

# #LaserHack 101

aka Fun with Digital-to-Analog Converters  
with Brenden Hierro and Tim Greiser

# About Us

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Chemical Engineer / Laser Enthusiast

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[github.com/tgreiser](https://github.com/tgreiser)

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Freelance software engineer and amateur mad scientist.

# History

1900: Max Plank       $E = h\nu$



Dr. Theodore Maiman of Hughes Research Laboratories, with the first working laser.

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1960: Theodore Mainman develops first working LASER

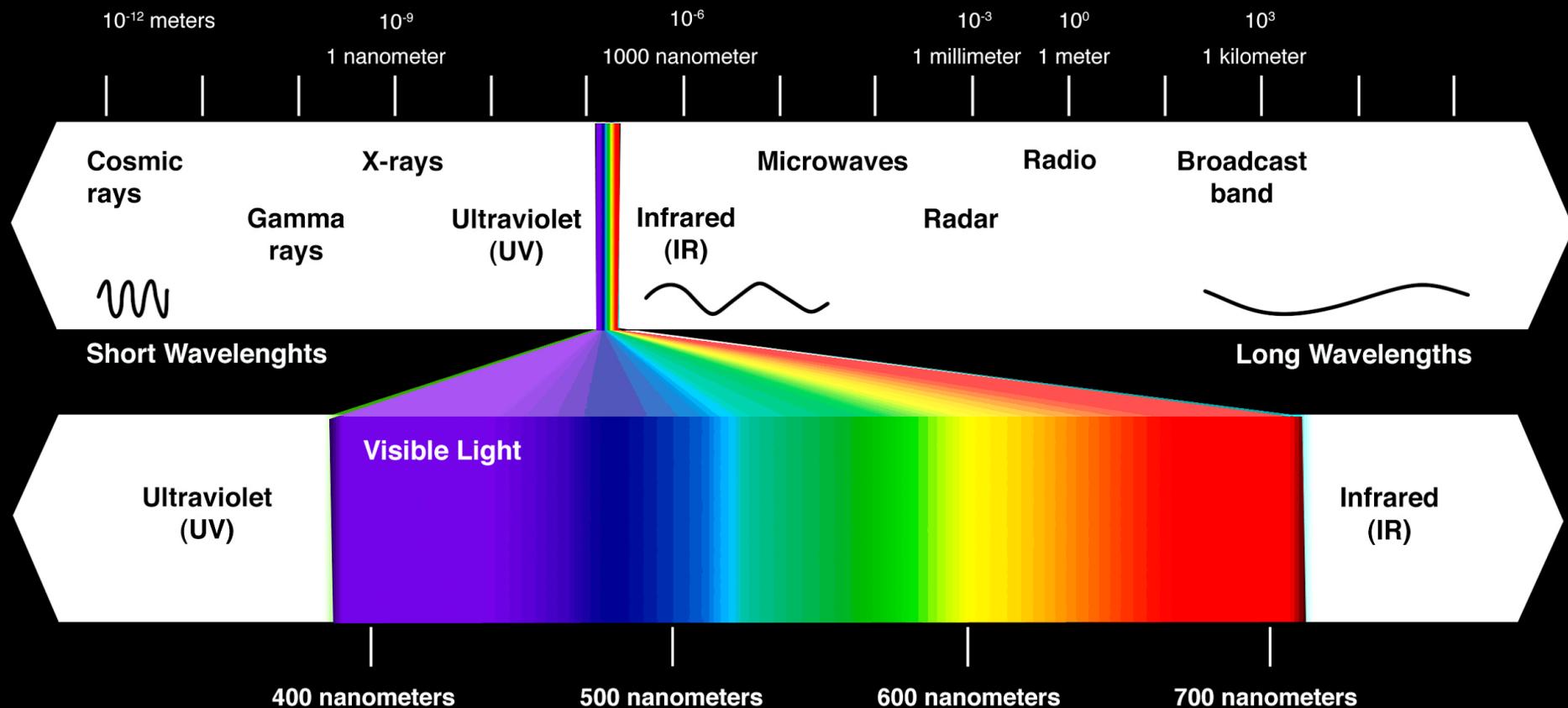


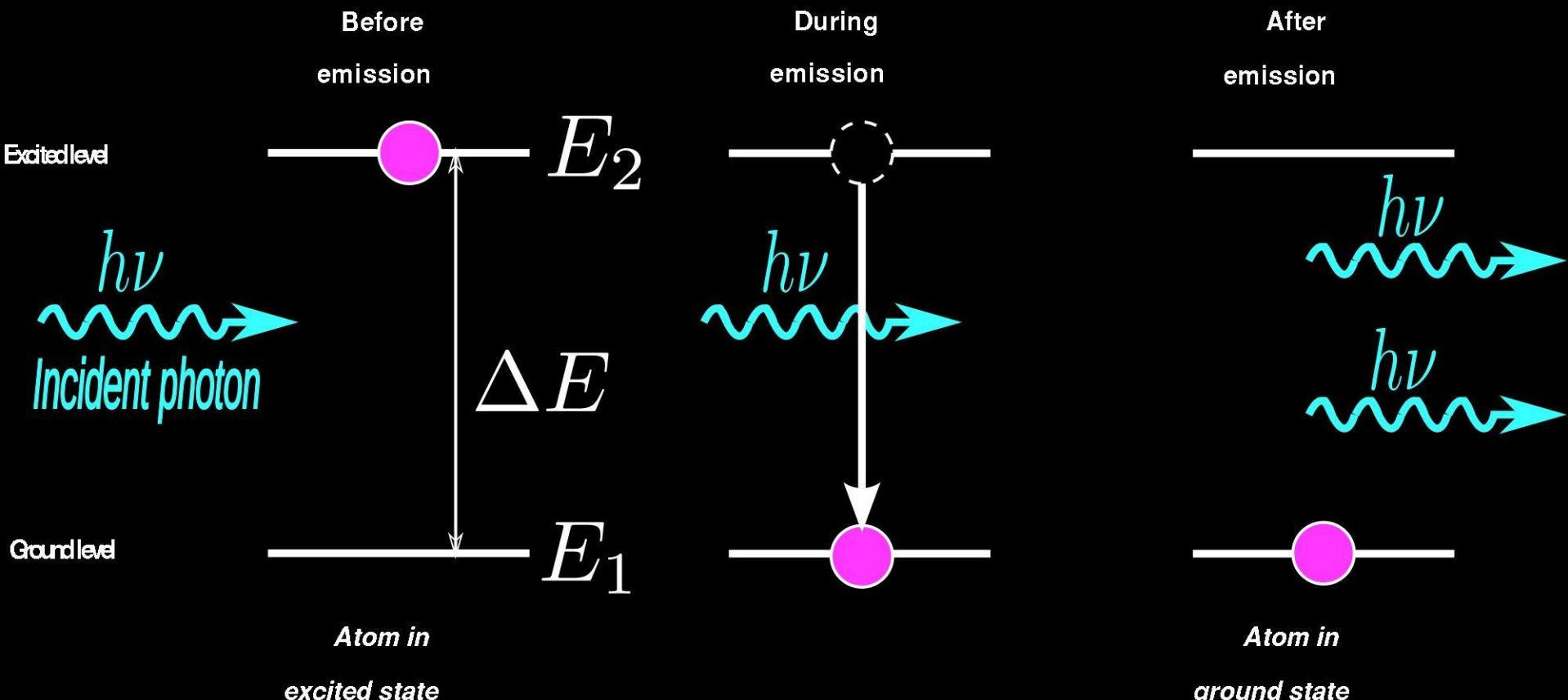
Dr. Theodore Maiman of Hughes Research Laboratories, with the first working laser.

# LASER

Light Amplification by Stimulated  
Emission of Radiation

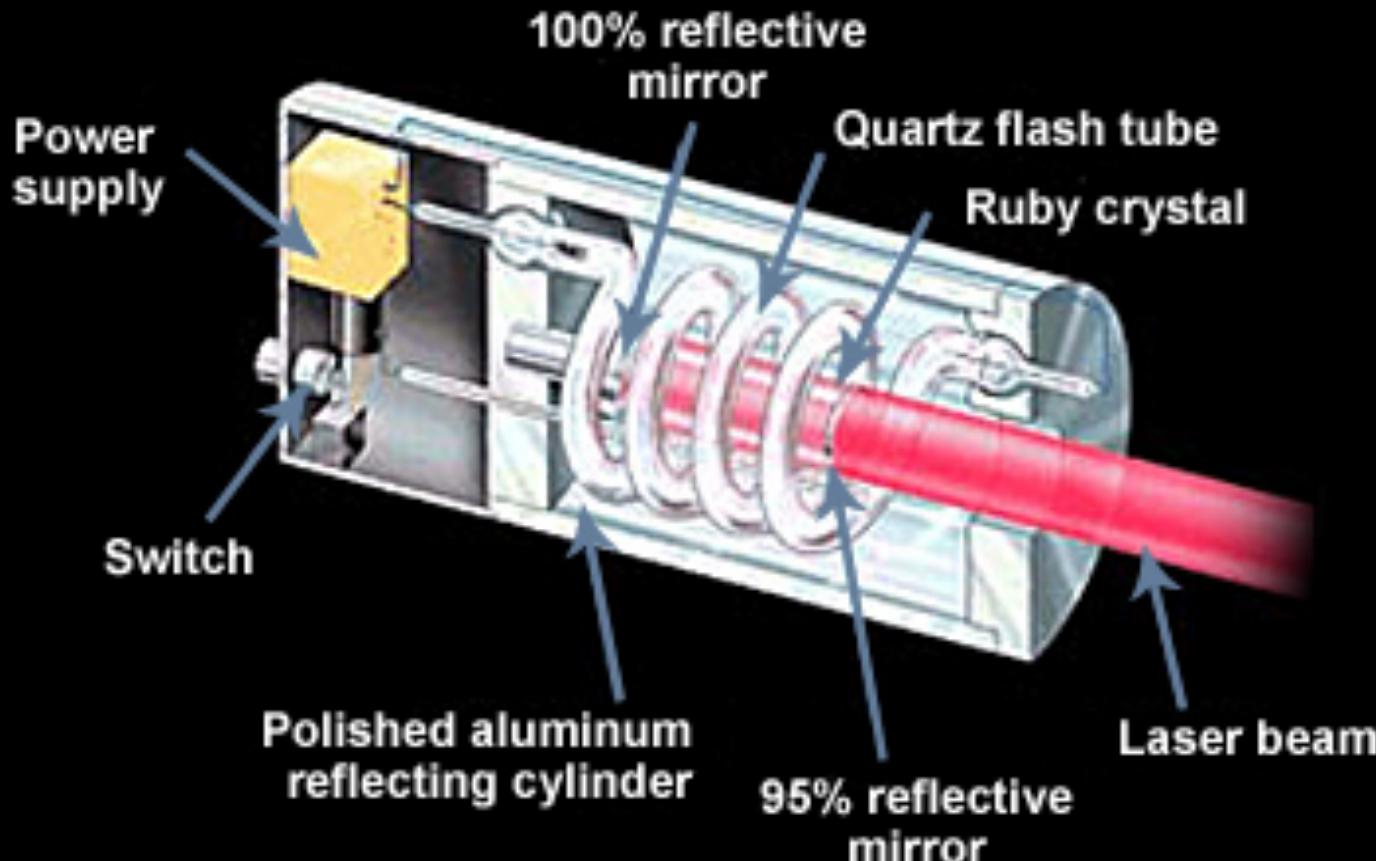
# Physics

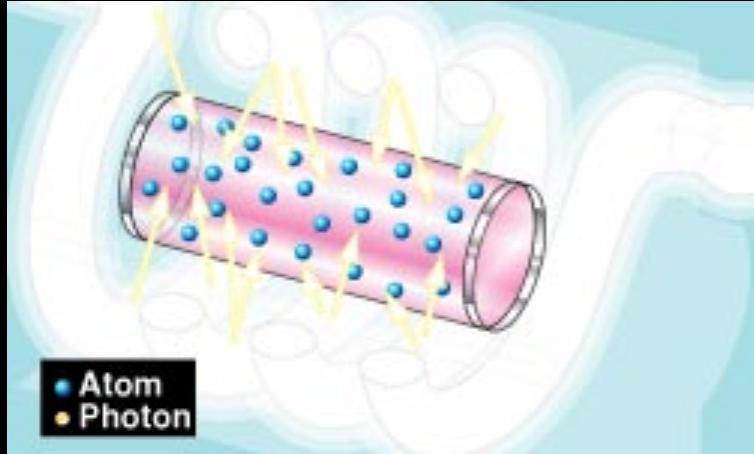




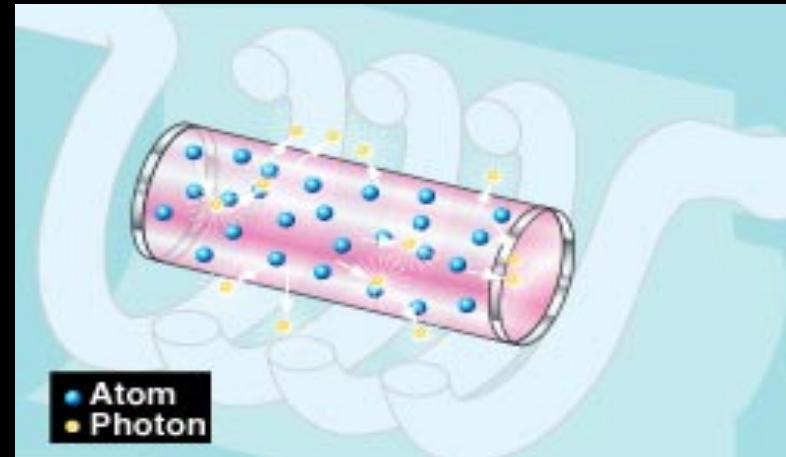
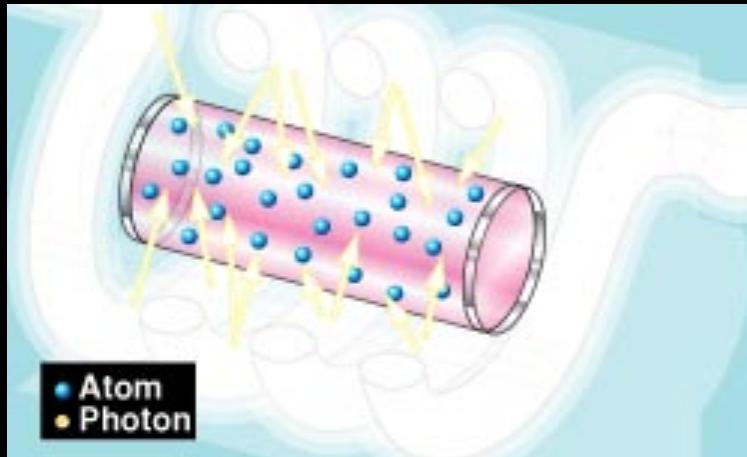
$$E_2 - E_1 = \Delta E = h\nu$$

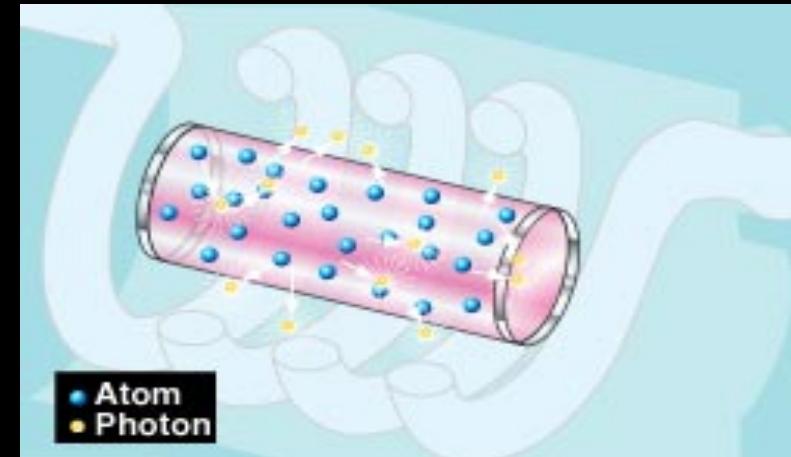
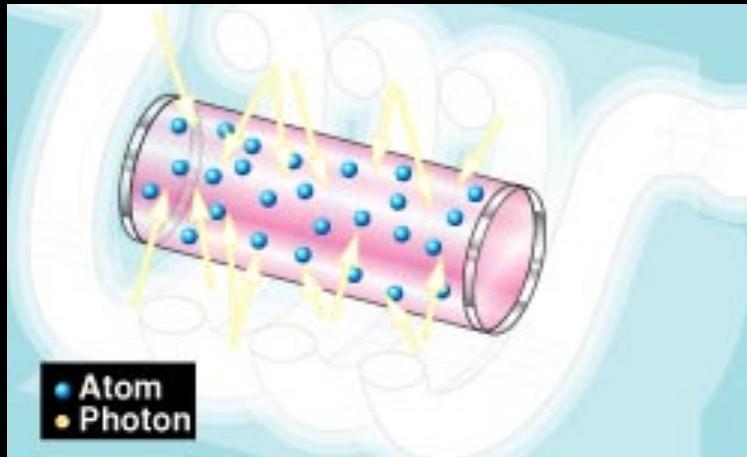
# Components of the first ruby laser

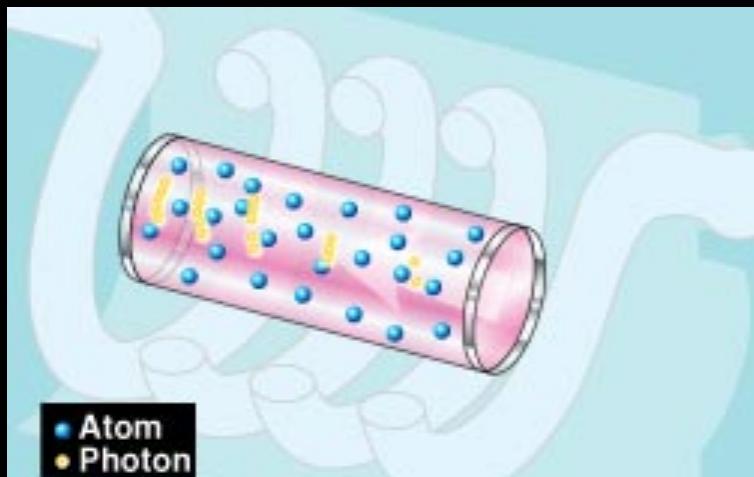
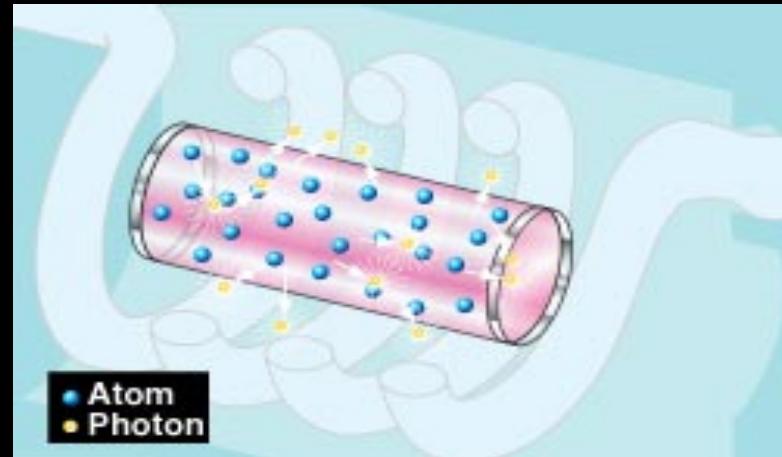
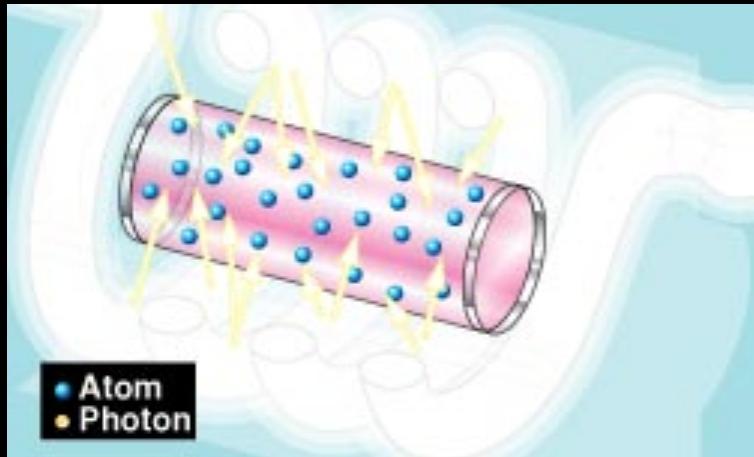




- Atom
- Photon







Reference: <http://laserfest.org/lasers/index.cfm>

- Laser Cutting
- Laser Welding
- Laser Drilling
- Optical Communications
- Guidance Systems
- Barcode Readers
- Holography
- 3D Scanners
- Military Weaponry
- LiDAR
- Heat Treatment
- Photochemistry
- Laser Cooling
- Nuclear Fusion
- Targeting Systems
- Dental Procedures
- Optical Tweezers
- Remote Sensing
- Spectroscopy
- Eye Surgery
- Laser Scalpel
- Etc...

# Applications

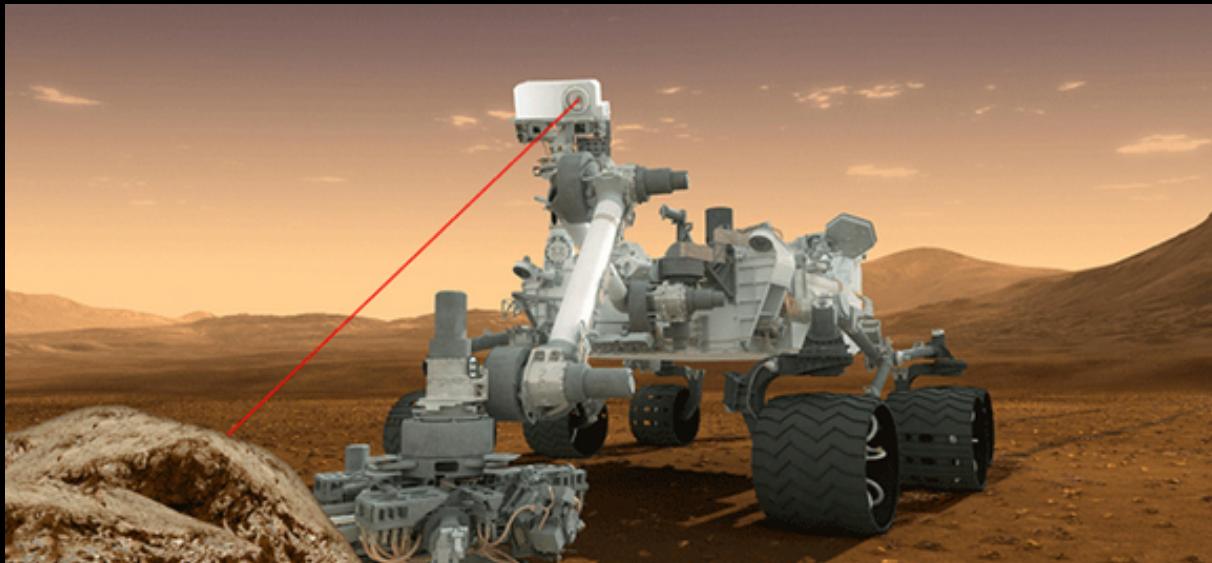
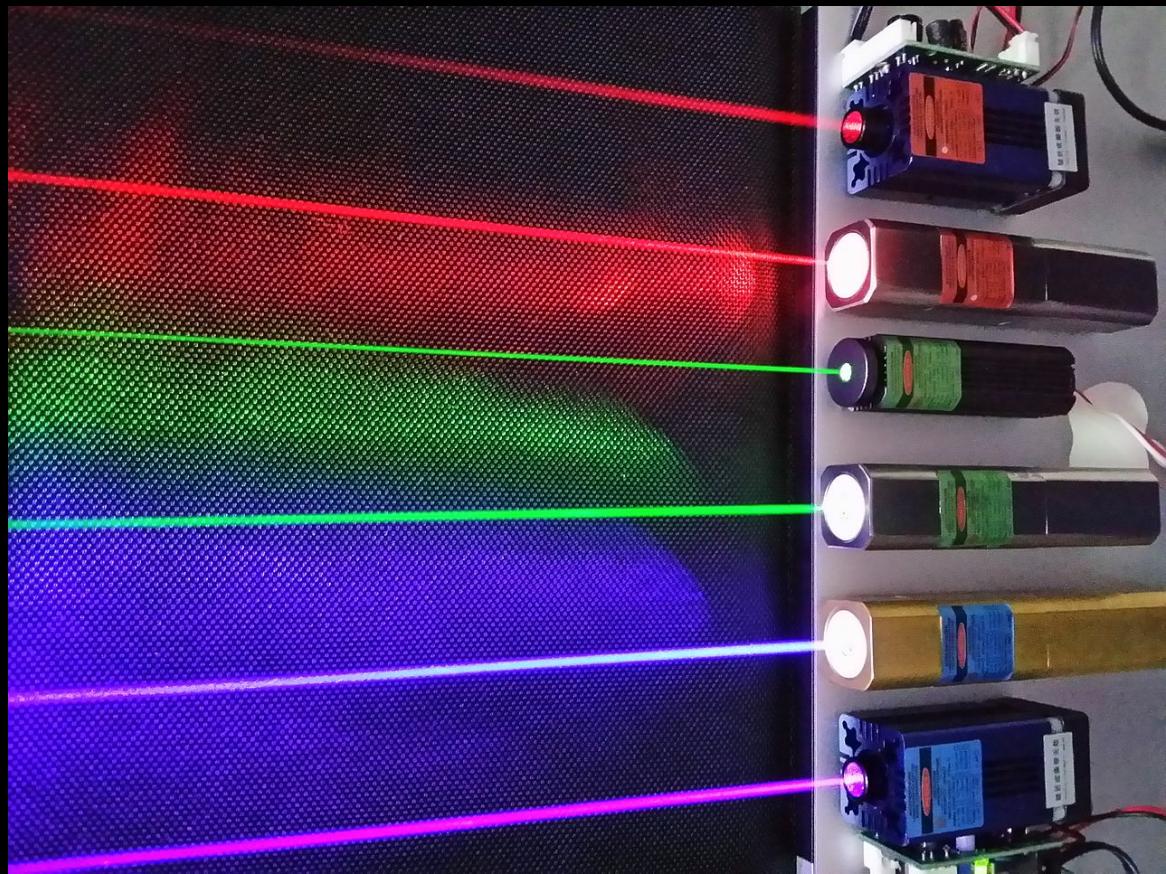


Photo Credit: NASA

# Laser Projector Hardware

## The LASER

- Diode (RGB)
- Gas
  - He-Ne (red)
  - Argon (red)
- Solid State
  - YAG (infrared)
- Power outputs
  - 5mW - 5,000mW



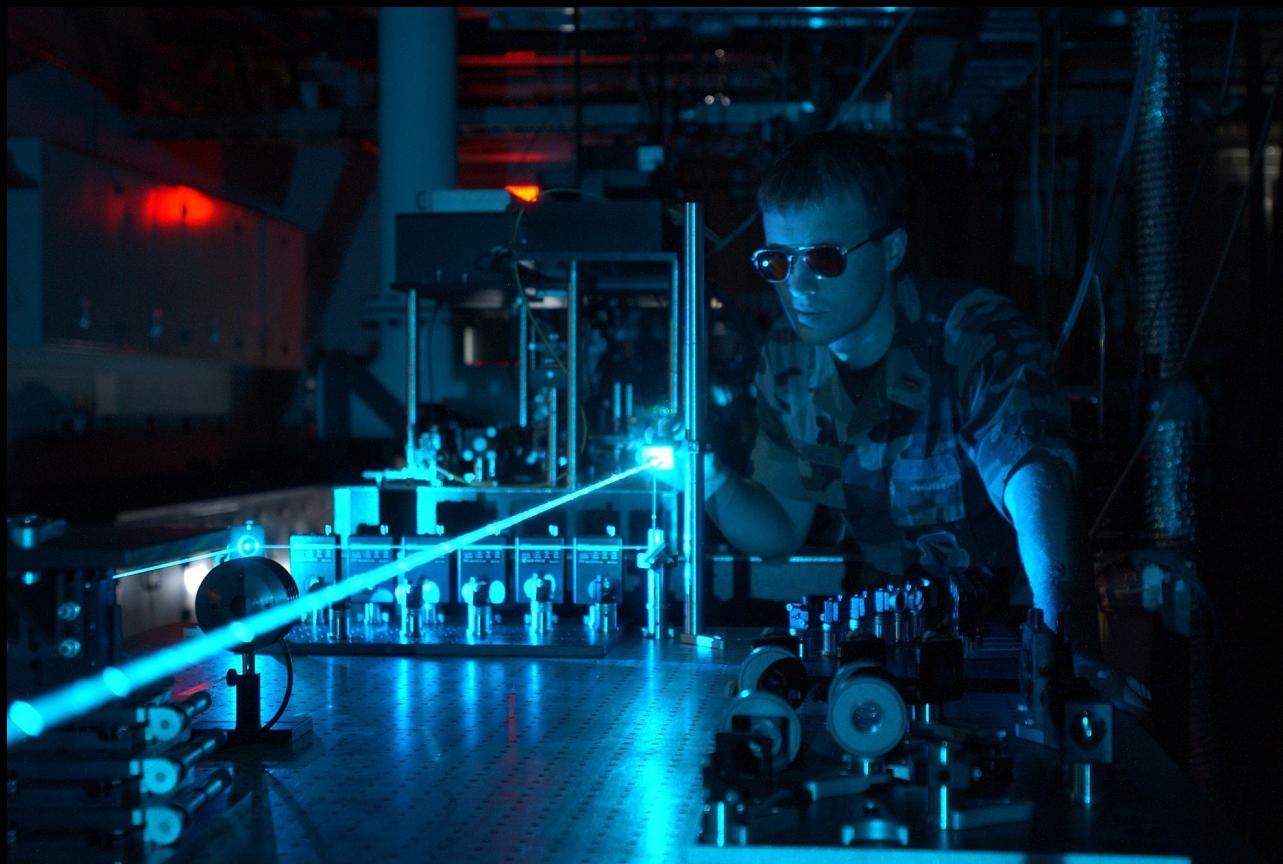
# Laser Projector Hardware

## Beam Table

Mounts hold:

- Mirrors
- Galvos
- Actuators
- Fiber Feeds
- Optical Elements

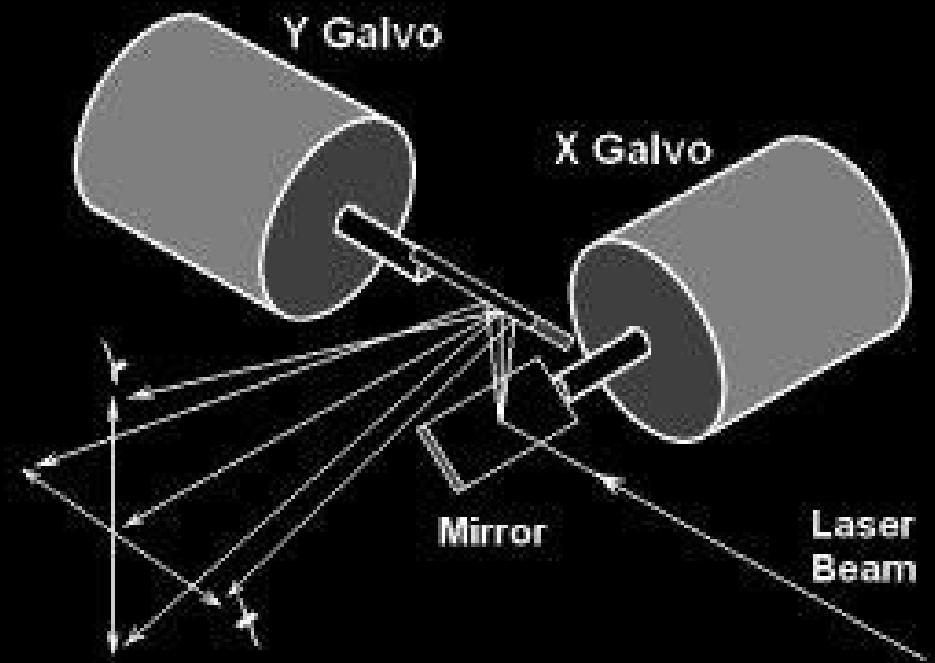
Can be moved around and easily repositioned.



# Laser Projector Hardware

## Galvanometers (Scanners)

- Used to create laser graphics
- Gets electrical signals from DAC
- 15-50 kpps (kilo-points per second)



# Laser Projector Hardware

## DAC (Digital Analog Converter)

- Recommended: Ether Dream
- Others: lumax, easylase
- DIY: OpenLase sound card hack

# Control Signals

Electronic oscillators

Fun to listen to!

On an oscilloscope,  
you can visualize the  
waveform.

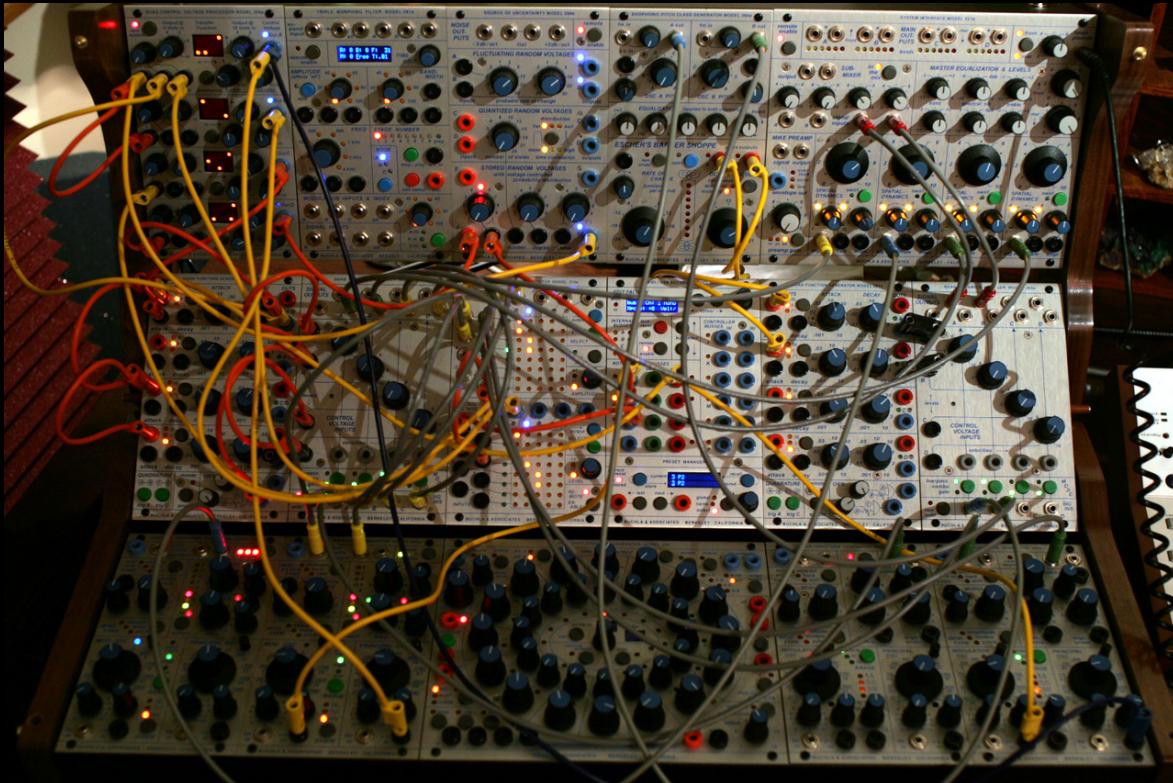


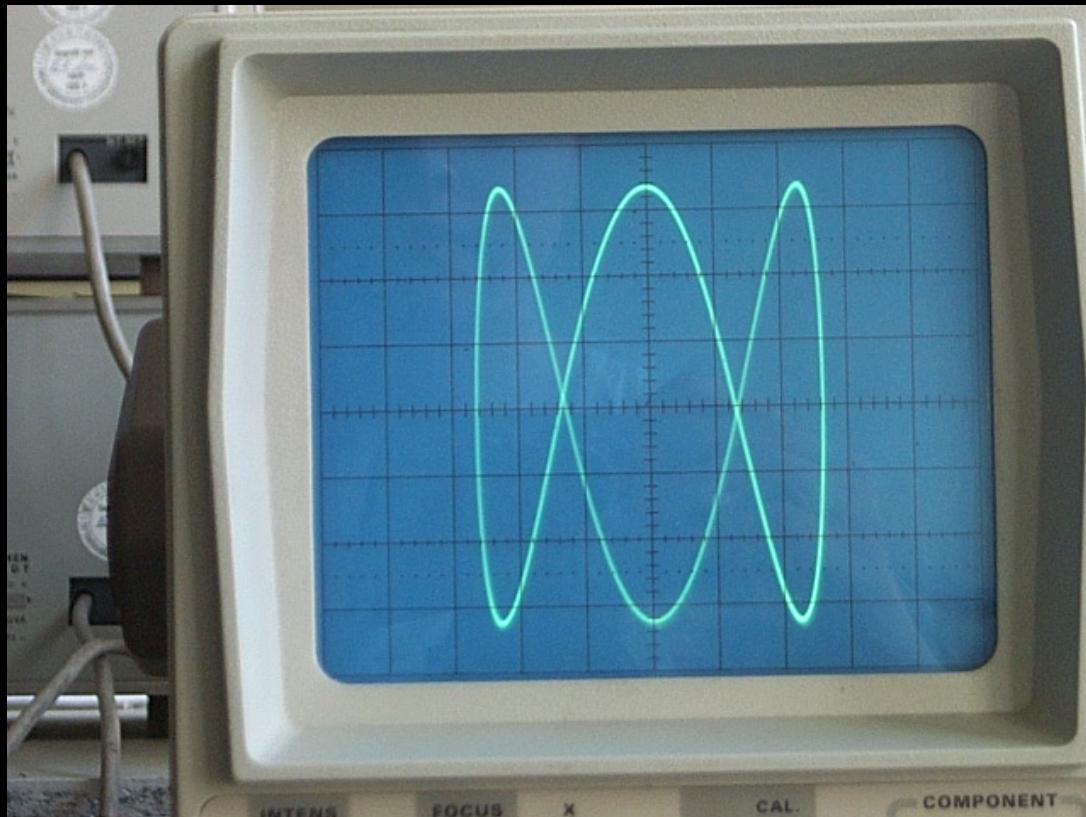
Photo credit: Michael Tiemann at Wikipedia

# Control Signals

Photo credit: Oliver Kurmis at Wikipedia

Use a stereo signal - left for horizontal deflection, right for vertical.

Sound becomes images, or more precisely, frequencies are assigned points on a cartesian grid.

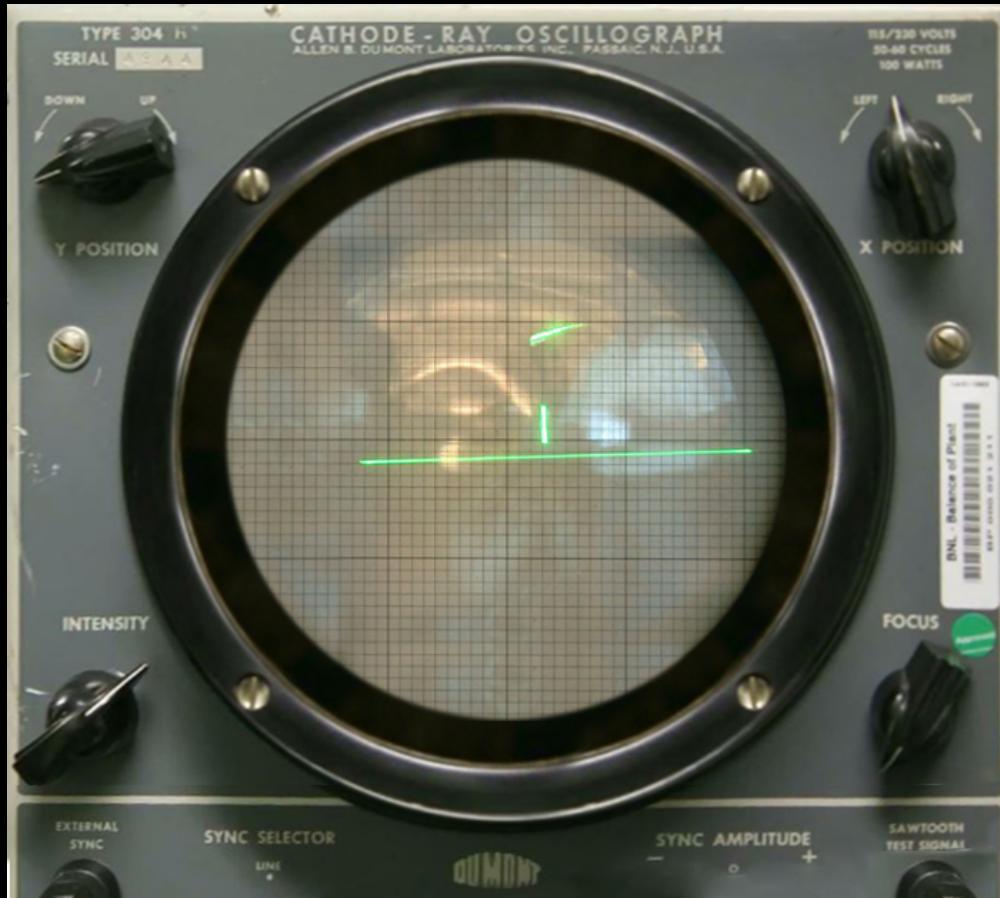


# Control Signals

Enterprising hackers long ago figured out how to generate specific control signals in order to play games on oscilloscopes.

Tennis for Two

Photo credit: Brookhaven National Laboratory



# Control Signals

We can use the same techniques to craft custom control signals to move the laser galvos.

Photo credit: leafflower via Wikipedia



# Software

TouchDesigner - Windows

Direct generation of control signals. Built in EtherDream support.

Cons: difficult to optimize signals

# Software

python - osx / linux

Uses Jacob Potter's dac.py lib

<https://github.com/j4cbo/j4cDAC/blob/master/tools/tester/dac.py>

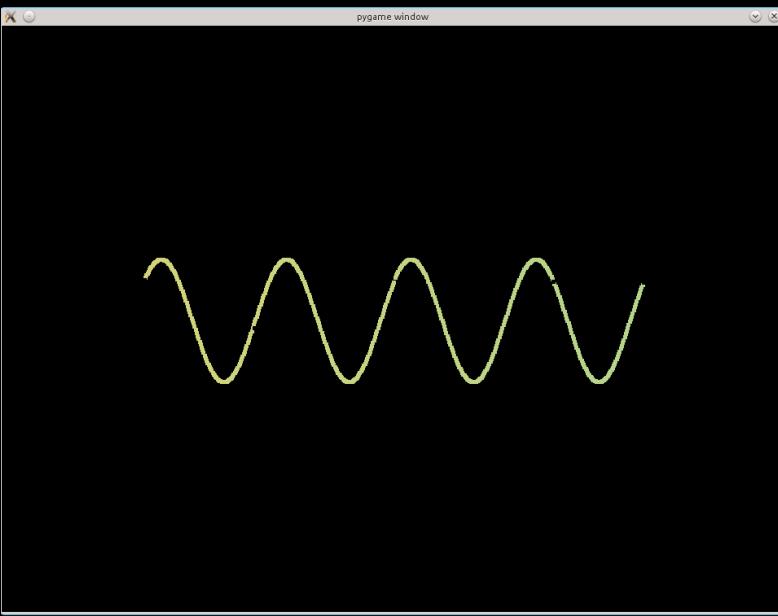


Renders a point stream using generators. Point stream is a tuple with coordinates and colors:  
 $(x, y, R, G, B)$

# Software

## Python ILDA emulator

<https://github.com/lightengine/lightstream>



Visualize your ILDA test signals on the computer before sending them to the laser.

# Software

openFrameworks - osx/linux

ofxIlda / ofxEtherdream



Optimized blanking routines and uniform  
resampling of polygons.

# Software

## Etherdream Driver - windows

<https://github.com/j4.cbo/j4cDAC/tree/master/driver>



C driver code is also available.

# Software

## Lumax - vvvv

[http://vvvv.org/documentation/lumax-\(devices\)](http://vvvv.org/documentation/lumax-(devices))



## DIY Sound Card DAC - openlase C/Python

<https://github.com/marcan/openlase>



# Reference

Ether-dream Codebase

Jacob Potter aka p4cbo

<https://github.com/j4cbo/j4cDAC>

Accurate and Efficient Drawing Method for Laser Projection

Purkhett Abderyim, Osama Halabi, Tadahiro Fujimoto, Norishige Chiba

<http://www.art-science.org/journal/v7n4/v7n4pp155/artsci-v7n4pp155.pdf>

# Reference

ofxIlda Overview Document

Memo Aken

<https://github.com/memo/ofxIlda/wiki>

Etherdream Emulator - Lightstream

Brandon Thomas (eschelon)

<https://github.com/lightengine/lightstream>

also - many other libraries at <https://github.com/echelon>

Laser Super Hexagons

/tmp/lab

<https://github.com/tmplab>