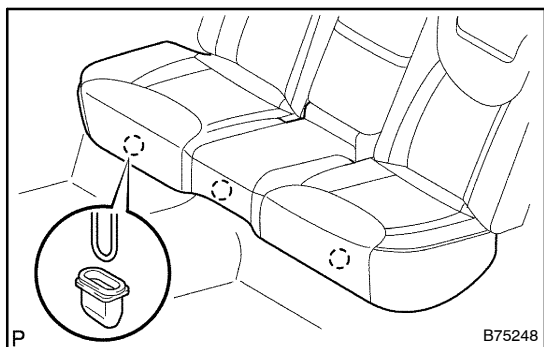


OVERHAUL

HINT:

- The installation procedures are the removal procedures in reverse order. However, only installation procedures requiring additional information are included.
- A bolt without torque specifications is shown in the standard bolt chart (see page 03-2)



1. REMOVE REAR SEAT CUSHION ASSY

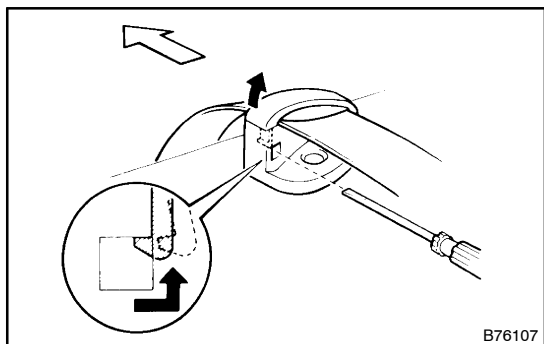
- (a) Pull up the 3 front portions of the seat cushion, then remove it.

NOTICE:

- **The cushion frame deforms easily. To avoid deforming the seat cushion, place your hands near the hook and on both sides of the hook, and then pull up on the seat cushion. Do the same for all the hooks.**
- (b) w/ Seat heater:
disconnect the connector.

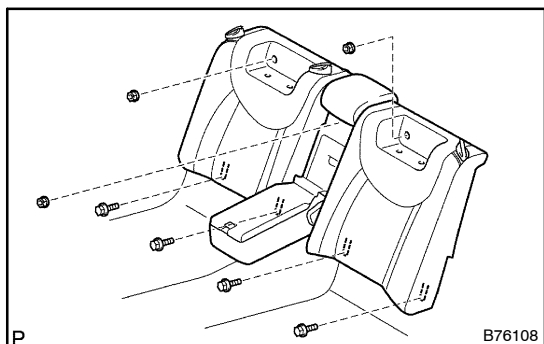
2. REMOVE REAR SEAT HEADREST ASSY LH

3. REMOVE REAR SEAT HEADREST ASSY RH



4. REMOVE REAR SEATBACK ASSY

- (a) Using a screwdriver, remove the 3 rear seat belts from the 3 belt guides, as shown in the illustration.



- (b) Remove the 4 bolts and 3 nuts. Then raise the seatback upward to remove seatback.

- (c) w/ Seat heater:
Disconnect the connector.

5. REMOVE REAR SEAT ARMREST ASSY CENTER

- (a) Remove the 2 nuts and armrest.
- (b) Remove the 2 screws and center armrest door.
- (c) Remove the 2 nuts and 2 hinge covers.
- (d) Remove the 2 screws, 2 bushes and armrest box assy.
- (e) Remove the screw and armrest plate.

6. REMOVE REAR SEAT HEADREST ASSY CENTER

- (a) Remove the 3 bolts and headrest.

7. REMOVE REAR SEAT SHOULDER BELT GUIDE LH

- (a) Remove the 3 screws and belt guide.

8. REMOVE REAR SEATBACK COVER LH

- (a) Remove the 2 headrest supports.
- (b) Remove the hog rings and seatback frame from the seatback cover with pad.
- (c) Remove the hog rings and seatback cover from the seatback pad.

9. REMOVE REAR SEAT SHOULDER BELT GUIDE RH

- (a) Remove the 3 screws and belt guide.

10. REMOVE REAR SEAT SHOULDER BELT GUIDE CENTER

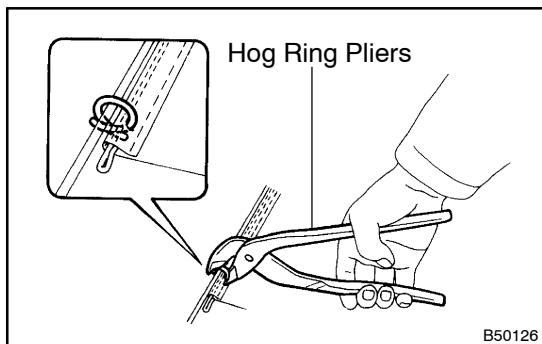
- (a) Remove the 2 screws and belt guide.

11. REMOVE REAR SEATBACK COVER RH

- (a) Remove the 2 headrest supports.
- (b) Remove the hog rings and seatback frame from the seatback cover with pad.
- (c) Remove the hog rings and seatback cover from the seatback pad.

12. REMOVE REAR SEAT CUSHION COVER

- (a) Remove the hog rings and seat cushion frame from the seat cushion cover with pad.
- (b) Remove the hog rings and seat cushion cover from the seat cushion pad.

**13. INSTALL REAR SEAT CUSHION COVER**

- (a) Using hog ring pliers, install the cushion cover to the cushion pad with new hog rings.

NOTICE:

- **Be careful not to damage the cover.**
 - **When installing the hog rings, take care to minimize wrinkles as much as possible.**
- (b) Using hog ring pliers, install the cushion frame to the cushion cover with new hog rings.

NOTICE:

- **Be careful not to damage the cover.**
- **When installing the hog rings, take care to minimize wrinkles as much as possible.**

14. INSTALL REAR SEATBACK COVER LH

- (a) Using hog ring pliers, install the seatback cover to the seatback pad with new hog rings.

NOTICE:

- **Be careful not to damage the cover.**
 - **When installing the hog rings, take care to minimize wrinkles as much as possible.**
- (b) Using hog ring pliers, install the seatback frame to the seatback cover with new hog rings.

NOTICE:

- **Be careful not to damage the cover.**
- **When installing the hog rings, take care to minimize wrinkles as much as possible.**

15. INSTALL REAR SEATBACK COVER RH

- (a) Using hog ring pliers, install the seatback cover to the seatback pad with new hog rings.

NOTICE:

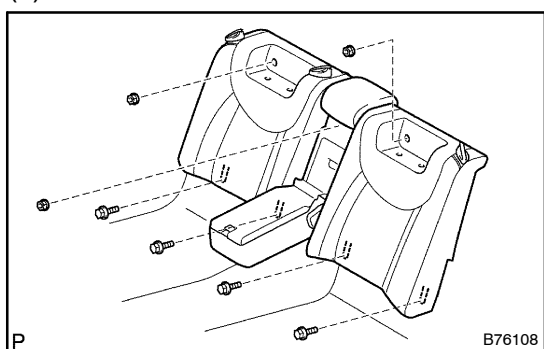
- **Be careful not to damage the cover.**
 - **When installing the hog rings, take care to minimize wrinkles as much as possible.**
- (b) Using hog ring pliers, install the seatback frame to the seatback cover with new hog rings.

NOTICE:

- **Be careful not to damage the cover.**
- **When installing the hog rings, take care to minimize wrinkles as much as possible.**

16. INSTALL REAR SEAT ARMREST ASSY CENTER

- (a) Install the armrest plate with the screw.
- (b) Install the armrest box with the 2 bushes and 2 screws.
- (c) Install the 2 hinge covers with the 2 nuts.
- (d) Install the center armrest door with the 2 screws.
- (e) Install the center armrest with the 2 nuts.

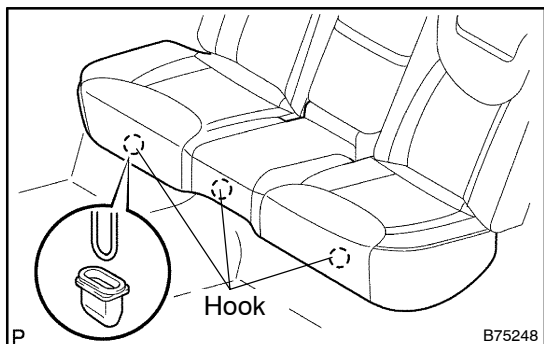
**17. INSTALL REAR SEATBACK ASSY**

- (a) w/ Seat heater:
Connect the connector.
- (b) Install the seatback with the 4 bolts and 3 nuts.

Torque:

18 N·m (185 kgf·cm, 13 ft·lbf) for bolt

18 N·m (185 kgf·cm, 13 ft·lbf) for nut

**18. INSTALL REAR SEAT CUSHION ASSY**

- (a) w/ Seat heater:
Connect the connector.
- (b) Install the frame into the 3 hooks.

HINT:

Confirm that the seat cushion is firmly installed.

19. w/ Seat heater:**INSPECT SEAT HEATER OPERATION**