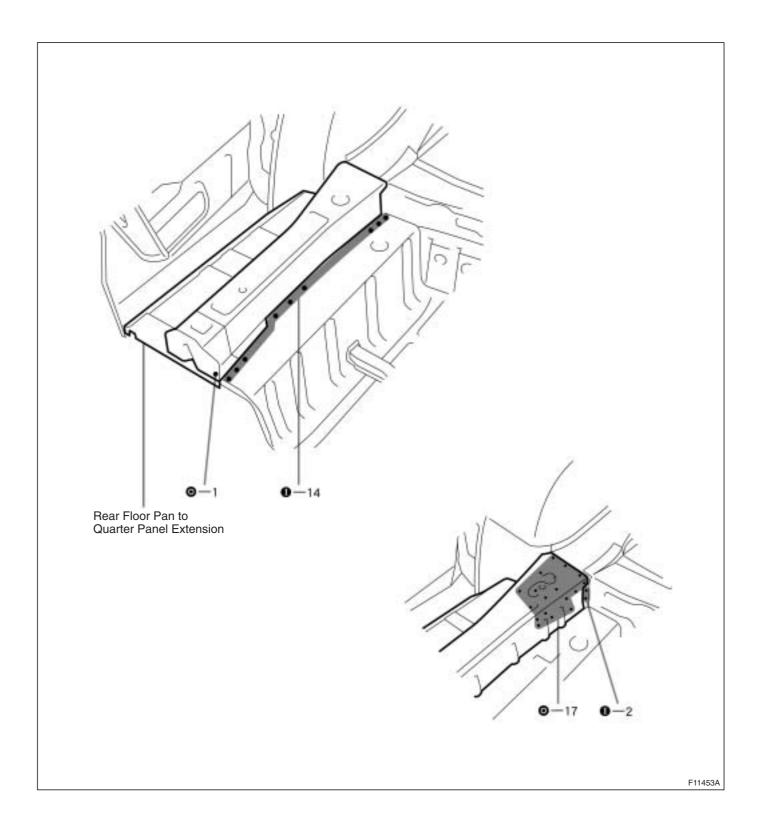
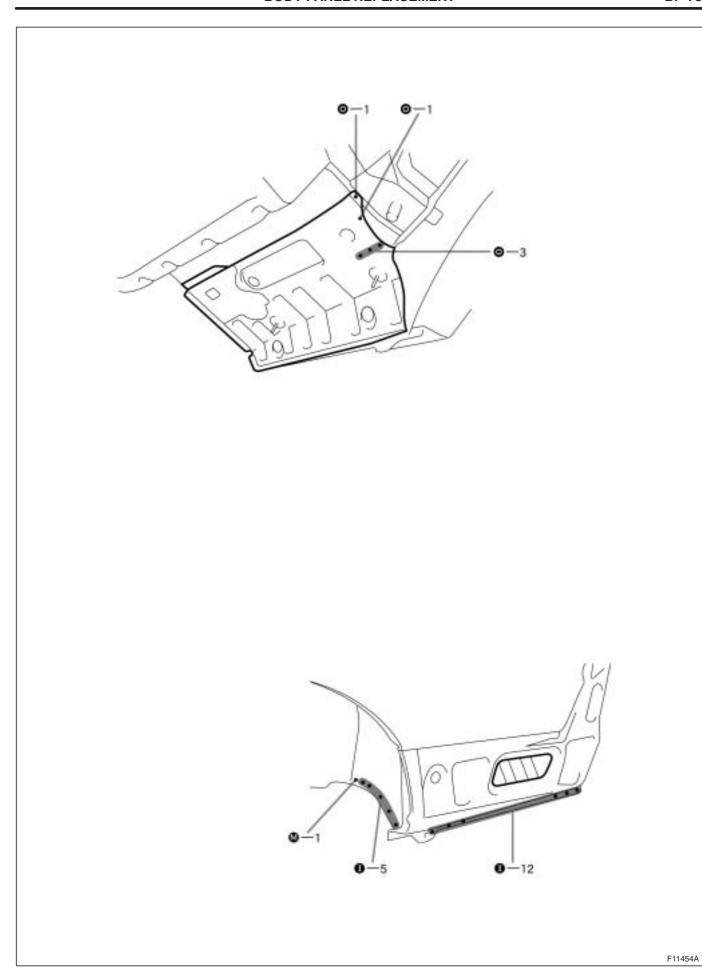
REAR FLOOR SIDE REAR MEMBER (ASSY)

REPLACEMENT

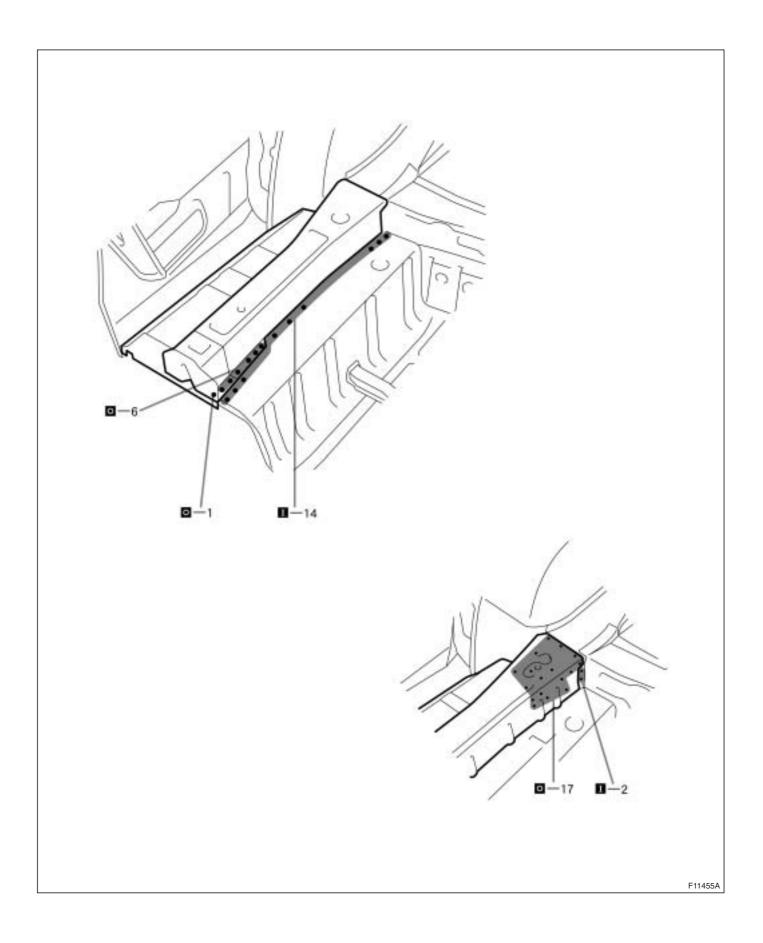
- 1. REMOVE BODY LOWER BACK PANEL (See page BP-63)
- 2. REMOVE REAR FLOOR SIDE REAR MEMBER
- (a) Remove the rear floor pan to quarter panel extension at the same time.

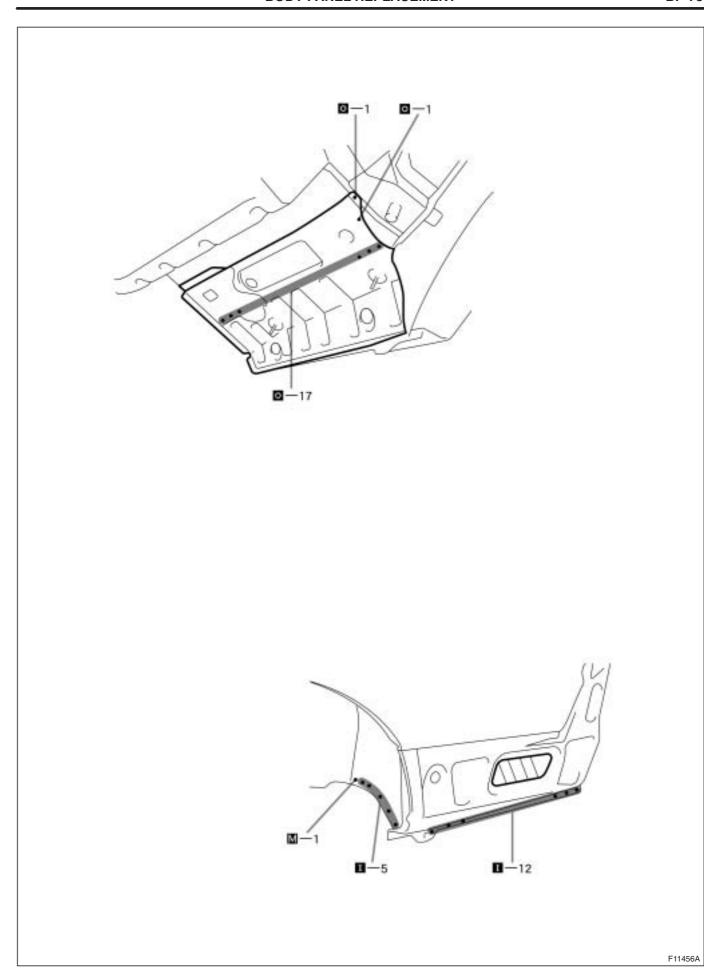




3. INSTALL REAR FLOOR SIDE REAR MEMBER

(a) After welding the rear floor side rear member, install the rear floor pan to quarter panel extension.





- 4. MEASURING THE UNDER BODY DIMENSIONS (See page BP-88)
- 5. INSTALL BODY LOWER BACK PANEL (See page BP-63)
- 6. APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT (See page PC-1)
- 7. APPLYING UNDER COATING (See page PC-7)
- 8. INSTALL SILENCER SHEET (See page PC-11)
- 9. APPLYING ANTI-RUST AGENT
- (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.