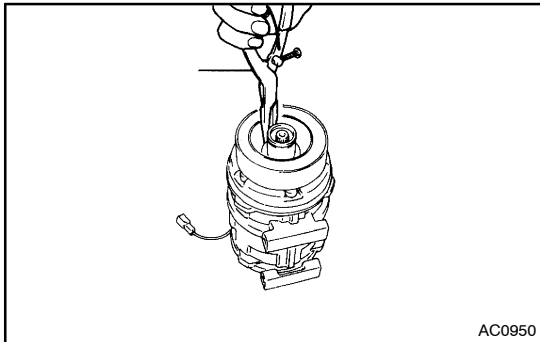


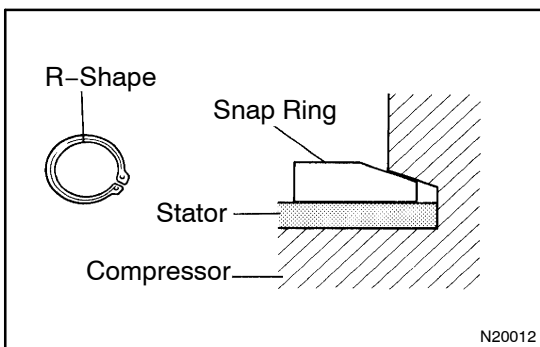
REASSEMBLY

1. INSTALL STATOR

- (a) Install the stator.

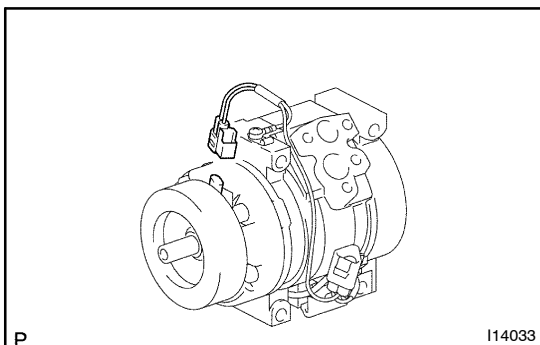


- (b) Install the snap ring.

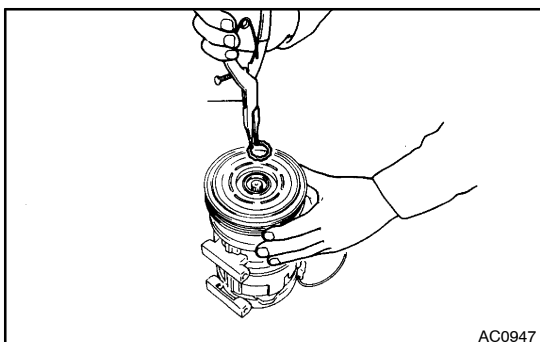


NOTICE:

The snap ring should be installed so that its beveled side faces up.

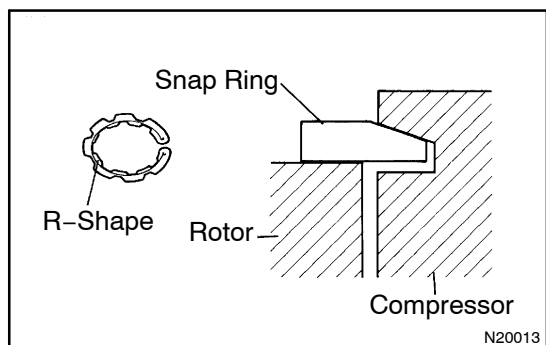


- (c) Connect the connector to the stator.

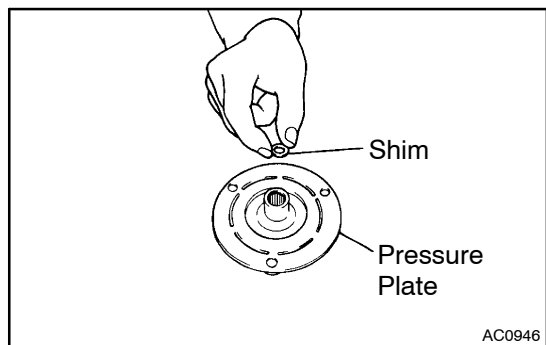


2. INSTALL ROTOR

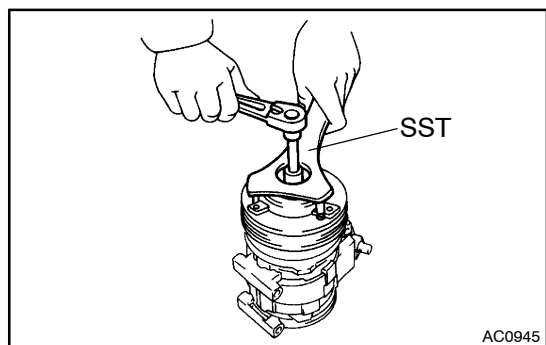
- (a) Install the rotor.
- (b) Install the snap ring.

**NOTICE:**

The snap ring should be installed so that beveled side faces up.

**3. INSTALL PRESSURE PLATE**

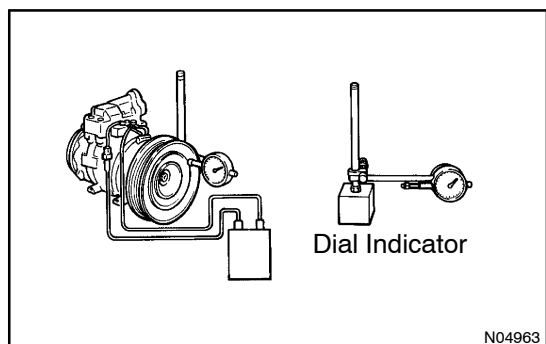
- (a) Install the shims to the pressure plate and install the pressure plate on the rotor.



- (b) Using SST and a torque wrench, install the shaft bolt.

SST 07112-66040, 07112-76060

Torque: 13.2 N·m (135 kgf·cm, 9 ft·lbf)

**4. INSPECT MAGNETIC CLUTCH CLEARANCE**

- (a) Set the dial indicator to the pressure plate of the magnetic clutch.
- (b) Connect the magnetic clutch lead wire to the positive (+) terminal of the battery.
- (c) Check the clearance between the pressure plate and rotor when connecting the negative (-) terminal to the battery.

Standard clearance:

0.30 – 0.55 mm (0.012 ± 0.022 in.)

If the clearance is not within the standard clearance, adjust the clearance using shims to obtain the standard clearance.

Shim thickness:

0.1 mm (0.004 in.)

0.3 mm (0.012 in.)

0.5 mm (0.020 in.)