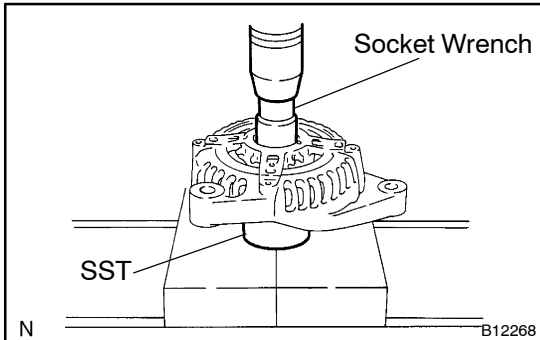


REPLACEMENT

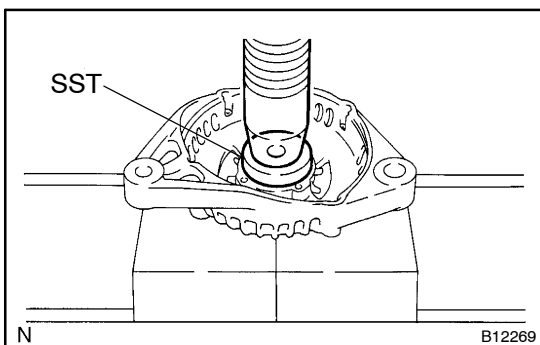
1. REPLACE FRONT BEARING

- (a) Remove the 4 screws, bearing retainer and bearing.



- (b) Using SST and a socket wrench and press, press out the bearing.

SST 09223-00010

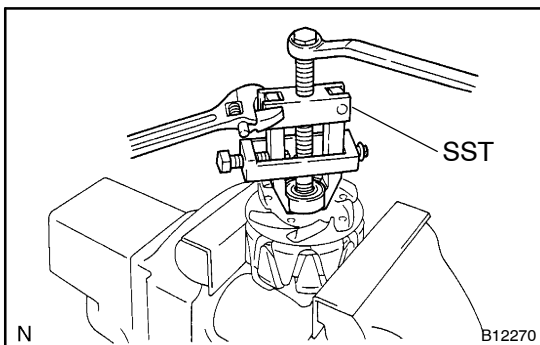


- (c) Using SST and a press, press in a new bearing.

SST 09950-60010 (09951-00480)

- (d) Install the bearing retainer with the 4 screws.

Torque: 2.6 N·m (27 kgf·cm, 23 in·lbf)



2. REPLACE REAR BEARING

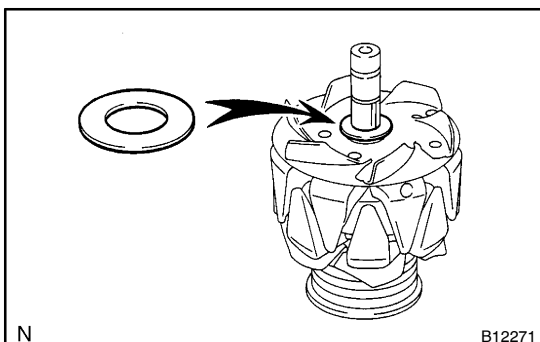
- (a) Using SST, remove the bearing cover (outside) and bearing.

SST 09820-00021

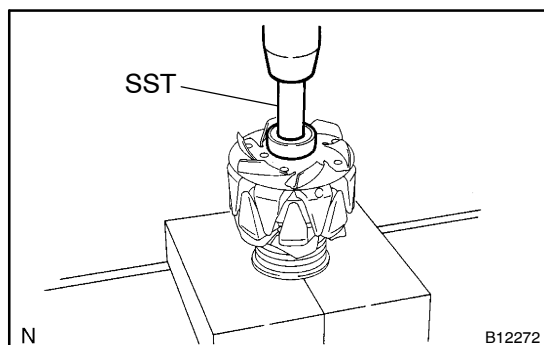
NOTICE:

Be careful not to damage the fan.

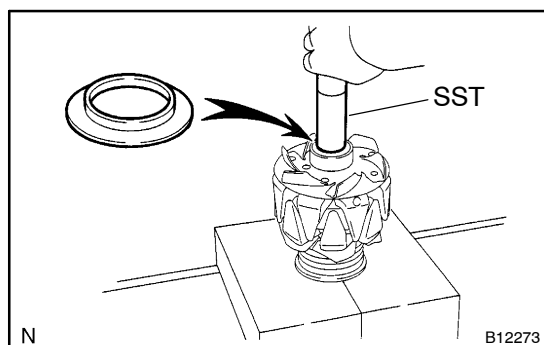
- (b) Remove the bearing cover (inside).



- (c) Place the bearing cover (inside) on the rotor.



- (d) Using SST and a press, press in a new bearing.
SST 09820-00030



- (e) Using SST, push in the bearing cover (outside).
SST 09285-76010