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$$F(w, x, y, z) = w'z + xy' + yz + wx'y$$

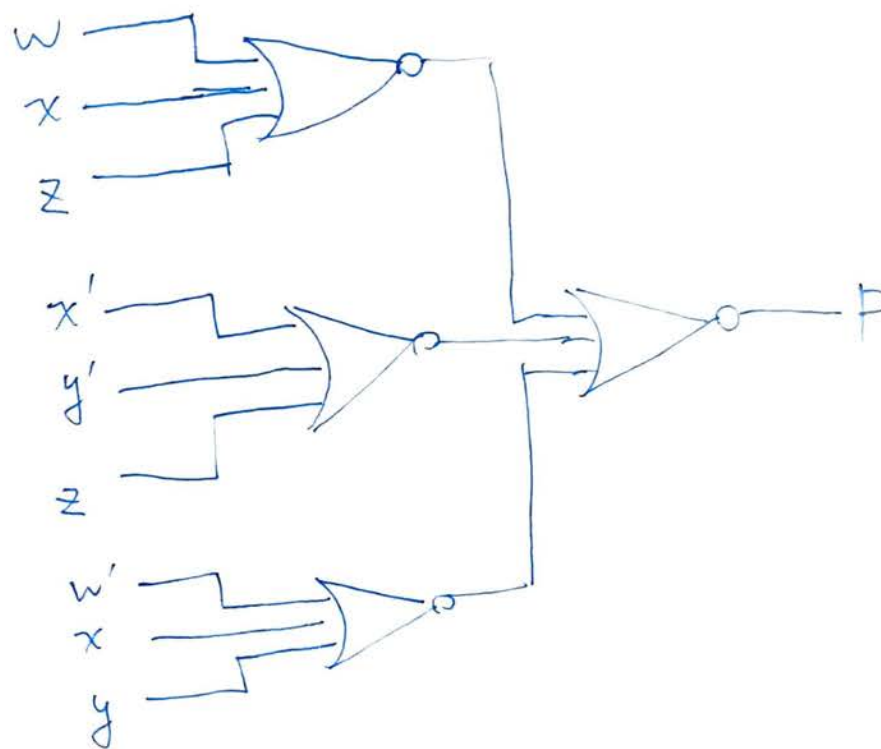
$w \backslash yz$	00	01	11	10
00	0	1	1	0
01	1	1	1	0
11	1	1	1	0
10	0	0	1	1

$(w+x+z)$ (points to top row)
 $(x'+y'+z)$ (points to right column)
 $(w'+x+y)$ (points to bottom row)

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$$[(\alpha+\beta)' + (r+w)']$$

$$= (\alpha+\beta) \cdot (r+w) \cdot (\text{product of sum})$$



product of sum

$$\Rightarrow F(w, x, y, z) = (w+x+z) \cdot (x'+y'+z) \cdot (w'+x+y)$$

$$F' = (w+x+z)' + (x'+y'+z)' + (w'+x+y)'$$

$$F = [(w+x+z)' + (x'+y'+z)' + (w'+x+y)']'$$