$$F(A_1B_1C) = (A+B'+C')(A+B')(B'+C)$$
  
 $F'(A_1B_1C) = A'BC+A'B+BC'$ 

Sum of product 
$$B'$$

$$\uparrow (A_1B_1C) = B \uparrow AC$$

$$\downarrow AC$$

$$\uparrow (A_1B_1C) = B \uparrow AC$$

$$\downarrow AC$$

