

## REPLACEMENT

### HINT:

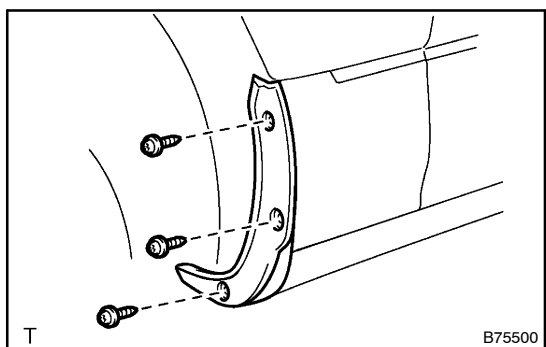
- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.
- When replacing the moulding, heat the body and moulding using a heat light.

### Heating temperature:

Item	Temperature
Body	40 to 60°C (104 to 140°F)
Moulding	20 to 30°C (68 to 86°F)

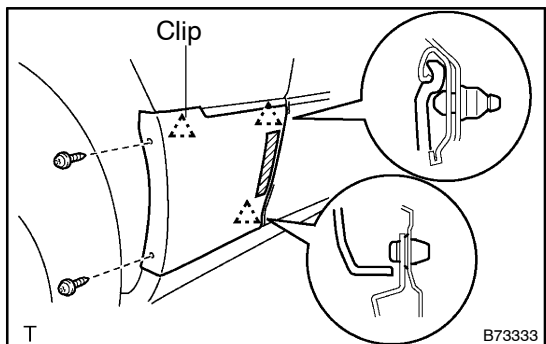
### NOTICE:

**Do not heat the body and moulding excessively.**



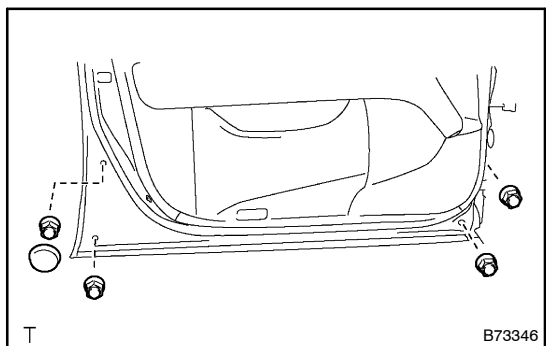
### 1. REMOVE FRONT FENDER MUDGUARD SUB-ASSY LH (W/ MUDGUARD)

- (a) Using a hexagon wrench, remove the 3 screws and front mudguard.



### 2. REMOVE FRONT FENDER OUTSIDE MOULDING LH

- (a) w/o Mudguard:  
Using a hexagon wrench, remove the 2 screws.
- (b) Using a moulding remover, pry out the moulding.
- (c) Pull off the moulding by cutting the adhesive with a knife.
- (d) Remove the moulding.



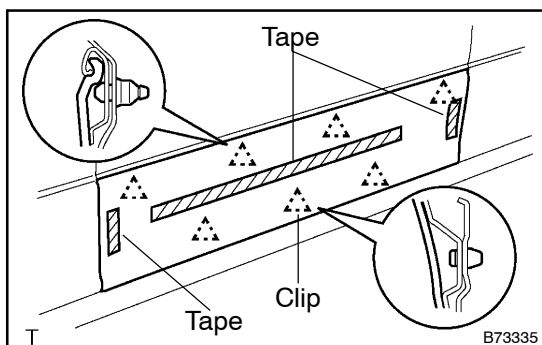
### 3. REMOVE FRONT DOOR OUTSIDE MOULDING LH

- (a) Using a screwdriver, remove the hole cover.

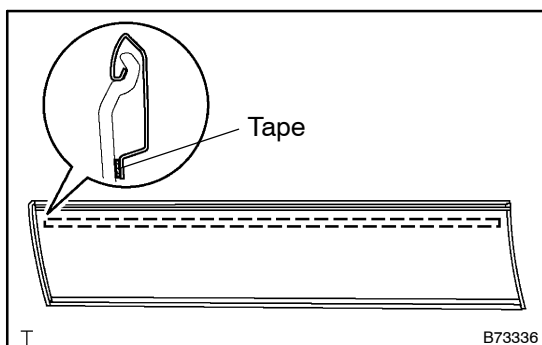
#### HINT:

Tape the screwdriver, tip before use.

- (b) Remove the 4 nuts.

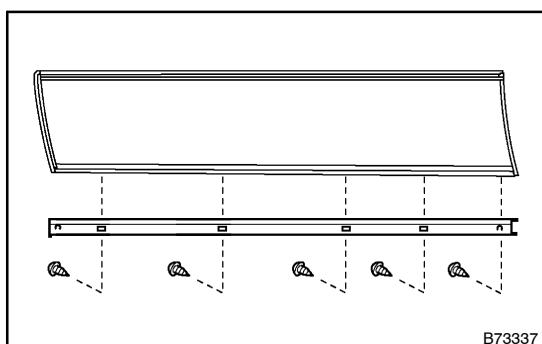


- (c) Using a moulding remover, pry out the moulding.
- (d) Pull off the moulding by cutting the adhesive with a knife.
- (e) Remove the moulding.



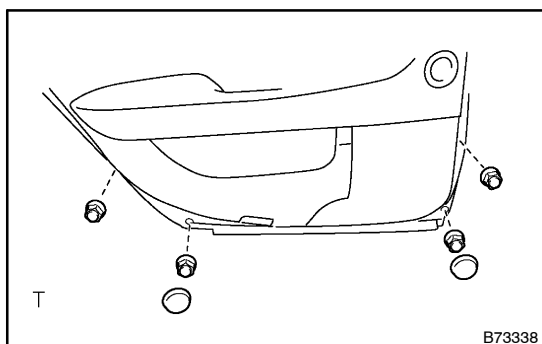
#### 4. REMOVE FRONT DOOR OUTSIDE MOULDING UPPER LH

- (a) Using a moulding remover, pry out the moulding.
- (b) Pull off the moulding by cutting the adhesive with a knife.
- (c) Remove the front door outside moulding upper from the front door outside moulding.



#### 5. REMOVE FRONT DOOR OUTSIDE MOULDING LOWER LH

- (a) Remove the 5 screws and front door outside moulding lower from the front door outside moulding.



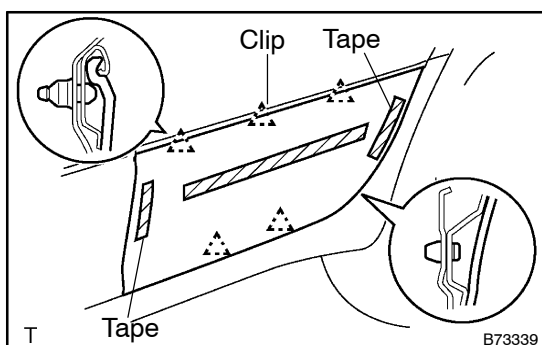
#### 6. REMOVE REAR DOOR OUTSIDE MOULDING LH

- (a) Using a screwdriver, remove the 2 hole covers.

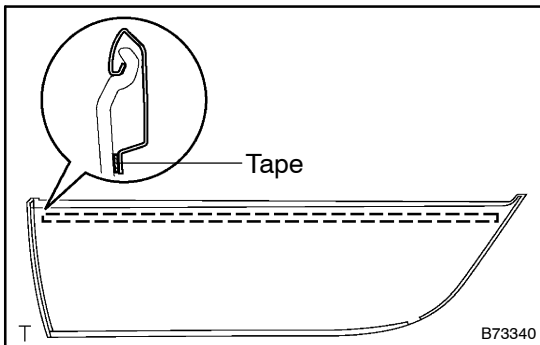
HINT:

Tape the screwdriver tip before use.

- (b) Remove the 4 nuts.

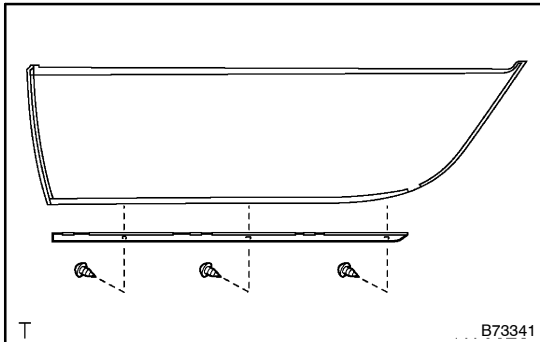


- (c) Using a moulding remover, pry out the moulding.
- (d) Pull off the moulding by cutting the adhesive with a knife.
- (e) Remove the rear door outside moulding.



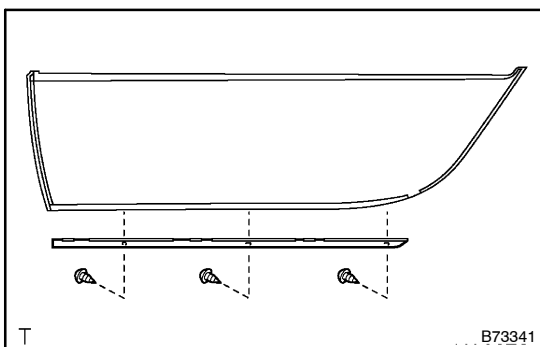
## 7. REMOVE REAR DOOR OUTSIDE MOULDING UPPER LH

- (a) Using a moulding remover, pry out the moulding.
- (b) Pull off the moulding by cutting the adhesive with a knife.
- (c) Remove the rear door outside moulding upper from the rear door outside moulding.



## 8. REMOVE REAR DOOR OUTSIDE MOULDING LOWER LH

- (a) Remove the 3 screws and moulding.



## 9. INSTALL REAR DOOR OUTSIDE MOULDING LOWER LH

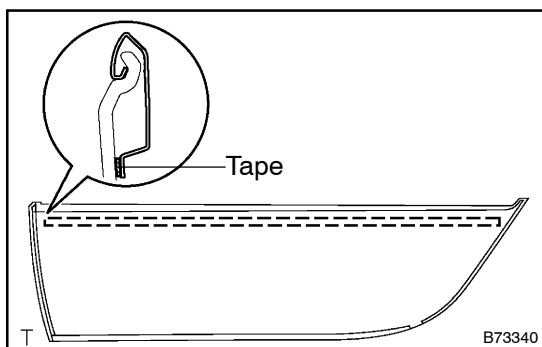
- (a) Install the lower moulding to the rear door outside moulding with the 3 screws.

## 10. INSTALL REAR DOOR OUTSIDE MOULDING UPPER LH

- (a) Clean the body surface.
  - (1) Using a heat light, heat the body surface.
  - (2) Remove the double-sided tape from the body.
  - (3) Wipe off the stains with cleaner.
- (b) If reusing moulding:
 

Clean the moulding.

  - (1) Using a heat light, heat the moulding.
  - (2) Remove the double-sided tape from the moulding.
  - (3) Wipe off the stains with cleaner.



- (4) Apply new double-sided tape to the moulding, as shown in the illustration.
- (c) Install the moulding.
  - (1) Using a heat light, heat the body and moulding.
  - (2) Remove the peeling paper from the face of the moulding.

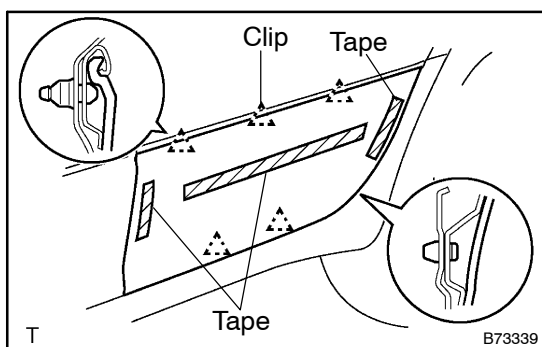
**HINT:**

After removing the peeling paper, keep the exposed adhesive free from dirt and other contaminants.

- (d) Install the moulding.

**11. INSTALL REAR DOOR OUTSIDE MOULDING LH**

- (a) Clean the body surface.
  - (1) Using a heat light, heat the body surface.
  - (2) Wipe off the stains with cleaner.
- (b) If reusing moulding:
  - (1) Using a heat light, heat the moulding.
  - (2) Remove the double-sided tape from the moulding.
  - (3) Wipe off the stains with cleaner.



- (4) Apply new double-sided tape to the moulding, as shown in the illustration.
- (c) Install the moulding.
  - (1) Using a heat light, heat the body and moulding.
  - (2) Remove the peeling paper from the face of the moulding.

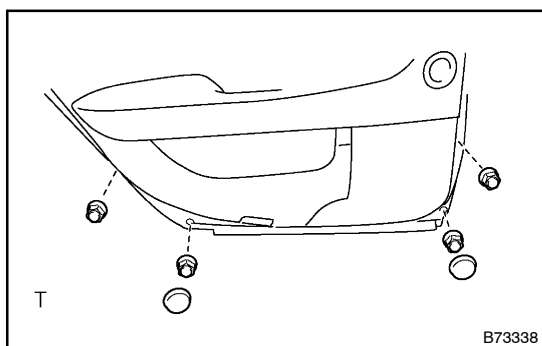
**HINT:**

After removing the peeling paper, keep the exposed adhesive free from dirt and other contaminants.

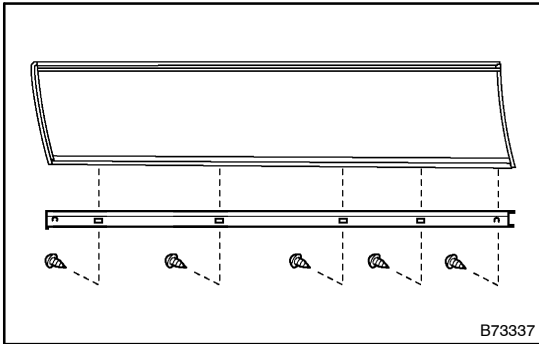
- (3) Engage the 5 clips and install the moulding, and firmly press on the moulding.

**NOTICE:**

**Do not apply excessive force onto the moulding, but steady pressure with your thumbs.**



- (d) Install the rear door outside moulding with the 4 nuts.
- (e) Install the 2 hole covers.



## 12. INSTALL FRONT DOOR OUTSIDE MOULDING LOWER LH

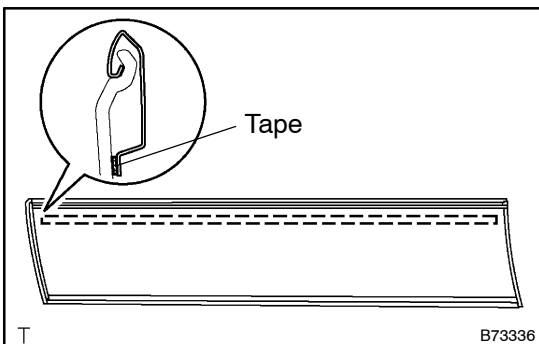
- (a) Install the lower moulding to the outside moulding with the 5 screws.

## 13. INSTALL FRONT DOOR OUTSIDE MOULDING UPPER LH

- (a) Clean the body surface.
  - (1) Using a heat light, heat the body surface.
  - (2) Remove the double-sided tape from the body.
  - (3) Wipe off the stains with cleaner.
- (b) If reusing moulding:
 

Clean the moulding.

  - (1) Using a heat light, heat the moulding.
  - (2) Remove the double-sided tape from the moulding.
  - (3) Wipe off the stains with cleaner.



- (4) Apply new double-sided tape to the moulding, as shown in the illustration.
- (c) Install the moulding.
  - (1) Using a heat light, heat the body and moulding.
  - (2) Release the peeling paper from the face of the moulding.

### HINT:

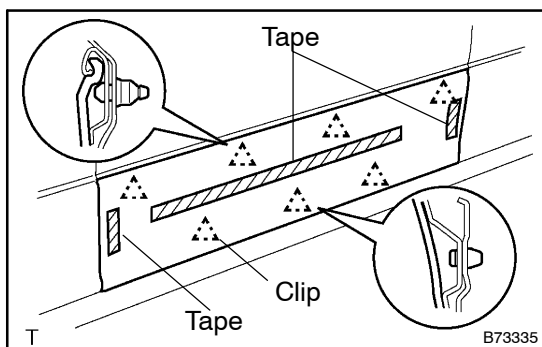
After removing the peeling paper, keep the exposed adhesive free from dirt and other contaminants.

## 14. INSTALL FRONT DOOR OUTSIDE MOULDING LH

- (a) Clean the body surface.
  - (1) Using a heat light, heat the body surface.
  - (2) Remove the double-sided tape from the body.
  - (3) Wipe off the stains with cleaner.
- (b) If reusing moulding:
 

Clean the moulding.

  - (1) Using a heat light, heat the moulding.
  - (2) Remove the double-sided tape from the moulding.
  - (3) Wipe off the stains with cleaner.



- (4) Apply new double-sided tape to the moulding, as shown in the illustration.
- (c) Install the moulding.
  - (1) Using a heat light, heat the body and moulding.
  - (2) Remove the peeling paper from the face of the moulding.

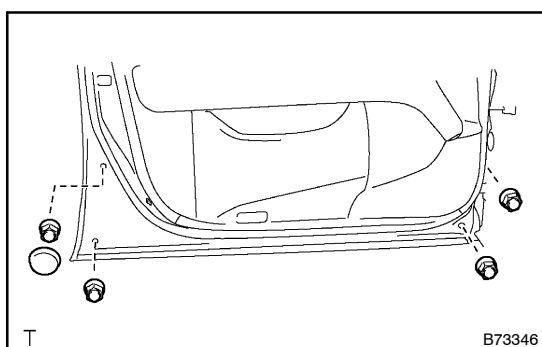
**HINT:**

After removing the peeling paper, keep the exposed adhesive free from dirt and other contaminants.

- (3) Engage the 7 clips and install the moulding, and firmly press on the moulding.

**NOTICE:**

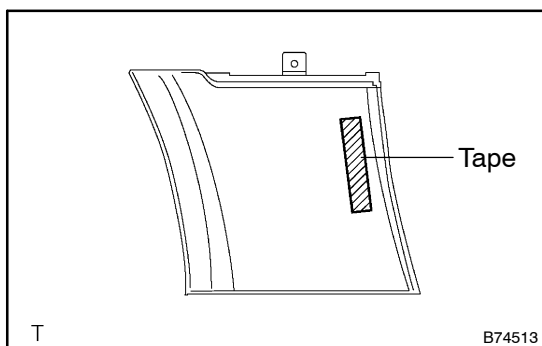
**Do not apply excessive force onto the moulding, but steady pressure with your thumbs.**



- (d) Install the moulding with the 4 nuts.
- (e) Install the hole cover.

**15. INSTALL FRONT FENDER OUTSIDE MOULDING LH**

- (a) Clean the body surface.
  - (1) Using a heat light, heat the body surface.
  - (2) Remove the double-sided tape from the body.
  - (3) Wipe off the stains with cleaner.
- (b) If reusing moulding:  
Clean the moulding.
  - (1) Remove the double-sided tape from the moulding.
  - (2) Wipe off the stains with cleaner.

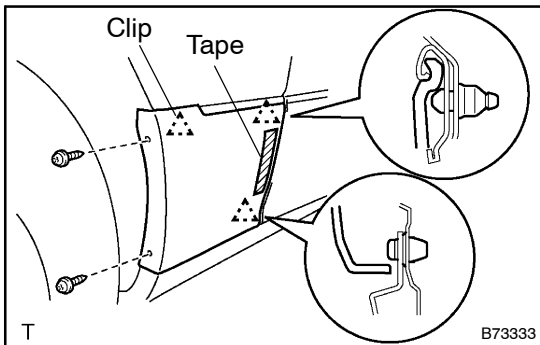


- (3) Apply new double-sided tape to the moulding, as shown in the illustration.
- (c) Install the moulding.
  - (1) Using a heat light, heat the body and moulding.
  - (2) Remove the peeling paper from the face of the moulding.

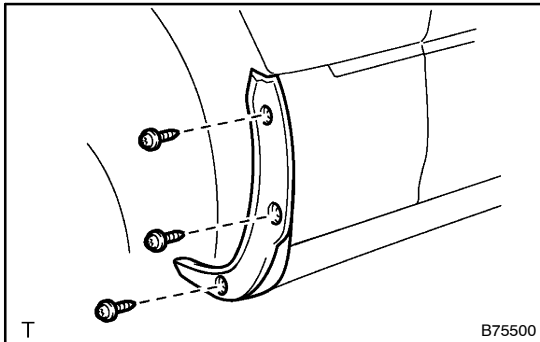
**HINT:**

After removing the peeling paper, keep the exposed adhesive free from dirt and other contaminants.

- (d) Install the front fender moulding.



- (e) w/o Mudguard:  
Using a hexagon wrench, install the 2 screws.



**16. INSTALL FRONT FENDER MUDGUARD SUB-ASSY  
LH (W/ MUDGUARD)**

- (a) Using a hexagon wrench, install the front mudguard with the 3 screws.