#### BO401-01

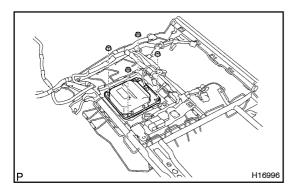
# REASSEMBLY

# 1. INSTALL SEAT POSITION CONTROL ECU

- (a) Install the seat position control ECU with the bolt and nut.
- (b) Connect the connector.
- (c) Employ the same manner described above to the other side.

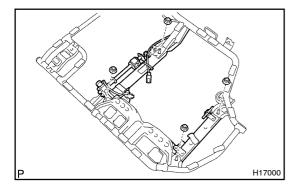
### 2. INSTALL SEAT POSITION ECU

- (a) Install the seat position ECU with the bolt and nut.
- (b) Connect the connector.
- (c) Employ the same manner described above to the other side.



# 3. INSTALL SEAT VIBRATOR ASSEMBLY

- (a) Install the seat vibrator assembly with the 4 nuts.
- (b) Engage the clamp and connect the connector.
- (c) Employ the same manner described above to the other side.



# 4. INSTALL REAR SEAT OUTER AND INNER TRACKS

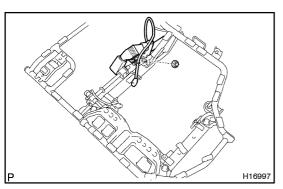
(a) Install the rear seat inner tracks to the rear seat support bracket with the 2 nuts.

Torque: 21 N·m (214 kgf·cm, 15 ft·lbf)

(b) Install the rear seat outer tracks to the rear seat support bracekt with the 2 nuts.

Torque: 21 N·m (214 kgf·cm, 15 ft·lbf)

(c) Employ the same manner described above to the other side.



# 5. INSTALL REAR SEAT INNER BELT ASSEMBLY

(a) Install the rear seat inner belt assembly with the nut.

Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)

- (b) Engage the clamp.
- (c) Employ the same manner described above to the other side.

#### 6. INSTALL SEAT CUSHION COVER

(a) Install the seat cushion cover to the seat cushion pad with new hog rings.

#### HINT:

When installing hog ring, take care to prevent wrinkles as much as possible.

(b) Employ the same manner described above to the other side.

#### 7. INSTALL SEAT CUSHION FRAME

(a) Install the seat cushion frame with new hog rings to the seat cushion cover with pad.

#### HINT:

When installing hog ring, take care to prevent wrinkles as much as possible.

(b) Employ the same manner described above to the other side.

#### 8. INSTALL SEATBACK HINGES

- (a) Install the 2 seatback hinges with the 2 bolts.
- (b) Employ the same manner described above to the other side.

Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)

# 9. INSTALL HEADREST ADJUSTER ASSEMBLY

- (a) Install the headrest adjuster assembly with the 4 nuts.
- (b) Engage the clamp.
- (c) Employ the same manner described above to the other side.

### 10. INSTALL SEATBACK COVER

(a) Install the seatback cover to the seatback pad with new hog rings.

### HINT:

When installing hog ring, take care to prevent wrinkles as much as possible.

(b) Employ the same manner described above to the other side.

# 11. INSTALL SEATBACK FRAME ASSEMBLY

(a) Install the seatback frame assembly with new hog rings to the seatback cover with pad.

# HINT:

When installing hog ring, take care to prevent wrinkles as much as possible.

- (b) Install the 2 headrest supports.
- (c) LH side:

Install the 2 headrest supports.

- (d) Install the seat belt guide with the 2 screws.
- (e) RH side:

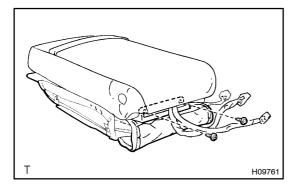
Install the center seat belt guide with the 2 screws.

# 12. LH side:

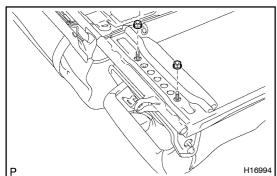
#### REASSEMBLE REAR SEAT CENTER ARMREST

- (a) Install the audio and rear A/C switch with the 2 screws.
- (b) Install the power seat switch with the 4 screws.

(c) Install the center armrest plate.



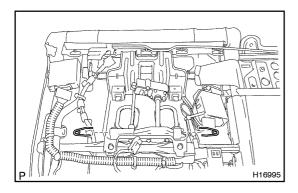
- (d) Install the center armrest door with the 2 screws.
- (e) Install the center armrest hinge with the 2 screws.
- (f) Install the 2 armrest hinge covers with the 2 nuts.



### 13. LH side:

### **INSTALL REAR SEAT CENTER ARMREST**

- (a) Install the rear seat center armrest with the 2 nuts.
- (b) Engage the wire harness clamp.



# 14. INSTALL HEADREST

- (a) Remove the 2 pins.
- (b) Install the headrest and 2 pins.
- (c) Employ the same manner described above to the other side.
- 15. LH side:

**INSTALL CENTER HEADREST**