

# TORQUE SPECIFICATION

Part tightened		N·m	kgf·cm	ft·lbf
Transmission housing x Transmission case	14 mm	34	345	25
	17 mm	57	580	42
Extension housing x Transmission case		34	345	25
Packing lock pawl bracket x Transmission case		7.4	75	65 in.·lbf
O/D support x Transmission case		25	260	19
Oil pump x Transmission case		21	215	16
Oil pump body x Stator shaft		10	100	7
Valve body x Transmission case		9.8	100	7
Upper valve body x Lower No.1 valve body		6.4	65	56 in.·lbf
Lower valve No.1 body x Lower valve No.2 body		6.4	65	56 in.·lbf
Detent spring x Lower valve No.1 body		9.8	100	7
Oil strainer x Valve body		9.8	100	7
Oil pan x Transmission case		7.4	75	65 in.·lbf
Drain plug		20	205	15
Vehicle speed sensor x Transmission case		5.4	55	48 in.·lbf
O/D direct clutch vehicle speed sensor x Transmission case		5.4	55	48 in.·lbf
Transmission wiring stopper plate x Transmission case		5.4	55	48 in.·lbf
Shift solenoid valve No.1, No.3 x Lower valve No.1 body		6.4	65	56 in.·lbf
Shift solenoid valve No.2, No.4 x Lower valve No.2 body		9.8	100	7
No.1 Lock Plate x Lower valve No.1 body		9.8	100	7
No.2 Lock Plate x lower valve No.2 body		9.8	100	7
Pressure relief valve spring seat		9.8	100	7
Transmission output flange		126	1,280	92
Union x Transmission case		29	300	22
Elbow x Transmission case		29	300	22
Park/Neutral position switch	Bolt	13	130	9
	Nut	6.9	70	61 in.·lbf
Control shaft lever		16	160	12