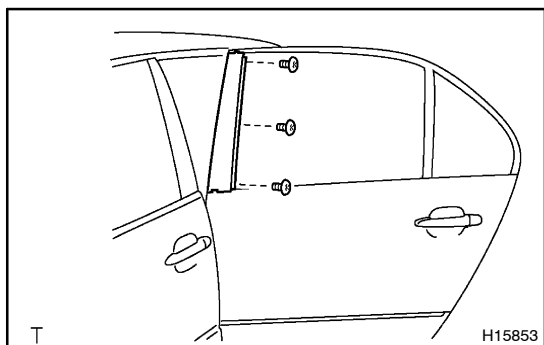


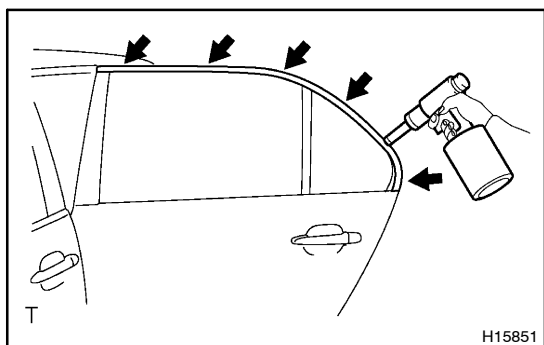
## REASSEMBLY

### 1. INSTALL REAR DOOR WEATHERSTRIP



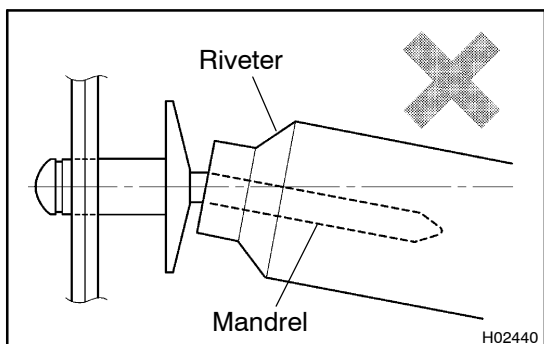
### 2. INSTALL WINDOW FRAME FRONT MOULDING

Install the window frame front moulding with the 3 screws.



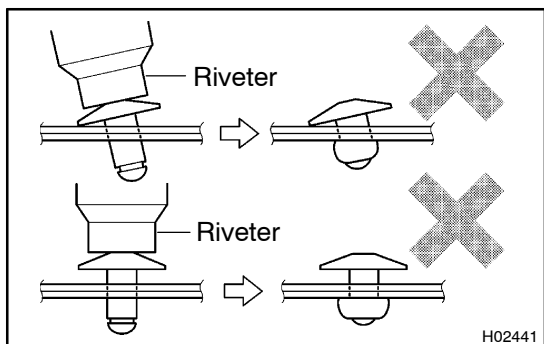
### 3. INSTALL WINDOW FRAME UPPER MOULDING

Using an air riveter with nose piece No. 1, install 6 new rivets and moulding.

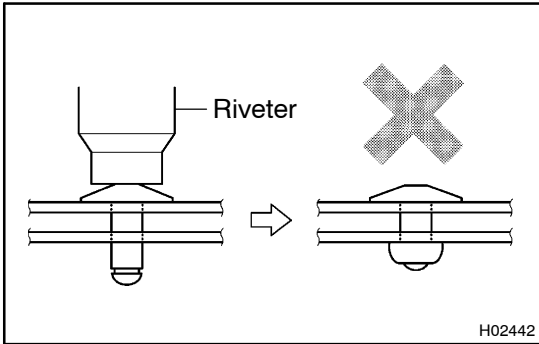


#### NOTICE:

- Prizing a riveter leads to damage to the riveter, loose tightening and bending the mandrel.



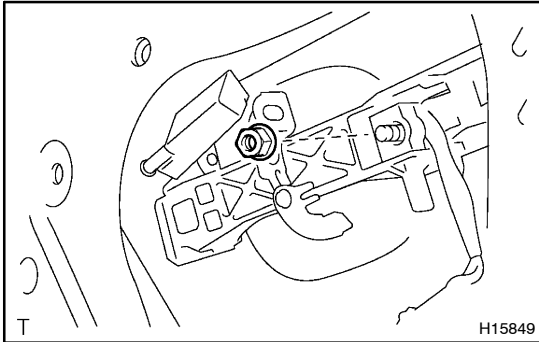
- Loose tightening may result from either tilting the riveter while handling or the riveter not connecting to the material.



- Loose tightening also occurs when a rivet is applied between materials without touching.

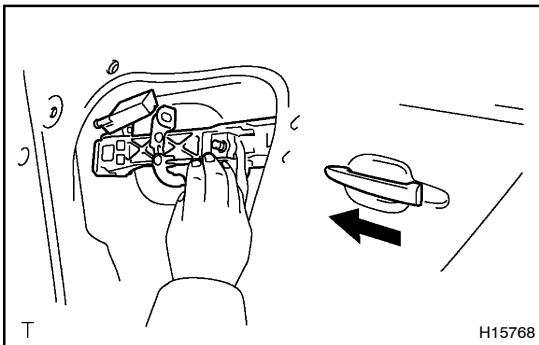
#### 4. INSTALL NO. 2 REAR DOOR WEATHERSTRIP

Install the No. 2 rear door weatherstrip with the clip.



#### 5. INSTALL OUTSIDE HANDLE PLUG, OUTSIDE HANDLE AND OUTSIDE HANDLE FRAME

- Install the outside handle frame with the nut.  
**Torque: 5.5 N·m (56 kgf·cm, 49 in·lbf)**
- w/ Smart key system:  
Connect the wire harness clamps.
- Install the outside handle front pad.

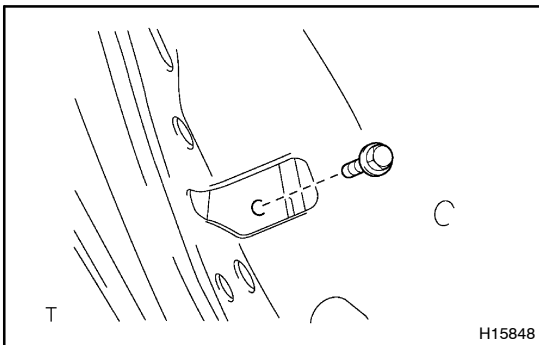


- Hold the outside handle frame with your hand, and slide the outside handle forward to install it.

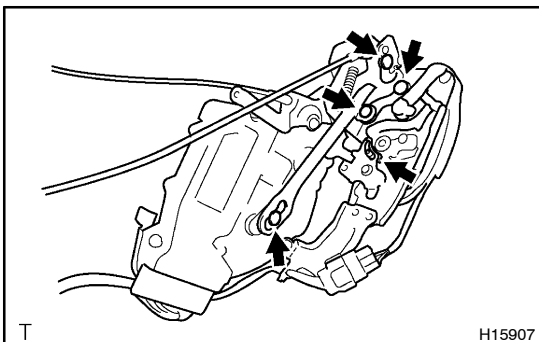
#### NOTICE:

**Do not damage the body surface.**

- w/ Smart key system:  
Connect the connector.
- Install the outside handle rear pad.



- Install the outside handle plug with the bolt.  
**Torque: 5.5 N·m (56 kgf·cm, 49 in·lbf)**



#### 6. INSTALL DOOR CLOSER

##### HINT:

Apply MP grease to the sliding and rotating parts of the door closer.

- Install the door lock remote control cable and door inside locking cable.



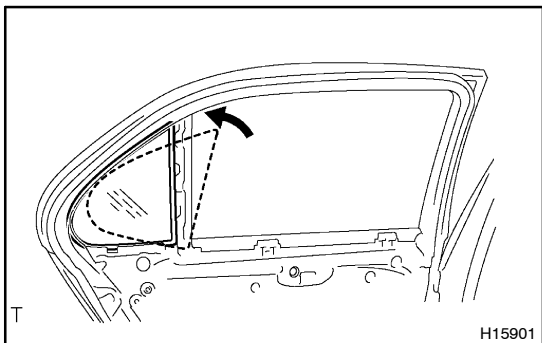
- (b) Using a Torx wrench, install the 4 screws and door closer.  
**Torque: 5.5 N·m (56 kgf·cm, 49 in·lbf)**

HINT:

Apply adhesive to the 4 Torx screws.

**Part No. 08833-00070, THREE BOND 1324 or equivalent**

- (c) Connect the connector and wire harness clamps.

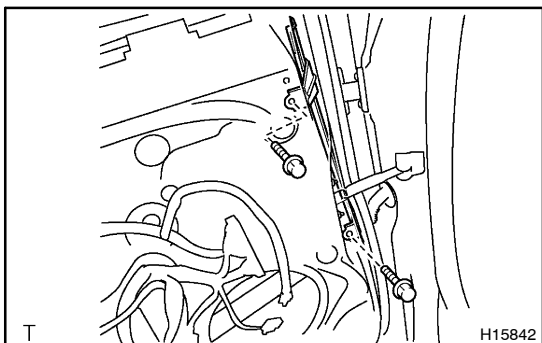


## 7. INSTALL REAR DOOR QUARTER WINDOW GLASS

- (a) Install the quarter window weatherstrip to the glass.  
 (b) Install the rear door quarter window glass as shown in the illustration.

**NOTICE:**

**Do not damage the glass.**



## 8. INSTALL DOOR WINDOW FRONT GUIDE SUB-ASSEMBLY

Install the door window front guide sub-assembly with the 2 bolts.

**Torque: 8.0 N·m (82 kgf·cm, 71 in·lbf)**

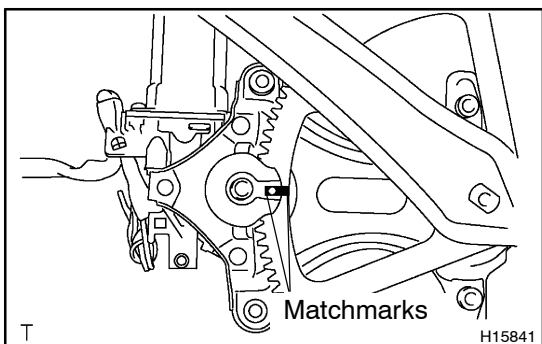
## 9. INSTALL WINDOW REGULATOR MOTOR

**NOTICE:**

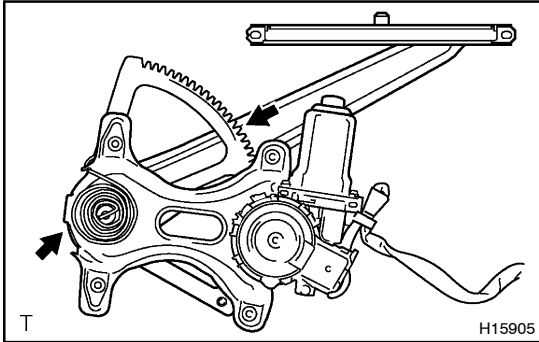
If having rotated the motor only, reset the motor ([See page BE-93](#)).

HINT:

Never rotate the motor to the down direction until the complete of the window glass installation.



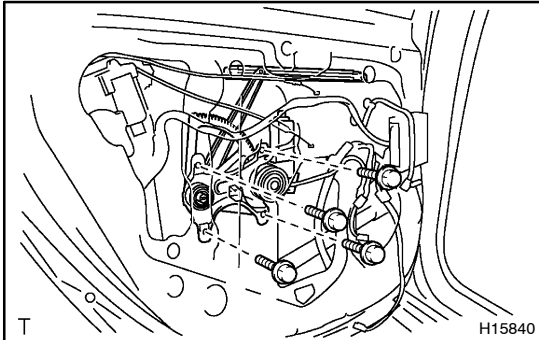
- (a) Align the matchmarks on the window regulator motor bracket and regulator gear.  
 (b) Using a torx wrench, install the 3 screws and motor.



## 10. INSTALL WINDOW REGULATOR

### HINT:

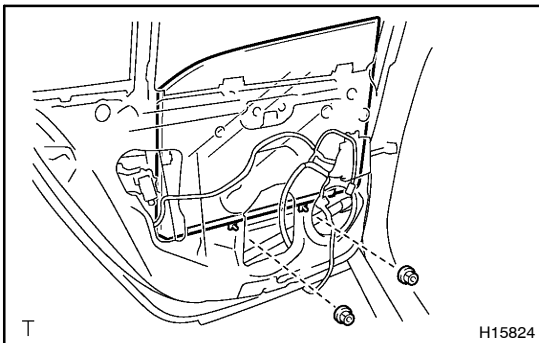
Apply MP grease to the sliding and rotating parts of the window regulator.



- (a) Install the regulator through the service hole with the 4 bolts.

**Torque: 8.0 N·m (82 kgf·cm, 71 in·lbf)**

- (b) Connect the connector.



## 11. INSTALL DOOR GLASS

### HINT:

Insert a shop rag inside the door panel to prevent scratching the glass.

- (a) Install the glass channel filler and glass channel sub-assembly.
- (b) Put the door glass in the door panel carefully.

### NOTICE:

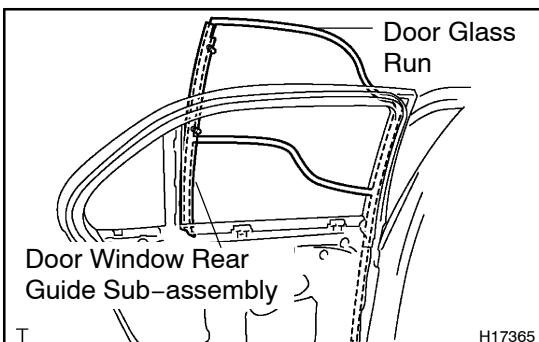
**Do not damage the door glass.**

- (c) Install the door glass to the window regulator with the 2 nuts.

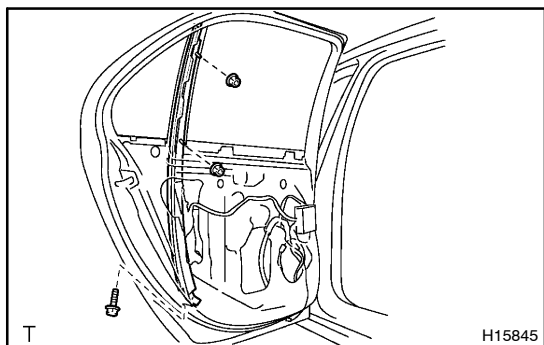
**Torque: 5.5 N·m (56 kgf·cm, 49 in·lbf)**

## 12. INSTALL DOOR WINDOW REAR GUIDE SUB-ASSEMBLY AND DOOR GLASS RUN

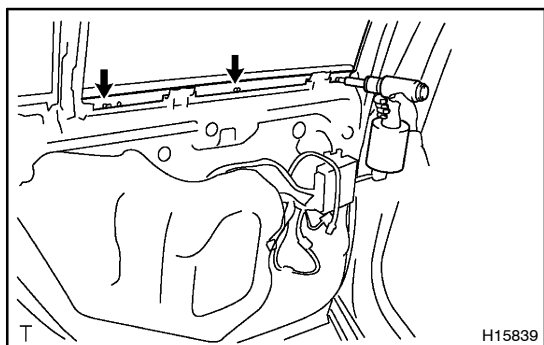
- (a) Install the door window rear guide sub-assembly to the door glass run.



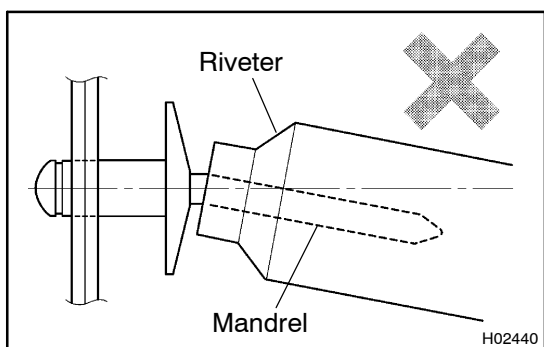
- (b) Install the door glass run together with door window rear guide sub-assembly.



- (c) Install the 2 nuts and bolt.  
**Torque: 8.0 N·m (82 kgf·cm, 71 in·lbf)**

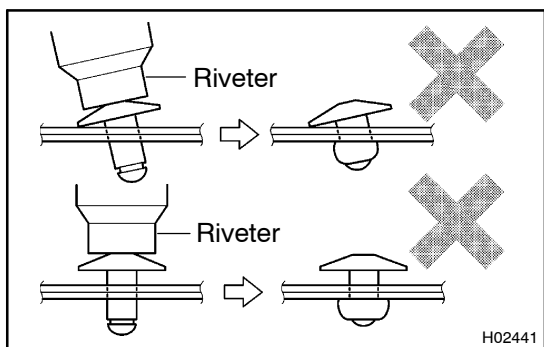


- (d) Using an air riveter with nose piece No. 1, install 3 new rivets and glass run.

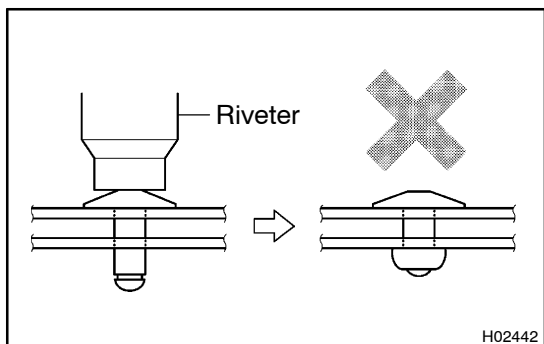


**NOTICE:**

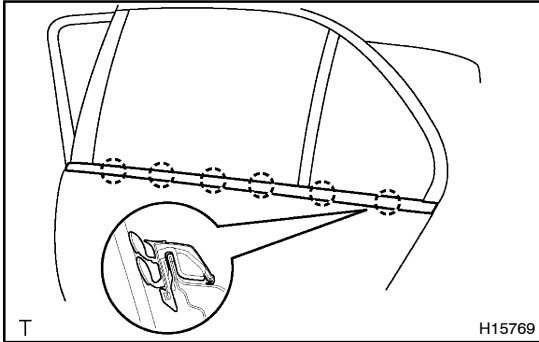
- **Prizing a riveter leads to damage to the riveter, loose tightening and bending the mandrel.**



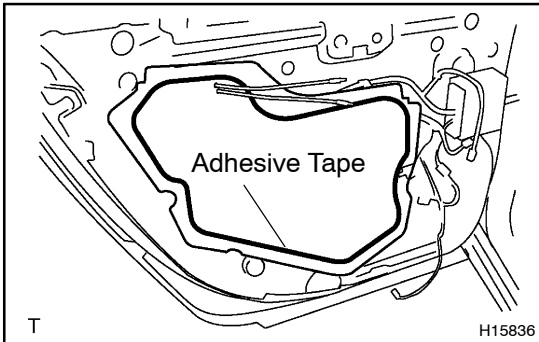
- **Loose tightening may result from either tilting the riveter while handling or the riveter not connecting to the material.**



- **Loose tightening also occurs when a rivet is applied between materials without touching.**

**13. INSTALL DOOR BELT MOULDING**

Install the door belt moulding as shown in the illustration.

**14. INSTALL SERVICE HOLE COVER****15. INSTALL DOOR ECU**

- (a) Install the door ECU with the 2 screws.
- (b) Connect the connectors.

**16. w/ Smart key system:****INSTALL DOOR ELECTRICAL KEY OSCILLATOR**

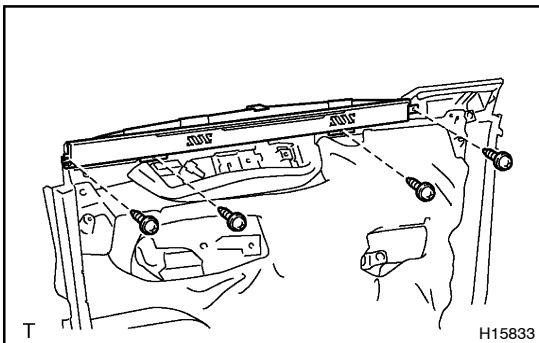
- (a) Install the door electrical key oscillator with the 2 screws.
- (b) Connect the connector.

**17. INSTALL DOOR SPEAKER**

- (a) Install the door speaker with the 3 screws.
- (b) Connect the connector.

**18. INSTALL DOOR FRAME GARNISH**

Install the door frame garnish with the 2 clips.

**19. w/ Rear curtain:****INSTALL REAR CURTAIN SUB-ASSEMBLY**

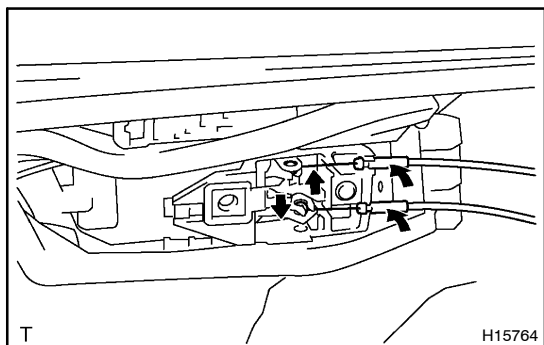
Install the rear curtain sub-assembly with the 4 screws.

**20. w/ Tweeter:****INSTALL TWEETER SPEAKER**

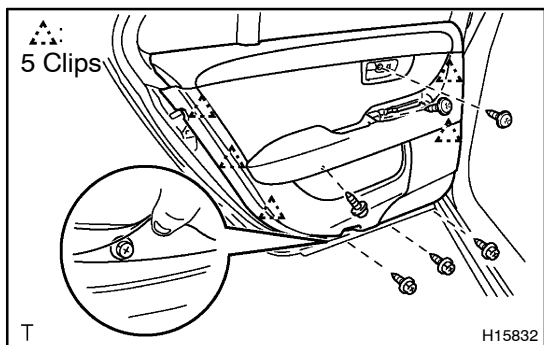
Install the tweeter speaker to the door trim with the 3 screws.

**21. INSTALL INSIDE DOOR HANDLE**

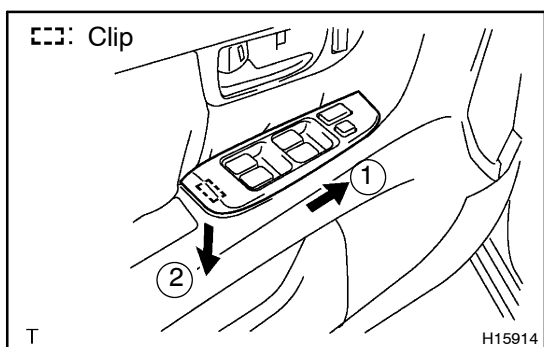
- (a) w/ Seat memory:  
Install the seat memory switch to the inside handle bezel.
- (b) Install the No. 1 illumination light assembly to the inside handle bezel.
- (c) Engage the 2 claws and install the inside door handle.
- (d) Install the screw.

**22. INSTALL DOOR TRIM**

- (a) Connect the 2 cables to the inside handle of the door trim.
- (b) Connect the connectors.



- (c) Install the door trim with the 6 screws.

**23. w/o Rear side curtain:****INSTALL NO. 2 DOOR FRAME GARNISH****24. w/ Rear side curtain:****INSTALL REAR SIDE CURTAIN ASSEMBLY****25. INSTALL COURTESY LIGHT ASSEMBLY****26. INSTALL ARMREST BASE PANEL ASSEMBLY**

- (a) Install the upper armrest base panel with the screw.
- (b) Connect the connector and ash receptacle light, and install the armrest base panel assembly.

**27. INSTALL NO. 2 DOOR INSIDE HANDLE BEZEL**