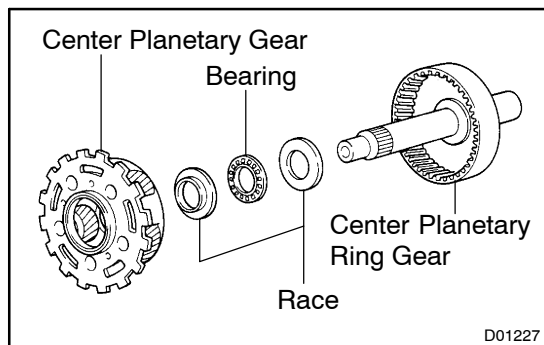


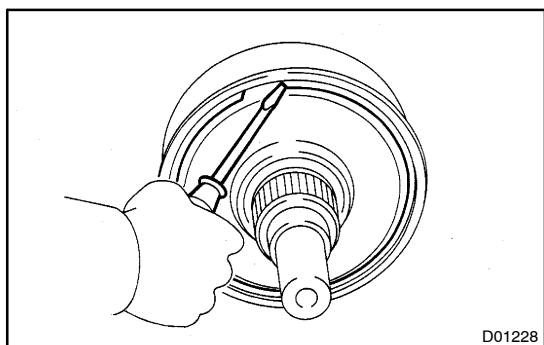
DISASSEMBLY

1. REMOVE CENTER PLANETARY GEAR

- (a) Using a needle nose plier, nip the snap ring to remove the front planetary ring gear.

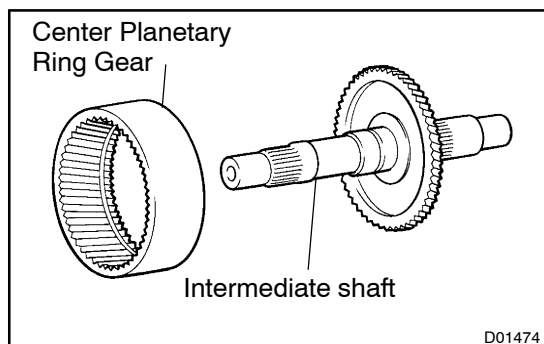


- (b) Remove the center planetary gear, bearing and 2 races from center planetary ring gear.



2. REMOVE CENTER PLANETARY RING GEAR

- (a) Using a screwdriver, remove the snap ring.



- (b) Remove the center planetary ring gear from the intermediate shaft.