031TV-01

TORQUE SPECIFICATION

Part tightened	N·m	kgf∙cm	ft·lbf
Drain plug x Oil pan sub-assy No. 2	39	400	29
Oil pump body cover x Oil pump body	10	105	7
Oil pump body x Plug for relief valve	49	500	36
Oil pump assy x Cylinder block 12 mm head 14 mm head and 6 mm hexagon head	15.5 30.5	160 310	11 22
Oil strainer x Cylinder block, Oil pump assy	7.5	80	66 in.·lbf
Oil pan sub-assy x Oil pump assy, Rear oil seal retainer	7.5	80	66 in.·lbf
Oil pan sub-assy x Cylinder block 10 mm head 12 mm head	7.5 28	80 290	66 in.·lbf 21
Oil pan baffle plate x Oil pan sub-assy	7.5	80	66 in.·lbf
Oil pan sub-assy No. 2 x Oil pan sub-assy	7.5	80	66 in.·lbf
Oil level sensor x Oil pan sub-assy	6.9	70	61 in.·lbf
Crank position sensor x Oil pump assy	6.5	65	58 in.·lbf
Oil filter bracket sub-assy x Oil pump assy	18	185	13

LEXUS LS430