

SEAT

TORQUE SPECIFICATION

031UK-01

Part Tightened	N·m	kgf·cm	ft·lbf
FRONT SEAT ASSY			
Seat position airbag sensor x Power seat adjuster	8	82	71 in·lbf
Power seat motor assy x Power seat adjuster	2.5	25	22 in·lbf
Power reclining adjuster assy x Seat adjuster	19	195	14
Front seat cushion frame x Power seat adjuster	21	214	15
Lumbar support adjuster assy x Seatback frame	5.2	54	47 in·lbf
Headrest adjuster assy x Seatback frame	5.2	54	47 in·lbf
Seatback cover hook x Seatback frame	5.2	54	47 in·lbf
Seatback assy x Cushion assy	43	440	32
Inner belt assy x Power seat adjuster	42	430	31
Outer belt Anchor x Power seat adjuster	42	430	31
Seat assy x Body	37	375	27
REAR SEAT ASSY (Fixed type)			
Seatback Assy x Body	18	185	13
REAR SEAT ASSY (Power Adjuster type)			
Seatback Assy x Body	18	185	13
Adjuster assy x Body	18	185	13
Inner belt assy x Support bracket	42	430	31
Track assy Inner x Support bracket	21	214	15
Track assy outer x Support bracket	21	214	15