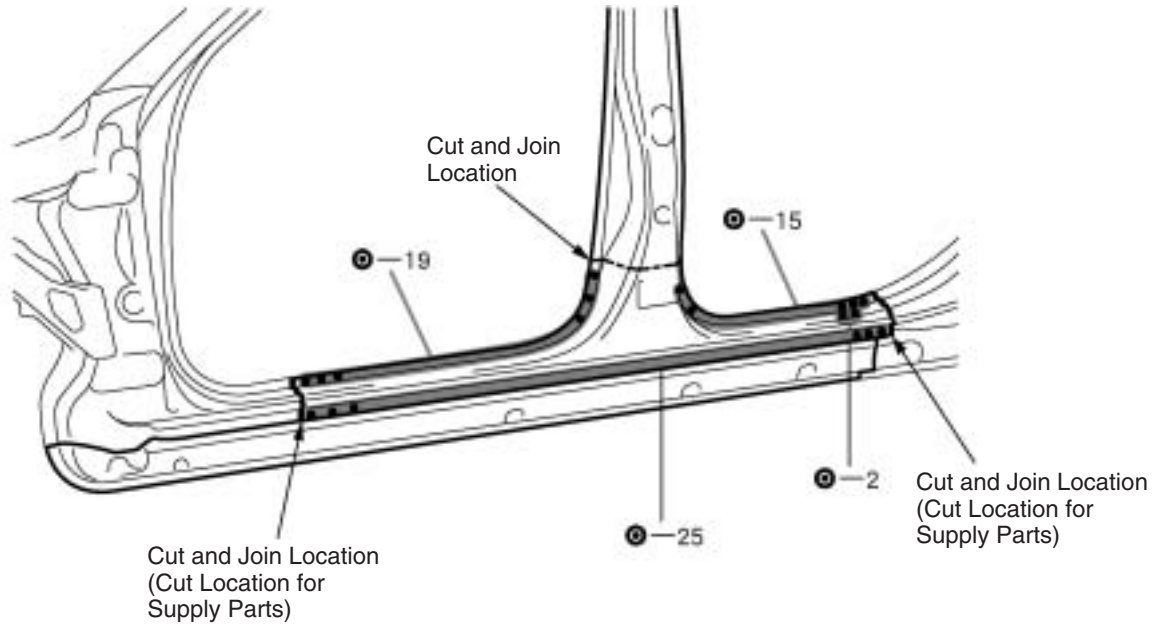


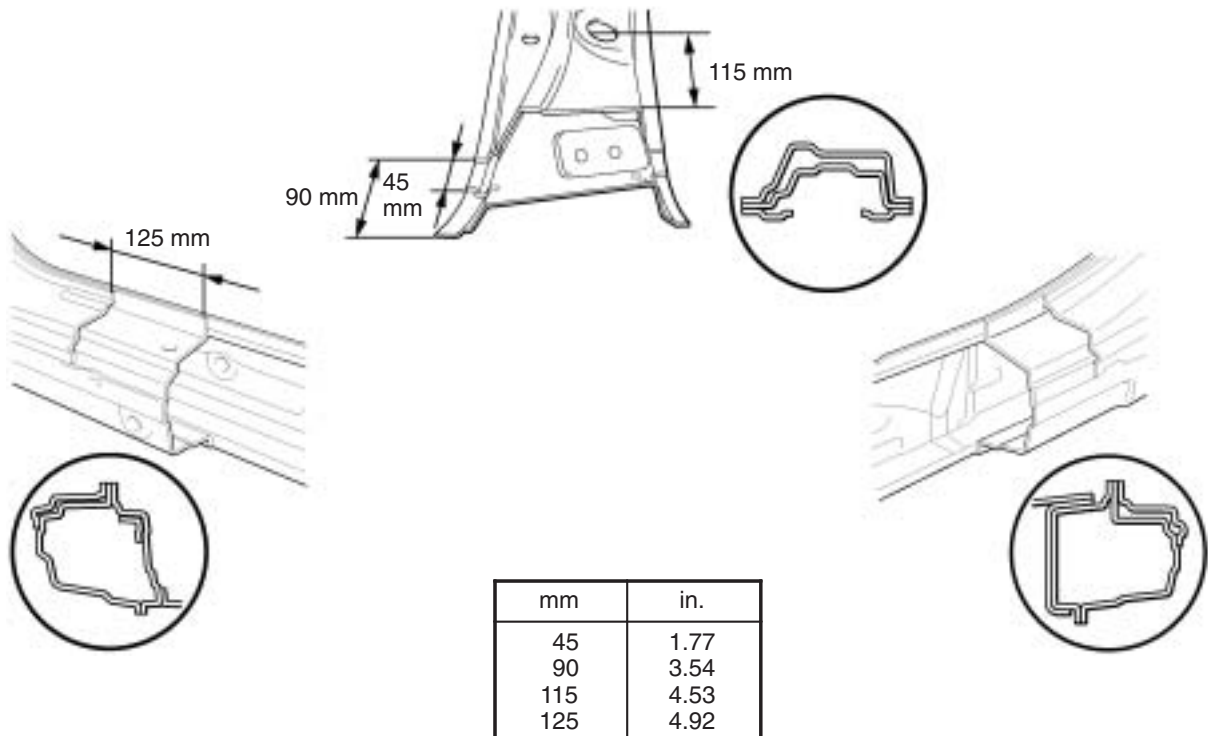
# ROCKER OUTER PANEL (CUT) REPLACEMENT

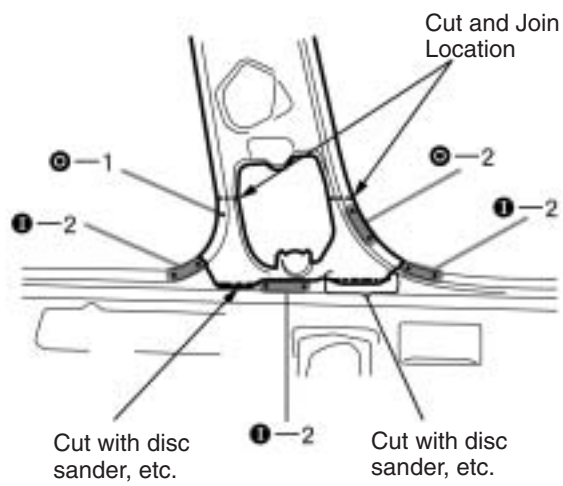
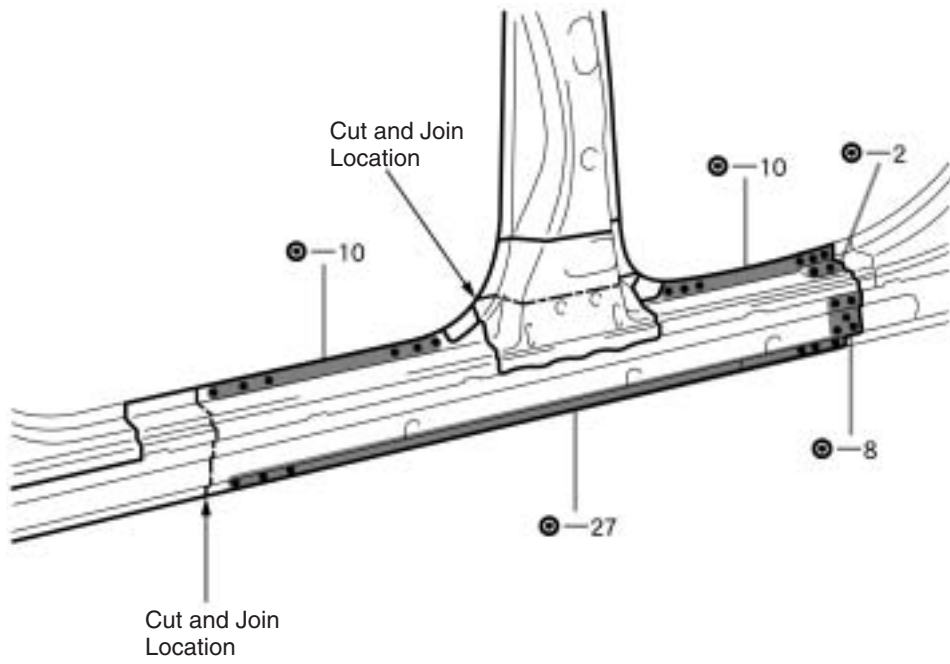
## 1. REMOVE ROCKER OUTER PANEL

- (a) Cut and join the parts at the locations as shown below.



[Cut and Join Locations]

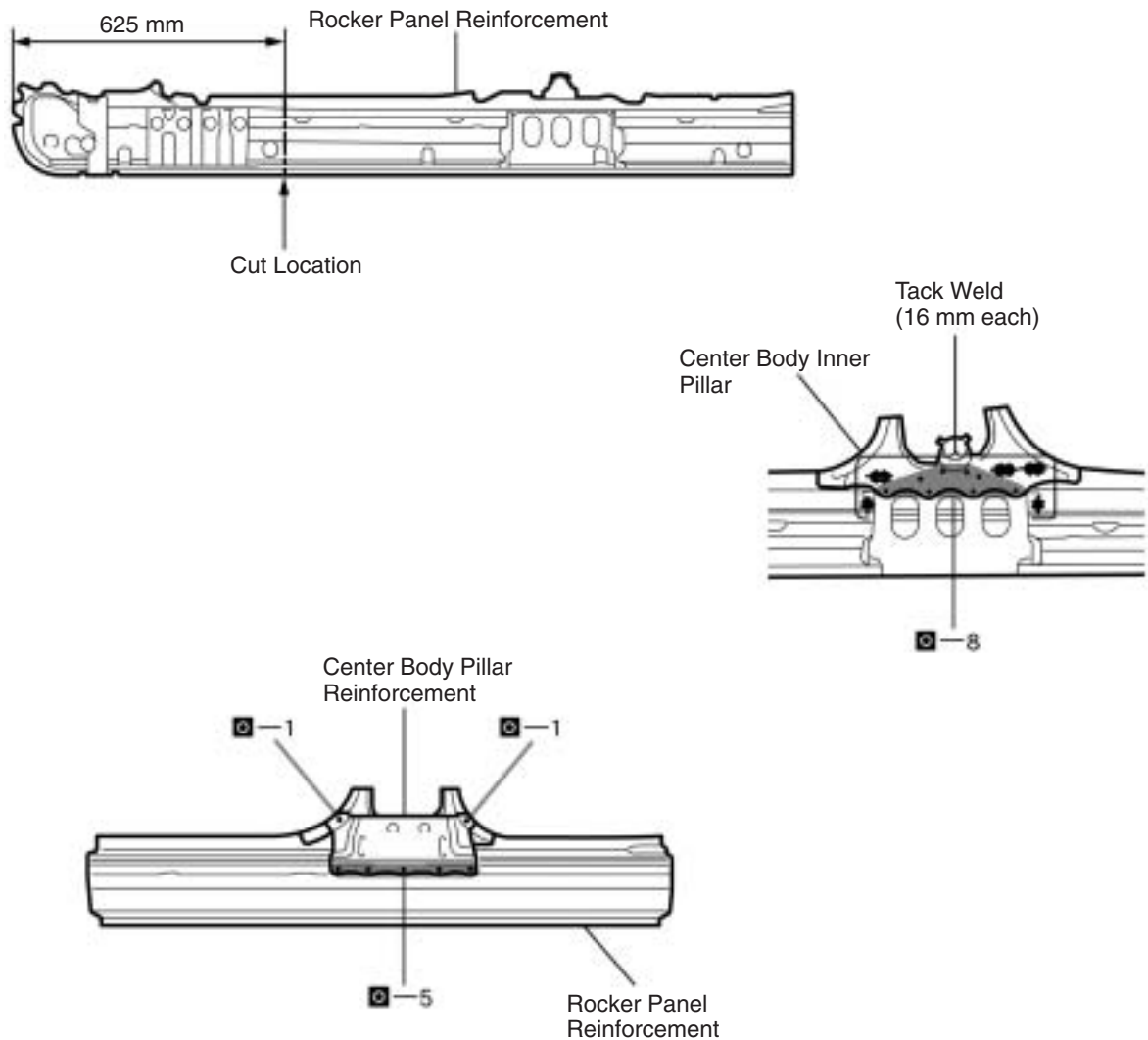




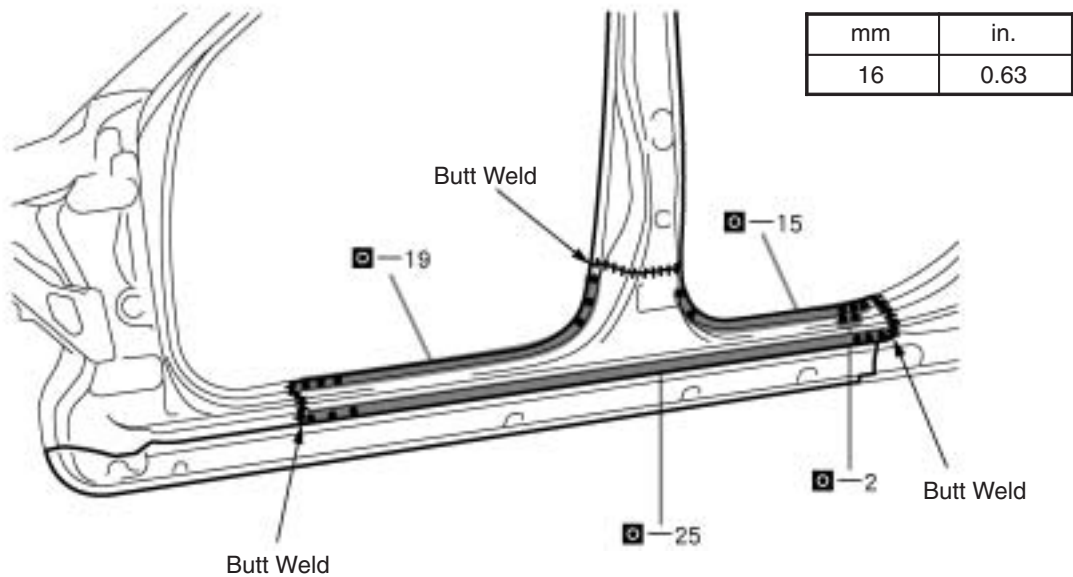
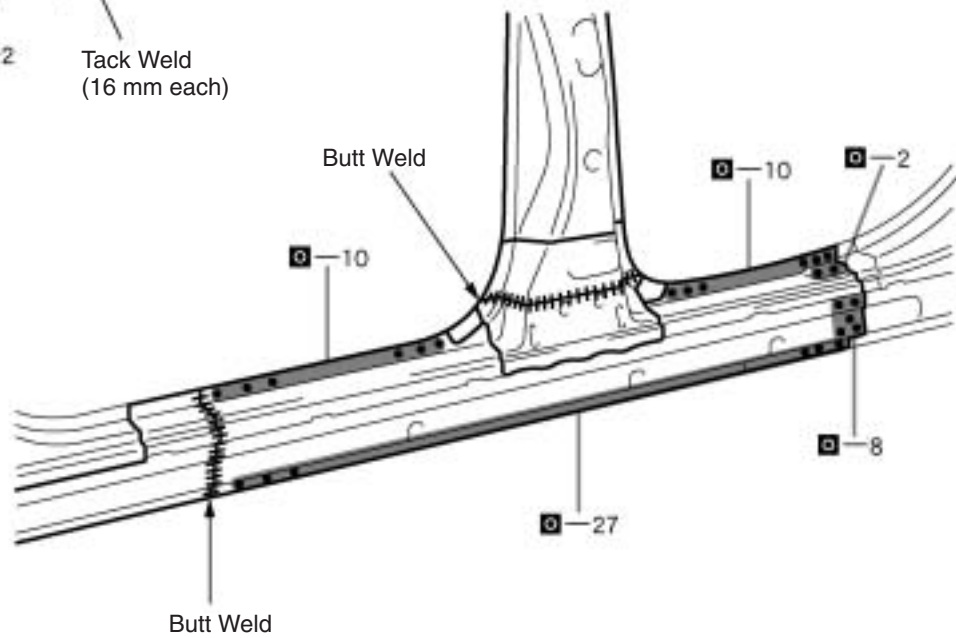
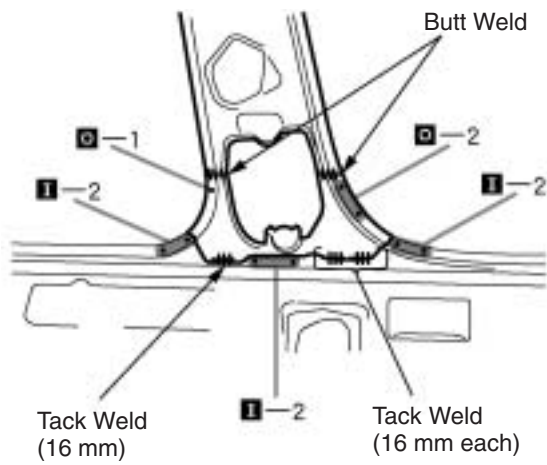
**2. INSTALL ROCKER OUTER PANEL****HINT:**

Inspect the fitting of the front door and rear door, etc., before welding, since this affects the appearance of the finish.

- Cut the new parts for the rocker panel reinforcement at the location as shown below.
- Before temporarily installing the new parts, weld the rocker panel reinforcement, center body pillar reinforcement and center body inner pillar with standard points.
- After welding the rocker panel reinforcement, center body pillar reinforcement and center body inner pillar to the vehicle install the outer panel.
- Temporarily install the new parts and measure each part in accordance with the body dimension diagram.



mm	in.
16	0.63
625	24.61



3. MEASURING THE OPENING PORTION DIMENSIONS ([See page BP-88](#))
4. APPLYING SEALER TO THE INSIDE OF THE VEHICLE ([See page PC-1](#))
5. APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT ([See page PC-1](#))
6. APPLYING UNDER COATING ([See page PC-7](#))
7. CHARGING THE POLYURETHANE FOAM ([See page PC-9](#))
8. APPLYING ANTI-RUST AGENT
  - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.