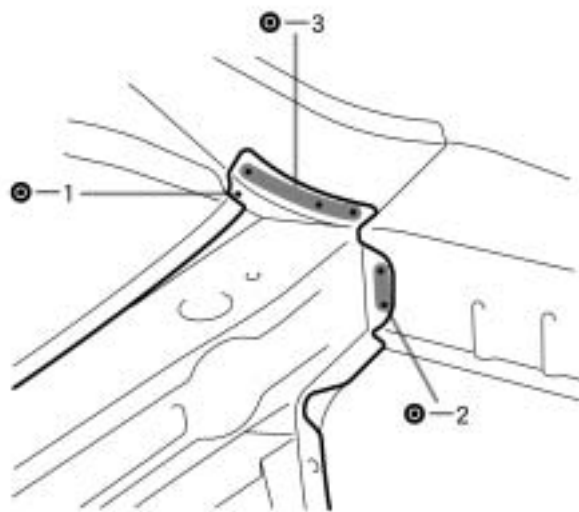
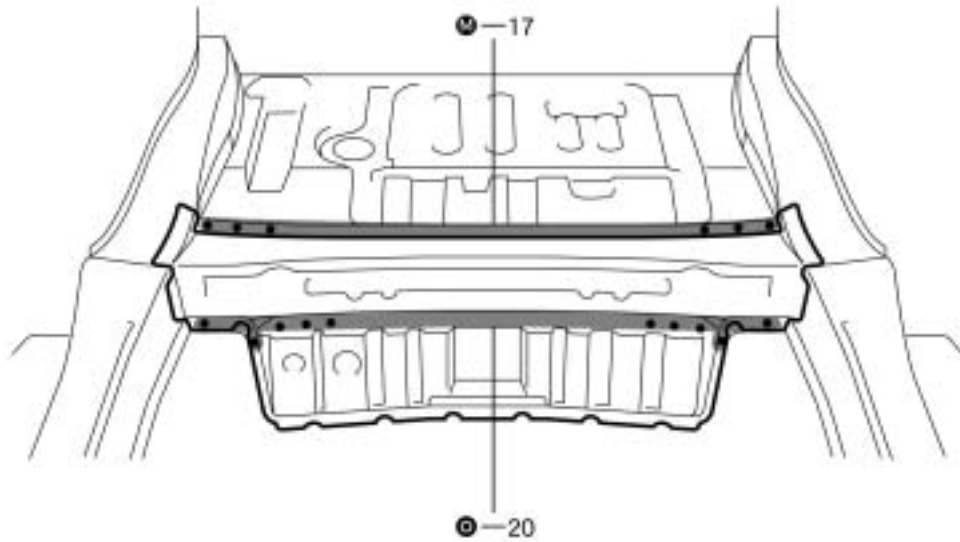
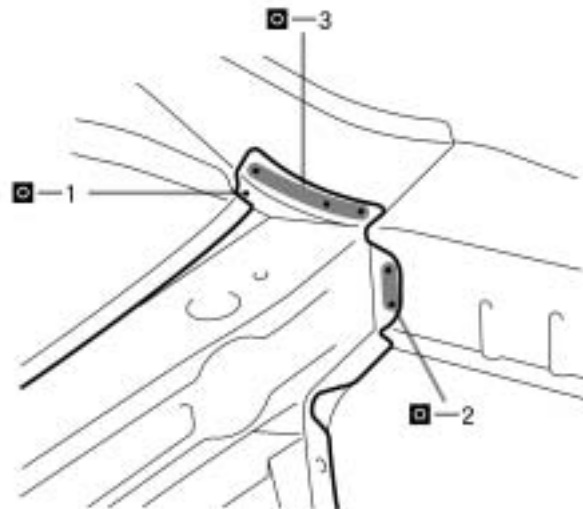
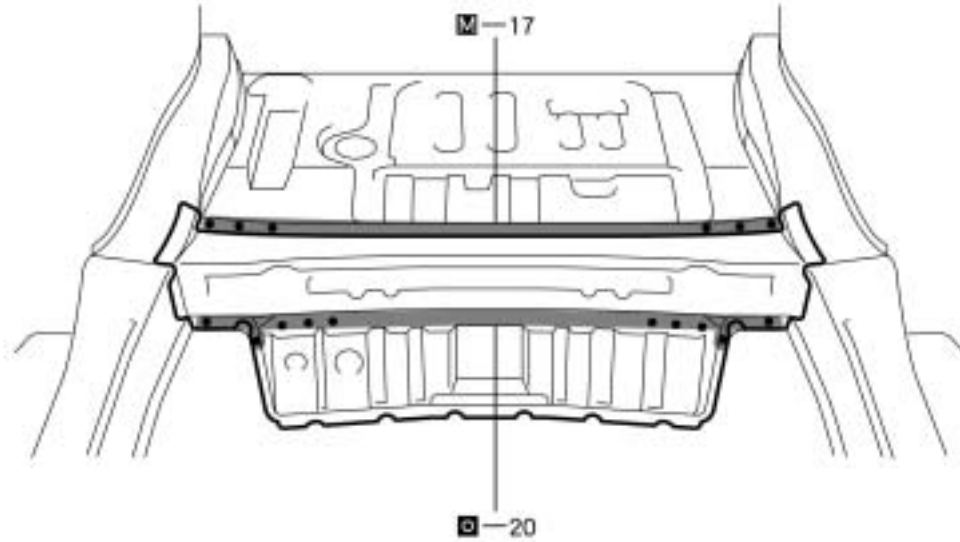


REAR FLOOR NO.1 CROSSMEMBER (ASSY) REPLACEMENT

1. REMOVE BODY LOWER BACK PANEL ([See page BP-63](#))
2. REMOVE REAR FLOOR PAN ([See page BP-69](#))
3. REMOVE REAR FLOOR NO.1 CROSSMEMBER



4. INSTALL REAR FLOOR NO.1 CROSSMEMBER



5. INSTALL REAR FLOOR PAN ([See page BP-69](#))
6. INSTALL BODY LOWER BACK PANEL ([See page BP-63](#))
7. APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT ([See page PC-1](#))
8. APPLYING UNDER COATING ([See page PC-7](#))
9. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.