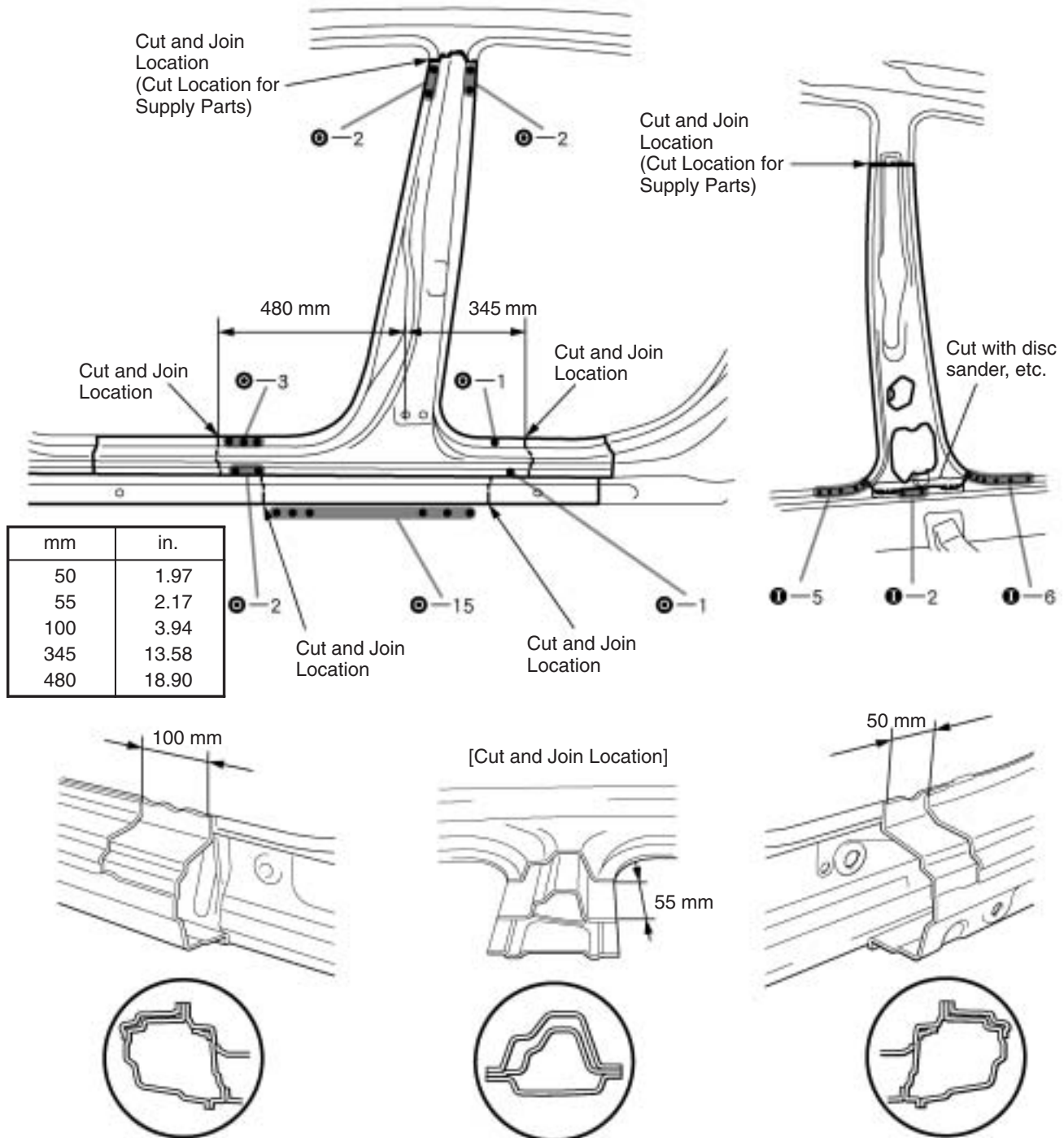


CENTER BODY PILLAR (CUT) REPLACEMENT

1. REMOVE CENTER BODY PILLAR

- Cut and join the parts at the locations as shown below.
- Shift the each cut and join locations of the outer panel, inner pillar and reinforcement.

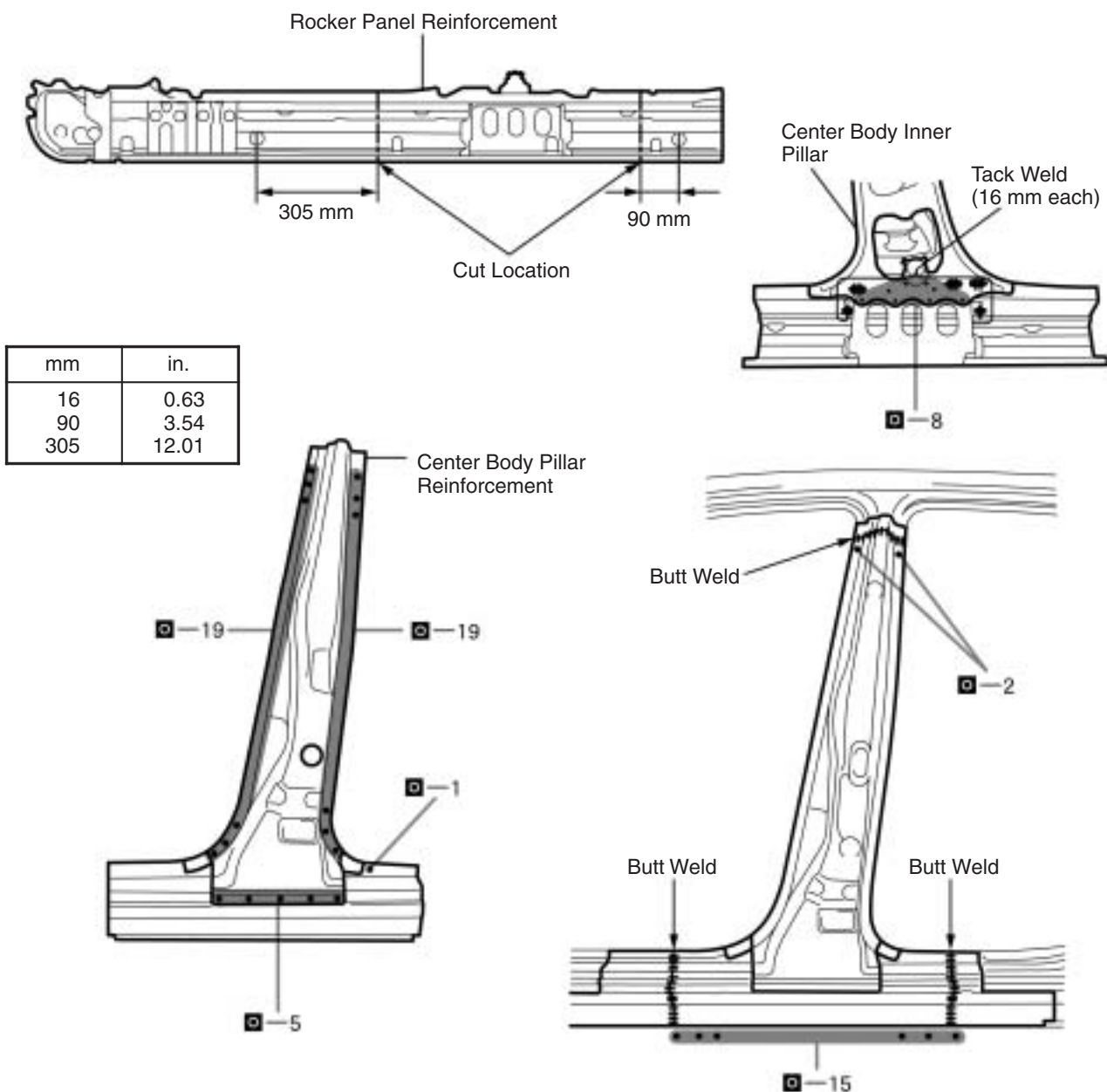


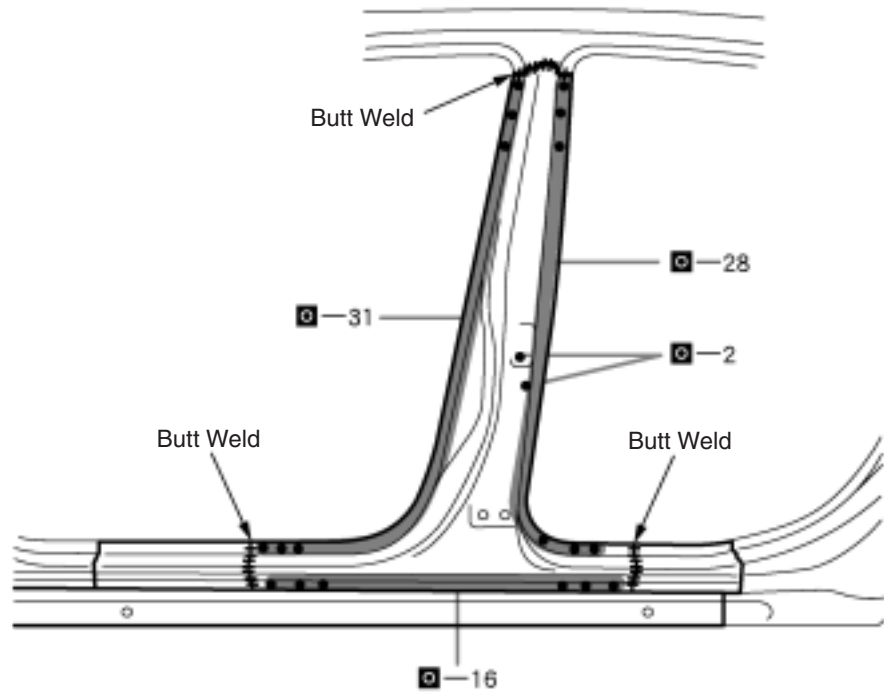
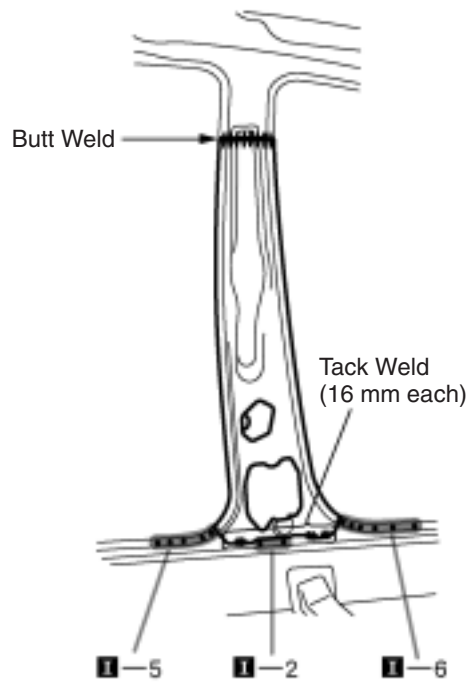
2. INSTALL CENTER BODY PILLAR

HINT:

Inspect the fitting of the front door and rear door, etc., before welding since this affects the appearance of the finish.

- Cut the new parts for the rocker panel reinforcement at the locations as shown below.
- Before temporarily installing the new parts, weld the rocker panel reinforcement, center body pillar reinforcement and center body inner pillar with standard points.
- After welding the rocker panel reinforcement, center body pillar reinforcement and center body inner pillar to the vehicle install the outer pillar.
- Temporarily install the new parts and measure each part in accordance with the body dimension diagram.





mm	in.
16	0.63

3. MEASURING THE OPENING PORTION DIMENSIONS ([See page BP-88](#))
4. APPLYING SEALER TO THE INSIDE OF THE VEHICLE ([See page PC-1](#))
5. APPLYING UNDER COATING ([See page PC-7](#))
6. CHARGING THE POLYURETHANE FOAM ([See page PC-9](#))
7. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.