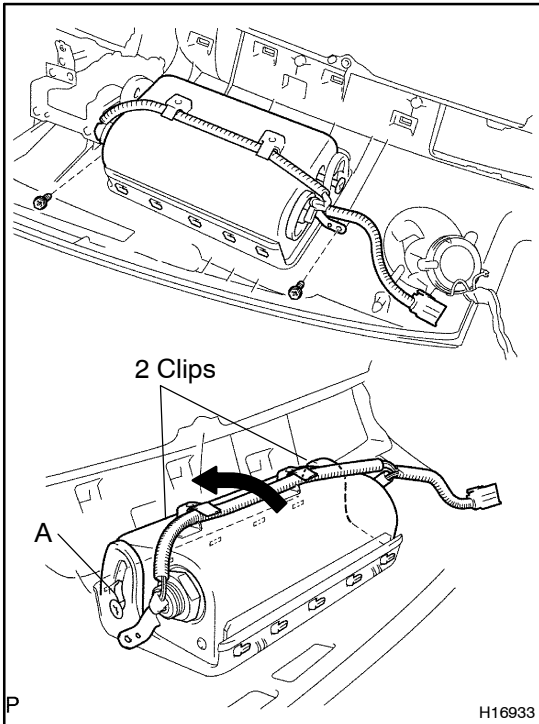


## INSTALLATION

### NOTICE:

Never use airbag parts from another vehicle. When replacing parts, replace them with new parts.



### 1. INSTALL FRONT PASSENGER AIRBAG ASSEMBLY

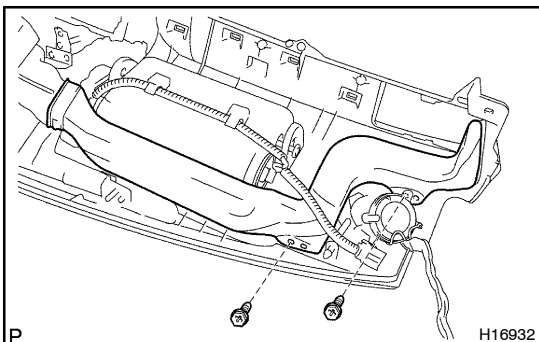
- (a) Install the door bracket of the front passenger airbag assembly to the front part of the airbag door.
- (b) Bend the side faces of the airbag door, rotate the front passenger airbag assembly and fit the stand nuts into the side faces.
- (c) Thoroughly rotate it and install the door bracket of the front passenger airbag assembly to the rear part of the airbag door.
- (d) Install the front passenger airbag assembly to the instrument panel with the 2 screws and fasten the 2 clips to the fixed position on the front part of the airbag door.

### CAUTION:

- When installing the front passenger airbag assembly, take care that the wiring does not interfere with other parts and is not pinched between other parts.
- Make sure that no foreign objects are trapped between the airbag bag and within the module.

### NOTICE:

If the front passenger airbag assembly has been dropped, or there are cracks, dents or other defects in the case or connector, replace the front passenger airbag assembly with a new one.

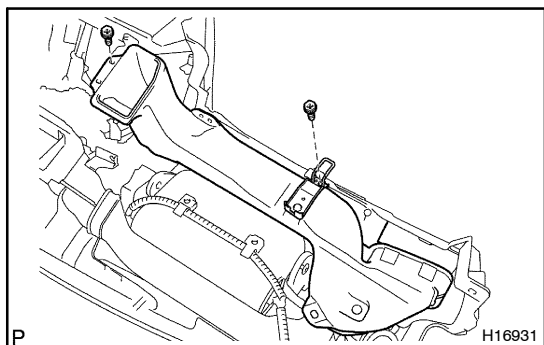


### 2. INSTALL NO. 2 SIDE DEFROSTER NOZZLE DUCT

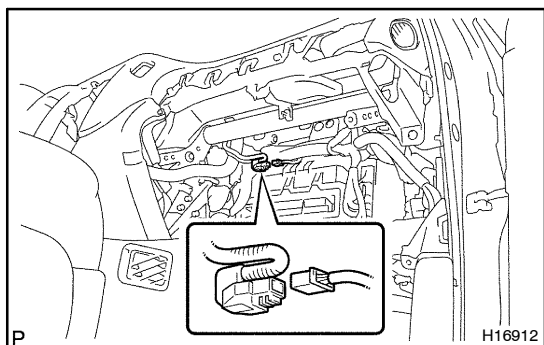
Install the No. 2 side defroster nozzle duct with the 2 screws.

### 3. INSTALL NO. 3 HEATER TO REGISTER DUCT

- (a) w/ LEXUS navigation system:  
Install the No. 3 heater to register duct with the 2 screws.
- (b) w/o LEXUS navigation system:  
Install the No. 3 heater to register duct with the 3 screws.

**4. INSTALL NO. 4 HEATER TO REGISTER DUCT**

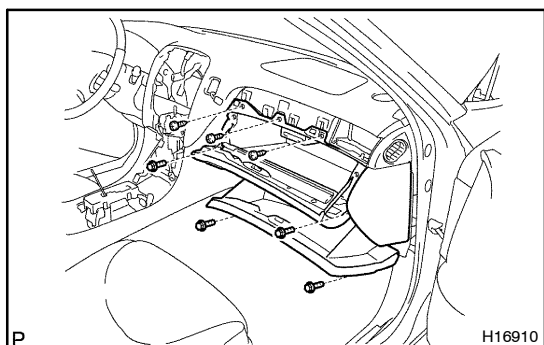
Install the No. 4 heater to register duct with the 2 screws.

**5. INSTALL INSTRUMENT PANEL (See page BO-143)****6. CONNECT FRONT PASSNGER AIRBAG ASSEMBLY CONNECTOR**

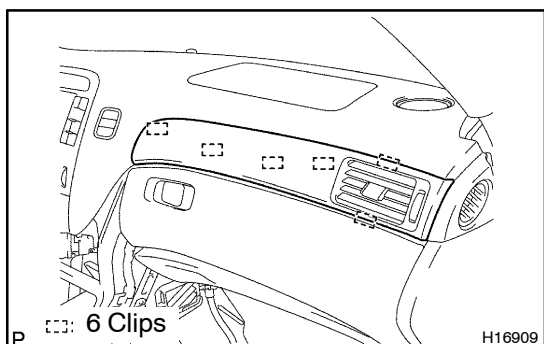
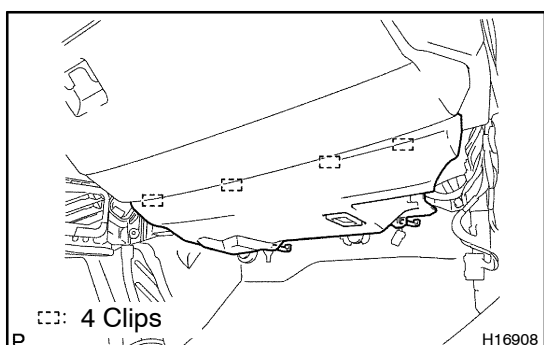
Connect the front passenger airbag assembly connector.

**NOTICE:**

**When handling the airbag connector, take care not to damage the airbag wire harness.**

**7. INSTALL FINISH PANEL ASSEMBLY**

Install the finish panel assembly with the 4 bolts and 3 screws.

**8. INSTALL NO. 2 GARNISH****9. INSTALL NO. 2 UNDER COVER**