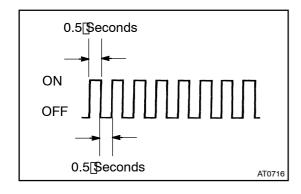
DI8BH-01



PRE-CHECK

1. WARNING [FOR [A/C [COMPRESSOR [LOCK

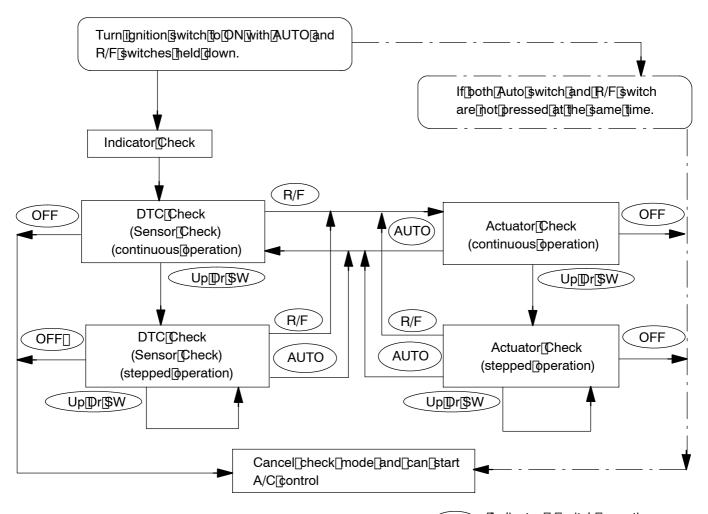
If compressor curs during A/C peration, the A/C witch indicator neck control assembly starts blinking.

When this occurs, check for compressor ock (DTC 1422/22) using diagnosis trouble ode theck then proceed to inspect the circuit or the component.

Compressor@ock[\$ensor@ircuit.[]→[[See]page[DI-1]]96)

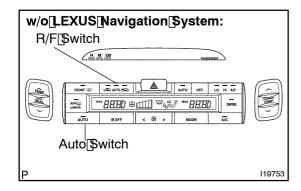
2. LIST OF OPERATION METHODS

By operating each of the A/C control switches as shown in the diagram below, it is possible to enter the diagnosis check mode.

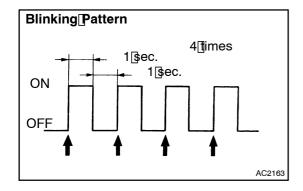


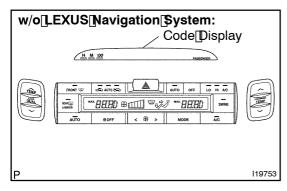
: indicates a switch operation.

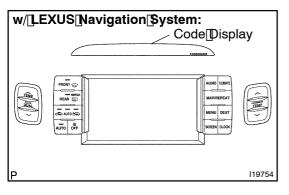
Up v: W: v: control witch



W/[LEXUS[Navigation[System: R/F[Switch AMODICABNTE AMOD







3. | INDICATOR CHECK

(a) Turnthetignitionswitchto Nwhile pressing the A/Ctontrol AUTO switch and R/F switch simultaneously.

- (b) Check that all indicators ight up and go of that 1 second intervals filmes in succession.
- (c) Check[that[the]buzzer[sounds]when[the]indicators[]ght[lip in]2.

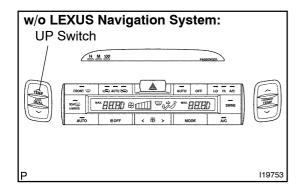
HINT:

- After he indicator heck is ended, he diagnostic rouble code heck begins automatically.
- Press[]the[OFF[]switch[]when[]cancelling[]the[]check[]mode.

4. | DTC|CHECK|(SENSOR|CHECK)

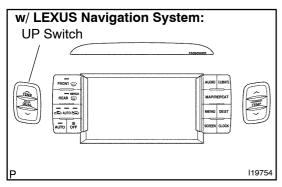
- (a) Perform an indicator check. After the indicator check so completed, the system anters the TC check mode automatically.
- (b) Read the code displayed on the panel. Refer to the list of codes on age IDI-1 63 when geading the trouble codes. (Trouble codes are output at the driver side temperature display.)

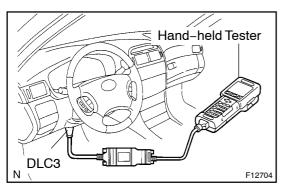
If the slower display is desired, press the driver side UP switch and change it to step operation. Each time the UP switch is pressed, the display changes by 1 step.



HINT:

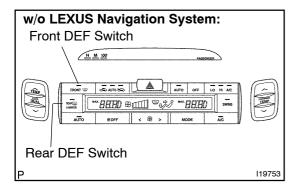
- If the buzzer sounds when a trouble code is being read, it means the trouble indicated by that trouble code continues to occur.
- If the buzzer does not sound when a trouble code is being read, it means the trouble indicated by that trouble code occurred earlier (such as poor connector contacts, etc.).





5. DTC CHECK USING HAND-HELD TESTER

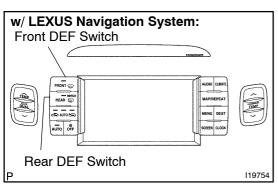
- (a) Hook up the hand-held tester to the DLC3.
- (b) Read the DTC the following the prompts on the tester screen. Please refer to the hand-held tester operator's manual for further details.

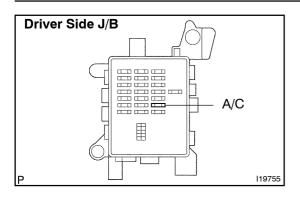


6. CLEARING DTC

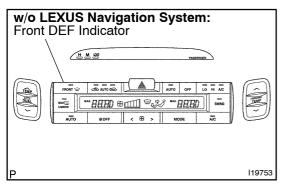
Clear DTC memory by one of the following operations:

(1) During sensor check, press the "Rr DEF" switch while pressing the "Front DEF" switch.





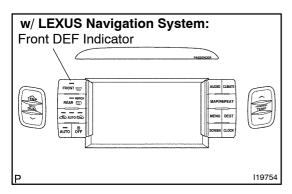
- (2) Pull out the A/C fuse in the driver side J/B for 30 seconds. or longer to clear the DTC memory.
- (3) After reinserting the fuse, check that the normal code is output.

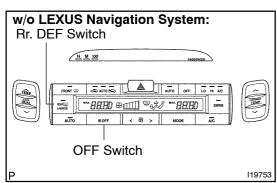


7. STEP MOTORS INITIALIZING FUNCTION

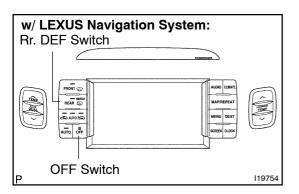
Step motor initializing procedure (Automatic initializing).

(1) The battery is connected and ignition switch is turned to ON for the first time, the initializing function of the step motors is activated. In this case, the "FRONT DEF" indicator blinks.

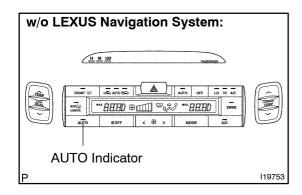




(2) If mode indication is different from the actual air outlet in actuator check, turn ignition switch to ON or START while pressing "Rr DEF" and "OFF" switches simultaneously. Step motor initialization occurs and the "DEF" indicator blinks.

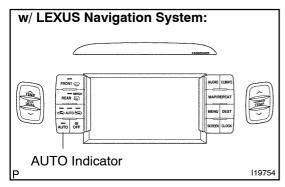


LEXUS LS430 (RM792E)

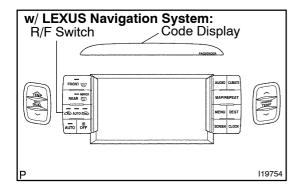


8. RESTRICTION OF STEP MOTORS CONTINUES OP-ERATION

If the step motor is continuously operating for many hours, the step motor is forced to stop and the "AUTO" indicator blinks. In this case, the step motor automatically restores after cooling for approx. 7 minutes.



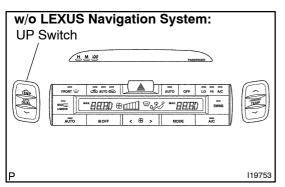
W/o LEXUS Navigation System: R/F Switch Code Display R/F Switch Code Display R/F Switch R/F Switch Code Display R/F Switch R/F Switch Code Display R/F Switch R/F Switch R/F Switch Code Display R/F Switch R/F



9. ACTUATOR CHECK

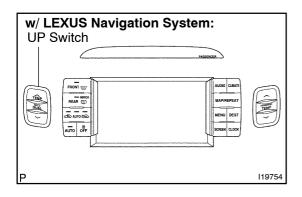
- (a) After entering the sensor check mode, press the R/F switch.
- (b) Since each damper, motor and relay automatically operates at 1 sec. intervals beginning in order from 0 in the temperature display, check the temperature and air flow visually and by hand.

If the slower display is desired, press the driver UP switch and change it to step operation. Each time the driver UP switch is pressed, the display changes by 1 step.



HINT:

- The buzzer sounds when the display trouble code changes.
- Code are displayed in order from the smaller to the larger
- To cancel the check mode, press the OFF switch.



Step No.	Display Code	Conditions								
		Blower motor	Air flow vent	Max. cool damper	Air inlet damper	Magnetic clutch	Air mix damper	Water valve	Rear A/C	Deicer
1	0	OFF	FACE	0% open	FRESH	OFF	Cool side (0% open)	SHUT	OFF	OFF
2	1	1	↑	†	↑	↑	†	^	LO A/P	ON
3	2	17	↑	†	F/R FRESH*	ON	†	↑	HIA/P	OFF
4	3	†	†	100% open	RECIRC	†	†	OPEN	HIA/C	ON
5	4	†	BI-LEVEL	↑	FRESH	†	Cool / Hot (50% open)	†	†	OFF
6	5	†	1	↑	↑	†	†	^	LO A/C	ON
7	6	†	FOOT	†	†	†	†	†	OFF	OFF
8	7	†	†	†	†	†	Hot side (100% open)	†	†	ON
9	8	†	FOOT/DEF	†	↑	†	↑	†	†	OFF
10	9	31	DEF	†	↑	<u></u>	↑	<u></u>	↑	ON

*: G. C. C. Countries A/P: Air purifier