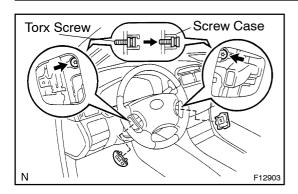
SR0T2-05



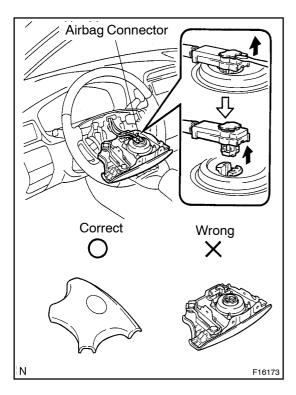
REMOVAL

1. REMOVE STEERING WHEEL PAD

NOTICE:

If the airbag connector is disconnected with the ignition switch at ON or ACC, DTCs will be recorded.

- (a) Place the front wheels facing straight ahead.
- (b) Remove the steering wheel lower No. 2 cover and pad switch modulator cover.
- (c) Using a torx driver, loosen the 2 torx screws until the groove along the screw circumference catches on the screw case.
- (d) Disconnect the connector.



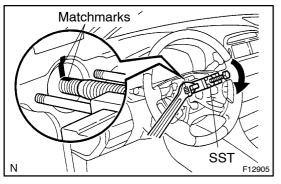
- (e) Pull out the wheel pad from the steering wheel.
- (f) Using a screw driver, disconnect the airbag connectors as shown in the illustration.

CAUTION:

- When storing the wheel pad, keep the upper surface of the pad facing upward.
- Never disassemble the wheel pad.

NOTICE:

When removing the wheel pad, take care not to pull the airbag wire harness.



2. REMOVE STEERING WHEEL

- (a) Disconnect the connectors.
- (b) Remove the steering wheel set nut.
- (c) Place matchmarks on the steering wheel and main shaft assembly.
- (d) Using SST, remove the steering wheel.

SST 09950-50013 (09951-05010, 09952-05010, 09953-05020, 09954-05021)

LEXUS LS430 SUP (RM875E)

3. REMOVE NO. 1 UNDER COVER

- (a) Remove the 2 screws and disconnect the No. 1 under cover.
- (b) Disconnect the 2 connectors, DLC3 and remove the No.1 under cover.
- 4. REMOVE FINISH PLATE
- 5. REMOVE NO. 1 SAFETY PAD
- (a) Remove the 2 screws and disconnect the engine hood release lever.
- (b) Remove the 2 bolts and disconnect the No. 1 safety pad.
- (c) Disconnect the connectors, clamps and remove the No. 1 safety pad.

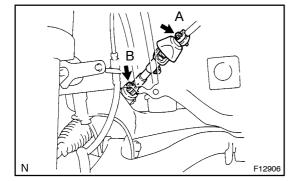
6. REMOVE COLUMN LOWER COVER

Remove the 3 screws and column lower cover.

7. REMOVE NO. 5 HEATER TO REGISTER DUCT

Remove the clip and No. 5 heater to register duct.

- 8. w/ Smart key system:
 DISCONNECT STEERING LOCK SWITCH AND ACTUATOR
- (a) Disconnect the connectors.
- (b) Remove the 3 bolts and disconnect the steering lock switch and actuator.
- 9. REMOVE AIR SEALED PLATE



10. REMOVE SLIDING YOKE SUB-ASSEMBLY

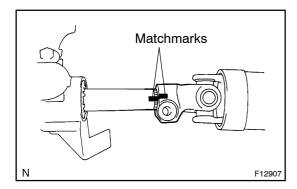
- (a) Place matchmarks on the sliding yoke sub–assembly and control valve shaft.
- (b) Remove the 2 bolts and sliding yoke sub-assembly.
- 11. REMOVE STEERING COLUMN ASSEMBLY
- (a) Disconnect the connectors.
- (b) Loosen the clamp.
- (c) Disconnect the No. 2 column hole cover sub-assembly.
- (d) Remove the return spring.
- (e) Remove the 4 column assembly set nuts and steering column assembly.
- (f) Remove the intermediate shaft dust cover.

12. REMOVE COLUMN UPPER COVER, COMBINATION SWITCH AND SPIRAL CABLE

- (a) Remove the column upper cover.
- (b) Remove the 2 screws and combination switch.
- (c) Remove the spiral cable.

NOTICE:

Do not disassemble the spiral cable or apply oil to it.



13. REMOVE NO. 2 INTERMEDIATE SHAFT ASSEMBLY

- (a) Place matchmarks on the intermediate shaft and main shaft assembly.
- (b) Remove the bolt and No. 2 intermediate shaft assembly.
- 14. REMOVE STEERING PAD SWITCH MODULATOR

Remove the 4 bolts and disconnect the steering pad switch modulator.