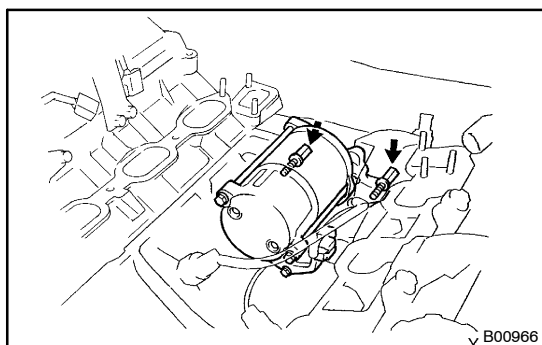
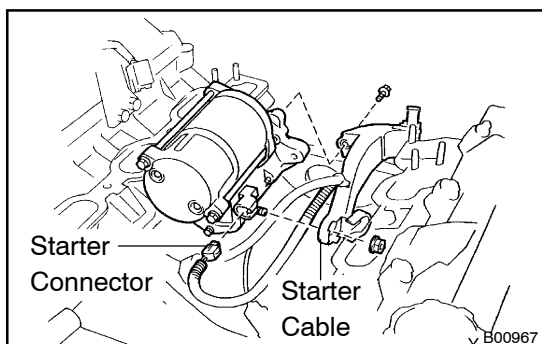


REMOVAL

1. REMOVE V-BANK COVER
2. REMOVE AIR CLEANER INLET AND INTAKE AIR CONNECTOR
3. DISCONNECT THROTTLE BODY
(See page FI-38)
4. REMOVE INTAKE MANIFOLD ASSEMBLY
(See page EM-40)
5. REMOVE REAR WATER BYPASS JOINT
(See page EM-40)
6. REMOVE WATER BYPASS PIPE
 - (a) Remove the bolt.
 - (b) Pull out the water bypass pipe from the water pump.
 - (c) Disconnect the wire clamp from the bracket on the water bypass pipe.
 - (d) Remove the O-ring from the water bypass pipe.



7. REMOVE STARTER
 - (a) Remove the 2 bolts holding the starter to the cylinder block.
 - (b) Disconnect the starter from the cylinder block.



- (c) Disconnect the starter connector.
 - (d) Remove the nut, and disconnect the starter wire.
 - (e) Remove the bolt, and disconnect the wire clamp from the starter and remove the starter.