

# AUTOMATIC TRANSMISSION ASSY (A761E)

4007T-06

## PRECAUTION

### NOTICE:

- The automatic transmission is composed of highly precision-finished parts, necessitating careful inspection before reassembly because even a small nick could cause fluid leakage or affect its performance. The instructions here are organized so that you work on only one component group at a time. This avoids the possibility of switching similar-looking parts from different sub-assy. The component groups are inspected and repaired from the converter housing side. As much as possible, complete the inspection, repair and reassembly before proceeding to the next component group. If a defective part is found in a component group during reassembly, inspect and repair the part immediately. If a component group cannot be assembled because parts are being ordered, be sure to keep all parts of the group in a separate container while proceeding with disassembly, inspection, repair and reassembly of other component groups.

Recommended ATF: WS

- All disassembled parts should be washed clean, and any fluid passages and holes should be blown out with compressed air.
- Dry all parts with compressed air—never use a shop rag.
- When using compressed air, always aim away from yourself to prevent accidentally spraying ATF or kerosene on your face.
- The recommended automatic transmission fluid or kerosene should be used for cleaning.
- After cleaning, the parts should be arranged in the correct order for efficient inspection, repairs, and reassembly.
- When disassembling a valve body, be sure to match each valve together with the corresponding spring.
- New replacement discs for brakes and clutches replacement must be soaked in ATF for at least 15 minutes before reassembly.
- All oil seal rings, clutch discs, clutch plates, rotating parts, and sliding surfaces should be coated with ATF prior to reassembly.
- All gaskets and rubber O-rings should be replaced.
- Do not apply adhesive cements to gaskets and similar parts.
- Make sure that the ends of a snap ring are not aligned with any of the cutouts and are installed in the groove correctly.
- If a worn bushing is replaced, the sub-assembly containing the bushing must also be replaced.
- Check thrust bearings and races for wear or damage. Replace if necessary.
- Use petroleum jelly to keep parts in place.
- When working with FIPG material, you must do the following.

Using a razor blade and a gasket scraper, remove all the old packing (FIPG) material from the gasket surface.

Thoroughly clean all components to remove all the loose material.

Clean both sealing surfaces with a non-residue solvent.

Parts must be reassembled within 10 minutes of application. Otherwise, the packing (FIPG) material must be removed and reapplied.