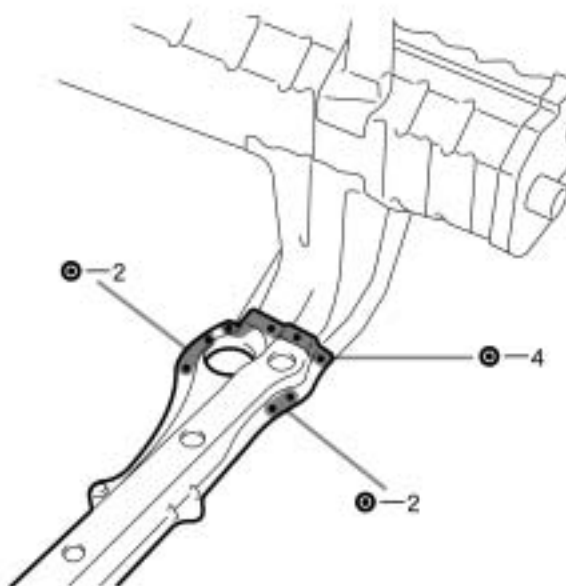
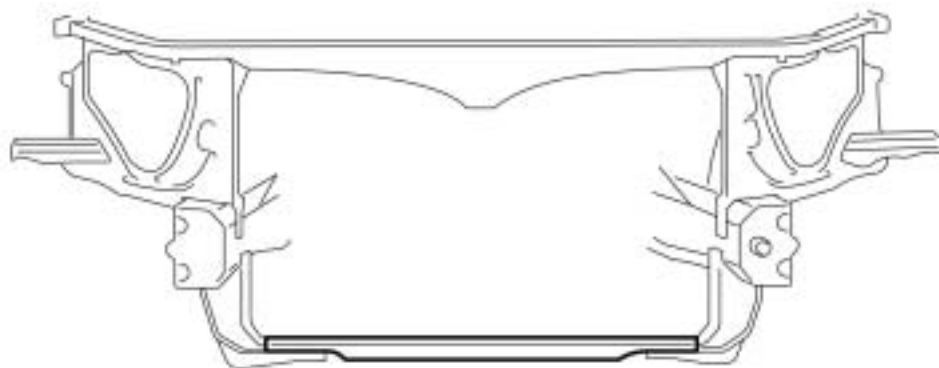


FRONT CROSSMEMBER (ASSY) REPLACEMENT

1. REMOVE FRONT CROSSMEMBER

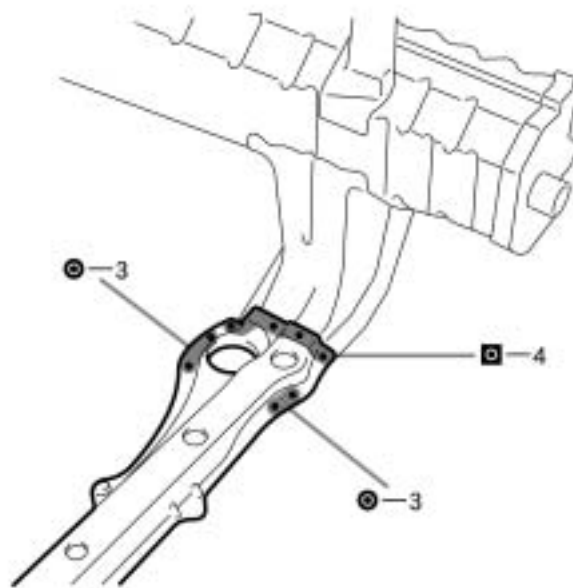
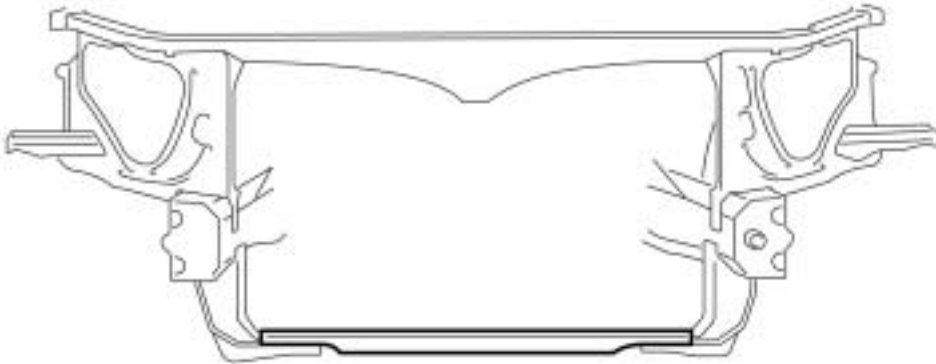


2. INSTALL FRONT CROSSMEMBER

- (a) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.

HINT:

First install the hood lock support.



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3. MEASURING THE ENGINE COMPARTMENT DIMENSIONS (See page BP-88)**4. MEASURING THE UNDER BODY DIMENSIONS (See page BP-88)****5. APPLYING SEALER TO THE ENGINE COMPARTMENT (See page PC-1)****6. APPLYING ANTI-RUST AGENT**

- (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.