# REPLACEMENT

600SS–01
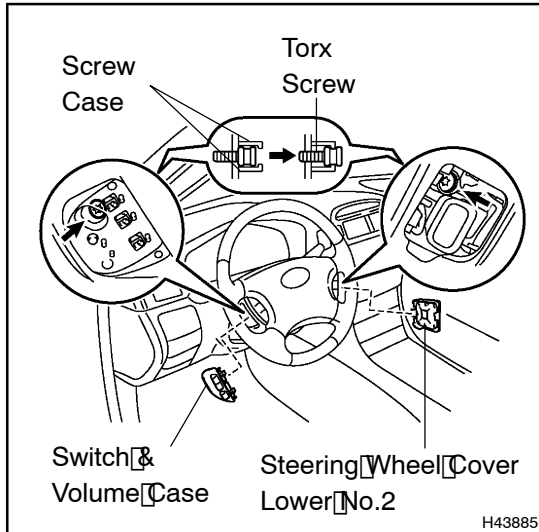
HINT:

Installation is in the reverse order of removal.

**1.    PRECAUTION (SEE PAGE 60–1)**

**2.    DISCONNECT BATTERY NEGATIVE TERMINAL (SEE PAGE 60–1)**



Screw Case

Torx Screw

Switch & Volume Case

Steering Wheel Cover Lower No.2

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**3.    REMOVE SWITCH & VOLUME CASE**

(a)    Using a screwdriver, remove the switch & volume case.

HINT:

Tape up the screwdriver tip before use.
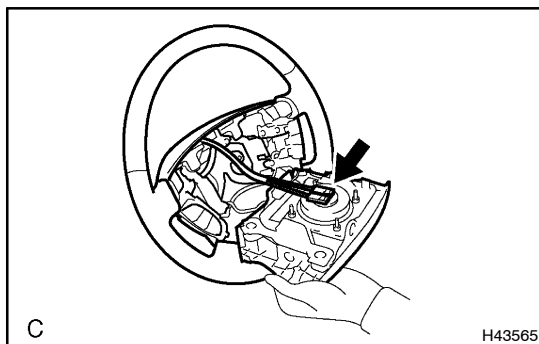
**4.    REMOVE STEERING WHEEL COVER LOWER NO.2**

(a)    Using a screwdriver, remove the steering wheel cover lower No.2.

HINT:

Tape up the screwdriver tip before use.

**5.    REMOVE HORN BUTTON ASSY**

(a)    Place the front wheels facing straight ahead.

(b)    Using a torx socket wrench (T30), loosen the 2 torx screws until the groove along the screw circumference catches on the screw case.



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(c)    Pull out the horn button assy from the steering wheel assy and support the horn button assy with one hand as shown in the illustration.
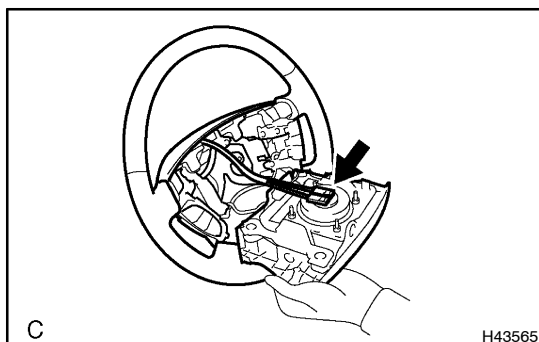
**NOTICE:**

**When removing the horn button assy, do not pull the airbag wire harness.**

(d)    Disconnect the horn connector.

(e)    Disconnect the connectors from the horn button assy.

**NOTICE:**

**When handling the airbag connector, take care not to damage the airbag wire harness.**

(f)    Remove the horn button assy.



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**6.    INSTALL HORN BUTTON ASSY**

(a)    Support the horn button assy with one hand as shown in the illustration.

(b)    Connect the connectors to the horn button assy.

**NOTICE:**

**When handling the airbag connector, take care not to damage the airbag wire harness.**

(c)    Confirm that the circumference groove of the torx screw fits in the screw case, and place the horn button assy onto the steering wheel assy.
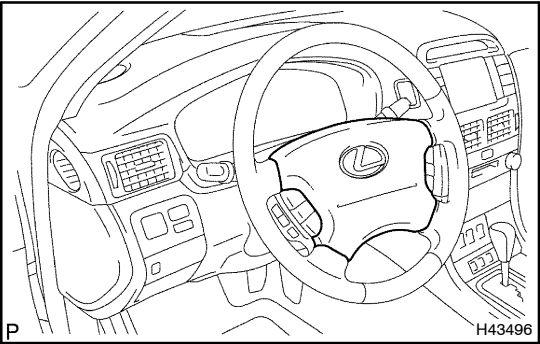
(d)   Connect the horn connector.

(e)   Using a torx driver (T30), tighten the 2 torx screws.
**Torque: 8.8 N·m (90 kgf·cm, 78 in.·lbf)**

## 7.   CONNECT BATTERY NEGATIVE TERMINAL
**NOTICE:**
**When disconnecting the negative (−) battery terminal, initialize the following systems after the terminal is reconnected.**

| System Name | See Page |
|---|---|
| Power Window Control System | 01−20 |
| Front Power Seat Control System | 01−20 |
| Back Guide Monitor System | 01−20 |



## 8.   INSPECT HORN BUTTON ASSY
(a)   Perform a visual check which includes the following items with the horn button assy installed in the vehicle:
Cuts, minute cracks or marked discoloration on the horn button assy top surface and in the grooved portion.

(b)   Make sure that the horn sounds.
HINT:
If the horn does not sound, inspect the horn system (see page 77−4).

## 9.   INSPECT SRS WARNING LIGHT (SEE PAGE 05−954)