



INSTALLATION

1. INSTALL NO. 3 INTERMEDIATE SHAFT

- Align the matchmarks on the No. 3 intermediate shaft and control valve shaft.
- Install the No. 3 intermediate shaft with the bolt.
Torque: 35 N·m (360 kgf·cm, 26 ft·lbf)

2. INSTALL PPS GEAR ASSEMBLY

- Install the PPS gear assembly with the 2 nuts.
Torque: 118 N·m (1,200 kgf·cm, 87 ft·lbf)

NOTICE:

Do not damage the turn pressure tubes.

- Connect the PPS solenoid connector.

3. CONNECT PRESSURE FEED TUBE

Install a new gasket, then connect the pressure feed tube with the union bolt.

Torque: 49 N·m (500 kgf·cm, 36 ft·lbf)

4. CONNECT RETURN TUBE

Install new gasket on each side of the return tube and connect the return tube with the union bolt.

Torque: 49 N·m (500 kgf·cm, 36 ft·lbf)

5. CONNECT SLIDING YOKE SUB-ASSEMBLY (See page SR-25)

6. CONNECT RH AND LH TIE ROD ENDS (See page SA-41)

7. INSTALL ENGINE UNDER COVER

Install the engine under cover with the bolts and screws.

8. PLACE FRONT WHEELS FACING STRAIGHT AHEAD

HINT:

Do it with the front of the vehicle jacked up.

9. CENTER SPIRAL CABLE (See page SR-22)

10. INSTALL STEERING WHEEL

- Align the matchmarks on the steering wheel and main shaft.
- Temporarily tighten the wheel set nut.
- Connect the connector.

11. BLEED POWER STEERING SYSTEM (See page SR-58)

12. CHECK STEERING WHEEL CENTER POINT

13. TORQUE STEERING WHEEL SET NUT

Torque: 50 N·m (510 kgf·cm, 37 ft·lbf)

14. INSTALL STEERING WHEEL PAD (See page SR-25)

15. CHECK FRONT WHEEL ALIGNMENT (See page SA-5)