

# TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
Starter			
Starter wire clamp x Wire bracket	9.8	100	87 in·lbf
Starter wire x Starter assy	9.8	100	87 in·lbf
End cover x Brush holder	1.4 kW type	15	13 in·lbf
	2.0 kW type	39	34 in·lbf
Starter housing x Magnetic switch	1.4 kW type	60	52 in·lbf
	2.0 kW type	95	82 in·lbf
End cover with starter yoke x Starter housing	1.4 kW type	60	52 in·lbf
	2.0 kW type	95	82 in·lbf
Lead wire of starter yoke x Terminal C	5.9	60	52 in·lbf
Starter assy x Cylinder block	39	400	29
Water by-pass pipe x Cylinder block	18	185	13
V-bank cover x V-bank cover bracket	5.0	51	44 in·lbf
Generator			
Generator x Cylinder block	39	400	29
Generator x Grand cable	12	122	8.9
Bearing retainer x Drive end frame	2.3	24	20 in·lbf
Generator pulley x Rotor	111	1,132	82
Generator x Cord clip	5.9	60	52 in·lbf
Coil assy x Drive end frame	5.8	59	51 in·lbf
Brush holder assy x Coil assy	1.8	18	16 in·lbf
Rear end cover x Coil assy	4.6	47	41 in·lbf
V-bank cover x V-bank cover bracket	5.0	51	44 in·lbf