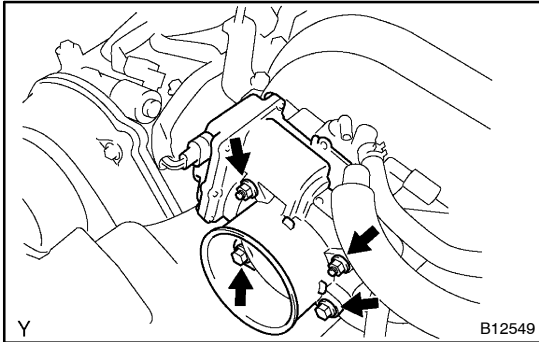


REMOVAL

1. **REMOVE V-BANK COVER**
 2. **DRAIN ENGINE COOLANT**
 3. **REMOVE INTAKE AIR CONNECTOR PIPE**
 4. **REMOVE THROTTLE BODY**
- (a) Disconnect the connectors and wire:



- (b) Disconnect the water bypass hose from the No.5 water bypass pipe on the throttle body.
- (c) Remove the 2 bolts and 2 nuts, and disconnect the throttle body from the intake manifold.
- (d) Disconnect the water bypass hose from the manifold thermostat on the throttle body, and remove the throttle body.
- (e) Remove the gasket.