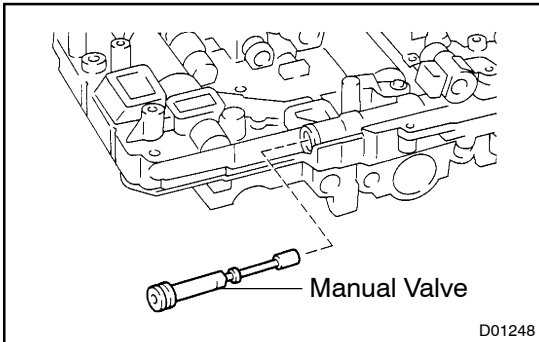


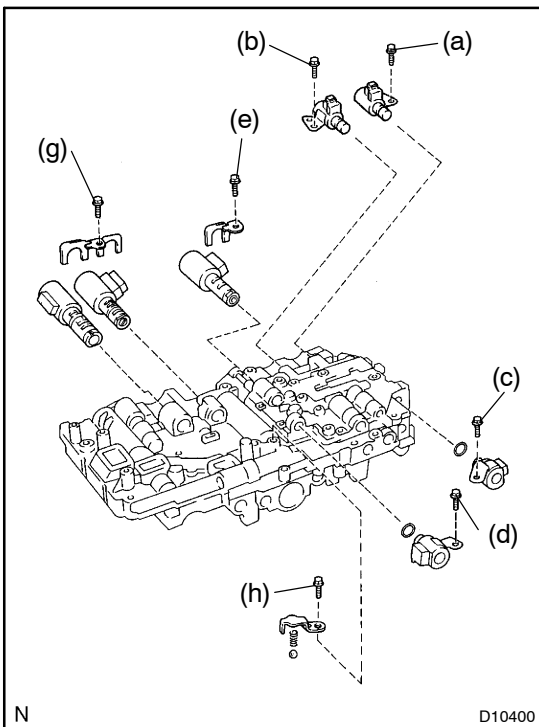
DISASSEMBLY

1. REMOVE DETENT SPRING AND SPRING PLATE

Remove the bolt, detent spring and spring plate.

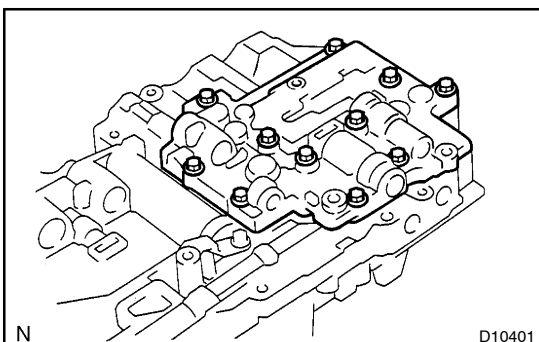


2. REMOVE MANUAL VALVE



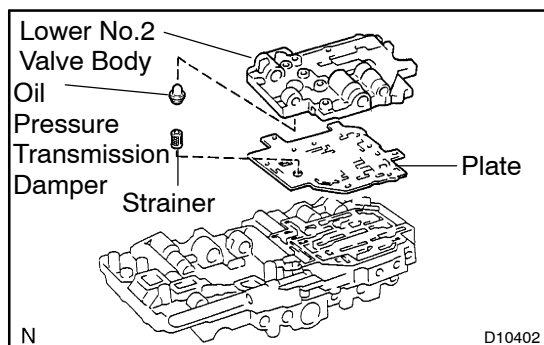
3. REMOVE 7 SOLENOIDS

- (a) Remove the bolt and shift solenoid valve No.1.
- (b) Remove the bolt and shift solenoid valve No.3.
- (c) Remove the bolt and shift solenoid valve No.2.
- (d) Remove the bolt and shift solenoid valve No.4.
- (e) Remove the bolt, No.2 lock plate and linear solenoid valve SLN.
- (f) Remove the bolt, No.1 lock plate and linear solenoid valve SLU, SLT.
- (g) Remove the bolt, pressure relief valve spring seat, spring and ball.
- (h) Remove the 2 O-rings from shift solenoid valve No.2 and No.4.

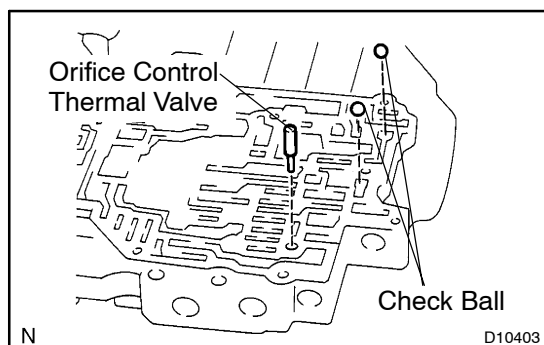


4. REMOVE LOWER NO.2 VALVE BODY

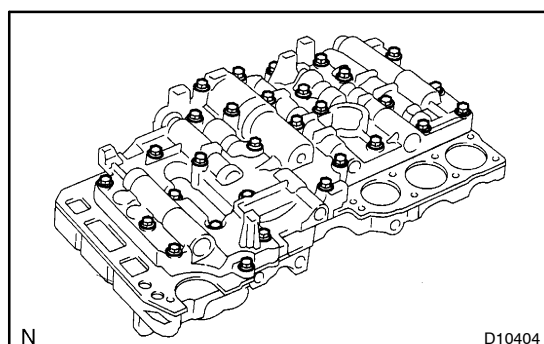
- (a) Remove the 11 bolts.



- (b) Remove the lower No.2 valve body.
- (c) Remove the plate.
- (d) Remove the strainer.
- (e) Remove the oil pressure transmission Damper.

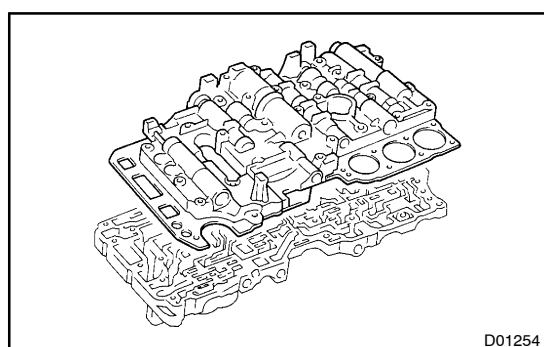


- (f) Remove the orifice control thermal valve and check ball.

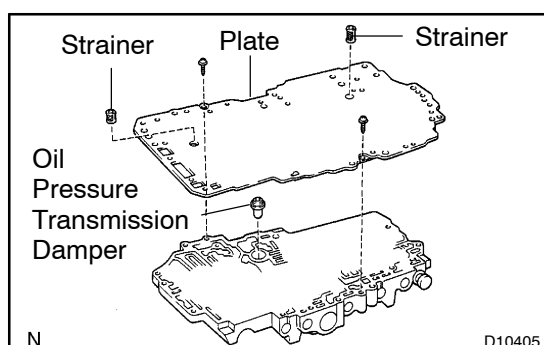


5. REMOVE UPPER VALVE BODY

- (a) Turn over assembly and remove the 30 bolts.
- (b) Remove the plate from the upper valve body.



- (c) Remove the upper valve body with the plate.
- (d) Remove the check valve and spring.



- (e) Turn over upper valve body, remove the 2 screws and plate.
- (f) Remove the 2 strainers.
- (g) Remove the oil pressure transmission Damper.