

Risk Analysis of Flowlines in the Oil and Gas Sector: A GIS and Machine Learning Approach

Isabella Chittumuri, Naif Alshehab, Ryan Voss, Logan Douglass,
Serveh Kamrava, Yilin Fan, and Soutir Bandyopadhyay
Colorado School of Mines

August 14, 2024

Abstract

This paper presents a comprehensive study on the risk analysis of flowlines within the oil and gas industry, utilizing Geographic Information Systems (GIS) and machine learning techniques. The goal is to enhance environmental safety and minimize human casualties by improving risk assessment methodologies. Despite the critical role of flowlines in petroleum production, their risks are often underassessed due to data limitations. This study seeks to bridge this gap by employing advanced analytical tools to predict and mitigate flowline failures.

Contents

1	Introduction	2
2	Literature Review	3
3	Data Processing	4
3.1	Feature Engineering	6
4	Exploratory Data Analysis	9
4.1	Risk Assessment by Operational Parameters	10
5	Methodology	12
5.1	Supervised and Unsupervised Learning Techniques	12

6	Results	13
6.1	Without PCA Reduction	14
6.2	With PCA Reduction	15
6.3	Unsupervised Model	15
7	Conclusion	18

1 Introduction

As the global energy landscape evolves, the petroleum industry continues to grapple with the challenges of ensuring environmental safety and human well-being. This introductory paper lays the foundation for an extensive exploration of risk analysis of flowlines within the oil and gas sector. Our ultimate goal is to mitigate environmental impacts and prevent human casualties associated with flowline failures through risk analysis using GIS and machine learning methods. However, a critical hurdle in this endeavor is the current lack of adequate data necessary to conduct such analysis. Therefore, this paper serves to provide a background on flowlines, review existing risk analysis literature, summarize our work with the data at hand along with its limitations, and outline expected future work upon receiving the necessary data.

Flowlines, often overshadowed by the more visible pipelines, are crucial components in the petroleum production process. These underground conduits transport oil, natural gas, and water from wellheads to surface facilities and ultimately to Lease Automatic Custody Transfer (LACT) units. This research focuses on the 'middle half' of the oil and gas production process, stretching from wellheads to LACT units, where most U.S. flowlines are buried to prevent freezing and maintain structural integrity. Understanding the nuances of flowlines, including their material standards set by the American Petroleum Institute (API), construction, operational dynamics, and reasons for failure, is critical for a comprehensive risk assessment.

Building on this understanding, the innovative approach of this research lies in the application of machine learning and GIS in assessing and mitigating risks associated with flowlines. Machine learning algorithms are adept at identifying patterns and predicting potential failures by analyzing vast datasets, which traditional methods might overlook. Coupled with GIS's spatial analysis capabilities, this approach provides more understanding of the geographical factors affecting flowline integrity. This integrated method is expected to yield a more accurate and comprehensive risk assessment model, enhancing the safety and reliability of the petroleum extraction process. However, a notable challenge that emerges in this process is the significant gap in our knowledge regarding flowline failures. This de-

iciency severely limits our ability to conduct an in-depth analysis that can predict and model the likelihood and consequences of flowline failures.

This introduction sets the stage for a detailed exposition of our research and data needs. We aim to provide a clear and comprehensive view of the complexities involved in flowline risk analysis and the transformative potential of machine learning and GIS in this field. Through this paper, we seek to engage our industry partners in a collaborative effort to gather the necessary data, paving the way for significant advancements in the safety and environmental stewardship of petroleum operations.

2 Literature Review

Before embarking on data exploration, our team conducted an extensive literature review to understand existing efforts in flowline and pipeline risk assessment. Several national and international organizations have developed models using diverse data types to predict risks associated with flowlines and pipelines. The primary goal of these models is to service or replace high-risk lines before they lead to spills, which can cause significant environmental damage and potentially result in loss of human life, especially in densely populated areas. This need has driven many organizations to seek out effective solutions to mitigate these risks.

Risk assessment models have primarily been developed using two approaches: mathematical computation models and machine learning models. For instance, one mathematical model applied regression analysis to real-life data, calculating influence coefficients for each data input based on actual pipeline failures. It also assessed the potential damage of each pipeline’s failure to prioritize high-risk pipelines (Vinogradov et al., 2018). On the other hand, various machine learning models have been employed, which are primarily data-driven rather than based on theoretical justifications. A study by Mazzella et al. (2019) compared three machine learning models—log-linear regression, eXtreme Gradient Boosting (xgBoost), and Artificial Neural Networks—to predict corrosion growth and found xgBoost to be the most accurate. Another study demonstrated the use of Euclidean-Support Vector Machines to predict pipeline failure using continuous sensor data (Lam Hong Lee et al., 2013).

The literature shows that a combination of available data has been used to develop these models. The data’s role is crucial in determining the reliability and accuracy of these risk models. The main categories of data used across the studies include pipeline specifications (diameter, age, coating, etc.), GIS data, soil data (for buried flowlines), human activity data (such as proximity to roads), inspection reports, repair/service history, historical incident records, operational data (flow rate, type of transported fluid, pressure, etc.), and continuous monitoring sensors

data (for example, data from Long Range Ultrasonic Transducers) (Vinogradov et al., 2018), (Mazzella et al., 2019), (Zhang & Liu, 2023), (Khalilpasha & Brown, 2023), (Guan et al., 2019), (Senouci et al., 2014), and (Lam Hong Lee et al., 2013). Some studies employed simulated data as a proof of concept (Lam Hong Lee et al., 2013), while others used various combinations of the mentioned data categories to develop their risk models.

The output of these models largely depends on the data used to train them. The literature primarily focuses on predicting corrosion, corrosion growth rate, risk ranking, remaining life, or type of failure. Flowline and pipeline failures typically stem from design issues, manufacturing flaws, installation errors, corrosion and erosion, structural threats (such as fatigue and static overload), natural hazards, and human error (Rachman et al., 2021). Predicting such outcomes is crucial for minimizing spill incidents, as it enables operators to proactively identify and address high-risk pipelines, staying one step ahead of potential failures.

The effectiveness of a risk management model for flowlines and pipelines heavily depends on the accuracy, quantity, and diversity of the data used for training. Reliable data significantly enhances the model’s predictive capabilities. However, it’s important to acknowledge that the model’s capacity is limited to the data it’s trained on. For example, a model trained on pipeline specifications, GIS data, and inspection reports might be highly accurate, but if it lacks training on human activity and operational data, it may miss failures linked to these factors. Therefore, careful selection of input data is a key factor in the model’s success. When choosing data for the model, the relevance of features to failure determines the model’s effectiveness, the cost of data acquisition should be sustainable, the reliability of the data must ensure an accurate model, and the sufficiency of data must cover the entire area of interest comprehensively.

3 Data Processing

The Environmental Control and Management Council (ECMC) maintains a comprehensive range of datasets accessible on their website. Among these, the "Spill Data" file was particularly pertinent to our study, encompassing individual cases for each spill recorded in Colorado since 2014. These cases are documented with an extensive array of variables, the specifics of which are thoroughly outlined on the ECMC website. To augment this spills dataset, ECMC provided two additional flowline datasets: the first, which we refer to as the descriptive data, includes extensive GIS data pinpointing the exact locations of flowlines but lacks other details, starting with 259,979 flowlines. The second dataset, termed the operational data, details only the start and end points of flowlines but is enriched with significant operational data vital for constructing a risk model, initially containing

21,942 flowlines.

The initial step in our data processing was to amalgamate the descriptive and operational datasets into a unified flowline dataset. Due to the absence of unique identifiers, spatial characteristics were the basis for integration. The operational data were converted into a GeoDataBase (.gbd) format, with GPS coordinates adjusted to the ESPG:26913 coordinate reference system used in the descriptive data. We approximated each flowline by interpolating straight lines between provided endpoints and merged the two datasets by identifying intersections at both endpoints. Given the imprecision in the spatial data, a tolerance mechanism was implemented, starting at zero and expanding up to 25 meters. If no match was found within this range, the line was excluded. This approach enabled us to successfully associate attributes from the operational data with the spatial geometry for 14,922 flowlines out of the initial 21,942, though the high density of flowlines and data inaccuracies potentially led to mismatches.

Figure 1 provides an illustration of this challenge. It depicts an approximated flowline (in purple) from the operational data overlapping multiple precise flowlines (in pink) from the descriptive data. The lack of exact endpoint alignment complicates exact matches. To minimize errors, operator names were employed as an additional verification step; any mismatch in operator names, even within the tolerance range, led to the continuation of the search for a more accurate match. This, however, did not entirely eliminate inaccuracies due to commonalities in operator names across numerous proximal flowlines.

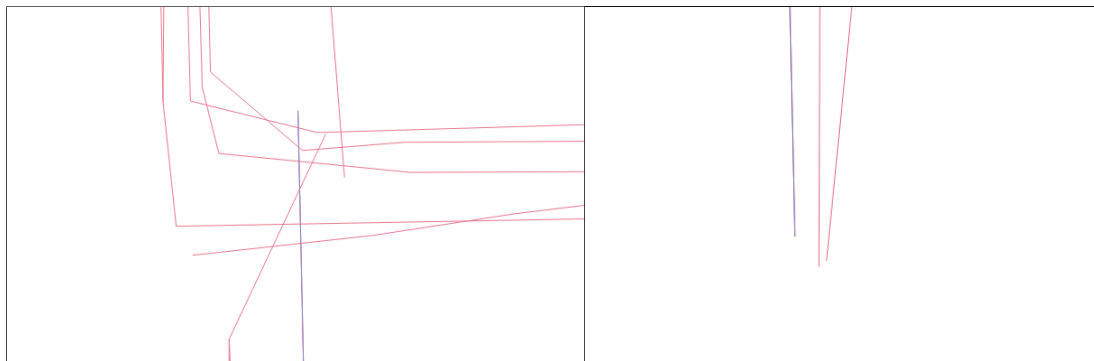


Figure 1: Spatial Matching Challenges in Flowline Data Integration

Subsequent to establishing a cohesive flowline dataset, we endeavored to correlate each spill to its originating flowline. We initially identified 849 spills from the dataset, each represented as a point after conversion to the .gbd format. The spatial matching process was employed with an increasing tolerance from zero to 25 meters to find the first intersecting flowline, using operator names for validation. However, the single-point comparison significantly heightened the risk of incorrect

associations, resulting in only 84 spills being accurately matched to flowlines, as illustrated in Figure 2.

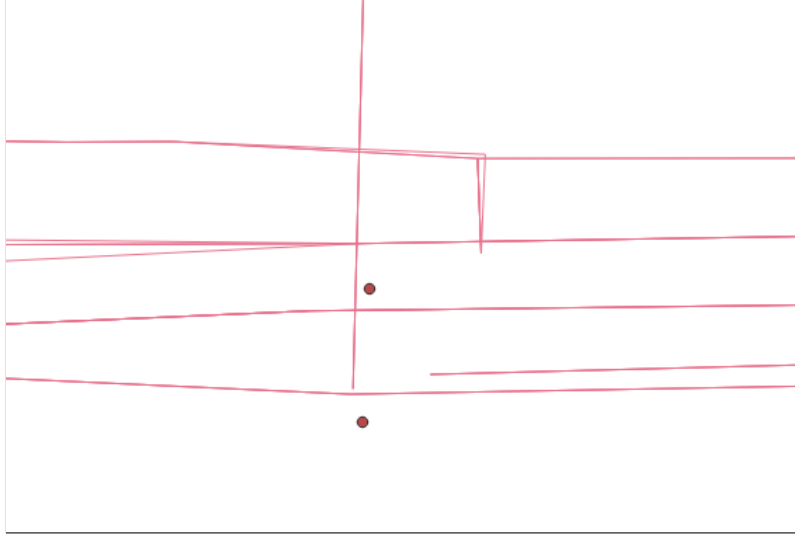


Figure 2: Illustration of Potential Misalignment in Spill Matching

Figure 2 depicts red points (spills) near pink lines (flowlines). The methodology assumed the nearest flowline with a matching operator name as the source, but this assumption was vulnerable to inaccuracies caused by minor errors in spill location reporting. Thus, it's plausible that a spill might be incorrectly matched to a nearby line rather than its true origin.

3.1 Feature Engineering

Next we concentrated on feature selection and engineering to refine our datasets for more effective analysis. One key attribute we developed was the age of each flowline, which we calculated from the construction date. Understanding the age of the flowlines is vital as it might correlate with the likelihood of a spill occurring, under the hypothesis that older lines might be more prone to failures due to degradation over time. To differentiate flowlines based on their spill history, we introduced a binary risk column. This column labels each flowline as either high risk (1) if associated with a spill, or low risk (0) if no spills were recorded. This classification serves as a direct indicator for our analyses, helping to identify and prioritize flowlines that require more stringent monitoring and maintenance. To streamline our analysis, we meticulously selected variables that are essential for understanding flowline integrity and spill risks. Superfluous data that did not contribute to our risk assessment model were removed, allowing for a more focused and efficient analysis.

A significant challenge in our data processing was addressing inconsistencies in the dataset, such as variations in spelling and formatting across various fields. Standardizing these elements was crucial for maintaining data integrity and ensuring accurate analysis. We tackled these discrepancies by mapping misspelled or inconsistently formatted variables to their correct versions. This mapping process was applied to multiple columns, ensuring that all entries under categories like fluid type or operational status were uniformly formatted. This step was essential to prevent misclassification and errors during data processing, making the dataset cohesive and reliable for advanced statistical analyses and machine learning applications.

These preprocessing steps form a foundational part of our analysis by ensuring that the data is both accurate and relevant for modeling. The introduction of the line age and risk variables directly aligns with our study’s goals to identify risk factors associated with flowlines. Pruning and standardizing the data simplifies the analytical process and enhances the robustness of our findings. As we move forward, these refined datasets are well-prepared for deployment in predictive modeling to effectively assess and predict spill risks.

To develop a comprehensive machine learning model for predicting spill risks in flowlines, both datasets—flowlines with spills and without spills—were first merged. This combined dataset allowed us to analyze features consistently across all flowlines, enhancing the robustness of our predictive insights.

Given that many of the attributes in our dataset are categorical without an inherent order (nominal data), using one-hot encoding was necessary. Attributes such as Operator Number, Flowline ID, Location ID, Status, Flowline Action, Location Type, Fluid Type, Material, and Root Cause Type were transformed using one-hot encoding. This technique prevents the introduction of arbitrary ordinality that numeric encoding might suggest. One-hot encoding converts each category value into a new binary column, ensuring that the model interprets these variables correctly without assuming a natural ordering.

Extracting meaningful features from the Geometry column, which is Geo-Spatial location data of the flowline, in our dataset was crucial since machine learning models cannot directly interpret geometric data. We derived three key features: Length, Number of Lines, and Bounding Box Area. The Length feature calculates the total length of each geometry. The Number of Lines feature quantifies the complexity of the geometry by counting the number of line segments it contains, differentiating between simple and complex structures. The Bounding Box Area is determined by calculating the area of the smallest rectangle that can completely enclose the geometry, providing insights into the spatial extent of each flowline. These features transform the geometric data into quantitative values that can be readily utilized in predictive modeling, enhancing our ability to assess and

manage risks associated with the flowlines. The resulting attributes retained and engineered are seen in Table 1.

Table 1: Attributes for Flowline Analysis

Attribute	Description
Operator Number	Unique identifier for the operator
Flowline ID	Unique identifier for the flowline
Location ID	Identifier for the location of the flowline
Status	Operational status of the flowline
Flowline Action	Actions taken or required on the flowline
Location Type	Type of facility
Fluid Type	Type of fluid transported
Material	Construction material of the flowline
Diameter (in)	Diameter of the flowline in inches
Length (ft)	Length of the flowline in feet
Maximum Operating Pressure	Max pressure flowline can withstand
Shape Length	Geometrical length of the flowline
Line Age (yr)	Age of the flowline in years
Length	Total length of each Geo-Spatial location
Number of Lines	Number of line segments of Geo-Spatial location
Bounding Box Area	Boxed area of Geo-Spatial location
Root Cause Type*	Underlying cause of the spill

*Attribute included only for flowlines associated with spills.

By transforming complex spatial data into these comprehensible features, the dataset becomes more actionable for predictive modeling. These derived metrics provide critical insights into the physical characteristics and spatial distribution of the flowlines, which are instrumental in predicting and mitigating spill risks effectively. This thoughtful preparation and transformation of data ensure that the models built on this foundation are both accurate and reliable, crucial for making informed decisions in managing pipeline infrastructures.

It is essential to recognize that our analysis is based on data that may contain inherent errors. This acknowledgment is critical when interpreting the results of our study, as it underscores the potential limitations of the data-driven insights we have derived. By admitting the possible imperfections in our data, we emphasize the need for cautious interpretation and validation of our predictive models, ensuring that decisions based on this research are made with a full understanding of these caveats.

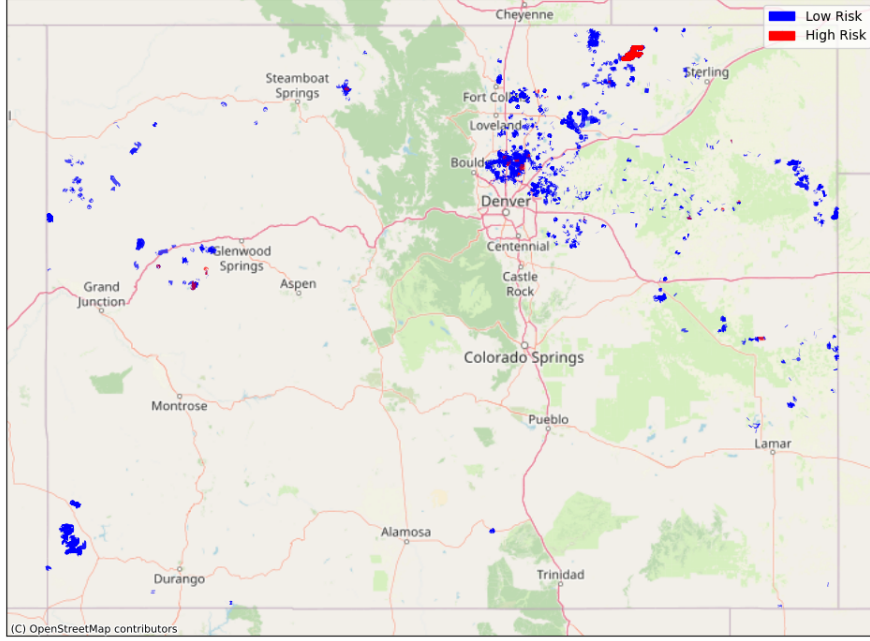


Figure 3: Spatial Distribution of Flowline Risk in Colorado

4 Exploratory Data Analysis

In this research, we utilize exploratory data analysis (EDA) to uncover patterns, anomalies, and insights from spatial and frequency data related to risk assessment across Colorado. EDA serves as a fundamental phase in our study, allowing us to visually and statistically interpret the distribution of risk, which is crucial for subsequent predictive modeling and decision-making processes. By mapping out risk levels and their distribution, we aim to identify high-risk areas that require immediate attention and better understand the underlying factors contributing to these risks. This approach not only enhances our comprehension of the spatial dynamics but also facilitates a targeted response strategy based on empirical evidence.

Figure 3 provides a visual representation of risk distribution across Colorado. Blue markers indicate locations classified as 'Low Risk', while red markers denote 'High Risk' areas. The concentration of blue markers across the state suggests that most regions are currently at low risk. However, there are notable clusters of high-risk areas, particularly around major urban centers such as Denver. This spatial distribution is essential for regional planning and resource allocation, highlighting areas that might require more intensive monitoring and preventive measures.

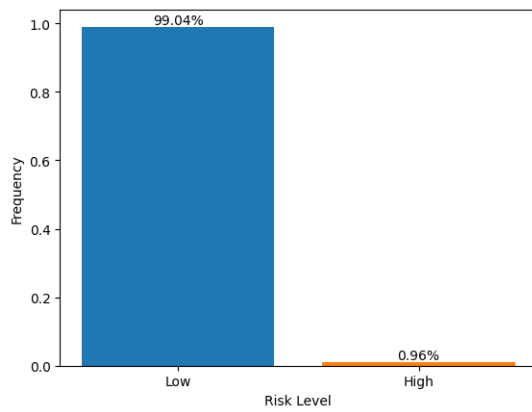
4.1 Risk Assessment by Operational Parameters

The following graphs provided illustrate the relationship between various operational parameters and the associated risk levels of pipeline systems in Colorado. Each graph explores a different aspect: line age, pipe diameter, type of fluid, pipe material, and operator number.

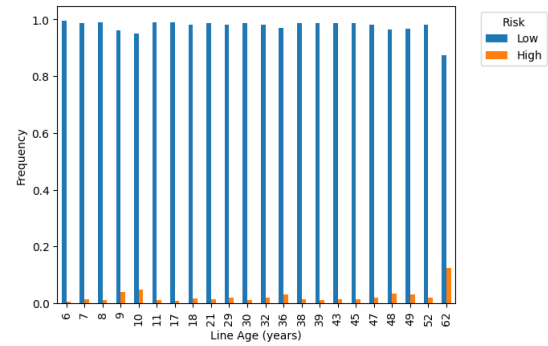
Figure 4a is a bar chart that quantifies the proportion of locations at low and high risk levels. Approximately 99.04% of the observed locations are categorized under 'Low Risk', while only 0.96% fall under 'High Risk'. This visualization simplifies the understanding of risk prevalence across the state, underlining the rarity but potential severity of high-risk zones. This stark contrast in frequency underscores the importance of focusing on and managing these high-risk areas to mitigate potential adverse outcomes effectively.

Figure 4b shows the frequency of low and high risk across different line ages in years. It's clear that the risk remains predominantly low across all ages, with minor instances of high risk noted at greater line ages. This suggests that older lines might incrementally contribute to risk, albeit minimally. The risk distribution across various pipe diameters is shown in Figure 4c. Similar to line age, the vast majority of pipes, regardless of diameter, are categorized as low risk, with a small increase in high risk observed in larger diameters (8 and 12 inches). This could indicate that larger pipes, potentially carrying more volume, pose a higher risk factor.

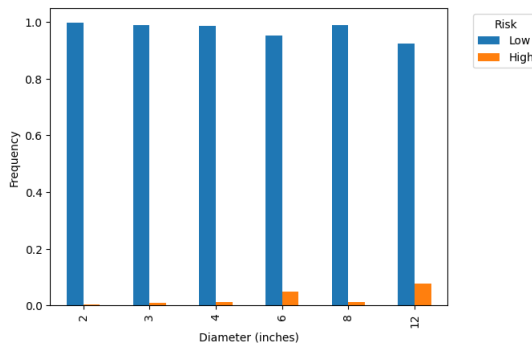
Figure 4d categorizes risk level by the type of fluid transported. The fluids include crude oil, oil emulsion, multiphase, natural gas, other, and produced water. Across all fluid types, the risk remains overwhelmingly low with a negligible proportion of high-risk instances. This uniformity suggests that fluid type, by itself, might not be a significant risk determinant. In Figure 4e, different pipe materials such as carbon steel, fiberglass, HDPE, other, PVC, and steel are examined for risk levels. Across all materials, there's a consistent predominance of low risk. However, certain materials like HDPE and steel show a slightly higher occurrence of high risk, suggesting material-specific vulnerabilities. In Figure 4f, analyzing risk by operator number reveals that most operators manage their lines with low risk. A notable increase in high-risk frequency is observed with one particular operator (operator number 98220), highlighting the possibility of operator-specific practices influencing risk levels more significantly than other factors.



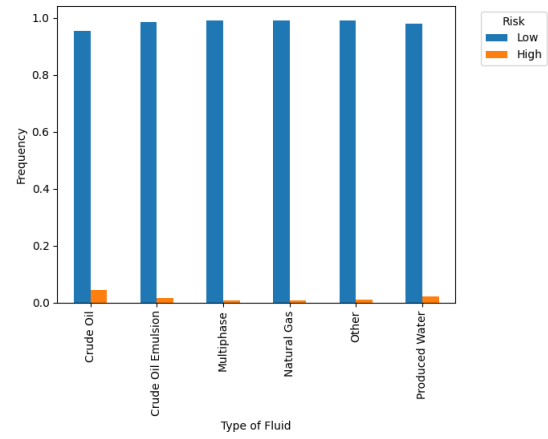
(a) Frequency Distribution of Risk Levels



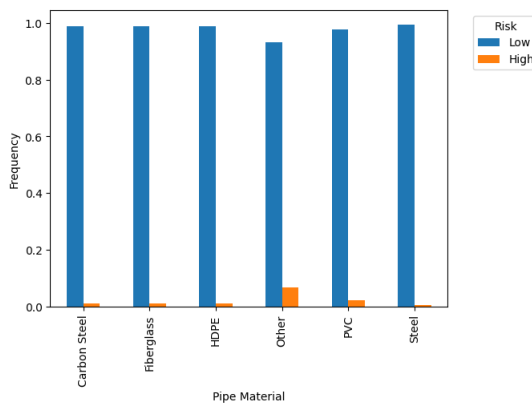
(b) Risk vs. Line Age



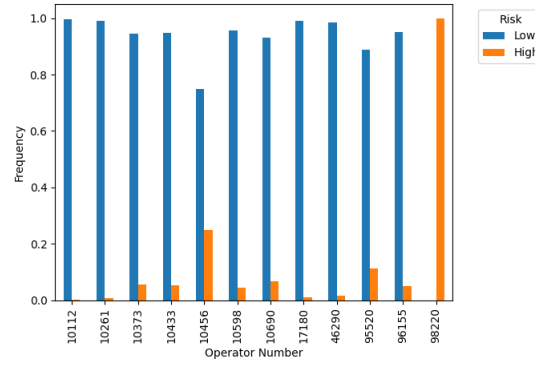
(c) Risk vs. Diameter



(d) Risk vs. Type of Fluid



(e) Risk vs. Pipe Material



(f) Risk vs. Operator Number

Figure 4: Various aspects of risk analysis

5 Methodology

In our study, we employed a comprehensive approach to risk analysis using both supervised and unsupervised machine learning techniques, with an optional application of Principal Component Analysis (PCA) for data reduction. This methodology was structured to address the complexities of predicting spill risks in flowlines by leveraging various machine learning models to explore different aspects of the dataset.

To prepare our dataset for machine learning applications, we first isolated the predictors ('inputs') and the outcome variable ('outputs'). The 'inputs' included all features of interest from our dataset except for 'risk', which do not directly serve as inputs for modeling. The 'outputs', specifically the 'risk' column, were designated as our target variable, indicating the presence or absence of a spill.

To address challenges associated with high-dimensional data, we utilized PCA. This technique is particularly beneficial for reducing the dimensionality of a dataset while retaining the most informative features that capture the maximum variance. By doing so, PCA helps to simplify the model, reduce overfitting, and potentially enhance predictive accuracy by focusing on the principal components.

The division of the dataset into training and testing sets was conducted through a stratified split, ensuring that both subsets represent the overall distribution of the data accurately. We allocated 70% of the data for training and 30% for testing. This split was critical for training our models on a comprehensive sample of data while reserving a separate portion for unbiased evaluation of model performance.

5.1 Supervised and Unsupervised Learning Techniques

In our analysis of spill risks in flowlines, we employed a diverse array of machine learning models, categorizing them into supervised and unsupervised methods. Within the supervised category, we further divided the techniques into single classifiers and ensemble classifiers, each with specific strengths and approaches to handling the prediction tasks.

For the single classifiers we chose a three methods. Logistic regression (LR) is a fundamental statistical approach that models the probability of a binary outcome based on one or more predictor variables. It's particularly useful for understanding the impact of several independent variables on a binary response, making it ideal for binary classification tasks such as predicting whether a spill will occur or not.

K-Nearest Neighbors (K-NN) is a non-parametric method used for classification by comparing the feature similarity. A data point is classified by a majority vote of its neighbors, with the data point being assigned to the class most common among its k nearest neighbors. K-NN is highly intuitive and straightforward but can become computationally expensive as the size of the data grows. Support Vector

Machine (SVM): is a powerful classification technique that finds the hyperplane that best divides a dataset into classes. It is effective in high-dimensional spaces and robust against overfitting, especially in complex domains where the margin between different classes is clear.

For the ensemble classifiers, we also chose three methods. Gradient Boosting Decision Trees (GBDT) is an ensemble technique that builds the model in a stage-wise fashion. It constructs new models that predict the residuals or errors of prior models and then combines them into a final model. It's often used for its high performance and predictive power, particularly in competitions and real-world applications. Adaptive Boosting (AdaBoost) is one of the first boosting algorithms to be adapted in solving practices. It works by combining multiple weak classifiers to create a strong classifier. During the training phase, AdaBoost assigns weights to each instance, which are adjusted as each successive model is built, focusing more on difficult to classify instances. Random Forests (RF) construct a multitude of decision trees at training time and output the class that is the mode of the classes (classification) of the individual trees. It is highly versatile and capable of handling both regression and classification tasks, offering a good balance between accuracy and computational efficiency.

For unsupervised learning we chose K-Means Clustering. K-Means is a popular clustering algorithm that groups data points into a predefined number of clusters (k) based on their feature similarities. It iteratively assigns each data point to one of k groups based on the nearest mean. The algorithm minimizes the variance within each cluster, making it effective for identifying distinct groups or patterns in the data. It's particularly useful for market segmentation, anomaly detection, and other applications where the data labels are unknown.

Each of these methods brings different strengths and weaknesses to the table. By integrating multiple approaches, from simple models like Logistic Regression to more complex ensemble methods and the exploratory power of K-Means clustering, we aim to capture a broad spectrum of insights from the dataset, providing a robust analytical framework for assessing and predicting spill risks effectively.

6 Results

In machine learning, particularly in classification tasks, several key performance metrics are crucial for evaluating the effectiveness of models. These metrics include accuracy, precision, recall, and the F1 score, each offering unique insights into a model's performance.

Accuracy measures the proportion of total correct predictions (both true positives and true negatives) among all cases evaluated. It provides a straightforward indicator of a model's overall effectiveness across all classes. However, its reliability

can diminish in the presence of unbalanced datasets where one class significantly outnumbers another. Precision assesses the accuracy of positive predictions—that is, the proportion of true positive results among all positive predictions made by the model. High precision is vital in scenarios where the consequences of false positives are significant, ensuring that when a model predicts a risk, such a prediction is likely to be correct.

Recall, or sensitivity, measures the model’s ability to identify all actual positives from the data. It represents the proportion of true positives identified relative to the total actual positives. This metric is critical in situations where missing a positive instance carries serious consequences, such as failing to identify a potential hazard in risk management systems. The F1 Score harmonizes precision and recall by calculating their harmonic mean. This metric is particularly useful when seeking a balance between precision and recall, especially in environments with uneven class distributions. It ensures that a model does not overly favor one metric over the other, providing a more balanced view of model performance.

In the context of this study on flowline risk in the oil and gas industry, these metrics collectively inform the robustness of various machine learning models used to predict spill risks. High scores in these metrics indicate a model’s capability to accurately predict and manage potential risks, crucial for ensuring safety and operational efficiency. The results from the machine learning models used in our study to predict spill risks in flowlines reveal significant insights into the effectiveness of each classifier under different circumstances, such as before and after applying Principal Component Analysis (PCA).

6.1 Without PCA Reduction

Table 2 shows the results of our supervised machine learning model without PCA reduction. Logistic Regression (LR) and Support Vector Machine (SVM) both display exceptionally high performance across accuracy, precision, recall, and mean F1 score. This suggests that these models are highly effective in predicting the binary outcome of spill occurrences when the full feature set is utilized. K-Nearest Neighbors (K-NN), while also high in accuracy, shows significantly lower precision, recall, and F1 scores, indicating it may be less effective or consistent in handling this particular data distribution or feature set. Among the ensemble classifiers, Gradient Boosting Decision Trees (GBDT) and AdaBoost show robust performance but slightly lower recall and F1 scores compared to single models like LR and SVM. The Random Forest (RF) classifier shows a drop in recall and F1 score, pointing to challenges in managing the balance between detecting true positives and avoiding false negatives.

Table 2: Performance Metrics of Classifiers

Classifier	Accuracy	Precision	Recall	Mean F1 Score
Single Classifiers				
LR	0.990	0.99	0.99	0.99
K-NN	0.992	0.80	0.33	0.47
SVM	0.990	0.99	0.99	0.99
Ensemble Classifiers				
GBDT	0.995	0.89	0.67	0.76
AdaBoost	0.995	0.89	0.67	0.76
RF	0.993	0.99	0.33	0.50

6.2 With PCA Reduction

Table 3 shows the results of our supervised machine learning model with PCA reduction. The performance of LR drastically changes, showing a steep decline in all metrics, which indicates that PCA may have removed features critical to the model’s prediction capabilities for LR. K-NN and SVM maintain high accuracy, but K-NN shows a dramatic drop in recall and F1 scores, suggesting it struggles with the reduced feature set’s ability to capture the necessary proximity or similarity among data points for effective classification. Ensemble methods like GBDT and AdaBoost remain robust even after PCA, maintaining high scores across all metrics. This suggests that these methods are well-suited to handle the dimensional reduction without losing key information needed for classification. RF experiences a reduction in all performance metrics, indicating possible overfitting with the full feature set or loss of critical information for classification in the reduced feature set.

6.3 Unsupervised Model

For our unsupervised model, we used K-means Clustering. In Figure 5, we see the results of the model’s Silhouette Score. The Silhouette Score is a measure of how similar an object is to its own cluster compared to other clusters. The graph provided shows the Silhouette Score for different numbers of clusters ranging from 2 to 5. Figure 5 showed that the highest Silhouette Score is observed when the number of clusters is 2, which is close to 0.990. This high score suggests that the two-cluster solution provides a good fit, meaning that the data points within each cluster are quite similar to each other, and relatively dissimilar to points in other clusters.

Table 3: Performance Metrics of Classifiers with PCA Reduction

Classifier	Accuracy	Precision	Recall	Mean F1 Score
Single Classifiers				
LR	0.733	0.02	0.47	0.04
K-NN	0.989	0.99	0.13	0.24
SVM	0.987	0.99	0.99	0.99
Ensemble Classifiers				
GBDT	0.987	0.99	0.99	0.99
AdaBoost	0.987	0.99	0.99	0.99
RF	0.986	0.40	0.27	0.32

As the number of clusters increases from 2 to 5, there is a noticeable decline in the Silhouette Score, indicating that the additional clusters may be forcing dissimilar points together or splitting naturally similar points into different groups. The substantial drop when moving from 2 to 3 clusters and a continued decrease up to 5 clusters suggests that increasing the number of clusters beyond 2 leads to less cohesive and more dispersed clusters.

In Figures 6 and 7, the PCA visualizations for actual and predicted clustering help illustrate how the dataset characteristics are captured by PCA and how effectively K-Means clustering can group these reduced features. Both actual and predicted PCA plots show the data points spread primarily along the first principal component (PC1), indicating that PC1 captures the most significant variance within the dataset. The spread along PC2 is considerably less, which points to its lower significance in variance compared to PC1. In the PCA plots, we observe that most data points are concentrated in a dense cluster with some outliers. The actual PCA plot reveals a denser clustering around the center, while the predicted PCA plot shows a slightly more dispersed distribution, especially at higher values of PC1.

The color gradient (from purple to yellow) represents different clusters. In the actual PCA, there is a clear distinction between two major clusters, with the yellow cluster having fewer points, likely representing an outlier or a specific subgroup within the dataset. The predicted PCA also shows a similar pattern, though the separation between clusters appears less distinct, suggesting some degree of error or variation in how the K-Means algorithm has assigned cluster labels based on the PCA-reduced features.

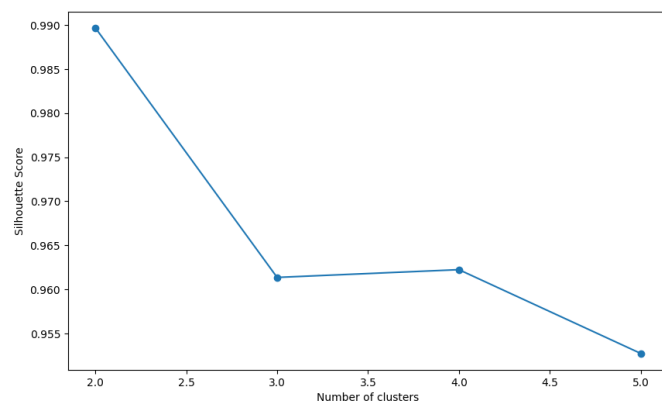


Figure 5: Silhouette Score by Cluster Number

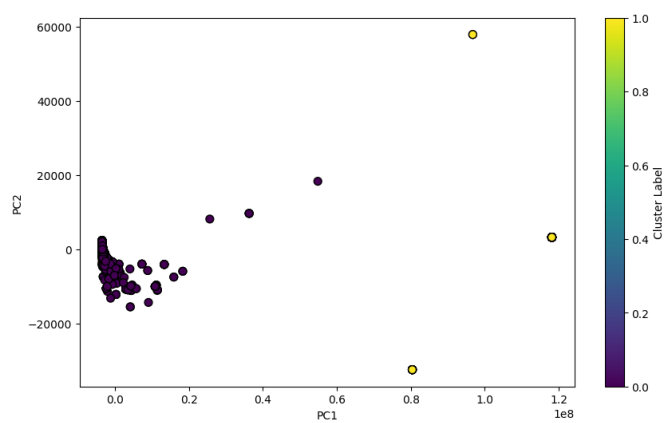


Figure 6: Predicted: PCA of Dataset with K-means Clustering

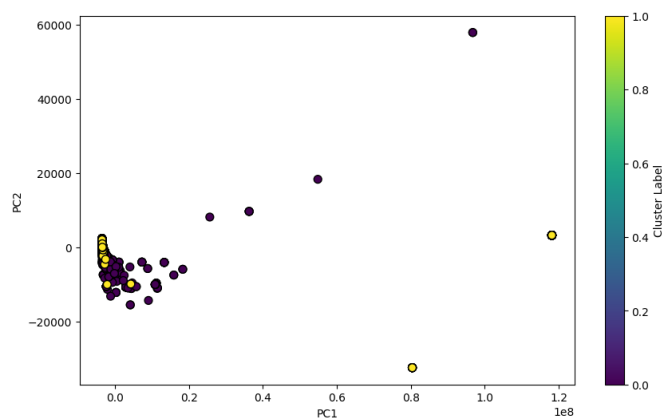


Figure 7: Actual: PCA of Dataset with K-means Clustering

7 Conclusion

The key findings from our research demonstrate the significant potential of integrating machine learning and Geographic Information Systems (GIS) in the risk analysis of flowlines within the oil and gas industry.

The EDA phase revealed crucial insights into the spatial distribution of risk, identifying low-risk zones and pinpointing high-risk areas requiring urgent attention. This phase was instrumental in setting the stage for deeper machine learning analysis by highlighting the regions and parameters most associated with risk. The integration of GIS provided a spatial analysis platform that enhanced the interpretation of data by relating geographical variables with flowline integrity. This integration is pivotal for understanding environmental factors affecting flowlines and allows for targeted interventions tailored to specific geographic conditions.

Our results from supervised learning models, both with and without PCA reduction, indicate a varying degree of effectiveness across different classifiers. Logistic Regression and Support Vector Machine (SVM) displayed exceptional performance across all metrics without PCA, signifying their robustness in handling full feature sets. However, the introduction of PCA, which simplifies the data by reducing dimensions, adversely affected some models, particularly Logistic Regression and K-Nearest Neighbors, underscoring the complexity of feature selection in model accuracy. The unsupervised model using K-Means clustering highlighted the optimal clustering of data into two distinct groups, which was evident from the Silhouette Scores. This finding was critical as it demonstrated the natural grouping within the data, which could potentially categorize flowline systems by risk level effectively.

Despite the successes, our study faces limitations, primarily related to data availability and quality. The need for comprehensive, accurate, and accessible data remains a significant challenge that restricts the depth and scope of potential analyses. Future efforts will focus on expanding data collection and refining machine learning models to enhance predictive accuracy. Additionally, ongoing collaboration with industry partners will be crucial to gather expansive datasets that reflect a wider range of operational conditions and environmental factors.

The implications of this study are profound for the oil and gas industry. By enhancing the predictive accuracy of risk assessments, our research supports proactive risk management strategies that can prevent environmental disasters and protect human lives. Furthermore, the methodologies developed here contribute to the scientific community by providing a framework for integrating machine learning with traditional risk analysis techniques in other sectors.

In conclusion, this study represents a significant step forward in the use of advanced technologies to address critical safety and environmental challenges in the oil and gas industry. The combination of machine learning, GIS, and compre-

hensive risk analysis methodologies offers a new horizon for predictive analytics in industrial applications. As we continue to refine these techniques and expand our datasets, the potential to transform risk management practices and enhance safety standards globally becomes increasingly attainable.

References

- [1] P. V. Vinogradov, K. V. Litvinenko, R. I. Valiakhmetov, and A. N. Bakhtegareeva, "Development of a model for ranking field pipelines based on risk assessment in exploitation," *OIJ*, vol. 2018, pp. 84–86, 2018. doi: 10.24887/0028-2448-2018-8-84-86.
- [2] Joseph Mazzella, Thomas Hayden, Len Krissa, and Haralampos Tsaprailis, "Estimating Corrosion Growth Rate for Underground Pipeline: A Machine Learning Based Approach," presented at the CORROSION 2019, Nashville, Tennessee, USA, March 2019.
- [3] Zhuoran Zhang and Guanlan Liu, "A Prediction of Corrosion-Related Leakage on Distribution Pipelines via Machine Learning Method," presented at the AMPP Annual Conference + Expo, Denver, Colorado, USA, March 2023.
- [4] Hossein Khalilpasha and Justin Brown, "Minimising Pipeline Leaks and Maximising Operational Life by Application of Machine Learning at Cooper Basin," presented at the AMPP Annual Conference + Expo, Denver, Colorado, USA, March 2023.
- [5] Shan Guan, Francois Ayello, Narasi Sridhar, Xiaoming Han, Qingshan Feng, and Yonghe Yang, "Application of Probabilistic Model in Pipeline Direct Assessment," presented at the CORROSION 2019, Nashville, Tennessee, USA, March 2019.
- [6] Ahmed Senouci, Mohamed Elabbasy, Emad Elwakil, Bassem Abdrabou, and Tarek Zayed, "A model for predicting failure of oil pipelines," *Structure and Infrastructure Engineering*, vol. 10, no. 3, pp. 375-387, 2014. DOI: 10.1080/15732479.2012.756918.
- [7] Lam Hong Lee, Rajprasad Rajkumar, Lai Hung Lo, Chin Heng Wan, and Dino Isa, "Oil and gas pipeline failure prediction system using long range ultrasonic transducers and Euclidean-Support Vector Machines classification approach," *Expert Systems with Applications*, vol. 40, no. 6, pp. 1925-1934, 2013. <https://doi.org/10.1016/j.eswa.2012.10.006>.

- [8] Andika Rachman, Tieling Zhang, and R.M. Chandima Ratnayake, "Applications of machine learning in pipeline integrity management: A state-of-the-art review," *International Journal of Pressure Vessels and Piping*, vol. 193, 2021. <https://doi.org/10.1016/j.ijpvp.2021.104471>.