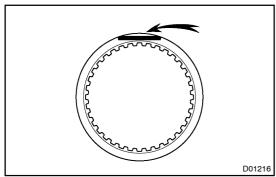
AT04X-02



D01216

INSPECTION

1. INSPECT DISC, PLATE AND FLANGE

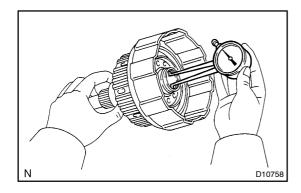
Check to see if the sliding surface of the disc, plate and flange are worn or burnt. If necessary, replace them.

HINT:

- If the lining of the disc is peeling off or discolored, or even if a part of th printed numbers is defaced, replace all discs.
- Before assembling new discs, soak them in ATF for at least 15 minutes.

2. CHECK FORWARD CLUTCH PISTON

- (a) Check that the check ball is free by shaking the piston.
- (b) Check that the valve does not leak by applying low-pressure compressed air.



3. CHECK FORWARD CLUTCH DRUM BUSHING

Using a dial indicator, measure the inside diameter of the forward clutch drum bushing.

Maximum inside diameter: 20.08 mm (0.790 in.) If the inside diameter is greater than the maximum, replace the forward clutch drum.