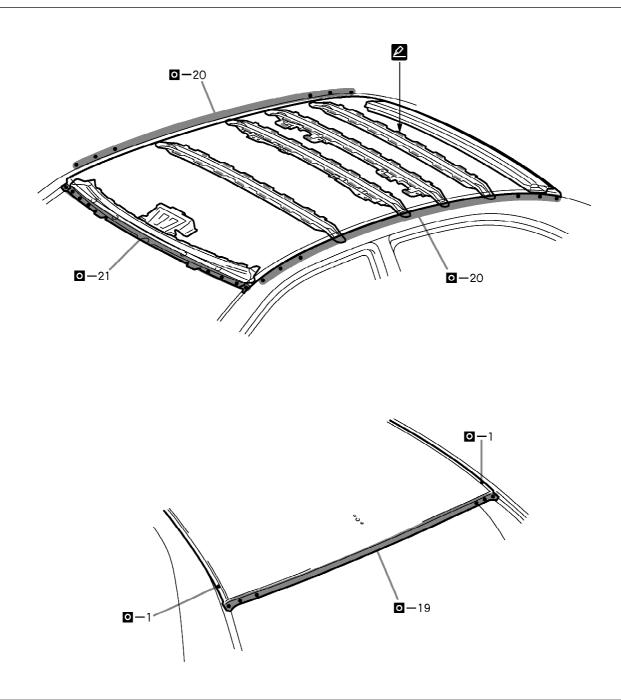
ROOF PANEL (ASSY): w/o Moon Roof REPLACEMENT REMOVAL Grinder Laser Welding **△**-1 Laser Welding Panel Edge **▲**−19 F11685 3mm (0.118 in.) 9mm (0.354 in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- · After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



POINT

- Before temporarily installing the new parts, apply body sealer to the windshield header panel, roof panel reinforcement and back door opening frame.
 HINT:
 - 1) Apply just enough sealer for the new parts to make contact.

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