

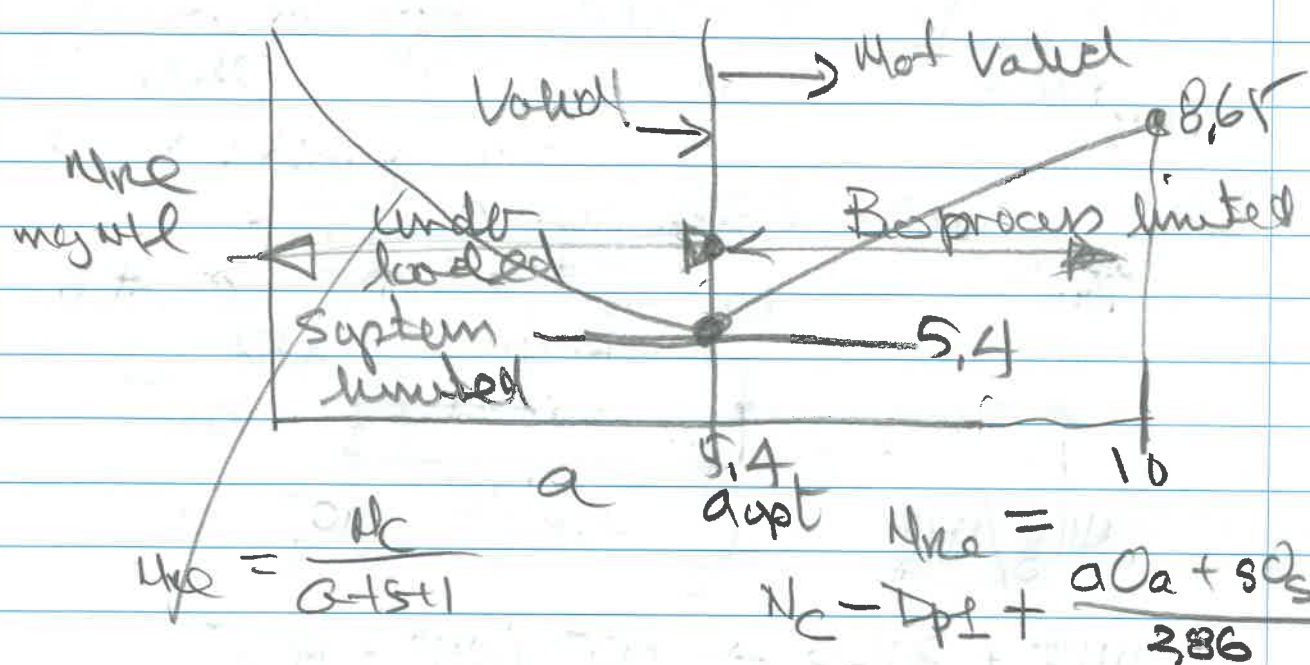
$$A = \frac{2}{2.86} = 0.7 \quad B = +303 \quad C = 36.71$$

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$$a_{opt} = \frac{-303 + \sqrt{303^2 + 4 \times 0.7 \times 36.71}}{2 \times 0.7}$$

$$= +5.4$$

$$N_{re} = \frac{N_c}{0.15 + 1} = \frac{40}{5.4 + 1 + 1} = 5.4 \text{ mg NO}_3\text{-N/l}$$



$$\begin{aligned} TN &= TN_c + N_c \\ &= 2.0 + 5.4 \\ &= 7.4 \text{ mg N/l} \end{aligned}$$

$$\begin{aligned} a &= 10 \\ N_{re} &= \frac{40.0 - 30.7}{2.86} \\ &= 8.65 \text{ mg NO}_3\text{-N/l} \end{aligned}$$

$$\% \text{ Removal} = \frac{8.65 - 7.4}{8.65} = 85.2\% \quad 2/10/45 \text{ NL}$$

3.6 Oxygen recovered by denitrification

$$\begin{aligned} FO_d &= 2.86 \text{ g/g} (N_c - N_{re}) \\ &= 2.86 \times 24.875 (40 - 5.4) \text{ NO}_3 \text{ denit.} \\ &= 2460 \text{ kg O}_2/\text{d} \end{aligned}$$

$$\begin{aligned} FO_t &= FO_c + FO_n - FO_d \\ &= 7732 + 4545 - 2460 = 9817 \text{ kg O}_2/\text{d} \end{aligned}$$

organics removed      nitrification denit.

$$3.5 \text{ Volume of anoxic} = 0.39 \times V_R$$

$$= 0.39 \times 8473$$

$$= 3304 \text{ m}^3$$

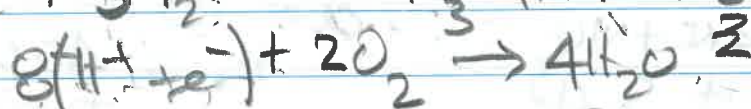
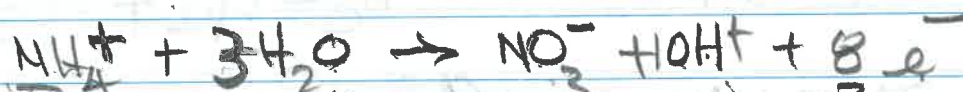
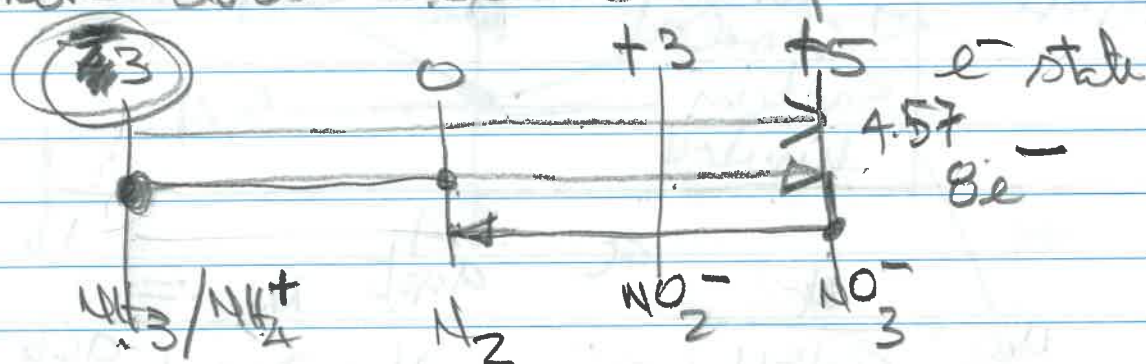
(total volume from 42)

$$\text{Aerobic volume} = 8473 - 3304 = 5169 \text{ m}^3$$

$$\text{OUR}_{\text{aerobic}} = \frac{\text{FOL} \times}{V_{\text{aer}} \times 24} = \frac{9817 \text{ kg O}_2/\text{d}}{5.169 \text{ ME} \times 24 \text{ h/d}}$$

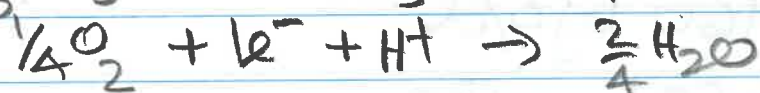
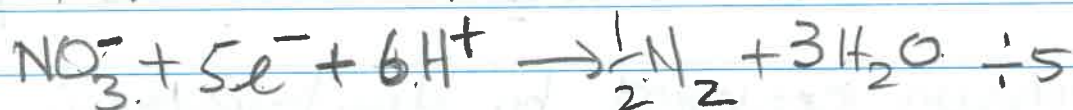
$$\text{Net peak OUR} = 79.14 \frac{\text{mg O}_2}{\text{L} \cdot \text{h}} \text{ at steady state}$$

Where does 2.86 come from.



$$64\text{g O} / 14\text{g N} = 4.57\text{g O/g N}$$

$$\text{If } 8/8 \text{ is } 4.57, \text{ what is } \frac{5}{8} \text{ of } 4.57 = 2.86$$



$$\frac{1}{5} \text{ mole NO}_3^- \equiv \frac{1}{4} \text{ O}_2$$

$$\frac{14}{5} \equiv \frac{32}{4} \quad 1 \text{ mole NO}_3^- \equiv \frac{32}{4} \times \frac{5}{14} = 2.86$$



Acetate  $\text{CH}_3\text{COO}^-$  or  $\text{CH}_3\text{COOH}$

$$Y'_5 = 4 \times 2 + 4 - 2 \times 2 - (0)' = +60' \text{ (vor)}$$

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$$= +8.2 \text{ (mole)}$$

$$\text{NH}_3, \text{NH}_4^+; \text{CO}_2; \text{H}_2\text{O}$$

$$Y_{SC02} = 4x_1 + 0 - 2x_2 = 0, \quad (0_2 \text{ w } 0_1)$$

$$V_{S H_2O} = 0 + 2 - (2 \times 1) = 0$$



$\text{CH}_4$  COD is relative to  $\text{CO}_2$  and  $\text{H}_2\text{O}$

$$Y_{sat} = 4 \times 1 + 4 - 0 + 0 - r - r = 8 \text{ e/mol.}$$

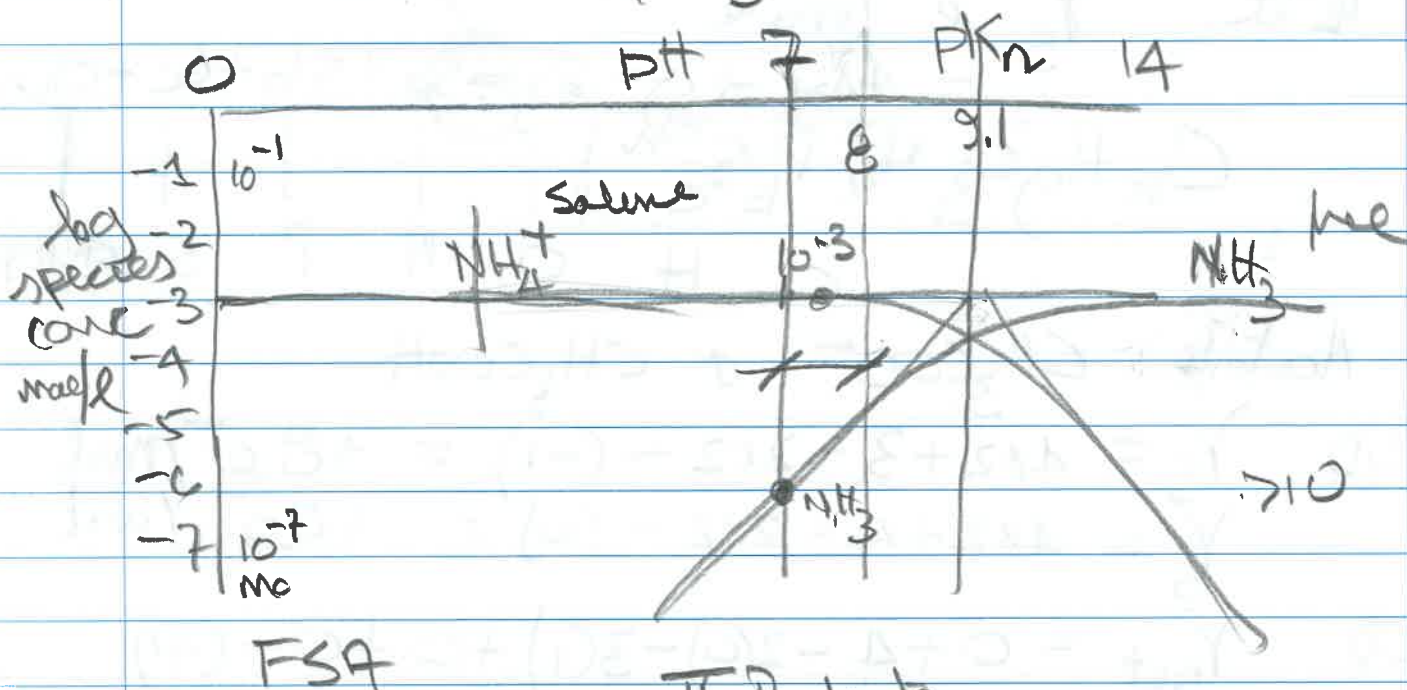
1. prob machine has  $C D(E_{\text{or}}) = 8 \times \frac{32}{4}$

$$8e/\text{mal} \times 890/e = \rightarrow \frac{64g(\text{Cu})/\text{mal}}{2/11735 \text{ NL}}$$

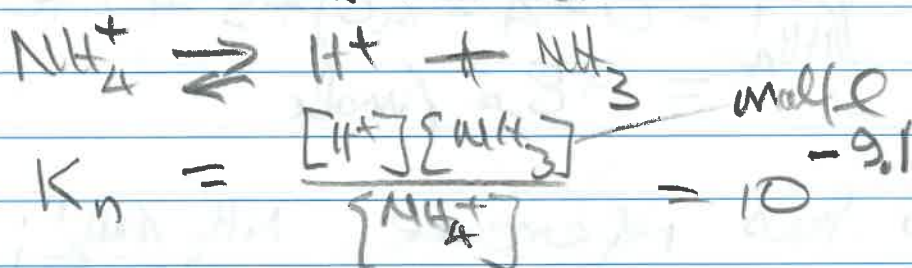
2/11/45 NL

$\text{NH}_4^+/\text{NH}_3$  same EDC

2A



$$K = \frac{\prod \text{Products}}{\prod \text{Reactant}}$$



$$\text{pH} = -\log [\text{H}^+] \text{ mol/l}$$

$$\text{pK}_n = -\log (10^{-9.1}) = 9.1$$

pH 7-8 Most common is  $\text{NH}_4^+$

Alc is expressed as mg/l as  $\text{CaCO}_3$

$$\{\text{eq/l}\} = [\text{mol/l}] \times n_x$$

number of  $\text{H}^+$  or  $\text{OH}^-$  a compound can react with.

PAC or PDC

Proton accepting or donating capacity

$\text{CO}_3^{2-}$	$\text{H}_2\text{CO}_3$	2
$\text{OH}^-$		1
$\text{H}^+$		1
$\text{SO}_4^{2-}$		2
$\text{Cl}^-$		1
$\text{PO}_4^{3-}$		3



$$\text{mg/l as CaCO}_3 = \{ \text{m. eq/l} \} \times \text{EW}_{\text{CaCO}_3}$$

$$\text{EW}_{\text{CaCO}_3} = \frac{\text{MW}_{\text{CaCO}_3}}{n_{\text{CaCO}_3}} = \frac{40+12+48}{2} = \frac{100}{2}$$

$$= \{ \text{m. eq/l} \} \times \frac{100}{2}$$

Pure water added 106 g  $\text{NaHCO}_3$  water /  $\text{m}^3$   
 what is the alk in  $\text{mg/l as CaCO}_3$

$$\text{MW of NaHCO}_3 = 23+1+12+48 = 84 \text{ g/mol}$$

$$[\text{mmol/l}] = \frac{106 \text{ g} \times 1000 \text{ mg}}{1000 \text{ l} \times 84 \text{ g}} = 1.26 \text{ mmol/l}$$

$$\{ \text{meq/l} \} = [\text{mol/l}] n_x = 1.26 \times 1 = 1.26$$

$$\text{mg/l as CaCO}_3 = \{ \text{meq/l} \} \times \text{EW}_{\text{CaCO}_3} = 1.26 \times \frac{100}{2} = 63 \text{ mg/l as CaCO}_3$$

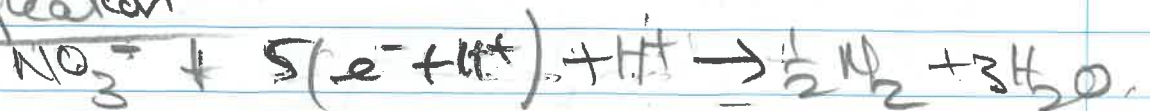


14g N decreased alk by 2 mole  $\text{H}^+$  / l

14g N decrease alk by  $2 \times 50 = 100 \text{ mg/l as CaCO}_3$   
 nitrification  $\text{EW}_{\text{NaCO}_3} n_x = 1$

$$1 \text{ g N decreases alk by } \frac{100}{14} = 7.14 \text{ mg/l as CaCO}_3$$

Denitrification



In denit we pick up 1  $\text{H}^+$  1 mole / l  $\text{H}^+$

14g  $\text{NO}_3^-$ -N denit increases alk by  $1 \times 50$

1g  $\text{NO}_3^-$ -N denit " " by  $\frac{50}{14} = 3.57 \text{ mg/l as CaCO}_3$

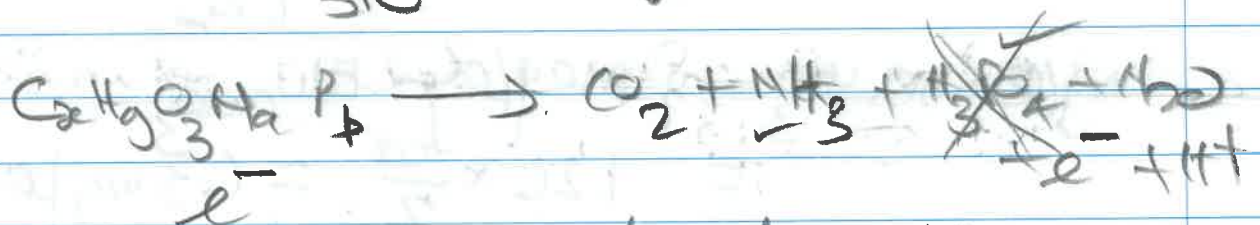
$$\text{Influent} = 250 \text{ mg/l as } \text{CaCO}_3$$

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$$\begin{aligned} \text{N loss on nitrification} &= 7.14 \times N_c \\ &= 7.14 \times 40 = -286 \text{ mg/l as } \text{CaCO}_3 \end{aligned}$$

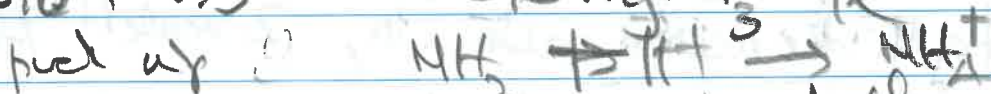
$$\begin{aligned} \text{N gained by denit} &= +3.57(N_c - N_{ne}) \\ &= 3.57(40.0 - 5A) \\ &= +127 \text{ mg/l as } \text{CaCO}_3 \end{aligned}$$

	Substrated ww	
	50.0	
	Org N	
FSA	FBSO	Uso
35.1	3.8	
$\text{NH}_4^+$	BPO	
	5.33	
	BPC	UPO



$$\text{FBSO} + \text{BPO} \text{ N is released as } \text{NH}_3$$

$$3.8 + 5.3 = 9.1 \text{ mg NH}_3\text{-N/l}$$

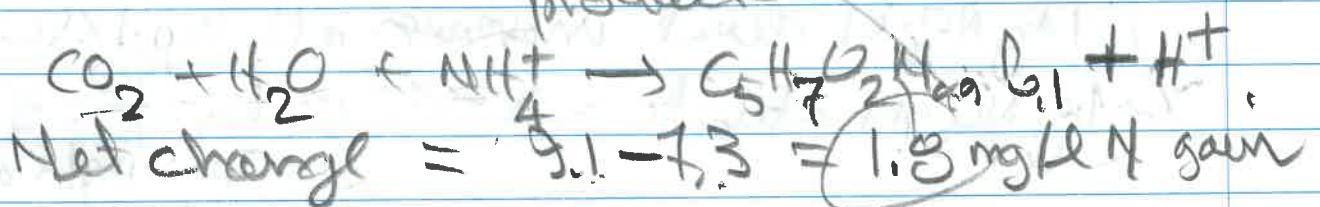


Removes 9.1 mg/l from the bulk as

$$9.1 \times 3.57 = \text{mg/l as } \text{CaCO}_3 \text{ gain in effluent } \rightarrow \text{H}^+ \text{ removed.}$$

$$39.1 + 9.1 - 7.33 = 40.9 \text{ called } N_c$$

FSA Org N picked by biomass from  $\text{NH}_4^+$  &  $\text{NH}_3$  products when all FSA  $\rightarrow \text{NO}_3^-$



$$\text{Net change} = 9.1 - 7.3 = 1.8 \text{ mg/l N gain}$$



net gain on alk from aqal and growth

$$= +1.8 \times 3.57 \frac{\text{mg/l as CaCO}_3}{\text{mg/l}} \text{ alk}$$

$$= +6.3 \text{ mg/l as CaCO}_3$$

Effluent Alk = influent - loss nitrif  
+ gain denitr  $\pm$  gain org of biomass growth

$$= 250 - 286 + 124 + 6$$

$$= 94 \text{ mg/l as CaCO}_3$$

E) Effl alk < 50 pH  $\downarrow$  7  
Slows ANO! Dose time pH  $\uparrow$  7.0.

Let's say Effl Alk = 10 mg/l as CaCO<sub>3</sub>

Dose time to get Effl Alk = 60 mg/l as CaCO<sub>3</sub>  
Dose 50 mg/l as CaCO<sub>3</sub>

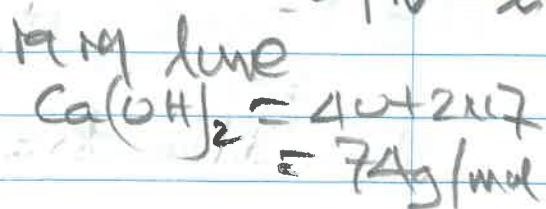
24.875 mg/d  $\rightarrow$  80 mg/l as CaCO<sub>3</sub>

Dose = 2e kg lime / h

$$\frac{2e \cdot 1000 \cdot 1000 \text{ mg/h}}{1798 \cdot 24.875 \cdot 1000 \text{ l/24h/d}} = 0.9652e \frac{\text{mg/h}}{\text{l/h}} = \frac{\text{mg}}{\text{l}}$$

$$\left[ \frac{\text{mmol}}{\text{l}} \right] = \frac{0.9652e}{74}$$

$$\text{mg/l} = \frac{0.9652e}{74} \cdot 100$$

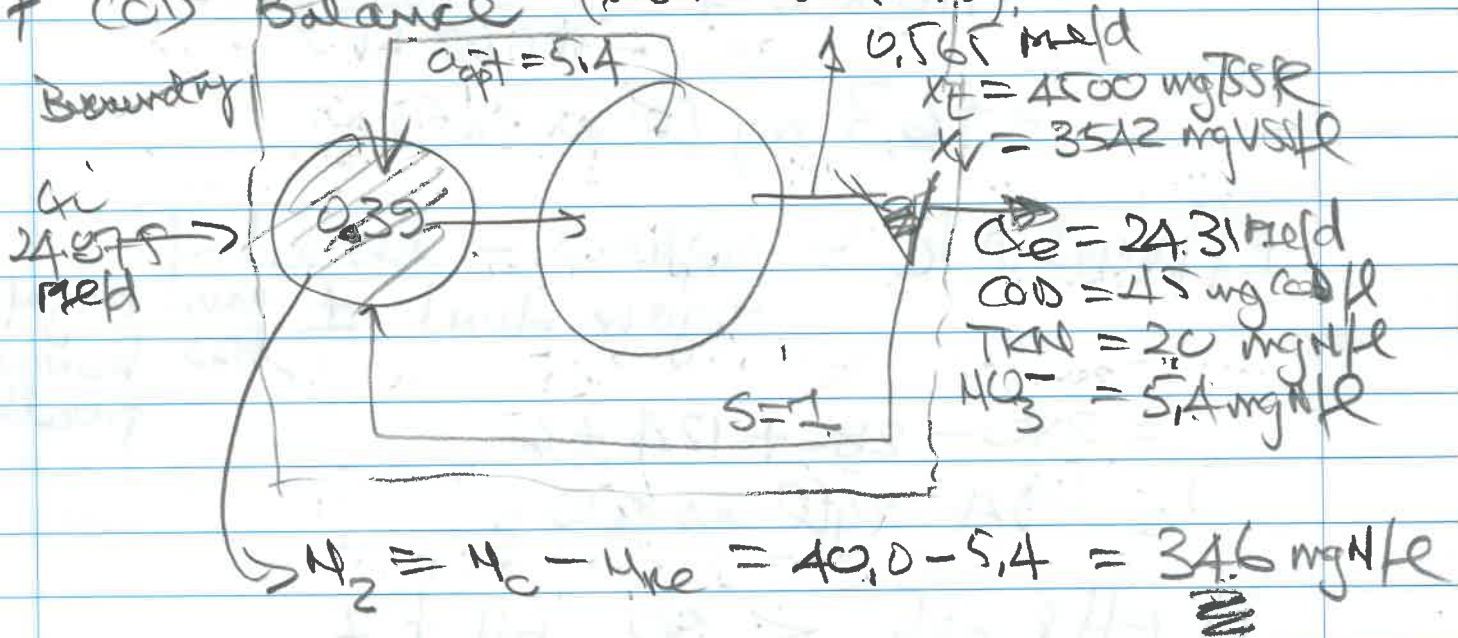


$$\frac{\text{mg/l as CaCO}_3}{\text{mg/l}} = \left\{ \frac{\text{mg/l}}{\text{mg/l}} \right\} \cdot 100 = \frac{0.9652e}{74} \times 2 \cdot 100 = 50$$

$$e = 38.54 \text{ kg/h}$$

3/8/45 NL

3.7 (C) Balance (same as Q2.9)



(C) balance (same as Q2.9)

Flow of COD in = 11816 kg COD/d

$$\text{Effluent COD} = Q_e S_e = 24.31 \times 45 = 1094 \text{ kg COD/d}$$

$$\begin{aligned} \text{COD on waste flow} &= Q_w (S_e + f_v X_v) \\ \text{Mg/d} \times \text{mg/l} &= \text{kg/d} \quad = 0.565 (45 + 1.481 \times 3542) \\ &= 2989 \text{ kg COD/d} \end{aligned}$$

$$\begin{aligned} e^-(\text{COD}) \text{ passed to } O_2 &= FOC \text{ organics only!} \\ &= 7732 \text{ kg O}_2/\text{d} \end{aligned}$$

$$\text{COD}_{\text{out}} = 1094 + 2989 + 7732 = 11815 \text{ kg COD/d}$$

Balanced.

$$\text{N Balance } N_{\text{in}} = Q_i N_i = 1244.8 \text{ kg N/d (as Q2)}$$

$$\begin{aligned} \text{N in effluent} &= Q_e (N_{\text{Te}} + N_{\text{re}}) \\ &= 24.31 (20 + 5.4) = 179.9 \text{ kg N/d} \end{aligned}$$

$$\begin{aligned} \text{N on waste flow} &= Q_w (N_{\text{Te}} + N_{\text{re}} + f_n X_v) \\ &= 0.565 (20 + 5.4 + 0.10 \times 3542) \\ &= 204.3 \text{ kg N/d} \end{aligned}$$



Dinitrified

$$N_2 \text{ enters as gas} = (Q_o + Q_w)(N_c - N_{re})$$

$$= 24.875 (40.0 - 5.4)$$

$$= 866.7 \text{ kg N/d}$$

$$\text{Total N out} = 179.9 + 204.3 + 866.7 = 1244.8 \text{ kg N/d}$$

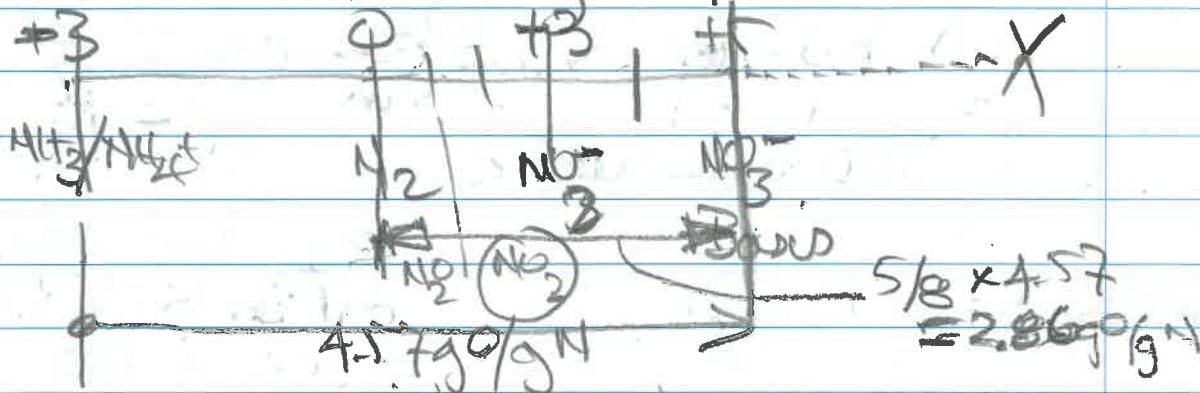
$N_{in} = N_{out}$  Balanced ✓

TOD Balance = Total <sup>EDC</sup> Oxygen demand balance

$$\text{Flux TOD} = (COD + 4.57 \text{TKN}) Q_i$$

$$= (475 + 4.57 \times 50) 24.875$$

$$= 17500 \text{ kg TOD/d}$$



(COD) basis  $CO_2$  &  $H_2O$  (zero COD)  
Basement datum.

$$So \text{ TOD} = COD + 4.57 \times \text{TKN} \quad (\text{all other e}^- \text{ donor} \approx 0)$$

$$\text{TOD in effluent} = Q_e (COD + 4.57 \text{TKN})$$

$$= 2431 (45 + 4.57 \times 2) = 1318 \text{ kg TOD/d}$$

3/9/30 NL

$$\text{TOD in waste flow} = Q_w (\text{TOD dissolved} + \text{TOD particulate})$$

$$= Q_w \{ (S_e + 4.57 N_e) + (COD_{a/VSS} + 4.57 \text{TKN}_{a/VSS}) \}$$

$$= 0.565 \{ (45 + 4.57 \times 2) + X_v (f_{cv} + 4.57 f_{nv}) \}$$

$$= 0.565 \{ (45 + 4.57 \times 2) + 3542 (1.491 + 4.57 \times 0.11) \}$$

TOD on waste flow = 3909.0 kg TOD/d 30

Remember  $H_2$  has TOD! because it can donate  $e^-$  to become  $NO_3^-$  (nitrates)

$$\begin{aligned} \text{TOD of } H_2 &= (4_e + 4_w) / 2.86 (N_c - N_{ne}) \\ &= 24.875 \times 2.96 (400 - 5.4) \\ &= 2460 \text{ kg TOD/d} \end{aligned}$$

$$\begin{aligned} \text{Total TOD out} &= 1318 + 3909 + 9817 + 2460 \\ &= 17500 \text{ kg TOD/d} \end{aligned}$$

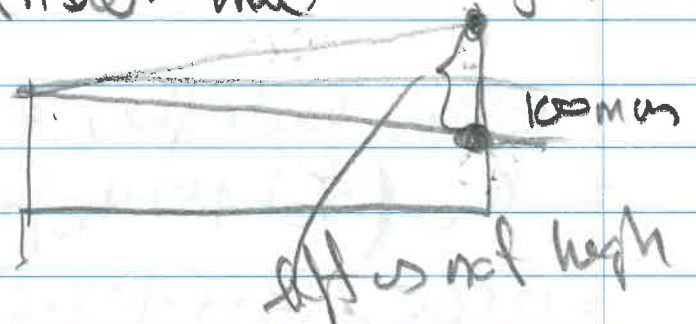
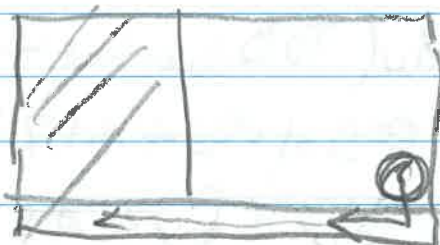
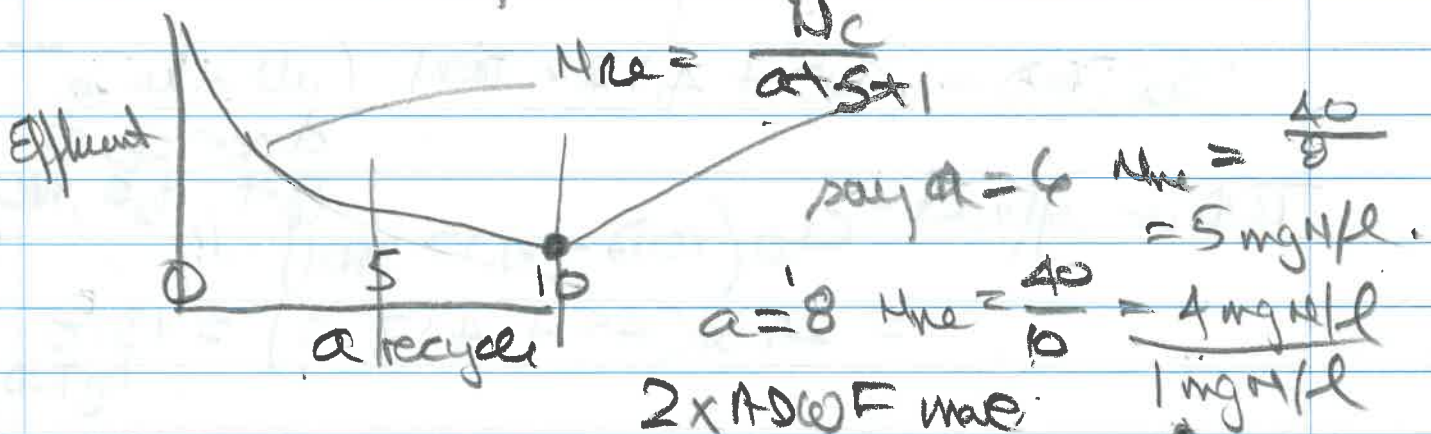
$\frac{Q_H}{Q_w}$ 
 $\frac{Q_w}{Q_w}$ 
FO<sub>Me</sub>
H<sub>2</sub>

$$\text{TOD balance} = \frac{\text{TOD out}}{\text{TOD in}} \times 100 = \frac{17500}{17500} \times 100 = 100\%$$

TOD Balanced.

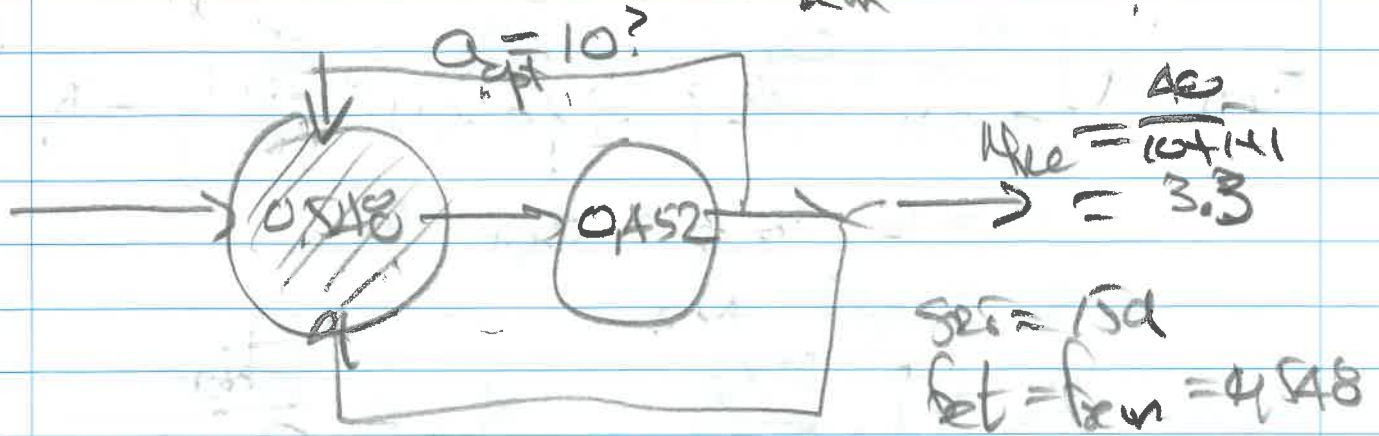
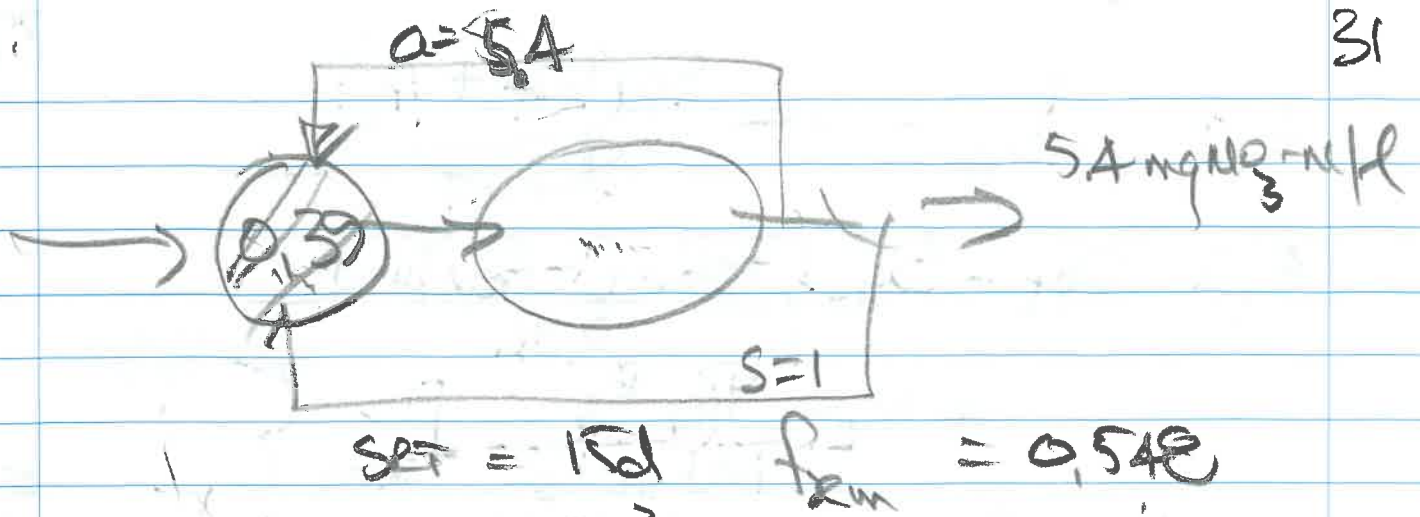
FO<sub>T</sub> for system without denitrification =  
 $= FO_c + FO_n$

Balance BRT of MLEF system:



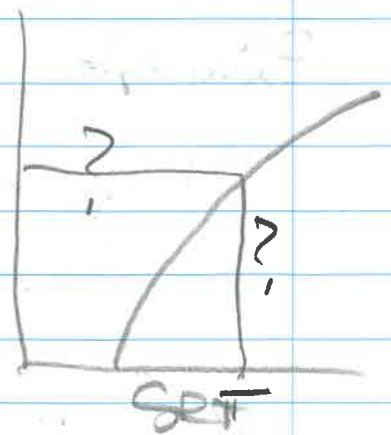
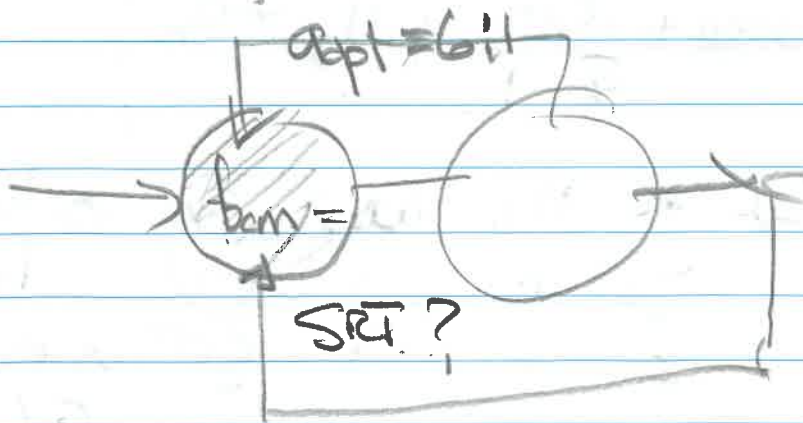
Set upper limit to  $a \leq 16$  a proc.





$N_c$  same =  $40 \text{ mg NO}_3\text{-N/l}$

If we want  $a_{opt} = a_{max} = 6.1$  then the  $SRT$  of the  $N_c$  will  $< 15d$



$R_g$	$f_{set} = f_{rem}$	$D_{opt}$	$N_s$	$N_c$	$N_{re}$	$N_{re}$
5	0.10	22	12	35	47	
8	0.23	30	10	37	49	
10	0.399	37.04	9.26	37.14	50	
	Eq 1	Eq 2	Eq 3	Eq 4	Eq 5	

$$Eq 1 \quad f_{rem} = 1 - \frac{S_f (b_{HT} + 1/R_s)}{u_{AMT}}$$

$$Eq 2 \quad D_{PI} = S_{pi} \left\{ \frac{f_{sb's} (1 - f_{AV})}{2.86} + K_{2T} \frac{Y_{HV} R_s}{1 + b_{HT} R_s} f_{rem} \right\}$$

$$Eq 3 \quad (a) \left\{ \frac{N_c}{a+5+1} + \frac{Q_a}{2.86} \right\} + S \left\{ \frac{N_c}{a+5+1} + \frac{Q_s}{2.86} \right\} = D_{PI}$$

$a = 6$  to give  $a_{pt} = 6$

So I get  $N_c$

$$Eq 4 \quad N_s = f_n \frac{M_{XV}}{R_s Q_i}$$

$$N_{ae} = \frac{K_{HT}}{S_f - 1}$$

because  $f_{ct} = f_{rem}$

$$Eq 5 \quad N_{ti} = N_{te} + N_s + N_c \quad \text{see 4.3.1}$$

$$\frac{N_{te}}{a+5+1} = \left( N_{house} + \frac{K_{HT}}{S_f - 1} + N_s + N_c \right)$$

If  $N_{ti} \text{ calculate} < N_{ti} \text{ u/w SRT is too low}$   
 $N_{ti} \text{ " } > \text{ " " " " " too high}$   
 $N_{ti} \text{ " } = \text{ " " " " " SRT is correct.$

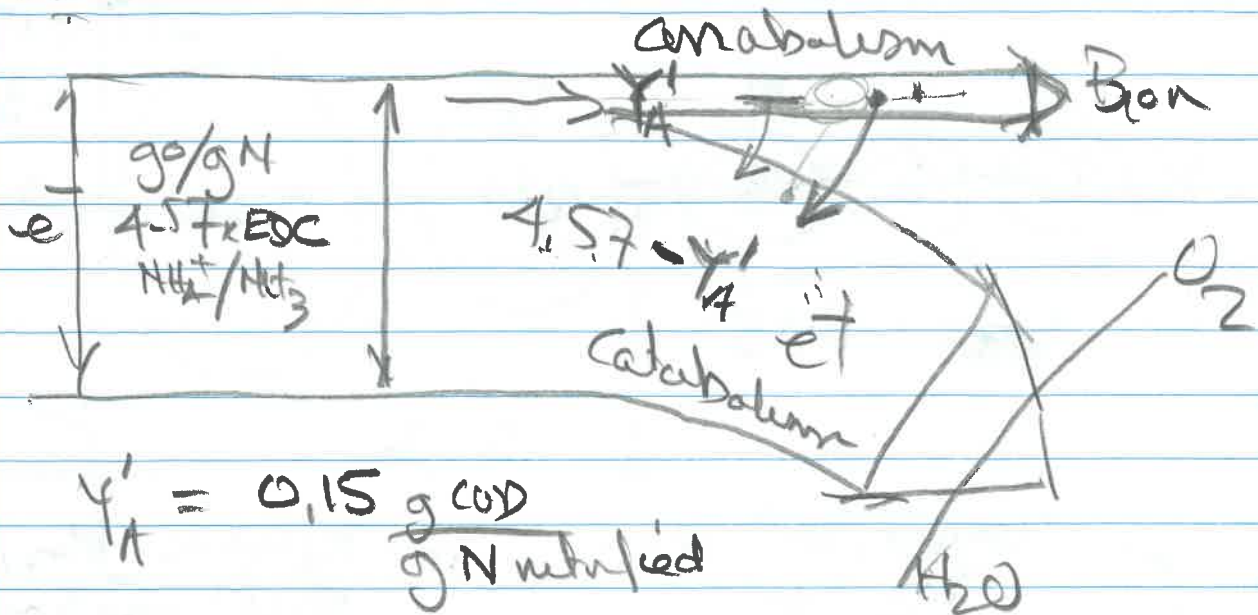
$$R_s \quad f_{ct} = f_{rem} \quad D_{PI} \quad N_c \quad N_{ti} \quad N_{te} \quad Eq 6$$

$$9.26 \quad 9.399 \quad 37.04 \quad 37.15 \quad 50.0 \quad 4.64$$

3/10/30 NL



ANO



$$Y_A' = 0.15 \frac{\text{g COD}}{\text{g N nitrified}}$$

So growth only  $Y_A' -$  to biomass =  $0.15 \frac{\text{g/gN}}{4.57 - Y_A'}$  to  $O_2 = 4.42$

When we calculate  $FO_n$  we assumed

$$Y_A' = 0.0 \text{ i.e. we use } 4.57 \text{ } FN_C (FN_{O_3-N})$$

$$MX_{BA}(ANO_3) = \frac{Y_A' R_s}{1 + K_A R_s} \quad FN_C (kg NO_3-N/d) \quad \frac{kg VSS/d}{kg VSS/d}$$

$$= \frac{0.15 \times 15}{1 + 0.036 \times 15} (24.075 \times 40.0)$$

$$= 969 \text{ kg VSS nitrifiers}$$

$$\frac{MX_{BA}}{MX_V} \times \frac{1000}{1} = \frac{969}{30021} \times 100 = 3.1\%$$

too small to include on the VSS.

Net yield of ANO Biom observed yield

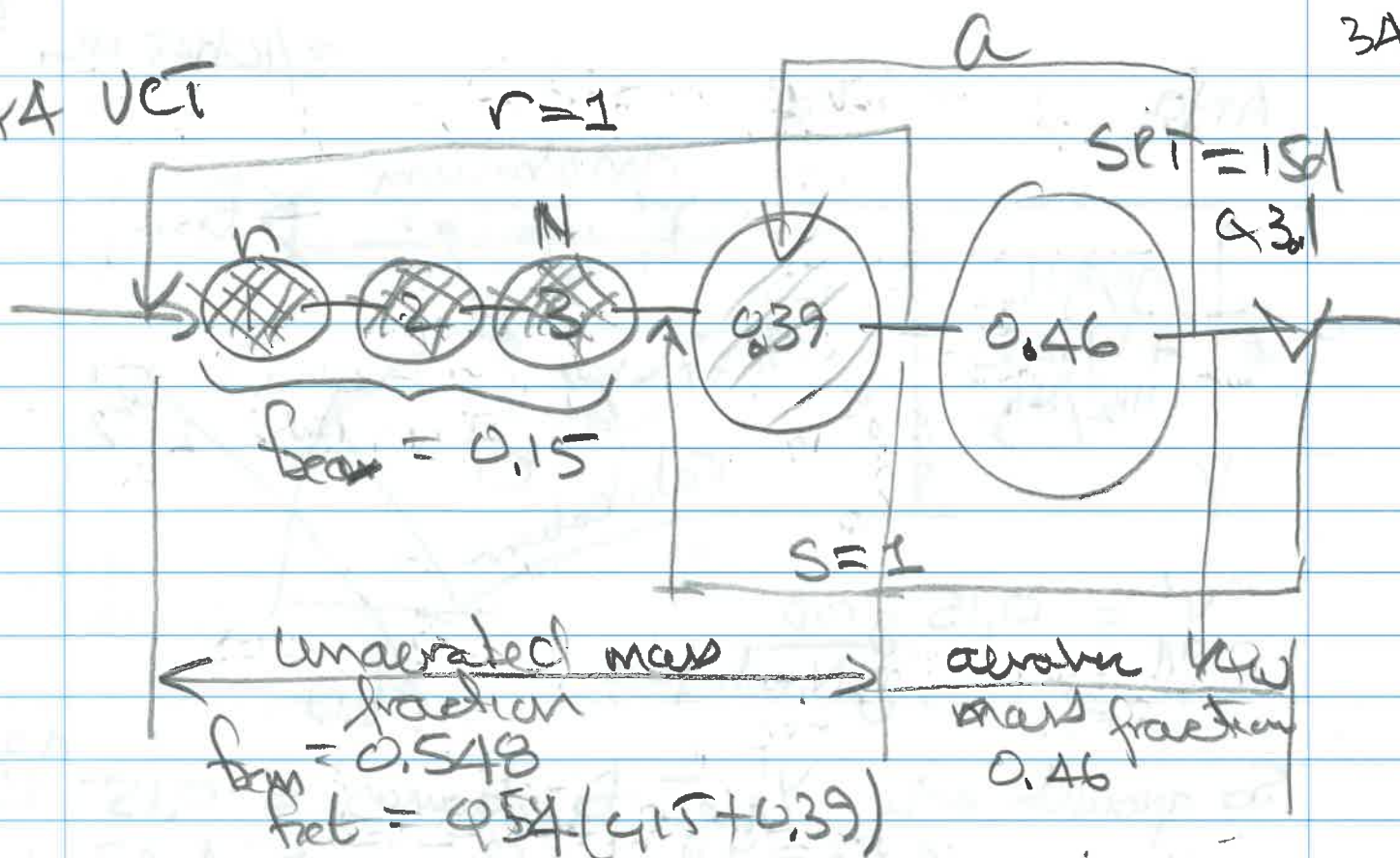
$$Y_A = \frac{Y_A' R_s}{(1 + K_A R_s) \times \frac{g VSS ANO}{g N \cdot d}}$$

Set	$Y_A$	$4.57 - Y_A$	SRT	$Y_A$	$4.57 - Y_A$
0	0.15	4.42	25	0.075	4.495
5	0.125	4.445	40	0.057	4.512
8	0.114	4.446			

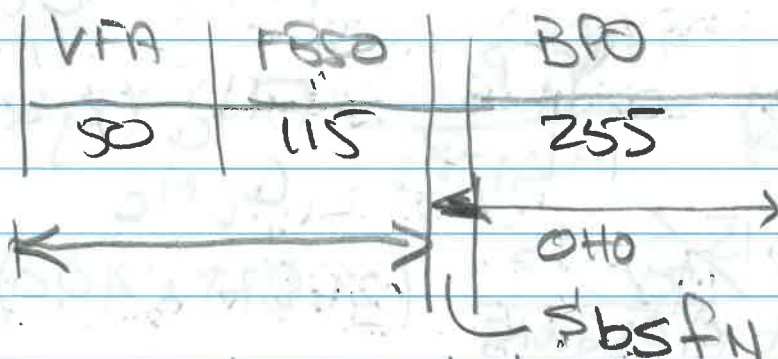
10/10/15 NL

Q4 VCI

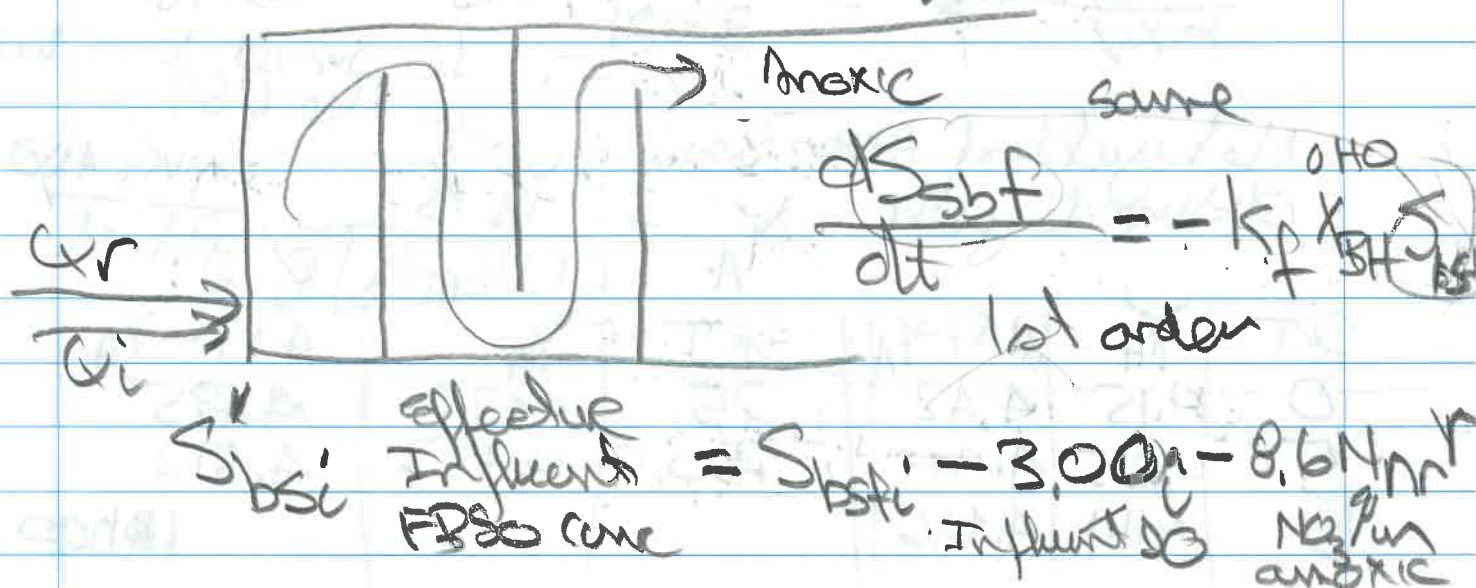
3A



How much of the CO goes to OHO?  
 " " " " " to PAO

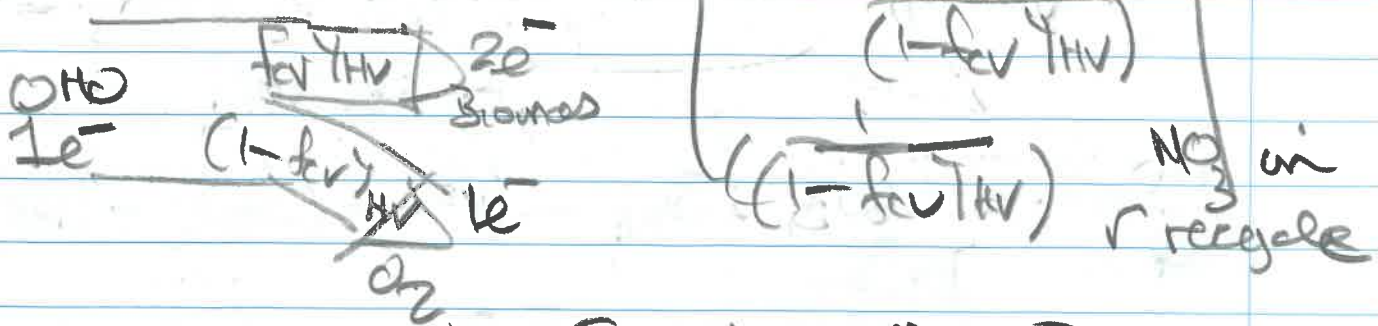


Q FBSO not converted to VFA and exits  
 last ammonia comp. (N)  $N=3$





$$S'_{bsfi} = S_{bsfi} - 3.0 O_i - 2.6 N_{nr} r^{35}$$



So say  $O_i = 0$

$$S'_{bsfi} = S_{bsfi} = 115 \text{ mg COP/L}$$

$$S_{bsfm} = \frac{S'_{bsfi} / (1+r)}{1 + K_{fem} \frac{MX_{BH}}{Q_i} \frac{1}{1+r}}$$

want  $n = N = 3$  so then  $S_{bsfm}$  is the FBSO conc entering 3rd (last) comp.

$$S_{bsfm} = \frac{115 / (1+1)}{1 + K_{fem} \frac{0.15}{3} \frac{MX_{BH}}{Q_i} \frac{1}{1+1}} \quad (1)$$

$$K_{femT} = K_{fem-20} (1.029)^{T-20}$$

$$= 0.06 (1.029)^{16-20}$$

$$= 0.0535 \text{ l/(mg OHVSS.d)}$$

$$MX_{BH} = F S_{data} \frac{Y_{HV} R_s}{1 + b_{HT} R_s} \quad 1.603$$

$$\frac{MX_{BH}}{Q_i} = S_{data} \frac{Y_{HV} R_s}{1 + b_{HT} R_s}$$

$$S_{b, OHO} = S_{bi} - \underbrace{\left\{ VFA + (S_{b, f_i} - S_{b, f_{N1}}) / (Hr) \right\}}_{\text{COD to PAO}} \quad \text{36}$$

COD to PAO

COD to PAO

$$\frac{MK_{BH}}{Q_i} = \frac{Y_{HVR}}{1 + b_H R_s} \left\{ S_{bi} - (VFA + S_{b, f_i} - (1 + r) S_{b, f_{N1}}) \right\} \quad (2)$$

Total	$S_{b, f_{N1}}$	$MK_{BH}/Q$	$S_{b, f_{N1}}$
1	0	409	15.53
2	15.53	459	13.69
3	13.69	453	13.89
4	13.89	453	13.87

Flux COD to OHO  $FS_{b, OHO} =$

$$Q_i \left[ A_{20} - \{ 50 + 115 - 2 \times 13.87 \} \right]$$

$= 7034 \text{ kg COD/d}$

Flux COD to PAO  $= Q_i \{ 50 + 115 - 2 \times 13.87 \}$

$= 3413 \text{ kg COD/d}$

$FS_{bi} = \text{Biocod flux} = 7034 + 3413 = 10447 \text{ kg COD/d}$

3) 17h45 NL

4.2  $MK_{BH} = FS_{b, OHO} \times \frac{Y_{HVR}}{1 + b_H R_s}$

$= 7034 \times 1.603 = 11276 \text{ kg VSS}$

$MK_{E, OHO} = f_H \times f_{HT} \times R_s \times MK_{BH}$

$= 0.20 \times 4214 \times 15 \times 11276$

$= 7241 \text{ kg VSS}$



$$MX_{PAO} = MX_{BT} = \frac{Y_{PAO} R_S}{1 + b_{PAO} R_S} FS_{bPAO}$$

$$= \frac{0.45 \times 15}{1 + b_{PAO} 15}$$

$$b_{GT} = b_{GT0} (1.029)^{T_{20} - 12}$$

$$= 0.04 (1.029)^{16-20}$$

$$= 0.036/d$$

$$= 3413 \times \frac{0.45 \times 15}{1 + 0.036 \times 15} = 15008 \text{ kg VSS},$$

$$4.397$$

$$MX_{E,PAO} = f_G b_{GT} R_S MX_{PAO}$$

$$= 0.25 \times 0.036 \times 15 \times 15008$$

$$= 2008 \text{ kg VSS.}$$

$$MX_I (VSS) \text{ same as MLE} = FX_{II} R_S$$

$$= 2519 \text{ kg VSS.}$$

$$MX_V (VSS) = MX_{BH} + MX_{E,PAO} + MX_{PAO} + MX_{E,PAO}$$

$$= 11276 + 7241 + 15008 + 2008 + 2519$$

$$= 38052 \text{ kg VSS (MLE 30021 kg VSS)}$$

So PAO produce more sludge but less  $O_2$  due to slow end Resp Rate  $b_G$ !

4.3 Removal = P removed by PAO + P removed by the rest of the VSS wasted,

$$= \left( \frac{P}{P} \right) \frac{MX_V}{R_S Q_i}$$

no large 0.025!

$$P_{\text{removal}} = (0.355 + 0.025) M X_{PAO} + \frac{4025 (M X_V - M X_{PAO})}{R_S Q_i}$$

maximum poly P content of PAO

normal P content of PAO

$$= 0.355 M X_{PAO} + 0.025 M X_V$$

$$= \frac{0.355 \times 15008 + 0.025 \times 38052}{15 \times 24.875}$$

$$= 16.8 \text{ mg P/L} \quad \text{But influent P} = 9.6 \text{ mg P/L}$$

TP

	9.6	
OP	FBSO	USO
17.28	4.96	9.0
	1.19	0.17
	BPO	UPO

included in  $X_T$  USS.

become OP in utilization

$$P_{\text{available for uptake by PAO of OHO}} = P_{Ti} - P_{\text{loss}} = 9.6 - 0$$

$$P_{Ti} - P_{\text{loss}} = \frac{(P_{\text{poly P in PAO}}) M X_{PAO} + 0.025 M X_V}{R_S Q_i}$$

$$f_{PP, PAO} = \frac{Q_i R_S (P_{Ti} - P_{\text{loss}}) - 0.025 M X_V}{M X_{PAO}}$$



$$f_{P, PAO} \frac{g_{Poly P-P}}{g_{PAO VSS}} = \frac{15 \times 24.875 \times (9.6 - 0)}{15008} = 0.175$$

$$\begin{aligned} \text{So total P content of PAO} &= P_{bi} + \text{biomass P} \\ &= 0.175 + 0.025 \\ &= 0.200 \text{ g P/g PAO VSS.} \end{aligned}$$

44.4  $\text{Effluent TP} = 0$   $P_{\text{out}} = 0$   
 $P_{\text{in}}(\text{OP}) = 0$

$$\begin{aligned} FO_{\text{CottO}} &= FS_{\text{bottO}} \left\{ (1 - f_{\text{av}} i_{\text{HV}}) + f_{\text{av}} (1 - f_{\text{av}}) b_{\text{HT}} \right. \\ &\quad \left. \times \frac{Y_{\text{HV}} R_s}{1 + b_{\text{HT}} R_s} \right\} \\ &= 17034 \left\{ 0.334 + 1.481 \times 0.8 \times 0.214 \times 1.603 \right\} \\ &= 5206 \text{ kg O/d} \end{aligned}$$

$$\begin{aligned} FO_{\text{CPAO}} &= FS_{\text{bPAO}} \left\{ (1 - f_{\text{av}} i_{\text{av}}) + f_{\text{av}} (1 - f_{\text{av}}) b_{\text{GT}} \right. \\ &\quad \left. \times \frac{Y_{\text{av}} R_s}{1 + b_{\text{GT}} R_s} \right\} \\ &= 3413 \left\{ 0.334 + 1.481 \times 0.75 \times 0.036 \times 4.397 \right\} \\ &= 1733 \text{ kg O/d} \end{aligned}$$

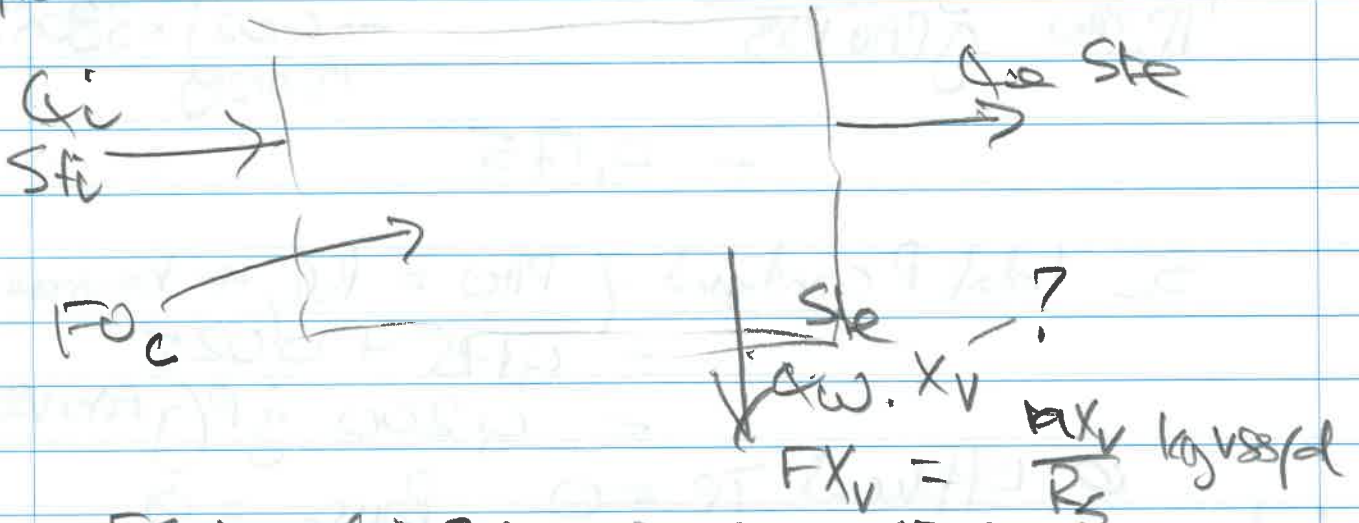
$$\begin{aligned} FO_c &= FO_{\text{CottO}} + FO_{\text{CPAO}} = 5206 + 1733 \\ &= 6939 \text{ kg O/d} \end{aligned}$$

(MLE  $FO_c$  was 7732 kg O/d!)

$$b_{\text{PAO}} = \frac{1}{6} b_{\text{bottO}} = \frac{404}{424} \text{ at } 20^\circ\text{C}$$

## 4.5 COD Balance

AD



$$FS_{fi} = Q_i S_{fi} = 24.875 \times 475 \\ = 11816 \text{ kg COD/d}$$

$$\text{Flux dissolved COD in } Q_w + Q_e (= Q_i) \\ = Q_i S_{te} = 24.875 \times 45 \\ = 1119 \text{ kg COD/d}$$

$$\text{Flux in waste flow particulates} \\ = f_{Xv} \frac{R_{Xv}}{R_s} = 1491 \frac{38052}{15} \\ = 3757 \text{ kg COD/d}$$

$$F_{oc} = 6939 \text{ kg COD/d}$$

$$\text{Total COD out} = 1119 + 3757 + 6939 \\ = 11816 \text{ kg COD/d}$$

So COD out = COD in  $\therefore$  COD balanced  
Calculations correct up to here!

3/12/30 AL