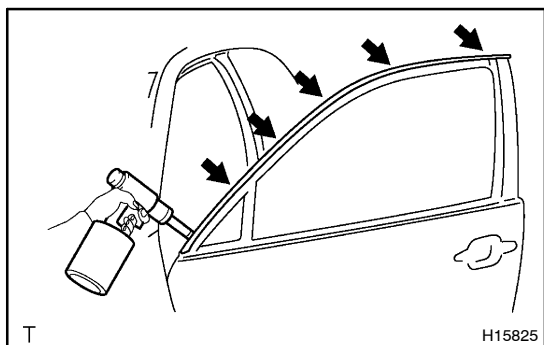


REASSEMBLY

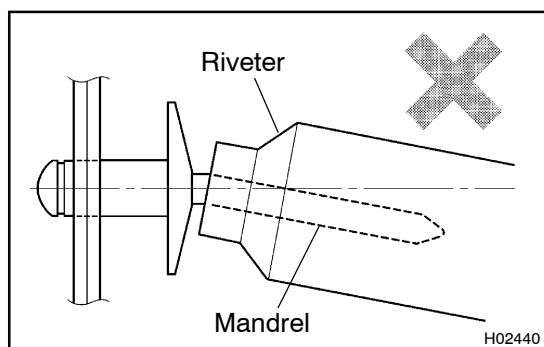
1. INSTALL WINDOW FRAME REAR MOULDING

Install the window frame rear moulding with the 3 screws.



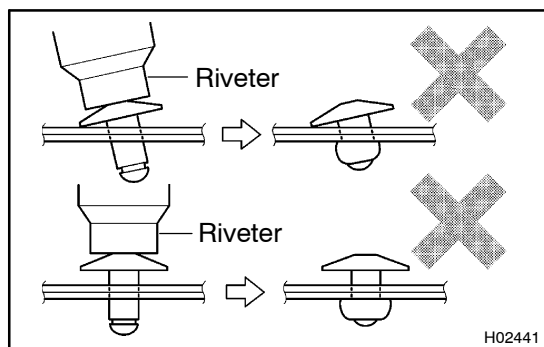
2. INSTALL WINDOW FRAME FRONT MOULDING

Using an air riveter with nose piece No. 1, install 6 new rivets and moulding.

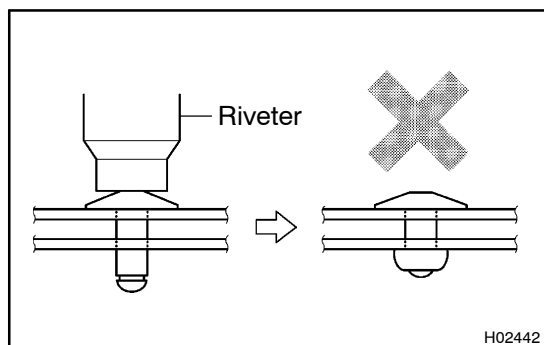


NOTICE:

- **Prizing a riveter leads to damage to the riveter, loose tightening and bending the mandrel.**



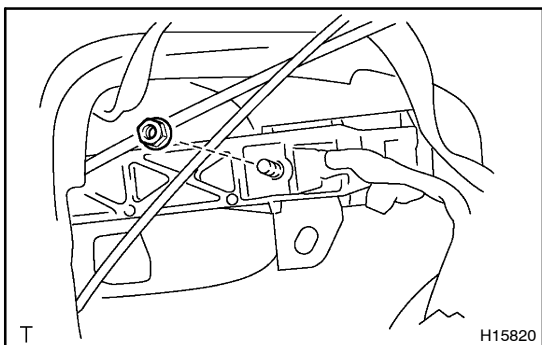
- **Loose tightening may result from either tilting the riveter while handling or the riveter not connecting to the material.**



- **Loose tightening also occurs when a rivet is applied between materials without touching.**

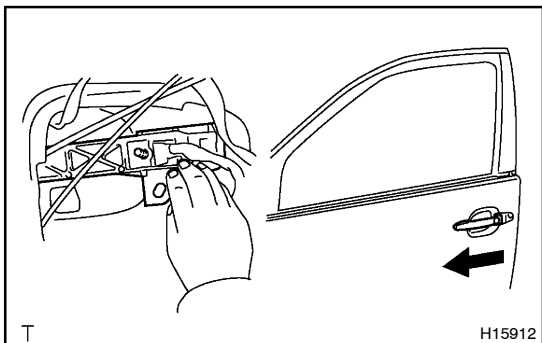
3. INSTALL FRONT DOOR NO. 2 WEATHERSTRIP

Install the front door No. 2 weatherstrip with the clip.



4. INSTALL OUTSIDE HANDLE COVER, OUTSIDE HANDLE AND OUTSIDE HANDLE FRAME

- (a) Install the outside handle frame with the nut.
Torque: 5.5 N·m (56 kgf·cm, 49 in·lbf)
- (b) w/ Smart key system:
Connect the connector and wire harness clamps.
- (c) Install the outside handle front pad.

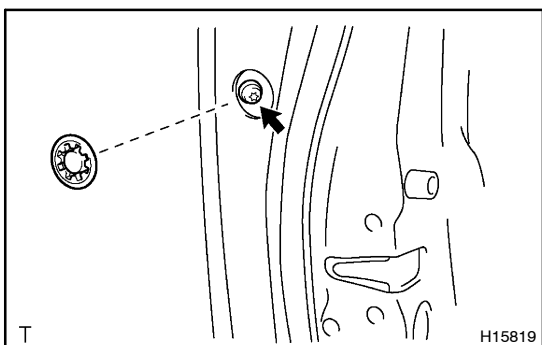


- (d) Hold the outside handle frame with your hand, and slide the outside handle forward to install it.

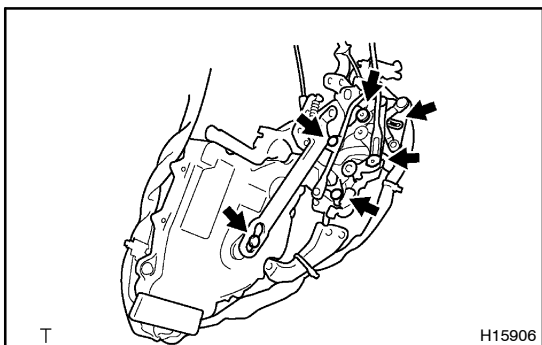
NOTICE:

Do not damage the body surface.

- (e) w/ Smart key system:
Connect the connector.
- (f) Install the outside handle rear pad.



- (g) Using a torx wrench, tighten the screw and install the outside handle cover.
Torque: 5.5 N·m (56 kgf·cm, 49 in·lbf)
- (h) Install the hole plug.

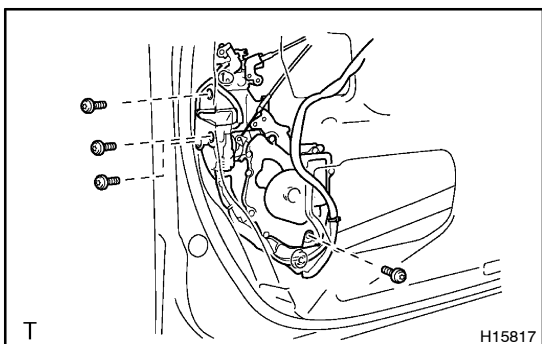


5. INSTALL DOOR CLOSER

HINT:

Apply MP grease to the sliding and rotating parts of the door closer.

- (a) Install the door lock remote control cable and door inside locking cable.



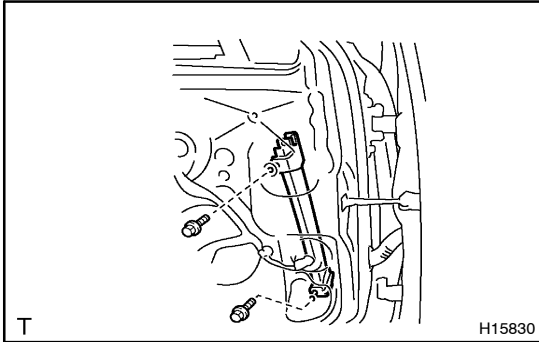
- (b) Using a torx wrench, install the 4 screws and door closer.
Torque: 5.5 N·m (56 kgf·cm, 49 in·lbf)

HINT:

Apply adhesive to the 4 torx screws.

Part No. 08833-00070, THREE BOND 1324 or equivalent

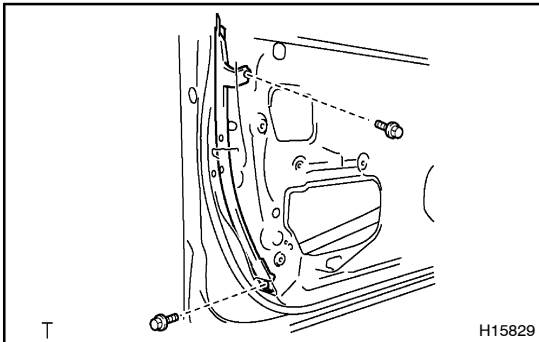
- (c) Connect the opening control link to the outside handle frame.
- (d) Connect the connector and wire harness clamps.



6. INSTALL DOOR WINDOW FRONT GUIDE

Install the door window front guide with the 2 bolts.

Torque: 8.0 N·m (82 kgf·cm, 71 in·lbf)



7. INSTALL DOOR WINDOW REAR GUIDE

Install the door window rear guide with the 2 bolts.

Torque: 8.0 N·m (82 kgf·cm, 71 in·lbf)

8. INSTALL WINDOW REGULATOR MOTOR

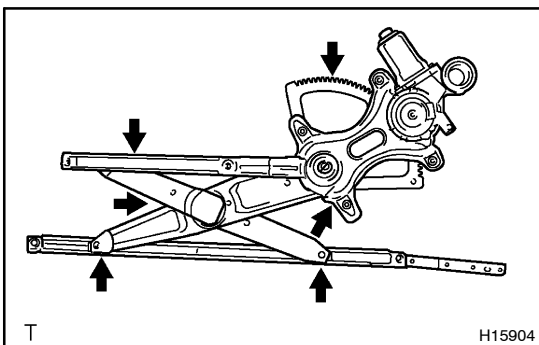
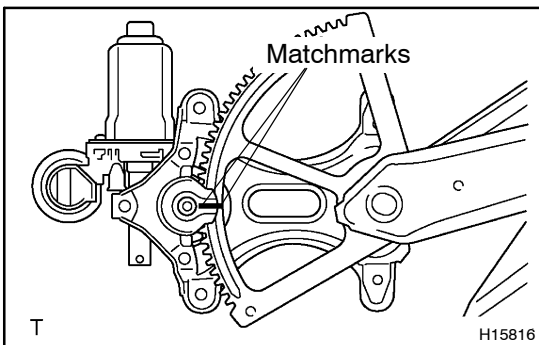
NOTICE:

If having rotated the motor only, reset the motor ([See page BE-93](#)).

HINT:

Never rotate the motor to the down direction until the complete of the window glass installation.

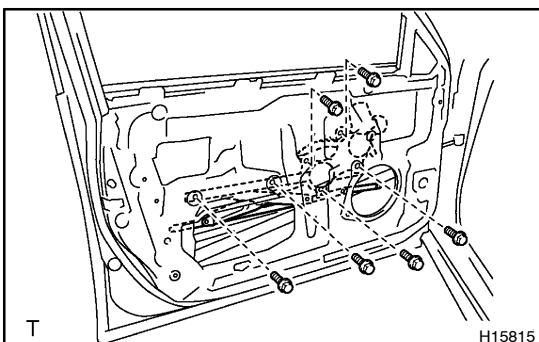
- Align the matchmarks on the window regulator motor bracket and regulator gear.
- Using a torx wrench, install the 3 screws and motor.



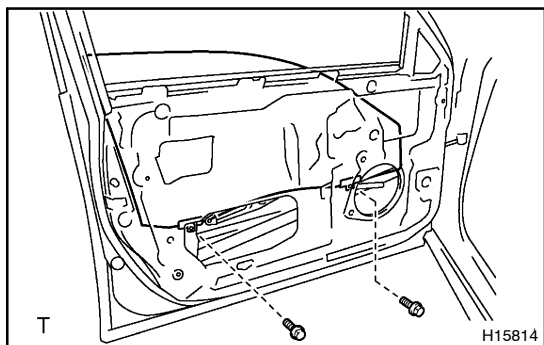
9. INSTALL WINDOW REGULATOR

HINT:

Apply MP grease to the sliding and rotating parts of the window regulator.



- Install the regulator through the service hole with the 6 bolts.
Torque: 11 N·m (115 kgf·cm, 8 ft·lbf)
- Connect the connector.



10. INSTALL DOOR GLASS

HINT:

Insert a shop rag inside the door panel to prevent scratching the glass.

- (a) Put the door glass in the door panel carefully.

NOTICE:

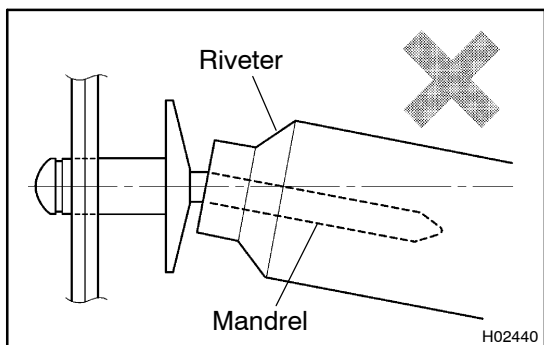
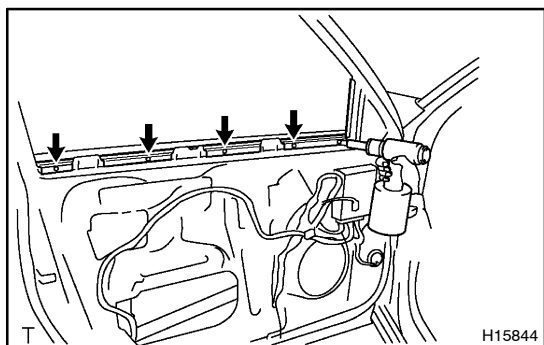
Do not damage the door glass.

- (b) Install the door glass to the window regulator with the 2 bolts.

Torque: 5.5 N·m (56 kgf·cm, 49 in·lbf)

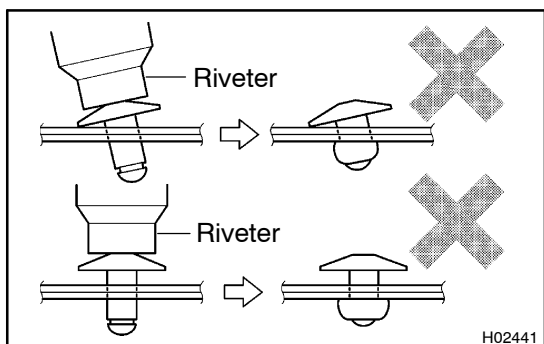
11. INSTALL DOOR GLASS RUN

Using an air riveter with nose piece No. 1, install 5 new rivets and glass run.

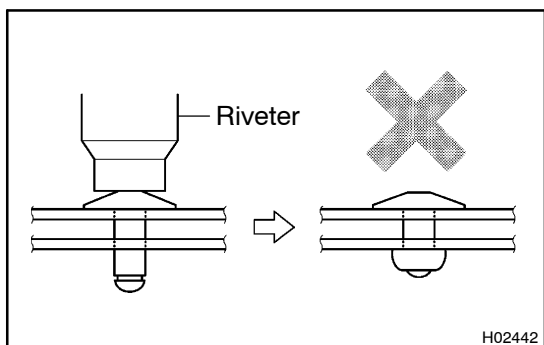


NOTICE:

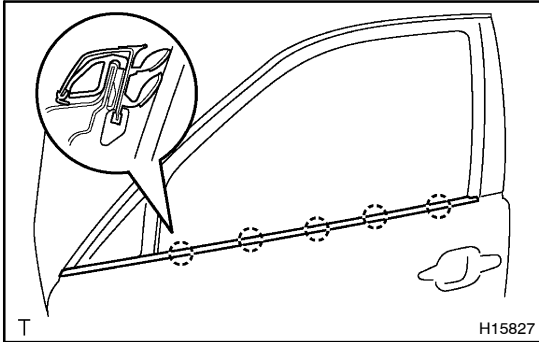
- Prizing a riveter leads to damage to the riveter, loose tightening and bending the mandrel.



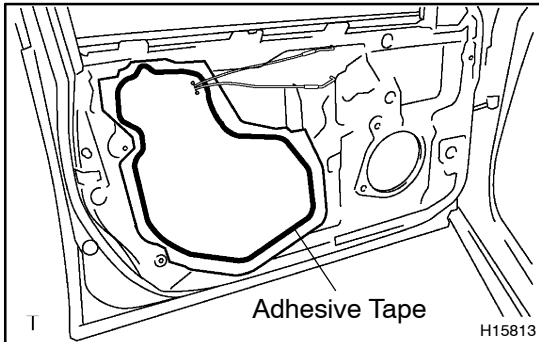
- Loose tightening may result from either tilting the riveter while handling or the riveter not connecting to the material.



- Loose tightening also occurs when a rivet is applied between materials without touching.

**12. INSTALL DOOR BELT MOULDING**

Install the door belt moulding as shown in the illustration.

**13. INSTALL SERVICE HOLE COVER****14. INSTALL DOOR ECU**

- (a) Install the door ECU with the 2 screws.
- (b) Connect the connectors.

15. w/ Smart key system:**INSTALL DOOR ELECTRICAL KEY OSCILLATOR**

- (a) Install the door electrical key oscillator with the 2 screws.
- (b) Connect the connector.

16. INSTALL DOOR SPEAKER

- (a) Install the door speaker with the 3 screws.
- (b) Connect the connector.

17. INSTALL OUTSIDE REAR VIEW MIRROR

- (a) Install the outside rear view mirror with the 3 bolts.

Torque: 5.5 N·m (56 kgf·cm, 49 in·lbf)

- (b) Connect the connector.

18. INSTALL DOOR FRAME GARNISH

Install the door frame garnish with the 2 clips.

19. INSTALL DOOR TRIM POCKET ASSEMBLY

Install the door trim pocket assembly with the 5 screws.

20. INSTALL DUCT AND VENT SEAL

- (a) Install the vent seal.
- (b) Install the duct with the 3 screws.

21. Driver's side:**INSTALL SEAT MEMORY SWITCH**

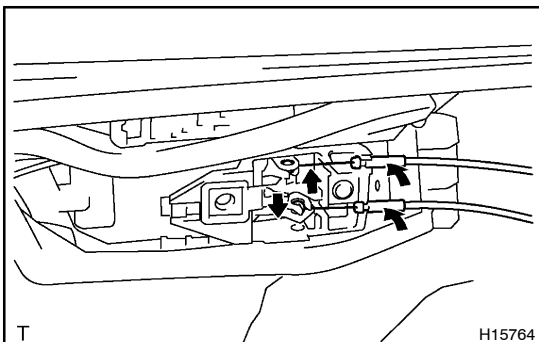
Install the seat memory switch with the 2 screws.

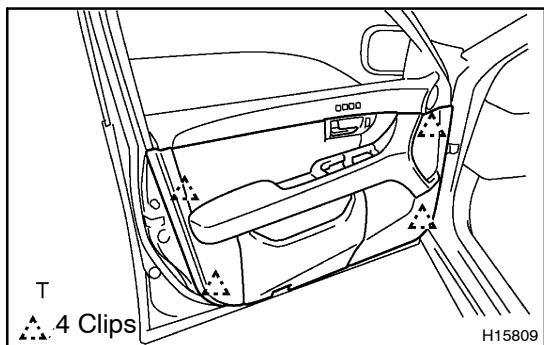
22. INSTALL INSIDE DOOR HANDLE

- (a) Install the No. 1 illumination light assembly and height adjustable anchor switch to the inside handle bezel.
- (b) Engage the 2 claws and install the inside door handle.
- (c) Install the screw.

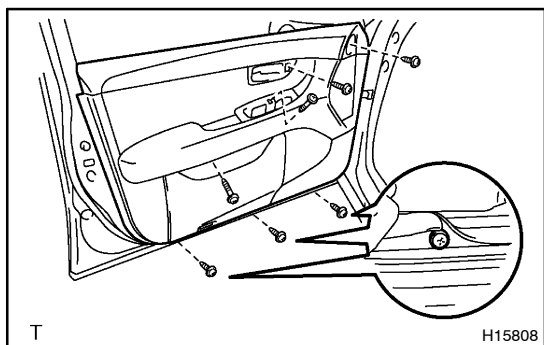
23. INSTALL DOOR TRIM

- (a) Connect the 2 cables to the inside handle of the door trim.
- (b) Connect the connectors.





- (c) Install the door trim.

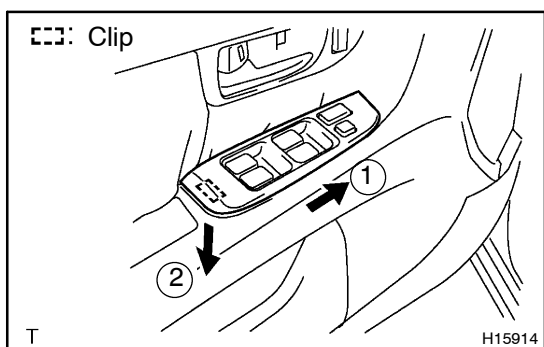


- (d) Install the 7 screws.

24. INSTALL COURTESY LIGHT ASSEMBLY

25. INSTALL ARMREST BASE PANEL ASSEMBLY

- (a) Assemble the upper and lower armrest base panel with the 2 screws.
(b) Install the window regulator master switch assembly with the 3 screws.



- (c) Connect the connector and install the armrest base panel assembly.

26. INSTALL NO. 2 DOOR INSIDE HANDLE BEZEL