58	181	7.13	270	10.63
42	1.65	63	2.48	77	3.03	115	4.53	112	4.41	167	6.57	147	5.79	219	8.62	182	7.17	271	10.69
43	1.69	64	2.52	78	3.07	116	4.57	113	4.45	169	6.65	148	5.83	221	8.70	183	7.20	273	10.75
44	1.73	66	2.60	79	3.11	118	4.65	114	4.49	171	6.73	149	5.87	222	8.74	184	7.24	274	10.80
45	1.77	67	2.64	80	3.15	119	4.68	115	4.53	172	6.77	150	5.91	224	8.82	185	7.28	276	10.86
46	1.81	69	2.72	81	3.19	121	4.76	116	4.57	173	6.81	151	5.94	225	8.86	186	7.32	27	10.92
47	1.85	70	2.76	82	3.23	122	4.80	117	4.61	175	6.89	152	5.98	227	8.94	187	7.36	279	10.98
48	1.89	72	2.83	83	3.27	124	4.88	118	4.65	176	6.93	153	6.02	228	8.98	188	7.40	280	11.04
49	1.93	73	2.87	84	3.31	125	4.92	119	4.69	177	6.97	154	6.06	230	9.06	189	7.44	282	11.10
50	1.97	75	2.95	85	3.35	127	5.00	120	4.72	179	7.05	155	6.10	231	9.09	190	7.48	283	11.16
51	2.01	76	2.99	86	3.39	128	5.04	121	4.76	180	7.09	156	6.14	233	9.17	191	7.52	285	11.22
52	2.05	78	3.07	87	3.43	130	5.12	122	4.80	182	7.16	157	6.18	23	9.21	192	7.56	286	11.27
53	2.09	79	3.11	88	3.46	131	5.16	123	4.84	183	7.20	158	6.22	236	9.29	193	7.60	288	11.33
54	2.13	81	3.19	89	3.50	133	5.24	124	4.88	185	7.28	159	6.26	237	9.33	194	7.64	289	11.39
55	2.17	82	3.23	90	3.54	134	5.28	125	4.92	186	7.32	160	6.30	239	9.41	195	7.68	291	11.45
56	2.20	84	3.31	91	3.58	136	5.35	126	4.96	188	7.40	161	6.34	240	9.45	196	7.72	292	11.51
57	2.24	85	3.35	92	3.62	137	5.39	127	5.00	189	7.44	162	6.38	242	9.53	197	7.76	294	11.57
58	2.28	87	3.43	93	3.66	139	5.47	128	5.04	192	7.48	163	6.42	243	9.57	198	7.80	295	11.63
59	2.32	88	3.46	94	3.70	140	5.51	129	5.08	193	7.60	164	6.46	245	9.65	199	7.83	297	11.69
60	2.36	89	3.50	95	3.74	142	5.59	130	5.12	194	7.64	165	6.50	246	9.68	200	7.87	298	11.74
61	2.40	91	3.58	96	3.78	143	5.63	131	5.16	195	7.68	166	6.54	248	9.76	201	7.91	300	11.80
62	2.44	92	3.62	97	3.82	145	5.71	132	5.20	197	7.76	167	6.57	249	9.80	202	7.95	301	11.86
63	2.48	94	3.70	98	3.86	146	5.75	133	5.24	198	7.79	168	6.61	251	9.88	203	7.99	303	11.92
64	2.52	95	3.74	99	3.90	148	5.83	134	5.28	200	7.87	169	6.65	252	9.92	204	8.03	304	11.98
65	2.56	97	3.82	100	3.94	149	5.47	135	5.31	201	7.91	170	6.69	254	10.00	205	8.07	306	12.04
66	2.60	98	3.96	101	3.96	151	5.94	136	5.35	203	7.99	171	6.73	255	10.04				
67	2.64	100	3.94	102	4.02	152	5.98	137	5.39	204	8.03	172	6.77	257	10.12				
68	2.68	101	3.98	103	4.06	154	6.06	138	5.43	206	8.11	173	6.81	258	10.16				

The formula to use for the conversion from RSD to Flat width is: Flat width = RSD × 0.95 × 3.14/2
The formula to use for the conversion from Flat width to RSD is: RSD = Flat width /0.95/3.14 × 2