

FRONT DOOR WINDOW FRAME MOULDING REPLACEMENT

7614F-02

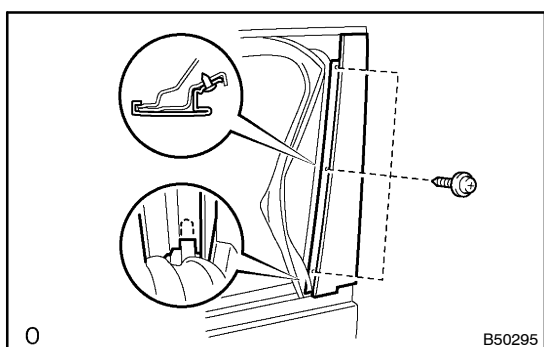
HINT:

- The installation procedures are the removal procedures in reverse order. However, only installation procedures requiring additional information are included.
- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.

1. **REMOVE FRONT DOOR BELT MOULDING ASSY LH** (See page 76-25)

2. **REMOVE FRONT DOOR GLASS RUN LH**

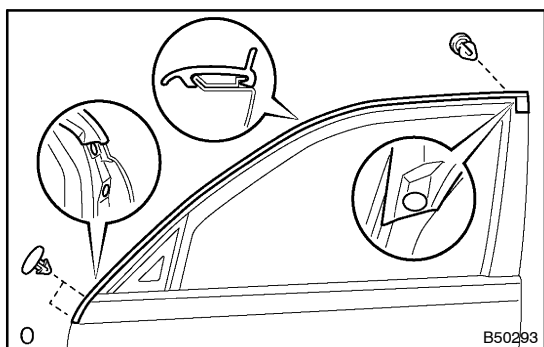
- (a) Remove the glass run from the front door window frame.



3. **REMOVE FRONT DOOR WINDOW FRAME MOULDING REAR LH**

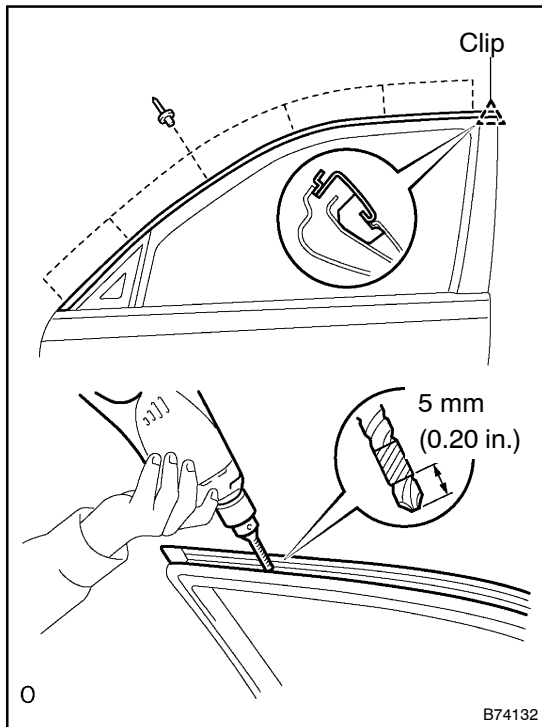
- (a) Remove the 3 screws and moulding.

4. **REMOVE FRONT DOOR WINDOW FRAME MOULDING JOINT COVER FRONT**



5. **REMOVE FRONT DOOR WEATHERSTRIP UPPER**

- (a) Using a clip remover, remove the 3 clips and weatherstrip.



6. REMOVE FRONT DOOR WINDOW FRAME MOULDING FRONT LH

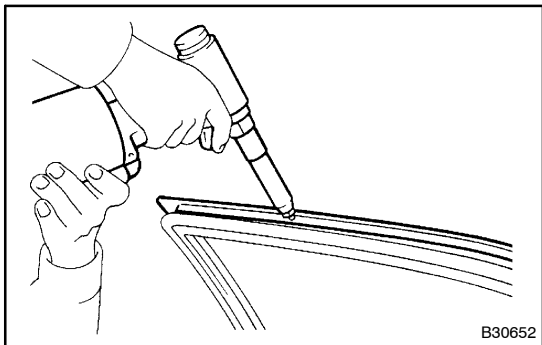
- (a) Using a drill of less than ϕ 4 mm (0.16 in.), gently and perpendicularly place the drill tip onto the rivet and cut the rivet flanges.

HINT:

Wind tape around the drill blade so that the drill blade appears approx. 5.0 mm (0.20 in.) on the edge.

NOTICE:

- Be sure to gently place the drill perpendicular to the rivet, otherwise the rivet hole and the drill itself will be damaged.
 - Be careful when performing this task, as the cut rivet is hot.
- (b) Do not prize the riveter. The riveter will be damaged and the mandrel will bend.
 - (c) Using a clip remover, remove the clip and moulding from the door frame garnish.

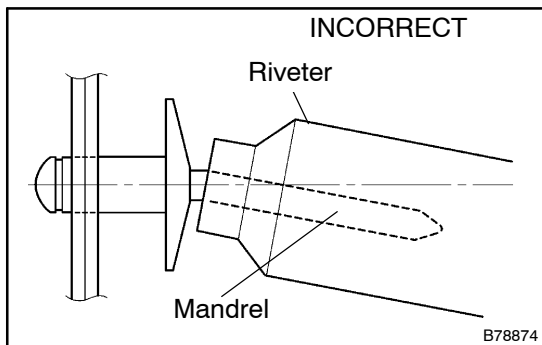


7. INSTALL FRONT DOOR WINDOW FRAME MOULDING FRONT LH

- (a) Using an air riveter or hand riveter with nose piece, strike the 6 rivets into the door window frame garnish to install the moulding to the door frame garnish.

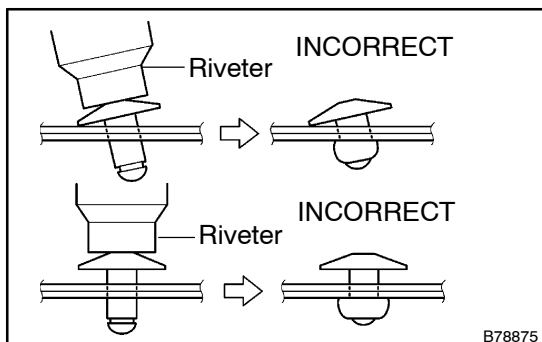
NOTICE:

If the rivet is not positioned perpendicularly, it will bend the mandrel.

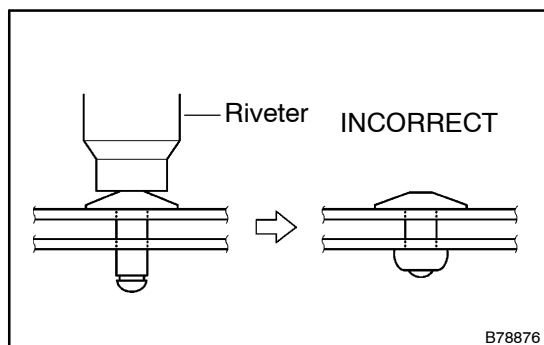


NOTICE:

- Do not prize the riveter, because the riveter will be damaged and the mandrel will bend.



- Do not tilt the riveter when fastening the rivet to the item(s) as this will cause the rivet to be loose.
- Do not have any space between the rivet head and the item(s). The rivet head must be completely flat against the item(s).



- **Do not have any space between the items. Firmly hold together the two items while installing the rivet.**