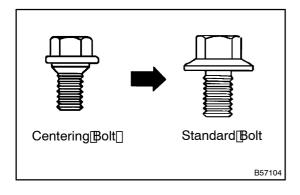
ADJUSTMENT

HINT:

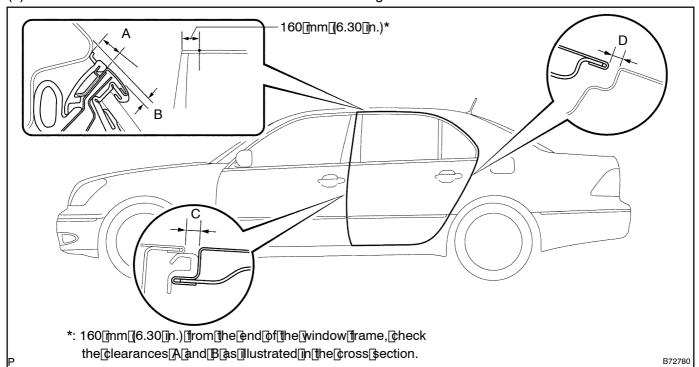
- •□ Before adjusting the door position for yehicles equipped with side airbags and curtain shield airbags, be sure to disconnect the battery. After adjustment, inspect the SRS warning amp, the side airbag system and the curtain shield airbag system for normal operation see page 5-954. Then initialize both systems see page 1-20.
- Use[]he[same[procedure[]or[]he[RH[side[]and[]LH[side.
- The procedures listed below are for the LH side.



- Centering[bolts[are]used[]o[]mount[]he[door[]hinge[]o[]he vehicle[body[and[door.]]he[door[]cannot[]be[adjusted[]with the[]centering[]bolts[]wh.[]substitute[]]he[]centering[]bolts[]with standard[]bolts[]why[]washers)[]when[]making[]adjustments.
- A bolt without a torque specification is shown in the standard[bolt[chart[see]page[03-2)]

1. INSPECT REAR DOOR PANEL SUB-ASSY LH

(a) Check that the clearance is within the standard range.



Standard:

Area	Measurement	Area	Measurement
А	8.0 ± 1.5 mm (0.315 ±0.059 in.)	С	$4.0 \pm 1.5 \text{mm} (0.157 \pm 0.059 \text{in.})$
В	2.5 ± 1.5 mm (0.098 \pm 0.059 in.)	D	4.0 ± 1.5 mm (0.157 \pm 0.059 in.)

750SD-01

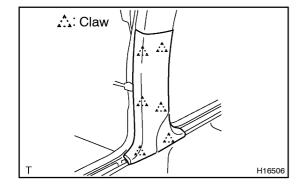
2. ADJUST REAR DOOR PANEL SUB-ASSY LH

(a) Disconnect[]he[]negative[]-)[]erminal[cable[]rom[]he[]battery.

CAUTION:

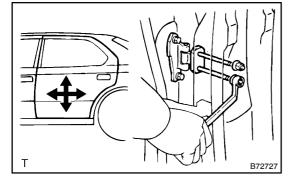
Work must be started at least 90 seconds after the ignition switch is turned to the LOCK position and the negative (-) terminal cable is disconnected from the battery. (The SRS is equipped with a back-up power source. If work is started within 90 seconds of disconnecting the negative (-) terminal battery and turning the ignition switch to the LOOK position, the SRS may deploy.)

- (b) Remove the front door inside \$cuff plate see page 76-50).
- (c) Remove[] he[] ear[door[] nside[] scuff[] plate[] see[] page 76-50).
- (d) Remove the center pillar ower garnish see page 76–50).
- (e) Remove the fletractor part of the front seat belt see page 61-17)



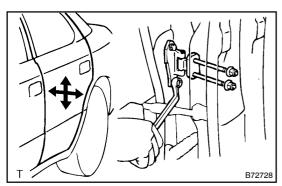
- (f) As shown in the illustration, horizontally and vertically adjust the door by loosening the body side hinge bolts.
- (g) Tighten the body side hinge bolts after the adjustment.

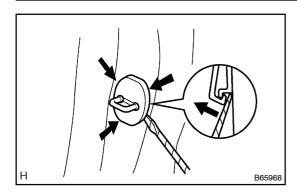
Torque: 32.5 N·m (332 kgf·cm, 24 ft·lbf)



- (h) Horizontally and vertically adjust the door by loosening the door side hinge bolts.
- (i) Tighten the door side hinge bolts after the adjustment.

Torque: 30 N·m (306 kgf·cm, 22 ft·lbf)

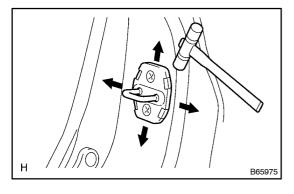




(j) Using a screwdriver, disengage the 4 claws and emove the cover.

HINT:

Tape the screwdriver tip before use.



- (k) Adjust the striker position by slightly loosening the striker mounting screws and hitting the striker with a plastic faced hammer.
- (I) Tighten the striker mounting crews after the adjustment.

 Torque: [23] N·m (235] kgf·cm, 17 ft·lbf)
- $(m) \ \ \, \Box \ \ \, Connect \ \ \, \underline{\ \ } \ \, he \ \, \underline{\ \ \ } \ \, he \ \, \underline{\ \ \ } \ \, he \ \, \underline{\ \ \ } \ \, he \ \, \underline{\ \ \ } \ \, he \ \, \underline{\ \ \ } \ \, he \ \, \underline{\ \ \ \ \, he \ \, } \ \, he \ \, \underline{\ \ \ \, he \ \, } \ \, \underline{\ \ \ \, he \ \, } \ \, he \ \, \underline{\ \ \ \ \, he \ \, } \ \, \underline{\ \ \ \, he \ \, } \ \, \underline{\ \ \ \ \, he \ \, } \ \, \underline{\ \ \ \ \, he \ \, } \ \, \underline{\ \ \ \ \, he \ \, } \ \, \underline{\ \ \ \$
- (n) Initialize both systems see page 1-20).
- (o) Inspect the RS warning amp see page 5-954).