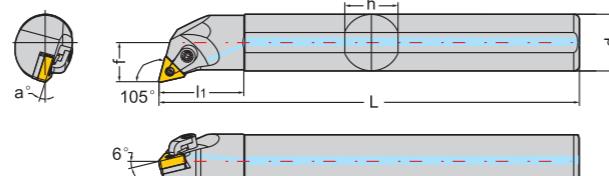


INNER HOLE TOOL/M型压紧

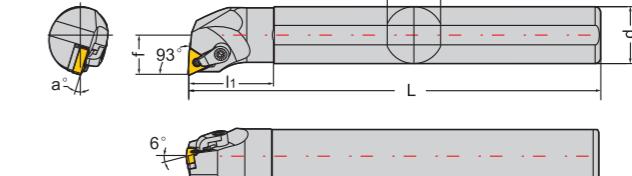
INNER HOLE TOOL/M型压紧



MTQNR/L 105°

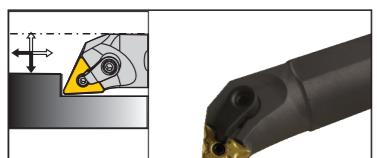


MTUNR/L 93°

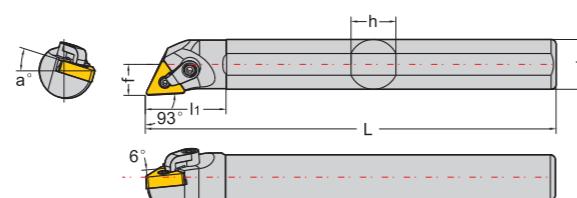


径向切削时，切削量应小于等于刀尖角半径

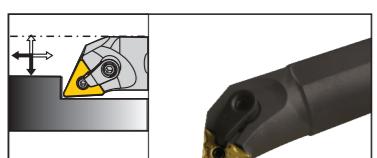
型号	刀片	尺寸						刀垫	中心螺丝	压板	压板螺丝	扳手
		最小加工径	Φd	f	L	l1	h					
A16N-MTQNR/L16	TN..1604..	Φ22	16	10.5	160	27	15	17°		MY0515-A	ML0516	L2,L2.5
A20Q-MTQNR/L16		Φ25	20	12.5	180	34	18	15°	MX0510	MY0515	ML0520	
A25R-MTQNR/L16		Φ32	25	16	200	43	23	12°		MY061910	ML0620	L2,L3
A32S-MTQNR/L16		Φ41	32	22.5	250	54	30	17°	MT1603	MX0513	MY0619	ML0625
A40T-MTQNR/L22		Φ50	40	26.5	300	68	37	15°	MT2204	MX0617	MY0819	ML0828



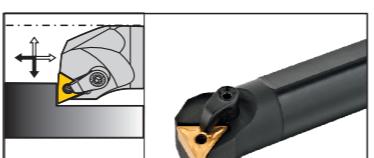
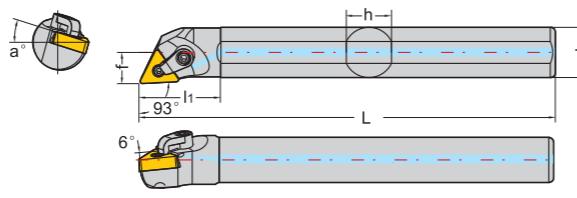
MTJNR/L 93°



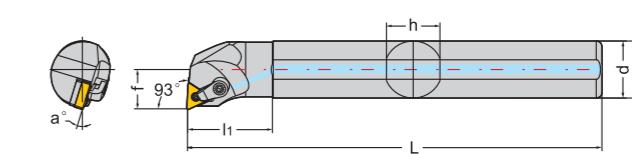
型号	刀片	尺寸						刀垫	中心螺丝	压板	压板螺丝	扳手	
		最小加工径	Φd	f	L	l1	h						
S20Q-MTJNR/L16	TN..1604..	Φ25	20	12.5	180	34	18	15°		MY0515-A	ML0520	L2,L3	
S25R-MTJNR/L16		Φ32	25	16.5	200	43	23	12°	MX0510	MY0619	ML0620		
S40T-MTJNR/L22		Φ50	40	26.5	300	68	37	15°	MT2204	MX0617	MY0819	ML0828	L2.5,L4
S50U-MTJNR/L22		Φ60	50	31	350	85	47	12°					
S20Q-MTJNR/L16		Φ25	20	12.5	180	34	18	15°		MY0515-A	ML0516	L2,L2.5	
S25R-MTJNR/L16	TN..1604..	Φ32	25	16	200	43	23	12°		MY061910	ML0620		
S40T-MTJNR/L22		Φ50	40	26.5	300	68	37	15°	MT2204	MX0617	MY0819	ML0828	L2.5,L4
S50U-MTJNR/L22		Φ60	50	31	350	85	47	12°					
S40T-MTJNR/L22		Φ50	40	26.5	300	68	37	15°	MT2204	MX0617	MY0819	ML0828	L2.5,L4
S50U-MTJNR/L22		Φ60	50	31	350	85	47	12°					



MTJNR/L 93°



MTUNR/L 93°

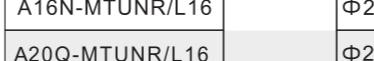
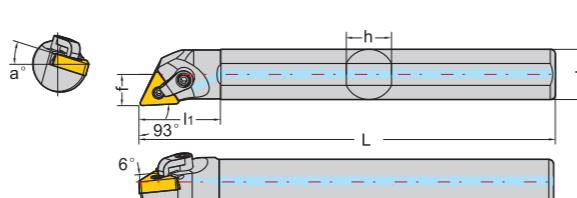


径向切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸						刀垫	中心螺丝	压板	压板螺丝	扳手
		最小加工径	Φd	f	L	l1	h					
A16N-MTUNR/L16	TN..1604..	Φ22	16	10.5	160	27	15	17°		MY0515-A	ML0516	L2,L2.5
A20Q-MTUNR/L16		Φ25	20	12.5	180	34	18	15°	MX0510	MY0515	ML0520	
A25R-MTUNR/L16		Φ32	25	16	200	43	23	12°		MY061910	ML0620	L2,L3
A32S-MTUNR/L16		Φ41	32	22.5	250	54	30	17°	MT1603	MX0513	MY0619	ML0625
A40T-MTUNR/L22		Φ50	40	26.5	300	68	37	15°	MT2204	MX0617	MY0819	ML0828



MTJNR/L 93°

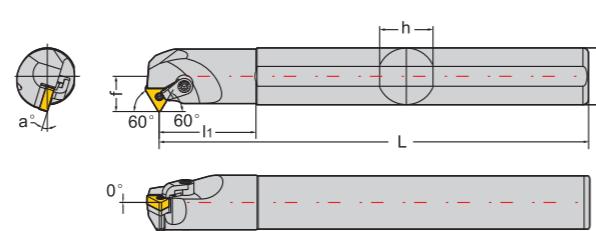


MTUNR/L 93°

型号	刀片	尺寸						刀垫	中心螺丝	压板	压板螺丝	扳手
		最小加工径	Φd	f	L	l1	h					
A20Q-MTJNR/L16	TN..1604..	Φ25	20	12.5	180	34	18	15°		MX0510	MY0515	L2,L3
A25R-MTJNR/L16		Φ32	25	16.5	200	43	23	12°		MY0619	ML0620	
S20Q-MTJNR/L16		Φ25	20	12.5	180	34	18	15°		MY0515-A	ML0516	L2,L2.5
S25R-MTJNR/L16		Φ32	25	16	200	43	23	12°		MY061910	ML0620	
S40T-MTJNR/L22		Φ50	40	26.5	300	68	37	15°	MT2204	MX0617	MY0819	ML0828

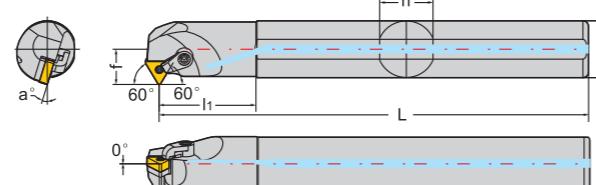
INNER HOLE TOOL/M型压紧

车削刀具—内孔车刀



MTWNR/L 60°

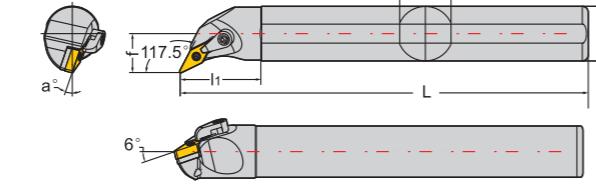
外圆车削
内孔车削
螺纹车削
槽刀
阻尼减振系列
铣削



MTWNR/L 60°



MTWNR/L 60°



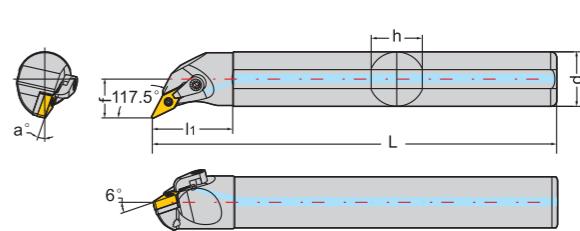
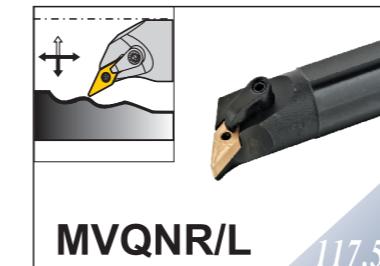
MVQNR/L 117.5°



MVQNR/L 117.5°

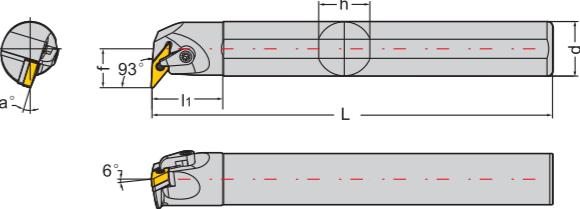
JING RUI TOOLS

INNER HOLE TOOL/M型压紧



MVQNR/L 117.5°

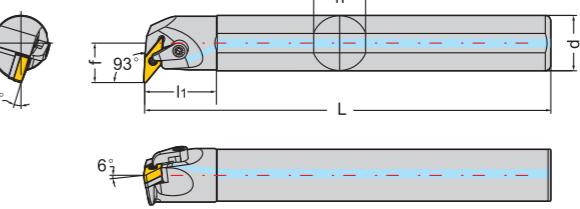
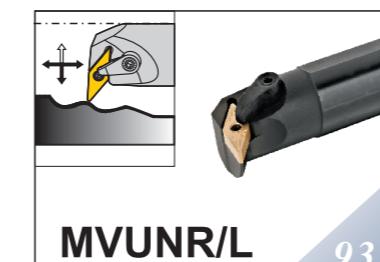
型号	刀片	尺寸						刀垫	中心螺丝	压板	压板螺丝	扳手
		最小加工径	Φd	f	L	l1	h					
A20Q-MVQNR/L16	VN..1604..	Φ25	20	13	180	34	18	15°				
A25R-MVQNR/L16		Φ32	25	17	200	43	23	12°				



MVUNR/L 93°

径向切削与轴向倒拉切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸						刀垫	中心螺丝	压板	压板螺丝	扳手
		最小加工径	Φd	f	L	l1	h					
S25R-MVUNR/L16		Φ32	25	17	200	43	23	12°				
S32S-MVUNR/L16	VN..1604..	Φ42	32	23	250	54	30	17°				
S40T-MVUNR/L16		Φ50	40	27	300	68	37	15°	MV1603	MX0513		
S50U-MVUNR/L16		Φ63	50	33	350	85	47	12°			MY0621	ML0625
H25R-MVUNR/L16		Φ32	25	17	200	43	23	12°			MX0510	
H32S-MVUNR/L16		Φ42	32	23	250	54	30	17°	MV1603	MX0513		



MVUNR/L 93°

径向切削与轴向倒拉切削时，切削量应小于等于刀尖角半径

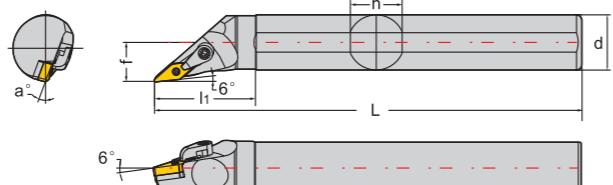
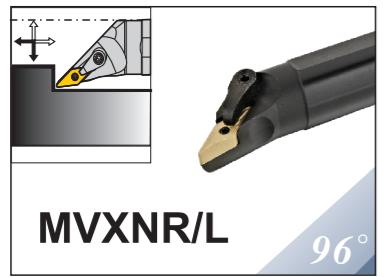
型号	刀片	尺寸						刀垫	中心螺丝	压板	压板螺丝	扳手
		最小加工径	Φd	f	L	l1	h					
A25R-MVUNR/L16	VN..1604..	Φ32	25	17	200	43	23	12°			MX0510	
A32S-MVUNR/L16		Φ42	32	23	250	54	30	17°	MV1603	MX0513	MY0621	ML0625

INNER HOLE TOOL/M型压紧



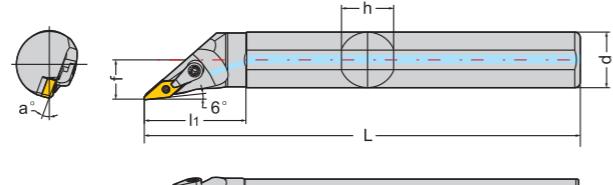
车削刀具—内孔车刀

型号	刀片	尺寸						刀垫	中心螺丝	压板	压板螺丝	扳手
		最小加工径	Φd	f	L	I ₁	h					
S25R-MVWNR/L16		Φ40	25	26	200	43	23	12°				
S32S-MVWNR/L16	VN..1604..	Φ48	32	30	250	54	30	17°	MV1603	MX0513	MY0621	ML0625
H25R-MVWNR/L16		Φ40	25	26	200	43	23	12°				L2,L3



轴向切削时，切削量应小于等于刀尖角半径

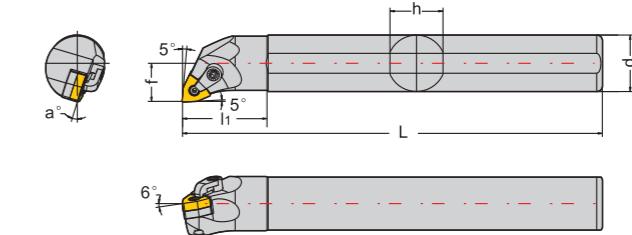
型号	刀片	尺寸						刀垫	中心螺丝	压板	压板螺丝	扳手
		最小加工径	Φd	f	L	I ₁	h					
S20Q-MVXNR/L16-G6		Φ27	20	14	180	34	18	15°		ML0620		
S25R-MVXNR/L16-G6		Φ32	25	17	200	43	23	12°	MX0510			
S32S-MVXNR/L16-G6		Φ42	32	23	250	54	30	17°				
S40T-MVXNR/L16-G6	VN..1604..	Φ50	40	27	300	68	37	15°	MV1603	MX0513	MY0621	ML0625
S50U-MVXNR/L16-G6		Φ61	50	31	350	85	47	12°				
H20Q-MVXNR/L16-G6		Φ27	20	14	180	34	18	15°	MX0510			
H25R-MVXNR/L16-G6		Φ32	25	17	200	43	23	12°				



轴向切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸						刀垫	中心螺丝	压板	压板螺丝	扳手
		最小加工径	Φd	f	L	I ₁	h					
A20Q-MVXNR/L16-G6		Φ27	20	14	180	34	18	15°		ML0620	L2,L3	
A25R-MVXNR/L16-G6	VN..1604..	Φ32	25	17	200	43	23	12°	MX0510	MY0621	ML0625	

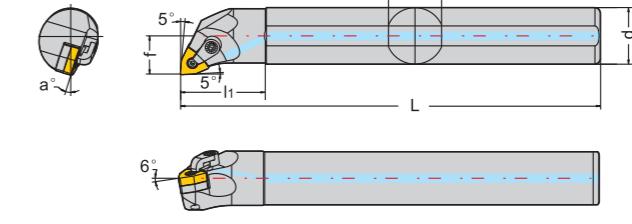
INNER HOLE TOOL/M型压紧



型号	刀片	尺寸						刀垫	中心螺丝	压板	压板螺丝	扳手
		最小加工径	Φd	f	L	I ₁	h					
S16N-MWLNR/L06		Φ22	16	11	160	27	15	17°			MY0515-A	ML0516
S20Q-MWLNR/L06	WN..0604..	Φ25	20	13	180	34	18	15°	MX0510		MY0515	ML0520
S25R-MWLNR/L06		Φ32	25	16.5	200	43	23	12°				L2.5,L2

型号	刀片	尺寸						刀垫	中心螺丝	压板	压板螺丝	扳手
		最小加工径	Φd	f	L	I ₁	h					
S16N-MWLNR/L08		Φ22	16	11	160	27	15	15°	MX0611	MY0515-A	ML0516	L2.5
S20Q-MWLNR/L08		Φ25	20	13	180	34	18	15°	MX0613	MY0515	ML0520	
S25R-MWLNR/L08		Φ32	25	16.5	200	43	23	12°		MY061910	ML0620	

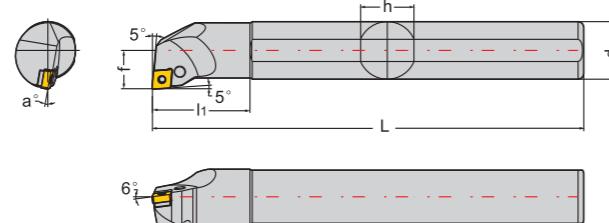
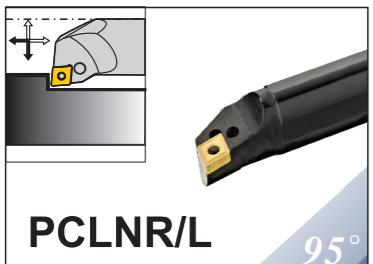
型号	刀片	尺寸						刀垫	中心螺丝	压板	压板螺丝	扳手
		最小加工径	Φd	f	L	I ₁	h					
S32S-MWLNR/L08	WN..0804..	Φ41	32	22	250	54	30	17°				
S40T-MWLNR/L08		Φ50	40	26	300	68	37	15°	MW0804	MX0617	MY0619	ML0625
S50U-MWLNR/L08		Φ60	50	31	350	85	47	12°				



型号	刀片	尺寸						刀垫	中心螺丝	压板	压板螺丝	扳手
		最小加工径	Φd	f	L	I ₁	h					
A16N-MWLNR/L06		Φ22	16	11	160	27	15	17°			MY0515-A	ML0516
A20Q-MWLNR/L06	WN..0604..	Φ										

INNER HOLE TOOL / P型压紧

INNER HOLE TOOL / P型压紧



型号	刀片	尺寸						刀垫	刀垫销	杠杆	锁紧螺丝	扳手	
		最小加工径	Φd	f	L	l1	h	a°					
S16N-PCLNR/L09		Φ20	16	11	160	27	15	12°					
S20Q-PCLNR/L09	CN..0903..	Φ25	20	13	180	34	18	11°	PG3C	PL0509B	L2		
S25R-PCLNR/L09		Φ32	25	17	200	43	23	10°					
S20Q-PCLNR/L12		Φ25	20	13	180	34	18	13°					
S25R-PCLNR/L12		Φ32	25	17	200	43	23	12°	PG4A	PL0613A	L2.5		
S32S-PCLNR/L12	CN..1204..	Φ40	32	22	250	54	30	11°					
S40T-PCLNR/L12		Φ50	40	27	300	68	37	10°	PC1203	PX4	PG4	PL0821	L3
S50U-PCLNR/L12		Φ63	40	35	350	85	47	10°					
S50U-PCLNR/L19	CN..1906..	Φ70	50	35	350	85	47	10°	PC1904	PX6	PG6	PL1027	

外圆车削

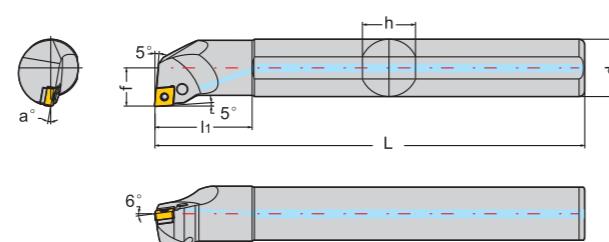
内孔车削

螺纹车削

槽刀

阻尼减振系列

铣削



型号	刀片	尺寸						刀垫	刀垫销	杠杆	锁紧螺丝	扳手	
		最小加工径	Φd	f	L	l1	h	a°					
A16N-PCLNR/L09		Φ20	16	11	160	27	15	12°					
A20Q-PCLNR/L09	CN..0903..	Φ25	20	13	180	34	18	11°	PG3C	PL0509B	L2		
A25R-PCLNR/L09		Φ32	25	17	200	43	23	10°					
A20Q-PCLNR/L12		Φ25	20	13	180	34	18	13°					
A25R-PCLNR/L12		Φ32	25	14	200	43	23	12°	PG4A	PL0613A	L2.5		
A32S-PCLNR/L12	CN..1204..	Φ40	32	22	250	54	30	11°	PC1203	PX4	PG4	PL0821	L3
A50U-PCLNR/L19	CN..1906..	Φ70	50	35	350	85	47	10°	PC1904	PX6	PG6	PL1027	

备忘录



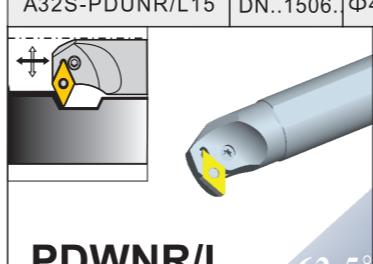
径向切削与轴向倒拉切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸						刀垫	刀垫销	杠杆	锁紧螺丝	扳手	
		最小加工径	Φd	f	L	l1	h	a°					
S20Q-PDUNR/L11		Φ25	20	13	180	34	18	16°					
S25R-PDUNR/L11	DN..1104..	Φ32	25	17	200	43	23	13°				PG3D	PL0512B
S32S-PDUNR/L11		Φ40	32	22	250	54	30	16°	PD1103	PX3	PG3	PL0617	L2.5
S32S-PDUNR/L15	DN..1504..	Φ40	32	22	250	54	30	16°				PG4	
S40T-PDUNR/L15	DN..1504..	Φ50	40	27	300	68	37	11°				PL0821	L3
S32S-PDUNR/L15	DN..1506..	Φ40	32	22	250	54	30	16°	PD1504	PX4	PG4B		
S40T-PDUNR/L15	DN..1506..	Φ50	40	27	300	68	37	11°					
S50U-PDUNR/L15		Φ63	50	35	350	85	47	11°					



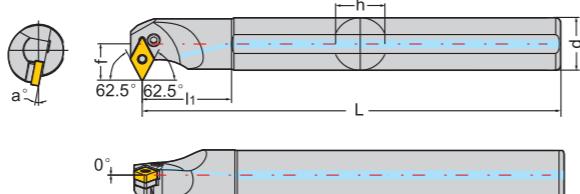
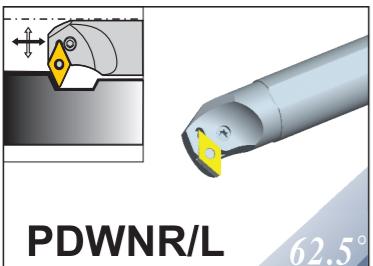
径向切削与轴向倒拉切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸						刀垫	刀垫销	杠杆	锁紧螺丝	扳手	
		最小加工径	Φd	f	L	l1	h	a°					
A20Q-PDUNR/L11		Φ25	20	13	180	34	18	16°					
A25R-PDUNR/L11	DN..1104..	Φ32	25	17	200	43	23	13°				PG3D	PL0512B
A32S-PDUNR/L15	DN..1504..	Φ40	32	22	250	54	30	16°	PD1504	PX4	PG4	PL0821	L3
A32S-PDUNR/L15	DN..1506..	Φ40	32	22	250	54	30	16°			PG4B		

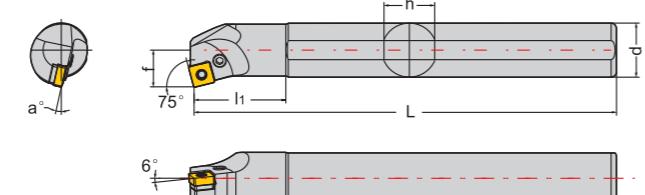


型号	刀片	尺寸						刀垫	刀垫销	杠杆	锁紧螺丝	扳手	
		最小加工径	Φd	f	L	l1	h	a°					
S32S-PDWNR/L15		Φ40	32	22	250	54	30	11°				PG4	
S40T-PDWNR/L15	DN..1504..	Φ50	40	27	300	68	37	11°	PD1504	PX4		PL0821	L3
S32S-PDWNR/L15	DN..1506..	Φ40	32	22	250	54	30	11°			PG4B		
S40T-PDWNR/L15	DN..1506..	Φ50	40	27	300	68	37	11°					

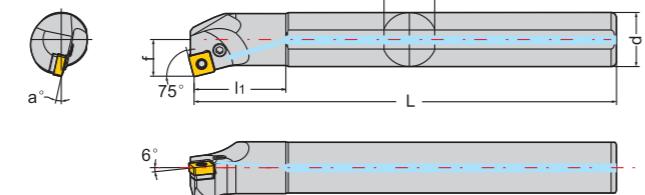
INNER HOLE TOOL / P型压紧



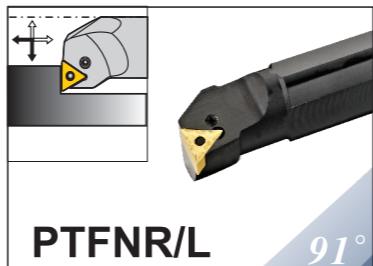
型号	刀片	尺寸						刀垫	刀垫销	杠杆	锁紧螺丝	扳手	
		最小加工径	Φd	f	L	l1	h						
A32S-PDWNR/L15	DN..1504..	Φ40	32	22	250	54	30	11°	PD1504	PX4	PG4	PL0821	L3
A40T-PDWNR/L15		Φ50	40	27	300	68	37	11°					



型号	刀片	尺寸						刀垫	刀垫销	杠杆	锁紧螺丝	扳手	
		最小加工径	Φd	f	L	l1	h						
S25R-PSKNR/L12	SN..1204..	Φ32	25	17	200	43	23	12°		PG4A	PL0613A	L2.5	
S32S-PSKNR/L12		Φ44	32	22	250	54	30	12°	PS1203	PX4	PG4	PL0821	L3
S40T-PSKNR/L12		Φ54	40	27	300	68	37	12°					



型号	刀片	尺寸						刀垫	刀垫销	杠杆	锁紧螺丝	扳手
		最小加工径	Φd	f	L	l1	h					
A25R-PSKNR/L12	SN..1204..	Φ32	25	17	200	43	23	12°		PG4A	PL0613A	L2.5
A32S-PSKNR/L12		Φ44	32	22	250	54	30	12°	PS1203	PX4	PG4	PL0821



PTFNR/L 91°

径向切削时, 切削量应小于等于刀尖角半径

型号	刀片	尺寸						刀垫	刀垫销	杠杆	锁紧螺丝	扳手	
		最小加工径	Φd	f	L	l1	h						
S16N-PTFNR/L11		Φ20	16	11	160	27	15	14°					
S20Q-PTFNR/L11	TN..1103..	Φ25	20	13	180	34	18	12°			PG2	PL0509B	
S25R-PTFNR/L11		Φ32	25	17	200	43	23	12°					
S20Q-PTFNR/L16	TN..1604..	Φ25	20	13	180	34	18	12°			PG3B	PL0512B	
S25R-PTFNR/L16		Φ32	25	17	200	43	23	12°					
S32S-PTFNR/L16		Φ44	32	22	250	54	30	10°	PT1603	PX3	PG3	PL0617	L2.5
S40T-PTFNR/L16		Φ54	40	27	300	68	37	10°					



PTFNR/L 91°

径向切削时, 切削量应小于等于刀尖角半径

型号	刀片	尺寸						刀垫	刀垫销	杠杆	锁紧螺丝	扳手
		最小加工径	Φd	f	L	l1	h					
A16N-PTFNR/L11		Φ20	16	11	160	27	15	14°				
A20Q-PTFNR/L11	TN..1103..	Φ25	20	13	180	34	18	12°			PG2	PL0509B
A25R-PTFNR/L11		Φ32	25	17	200	43	23	12°				
A20Q-PTFNR/L16	TN..1604..	Φ25	20	13	180	34	18	12°			PG3B	PL0512B
A25R-PTFNR/L16		Φ32	25	17	200	43	23	12°				



PWLNR/L 95°

径向切削时, 切削量应小于等于刀尖角半径

型号	刀片	尺寸						刀垫	刀垫销	杠杆	锁紧螺丝	扳手
		最小加工径	Φd	f	L	l1	h					
S20Q-PWLNR/L06		Φ25	20	13	180	34	18	12°				
S25R-PWLNR/L06	WN..0604..	Φ32	25	17	200	43	23	12°			PG3B	PL0512B
S32S-PWLNR/L06		Φ44	32	22	250	54	30	10°	PW0603	PX3		PL0613B
S25R-PWLNR/L08		Φ32	25	17	200	43	23	12°			PG4A	PL0613A
S32S-PWLNR/L08	WN..0804..	Φ44	32	22	250	54	30	10°	PW0804	PX4	PG4	PL0821
S40T-PWLNR/L08		Φ54	40	27	300	68	37	10°				

INNER HOLE TOOL / P型压紧



PWLNR/L 95°



SCK·R/L 75°

型号	刀片	尺寸						刀垫	刀垫销	杠杆	锁紧螺丝	扳手	
		最小加工径	Φd	f	L	l1	h						
A20Q-PWLNR/L06	WN..0604..	Φ25	20	13	180	34	18	12°			PG3B	PL0512B	L2
A25R-PWLNR/L06		Φ32	25	17	200	43	23	12°					
A25R-PWLNR/L08	WN..0804..	Φ32	25	17	200	43	23	12°			PG4A	PL0613A	L2.5
A32S-PWLNR/L08		Φ44	32	22	250	54	30	10°	PW0804	PX4	PG4	PL0821	L3

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INNER HOLE TOOL / P型压紧

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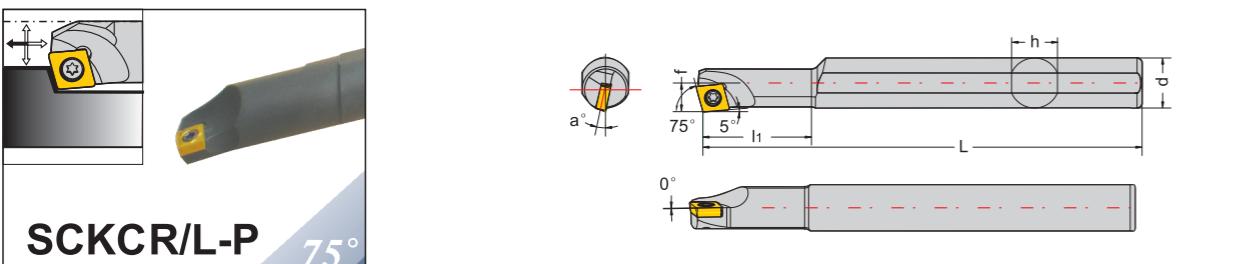
型号	刀片	尺寸							刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h	a°		
S20Q-SCKCR/L12	CC..1204..	Φ24	20	11.5	180	34	18	8°	SC501060	T20
S25R-SCKCR/L12		Φ31	25	14	200	43	23	8°		
S32S-SCKCR/L12		Φ39	32	17.5	250	54	30	6°	SC501260	
S40T-SCKCR/L12		Φ50	40	21.5	300	68	37	4°		
H08K-SCKCR/L06	CC..0602..	Φ10	8	5.5	125	16	7	13°		T8
H10K-SCKCR/L06		Φ13	10	6	125	20	9	12°	SC250660	
H12M-SCKCR/L06		Φ16	12	7	150	24	11	10°		
H12M-SCKCR/L09	CC..09T3..	Φ16	12	8	150	24	11	12°		T15
H16N-SCKCR/L09		Φ20	16	9.5	160	32	15	10°	SC350860	
S08K-SCKPR/L06		Φ10	8	5.5	125	14	7	10°		
S10K-SCKPR/L06	CP..0602..	Φ13	10	6	125	17	9	8°	SC250660	T8
S12M-SCKPR/L06		Φ16	12	7	150	20	11	6°		
S10K-SCKPR/L08	CP..0802..	Φ13	10	7	125	17	9	10°		T8
S12M-SCKPR/L08		Φ16	12	7.5	150	20	11	8°	SC300660	
S16N-SCKPR/L08		Φ20	16	9.5	160	27	15	6°		
S12M-SCKPR/L09	CP..0903..	Φ16	12	8	150	20	11	8°		T15
S16N-SCKPR/L09		Φ20	16	9.5	160	27	15	6°	SC350860	
S20Q-SCKPR/L09		Φ24	20	11.5	180	34	18	4°		
S25R-SCKPR/L09	CP..0903..	Φ31	25	14	200	43	23	4°		
H08K-SCKPR/L06		Φ10	8	5.5	125	16	7	10°		
H10K-SCKPR/L06		Φ13	10	6	125	20	9	8°	SC250660	T8
H12M-SCKPR/L06	CP..0802..	Φ24	12	7	150	24	11	6°		T8
H10K-SCKPR/L08		Φ31	10	7	125	20	9	10°	SC300660	
H12M-SCKPR/L08		Φ16	12	7.5	150	24	11	8°		
H16N-SCKPR/L08	CP..0903..	Φ20	16	9.5	160	32	15	6°	SC300760	
H12M-SCKPR/L09		Φ16	12	8	150	24	11	8°		T15
H16N-SCKPR/L09		Φ20	16	9.5	160	32	15	6°	SC350860	

型号	刀片	尺寸							刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h	a°		
A07K-SCKCR/L06	CC..0602..	Φ9	8	4.5	125	12	7	15°		T8
A08K-SCKCR/L06		Φ10	8	5.5	125	14	7	13°		
A10K-SCKCR/L06		Φ13	10	6	125	17	9	12°	SC250660	
A12M-SCKCR/L06		Φ16	12	7	150	20	11	10°		

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A12M-SCKCR/L09	CC..09T3..	$\Phi 16$	12	8	150	20	11	12°	SC350860	T15
A16N-SCKCR/L09		$\Phi 20$	16	9.5	160	27	15	10°		
A20Q-SCKCR/L09		$\Phi 24$	20	11.5	180	34	18	8°		
A25R-SCKCR/L09		$\Phi 31$	25	14	200	43	23	8°		
A20Q-SCKCR/L12	CC..1204..	$\Phi 24$	20	11.5	180	34	18	8°	SC501060	T20
A25R-SCKCR/L12		$\Phi 31$	25	14	200	43	23	8°		
A10K-SCKPR/L08	CP..0802..	$\Phi 13$	10	7	125	17	9	10°	SC300600	T8
A12M-SCKPR/L08		$\Phi 16$	12	7.5	150	20	11	8°		
A16N-SCKPR/L08		$\Phi 20$	16	9.5	160	27	15	6°		
A12M-SCKPR/L09		$\Phi 16$	12	8	150	20	11	8°		
A16N-SCKPR/L09	CP..0903..	$\Phi 20$	16	9.5	160	27	15	6°	SC350860	T15
A20Q-SCKPR/L09		$\Phi 24$	20	11.5	180	34	18	4°		
AC08K-SCKCR/L06	CC..0602..	$\Phi 10$	8	5.5	125	14	7	13°	SC250660	T8
AC10M-SCKCR/L06		$\Phi 13$	10	6	150	17	9	12°		
AC12Q-SCKCR/L06		$\Phi 16$	12	7	180	20	11	10°		
AC12Q-SCKCR/L09	CC..09T3..	$\Phi 16$	12	8	180	20	11	12°	SC350860	T15
AC16R-SCKCR/L09		$\Phi 20$	16	9.5	200	27	15	10°		
AC20S-SCKCR/L09		$\Phi 24$	20	11.5	250	34	18	8°		
AC08K-SCKPR/L06		$\Phi 10$	8	5.5	125	14	7	10°		
AC10M-SCKPR/L06	CP..0602..	$\Phi 13$	10	6	150	17	9	8°	SC250660	T8
AC12Q-SCKPR/L06		$\Phi 16$	12	7	180	20	11	6°		
AC12Q-SCKPR/L09	CP..0903..	$\Phi 16$	12	8	180	20	11	8°	SC350860	T15
AC16R-SCKPR/L09		$\Phi 20$	16	9.5	200	27	15	6°		
AC20S-SCKPR/L09		$\Phi 24$	20	11.5	250	34	18	4°		



SCKCR/L-P 75°

型号	刀片	尺寸						刀片螺丝	扳手	
		最小加工径	Φd	f	L	l_1	h			
S07K-SCKCR/L06-12P	CC..0602..	$\Phi 9$	12	7	125	18.5	11	15°	SC250660	T8
S08K-SCKCR/L06-12P		$\Phi 10$	12	7	125	21	11	13°		
S08K-SCKCR/L06-16P		$\Phi 10$	16	7	125	21	15	13°		
S10K-SCKCR/L06-12P	CC..09T3..	$\Phi 13$	12	7	125	26	11	12°	SC350860	T15
S10K-SCKCR/L06-16P		$\Phi 13$	16	7	125	26	15	12°		
S12M-SCKCR/L06-16P		$\Phi 16$	16	8	150	31	15	12°		
S14N-SCKCR/L06-16P	CC..09T3..	$\Phi 18$	16	8.5	160	36	15	10°	SC350860	T15
S12M-SCKCR/L09-16P		$\Phi 16$	16	8.5	150	31	15	10°		
S14N-SCKCR/L09-16P		$\Phi 20$	16	9.5	160	36	15	12°		



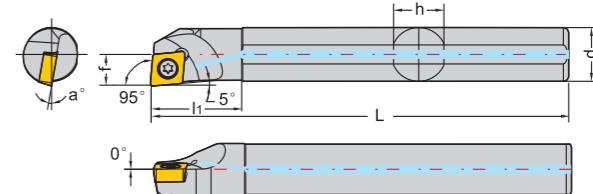
SCL·R/L 95°

型号	刀片	尺寸						刀片螺丝	扳手	
		最小加工径	Φd	f	L	l_1	h			
S04G-SCLCR/L03-A08	CCGT03S1	$\Phi 5$	8	2.5	90	14	7	15°	SC173260	T6
S05H-SCLCR/L03-A08		$\Phi 6$	8	3	100	17.5	7	12°		
S06J-SCLCR/L04-A08	CCGT04T0	$\Phi 7$	8	4	110	21	7	12°	SC200460	T6
S07K-SCLCR/L04-A08		$\Phi 8$	8	4	125	24.5	7	12°		
S07K-SCLCR/L06	CC..0602..	$\Phi 9$	8	4.5	125	12	7	15°	SC250660	T8
S07K-SCLCR/L06-A12		$\Phi 9$	12	4.5	125	18.5	11	15°		
S07K-SCLCR/L06-A16	CC..0602..	$\Phi 9$	16	4.5	125	18.5	15	15°		
S08K-SCLCR/L06		$\Phi 10$	8	5	125	14	7	13°	SC350860	T15
S08K-SCLCR/L06-A12	CC..0602..	$\Phi 10$	12	5	125	21	11	13°		
S08K-SCLCR/L06-A16		$\Phi 12$	16	5	125	21	15	13°		
S10K-SCLCR/L06	CC..0602..	$\Phi 13$	10	6	125	17	9	12°	SC350860	T15
S10K-SCLCR/L06-A12		$\Phi 13$	12	6	125	26	11	12°		
S10K-SCLCR/L06-A16	CC..0602..	$\Phi 13$	16	6	125	26	15	12°		
S12M-SCLCR/L06		$\Phi 16$	12	7	150	20	11	10°	SC350860	T15
S12M-SCLCR/L06-A16	CC..09T3..	$\Phi 16$	16	7	150	31	15	10°		
S14N-SCLCR/L06		$\Phi 18$	14	8						

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型号	刀片	尺寸						刀片螺丝	扳手	
		最小加工径	Φd	f	L	l_1	h	a°		
H04G-SCLCR/L03-A08	CCGT03S1..	Φ5	8	2.5	90	14	7	15°	SC173260	T6
H05H-SCLCR/L03-A08		Φ6	8	3	100	17.5	7	12°		
H06J-SCLCR/L04-A08	CCGT04T0..	Φ7	8	4	110	21	7	12°	SC200460	T6
H07K-SCLCR/L04-A08		Φ8	8	4	125	24.5	7	12°		
H07K-SCLCR/L06	CC..0602..	Φ9	8	4.5	125	14	7	15°	SC250660	T8
H08K-SCLCR/L06		Φ10	8	5	125	16	7	13°		
H10K-SCLCR/L06		Φ13	10	6	125	20	9	12°		
H12M-SCLCR/L06		Φ16	12	7	150	24	11	10°		
H12M-SCLCR/L09		Φ16	12	9	150	24	11	12°		
H16N-SCLCR/L09	CC..09T3..	Φ20	16	9.5	160	32	15	10°	SC350860	T15
S08K-SCLPR/L06		Φ10	8	5	125	14	7	10°		
S10K-SCLPR/L06	CP..0602..	Φ13	10	6	125	17	9	8°	SC250660	T8
S12M-SCLPR/L06		Φ16	12	7	150	20	11	6°		
S10K-SCLPR/L08	CP..0802..	Φ13	10	6	125	17	9	8°	SC300660	T8
S12M-SCLPR/L08		Φ16	12	7	150	20	11	6°		
S16N-SCLPR/L08		Φ20	16	9	160	27	15	4°		
S20Q-SCLPR/L08		Φ25	20	11	180	34	18	2°		
S12M-SCLPR/L09		Φ16	12	9	150	20	11	10°		
S16N-SCLPR/L09	CP..0903..	Φ20	16	9.5	160	27	15	8°	SC350860	T15
S20Q-SCLPR/L09		Φ25	20	11.5	180	34	18	6°		
S25R-SCLPR/L09		Φ31	25	14	200	43	23	4°		
S32S-SCLPR/L09		Φ39	32	17.5	250	54	30	4°		

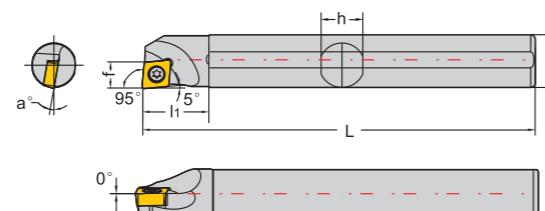
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SCL·R/L
95°

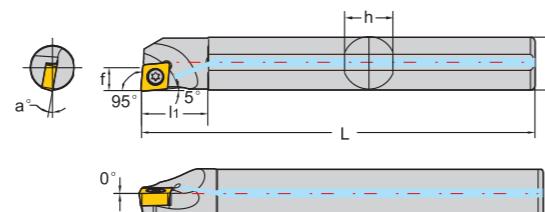
型号	刀片	尺寸						刀片螺丝	扳手	
		最小加工径	Φd	f	L	l_1	h	a°		
A07K-SCLCR/L06	CC..0602..	Φ9	8	4.5	125	12	7	15°	SC250660	T8
A08K-SCLCR/L06		Φ10	8	5	125	14	7	13°		
A10K-SCLCR/L06	CC..09T3..	Φ13	10	6	125	17	9	12°	SC250860	T15
A12M-SCLCR/L06		Φ16	12	7	150	20	11	10°		
A14N-SCLCR/L06	CP..0802..	Φ18	14	8	160	24	13	10°	SC350860	T20
A16N-SCLCR/L06		Φ20	16	9	160	27	15	8°		
A12M-SCLCR/L09	CP..1204..	Φ16	12	9	150	20	11	12°	SC350860	T20
A16N-SCLCR/L09		Φ20	16	9.5	160	27	15	10°		
A20Q-SCLCR/L09	CC..09T3..	Φ25	20	11.5	180	34	18	8°	SC351060	T15
A25R-SCLCR/L09		Φ31	25	14	200	43	23	6°		
A20Q-SCLCR/L12	CC..1204..	Φ25	20	12	180	34	18	10°	SC501060	T20
A25R-SCLCR/L12		Φ32	25	14.5	200	43	23	8°		
A08K-SCLCR/L12	CP..0602..	Φ10	8	5	125	14	7	10°	SC250660	T8
A10K-SCLCR/L06		Φ13	10	6	125	17	9	8°		
A12M-SCLCR/L06	CP..0802..	Φ16	12	7	150	20	11	6°	SC300600	T8
A10K-SCLCR/L08		Φ13	10	6	125	17	9	8°		
A12M-SCLCR/L08	CP..0802..	Φ16	12	7	150	20	11	6°	SC300760	T8
A16N-SCLCR/L08		Φ20	16	9	160	27	15	4°		
A20Q-SCLCR/L08	CP..0903..	Φ25	20	11	180	34	18	2°	SC350860	T15
A12M-SCLCR/L09		Φ16	12	9	150	20	11	10°		
A16N-SCLCR/L09	CP..0903..	Φ20	16	9.5	160	27	15	8°	SC351060	T15
A20Q-SCLCR/L09		Φ25	20	11.5	180	34	18	6°		
AC08K-SCLCR/L06	CC..0602..	Φ10	8	5	125	14	7	13°	SC250660	T8
AC10M-SCLCR/L06		Φ13	10	6	150	17	9	12°		
AC12Q-SCLCR/L06	CC..09T3..	Φ16	12	7	180	20	11	10°	SC350860	T15
AC12Q-SCLCR/L09		Φ16	12	9	180	20	11	12°		
AC16R-SCLCR/L09	CC..09T3..	Φ20	16	9.5	200	27	15	10°	SC351060	T15
AC20S-SCLCR/L09		Φ25	20	11.5	250	34	18	8°		
AC20S-SCLCR/L12	CC..1204..	Φ25	20	12	250	34	18	10°	SC501060	T20

备忘录

INNER HOLE TOOL / S型压紧



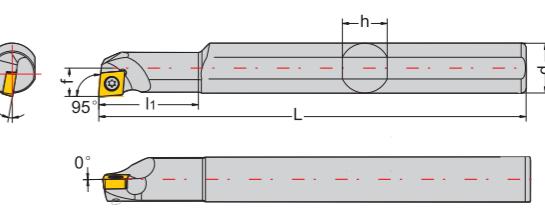
型号	刀片	尺寸						刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h	a°	
S08K-SCLCR/L06H09	CC..0602..	Φ9	8	4.25	125	14	7	13°	
S10K-SCLCR/L06H11		Φ11	10	5.25	125	17	9	12°	SC250660
S12M-SCLCR/L06H13		Φ13	12	6.25	150	20	11	10°	T8
S14N-SCLCR/L06H15		Φ15	14	7	160	24	13	8°	
S16N-SCLCR/L09H17		Φ17	16	8.5	160	27	15	10°	SC350860



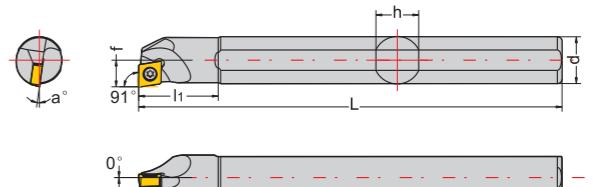
型号	刀片	尺寸						刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h	a°	
A08K-SCLCR/L06H09	CC..0602..	Φ9	8	4.25	125	14	7	13°	
A10K-SCLCR/L06H11		Φ11	10	5.25	125	17	9	12°	SC250660
A12M-SCLCR/L06H13		Φ13	12	6.25	150	20	11	10°	T8
A14N-SCLCR/L06H15		Φ15	14	7	160	24	13	8°	
A16N-SCLCR/L09H17		Φ17	16	8.5	160	27	15	10°	SC350860

备忘录

INNER HOLE TOOL / S型压紧



型号	刀片	尺寸						刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h	a°	
S07K-SCLCR/L06-12P	CC..0602..	Φ9	12	4.5	125	18.5	11	15°	
S07K-SCLCR/L06-16P		Φ9	16	4.5	125	18.5	15	15°	
S08K-SCLCR/L06-12P		Φ10	12	5	125	21	11	13°	SC250660
S08K-SCLCR/L06-16P		Φ10	16	5	125	21	15	13°	T8
S10K-SCLCR/L06-12P		Φ13	12	6	125	26	11	12°	
S10K-SCLCR/L06-16P	CC..09T3..	Φ13	16	6	125	26	15	12°	
S12N-SCLCR/L06-16P		Φ16	16	7	160	31	15	10°	SC250860
S14N-SCLCR/L06-16P		Φ17	16	8	160	36	15	12°	
S16N-SCLCR/L06-20P		Φ20	16	9	160	41	18	8°	SC350860
S12N-SCLCR/L09-16P		Φ16	16	9	160	31	15	12°	T15
S14N-SCLCR/L09-16P	CC..09T3..	Φ18	16	9	160	36	15	12°	SC350860
S16N-SCLCR/L09-20P		Φ20	20	9.5	160	41	15	10°	
S20R-SCLCR/L09-25P		Φ25	25	11.5	200	51	23	8°	SC351060



型号	刀片	尺寸						刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h		
S10K-SCFCR/L06	CC..0602..	Φ12	10	6	125	17	9	12°	
S12M-SCFCR/L06		Φ14	12	7	150	20	11	10°	SC250660
S14N-SCFCR/L06		Φ16	14	8	160	24	13	10°	T8
S16N-SCFCR/L06		Φ18	16	9	160	27	15	8°	SC250860
S16N-SCFCR/L09		Φ18	16	9.5	160	27	15	10°	
S20Q-SCFCR/L09	CC..09T3..	Φ23	20	11.5	180	34	18	8°	SC350860
S25R-SCFCR/L09		Φ28	25	14	200	43	23	6°	T15
S20Q-SCFCR/L12		Φ25	20	12	180	34	18	10°	
S25R-SCFCR/L12	CC..1204..	Φ30	25	14.5	200	43	23	8°	SC501260
S32S-SCFCR/L12		Φ38	32	18	250	54	30	6°	T20
S40T-SCFCR/L12		Φ48	40	22	300	68	37	4°	

INNER HOLE TOOL / S型压紧

INNER HOLE TOOL / S型压紧



SCZCR/L

93°

径向切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸						刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h		
S08K-SCZCR/L06		Φ12	8	6.5	125	14	7	13°	
S10K-SCZCR/L06		Φ14	10	7.5	125	17	9	12°	
S12M-SCZCR/L06	CC..0602..	Φ16	12	8.5	150	20	11	10°	
S14N-SCZCR/L06		Φ18	14	9.5	160	24	13	10°	SC250860
S16N-SCZCR/L06		Φ20	16	10.5	160	27	15	8°	
S14N-SCZCR/L09		Φ19	14	10	160	24	13	12°	SC350860
S16N-SCZCR/L09		Φ21	16	11.5	160	27	15	10°	
S20Q-SCZCR/L09	CC..09T3..	Φ25	20	13.5	180	34	18	8°	SC351060
S25R-SCZCR/L09		Φ32	25	16	200	43	23	6°	
H08K-SCZCR/L06		Φ12	8	6.5	125	16	7	13°	
H10K-SCZCR/L06	CC..0602..	Φ14	10	7.5	125	20	9	12°	
H12M-SCZCR/L06		Φ16	12	8.5	150	24	11	10°	
H16N-SCZCR/L06		Φ20	16	10.5	160	32	15	8°	SC250860
H16N-SCZCR/L09	CC..09T3..	Φ21	16	11.5	160	32	15	10°	SC351060

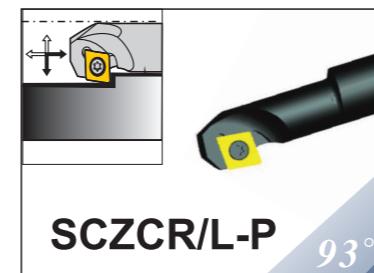


SCZCR/L

93°

径向切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸						刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h		
A08K-SCZCR/L06		Φ12	8	6.5	125	14	7	13°	
A10K-SCZCR/L06	CC..0602..	Φ14	10	7.5	125	17	9	12°	
A12M-SCZCR/L06		Φ16	12	8.5	150	20	11	10°	
A16N-SCZCR/L09		Φ21	16	11.5	160	27	15	10°	
A20Q-SCZCR/L09	CC..09T3..	Φ25	20	13.5	180	34	18	8°	
A25R-SCZCR/L09		Φ32	25	16	200	43	23	6°	



SCZCR/L-P

93°

径向切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸						刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h		
S08K-SCZRL06-12P	CC..0602..	Φ12	12	8.5	125	21	11	13°	
S10K-SCZRL06-12P		Φ14	12	8.5	125	26	11	12°	SC250660
S12N-SCZRL06-16P		Φ16	16	10.5	160	31	15	10°	
S14N-SCZRL06-16P		Φ18	14	10.5	160	26	15	10°	SC250860
S16N-SCZRL09-20P		Φ21	20	13.5	160	41	18	10°	SC351060
S20Q-SCZRL09-25P	CC..09T3..	Φ25	25	16	180	51	23	8°	T15



SDLCR/L

95°

径向切削与轴向倒拉切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸						刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h		
S10K-SDLCR/L07	DC..0702..	Φ15	10	8	125	17	9	10°	
S10K-SDLCR/L07-A12		Φ15	12	8	125	26	11	10°	SC250660
S10K-SDLCR/L07-A16		Φ15	16	8	125	26	15	10°	
S12M-SDLCR/L07		Φ17	12	9	150	20	11	8°	
S12M-SDLCR/L07-A16		Φ17	16	9	150	31	15	8°	
S14N-SDLCR/L07		Φ19	14	10	160	24	15	6°	
S14N-SDLCR/L07-A16		Φ19	16	10	160	36	15	6°	
S16N-SDLCR/L07		Φ22	16	11	160	27	15	6°	SC250860
S20Q-SDLCR/L07		Φ25	20	13	180	34	18	6°	
S20Q-SDLCR/L11		Φ25	20	13	180	34	18	6°	
S25R-SDLCR/L11	DC..11T3..	Φ32	25	16	200	43	23	4°	
S32S-SDLCR/L11		Φ39	32	20	250	54	30	4°	SC351060
S40T-SDLCR/L11		Φ50	40	24	300	68	37	2°	
S50U-SDLCR/L11		Φ60	50	29	350	85	47	0°	
H10K-SDLCR/L07		Φ15	10	8	125	20	9	10°	SC250660
H12M-SDLCR/L07	DC..0702..	Φ17	12	9	150	24	11	8°	
H16N-SDLCR/L07		Φ22	16	11	160	32	15	6°	SC250860



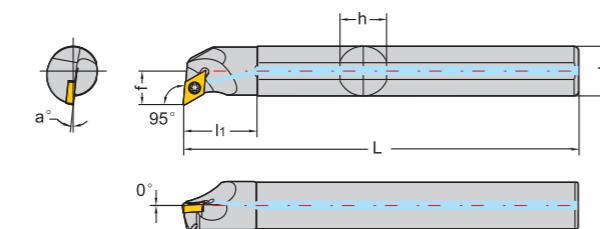
外圆车削
内孔车削
螺纹车削
槽刀
阻尼减振系列
铣削

INNER HOLE TOOL / S型压紧



SDLCR/L

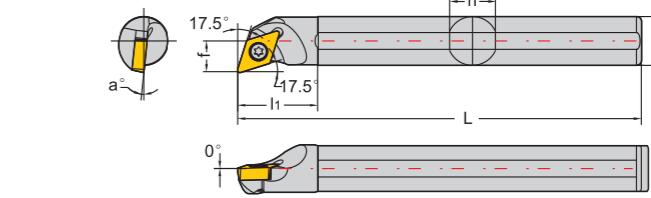
径向切削与轴向倒拉切削时，切削量应小于等于刀尖角半径



95°



SDQCR/L

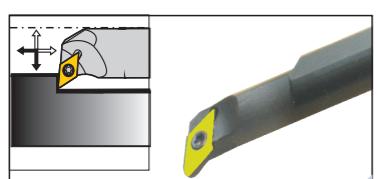


107.5°

径向切削与轴向倒拉切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸							刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h	a°		
A10K-SDLCR/L07		Φ15	10	8	125	17	9	10°	SC250660	
A12M-SDLCR/L07		Φ17	12	9	150	20	11	8°		
A14N-SDLCR/L07	DC..0702..	Φ19	14	10	160	24	15	6°		T8
A16N-SDLCR/L07		Φ22	16	11	160	27	15	6°	SC250860	
A20Q-SDLCR/L07		Φ25	20	13	180	34	18	6°		
A20Q-SDLCR/L11	DC..11T3..	Φ25	20	13	180	34	18	6°	SC351060	T15
A25R-SDLCR/L11		Φ32	25	16	200	43	23	4°		
AC10K-SDLCR/L07		Φ15	10	8	125	17	9	10°	SC250660	
AC12M-SDLCR/L07	DC..0702..	Φ17	12	9	150	20	11	8°		T8
AC16N-SDLCR/L07		Φ22	16	11	160	27	15	6°	SC250860	
AC20Q-SDLCR/L11	DC..11T3..	Φ25	20	13	180	34	18	6°	SC351060	T15

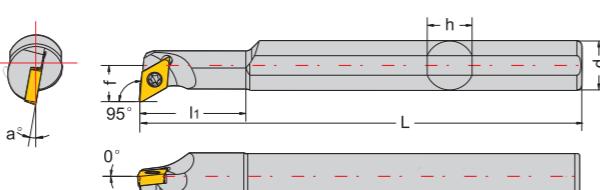
车削刀具—内孔车刀



SDLCR/L-P

95°

径向切削与轴向倒拉切削时，切削量应小于等于刀尖角半径



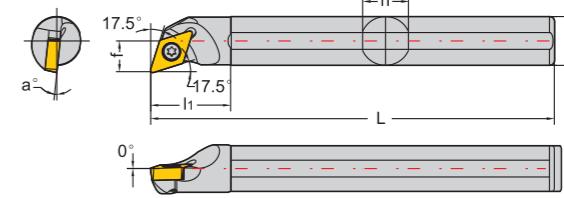
型号	刀片	尺寸							刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h	a°		
S08K-SDLCR/L07-12P		Φ12	12	9	125	21	11	12°		
S08K-SDLCR/L07-16P		Φ12	16	11	125	21	15	12°		
S10K-SDLCR/L07-12P	DC..0702..	Φ15	12	9	125	26	11	10°	SC250660	
S10K-SDLCR/L07-16P		Φ15	16	11	125	26	11	10°		T8
S12M-SDLCR/L07-16P		Φ17	16	11	150	31	15	8°		
S14N-SDLCR/L07-16P		Φ19	16	11	160	36	15	6°		
S16N-SDLCR/L07-20P		Φ22	20	13	160	41	18	6°	SC250860	
S20Q-SDLCR/L07-25P		Φ25	25	16	180	51	23	6°		

JING RUI TOOLS

备忘录



SDQCR/L



107.5°

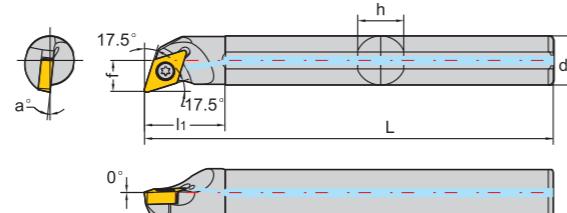
径向切削与轴向倒拉切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸							刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h	a°		
S10K-SDQCR/L07		Φ13	10	7	125	17	9	10°		
S10K-SDQCR/L07-A12		Φ13	12	7	125	26	11	10°		
S10K-SDQCR/L07-A16		Φ13	16	7	125	26	15	10°	SC250660	
S12M-SDQCR/L07	DC..0702..	Φ16	12	9	150	20	11	8°		
S12M-SDQCR/L07-A16		Φ16	16	9	150	31	15	8°		T8
S14N-SDQCR/L07		Φ18	14	9.5	160	24	13	6°		
S14N-SDQCR/L07-A16		Φ18	16	10	160	36	15	6°		
S16N-SDQCR/L07		Φ20	16	10.5	160	27	15	6°	SC250860	
S20Q-SDQCR/L07		Φ25	20	13	180	34	18	6°		
S14N-SDQCR/L11	DC..11T3..	Φ18	14	9.5	160	24	13	6°	SC350860	
S16N-SDQCR/L11		Φ20	16	10.5	160	27	15	8°		
S20Q-SDQCR/L11		Φ25	20	13	180	34	18	6°		T15
S25R-SDQCR/L11		Φ32	25	16	200	43	23	4°	SC351060	
S32S-SDQCR/L11		Φ39	32	20	250	54	30	4°		
S40T-SDQCR/L11		Φ50	40	24	300	68	37	2°		
H10K-SDQCR/L07	DC..0702..	Φ13	10	7	125	20	9	10°	SC250660	
H12M-SDQCR/L07		Φ16	12	9	150	24	11	8°		T8
H16N-SDQCR/L07		Φ20	16	10.5	160	32	15	6°	SC250860	

车削刀具—内孔车刀

JING RUI TOOLS

INNER HOLE TOOL / S型压紧



车削刀具—内孔车刀

外圆车削

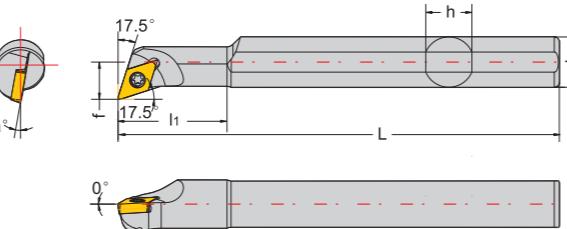
内孔车削

螺纹车削

槽刀

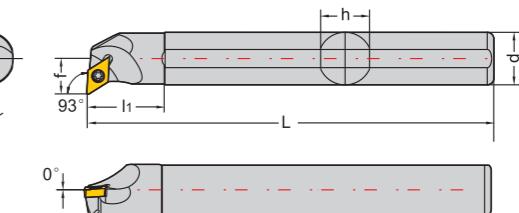
阻尼减振系列

铣削



JING RUI TOOLS

INNER HOLE TOOL / S型压紧



径向切削与轴向倒拉切削时，切削量应小于等于刀尖角半径

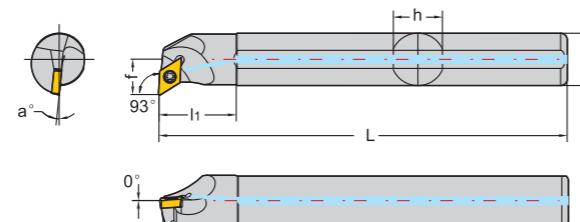
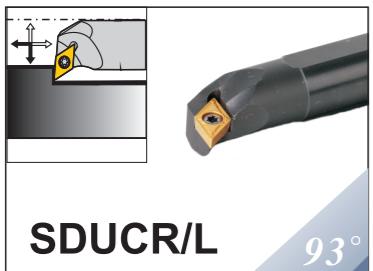
型号	刀片	尺寸						刀片螺丝	扳手	
		最小加工径	Φd	f	L	l1	h	a°		
A10K-SDQCR/L07		Φ13	10	7	125	17	9	10°	SC250660	
A12M-SDQCR/L07		Φ16	12	9	150	20	11	8°		
A14N-SDQCR/L07	DC..0702..	Φ18	14	9.5	160	24	13	6°		T8
A16N-SDQCR/L07		Φ20	16	10.5	160	27	15	6°	SC250860	
A20Q-SDQCR/L07		Φ25	20	13	180	34	18	6°		
A16N-SDQCR/L11	DC..11T3..	Φ20	16	10.5	160	27	15	8°	SC350860	
A20Q-SDQCR/L11		Φ25	20	13	180	34	18	6°		T15
A25R-SDQCR/L11		Φ32	25	16	200	43	23	4°	SC351060	
AC10K-SDQCR/L07		Φ13	10	7	150	17	9	10°	SC250660	
AC12M-SDQCR/L07	DC..0702..	Φ16	12	9	180	20	11	8°		T8
AC16N-SDQCR/L07		Φ20	16	10.5	200	27	15	6°	SC250860	
AC20Q-SDQCR/L11	DC..11T3..	Φ25	20	13	250	34	19	6°	SC351060	T15
S10K-SDUCR/L07		Φ15	10	8	125	17	9	10°		
S10K-SDUCR/L07-A12		Φ15	12	8	125	26	11	10°		
S10K-SDUCR/L07-A16		Φ15	16	8	125	26	15	10°		
S12M-SDUCR/L07	DC..0702..	Φ17	12	9	150	20	11	8°	SC250660	
S12M-SDUCR/L07-A16		Φ17	16	9	150	31	15	8°		T8
S14N-SDUCR/L07		Φ19	16	10	160	24	13	6°		
S14N-SDUCR/L07-A16		Φ19	16	10	160	36	15	6°		
S16N-SDUCR/L07		Φ22	16	11	160	27	15	6°		
S20Q-SDUCR/L07		Φ25	20	13	180	34	18	6°	SC250860	
S16N-SDUCR/L11		Φ22	16	11	160	27	15	8°		
S20Q-SDUCR/L11	DC..11T3..	Φ25	20	13	180	34	18	6°		
S25R-SDUCR/L11		Φ32	25	16	200	43	23	4°	SC351060	T15
S32S-SDUCR/L11		Φ39	32	20	250	54	30	4°		
S40T-SDUCR/L11		Φ50	40	24	300	68	37	2°		
S50U-SDUCR/L11		Φ60	50	29	350	85	47	0°		
H10K-SDUCR/L07		Φ15	10	8	125	20	9	10°	SC250660	
H12M-SDUCR/L07	DC..0702..	Φ17	12	9	150	24	11	8°		T8
H16N-SDUCR/L07		Φ22	16	11	160	32	15	6°	SC250860	

备忘录

型号	刀片	尺寸						刀片螺丝	扳手	
		最小加工径	Φd	f	L	l1	h	a°		
S10K-SDQCR/L07-12P		Φ13	12	9	125	26	11	10°		
S10K-SDQCR/L07-16P		Φ13	16	10	125	26	15	10°	SC250660	
S12M-SDQCR/L07-16P	DC..0702..	Φ16	16	10	150	31	15	8°		T8
S14N-SDQCR/L07-16P		Φ18	16	10.5	160	36	15	6°		
S16M-SDQCR/L07-20P		Φ20	20	13	160	41	18	6°	SC250860	
S20Q-SDQCR/L07-25P		Φ25	25	16	180	51	23	6°		
S16M-SDQCR/L11-20P	DC..11T3..	Φ20	20	13	160	41	18	8°	SC350860	T15
S20Q-SDQCR/L11-25P		Φ25	25	16	180	51	23	6°	SC351060	

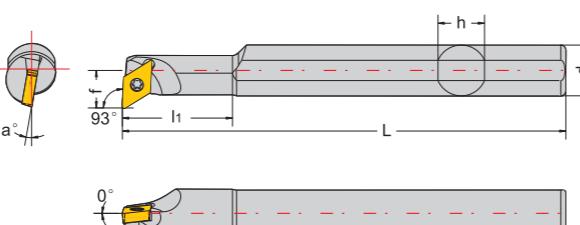
INNER HOLE TOOL/S型压紧

INNER HOLE TOOL/S型压紧



径向切削与轴向倒拉切削时, 切削量应小于等于刀尖角半径

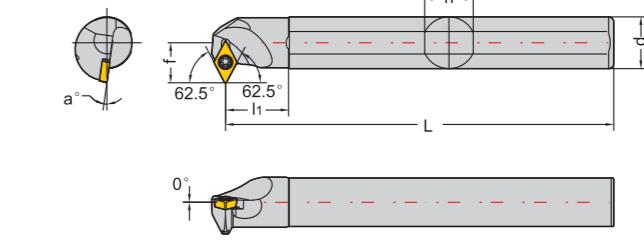
型号	刀片	尺寸						刀片螺丝	扳手	
		最小加工径	Φd	f	L	l1	h	a°		
A10K-SDUCR/L07	DC..0702..	Φ15	10	8	125	17	9	10°		
A12M-SDUCR/L07		Φ17	12	9	150	20	11	8°	SC250660	T8
A14N-SDUCR/L07		Φ19	16	10	160	24	13	6°		
A16N-SDUCR/L07		Φ22	16	11	160	27	15	6°	SC250860	
A20Q-SDUCR/L07		Φ25	20	13	180	34	18	6°		
A16N-SDUCR/L11		Φ22	16	11	160	27	15	8°		
A20Q-SDUCR/L11	DC..11T3..	Φ25	20	13	180	34	18	6°	SC351060	T15
A25R-SDUCR/L11		Φ32	25	16	200	43	23	4°		
AC10K-SDUCR/L07	DC..0702..	Φ15	10	8	125	17	9	10°	SC250660	
AC12M-SDUCR/L07		Φ17	12	9	150	20	11	8°		T8
AC16N-SDUCR/L07		Φ22	16	11	160	27	15	6°	SC250860	
AC20Q-SDUCR/L11	DC..11T3..	Φ25	20	13	180	34	18	6°	SC351060	T15



径向切削与轴向倒拉切削时, 切削量应小于等于刀尖角半径

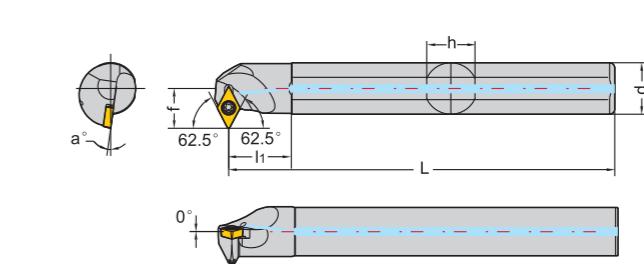
型号	刀片	尺寸						刀片螺丝	扳手	
		最小加工径	Φd	f	L	l1	h	a°		
S10K-SDUCR/L07-12P	DC..0702..	Φ15	12	9	125	26	11	10°		
S10K-SDUCR/L07-16P		Φ15	16	11	125	26	15	10°	SC250660	T8
S12M-SDUCR/L07-16P		Φ17	16	11	150	31	15	8°		
S14N-SDUCR/L07-16P		Φ19	16	11	160	36	15	6°		

备忘录



SDWCR/L 62.5°

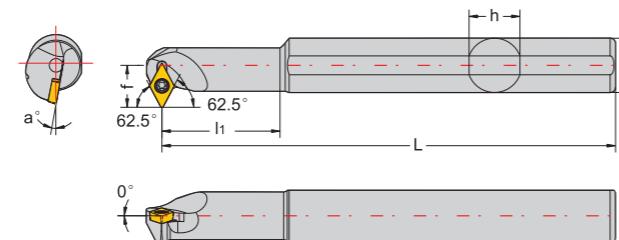
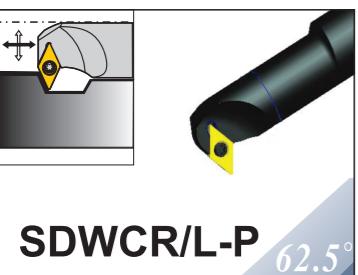
型号	刀片	尺寸						刀片螺丝	扳手	
		最小加工径	Φd	f	L	l1	h	a°		
S12M-SDWCR/L07	DC..0702..	Φ19	12	10.5	150	20	11	10°		
S12N-SDWCR/L07-A16		Φ19	16	10.5	160	31	15	10°		
S14N-SDWCR/L07		Φ20	14	11	160	24	13	10°	SC250660	T8
S14N-SDWCR/L07-A16		Φ20	16	11.5	160	36	15	10°		
S16N-SDWCR/L07		Φ23	16	12.5	160	27	15	8°		
S20Q-SDWCR/L07		Φ27	20	14.5	180	34	18	6°		
S16N-SDWCR/L11	DC..11T3..	Φ23	16	13.5	160	27	15	8°		
S20Q-SDWCR/L11		Φ27	20	14.5	180	34	18	6°		
S25R-SDWCR/L11		Φ32	25	17	200	43	23	4°	SC351060	T15
S32S-SDWCR/L11		Φ40	32	20	250	54	30	2°		
S40T-SDWCR/L11	DC..0702..	Φ50	40	24	300	68	37	2°		
H12M-SDWCR/L07		Φ19	12	10.5	150	24	11	10°	SC250660	T8
H16N-SDWCR/L07		Φ23	16	12.5	160	32	15	8°		



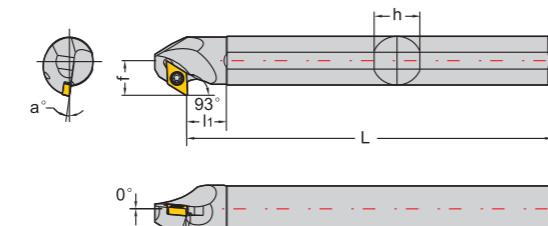
SDWCR/L 62.5°

型号	刀片	尺寸						刀片螺丝	扳手	
		最小加工径	Φd	f	L	l1	h			
A12M-SDWCR/L07	DC..0702..	Φ19	12	10.5	150	20	11	10°		
A16N-SDWCR/L07		Φ23	16	12.5	160	27	15	8°	SC250660	T8
A20Q-SDWCR/L07		Φ27	20	14.5	180	34	18	6°		
A16N-SDWCR/L11		Φ25	16	13.5	160	27	15	8°		
A20Q-SDWCR/L11		Φ25	20	14.5	180	34	18	6°	SC351060	T15
A25R-SDWCR/L11		Φ32	25	17	200	43	23	4°		

INNER HOLE TOOL / S型压紧



型号	刀片	尺寸						刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h		
S12N-SDWCR/L07-16P	DC..0702..	Φ19	16	12.5	160	31	15	10°	
S14N-SDWCR/L07-16P		Φ20	16	12.5	160	36	15	10°	SC250660
S16N-SDWCR/L07-20P		Φ23	20	14.5	160	41	18	8°	T8
S20Q-SDWCR/L07-25P		Φ27	25	17	180	51	23	6°	



径向切削时，切削量应小于等于刀尖角半径

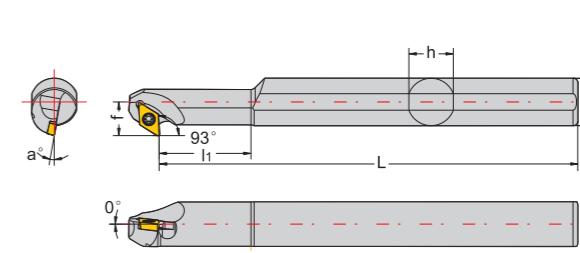
型号	刀片	尺寸						刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h		
S10K-SDZCR/L07	DC..0702..	Φ15	10	8.5	125	17	9	12°	
S10K-SDZCR/L07-A12		Φ15	12	8.5	125	26	11	12°	SC250660
S10K-SDZCR/L07-A16		Φ15	16	8.5	125	26	15	12°	
S12M-SDZCR/L07		Φ18	12	9.5	150	20	11	10°	
S12M-SDZCR/L07-A16	DC..11T3..	Φ18	16	9.5	150	31	15	10°	
S14N-SDZCR/L07		Φ20	14	10.5	160	24	13	8°	
S16N-SDZCR/L07		Φ24	16	11.5	160	27	15	8°	SC250860
S20Q-SDZCR/L07		Φ26	20	13.5	180	34	18	8°	
S25R-SDZCR/L07		Φ32	25	16	200	43	23	8°	
S16N-SDZCR/L11		Φ24	16	12.5	160	27	15	10°	
S20Q-SDZCR/L11		Φ28	20	14.5	180	34	18	8°	
S25R-SDZCR/L11		Φ34	25	17	200	43	23	6°	SC351060
S32S-SDZCR/L11		Φ38	32	20.5	250	54	30	4°	
S40T-SDZCR/L11		Φ46	40	25	300	68	37	2°	
H10K-SDZCR/L07	DC..0702..	Φ15	10	8.5	125	20	9	12°	SC250660
H12M-SDZCR/L07		Φ18	12	9.5	150	24	11	10°	
H16N-SDZCR/L07		Φ24	16	11.5	160	32	15	8°	SC250860

INNER HOLE TOOL / S型压紧



径向切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸						刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h		
A10K-SDZCR/L07	DC..0702..	Φ15	10	8.5	125	15	9	12°	SC250660
A12M-SDZCR/L07		Φ18	12	9.5	150	18	11	10°	
A14N-SDZCR/L07		Φ20	14	10.5	160	24	13	8°	
A16N-SDZCR/L07		Φ24	16	11.5	160	24	15	8°	SC250860
A20Q-SDZCR/L07		Φ26	20	13.5	180	19	18	8°	
A25R-SDZCR/L07		Φ32	25	16	200	25	23	8°	
A16N-SDZCR/L11	DC..11T3..	Φ24	16	12.5	160	24	15	10°	
A20Q-SDZCR/L11		Φ28	20	14.5	180	30	18	8°	SC351060
A25R-SDZCR/L11		Φ34	25	17	200	38	23	6°	T15

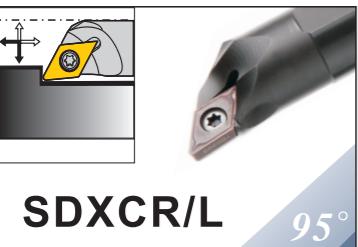


径向切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸						刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h		
S10K-SDZCR/L07-12P	DC..0702..	Φ15	12	9.5	125	26	11	12°	SC250660
S10K-SDZCR/L07-16P		Φ15	16	11.5	125	26	15	12°	
S12M-SDZCR/L07-16P		Φ18	16	11.5	150	31	15	10°	
S14N-SDZCR/L07-16P		Φ20	16	11.5	160	36	15	8°	SC250860
S16N-SDZCR/L07-20P		Φ24	20	13.5	160	41	18	8°	

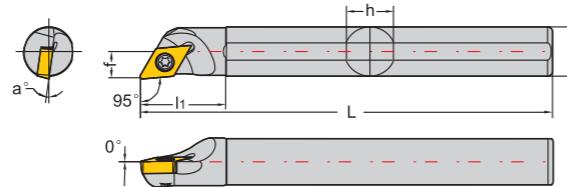
备忘录

INNER HOLE TOOL / S型压紧



SDXCR/L

95°

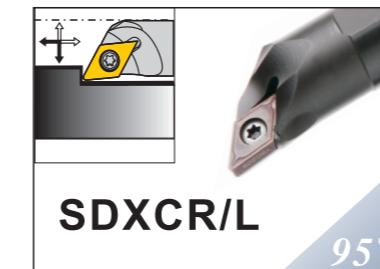


轴向切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸							刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h	a°		
S08K-SDXCR/L07-G5		Φ10	8	5	125	14	7	12°		
S08K-SDXCR/L07-A12		Φ10	12	5	125	21	11	12°		
S08K-SDXCR/L07-A16		Φ10	16	5	125	21	15	12°		
S10K-SDXCR/L07-G5		Φ13	10	6	125	17	9	10°		
S10K-SDXCR/L07-A12		Φ13	12	6	125	26	11	10°		
S10K-SDXCR/L07-A16	DC..0702..	Φ13	16	6	125	26	15	10°	SC250660	T8
S12M-SDXCR/L07-G5		Φ16	12	7	150	20	11	8°		
S12M-SDXCR/L07-A16		Φ16	16	7	150	31	15	8°		
S14N-SDXCR/L07-G5		Φ18	14	8	160	24	13	8°		
S14N-SDXCR/L07-A16		Φ18	16	8	150	36	15	8°		
S16N-SDXCR/L07-G5		Φ20	16	9	160	27	15	6°	SC250860	
S14N-SDXCR/L11-G5		Φ18	14	8	160	24	13	8°		
S16N-SDXCR/L11-G5		Φ20	16	9	160	27	15	8°		
S20Q-SDXCR/L11-G5	DC..11T3..	Φ25	20	11.5	180	34	18	6°	SC351060	T15
S25R-SDXCR/L11-G5		Φ32	25	14	200	43	23	4°		
S32S-SDXCR/L11-G5		Φ38	32	17.5	250	54	30	4°		
H08K-SDXCR/L07-G5		Φ10	8	5	125	16	7	12°		
H10K-SDXCR/L07-G5	DC..0702..	Φ13	10	6	125	20	9	10°	SC250660	T8
H12M-SDXCR/L07-G5		Φ16	12	7	150	24	11	8°		
H16N-SDXCR/L07-G5		Φ20	16	9	160	32	15	6°	SC250860	

备忘录

INNER HOLE TOOL / S型压紧



SDXCR/L

95°

轴向切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸							刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h	a°		
A08K-SDXCR/L07-G5		Φ10	8	5	125	14	7	12°		
A10K-SDXCR/L07-G5		Φ13	10	6	125	17	9	10°		
A12M-SDXCR/L07-G5	DC..0702..	Φ16	12	7	150	20	11	8°	SC250660	T8
A14N-SDXCR/L07-G5		Φ18	14	8	160	24	13	8°		
A16N-SDXCR/L07-G5		Φ20	16	9	160	27	15	6°	SC250860	
A16N-SDXCR/L11-G5		Φ20	16	9	160	27	15	8°		
A20Q-SDXCR/L11-G5	DC..11T3..	Φ25	20	11.5	180	34	18	6°	SC351060	T15
A25R-SDXCR/L11-G5		Φ32	25	14	200	43	23	4°		



SDXCR/L-P

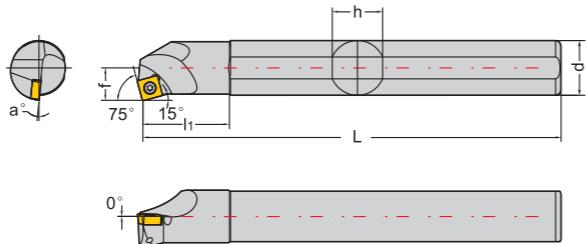
95°

轴向切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸							刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h	a°		
S08K-SDXCR/L07-12P		Φ10	12	7	125	21	11	12°		
S08K-SDXCR/L07-16P		Φ10	16	9	125	21	15	12°		
S10K-SDXCR/L07-12P	DC..0702..	Φ13	12	7	125	26	11	10°	SC250660	T8
S10K-SDXCR/L07-16P		Φ13	16	9	125	26	15	10°		
S12M-SDXCR/L07-16P		Φ16	16	9	150	31	15	8°	SC250860	
S14M-SDXCR/L07-16P		Φ16	16	9	150	36	15	8°		

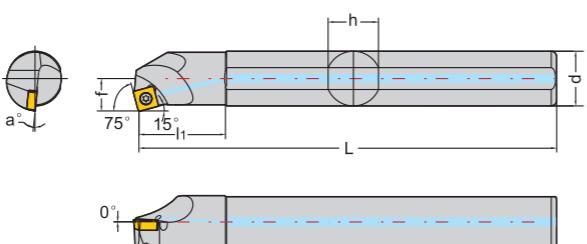
备忘录

INNER HOLE TOOL / S型压紧



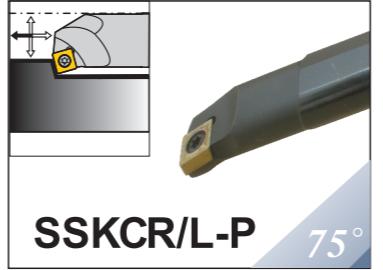
车削刀具—内孔车刀

型号	刀片	尺寸						刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h	a°	
S12M-SSKCR/L09	SC..09T3..	Φ16	12	8.5	150	20	11	12°	SC350860
S12M-SSKCR/L09-A16		Φ16	16	8.5	150	31	15	12°	
S14N-SSKCR/L09		Φ18	14	9.5	160	24	13	12°	
S14N-SSKCR/L09-A16		Φ18	16	9.5	160	31	15	12°	
S16N-SSKCR/L09		Φ20	16	10.5	160	27	15	10°	
S20Q-SSKCR/L09		Φ24	20	12.5	180	34	18	8°	
S25R-SSKCR/L09		Φ31	25	15	200	43	23	6°	
S32S-SSKCR/L09		Φ38	32	19.5	250	54	30	4°	
S12M-SSKPR/L09		Φ16	12	8.5	150	20	11	8°	SC350860
S16N-SSKPR/L09		Φ20	16	10.5	160	27	15	6°	SC351060
H12M-SSKCR/L09	SC..09T3..	Φ16	12	8.5	150	24	11	12°	SC350860
H16N-SSKCR/L09		Φ20	16	10.5	160	32	15	10°	SC351060
H12M-SSKPR/L09		Φ16	12	8.5	150	24	11	8°	SC350860
H16N-SSKPR/L09	SP..0903..	Φ20	16	10.5	160	32	15	6°	SC351060



JING RUI TOOLS

型号	刀片	尺寸						刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h	a°	
A12M-SSKCR/L09	SC..09T3..	Φ16	12	8.5	150	20	11	12°	SC350860
A14N-SSKCR/L09		Φ18	14	9.5	160	24	13	12°	
A16N-SSKCR/L09		Φ20	16	10.5	160	27	15	10°	
A20Q-SSKCR/L09		Φ24	20	12.5	180	34	18	8°	
A25R-SSKCR/L09		Φ31	25	15	200	43	23	6°	
A12M-SSKPR/L09		Φ16	12	8.5	150	20	11	8°	
A16N-SSKPR/L09		Φ20	16	10.5	160	27	15	6°	
H12M-SSKCR/L09		Φ16	12	8.5	150	24	11	12°	SC350860
H16N-SSKCR/L09		Φ20	16	10.5	160	32	15	10°	SC351060
H12M-SSKPR/L09		Φ16	12	8.5	150	24	11	8°	SC350860



型号	刀片	尺寸						刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h	a°	
S12M-SSKCR/L09-16P	SC..09T3..	Φ16	16	10.5	150	31	15	12°	SC350860
S14N-SSKCR/L09-16P		Φ18	16	10.5	160	36	15	12°	
S16N-SSKCR/L09-20P		Φ20	20	12.5	160	41	18	10°	
S20Q-SSKCR/L09-25P		Φ24	25	15	180	51	23	8°	

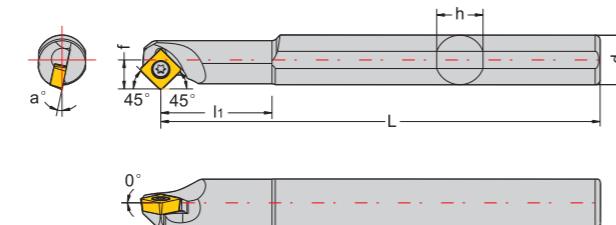
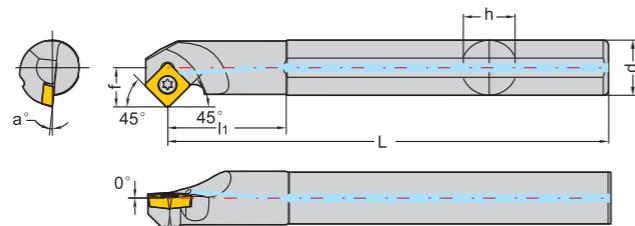


型号	刀片	尺寸						刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h	a°	
S12M-SSSCR/L09	SC..09T3..	Φ16	12	8.5	150	20	11	12°	SC350860
S14N-SSSCR/L09		Φ19	14	9.5	160	24	13	12°	
S14N-SSSCR/L09-A16		Φ19	16	9.5	160	36	15	12°	
S16N-SSSCR/L09		Φ22	16	11.5	160	27	15	10°	
S20Q-SSSCR/L09		Φ26	20	13.5	180	34	18	8°	
S25R-SSSCR/L09		Φ31	25	16	200	43	23	6°	
S32S-SSSCR/L09		Φ38	32	19.5	250	54	30	4°	
H12M-SSSCR/L09		Φ16	12	8.5	150	24	11	12°	SC350860
H16N-SSSCR/L09		Φ22	16	11.5	160	32	15	10°	SC351060
S12M-SSSPR/L09		Φ16	12	9	150	20	11	8°	
S14N-SSSPR/L09	SP..0903..	Φ19	14	10	160	24	13	7°	SC350860
S16N-SSSPR/L09		Φ20	16	11	160	27	15	6°	
S20Q-SSSPR/L09		Φ24	20	13	180	34	18	4°	
S25R-SSSPR/L09		Φ32	25	17	200	43	23	2°	
S32S-SSSPR/L09		Φ40	32	22	250	54	30	0°	
H12M-SSSPR/L09		Φ16	12	9	150	24	11	8°	
H14N-SSSPR/L09		Φ19	14	10	160	28	13	7°	
H16N-SSSPR/L09		Φ20	16	11	160	32	15	6°	

车削刀具—内孔车刀

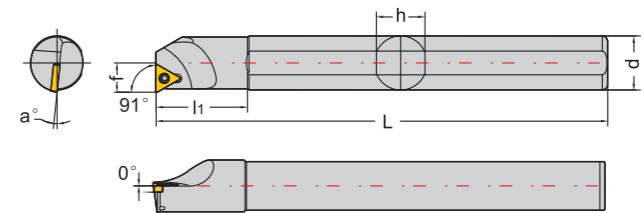
JING RUI TOOLS

INNER HOLE TOOL/S型压紧



型号	刀片	尺寸						刀片螺丝	扳手	
		最小加工径	Φd	f	L	l1	h	a°		
S12N-SSSCR/L09-16P		Φ16	16	11.5	160	31	15	12°	SC350860	
S14N-SSSCR/L09-16P		Φ19	16	11.5	160	36	15	12°		
S16N-SSSCR/L09-20P		Φ22	20	13.5	160	41	18	10°	SC351060	T15
S20Q-SSSCR/L09-25P		Φ26	25	16	180	51	23	8°		

INNER HOLE TOOL/S型压紧

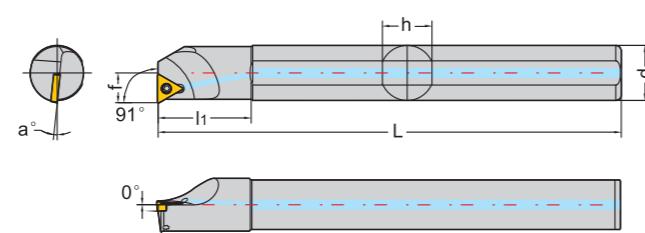


径向切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸						刀片螺丝	扳手	
		最小加工径	Φd	f	L	l1	h	a°		
S07H-STFBR/L06-A08		Φ8	8	4	100	18.5	7	15°		
S08K-STFBR/L06-A12		Φ11	12	5	125	21	11	15°	SC200460	T6
TB..0601..	S10K-STFBR/L06	Φ13	10	6	125	17	9	13°		
S12M-STFBR/L06		Φ16	12	7	150	20	11	10°		
S08K-STFCR/L09		Φ11	8	5.5	125	14	7	15°		
S08K-STFCR/L09-A12		Φ11	12	5.5	125	21	11	15°		
S08K-STFCR/L09-A16		Φ11	16	5.5	125	21	15	15°		
S10K-STFCR/L09		Φ13	10	6	125	17	9	13°	SC220660	T6
S10K-STFCR/L09-A16		Φ13	16	6	125	26	15	13°		
S12M-STFCR/L09		Φ16	12	7	150	20	11	10°		
S12M-STFCR/L09-A16		Φ16	16	7	150	31	15	10°		
S14N-STFCR/L09		Φ16	14	8	160	24	13	10°		
S14N-STFCR/L09-A16		Φ16	16	8	160	36	15	10°		
S10K-STFCR/L11		Φ12	10	6	125	17	9	12°		
S10K-STFCR/L11-A16		Φ12	16	6	125	26	15	12°	SC220660	
TC..1102..	S12M-STFCR/L11	Φ14	12	7	150	20	11	10°		
S12M-STFCR/L11-A16		Φ14	16	7	150	31	15	10°		T8
S14N-STFCR/L11		Φ16	14	8	160	24	13	10°		
S14N-STFCR/L11-A16		Φ16	16	8	160	36	15	10°	SC250860	
S16N-STFCR/L11		Φ20	16	9	160	27	15	8°		
S20Q-STFCR/L11		Φ25	20	11	180	34	18	6°		
S20Q-STFCR/L16		Φ25	20	11.5	180	34	18	8°		
S25R-STFCR/L16		Φ31	25	14	200	43	23	6°		
TC..16T3..	S32S-STFCR/L16	Φ39	32	17.5	250	54	30	4°	SC351060	T15
S40T-STFCR/L16		Φ50	40	21.5	300	68	37	2°		
S50U-STFCR/L16		Φ60	50	26.5	350	85	47	0°		
H06H-STFBR/L06-A08		Φ7	8	4	100	21	7	10°		
TB..0601..	H07K-STFBR/L06-A08	Φ8	8	4.5	125	24.5	7	12°		
H08K-STFBR/L06		Φ9	8	4.5	125	16	7	12°	SC200460	T6
H07K-STFCR/L06-A08		Φ8	8	4	125	24.5	7	10°		
TC..0601..	H08K-STFCR/L06	Φ9	8	4.5	125	16	7	12°		

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型号	刀片	尺寸						刀片螺丝	扳手	
		最小加工径	Φd	f	L	l_1	h			
H08K-STFCR/L09	TC..0902..	$\Phi 11$	8	5.5	125	16	7	15°	SC220660	T6
H10K-STFCR/L09		$\Phi 13$	10	6	125	20	9	13°		
H10K-STFCR/L11	TC..1102..	$\Phi 13$	10	6	125	20	9	12°	SC250660	T8
H12M-STFCR/L11		$\Phi 14$	12	7	150	24	11	10°		
H16N-STFCR/L11		$\Phi 20$	16	9	160	32	15	8°	SC250860	T8



径向切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸						刀片螺丝	扳手	
		最小加工径	Φd	f	L	l_1	h			
A08K-STFCR/L09	TC..0902..	$\Phi 11$	8	5.5	125	14	7	15°	SC220660	T6
A10K-STFCR/L09		$\Phi 13$	10	6	125	17	9	13°		
A12M-STFCR/L11	TC..1102..	$\Phi 14$	12	7	150	20	11	10°	SC250660	T8
A14N-STFCR/L11		$\Phi 16$	14	8	160	24	13	10°		
A16N-STFCR/L11		$\Phi 20$	16	9	160	27	15	8°	SC250860	
A20Q-STFCR/L16	TC..16T3..	$\Phi 25$	20	11.5	180	34	18	8°	SC351060	T15
A25R-STFCR/L16		$\Phi 31$	25	14	200	43	23	6°		
AC08K-STFCR/L09	TC..0902..	$\Phi 11$	8	5.5	125	14	7	15°		
AC10M-STFCR/L09		$\Phi 13$	10	6	150	17	9	13°	SC220660	T6
AC12Q-STFCR/L09		$\Phi 16$	12	7	180	20	11	10°		
AC10M-STFCR/L11	TC..1102..	$\Phi 13$	10	6	150	17	9	12°	SC250660	T8
AC12Q-STFCR/L11		$\Phi 14$	12	7	180	20	11	10°		
AC16R-STFCR/L11		$\Phi 20$	16	9	200	27	15	8°	SC250860	
AC20S-STFCR/L11		$\Phi 25$	20	11	250	34	18	6°		

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径向切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸						刀片螺丝	扳手	
		最小加工径	Φd	f	L	l_1	h			
S08K-STFCR/L09-12P	TC..0902..	$\Phi 11$	12	7.5	125	21	11	15°	SC220660	T6
S08K-STFCR/L09-16P		$\Phi 11$	16	9	125	21	15	15°		
S10K-STFCR/L09-12P	TC..0902..	$\Phi 13$	12	7	125	26	11	13°	SC250660	T8
S10K-STFCR/L09-16P		$\Phi 13$	16	9	125	26	15	13°		
S12M-STFCR/L09-16P	TC..1102..	$\Phi 14$	16	9	150	31	15	10°	SC250860	T8
S14M-STFCR/L09-16P		$\Phi 16$	16	9	150	36	15	10°		
S10K-STFCR/L11-12P	TC..1102..	$\Phi 12$	12	7	125	26	11	12°	SC250660	T8
S10K-STFCR/L11-16P		$\Phi 12$	16	9	125	26	15	12°		
S12M-STFCR/L11-16P		$\Phi 14$	16	9	150	31	15	10°		
S14M-STFCR/L11-16P		$\Phi 16$	16	9	150	36	15	10°		



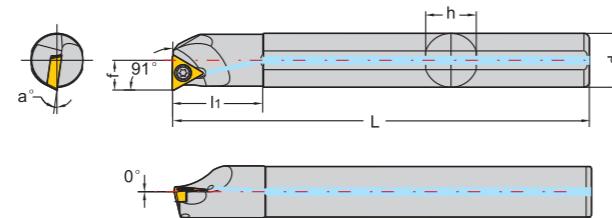
径向切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸						刀片螺丝	扳手	
		最小加工径	Φd	f	L	l_1	h			
S10K-STFPR/L08	TP..0802..	$\Phi 13$	10	6	125	17	9	8°	SC200460	T6
S08K-STFPR/L09		$\Phi 11$	8	5	125	14	7	10°		
S08K-STFPR/L09-A16	TP..0902..	$\Phi 11$	16	5	125	21	15	10°	SC250660	T8
S10K-STFPR/L09		$\Phi 13$	10	6	125	17	9	8°		
S10K-STFPR/L09-A16		$\Phi 13$	16	6	125	26	15	8°		
S10K-STFPR/L11	TP..1103..	$\Phi 13$	10	6	125	17	9	12°	SC300660	T8
S10K-STFPR/L11-A16		$\Phi 13$	16	6	125	26	15	12°		
S12M-STFPR/L11		$\Phi 16$	12	7	150	20	11	10°		
S12M-STFPR/L11-A16		$\Phi 16$	16	7	150	31	15	10°		
S14N-STFPR/L11		$\Phi 18$	14	8	160	24	13	8°		
S16N-STFPR/L11		$\Phi 20$	16	9	160	27	15	8°		
S20Q-STFPR/L11		$\Phi 24$	20	11	180	34	18	6°		

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型号	刀片	尺寸						刀片螺丝	扳手
		最小加工径	Φd	f	L	l_1	h		
S20Q-STFPR/L16	TP..1603..	$\Phi 24$	20	11.5	180	34	18	6°	SC351060
S25R-STFPR/L16		$\Phi 31$	25	14	200	43	23	4°	
H08K-STFPR/L09	TP..0902..	$\Phi 11$	8	5	125	16	7	10°	SC250660
H10K-STFPR/L09		$\Phi 13$	10	6	125	20	9	8°	
H10K-STFPR/L11	TP..1103..	$\Phi 13$	10	6	125	20	9	12°	SC300660
H12M-STFPR/L11		$\Phi 16$	12	7	150	24	11	10°	
H16N-STFPR/L11		$\Phi 20$	16	9	160	32	15	8°	



外圆车削

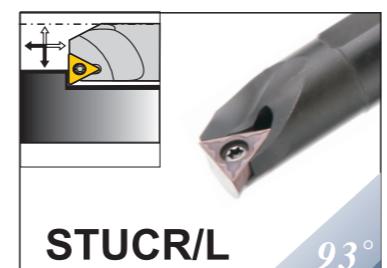
型号	刀片	尺寸						刀片螺丝	扳手
		最小加工径	Φd	f	L	l_1	h		
A10K-STFPR/L08	TP..0802..	$\Phi 13$	10	6	125	17	9	8°	SC220660
A08K-STFPR/L09		$\Phi 11$	8	5	125	14	7	10°	
A10K-STFPR/L09	TP..0902..	$\Phi 13$	10	6	125	17	9	8°	SC250660
A12M-STFPR/L11		$\Phi 16$	12	7	150	20	11	10°	
S14N-STFPR/L11	TP..1103..	$\Phi 18$	14	8	160	24	13	8°	SC300660
A16N-STFPR/L11		$\Phi 20$	16	9	160	27	15	8°	
A20Q-STFPR/L16	TP..1603..	$\Phi 24$	20	11.5	180	34	18	6°	SC351060
A25R-STFPR/L16		$\Phi 31$	25	14	200	43	23	4°	
AC08K-STFPR/L09	TP..0902..	$\Phi 11$	8	5	125	14	7	10°	SC250660
AC10M-STFPR/L09		$\Phi 13$	10	6	150	17	9	8°	
AC10M-STFPR/L11	TP..1103..	$\Phi 13$	10	6	150	17	9	12°	SC300600
AC12Q-STFPR/L11		$\Phi 16$	12	7	180	20	11	10°	
AC16R-STFPR/L11	TP..1103..	$\Phi 20$	16	9	200	27	15	8°	SC300760
AC20S-STFPR/L11		$\Phi 24$	20	11	250	34	18	6°	

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径向切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸						刀片螺丝	扳手
		最小加工径	Φd	f	L	l_1	h		
S08K-STFPR/L09-12P	TP..0902..	$\Phi 11$	12	7	125	21	11	10°	SC250660
S08K-STFPR/L09-16P		$\Phi 11$	16	9	125	21	15	10°	
S10K-STFPR/L09-12P	TP..1103..	$\Phi 13$	12	7	125	26	11	8°	T8
S10K-STFPR/L11-12P		$\Phi 13$	12	7	125	26	11	12°	
S12M-STFPR/L11-16P	TP..1103..	$\Phi 16$	16	9	150	31	15	10°	SC300600
S14N-STFPR/L11-16P		$\Phi 18$	14	9	160	36	15	8°	
S16N-STFPR/L11-20P	TP..1103..	$\Phi 20$	20	11	160	41	18	8°	SC300760
S20Q-STFPR/L11-25P		$\Phi 24$	25	14	180	51	23	6°	



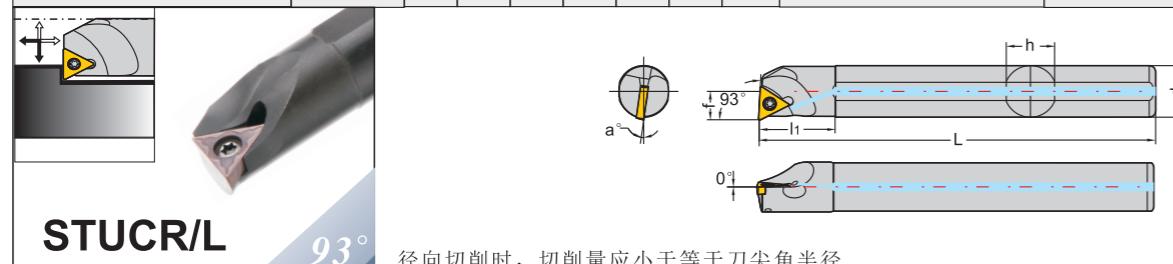
径向切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸						刀片螺丝	扳手
		最小加工径	Φd	f	L	l_1	h		
S08K-STUCR/L09	TP..0902..	$\Phi 11$	8	5	125	14	7	10°	SC220660
S08K-STUCR/L09-A16		$\Phi 11$	16	5	125	21	15	10°	
S10K-STUCR/L09	TC..0902..	$\Phi 13$	10	6	125	17	9	8°	T6
S10K-STUCR/L09-A16		$\Phi 13$	16	6	125	26	15	8°	
S12M-STUCR/L09	TP..1103..	$\Phi 16$	12	7	150	20	11	6°	SC250660
S10K-STUCR/L11		$\Phi 13$	10	6	125	17	9	12°	
S10K-STUCR/L11-A16	TP..1103..	$\Phi 13$	16	6	125	26	15	12°	SC250660
S12M-STUCR/L11		$\Phi 16$	12	7	150	20	11	10°	
S12M-STUCR/L11-A16	TC..1102..	$\Phi 16$	16	7	150	31	15	10°	T8
S14N-STUCR/L11		$\Phi 16$	14	8	160	24	13	10°	
S14N-STUCR/L11-A16	TC..1102..	$\Phi 16$	16	8	160	36	15	10°	SC250860
S16N-STUCR/L11		$\Phi 20$	16	9	160	27	15	8°	
S20Q-STUCR/L11	TP..1103..	$\Phi 24$	20	11	180	34	18	6°	SC250860
S25R-STUCR/L11		$\Phi 31$	25	14	200	43	23	4°	

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型号	刀片	尺寸							刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h	a°		
S20Q-STUCR/L16	TC..16T3..	Φ25	20	11.5	180	34	18	8°		
S25R-STUCR/L16		Φ31	25	14	200	43	23	6°		
S32S-STUCR/L16		Φ39	32	17.5	250	54	30	4°	SC351060	T15
S40T-STUCR/L16		Φ50	40	21.5	300	68	37	2°		
S50U-STUCR/L16		Φ60	50	26.5	350	85	47	0°		
H08K-STUCR/L09	TC..0902..	Φ11	8	5	125	16	7	10°		
H10K-STUCR/L09		Φ13	10	6	125	20	9	8°	SC220660	T6
H10K-STUCR/L11	TC..1102..	Φ13	10	6	125	20	9	8°		
H12M-STUCR/L11		Φ16	12	7	150	24	11	6°	SC250660	
H16R-STUCR/L11		Φ20	16	9	200	32	15	4°	SC250860	T8

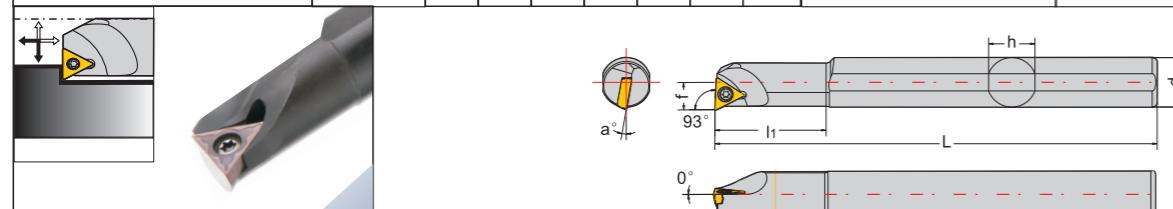


STUCR/L

93°

径向切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸							刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h	a°		
A08K-STUCR/L09	TC..0902..	Φ11	8	5	125	14	7	10°	SC220660	T6
A10K-STUCR/L11		Φ13	10	6	125	17	9	12°		
A12M-STUCR/L11		Φ16	12	7	150	20	11	10°	SC250660	
A14N-STUCR/L11		Φ16	14	8	160	24	13	10°		
A16N-STUCR/L11		Φ20	16	9	160	27	15	8°	SC250860	T8
A20Q-STUCR/L11	TC..16T3..	Φ24	20	11	180	34	18	6°		
A25R-STUCR/L16		Φ31	25	14	200	43	23	6°	SC351060	T15

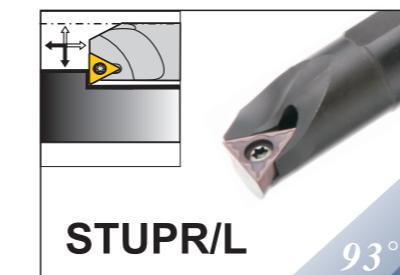


STUCR/L-P

93°

径向切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸							刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h	a°		
S08K-STUCR/L09-12P	TC..0902..	Φ11	12	7	125	21	11	10°		
S10K-STUCR/L09-12P		Φ13	12	7	125	26	11	8°	SC220660	T6
S10K-STUCR/L11-12P		Φ13	12	7	125	26	11	12°		
S12N-STUCR/L11-16P		Φ16	16	9	160	31	15	10°	SC250660	
S14N-STUCR/L11-16P		Φ16	16	9	160	36	15	10°		
S16N-STUCR/L11-20P	TC..1102..	Φ20	20	11	160	41	18	8°	SC250860	
S20Q-STUCR/L11-25P		Φ24	25	14	180	51	23	6°		

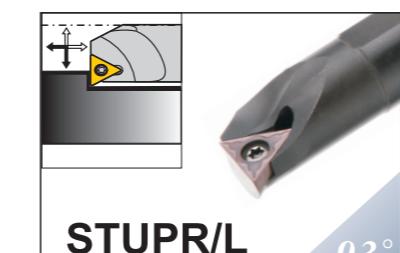


STUPR/L

93°

径向切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸							刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h	a°		
S08K-STUPR/L09	TP..0902..	Φ11	8	5	125	14	7	10°		
S08K-STUPR/L09-A16		Φ11	16	5	125	21	15	10°	SC250660	
S10K-STUPR/L09		Φ13	10	6	125	17	9	8°		
S10K-STUPR/L11		Φ13	10	6	125	17	9	12°		
S10K-STUPR/L11-A16		Φ13	16	6	125	26	15	12°	SC300660	
S12M-STUPR/L11	TP..1103..	Φ16	12	7	150	20	11	10°		
S14N-STUPR/L11		Φ16	14	8	160	24	13	10°		
S14N-STUPR/L11-A16		Φ16	16	8	160	36	15	10°	SC300760	
S16N-STUPR/L11	TP..1603..	Φ20	16	9	160	27	15	8°		
S20Q-STUPR/L11		Φ24	20	11	180	34	18	6°		
S20Q-STUPR/L16	TP..1603..	Φ24	20	11.5	180	34	18	6°	SC351060	T15
S25R-STUPR/L16		Φ31	25	14.5	200	43	23	4°		
H10K-STUPR/L09	TP..0902..	Φ13	10	6	125	20	9	8°	SC250660	
H10K-STUPR/L11	TP..1103..	Φ13	10	6	125	20	9	12°		
H12M-STUPR/L11		Φ16	12	7	150	24	11	10°	SC300660	T8



STUPR/L

93°

径向切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸							刀片螺丝	扳手
		最小加工径	Φd	f	L	l1	h	a°		
A08K-STUPR/L09	TP..0902..	Φ11	8	5	125	14	7	10°	SC250660	
A10K-STUPR/L11	TP..1103..	Φ13	10</td							