ENGINE HOOD/DOORTORQUE SPECIFICATION

031PO-01

Part Tightened	N·m	kgf⋅cm	ft·lbf
HOOD			
Auxiliary catch hook x Hood panel	8.0	82	71 in.·lbf
Auxiliary catch release lever x Hood panel	8.0	82	71 in.·lbf
Hood hinge x Body	13	130	10
Hood hinge x Hood panel	13	130	10
Hood lock x Body	8.0	82	71 in.·lbf
Hood lock control cable cover x Body	8.0	82	71 in.·lbf
Radiator grille x Hood panel	5.5	56	49 in.·lbf
Radiator grille x Inside Radiator grille	5.5	56	49 in.·lbf
HOOD SUPPORT			
Hood support x Body	22	225	19
Hood support x Hood panel	22	225	19
FRONT DOOR			
Door check x Body	30	306	22
Door check x Door panel	8.0	82	71 in.·lbf
Door frame sub-assy front lower x Door panel	8.0	82	71 in.·lbf
Door frame sub-assy rear lower x Door panel	8.0	82	71 in.·lbf
Door glass x Window regulator	5.5	56	49 in.·lbf
Door hinge x Body	32.5	332	24
Door hinge x Door panel	26	265	19
Door lock x Door panel	5.5	56	49 in.·lbf
Door lock striker x Body	23	235	17
Door outside handle cover x Door panel	5.5	56	49 in.·lbf
Door outside handle frame x Door panel	5.5	56	49 in.·lbf
Outer view mirror x Door panel	5.5	56	49 in.·lbf
Power window regulator motor x Window regulator	5.4	55	48 in.·lbf
Window regulator x Door panel	11	115	8.0
REAR DOOR			
Division bar x Door panel	5.0	51	44 in.·lbf
Door check x Body	27	275	20
Door check x Door panel	8.0	82	71 in.·lbf
Door glass x Window regulator	5.5	56	49 in.·lbf
Door hinge x Body	32.5	332	24
Door hinge x Door panel	30	306	22
Door lock x Door panel	5.5	56	49 in.·lbf
Door lock striker x Body	23	235	17
Door outside handle cover x Door panel	5.5	56	49 in.·lbf
Door outside handle frame x Door panel	5.5	56	49 in.·lbf
Outer view mirror x Door panel	8.0	82	71 in.·lbf
Power window regulator motor x Window regulator	5.4	55	48 in.·lbf
Window division bar x Door panel	8.0	82	71 in.·lbf
Window division ban x Door panel Window regulator x Door panel	8.0	82	71 in.·lbf
LUGGAGE COMPARTMENT DOOR	6.0	02	7 1 111.101
	40	105	10 in lbf
Door hinge x Door panel	13	135	10 in.·lbf
Door striker x Pady	8.0	82	71 in.·lbf
Door striker x Body	11.5	117	7.5
Lock cylinder x Door panel Electrical key switch x Door panel	8.0 8.0	82 82	71 in.·lbf 71 in.·lbf

LEXUS LS430

273W (RM1049E)