

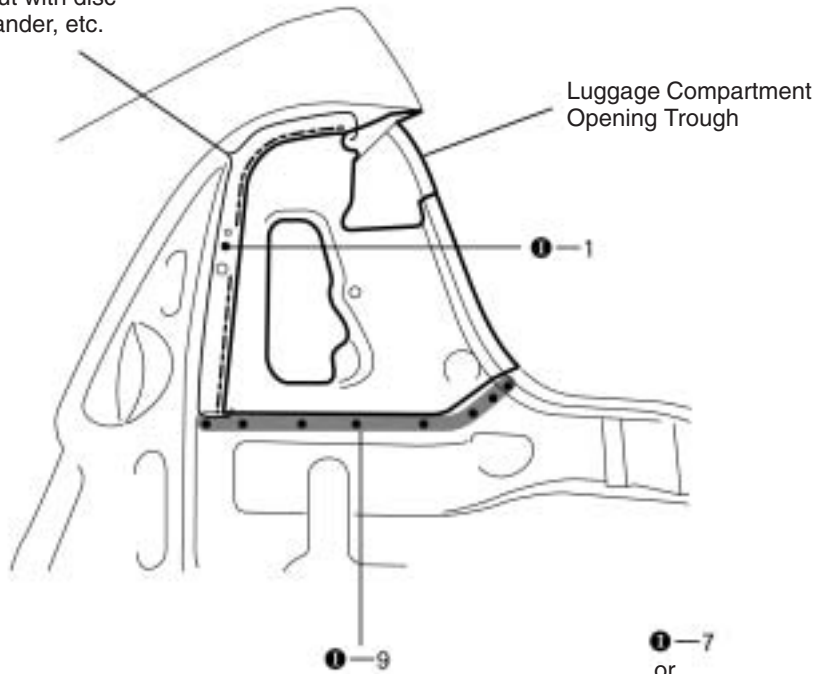
QUARTER PANEL EXTENSION (ASSY) REPLACEMENT

1. REMOVE QUARTER PANEL EXTENSION

- (a) Remove the luggage compartment opening trough at the same time.

①-6

or
Cut with disc
sander, etc.

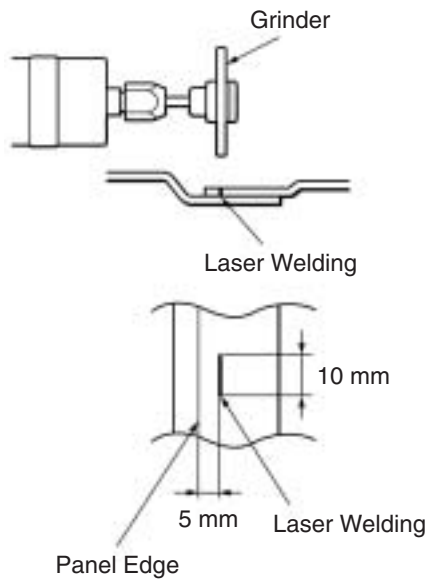


①-7

or
Cut with disc
sander, etc.



[When the laser beams weld is shaved]



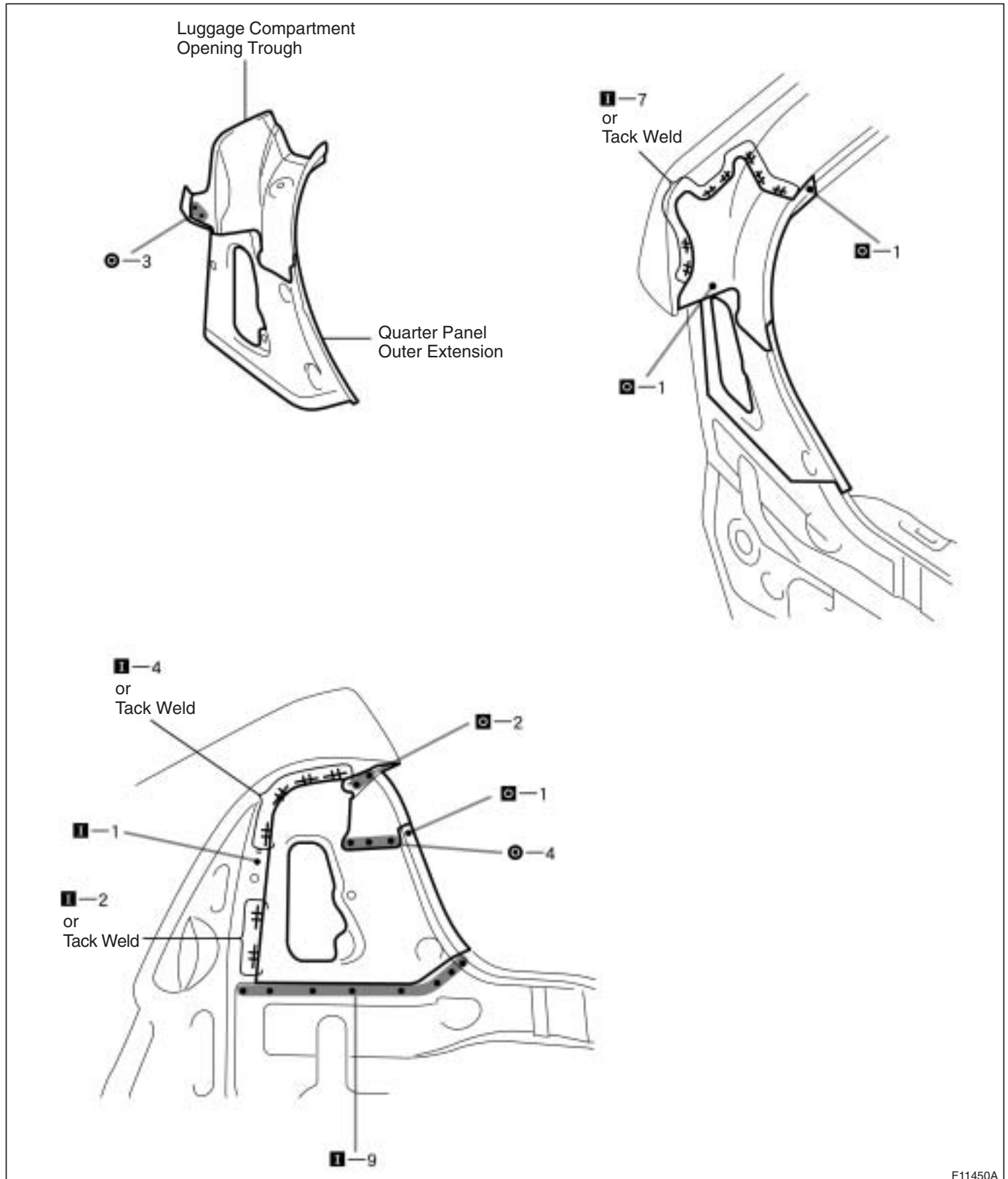
mm	in.
5	0.20
10	0.39

2. INSTALL QUARTER PANEL EXTENSION

HINT:

Inspect the fitting of the luggage compartment door, rear combination light, etc., before welding, since this affects the appearance of the finish.

- (a) Before temporarily installing the new parts, weld the luggage compartment opening trough and quarter panel outer extension with standard points.



3. MEASURING THE OPENING PORTION DIMENSIONS ([See page BP-88](#))
4. APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT ([See page PC-1](#))
5. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.