

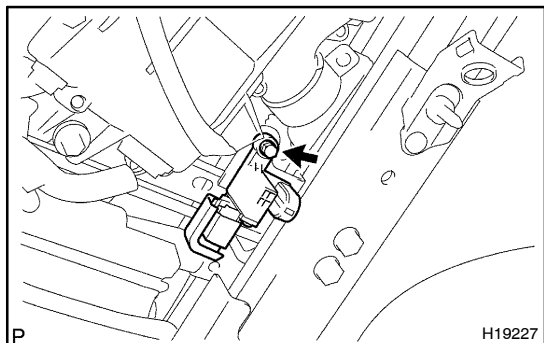
## DISASSEMBLY

### 1. REMOVE FRONT SEAT UNDER TRAY

Remove the 4 screws and front seat under tray.

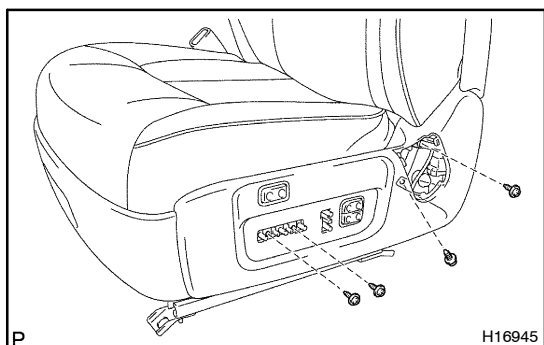
### 2. REMOVE FRONT SEAT UNDER TRAY RAIL

### 3. REMOVE POWER SEAT SWITCH KNOBS



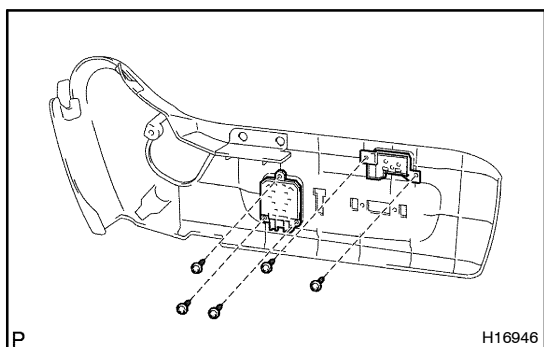
### 4. REMOVE SEAT POSITION SENSOR ASSEMBLY

Remove the bolt and seat position sensor assembly.



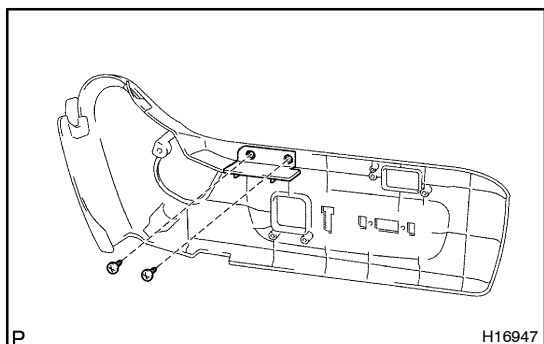
### 5. REMOVE FRONT SEAT CUSHION SHIELD

Remove the 4 screws and front seat cushion shield.



### 6. REMOVE SEAT CUSHION SWITCH AND POWER LUMBER SUPPORT SWITCH

- (a) Disconnect the connectors.
- (b) Remove the 2 screws and seat cushion switch.
- (c) Remove the 3 screws and power lumbar support switch.

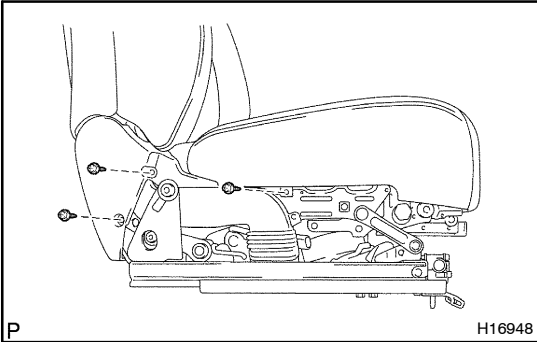


### 7. REMOVE FRONT SEAT HINGE COVER

Remove the 2 screws and front seat hinge cover.

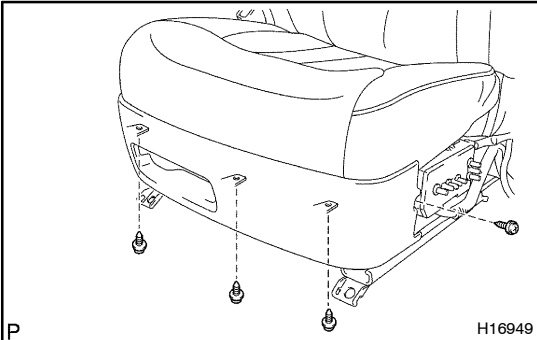
### 8. REMOVE FRONT SEAT INNER BELT

Remove the nut and front seat inner belt.



## 9. REMOVE FRONT SEAT CUSHION INNER SHIELD

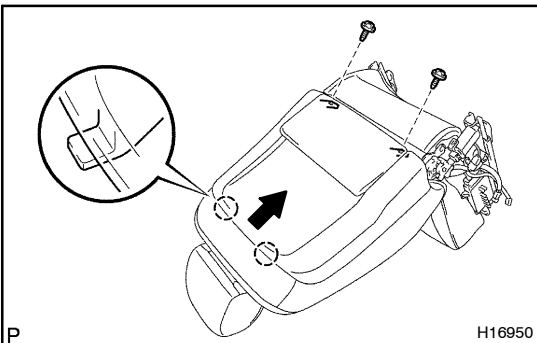
Remove the 3 screws and front seat cushion inner shield.



## 10. REMOVE FRONT SEAT CUSHION FRONT SHIELD

- Remove the 4 screws.
- Slide the front seat cushion front shield toward to remove it.

## 11. REMOVE POWER SEAT SWITCH

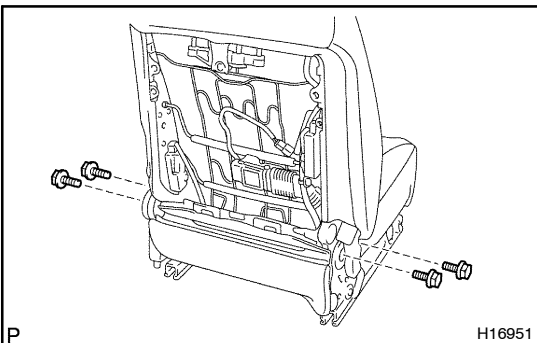


## 12. REMOVE FRONT SEATBACK BOARD

- Remove the 2 screws.
- Remove the front seatback board as shown in the illustration.

## 13. REMOVE SEATBACK ASSEMBLY

- Climate control seat:  
Remove the 3 screws and disconnect the air duct.
- Disconnect the connectors and disengage the clamps.

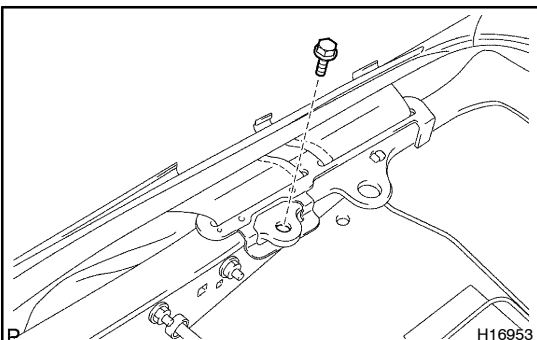


- Remove the 4 bolts and seatback assembly.

## 14. REMOVE HEADREST

Remove the headrest from the seatback assembly.

## 15. REMOVE HEADREST SUPPORTS



## 16. REMOVE SEATBACK FRAME

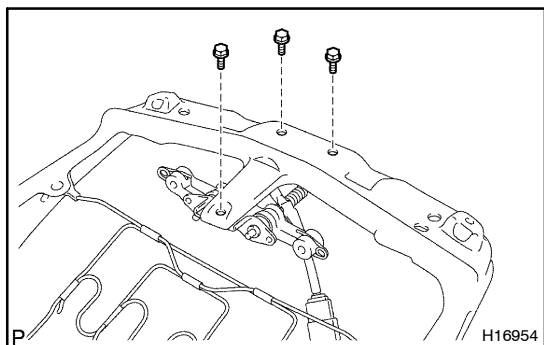
- Remove the bolt and seat cover hook.
- Remove the seatback frame from the seatback cover with pad.

### NOTICE:

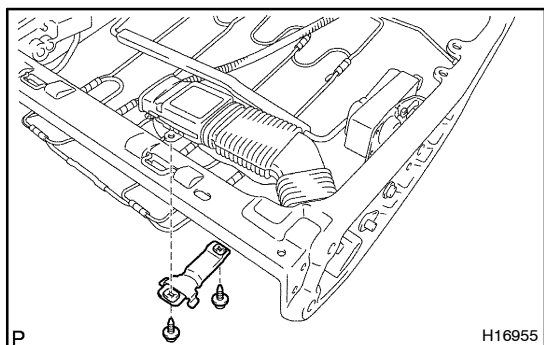
**Do not damage the side airbag assembly.**

## 17. REMOVE SEATBACK COVER

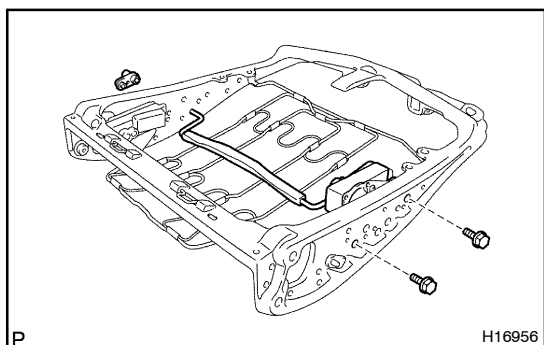
Remove the hog rings and seatback cover from the seatback pad.

**18. REMOVE HEADREST ADJUSTER**

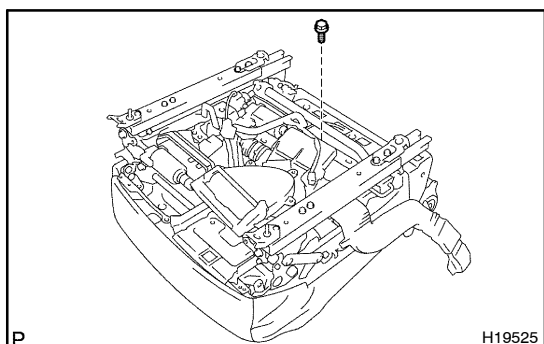
- (a) Disengage the connector clamps.
- (b) Remove the 3 bolts and headrest adjuster from the seat-back frame.

**19. Climate control seat:  
REMOVE AIR DUCT**

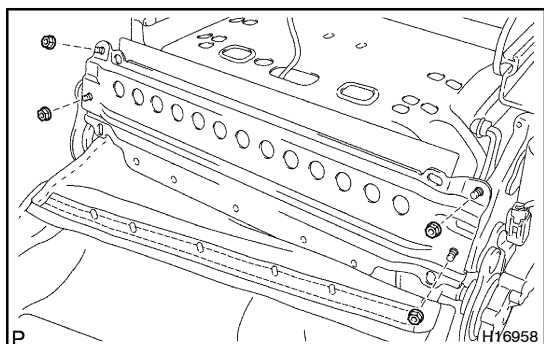
Remove the 2 screws, bracket and air duct from the seatback frame.

**20. REMOVE LUMBER SUPPORT ADJUSTER**

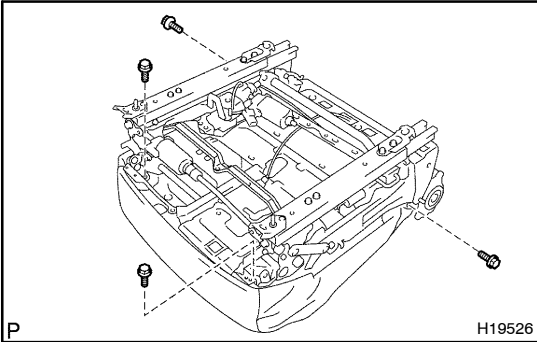
- (a) Remove the 2 bolts, lumbar support adjuster and spacer.
- (b) Employ the same manner described above to the other side.

**21. Climate control seat:  
REMOVE AIR RESERVOIR ASSEMBLY**

- (a) Disengage the seat cushion cover hook.
- (b) Disconnect the connectors and disengage the connector clamps.
- (c) Remove the bolt and air reservoir duct.

**22. REMOVE LOWER SEAT CUSHION SHIELD**

Remove the 4 nuts and lower seat cushion shield.

**23. REMOVE SEAT CUSHION ASSEMBLY**

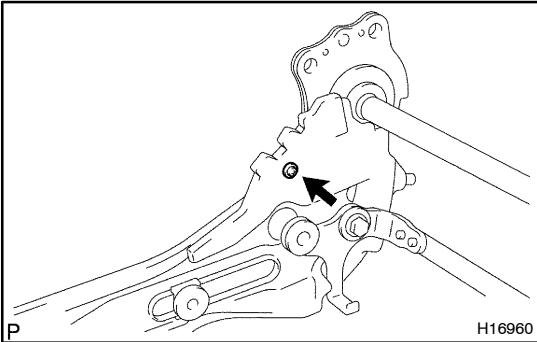
Remove the 4 bolts and seat cushion assembly.

**24. REMOVE SEAT CUSHION FRAME**

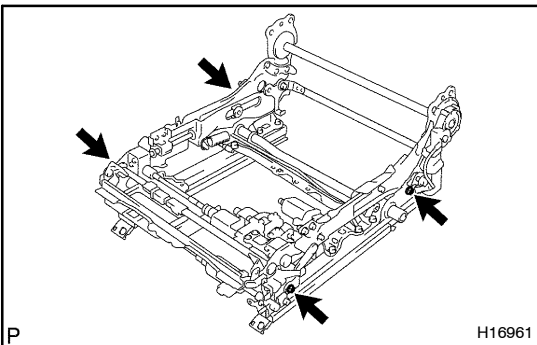
Disengage the seat cushion cover hook, then remove the seat cushion frame from the seat cushion cover with pad.

**25. REMOVE SEAT CUSHION COVER**

Remove the hog rings and seat cushion cover from the seat cushion pad.

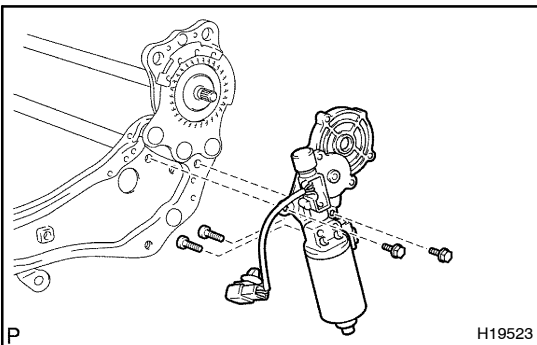
**26. REMOVE RECLINING ADJUSTER INSIDE COVER**

- (a) Remove the screw and reclining adjuster inside cover.
- (b) Employ the same manner described above to the other side.

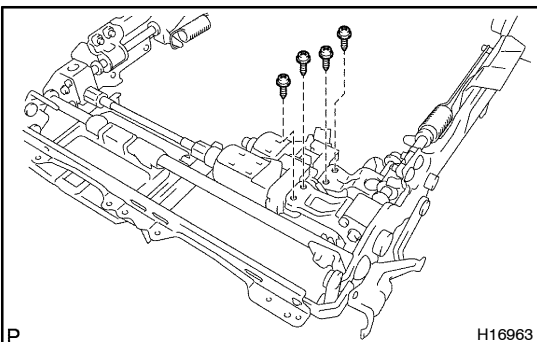
**27. REMOVE POWER RECLINING ADJUSTER ASSEMBLY**

Using a torx socket wrench, remove the 4 torx screws and power reclining adjuster assembly.

**Torx socket wrench: T40 (Part No. 09042-00020 or locally manufactured tool)**

**28. REMOVE RECLINING MOTOR**

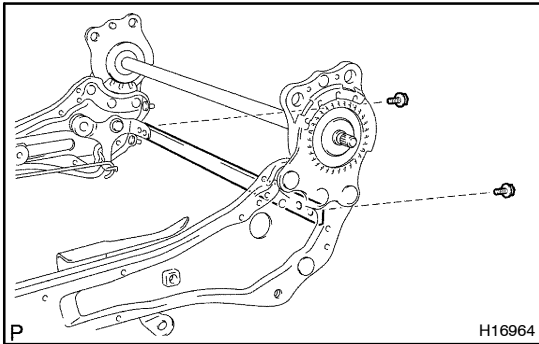
- (a) Remove the 2 bolts and reclining motor assembly.
- (b) Remove the 2 screws and reclining motor from the bracket.

**29. REMOVE TILT MOTOR**

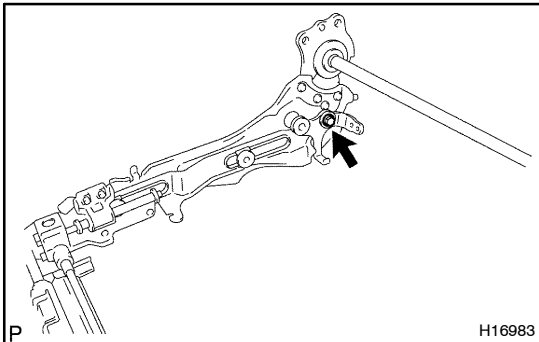
Remove the 2 screws and tilt motor.

**30. REMOVE LIFTER MOTOR**

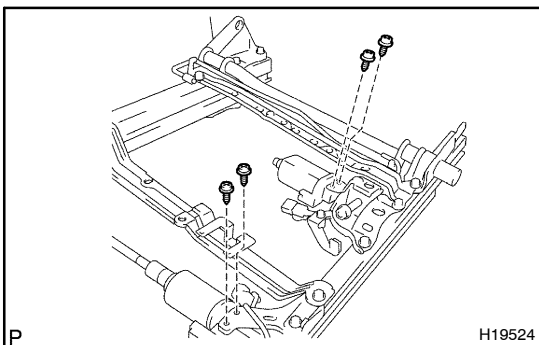
Remove the 2 screws and lifter motor.

**31. REMOVE NO. 1 SEAT CUSHION PLATE**

Remove the 2 bolts and No. 1 seat cushion plate.

**32. REMOVE SEAT CUSHION SPRING****33. REMOVE FRONT SEAT TRAVEL NO. 1 LINK**

- (a) Remove the bolt and front seat travel No. 1 link.
- (b) Employ the same manner described above to the other side.

**34. REMOVE SLIDE MOTOR**

Remove the 2 screws and slide motor.

**35. REMOVE SEAT CUSHION SLIDE MOTOR**

Remove the 2 screws and seat cushion slide motor.