|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| **SAI HEERA APARTMENT FLAT NO 905**  **MOSHI PUNE 412105** SHARAD KALIADAS PATIL MO-9529866028 [E-Mail-shrdpatil3@gmail.com](mailto:E-Mail-shrdpatil3@gmail.com)  **B.E MechanicalEngineerTotal Work Experience: 10.5 years**  OBJECTIVE  To be a very successful enterprising professional looking for challenging job responsibilities in (**Sheet Metal Stamping & welding**) manufacturing in Automobile Industry with lots of enthusiasm and innovative ideas & to explore my knowledge so as to achieve more heights with the growth of organization.  STRENGTHS   * Formulating & implementing strategies for achieving annual business goals for the division & managing overall operations of the unit * Coordinating with various functions, ensuring optimum utilization of the resources, implementing and maintaining the quality management systems * Handling press tooling/die preventive, changeover and breakdown activities and new product development press tooling/die tryout activities   KEY SKILLS.   * Extensive experience of production, planning, Project management, design and client liaison. * Experience of interpreting specifications and preparing technical proposals. * Hands on experience with hydraulic and mechanical press, Resistance (Spot, Projection) Welding, Manual & Robotic (OTC) Welding Arc Welding-MIG etc * Ability to multi-task in demanding engineering environment. * A strong track record in delivering project on time and within budget. * Able to ensure that all H & S procedures are met and maintained. * Resolving complex technical issues and coming up with fast efficient solutions. * Ability to assess the financial feasibility and impact of proposed budget items and also alternative. * Experience in Lean Manufacturing, Six Sigma and Supply Chain Management. * Knowledge of **1200**,**500,200,300,150 ton press** & its function and its different equipment working. * Good problem solving & Team work skills. * LEAN Projects – Value Stream Mapping, Cellular Layout, Welding time reduction abilities. * Knowledge of **TPM(Total Productive Maintenance).** * Knowledge of **5S ,PPAP,LEAN MFG,SMED,KAIZEN,POKAYOKE.** * Knowledge of **EMS 14001-2006/ TS 16949-2009/ ISO 9001-2008**   PRESENT EMPLOYER  **Company’s Name : AUTOMOTIVE STAMPING AND ASSEMBLIES LTD** (MARKAL-PUNE)  **Product : Sheet Metal components and welded assembly.**  **Certification Of co. : ISO 9001-2008, TS 16949-2009, EMS 14001-2004 (Approach for TPM)**  **Customer : TATA MOTORS, FIAT, JCB,KOBALCO, GMI,PIAGGIO**  **Designation : *ASSISTANT MANAGER.(Production planning and control Department)***  **Period : *JUNE-2019 to Till Date***  JOB PROFILE   * Planning, coordinating and implementing action plans for meeting targets for productivity, quality, and delivery for lacking targets as per business plan. * Day-to-Day Production planning to achieve daily targets and monthly schedule, Cycle time * Capacity/Capability analysis and Capacity Planning * Ensuring optimum utilization of materials & maximum cost savings and meeting departmental yield targets * Responsible for all Processes& manufacturing in **Press Shop** & Handle the 1200T, 800T,500T,200T,150T press. * Ensuring system implementation by following the requirements as per the standards TS 16949 and VDA 6.3 * Coordinate activities within the department in the field of production, quality, safety and environment. * Analyzing production & quality problems/ rejections, taking corrective & preventive actions and updating production & quality related documentation like OPLs & Kaizen Sheets * Ensuring manufacturing process meets and runs as per Standards including process flow diagrams, control plans. * Focusing on areas like cost reduction / improvement of productivity. * Day-to-Day Production planning to achieve daily targets and monthly schedule, Cycle time * reduction in Bottleneck operations Conducting Daily routine Management that have Gap   analysis in terms of Production, quality .Man power Planning for the propose   * Determine customer requirements, and evaluate Competitive products as required. * To handle the customer Process audit, EMS OHSAS Audit& TS Audit. * To analyze &reduce the loss time occursduring production by TPM Way by setting kaizen KPI & KRA target. * Customer complaint Analysis root cause analysis, initiating corrective & preventive actions. * Co-ordinate with the Design, Maintenance, purchase related to the production improvement project. * Analyses the defect matrix for reducing the *PPM* level & eliminate the customer complain. * Drive continual ***improvement projects*** in production process. * Identify, Arrange/give training on ***Productionissues and requirements***.&***verify effectiveness***. * Periodic and need based ***Production Data analysis*** and **presentation.** * Give the Training about company production process to newly join operator, Trainee engineer and Asst engineer   PREVIOUS EMPLOYER  **Company’s Name : CAPARO ENGINEERING INDIA LTD**(MARKAL-PUNE)  **Product : Sheet Metal components and welded assembly.**  **Certification Of co. : ISO 9001-2008, TS 16949-2009, EMS 14001-2004 (Approach for TPM)**  **Customer : Volkswagen, Benteler India, JBM Auto, Mahindra & Mahindra. (**including export )  **Designation :  *Assistant manager.(planning department)***  **Period : *Aug-2016 to June2019***  PREVIOUS EMPLOYER  **Company’s Name : RELIABLE AUTOTECH PVT LTD**(CHAKAN-PUNE)  **Product : Sheet Metal components and welded assembly.**  **Certification Of co. : ISO 9001-2008, TS 16949-2009, EMS 14001-2004 (Approach for TPM)**  **Customer : Volkswagen, Benteler India, JBM Auto, Mahindra & Mahindra. (**including export )  **Designation :  *Sr. Officer production.(In Press shop Department)***  **Period : *May-2013 to Jan2016***  **Functioning as a shift in charge**   * Applying best engineering practices and ensuring complete safety for workers as well as machines and equipment * Calculating high-peak production activities and analyzing on reducing downtime and outages * Ensuring production improvement and cycle time reduction. * Controlling rejection, process improvement and maintenance through PPM meeting. * planning of shift supervisors meet the daily dispatch plan as per customer schedule * Identify and solve problems in structural way. * Monitor if all procedures and work instructions are followed. * Organize team meetings give instructions and coordinate trainings. * Evaluating production activities and providing recommendation on cost cutting and optimizing productivity * Developing and executing standard operating procedures for production activities * Staying current with latest engineering technology and production processes * Investigating and solving problems without halting production processes   Simmonds Marshall LTD. Pune [July to May 2013]   * Jr. Engineer:- (press shop) * Plan, Track, Monitor and Ensure deliveries as per Customer requirements. * Responsible for maintaining minimum inventory of finished components * Experience in new product development process * Develops and implements plans to support lean manufacturing through the Production System * Responsible for identifying and reducing waste money. * Use the 5S Concept to improve the housekeeping in the Workplace & Reduce the searching time * Responsible for all Processes & manufacturing in **Press Shop**& Handle the 300T, 200T, 150T press. * Investigate, analyze and implement improvement ideas suggested by coworkers. * Planning and introducing efficient production methods to maximize company output. * Practicing the procedures of 5S, Kaizen, PokaYoke, Kanban, Visual Management etc. in line.   ACHIEVEMENTS   * **500 Ton** press Speed/SPM **improvement Project achieved 5 from 3 SPM to production rate increase.** * Successfully JH and KK Pillar **TPM.** * **800 Ton** Schuler and Erfurt presses SMED Project achieved **10 Min. /Setup from 15 Min. /Setup.** * **Increase 7% R.M. utilization by implementing Zigzag feeding instead of Single Strip feeding.**   I.T SKILL /Computer Literacy   * MS OFFICE (Excel, word, Paint, PPT, Outlook etc), Etc * **SAP(PP module).**   TRAINING OBTAINED   * TPM, 5’S , Time-Management, Leadership , EMS 14001-2004 ,SPC, QMS , Kaizen &Poka yoke * ISO/TS16949 at RBES Nashik. * 1 month training at RBES Nasik for Engineering grooming program.   EDUCATION QUALIFICATIONS   |  |  |  |  |  | | --- | --- | --- | --- | --- | | **Year** | **Examination** | **Institution** | **Board/ University** | **Percentage %** | | June-2009 | B.E  Mechanical  Engineering | TPCT college of Engineering Osmanabad. | **AURANGABAD** | 61.25% | | June-2006 | DME | Govt. Polytechnic Osmanabad | MSBTE | 61.23% | | March-2003 | SSC | Shree. Ganesh VidhyalayaUajni. | LATUR | 75.86% |   I hereby declare that all the information furnished above is true to the best of my knowledge.  **(Sharad k.Patil.)** |
| M-9529866028 |