

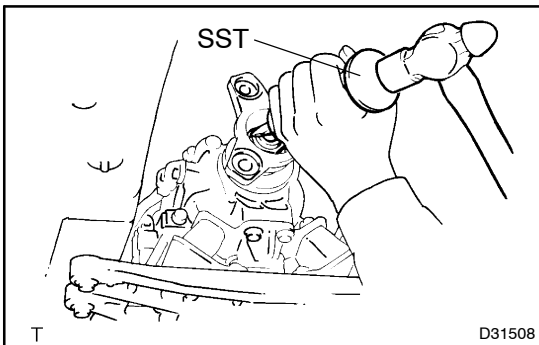
# AUTOMATIC TRANSMISSION EXTENSION HOUSING OIL SEAL

4017X-01

## REPLACEMENT

1. REMOVE INSTRUMENT PANEL UNDER COVER SUB-ASSY NO.2 (SEE PAGE 71-6)
2. REMOVE INSTRUMENT PANEL GARNISH SUB-ASSY LH (SEE PAGE 71-6)
3. REMOVE INSTRUMENT PANEL FINISH PANEL (SEE PAGE 71-6)
4. REMOVE INSTRUMENT PANEL UNDER COVER SUB-ASSY NO.1 (SEE PAGE 71-6)
5. REMOVE SWITCH BACK HOLE COVER (SEE PAGE 71-6)
6. REMOVE INSTRUMENT PANEL SAFETY PAD SUB-ASSY NO.1 (SEE PAGE 71-6)
7. REMOVE INSTRUMENT PANEL CUP HOLDER ASSY (SEE PAGE 71-6)
8. REMOVE CONSOLE UPPER REAR PANEL SUB-ASSY (SEE PAGE 71-6)
9. REMOVE CONSOLE BOX CARPET (SEE PAGE 71-6)
10. REMOVE REAR CONSOLE ARMREST ASSY (SEE PAGE 71-6)
11. REMOVE INSTRUMENT PANEL FINISH PANEL LOWER CENTER (SEE PAGE 71-6)
12. REMOVE INSTRUMENT CLUSTER FINISH PANEL SUB-ASSY CENTER (SEE PAGE 71-6)
13. REMOVE CONSOLE PANEL SUB-ASSY UPPER (SEE PAGE 71-6)
14. REMOVE CONSOLE BOX (SEE PAGE 71-6)
15. SEPARATE OXYGEN SENSOR (SEE PAGE 15-4)
16. REMOVE EXHAUST PIPE ASSY (SEE PAGE 15-4)
17. REMOVE PROPELLER W/CENTER BEARING SHAFT ASSY (SEE PAGE 30-9)
18. DRAIN AUTOMATIC TRANSMISSION FLUID
  - (a) Remove the drain plug, gasket and drain the ATF.
  - (b) Install a new gasket and the drain plug.

**Torque: 20 N·m (205 kgf·cm, 15 ft·lbf)**



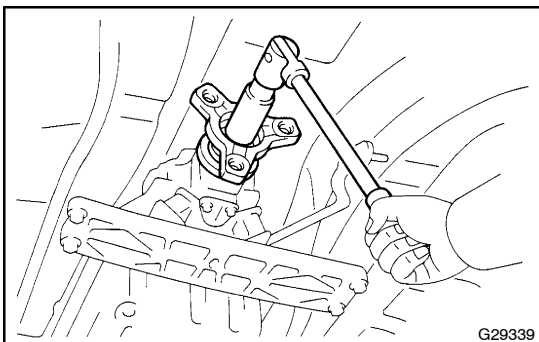
### 19. REMOVE AUTOMATIC TRANSMISSION FLANGE YOKE ASSY

- (a) Using SST and a hammer, loosen the staked part of the nut.

SST 09930-00010

HINT:

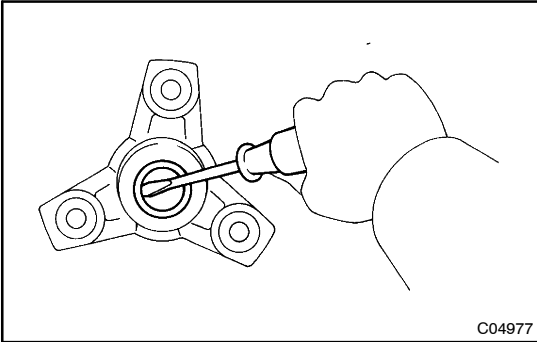
Move the shift lever to the P position.



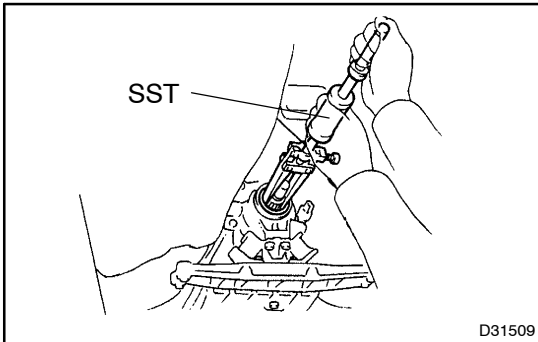
- (b) Using a 30 mm deep socket wrench, remove the nut.
- (c) Tap the output flange with a plastic hammer to remove it.

HINT:

Move the shift lever to the P position.



- (d) Using a screwdriver, remove the oil seal from the output flange.

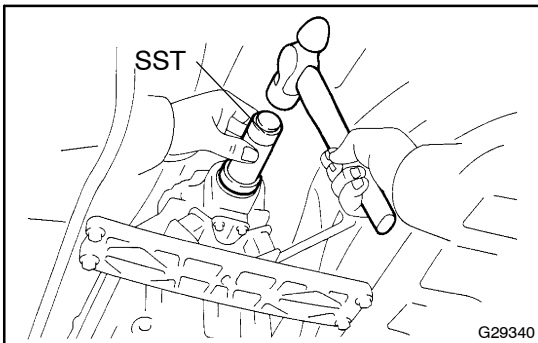


## 20. REMOVE AUTOMATIC TRANSMISSION EXTENSION HOUSING OIL SEAL

- (a) Using SST, remove the oil seal.  
SST 09308-00010

## 21. INSTALL AUTOMATIC TRANSMISSION EXTENSION HOUSING OIL SEAL

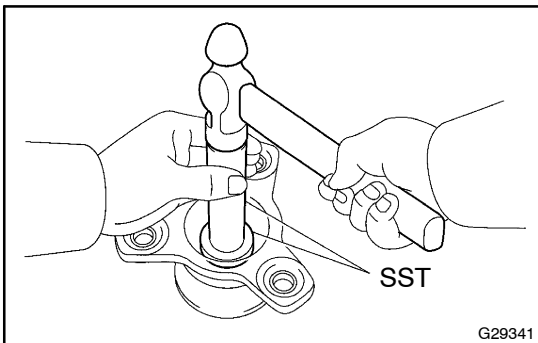
- (a) Coat the lip of a new oil seal with MP grease.



- (b) Using SST and a hammer, drive in the oil seal with the lip facing downward.

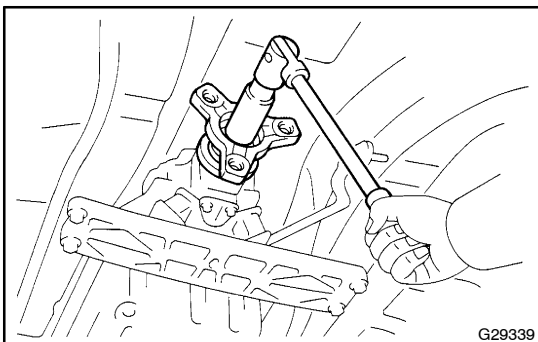
SST 09309-37010

**Oil seal depth from flat end: 2.0 mm (0.079 in.)**



## 22. INSTALL AUTOMATIC TRANSMISSION FLANGE YOKE ASSY

- (a) Using SST and a hammer, drive in a new oil seal.  
SST 09950-60010 (09951-00350), 09950-70010 (09951-07100)

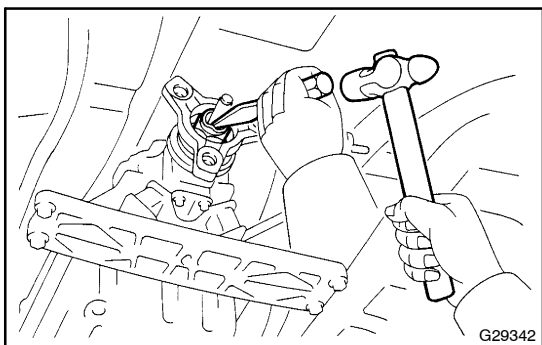


- (b) Install the output flange.  
(c) Using a 30 mm deep socket wrench, install and torque a new nut.

**Torque: 126 N·m (1,280 kgf·cm, 92 ft·lbf)**

**HINT:**

Move the shift lever to P position.



(d) Using a chisel and hammer, securely stake the nut.

23. INSTALL PROPELLER W/CENTER BEARING SHAFT ASSY (SEE PAGE 30-9)

24. FULLY TIGHTEN CENTER SUPPORT BEARING ASSY NO.1 (SEE PAGE 30-9)

25. INSTALL EXHAUST PIPE ASSY (SEE PAGE 15-4)

26. ADD AUTOMATIC TRANSMISSION FLUID (SEE PAGE 40-2)

Fluid type: Auto Fluid WS

Capacity: 1.7 liters (1.8 US qts, 1.5 Imp. qts)