Email: resume.tturner@gmail.com Phone: (618) 402-4677 LinkedIn: linkedin.com/in/ifTaylorthenHire

Software and Electrical Controls Engineer with experience developing advanced logistic applications, designing hydraulic control systems, and implementing chemical process instrumentation.

Work Experience

Bastian Solutions: Robotics - Software Engineer

September 2022 - Present

Scope:

- Developed software to coordinate robots, vision systems, and automation controllers, enabling streamlined logistics operations.
- Implemented cloud-based solutions for blob storage and containerized deployments, streamlining CI/CD pipelines and reducing deployment time by 40%.
- Transitioned prototypes from R&D into production-ready products by establishing testing frameworks and product analytics for iterative improvements. Stable product lines were established and multiple deployments contracted, creating customer partnerships.

Projects:

- Pick and Drop: Pallet pick and drop Python application that detected pallet pocket locations and serialized motion data from an IFM vision system to a FANUC robot via socket communication.
- Smart Pick: Bin picking solution that interfaced an in-house vision system and large language models to guide a robot's motion pipeline. Supporting software tools were also developed, including annotation management software using Azure cloud blob storage and a developed Angular UI for data filtering and AI dataset version control.
- Image Picker: Screen controller for management software that facilitated communication between warehouse picking orders and robots, which used character recognition(OCR) and mouse(HID) to control the management software.
- Stack Order: Box stacking pattern generator for palletization applications. This in-house software was migrated from WinForms to .NET Core and React.js and multi-client web application.

Beckwood Press - Electrical Controls Engineer II Beckwood Press - Electrical Controls Engineer I

October 2021 - September 2022

October 2016 - October 2021

Scope:

- Led electrical system design which included PLC programming, designing UL 508A-certified panels and successful
 customer acceptance testing.
- Developed and maintained machine parameterization databases and standardized control programs, improving modularity and speed of deployment.
- Conducted performance analysis of new product lines, directly informing product enhancements and market readiness.

Projects:

- Hydraulic Control: Closed-loop control algorithms and kinematic models to control the position or force of hydraulic cylinders. The software implemented feed-forward control, kalman filtering, and target generation on multiple automation controller platforms.
- Servo Press: All electric driven press powered by Yaskawa and Allen-Bradley servo controllers. Encoder driven position and load cell force feedback provided the highest level of accuracy of any product line.
- Auxiliary Systems: Control solutions for custom infeed/outfeed, containment, or conveyance systems.

EPIC Inc. - Electrical Controls Electrician

December 2014 - October 2016

Scope:

- Assembled electrical panels and machinery for pilot plants, vision systems, and custom industrial equipment.
- Interpreted and implemented designs conforming to NEC, sanitary/wash-down, and Class I Division I standards.
- Supported engineering during startup and factory acceptance testing to verify functionality and compliance.

Skills

Languages: Python, C#, C++, TypeScript, T-SQL, Structured Text (IEC 61131-3)

Backend: FastAPI, SQLAlchemy, ASP.NET Core, Entity Framework, gRPC

Frontend: Angular, Tailwind CSS, React.js, HTML5, CSS3

DevOps / Cloud: Azure, Docker, Poetry, Deployment Actions, Vercel, CI/CD Pipelines

Automation SCADA: Studio 5000, TwinCAT, TIA Portal, Ignition, Indusoft

Methodologies: OOP, Agile/Scrum, FMEA, SCADA Design, UL 508A, Project Management

Education

Ranken Technical College - Associate Degree in Electrical Control Systems

December 2014

Volunteer