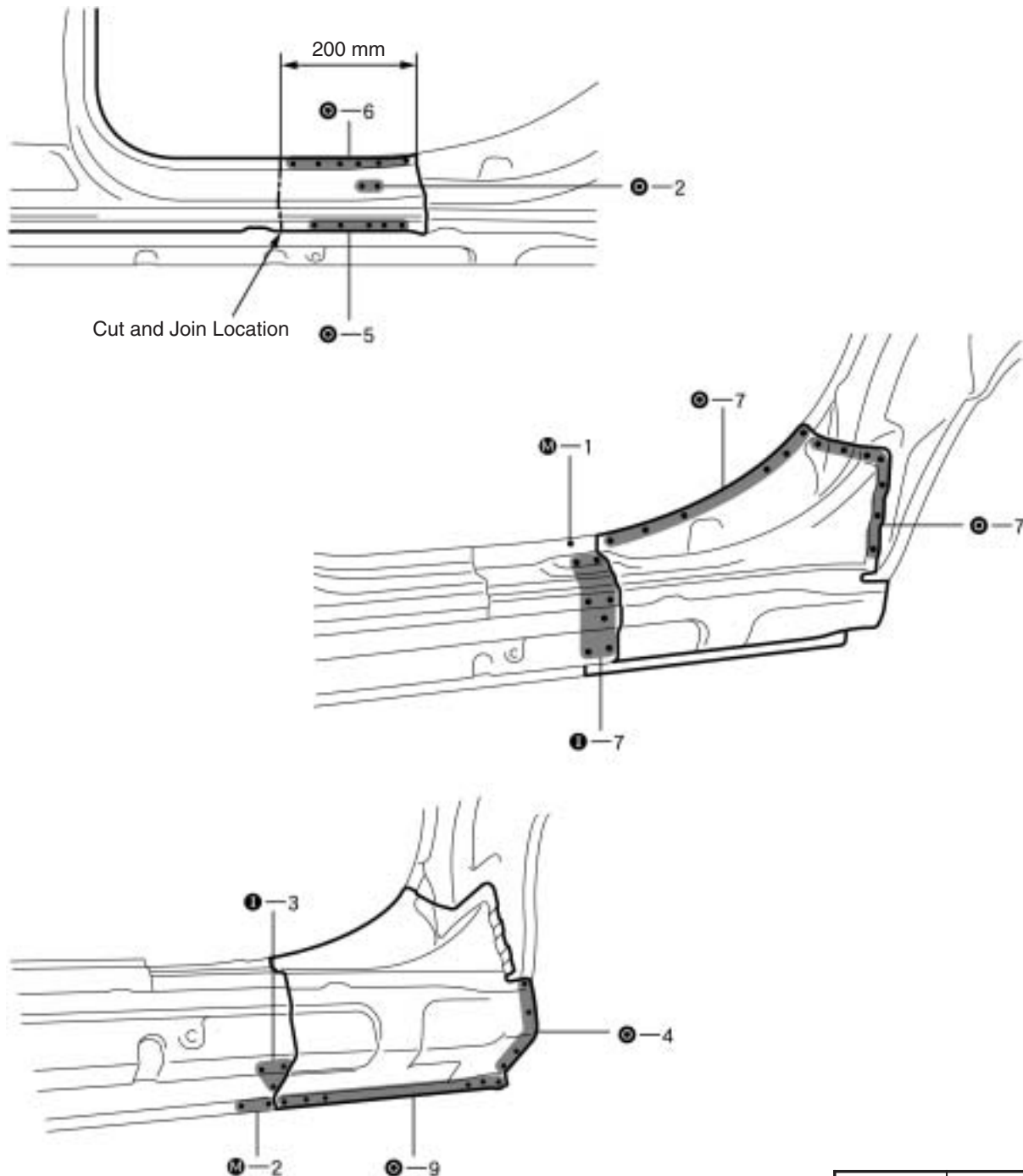


## ROCKER PANEL NO.5 REINFORCEMENT (ASSY) REPLACEMENT

1. REMOVE QUARTER PANEL ([See page BP-53](#))
2. REMOVE ROCKER PANEL NO.5 REINFORCEMENT
  - (a) Cut the outer panel at the location shown in the below figure and remove the rocker panel No.5 reinforcement.

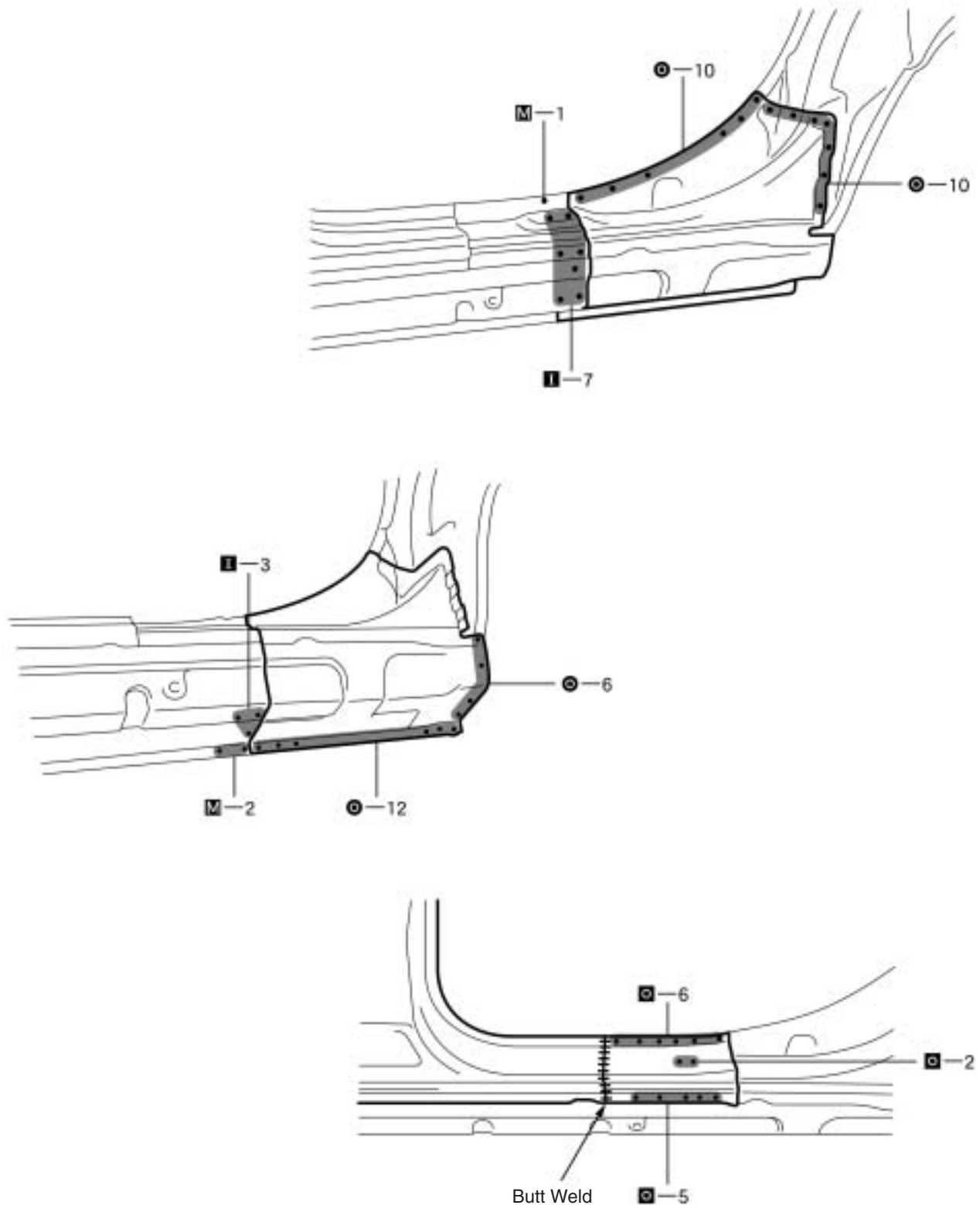


mm	in.
200	7.87

**3. INSTALL ROCKER PANEL NO.5 REINFORCEMENT****HINT:**

Inspect the fitting of the quarter panel and rear door, etc., before welding, since this affects the appearance of the finish.

- (a) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.



4. MEASURING THE OPENING PORTION DIMENSIONS ([See page BP-88](#))
5. INSTALL QUARTER PANEL ([See page BP-53](#))
6. APPLYING SEALER TO THE INSIDE OF THE VEHICLE ([See page PC-1](#))
7. APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT ([See page PC-1](#))
8. APPLYING UNDER COATING ([See page PC-7](#))
9. APPLYING ANTI-RUST AGENT
  - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.