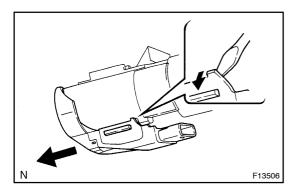
SR1D5-01



DISASSEMBLY

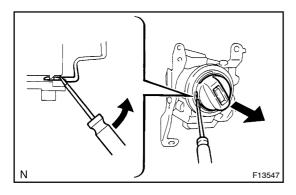
NOTICE:

When using a vise, do not overtighten it.

- REMOVE TRANSPONDER KEY AMPLIFIER WITH COIL
- (a) Widen the claw hung on the upper bracket by approx. 1.0 mm (0.039 in.) using a screwdriver.
- (b) Pull the transponder key amplifier toward the rear of the vehicle with the claw open.

NOTICE:

Take care not to use excessive force to prevent the case from being damaged.

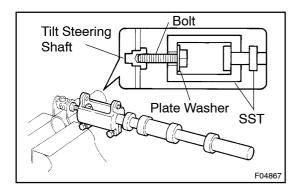


2. w/ Smart key system: REMOVE STARTER SWITCH KNOB

- (a) Place the starter switch at the LOCK position.
- (b) Using a screwdriver, push the claw of the starter switch knob, and pull out the starter switch knob.
- 3. REMOVE CONNECTOR BRACKET
- (a) Disconnect the connector.
- (b) Remove the screw and connector bracket.
- 4. REMOVE TURN SIGNAL BRACKET

Remove the 3 bolts and turn signal bracket.

- 5. REMOVE POWER TILT MOTOR
- (a) Using a hexagon wrench, remove the support stopper
- (b) Remove the stopper spring and stopper No. 1.
- (c) Using a screwdriver, remove the 2 E-rings.
- (d) Using a hexagon wrench, remove the 2 tilt steering bolts and power tilt motor.
- (e) Remove the 2 support stopper bolt bushings from the power tilt motor.



6. REMOVE ADJUSTING NUT NO. 1

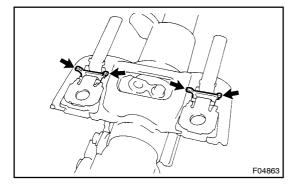
(a) Set SST, a plate washer (36 mm outer diameter) and bolt (6 mm normal diameter, 1.0 mm pitch, 50 mm length), as shown in the illustration.

SST 09910-00015 (09911-00011, 09912-00010)

Reference:

Plate washer 90201–10201 Bolt 91111–51050

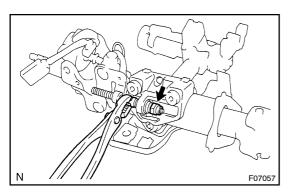
- (b) Remove the 2 tilt steering shafts by using the sliding hammer on SST and adjusting nut No. 1.
- (c) Remove the 2 support stopper bolt bushings from the adjusting nut No. 1.
- 7. REMOVE NO. 1 STEERING LOWER TUBE BRACKET Remove the bolt and No. 1 steering lower tube bracket.
- 8. REMOVE POWER TELESCOPIC MOTOR
- (a) Remove the 2 bolts and power telescopic motor.
- (b) Remove the telescopic steering column cable.
- 9. REMOVE COLUMN TUBE SUPPORT
- (a) Remove the bolt.
- (b) Remove the column tube support with tube attachment.
- (c) Remove the tube attachment from the column tube support.



10. REMOVE 2 ENERGY ABSORBING PLATES

- (a) Using pliers, remove the 2 energy absorbing clips.
- (b) Remove the 2 energy absorbing plates and 2 energy absorbing guides.
- 11. REMOVE TELESCOPIC STEERING SLIDER SUP-

Remove the 2 bolts and telescopic steering slider support.

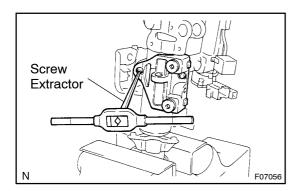


12. REMOVE TELESCOPIC STEERING SCREW

Using Pliers, remove the nut, 4 energy absorber cushions, 2 bearings and telescopic steering screw.

13. REMOVE TELESCOPIC STEERING BUSHING, STEERING COLUMN BRACKET SPACER AND TELE-SCOPIC STEERING SLIDER FROM TELESCOPIC STEERING SCREW

LEXUS LS430 (RM792E)



14. w/o Smart key system: REMOVE COLUMN UPPER BRACKET AND COLUMN UPPER CLAMP

- (a) Using a hexagon wrench, remove the 2 telesco lever lock bolts and 2 telescopic steering wedge lock springs.
- (b) Remove column tube stopper.
- (c) Using a centering punch, mark the center of the 2 tapered-head bolts.
- (d) Using a 3 4 mm (0.12 0.16 in.) drill, drill into the 2 tapered–head bolts.
- (e) Using a screw extractor, remove 2 tapered-head bolts, column upper bracket, column upper clamp and 2 steering lock wedges.

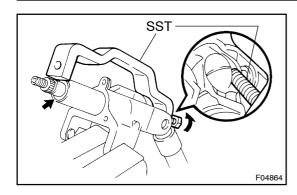
15. w/ Smart key system:

REMOVE STEERING LOCK ACTUATOR ASSEMBLY WITH STARTER SWITCH ASSEMBLY AND COLUMN UPPER CLAMP

- (a) Remove the column tube stopper.
- (b) Using a centering punch, mark the center of the 2 tapered-head bolts.
- (c) Using a 3 4 mm (0.12 0.16 in.) drill, drill into the 2 tapered–head bolts.
- (d) Using a screw extractor, remove 2 tapered-head bolts, steering lock actuator assembly with starer switch assembly, column upper clamp and 2 steering lock wedges.
- (e) Using a hexagon wrench, remove the 2 telesco lever lock bolts and 2 telescopic steering wedge lock springs.

16. REMOVE COLUMN UPPER TUBE SUB-ASSEMBLY WITH MAIN SHAFT ASSEMBLY

- (a) Using a screwdriver, remove the snap ring.
- (b) Remove the 2 screws and tilt steering support bond cable.
- (c) Using a hexagon wrench, remove the 2 tilt steering bolts and column upper tube sub–assembly with main shaft assembly.
- (d) Remove the column upper tube assembly from the column tube.
- (e) Remove the 2 support stopper bolt bushings from the column upper tube assembly.
- (f) Remove the 3 bushings from the column tube.



17. REMOVE MAIN SHAFT ASSEMBLY

(a) Using SST, compress the compression spring. SST 09950-40011 (09958-04011)

NOTICE:

Do not bend the universal joint of the shaft assembly more than 20° .

- (b) Using a snap ring expander, remove the snap ring.
- (c) Remove the main shaft assembly from the column upper tube sub-assembly.
- (d) Remove the compression spring, bearing thrust collar and bearing from the main shaft assembly.