

# EXHAUST

## TORQUE SPECIFICATION

031TY-01

Part tightened	N·m	kgf·cm	ft·lbf
TWC x Exhaust manifold	62	630	46
Sub-muffler assy x Exhaust manifold	62	630	46
Exhaust pipe assy front x TWC	44	450	32
Exhaust pipe assy front x Sub-muffler assy	44	450	32
Exhaust pipe No. 1 support bracket sub-assy x Transmission	44	450	32
Exhaust pipe assy front x Exhaust pipe No. 1 support bracket sub-assy	44	450	32
Exhaust pipe No. 1 support bracket x Exhaust pipe assy front	19	194	14
Heated oxygen sensor x Exhaust pipe assy front	44	450	32
Front floor heat insulator No. 1 x Body	5.4	55	48 in.·lbf
Front floor heat insulator sub assy No. 1 x Body	5.4	55	48 in.·lbf
Front floor heat insulator sub assy No. 2 x Body	5.4	55	48 in.·lbf
Front floor brace center x Body	7.4	75	65 in.·lbf
Propeller shaft heat insulator x Fuel tank protector sub-assy No. 1	5.4	55	48 in.·lbf
Exhaust pipe support sub-assy No. 3 x Body	13	133	10
Exhaust pipe assy tail (RH) x Exhaust pipe protector lower No. 5	10.5	107	8
Exhaust pipe assy tail (LH) x Exhaust pipe protector lower No. 6	10.5	107	8
Main muffler heat insulator x Body	5.4	55	48 in.·lbf
Main muffler heat insulator (LH) x Body	5.4	55	48 in.·lbf