

## INSTALLATION

### 1. INSTALL STARTER

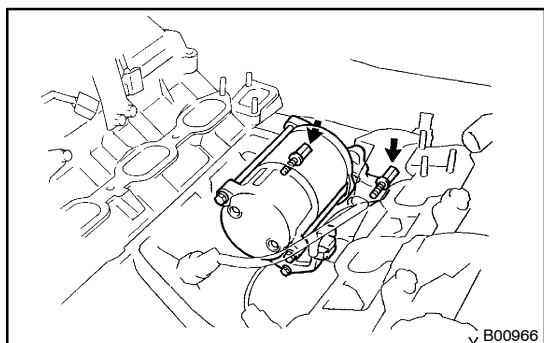
- (a) Install the wire clamp to the wire bracket with the bolt.

**Torque: 9.81 N·m (98 kgf·cm, 84 in·lbf)**

- (b) Connect the starter wire with the nut.

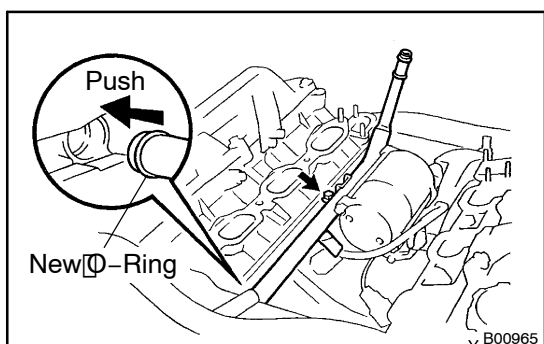
**Torque: 9.81 N·m (98 kgf·cm, 84 in·lbf)**

- (c) Connect the starter connector.



- (d) Install the starter with the 2 bolts.

**Torque: 39 N·m (400 kgf·cm, 29 ft·lbf)**



### 2. INSTALL WATER BYPASS PIPE

- (a) Install a new O-ring to the water bypass pipe.

- (b) Apply soapy water to the O-ring.

- (c) Push in the water bypass pipe end into the pipe hole of the water pump.

- (d) Install the wire clamp to the bracket on the water bypass pipe.

- (e) Install the water bypass pipe with the bolt.

**Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)**

### 3. INSTALL REAR WATER BYPASS JOINT

(See [page EM-65](#))

### 4. INSTALL INTAKE MANIFOLD ASSEMBLY

(See [page EM-65](#))

### 5. CONNECT THROTTLE BODY

(See [page FI-41](#))

### 6. INSTALL INTAKE AIR CONNECTOR AND AIR CLEANER INLET

### 7. INSTALL V-BANK COVER AND ENGINE SIDE COVERS