



精锐硕格刀具 JINGRUI&TOP SONIC



精锐硕格刀具

JINGRUI&TOP SONIC

地址：宁波市环城北路西段166弄29号

电话：0574-87141178



获取产品信息
电子样本请关注公众号

我们保留技术更新、改善产品权利
We reserve the rights to update the products specification without prior notice.





目录

精准内冷外圆车削

A1~A1-4

普通外圆车削

A1~A39

SL内孔车削头

B1-1~B1-8

精准内冷内孔车削

B1-9~B1-12

普通内孔车削

B1~B61

SL螺纹车削头

C1

精准内冷螺纹车削

B1-9~B1-12

普通螺纹车削

C2~C6

SL切槽车削头

D1-1

普通切槽车削

D1~D21

阻尼减振车削

E1~E13

附件

F1~F3

阻尼减振铣削

G1~G3

阻尼减振镗削

G4~G9

普通铣削

H1~H2

外圆刀杆



M-type型号	P-type型号	D-type型号	C-type型号
S-type型号	S-type型号	E-type型号	W-type型号

夹紧方式

A		F		L		R		W	
B		G		M		S		Y	
C		H		N		T		Z	
D		J		P		U		X	
E		K		Q		V			

切入角

M	25	25	25	12
高度 h (mm)	宽度 b (mm)	长度 (mm)	切刃长	
R				
方向				
R				
L				
N				
L				
C				
N				
M				
刀片形状	刀片形状	刀片形状	刀片形状	刀片形状
C		P		
D		R		
H		S		
K		T		
L		V		
O		W		

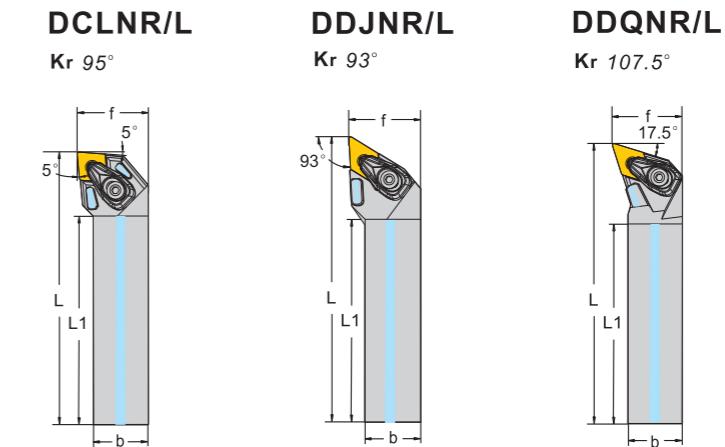


精准内冷外圆车削



两个入水孔可用

外圆车削
内孔车削
螺纹车削
槽刀
阻尼减振系列
铣削

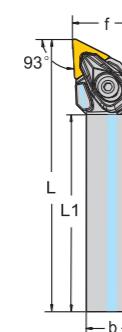
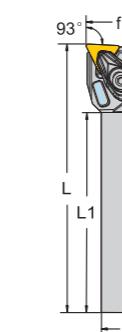
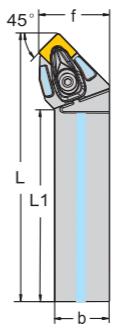
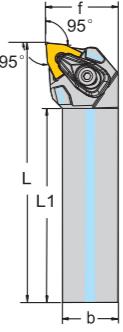


主要用途	型号	刀片	尺寸				刀垫	刀垫螺丝	压板	压板螺丝	弹簧	扳手
			h	b	L	L1	f					
	DCLNR/L2020K12JL		20	20	125	100	25					
	DCLNR/L2525M12JL		25	25	150	120	32					
	DCLNR/L3232P12JL		32	32	170	135	40					
	DN..1204..		25	25	150	120	32					
	DDJNR/L2020K15JL		20	20	125	100	25					
	DDJNR/L2525M15JL		25	25	150	120	32					
	DDQNR/L3232P15JL		32	32	170	135	40					
	DN..1506..		25	25	150	120	32					
	MD1504		32	32	170	135	40					

主要用途	型号	刀片	尺寸				刀垫	刀垫螺丝	压板	压板螺丝	弹簧	扳手
			h	b	L	L1	f					
	DDJNR/L2020K15JL		20	20	125	100	25					
	DDJNR/L2525M15JL		25	25	150	120	32					
	DDQNR/L3232P15JL		32	32	170	135	40					
	DN..1506..		25	25	150	120	32					
	MD1504		32	32	170	135	40					
	DL5020		DS16	T15,L3								

主要用途	型号	刀片	尺寸				刀垫	刀垫螺丝	压板	压板螺丝	弹簧	扳手
			h	b	L	L1	f					
	DDQNR/L2020K15JL		20	20	125	100	25					
	DDQNR/L2525M15JL		25	25	150	120	32					
	DDQNR/L3232P15JL		32	32	170	135	40					
	DN..1506..		25	25	150	120	32					
	MD1504		32	32	170	135	40					
	DL5020		DS16	T15,L3								

• 适配G1/8接头

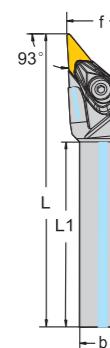
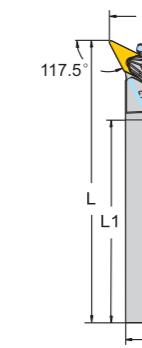
DTJNR/L
Kr 93°

DTUNR/L
Kr 93°

DSSNR/L
Kr 45°

DWLNR/L
Kr 95°


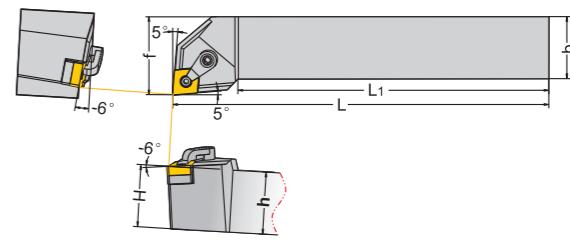
外圆车削 内孔车削	主要用途	型号	刀片	尺寸			刀垫	刀垫螺丝	压板	压板螺丝	弹簧	扳手	
				h	b	L	L1	f					
内孔车削		DTJNR/L2020K16JL		20	20	125	100	25					
螺纹车削		DTJNR/L2525M16JL	TN..1604..	25	25	150	120	32	DT1603	M5X9-D62	DY12-38	DL5020	DS16
槽刀		DTJNR/L3232P16JL		32	32	170	135	40					T15,L3
阻尼减振系列													
铣削													

外圆车削 内孔车削	主要用途	型号	刀片	尺寸			刀垫	刀垫螺丝	压板	压板螺丝	弹簧	扳手	
				h	b	L	L1	f					
内孔车削		DSSNR/L2020K12JL		20	20	125	100	25					
螺纹车削		DSSNR/L2525M12JL	SN..1204..	25	25	150	120	32	DS1203	M6X11-D78	DY12	DL5020	DS16
槽刀		DSSNR/L3232P12JL		32	32	170	135	40					T15,L3
阻尼减振系列													
铣削													

外圆车削 内孔车削	主要用途	型号	刀片	尺寸			刀垫	刀垫螺丝	压板	压板螺丝	弹簧	扳手	
				h	b	L	L1	f					
内孔车削		DTUNR/L2020K16JL		20	20	125	100	25					
螺纹车削		DTUNR/L2525M16JL	TN..1604..	25	25	150	120	32	DT1603	M5X9-D62	DY12-38	DL5020	DS16
槽刀		DTUNR/L3232P16JL		32	32	170	135	40					T15,L3
阻尼减振系列													
铣削													

外圆车削 内孔车削	主要用途	型号	刀片	尺寸			刀垫	刀垫螺丝	压板	压板螺丝	弹簧	扳手	
				h	b	L	L1	f					
内孔车削		DWLNR/L2020K08JL		20	20	125	100	25					
螺纹车削		DWLNR/L2525M08JL	WN..0804..	25	25	150	120	32	DW0803	M6X11-D78	DY12	DL5020	DS16
槽刀		DWLNR/L3232P08JL		32	32	170	135	40					T15,L3
阻尼减振系列													
铣削													

DVJNR/L
Kr 93°

DVQNR/L
Kr 117.5°

DVUNR/L
Kr 93°

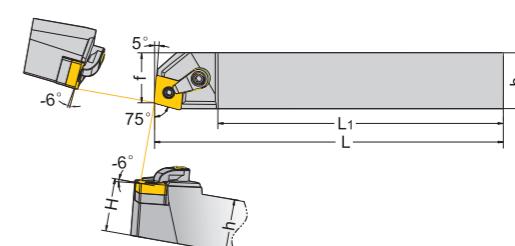
MCLNR/L 95°


型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	扳手
		h	b	L	L1	f					
1616H09				16	16	100	80	20			
2020K09	CN..0903..	20	20	125	100	25	MC0904	MX0513	MY0619	ML0625	L2.5,L3
2525M09		25	25	150	120	32					
1616H12		16	16	100	80	20					
2020K12	CN..1204..	20	20	125	100	25	MC1204	MX0617	MY0619	ML0625	L2.5,L3
2525M12		25	25	150	120	32					
3232P12		32	32	170	135	40					
2525M16		25	25	150	120	32					
3232P16	CN..1606..	32	32	170	135	40	MC1604	MX0822	MY0823	ML0828	L3,L4
4040R16		40	40	200	155	50					
3232P19	CN..1906..	32	32	170	135	40	MC1904	MX1022	MY0823	ML0828	L4
4040R19		40	40	200	155	50					

主要用途	型号	刀片	尺寸				刀垫	刀垫螺丝	压板	压板螺丝	弹簧	扳手
			h	b	L	L1	f					
外圆车削	DVJNR/L2020K16JL		20	20	125	100	25					
内孔车削	DVJNR/L2525M16JL	VN..1604..	25	25	150	120	32	DV1603	M5X9-D62	DY12-38	DL5020	DS16
螺纹车削	DVJNR/L3232P16JL		32	32	170	135	40					

主要用途	型号	刀片	尺寸				刀垫	刀垫螺丝	压板	压板螺丝	弹簧	扳手
			h	b	L	L1	f					
外圆车削	DVQNR/L2020K16JL		20	20	125	100	25					
内孔车削	DVQNR/L2525M16JL	VN..1604..	25	25	150	120	32	DV1603	M5X9-D62	DY12-38	DL5020	DS16
螺纹车削	DVQNR/L3232P16JL		32	32	170	135	40					

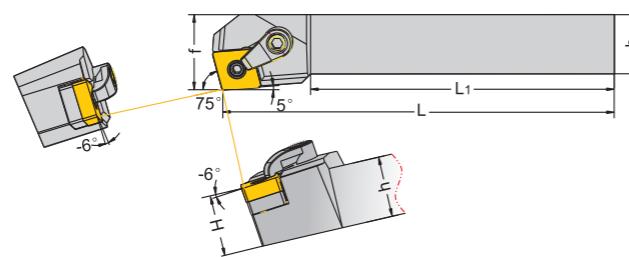
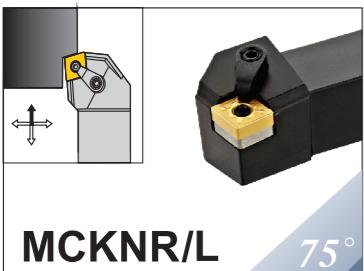
主要用途	型号	刀片	尺寸				刀垫	刀垫螺丝	压板	压板螺丝	弹簧	扳手
			h	b	L	L1	f					
外圆车削	DVUNR/L2020K16JL		20	20	125	100	31					
内孔车削	DVUNR/L2525M16JL	VN..1604..	25	25	150	120	36	DV1603	M5X9-D62	DY12-38	DL5020	DS16
螺纹车削	DVUNR/L3232P16JL		32	32	170	135	43					


MCBNR/L 75°


型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	扳手
		h	b	L	L1	f					
1616H12		16	16	100	80	13					
2020K12	CN..1204..	20	20	125	100	17	MC1204	MX0617	MY0619	ML0625	L2.5,L3
2525M12		25	25	150	120	22					
3232P12		32	32	170	135	27					
MCBNR/L	2525M16	25	25	150	120	22					
	3232P16	32	32	170	135	27	MC1604	MX0822	MY0823	ML0828	L3,L4
	4040S16	40	40	250	200	35					
	3232P19	32	32	170	135	27	MC1904	MX1022	MY0823	ML0828	L4
	4040R19	40	40	200	155	35					

• 适配G1/8接头

EXTERNAL TURNING TOOL / M型压紧



型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	扳手		
		h	b	L	L1	f							
MCKNR/L	1616H12	16	16	100	80	20	MC1204	MX0617	MY0619	ML0625	L2.5,L3		
	2020K12	20	20	125	100	25							
	2525M12	25	25	150	120	32							
	3232P12	32	32	170	135	40							
	2525M16	25	25	150	135	32							
	3232P16	32	32	170	135	40		MC1604	MX0822	MY0823	ML0828	L3, L4	
	4040S16	40	40	250	200	50							
	3232P19	32	32	170	135	40	MC1904	MX1022	MY0823	ML0828	L4		
	4040S19	40	40	250	200	50							

外圆车削

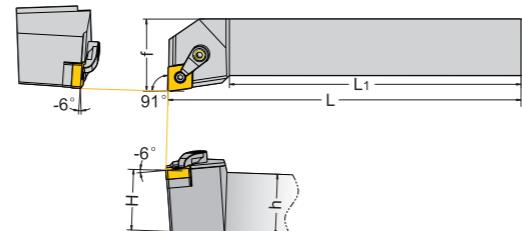
内孔车削

螺纹车削

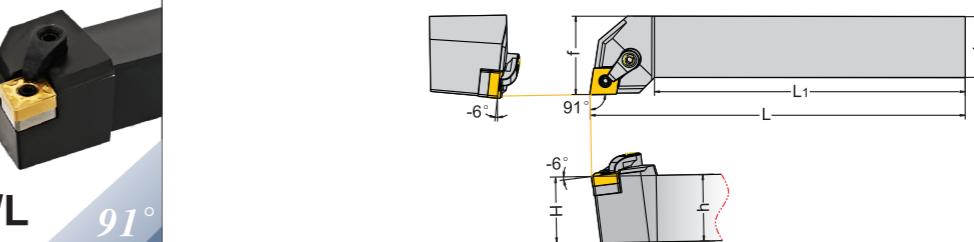
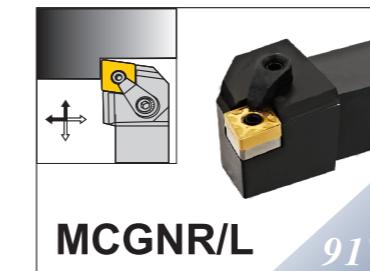
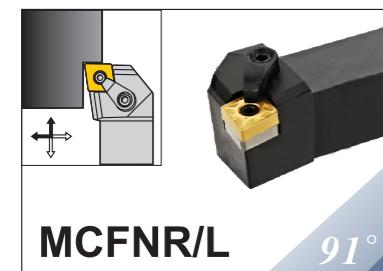
槽刀

阻尼减振系列

铣削

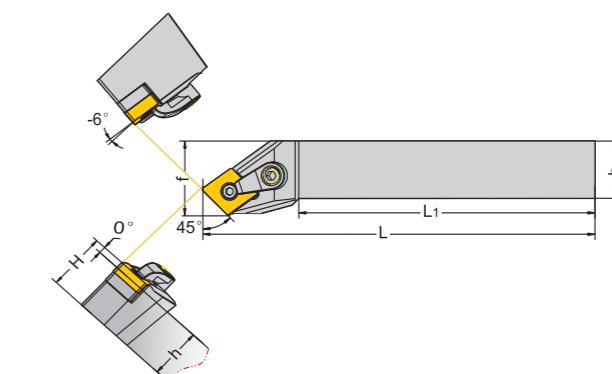


型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	扳手
		h	b	L	L1	f					
MCFNR/L	1616H12	16	16	100	80	20	MC1204	MX0617	MY0619	ML0625	L2.5,L3
	2020H12	20	20	150	100	25					
	2525M12	25	25	150	120	32					
	3232P12	32	32	170	135	40					
	2525M16	25	25	150	135	32					
	3232P16	32	32	170	135	40	MC1604	MX0822	MY0823	ML0828	L3, L4
	4040S16	40	40	250	155	50					
	2525M19	25	25	150	120	32	MC1904	MX1022	MY0823	ML0828	L4
	3232P19	32	32	170	135	40					
	4040R19	40	40	200	155	50					



型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	扳手
		h	b	L	L1	f					
MCGNR/L	1616H12	16	16	100	80	20	MC1204	MX0617	MY0619	ML0625	L2.5,L3
	2020K12	20	20	125	100	25					
	2525M12	25	25	150	120	32					
	3232P12	32	32	170	135	40					
	2525M16	25	25	150	120	32					
	3232P16	32	32	170	135	40	MC1604	MX0822	MY0823	ML0828	L3, L4
	4040S16	40	40	250	200	50					
	3232P19	32	32	170	135	40	MC1904	MX1022	MY0823	ML0828	L4
	4040V19	40	40	400	350	50					

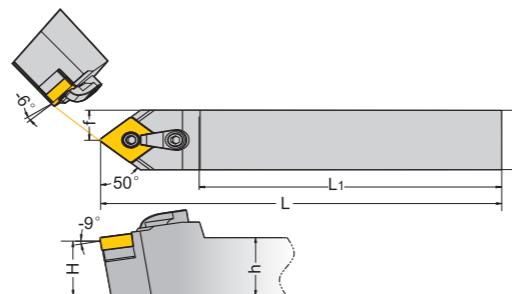
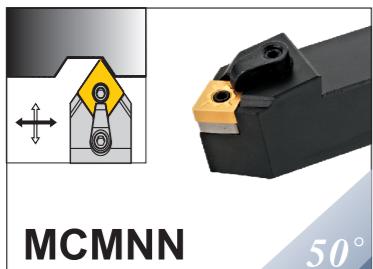
EXTERNAL TURNING TOOL / M型压紧



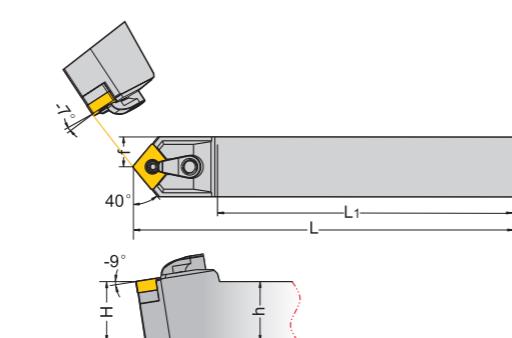
型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	扳手
		h	b	L	L1	f					
MCSNR/L	1616H12	16	16	100	80	20	MC1204	MX0617	MY0619	ML0625	L2.5,L3
	2020K12	20	20	125	100	25					
	2525M12	25	25	150	120	32					
	3232P12	32	32	170	135	40					
	2525M16	25	25	150	120	32					
	3232P16	32	32	170	135	40	MC1604	MX0822	MY0823	ML0828	L3, L4
	4040S16										

EXTERNAL TURNING TOOL / M型压紧

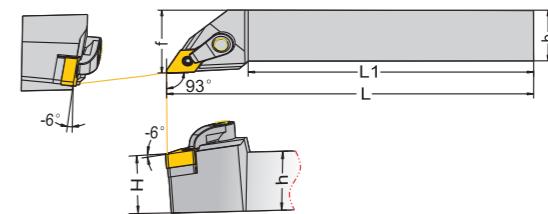
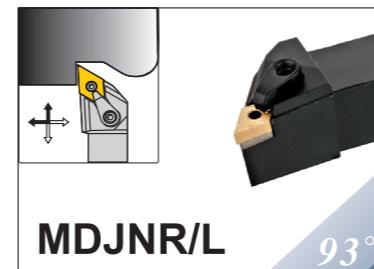
EXTERNAL TURNING TOOL / M型压紧



型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	扳手	
		h	b	L	L1	f						
MCMNN	1616H12	16	16	100	80	8	MC1204	MX0617	MY0619	ML0625	L2.5,L3	
	2020K12	20	20	125	100	10						
	2525M12	25	25	150	120	12.5						
	3232P12	32	32	170	135	16						
	2525M16	25	25	150	120	12.5		MC1604	MX0822	MY0823	ML0828	L3,L4
	3232P16	32	32	170	135	16						
	4040S16	40	40	250	200	20		MC1904	MX1022	MY0823	ML0828	L4
	3232P19	32	32	170	135	16						
	4040S19	40	40	250	200	20						



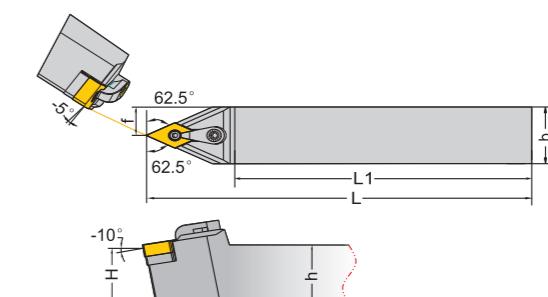
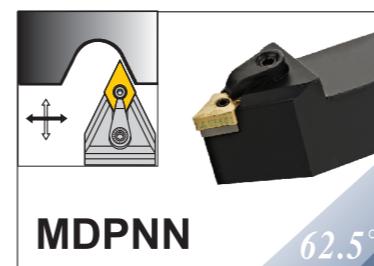
型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	扳手	
		h	b	L	L1	f						
MCMNN	1616H12-40	16	16	100	80	8	MC1204	MX0617	MY0619	ML0625	L2.5,L3	
	2020K12-40	20	20	125	100	10						
	2525M12-40	25	25	150	120	12.5						
	3232P12-40	32	32	170	135	16						
	2525M16-40	25	25	150	120	12.5		MC1604	MX0822	MY0823	ML0828	L3,L4
	3232P16-40	32	32	170	135	16						
	4040S16-40	40	40	250	200	20		MC1904	MX1022	MY0823	ML0828	L4
	3232P19-40	32	32	170	135	16						
	4040S19-40	40	40	250	200	20						



径向切削时, 切削量应小于等于刀尖角半径

型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	扳手	
		h	b	L	L1	f						
MDJNR/L	1616H11	16	16	100	80	20	MD1103	MX0513	MY0619	ML0625	L2,L3	
	2020K11	20	20	125	100	25						
	2525M11	25	25	150	120	32						
	2020K15	20	20	125	100	25						
	2525M15	25	25	150	120	32		MD1504	MX0619	MY0621	ML0625	L2.5,L3
	3232P15	32	32	170	135	40						
	4040S15	40	40	250	200	50						

当使用不同厚度刀片时, 应更换相应刀垫



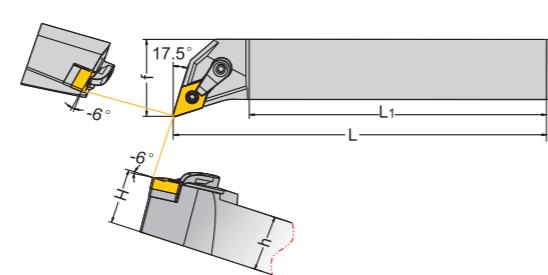
型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	扳手	
		h	b	L	L1	f						
MDPNN	1616H11	16	16	100	80	8	MD1103	MX0513	MY0619	ML0625	L2,L3	
	2020K11	20	20	125	100	10						
	2525M11	25	25	150	120	12.5						
	2020K15	20	20	125	100	10		MD1506	MX0619	MY0621	ML0625	L2.5,L3
	2525M15	25	25	150	120	12.5						
	3232P15	32	32	170	135	16		MD1504	MX0619	MY0621	ML0625	L2.5,L3
	4040S15	40	40	250	200	50						

当使用不同厚度刀片时, 应更换相应刀垫

备忘录

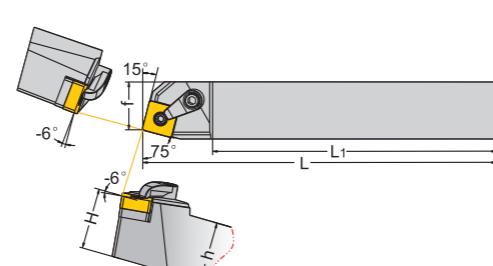
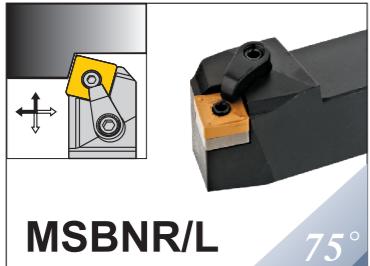
EXTERNAL TURNING TOOL / M型压紧

EXTERNAL TURNING TOOL / M型压紧

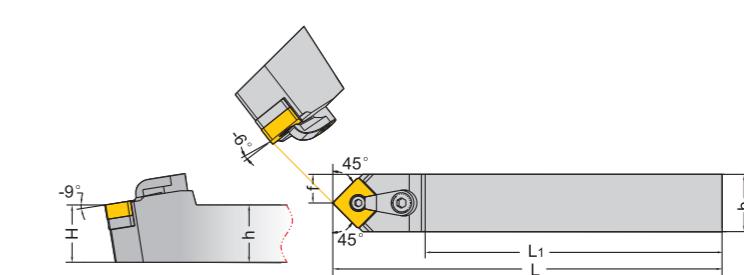
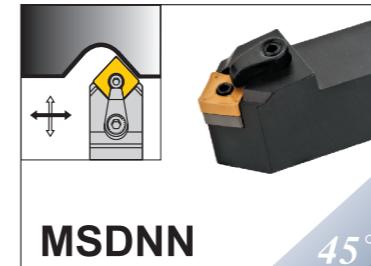


型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	扳手
		h	b	L	L1	f					
MDQNR/L	DN..1104..	16	16	100	80	20	MD1103	MX0513	MY0619	ML0625	L2,L3
		20	20	125	100	25					
		25	25	150	120	32					
		20	20	125	100	25		MD1506	MX0619	ML0625	L2.5,L3
		25	25	150	120	32					
	3232P15	32	32	170	135	40		MD1504			

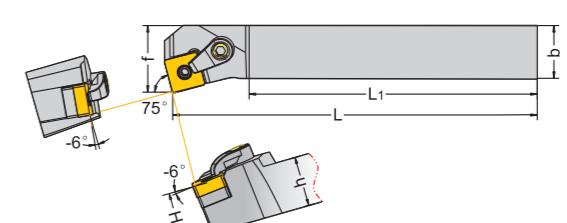
当使用不同厚度刀片时,应更换相应刀垫



型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	扳手
		h	b	L	L1	f					
MSBNR/L	SN..1204..	16	16	100	80	12	MS1204	MX0617	MY0619	ML0625	L2.5,L3
		20	20	125	100	17					
		25	25	150	120	22					
		32	32	170	135	27					
	SN..1506	25	25	150	120	22	MS1504	MX0822	MY0823	ML0828	L3,L4
		32	32	170	135	27					
		40	40	250	200	35					
		32	32	170	135	27		MS1904	MX1022	MY0823	ML0828
	SN..1906..	40	40	200	155	35					
		40	40	250	200	35					



型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	扳手
		h	b	L	L1	f					
MSDNN	SN..1204..	16	16	100	80	8	MS1204	MX0617	MY0619	ML0625	L2.5,L3
		20	20	125	100	10					
		25	25	150	120	12.5					
		32	32	170	135	16					
	SN..1506..	25	25	150	120	12.5	MS1504	MX0822	MY0823	ML0828	L3,L4
		32	32	170	135	16					
		40	40	250	200	20					
		32	32	170	135	16		MS1904	MX1022	MY0823	ML0828
	SN..1906..	40	40	250	200	20					
		40	40	250	200	20					



型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	扳手
		h	b	L	L1	f					
MSKNR/L	SN..1204..	16	16	100	80	20	MS1204	MX0617	MY0619	ML0625	L2.5,L3
		20	20	125	100	25					
		25	25	150	120	32					
		32	32	170	135	40		MS1504	MX0822	MY0823	ML0828
	SN..1506..	25	25	150	120	32					
		32	32	170	135	40					
		40	40	250	200	50					
		32	32	170	135	40		MS1904	MX1022	MY0823	ML0828
	SN..1906..	40	40	250	200	50					
		40	40	250	200	50					



型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	扳手	
		h	b	L	L1	f						
MSSNR/L	1616H12	16	16	100	80	20	MS1204	MX0617	MY0619	ML0625	L2.5, L3	
	2020K12	20	20	125	100	25						
	2525M12	25	25	150	120	32						
	3232P12	32	32	170	135	40						
	2525M15	25	25	150	120	32						
	3232P15	32	32	170	135	40		MS1504	MX0822	MY0823	ML0828	L3, L4
	4040S15	40	40	250	200	50						
	3232P19	32	32	170	135	40	MS1904	MX1022	MY0823	ML0828	L4	
	4040S19	40	40	250	200	50						

外圆车削

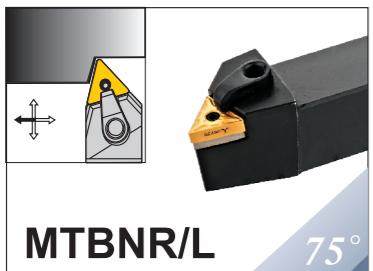
内孔车削

螺纹车削

槽刀

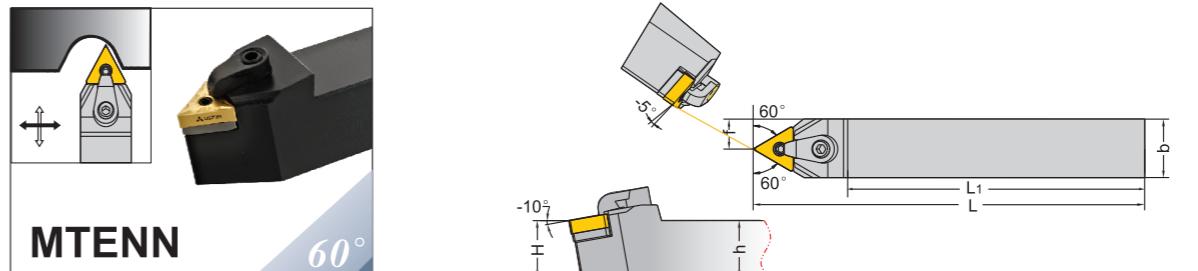
阻尼减振系列

铣削



型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	扳手
		h	b	L	L1	f					
MTBNR/L	1616H16	16	16	100	80	10.5	MT1603	MX0513	MY0619	ML0625	L2, L3
	2020K16	20	20	125	100	16					
	2525M16	25	25	150	120	21					
	3232P16	32	32	170	135	27.5					

备忘录



型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	扳手	
		h	b	L	L1	f						
MTENN	1616H16	16	16	100	80	8	MT1603	MX0513	MY0619	ML0625	L2, L3	
	2020K16	20	20	125	100	10						
	2525M16	25	25	150	120	12.5						
	3232P16	32	32	170	135	16						
	4040S16	40	40	250	200	20						
	2525M22	25	25	150	120	12.5						
	3232P22	32	32	170	135	16		MT2204	MX0617	MY0819	ML0828	L2.5, L4
	4040S22	40	40	250	200	20						

外圆车削

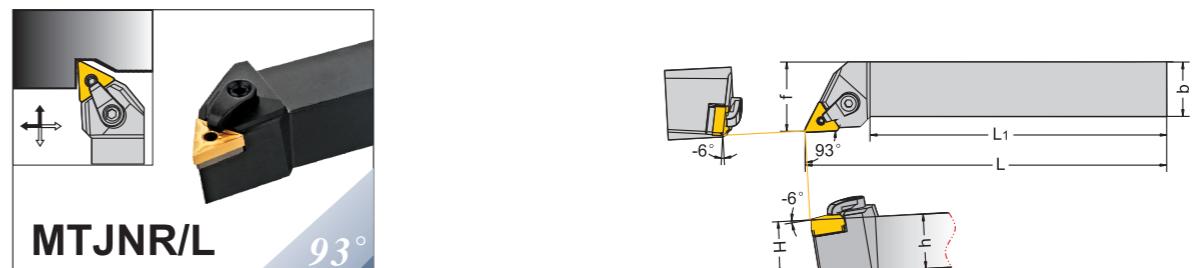
内孔车削

螺纹车削

槽刀

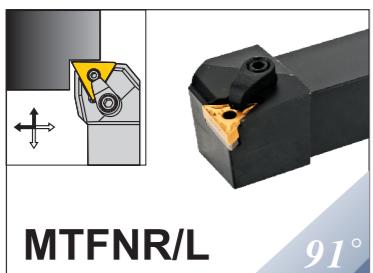
阻尼减振系列

铣削



径向切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	扳手	
		h	b	L	L1	f						
MTJNR/L	1616H16	16	16	100	80	20	MT1603	MX0513	MY0619	ML0625	L2, L3	
	2020K16	20	20	125	100	25						
	2525M16	25	25	150	120	32						
	3232P16	32	32	170	135	40						
	4040S16	40	40	250	200	50						
	2525M22	25	25	150	120	32						
	3232P22	32	32	170	135	40		MT2204	MX0617	MY0819	ML0828	L2.5, L4
	4040R22	40	40	200	155	50						
	4040S22	40	40	250	200	50						



MTFNR/L 91°

轴向切削时, 切削量应小于等于刀尖角半径

型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	扳手
		h	b	L	L1	f					
MTFNR/L	1616H16	16	16	100	80	20	MT1603	MX0513	MY0619	ML0625	L2,L3
	2020K16	20	20	125	100	25					
	2525M16	25	25	150	120	32					
	3232P16	32	32	170	135	40					
	2525M22	25	25	150	120	32					
	3225P22	32	25	170	135	32					
	3232P22	32	32	170	135	40					
	4040S22	40	40	250	200	50					

外圆车削

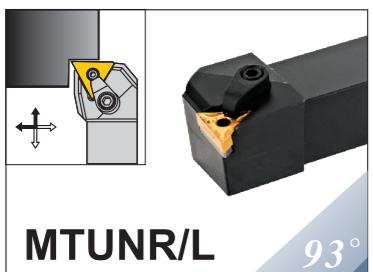
内孔车削

螺纹车削

槽刀

阻尼减振系列

铣削

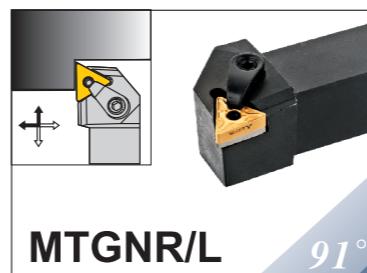


MTUNR/L 93°

轴向切削时, 切削量应小于等于刀尖角半径

型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	扳手
		h	b	L	L1	f					
MTUNR/L	1616H16	16	16	100	80	20	MT1603	MX0513	MY0619	ML0625	L2,L3
	2020K16	20	20	125	100	25					
	2525M16	25	25	150	120	32					
	3232P16	32	32	170	135	40					
	2525M22	25	25	150	120	32					
	3225P22	32	32	170	135	32					
	3232P22	32	32	170	135	40					
	4040S22	40	40	250	200	50					

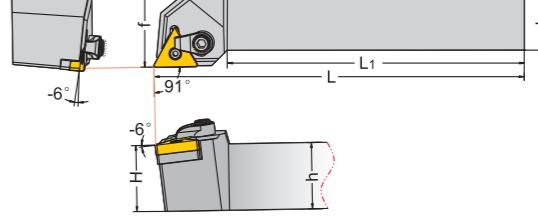
备忘录



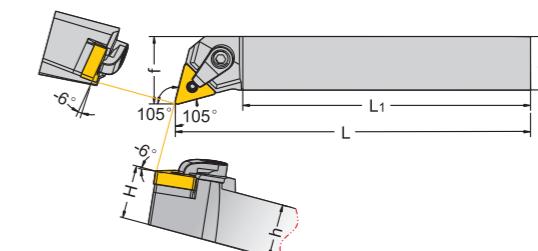
MTGNR/L 91°

径向切削时, 切削量应小于等于刀尖角半径

型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	扳手
		h	b	L	L1	f					
MTGNR/L	1616H16	16	16	100	80	20	MT1603	MX0513	MY0619	ML0625	L2,L3
	2020K16	20	20	125	100	25					
	2525M16	25	25	150	120	32					
	3232P16	32	32	170	135	37					
	3232P22	32	32	170	135	40					
	4040S22	40	40	250	200	50					



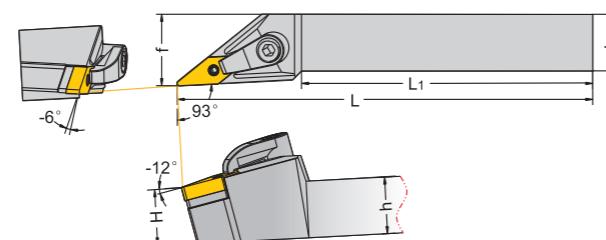
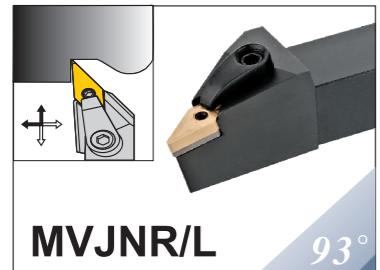
MTQNR/L 105°



型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	扳手
		h	b	L	L1	f					
MTQNR/L	1616H16	16	16	100	80	20	MT1603	MX0513	MY0619	ML0625	L2,L3
	2020K16	20	20	125	100	25					
	2525M16	25	25	150	120	32					
	3232P16	32	32	170	135	40					
	2525M22	25	25	150	120	32					
	3232P22	32	32	170	135	40					

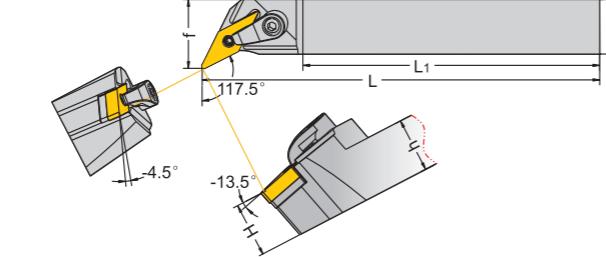
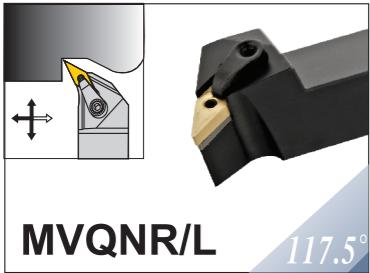
备忘录

EXTERNAL TURNING TOOL / M型压紧

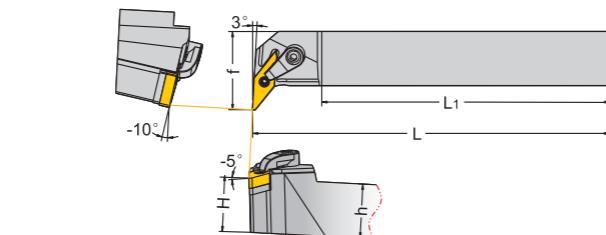


径向切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	扳手
		h	b	L	L1	f					
MVJNR/L	VN..1604..	16	16	100	80	20	MV1603	MX0513	MY0826	ML0828	L2,L4
		20	20	125	100	25					
		25	25	150	120	32					
		32	32	170	135	40					

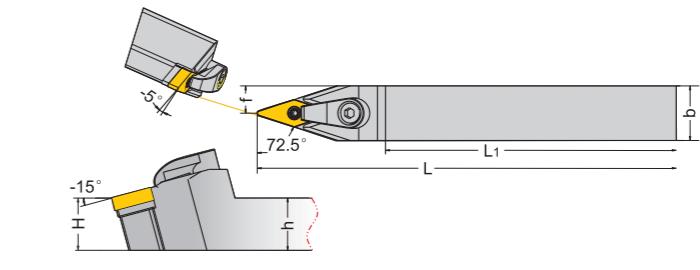
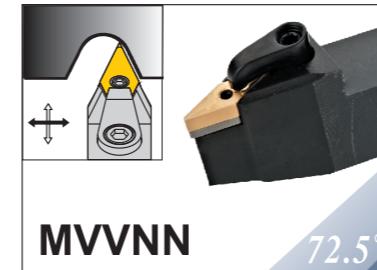


型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	扳手
		h	b	L	L1	f					
MVQNR/L	VN..1604..	16	16	100	80	20	MV1603	MX0513	MY0621	ML0625	L2,L3
		20	20	125	100	25					
		25	25	150	120	32					
		32	32	170	135	40					



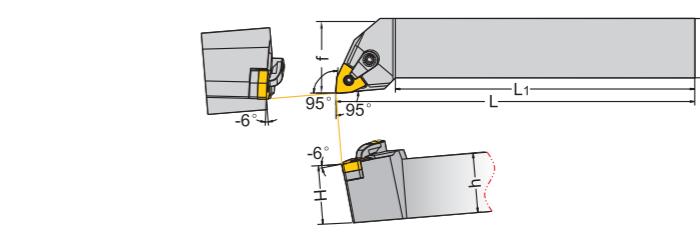
型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	扳手
		h	b	L	L1	f					
MVUNR/L	VN..1604..	20	20	125	100	31	MV1603	MX0513	MY0621	ML0625	L2,L3
		25	25	150	120	36					
		32	32	170	135	43					

轴向与径反向切削时，切削量应小于等于刀尖角半径



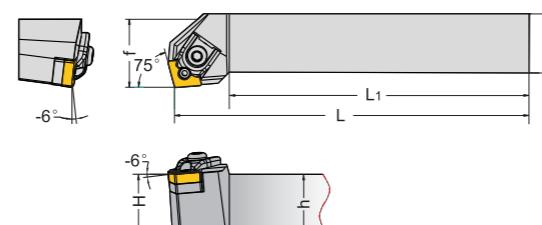
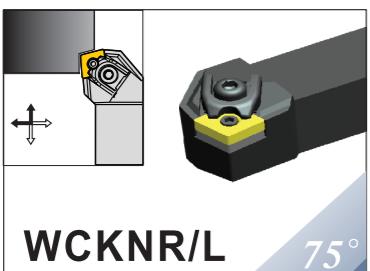
径向切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	扳手
		h	b	L	L1	f					
MVVNN	VN..1604..	16	16	100	80	8	MV1603	MX0513	MY0826	ML0828	L2,L4
		20	20	125	100	10					
		25	25	150	120	12.5					
		32	32	170	135	16					

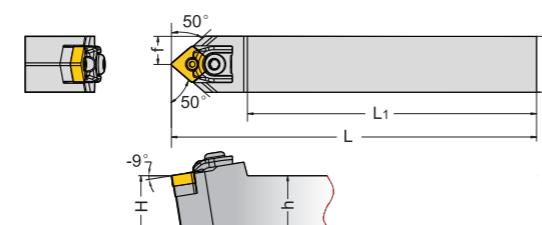
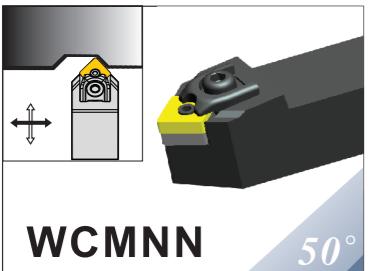


型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	扳手
		h	b	L	L1	f					
MWLNR/L	WN..0804..	16	16	100	80	20	MW0804	MX0617	MY0619	ML0625	L2.5,L3
		20	20	125	100	25					
		25	25	150	120	32					
		30	30	170	135	40					
		40	40	200	155	50					
		40	40	250	200	50					

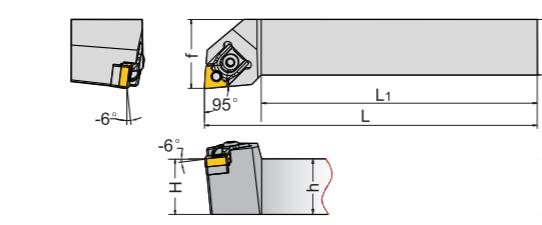
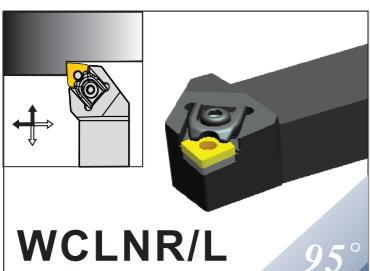
备忘录

EXTERNAL TURNING TOOL /W型压紧


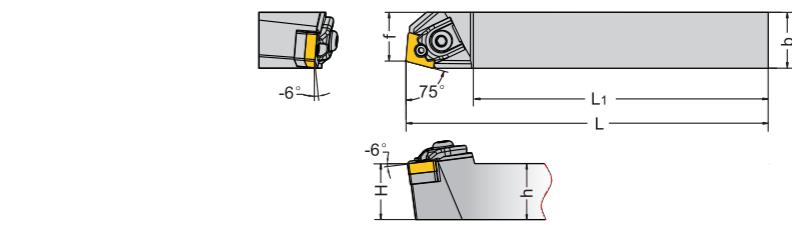
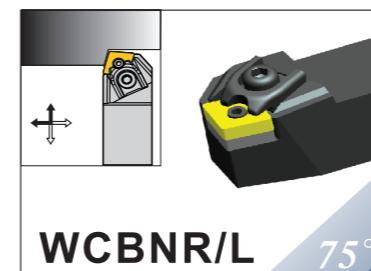
型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	C型环	扳手
		h	b	L	L1	f						
2020K12 WCKNR/L 2525M12 3232P12	CN..1204..	20	20	125	100	25	MC1204	WX0618	WYT16	WL0625	C6	L3,L4
		25	25	150	120	32						
		32	32	170	135	40						



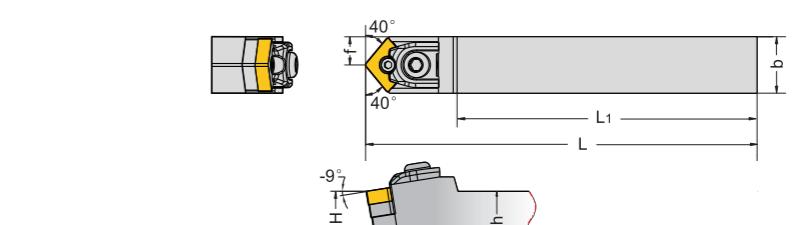
型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	C型环	扳手
		h	b	L	L1	f						
2020K12 2525M12 WCMNN 3232P12 2525M16 3232P16	CN..1204..	20	20	125	100	25	MC1204	WX0618	WYT16	WL0625	C6	L3,L4
		25	25	150	120	32						
		32	32	170	135	40						
		25	25	150	120	32						
		32	32	170	135	40						



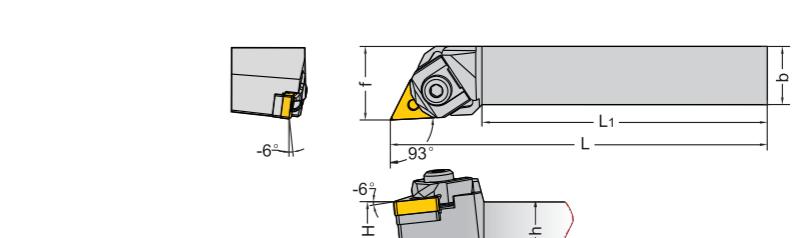
型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	C型环	扳手
		h	b	L	L1	f						
2020K12 2525M12 WCLNR/L 3232P12 2525M16 3232P16	CN..1204..	20	20	125	100	25	MC1204	WX0618	WYT16	WL0625	C6	L3,L4
		25	25	150	120	32						
		32	32	170	135	40						
		25	25	150	120	32						
		32	32	170	135	40						

EXTERNAL TURNING TOOL /W型压紧


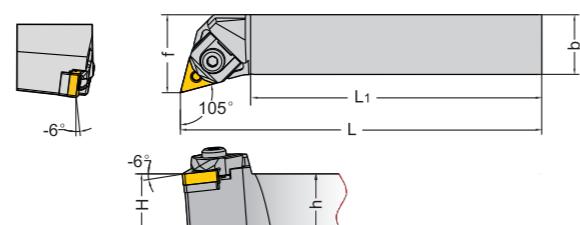
型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	C型环	扳手
		h	b	L	L1	f						
2020K12 WCBNR/L 2525M12 3232P12	CN..1204..	20	20	125	100	25	MC1204	WX0618	WYT16	WL0625	C6	L3,L4
		25	25	150	120	32						
		32	32	170	135	40						



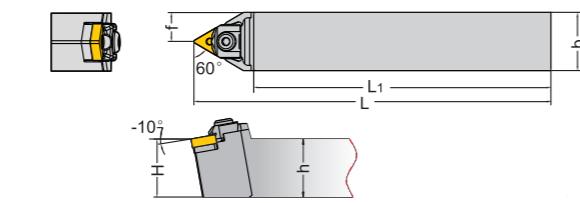
型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	C型环	扳手
		h	b	L	L1	f						
2020K12-40 2525M12-40 WCMNN 3232P12-40 2525M16-40 3232P16-40	CN..1204..	20	20	125	100	25	MC1204	WX0618	WYT16	WL0625	C6	L3,L4
		25	25	150	120	32						
		32	32	170	135	40						
		25	25	150	120	32						
		32	32	175	135	40						



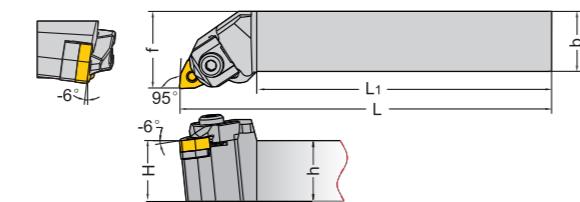
型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	C型环	扳手
		h	b	L	L1	f						
1616H16 WTJNR/L 2020K16 2525M16 3232P16	TN..1604..	16	16	100	80	20	MT1603	WX0515	WYT16</td			



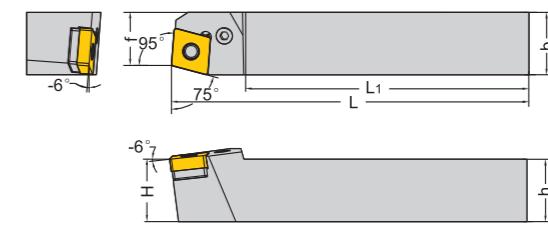
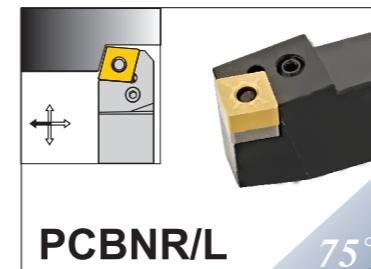
型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	C型环	扳手
		h	b	L	L1	f						
WTQNR/L	1616H16	16	16	100	80	20	MT1603	WX0515	WYT16	WL0625	C6	L2.5,L4
	2020K16	20	20	125	100	25						
	2525M16	25	25	150	120	32						
	3232P16	32	32	170	135	40						



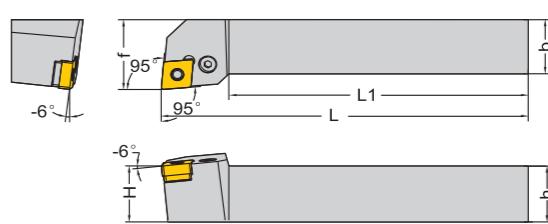
型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	C型环	扳手
		h	b	L	L1	f						
WTENN	1616H16	16	16	100	80	8	MT1603	WX0515	WYT16	WL0625	C6	L2.5,L4
	2020K16	20	20	125	100	10						
	2525M16	25	25	150	120	12.5						
	3232P16	32	32	170	135	16						



型号	刀片	尺寸					刀垫	中心螺丝	压板	压板螺丝	C型环	扳手
		h	b	L	L1	f						
WWLNR/L	1616H06	16	16	100	80	20	MW0604	WX0515	WYT08	WL0825	C8	L2.5,L4
	2020K06	20	20	125	100	25						
	2525M06	25	25	150	120	32						
	1616H08	16	16	100	80	20						
	2020K08	20	20	125	100	25						
	2525M08	25	25	150	120	32						
	3232P08	32	32	170	135	40						

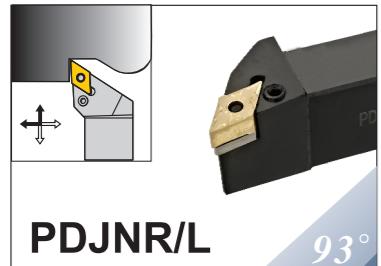


型号	刀片	尺寸					刀垫	刀垫销	杠杆	锁紧螺丝	扳手
		h	b	L	L1	f					
PCBNR/L	2020K12						PC1203	PX4	PG4	PL0821	L3
	2525M12										
	3225P12										
	2525M16										
WTENN	3225P16						PC1604	PX5	PG5	PL0825	L3
	3232P16										
	3232P19										
	4040S19										



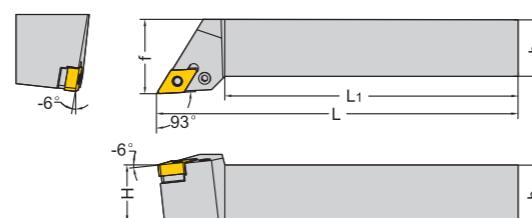
型号	刀片	尺寸					刀垫	刀垫销	杠杆	锁紧螺丝	扳手
		h	b	L	L1	f					
PCLNR/L	1616H09						PC0904	PX3	PG3	PL0617	L2.5
	2020K09										
	2525M09										
	2020K12										
WTENN	2525M12						PC1203	PX4	PG4	PL0821	L3
	3225P12										
	3232P12										
	2525M16										
WWLNR/L	3225P16						PC1604	PX5	PG5	PL0825	L3
	3232P16										
	3225P19										
	3232P19										
WTENN	4040S19						PC1904	PX6	PG6	PL1027	L4

EXTERNAL TURNING TOOL / P型压紧



PDJNR/L

93°



径向切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸				刀垫	刀垫销	杠杆	锁紧螺丝	扳手
		h	b	L	L1					
PDJNR/L	1616H11	16	16	100	80	20				
	2020K11	20	20	125	100	25	PD1103	PX3	PG3	PL0617
	2525M11	25	25	150	120	32				L2.5
	2020K15	20	20	125	100	25				
	2525M15	25	25	150	120	32	PD1504	PX4	PG4	PL0821
	3225P15	32	25	170	135	32				L3
	3232P15	32	32	170	135	40				
	2525M15	25	25	150	120	32	PD1504	PX4	PG4B	PL0821
	3225P15	32	25	170	135	32				L3
	3232P15	32	32	170	135	40				

车削刀具—外圆车刀

外圆车削

内孔车削

螺纹车削

槽刀

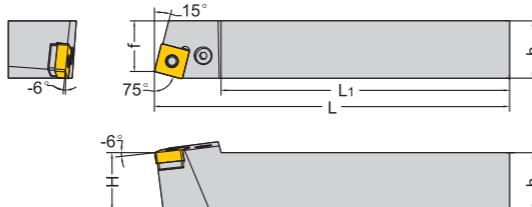
阻尼减振系列

铣削



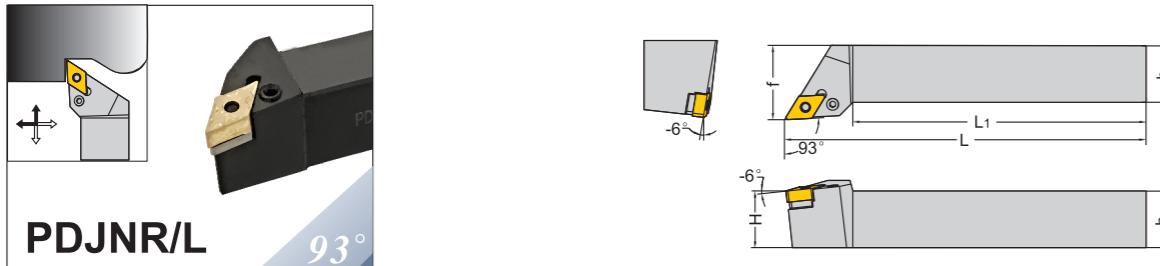
PSBNR/L

75°



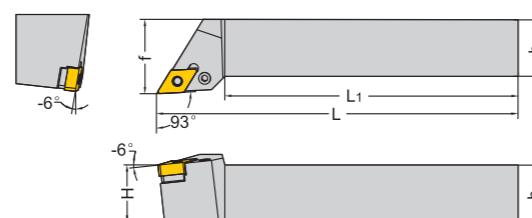
型号	刀片	尺寸				刀垫	刀垫销	杠杆	锁紧螺丝	扳手
		h	b	L	L1					
PSBNR/L	1616H09	SN..0903..	16	16	100	80	13	PS0904	PX3	PG3
	2020K12		20	20	125	100	17			
	2525M12		25	25	150	120	22	PS1203	PX4	PG4
	3225P12		32	25	170	135	22			
	3232P12		32	32	170	135	27			
	3225P15		32	25	170	135	22	PS1504	PX5	PG5
	3232P15		32	32	170	135	27			
	3232P19		32	32	170	135	27	PS1904	PX6	PG6
	4040S19		40	40	200	155	35			
	5050T25	SN..2507..	50	50	250	200	43	PS2504	PX8	PG8

JING RUI TOOLS



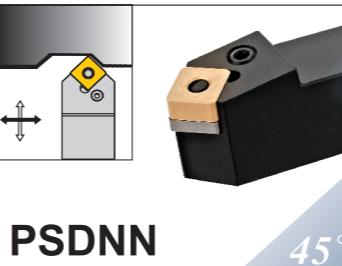
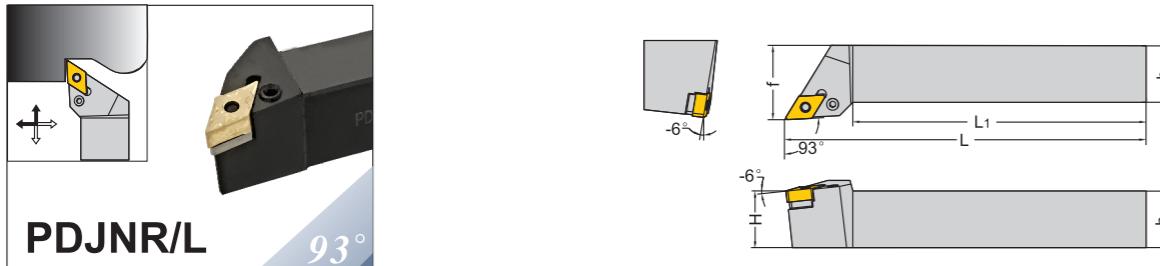
PDJNR/L

93°



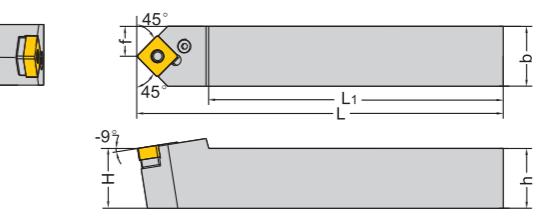
径向切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸				刀垫	刀垫销	杠杆	锁紧螺丝	扳手
		h	b	L	L1					
PDJNR/L	1616H11	16	16	100	80	20				
	2020K11	20	20	125	100	25	PD1103	PX3	PG3	L2.5
	2525M11	25	25	150	120	32				
	2020K15	20	20	125	100	25				
	2525M15	25	25	150	120	32	PD1504	PX4	PG4	L3
	3225P15	32	25	170	135	32				
	3232P15	32	32	170	135	40				
	2525M15	25	25	150	120	32	PD1504	PX4	PG4B	L3
	3225P15	32	25	170	135	32				L3
	3232P15	32	32	170	135	40				



PSDNN

45°



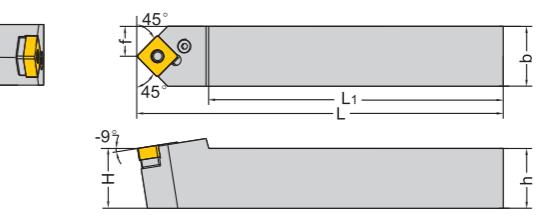
径向切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸				刀垫	刀垫销	杠杆	锁紧螺丝	扳手
		h	b	L	L1					
PSDNN	1616H09	SN..0903..	16	16	125	80	8	PS0904	PX3	PG3
	2020K12		20	20	100	100	10			
	2525M12		25	25	150	120	12.5	PS1203	PX4	PG4
	3225P12		32	32	170	135	12.5			
	3232P12		32	32	170	135	16			
	3225P15		32	32	170	135	12.5	PS1504	PX5	PG5
	3232P15		32	32	170	135	16			
	3232P19		32	32	170	135	16	PS1904	PX6	PG6
	4040S19		40	40	250	200	20			

径向切削时，切削量应小于等于刀尖角半径

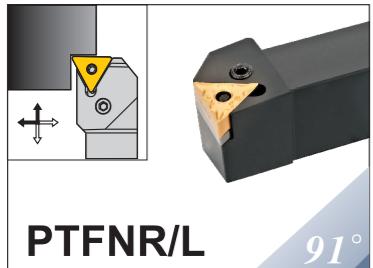
PSDNN

45°



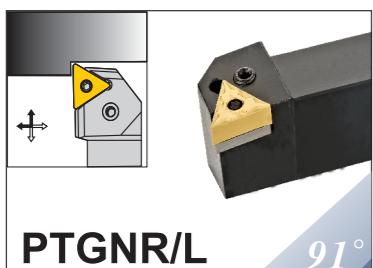
径向切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸				刀垫	刀垫销	杠杆	锁紧螺丝	扳手
		h	b	L	L1					
PSDNN	1616H09	SN..0903..	16	16	125	80</td				



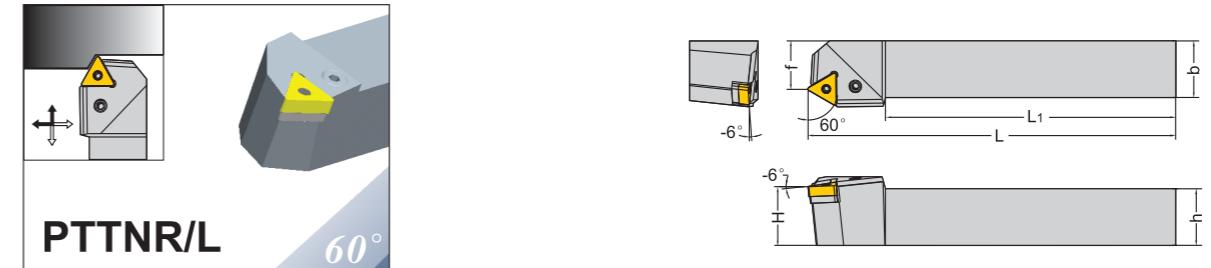
轴向切削时，切削量应小于等于刀尖角半径

型 号	刀 片	尺 寸					刀 垫	刀 垫 销	杠 杆	锁 紧 螺 丝	扳 手	
		h	b	L	L ₁	f						
PTFNR/L	1616H16	TN..1604..	16	16	100	80	20	PT1603	PX3	PG3	PL0617	L2.0
	2020K16		20	20	125	100	25					
	2525M16		25	25	150	120	32					
	3225P16	TN..2204..	32	25	170	135	32	PT2203	PX4	PG4	PL0821	L3.0
	2525M22		25	25	150	120	32					
	3225P22		32	25	170	135	32					
	3232P22	TN..2706..	32	32	170	135	40	PT2704	PX5	PG5	PL0825	L3.0
	3232P27		32	32	170	135	40					
P型	压紧螺栓		40	40	200	155	50					



径向切削时，切削量应小于等于刀尖角半径

型号	刀片	尺寸					刀垫	刀垫销	杠杆	锁紧螺丝	扳手
		h	b	L	L1	f					
PTGNR/L	1616H16	TN..1604..	16	16	100	80	20	PT1603	PX3	PG3	PL0617
	2020K16		20	20	125	100	25				
	2525M16		25	25	150	120	32				
	3225P16		32	25	170	135	32				
	2525M22	TN..2204..	25	25	150	120	32	PT2203	PX4	PG4	PL0821
	3225P22		32	25	170	135	32				
	3232P22		32	32	170	135	40				
	3232P27	TN..2706..	32	32	170	135	40	PT2704	PX5	PG5	PL0825
	4040S27		40	40	250	200	50				



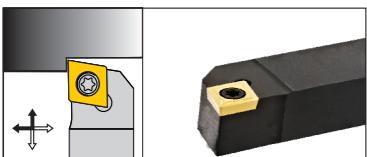
型 号	刀 片	尺 寸					刀 垫	刀 垫 销	杠 杆	锁 紧 螺 丝	扳 手
		h b L L ₁ f									
PTTNR/L	1616H16	TN..1604..	16	16	100	80	13				
	2020K16		20	20	125	100	17	PT1603	PX3	PG3	PL0617
	2525M16		25	25	150	120	22				
	3225P16	TN..2204..	32	25	170	135	22				
	2525M22		25	25	150	120	22	PT2203	PX4	PG4	PL0821
	3225P22		32	25	170	135	22				



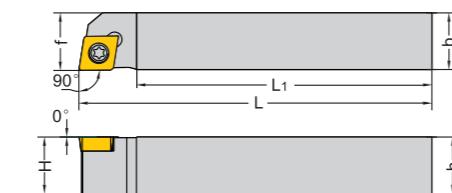
BWI NB/I

型 号	刀 片	尺 寸					刀 垫	刀 垫 销	杠 杆	锁 紧 螺 丝	扳 手	
		h	b	L	L ₁	f						
1616H06	WN..0604..	16	16	100	80	20						
2020K06		20	20	125	100	25						
2525M06		25	25	150	120	32						
PWLNR/L	1616H08	WN..0804..	16	16	100	80	20					
	2020K08		20	20	125	100	25					
	2525M08		25	25	150	120	32					
	3225P08		32	25	170	135	40					

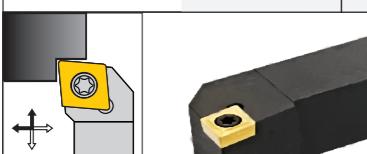
备忘录



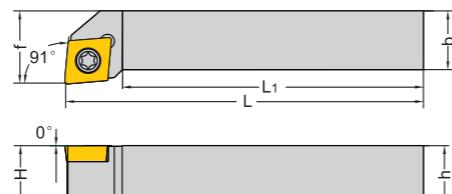
SCACR/L 90°



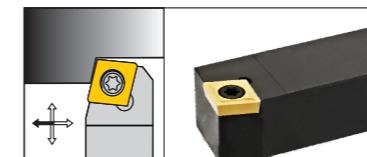
型号	刀片	尺寸					刀片螺丝	扳手
		h	b	L	L1	f		
SCACR/L	CC..0602..	8	8	60	52	8		
		8	8	80	68	8		
		10	10	70	62	10	SC250744	T8
		10	10	80	68	10		
		12	12	80	68	12		
		12	12	100	80	12		
		12	12	80	68	12		
		12	12	100	80	12		
		16	16	100	80	16	SC350960	T15
		20	20	125	100	20		
		25	25	150	120	25		
		16	16	100	80	16		
		20	20	125	100	20	SC501260	T20
		25	25	150	120	25		



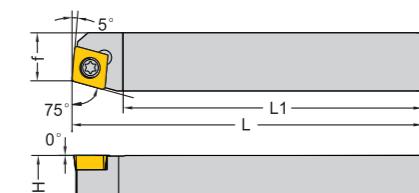
SCFCR/L 91°



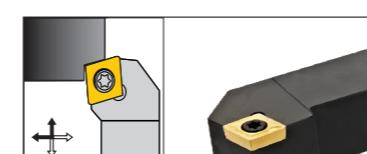
型号	刀片	尺寸					刀片螺丝	扳手
		h	b	L	L1	f		
SCFCR/L	CC..0602..	10	10	70	62	12		
		10	10	80	68	12	SC250744	T8
		12	12	100	80	16		
		12	12	80	68	16		
		12	12	100	80	16		
		16	16	100	80	20	SC350960	T15
		20	20	125	100	25		
		25	25	150	120	32		
		32	32	170	135	40		
		20	20	125	100	25		
		25	25	150	120	32	SC501260	T20
		32	32	170	135	40		



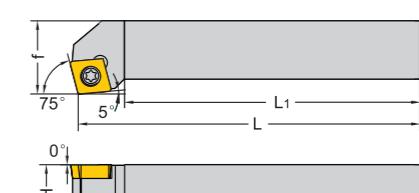
SCBCR/L 75°



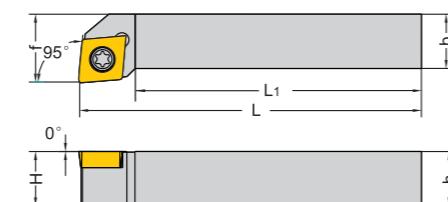
型号	刀片	尺寸					刀片螺丝	扳手
		h	b	L	L1	f		
SCBCR/L	CC..09T3..	8	8	70	62	8		
		8	8	80	68	8		
		10	10	80	68	8.5	SC250744	T8
		12	12	100	80	10		
		12	12	100	80	10		
		16	16	100	80	13		
		20	20	125	100	17	SC350960	T15
		25	25	150	120	22		
		16	16	125	100	13		
		20	20	125	100	17	SC501260	T20
		25	25	150	120	22		
		32	32	170	135	29		



SCKCR/L 75°

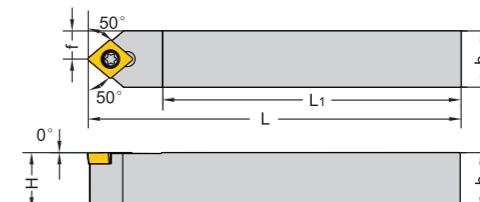
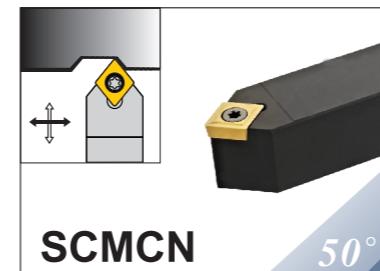


型号	刀片	尺寸					刀片螺丝	扳手
		h	b	L	L1	f		
SCKCR/L	CC..09T3..	8	8	70	62	9		
		8	8	80	68	9		
		10	10	80	68	12	SC250744	T8
		12	12	100	80	16		
		12	12	100	80	16		
		16	16	100	80	20		
		20	20	125	100	25	SC350960	T15
		25	25	150	120	32		
		32	32	170	135	40		
		20	20	125	100	25		
		25	25	150	120	32	SC501260	T20
		32	32	170	135	40		



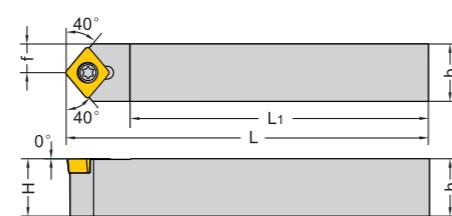
型号	刀片	尺寸					刀片螺丝	扳手
		h	b	L	L1	f		
外圆车削	0808F06	8	8	80	68	10		
	1010E06	10	10	70	62	12		
	1010F06	10	10	80	68	12		
	1212F06	12	12	80	68	16	SC250744	T8
	1212H06	12	12	100	80	16		
	1616H06	16	16	100	80	20		
	2020K06	20	20	125	100	25		
	1212F09	12	12	80	68	16		
	1212H09	12	12	100	80	16		
	1616H09	16	16	100	80	20		
	2020K09	20	20	125	100	25	SC350960	T15
	2525M09	25	25	150	120	32		
	3232P09	32	32	170	135	40		
铣削	1616H12	16	16	100	80	20		
	2020K12	20	20	125	100	25	SC501260	T20
	2525M12	25	25	150	120	32		
	3232P12	32	32	170	135	40		

备忘录

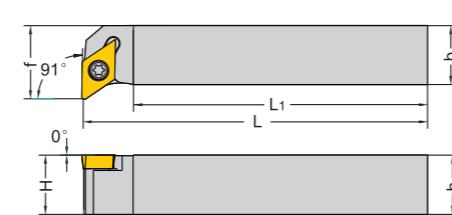
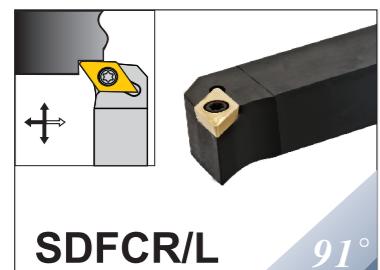


型号	刀片	尺寸					刀片螺丝	扳手
		h	b	L	L1	f		
外圆车削	0808F06	8	8	80	68	4		
	1010E06	10	10	70	62	5		
	1010F06	10	10	80	68	5	SC250744	T8
	1212F06	12	12	80	68	6		
	1212H06	12	12	100	80	6		
	1212F09	12	12	80	68	6		
	1212H09	12	12	100	80	6		
	1616H09	16	16	100	80	8	SC350960	T15
	2020K09	20	20	125	100	10		
	2525M09	25	25	150	120	12.5		
	2020K12	20	20	125	100	10		
	2525M12	25	25	150	120	12.5	SC501260	T20
	3232P12	32	32	170	135	16		
铣削	1616H12	16	16	100	80	20		
	2020K12	20	20	125	100	25		
	2525M12	25	25	150	120	32		
	3232P12	32	32	170	135	40		

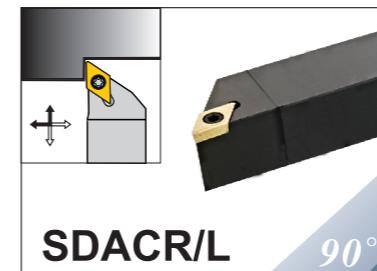
备忘录



型号	刀片	尺寸				刀片螺丝	扳手	
		h	b	L	L1	f		
SCMCN	CC..0602..	8	8	80	68	4		
		10	10	70	62	5		
		10	10	80	68	5	SC250744	T8
		12	12	80	68	6		
		12	12	100	80	6		
		12	12	80	68	6		
		12	12	100	80	6		
		16	16	100	80	8	SC350960	T15
		20	20	125	100	10		
		25	25	150	120	12.5		
		20	20	125	100	10		
		25	25	150	120	12.5	SC501260	T20
		32	32	170	135	16		

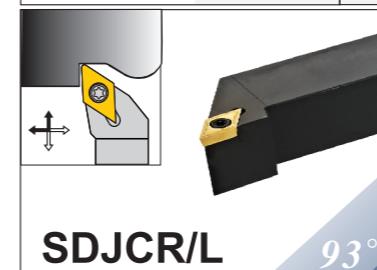


型号	刀片	尺寸				刀片螺丝	扳手	
		h	b	L	L1	f		
SDFCR/L	DC..0702..	12	12	80	68	16		
		12	12	100	80	16	SC250744	T8
		12	12	100	80	16		
		16	16	100	80	20		
		20	20	125	100	25	SC350960	T15
		25	25	150	120	32		



径向切削时, 切削量应小于等于刀尖角半径

型号	刀片	尺寸				刀片螺丝	扳手	
		h	b	L	L1	f		
SDACR/L	DC..0702..	8	8	60	52	8		
		8	8	80	68	8		
		10	10	70	62	10		
		10	10	80	68	10	SC250744	T8
		12	12	80	68	12		
		12	12	100	80	12		
		12	12	80	68	12		
		16	16	100	80	16		
		16	16	100	80	16	SC350960	T15
		20	20	125	100	20		
		25	25	150	120	25		



径向切削时, 切削量应小于等于刀尖角半径

型号	刀片	尺寸				刀片螺丝	扳手	
		h	b	L	L1	f		
SDJCR/L	DC..11T3..	10	10	70	62	12		
		10	10	80	68	12		
		12	12	80	68	16		
		12	12	100	80	16	SC250744	T8
		16	16	100	80	20		
		20	20	125	100	25		