

Resume

Name :- Mr. Pravin Rangnath Dolas

Education :- D.M.E., B.E.(Mech.)

Objective : For achieving the excellence in today's competitive world, seeking a career challenge in an atmosphere where I can use my proven track record with experience in different capacities to gear up and contribute to the mutual growth & success and also to attach value to myself professionally.

Educational Details : DME'1998, BE(Mech)'2002

Exam	Passed On	Board / Univ.	Institute	% Marks	Aggregate	Grade
GATE'03	15/03/2003	Organizer →	IIT, Chennai	66.24 →	Percentile	Qualified
B.E. Mech	02/08/2002	SRTMU, Nanded	Maharashtra College of Engg, Nilanga, Latur	82.11	75.85	Distn.
D.M.E.	30/06/1998	MS BTE Mumbai	Govt. Polytechnic, Ahmednagar	70.42	66.40	1st Class
S.S.C.	30/06/1995	Pune	New English School, Ahmednagar	83.57	-	Distn.

My Outstanding Achievements : Obtained Throughout 1st Class in DME & throughout Distinction in BE.

- ✓ Obtained 1st position in college in DME and in BE-Mech 1st position in the class & 2nd rank in university.
- ✓ In Bajaj, prepared an oracle program for store stock which takes 5 minutes max. against earlier 50 minutes.
- ✓ In Ujwal achieved production increase of 28-30 %, reduced down times, 0% in process rejection, SMED.
- ✓ In ISMT / JSL achieved OEE of 75%, least changeover time, diverted stocks to dispatchables, cost reduction.
- ✓ Contributed in new projects like Cold Drawing of Square Tube and Oval Tube, Reverse Cold Drawing, Cold Drawing of Rifled Tube (helical ribs on ID) in various sizes successfully.

Key Experience Summary :

Sr No	Organization	From Date	To Date	Exp	Position	Area
1	Nikash CNC Engineers Pvt Ltd, Ahmednagar MH	06-July-2015	<u>Till Date</u>	4 Yrs	Senior Manager	Planning Purchase, NPD, RFQ & Costing customer relations
2	The Indian Seamless Metal Tubes Ltd, Ahmednagar MH	09-July-2013	05-Sep-2014	1.2 Yrs	Assistant Vice President	Operations of Cold Draw Bench, Roller Hearth Furnace
3	Jindal SAW Ltd, Sinnar Nashik MH	19-Nov-2012	29-Jun-2013	0.7 Yrs	Assistant Manager - Projects	New Plant setup, startup, erection & commissioning
4	The Indian Seamless Metal Tubes Ltd, Ahmednagar MH	21-Nov-2005	02-Nov-2012	7 Yrs	Senior Executive	Operations of Hot Tube Rolling Mill, Cold Draw Bench
5	Ujwal Electrical Stampings Pvt Ltd, Ahmednagar MH	02-Mar-2003	18-Nov-2005	2.8 Yrs	Shift In Charge – Press Shop	Press Shop Production, Tooling, cost control
6	Bajaj Auto Ltd, Aurangabad MH	26-Oct-1998	25-Oct-1999	1 Yrs	Diploma Trainee Apprenticeship	PPC, NPDR, DMRN
Total				16.7 Yrs		

Skills : Atmosphere Controlled Heat Treatment, Surface Treatment, Effluent Treatment, Sheet Metal, Press Work, SMED, SWOT, OEE, TPM, 5's', Lean, leadership, Pro-Active, Tube Hot Rolling & Tube Cold Drawing, New Part Development, RFQ, Customer relations, Strategic Sourcing, Purchase, Procurement, PPAP, Economical Process Design, Routing, MRP, ERP, SAP, Projects, Team-Building, Vendor Development Production Planning & Control, Capacity Planning, CNC production, CAPA handling, Continuous Improvement, Inventory Control, Brainstorming, Suggestions, Leadership, Work with Integrity, etc.

Working Experience Details :

1] Working with M/s. Nikash CNC Engineers Pvt Ltd, Ahmednagar an ISO 9001-2015 SME, as Senior Manager in Planning & Purchase since 06.07.2015 till date. Reporting to Director & CEO.

❖ **Exposure areas in short** – RFQ, PPAP, Purchase, New Part Development, Feasibility Study, Recovery Plan, CNC/VMC production, Fixture Development, Cost Reduction, Customer MRP, 5's', TPM, Annual budgeting, Strategic Planning, handling critical business issues, Overall management of resources for optimum effectiveness,

❖ **Major assignments performed :**

- Daily processing of components as per customer drawing & specifications, Lean Manufacturing & OEE.
- RFQ's, costing, source materials, defining economical process route for new developments.
- Customer order acceptance, Blanket Purchase Agreement, handling year on year cost reduction to customer.
- Development of new parts/Jig/fixture/Tools/Gauge, Risk Analysis, Timely escalation of non-resolved issues.
- PPAP, Process Planning, Feasibility study & review of new parts, SOPs.
- Relation with customers like Cummins, Mahindra Sanyo, Bobst, Ducati BHEL.
- Central Plan for raw material, gauging, tooling & fixturing and monitoring for timely fulfillment.
- Identifying areas of critical to quality, Reading customer drawings, release of developmental work orders.
- Reviewing project progress, counter acting bottlenecks, Project Management.
- Vendor Development, Supplier handling, strong negotiation skills of cost reduction, Getting Quotes from vendors, Supply chain management, Yield Improvement, sourcing for cost competitive vendor, Purchase Orders, approving indents of CAPEX / OPEX and consumables. Visit to vendor's site for assessment and deciding on vendor qualification and approval, Identification of Quality Supplier Base, Spend Management.
- Year on year cost reduction agreement, adherence to metal market movement.
- Systems and procedures, continual and effective implementation of suggestions.
- Ensure maximum inventory turnover ratio by reducing the lead time of products and increasing sales.
- Functional knowledge of the parts to be located from the source.

2] Worked With M/s ISMT Ltd., MIDC, Ahmednagar an ISO / TS 16949:2009, EMS 14001:2004, CQI-9, OHSAS 18001:2007 as an Assist. Vice President - Cold Draw from 21.11.2005 to 02.11.2012 & 09.07.2013 to 05.09.2014. Reported to Associate Vice President.

❖ **Exposure areas in short** – Hot Rolling Tube Mill & Cold Drawing, Finishing section, Inventory, Safety, API, IBR, PED, feasibilities for NPD, Planning, Roller hearth furnace with Gas Plant control.

❖ **Major assignments performed :**

- Daily rolling of tubes as per targets and maximizing yield & Mill OEE, Cutting, Annealing, Tube drawing. PPC.
- Reducing cost & down time/change over time, toolings cost.
- Process control, continuous improvements, Bright Annealing Furnace with Gas Plant control & Monitoring.
- Maintaining Surface Treatment baths, FMEA, 5s, TPM, QMS, OEE, Kaizen, man, machine, material balancing.

- Making drill rod & hydraulic cylinder tubes with precision finish.
- Effluents (Waste Water & Acid) recycling/disposing. Input material conditioning to improve yield
- Controlling process losses & bottlenecks, preventive maintenance, Capacity & Resources like man, material, Machine planning, cost effective production schedule.

3] Worked with M/s Jindal SAW Ltd, Seamless Divison, Sinnar, Nasik an ISO 9001-2008 & API 5L, API 5CT & API 5D Co. as Cold Draw–Production Manager from 19.11.2012 to 29.06.2013. Reported to DGM - Projects

- ❖ **Exposure areas in short** – New Plant set-up, start-up, layout, toolings, New items, project's progress review, Recruitment, Visits to Vendors for material inspection, process routing & costing, on-Job training, motivating, new production lines, purchase requisitions.

❖ **Major assignments performed :**

- Assisting in projects, tooling design & indents, process layout & routing, equipment trials, Inline modification, Equipment erection & Commissioning.
- Capacity planning, process sheet, budgeting, 5s, TPM, OEE, KAIZEN, handling a team size of 100.
- Setting, Starting new plant & commencing actual production to meet the budget, recruitment, team training & Multi skilling, team management, project review.

4] Worked with M/s. Ujwal Electrical Stampings Pvt. Ltd., MIDC, Ahmednagar an ISO 9001:2008 Co. in business of Supplying stacks of exciter stator/rotors, armatures, compound plate, T.B. cover as Press Shop-In-charge (Production) From 02.03.2003 to 18.11.2005. Reported to Director

- ❖ **Exposure areas in short** – Press Shop Production, sheet metal stampings, SMED, dispatch, Q.C. plan, Maint.

❖ **Major assignments performed:**

- Setting Norms machine wise, daily production according to delivery schedules, Blanking & Piercing plan.
- Monitoring the stocks, eliminate in process rejection, preparing standard operating procedures.
- Resolve tooling and maintenance problems if any. Progressive & Compound dies development.
- Emphasis on ISO requirements, first time OK, TPM, 5s, Kaizen, Kanban, JIT, PQCDSP.
- Minimize material wastage by method/ process modification which helps cost reduction.
- Stores, inward & final inspection, assembly line.

5] Worked with M/s. Bajaj Auto Ltd., Walunj, Aurangabad an ISO 9001:2008 Co. from 26.10.1998 to 25.10.1999 as Diploma Trainee (Apprenticeship) Engineer in PPC dept. Reported to Operations Manager (PPC & DMRN).

- ❖ **Exposure areas in short** – Engg. Changes, BOM, norms setting, colour plan, vehicle & engine assembly.

❖ **Major assignments performed:**

- Implementation of Engg. Changes and modification, stock balancing, Preparation of Bill of materials.
- Norms establishment, monitoring, improvements. NPDR, DMRN for 2Wh and 3-Wh automobiles.
- Preparation of daily colour plan considering stock, delivery schedule & marketing requirements.
- Cost reduction, method modification & alternative ideas, consumables & non-consumables balancing.

Professional Trainings : Servicing of auto engines, Team-Building, Safety, Leadership, FMEA, PPAP, TPM, 5's', Cost,
Or Meetings attended QMS- tool, Intrapreneurship, Communication Skills, Presentation Skills, Teaching & Learning Community (TLC), Cummins Suppliers Meet, Bobst – Supplier Business Partner.

Projects : Sand Moulding Machine in D.M.E. / Core Shooter in B.E.

PERSONAL DETAILS

- **Address** : Bungalow No.8, Anker Colony, Opp. Balasaheb Mahaska Medical College, Nagpur, Ahmednagar-414 111 [M.S] India
- **Mobile No.** 📞 : +91(0) 9960226969 / 8805757991.
- **Date of Birth** : 5th June 1980
- **Sex** : Male
- **Languages Known** : Marathi, Hindi & English.
- **Valid Passport** : Till March 2024
- **Marital Status** : Married
- **Nationality** : Indian

- **Email ID** : pravinkumardolas@rediffmail.com , prdolas1980@gmail.com

- **Computer Exposure** : MS-office, Auto-CAD, ERP, SAP, Online systems of Customers.
- **Hobbies** : Sports, T.V., Body Exercise, Music, Internet, Driving, Travelling.

- **Last Salary Drawn** : **Rs.9,50,000 per year**
- **Salary Expected** : Negotiable

- **Field Of Interest** : Production, Planning, Engg, Projects, Development, Purchase & Overall Mgmt.

- **Ready to Relocate** : Yes

- **Preferred Locations** : Ahmednagar, Pune, Nasik, Aurangabad, Mumbai, Thane, All Maharashtra, Goa, Gujarat,

- **Notice Period** : 30 Days

- **Preferred Meeting Day** : Any Saturdays (It's my weekly off day)