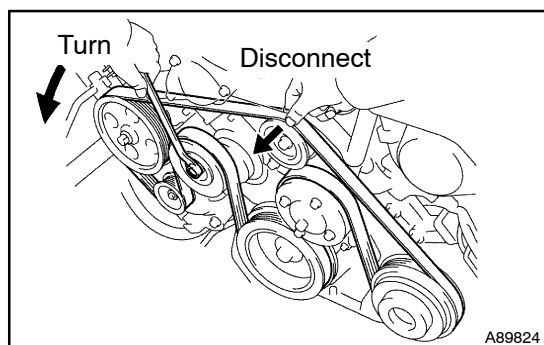


## REPLACEMENT

1. SEPARATE BATTERY NEGATIVE TERMINAL
2. REMOVE AIR CLEANER INLET NO.1
3. REMOVE V-BANK COVER
4. REMOVE ENGINE UNDER COVER NO.1

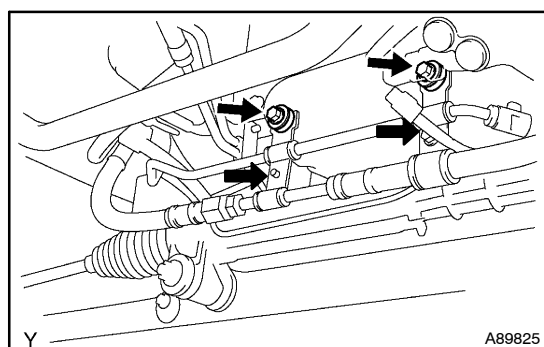


### 5. REMOVE FAN AND GENERATOR V BELT

- (a) Loosen the belt tension by turning the drive belt tensioner counterclockwise and remove the drive belt.

#### HINT:

The pulley bolt of the belt tensioner has a left-hand thread.

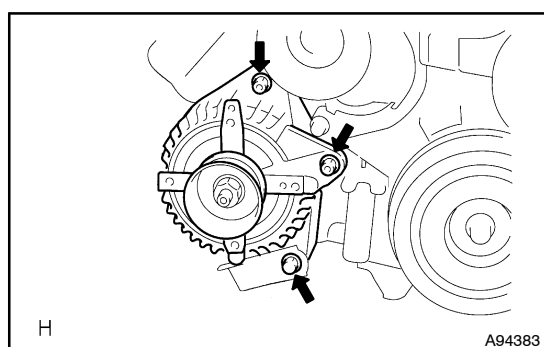


### 6. DISCONNECT PS OIL COOLER PIPE

- (a) Remove the 2 bolts and 2 screws, and disconnect the 2 PS oil cooler pipes from the oil pan.

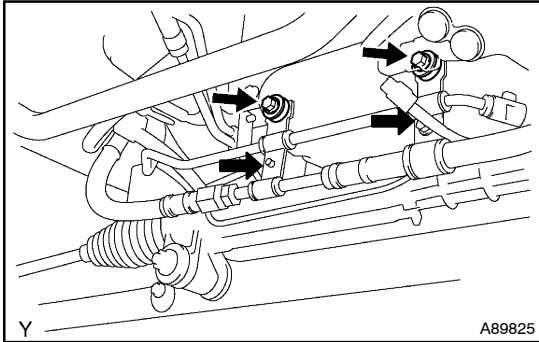
### 7. REMOVE GENERATOR ASSY

- (a) Disconnect the generator connector.
- (b) Remove the rubber cap and nut, and disconnect the generator wire.
- (c) Remove the bolt and ground cable from the generator.
- (d) Remove the bolt and cord clip from the generator.
- (e) Remove the bolt, 2 nuts, wire bracket and generator.



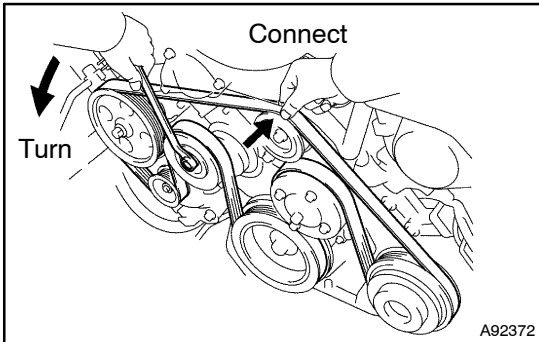
### 8. INSTALL GENERATOR ASSY

- (a) Install the generator and wire bracket with the bolt and 2 nuts.  
**Torque: 39 N·m (400 kgf·cm, 29 ft·lbf)**
- (b) Install the cord clip to the generator with the bolt.
- (c) Install the ground cable to the generator with the bolt.
- (d) Connect the generator wire and install the rubber cap with the nut.  
**Torque: 12 N·m (122 kgf·cm, 8.9 ft·lbf)**
- (e) Connect the generator connector.



### 9. CONNECT PS OIL COOLER PIPE

- (a) Connect the 2 PS oil cooler pipes to the oil pan with the 2 bolts and 2 screws.



### 10. INSTALL FAN AND GENERATOR V-BELT

- (a) Install the drive belt by turning the drive belt tension counterclockwise.

#### HINT:

The pulley bolt of the belt tensioner has a left-hand thread.

### 11. INSTALL ENGINE UNDER COVER NO.1

### 12. INSTALL V-BANK COVER

Torque: 5.0 N·m (51 kgf·cm, 44 in.·lbf)

### 13. INSTALL AIR CLEANER INLET NO.1 ASSY

### 14. CONNECT BATTERY NEGATIVE TERMINAL

### 15. POWER WINDOW CONTROL SYSTEM INITIALIZE (See page 01-20)

### 16. FRONT POWER SEAT CONTROL SYSTEM INITIALIZE (See page 01-20)

### 17. BACK GUIDE MONITOR SYSTEM INITIALIZE (See page 01-20)