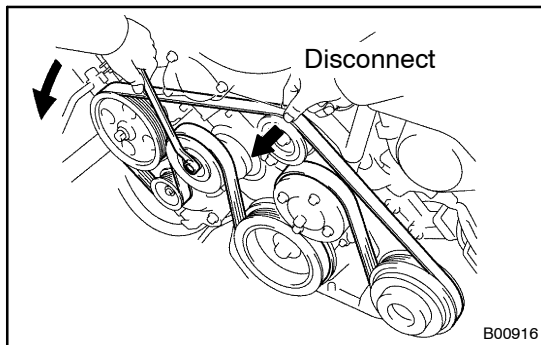


DRIVE BELT REPLACEMENT

140C8-02

1. REMOVE AIR CLEANER INLET NO.1

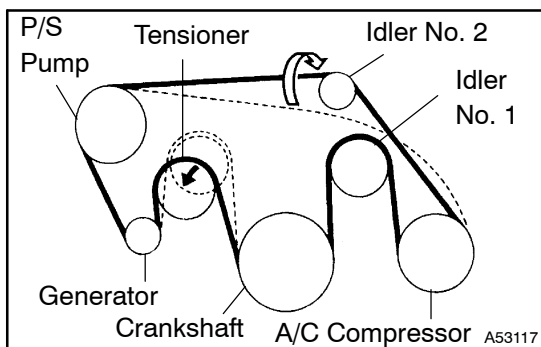


2. REMOVE FAN AND GENERATOR V BELT

- (a) Loosen the belt tension by turning the belt tensioner counterclockwise, and remove the V belt.

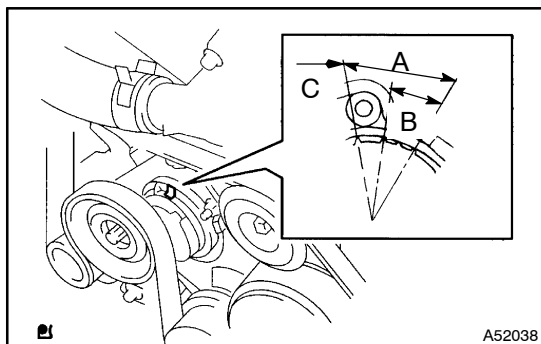
HINT:

The tension pulley has a left-hand thread.



3. INSTALL FAN AND GENERATOR V BELT

- (a) Set the V belt to everything except the idler pulley No. 2, as shown in the illustration.
- (b) Loosen the V belt by turning the belt tensioner counterclockwise.
- (c) Then set the V belt to the idler pulley.



- (d) After a new belt has been installed, check that the mark is within range B as shown in the illustration.

4. INSTALL AIR CLEANER INLET NO.1