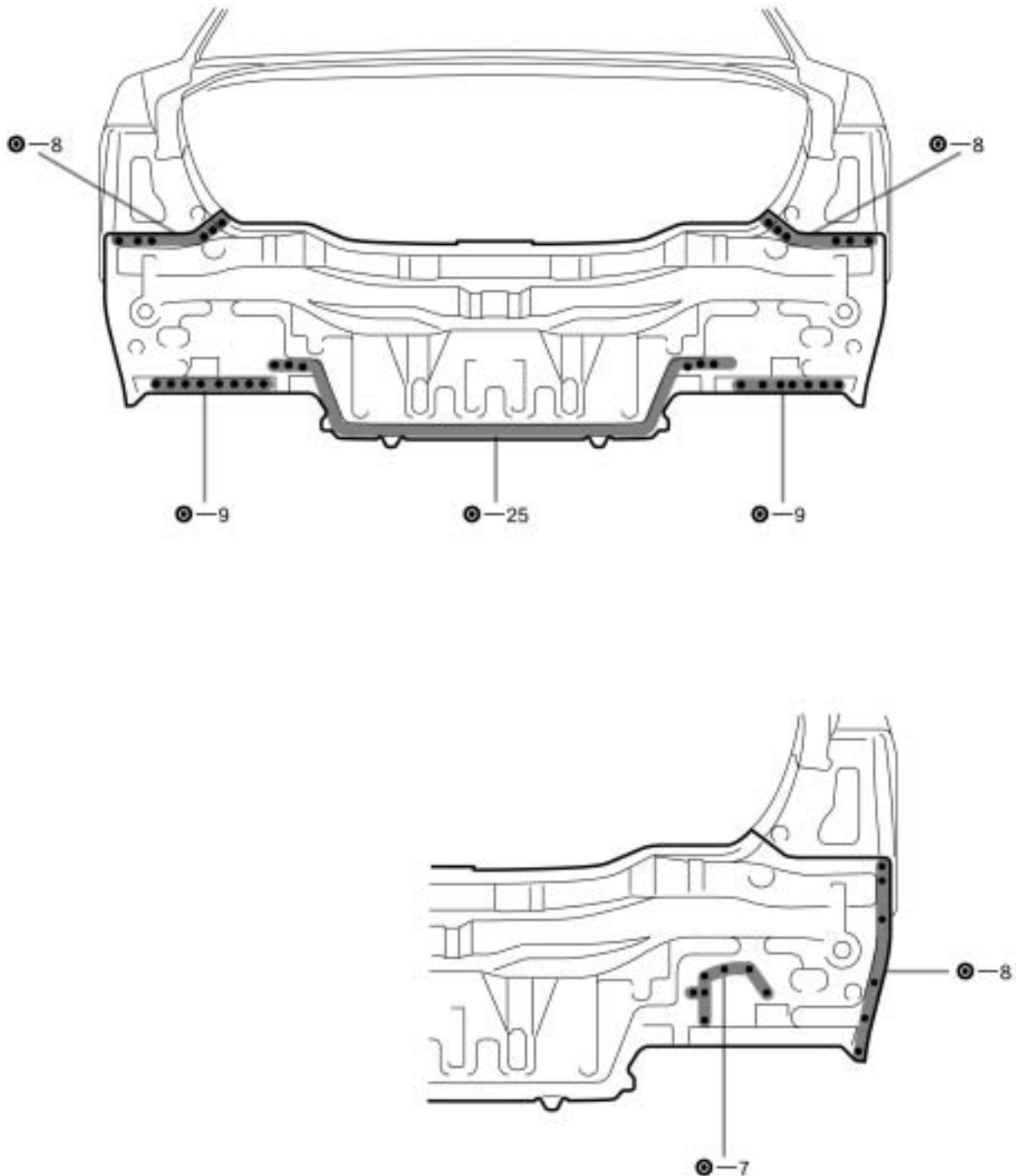


## BODY LOWER BACK PANEL (ASSY) REPLACEMENT

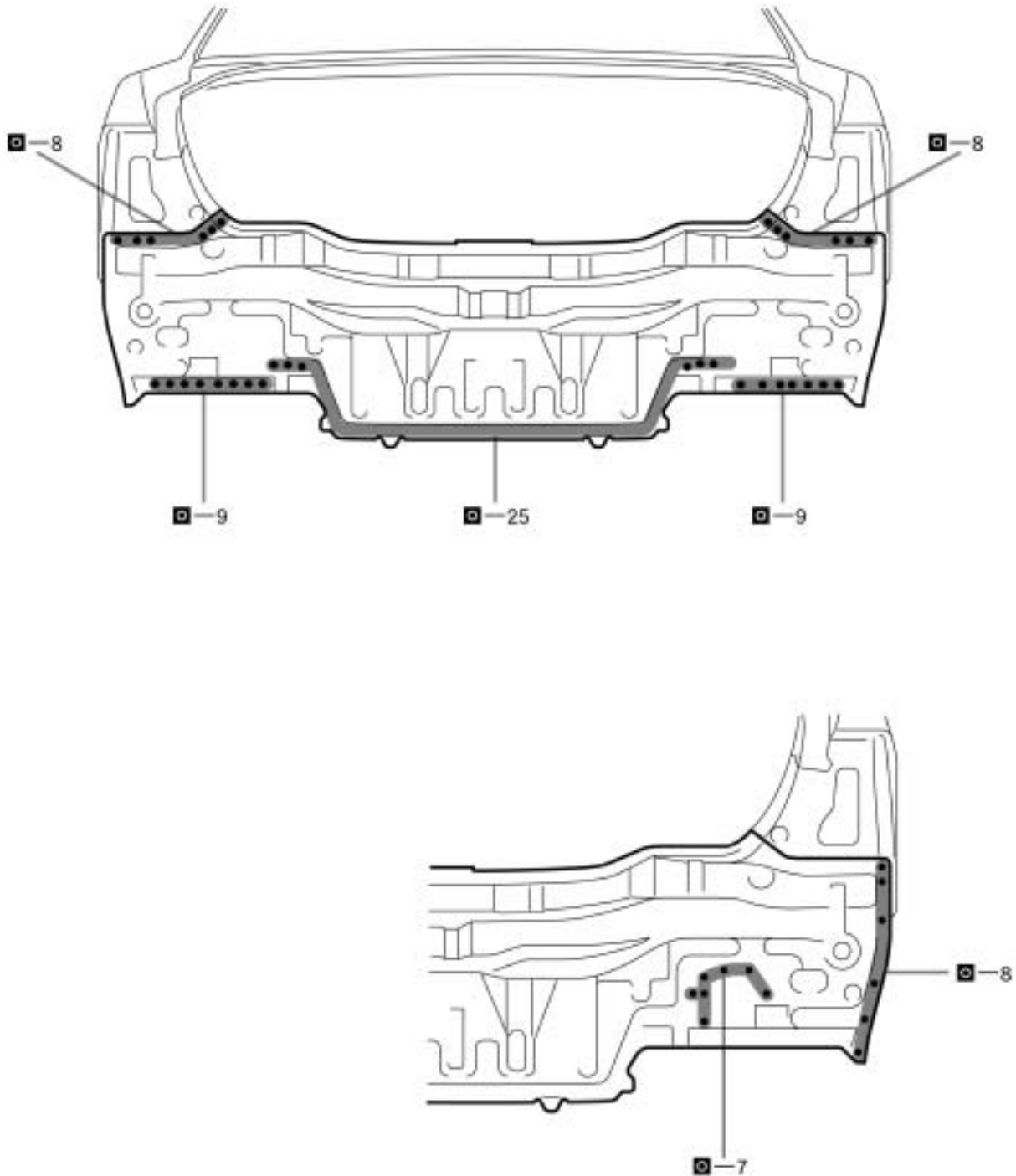
### 1. REMOVE BODY LOWER BACK PANEL



## 2. INSTALL BODY LOWER BACK PANEL

### HINT:

Inspect the fitting of the luggage compartment door and rear combination light, etc., before welding, since this affects the appearance of the finish.



3. MEASURING THE OPENING PORTION DIMENSIONS ([See page BP-88](#))
4. APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT ([See page PC-1](#))
5. APPLYING UNDER COATING ([See page PC-7](#))
6. APPLYING ANTI-RUST AGENT
  - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.