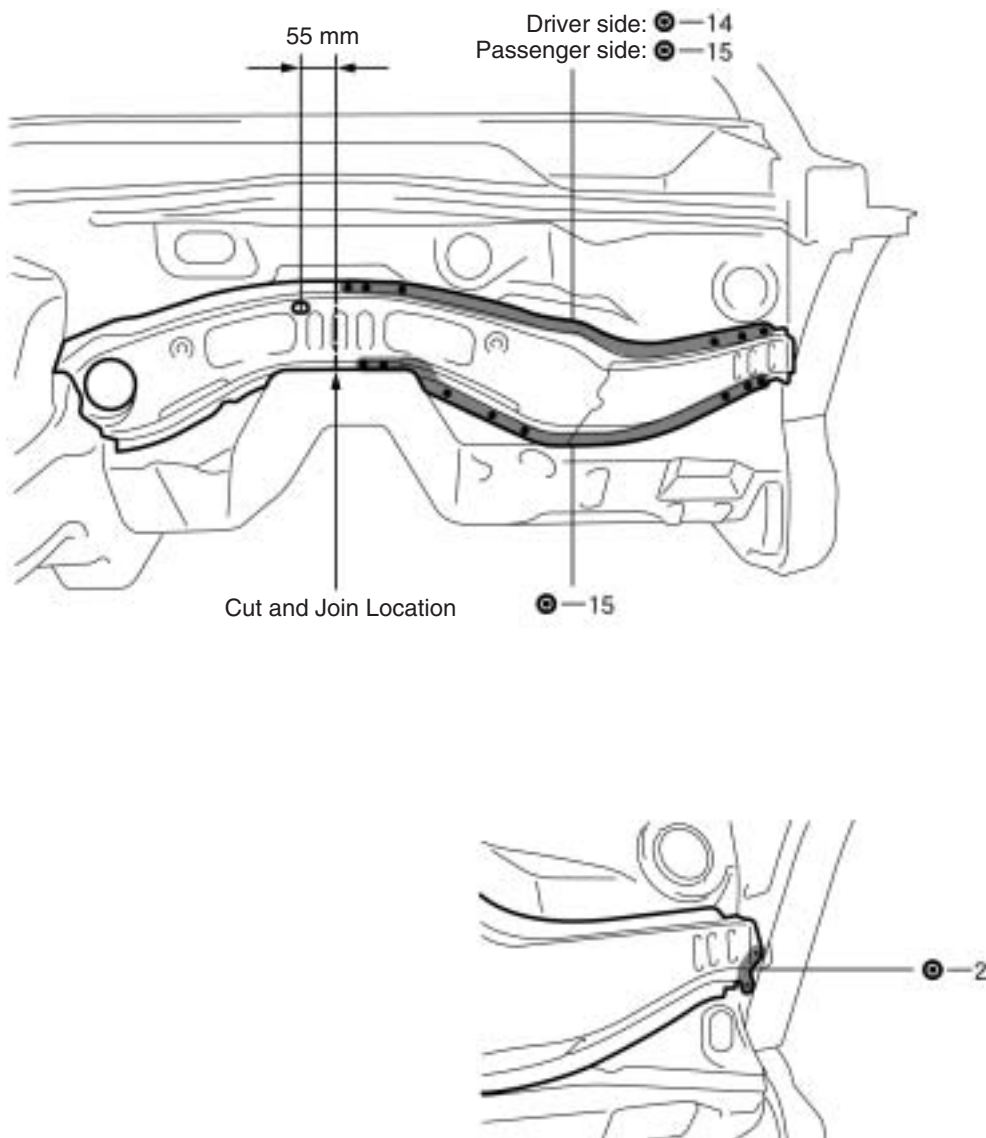


FRONT NO.3 CROSSMEMBER (CUT-H) REPLACEMENT

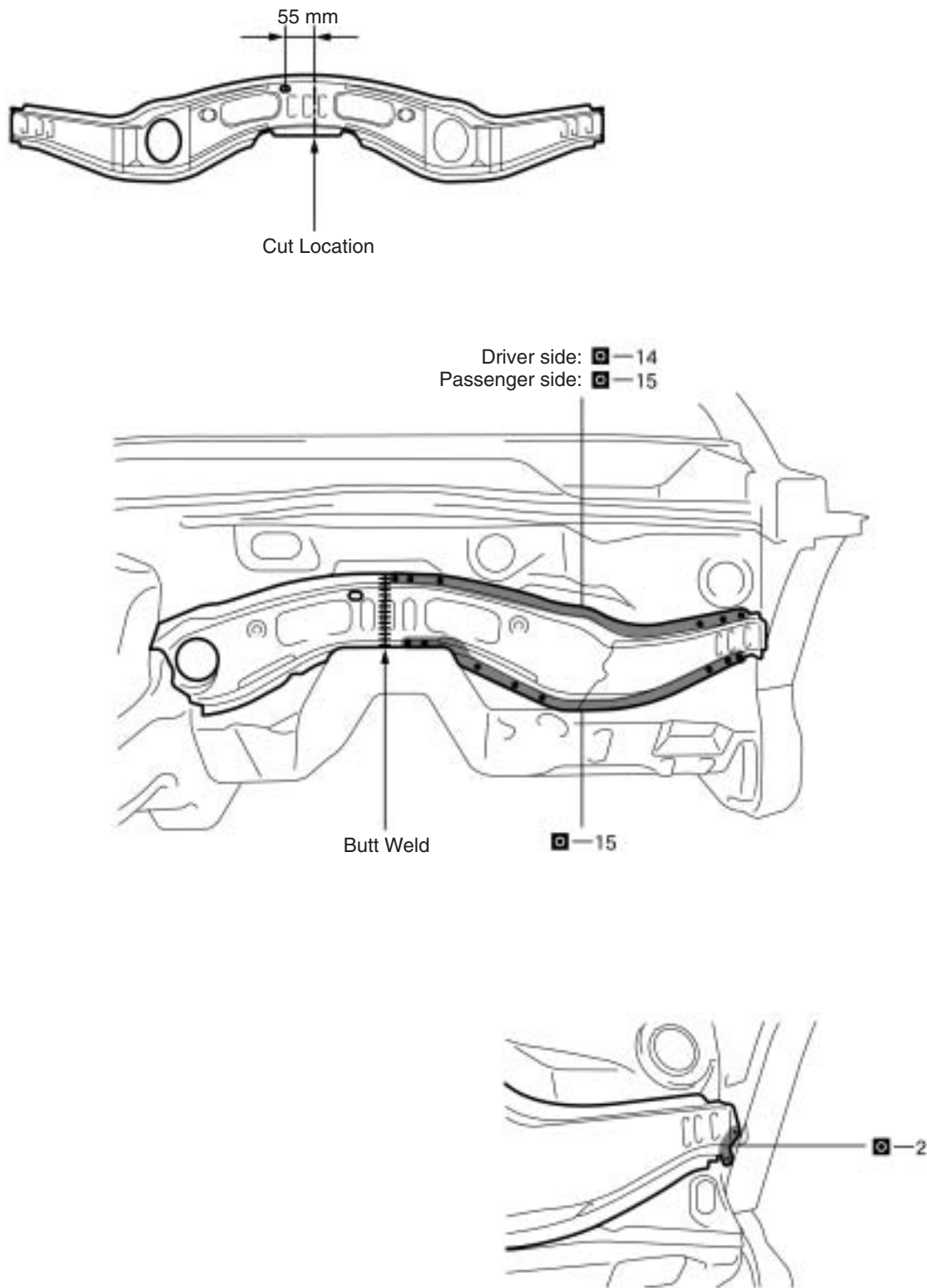
1. REMOVE RADIATOR SUPPORT ([See page BP-1](#))
2. REMOVE FRONT CROSSMEMBER ([See page BP-3](#))
3. REMOVE FRONT FENDER APRON ([See page BP-8](#))
4. REMOVE FRONT SIDE MEMBER ([See page BP-15](#))
5. REMOVE FRONT NO.3 CROSSMEMBER
 - (a) Cut and join the parts at the location as shown below.



mm	in.
55	2.17

6. INSTALL FRONT NO.3 CROSSMEMBER

- (a) Cut the new parts for the front side member to dash crossmember at the location as shown below.



mm	in.
55	2.17

7. INSTALL FRONT SIDE MEMBER ([See page BP-15](#))
8. INSTALL FRONT FENDER APRON ([See page BP-8](#))
9. INSTALL FRONT CROSSMEMBER ([See page BP-3](#))
10. INSTALL RADIATOR SUPPORT ([See page BP-1](#))
11. MEASURING THE ENGINE COMPARTMENT DIMENSIONS ([See page BP-88](#))
12. MEASURING THE UNDERBODY DIMENSIONS ([See page BP-88](#))
13. APPLYING SEALER TO THE ENGINE COMPARTMENT ([See page PC-1](#))
14. APPLYING SEALER TO THE INSIDE OF THE VEHICLE ([See page PC-1](#))
15. APPLYING UNDER COATING ([See page PC-7](#))
16. INSTALL SILENCER SHEET ([See page PC-11](#))
17. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.