

REPLACEMENT

HINT:

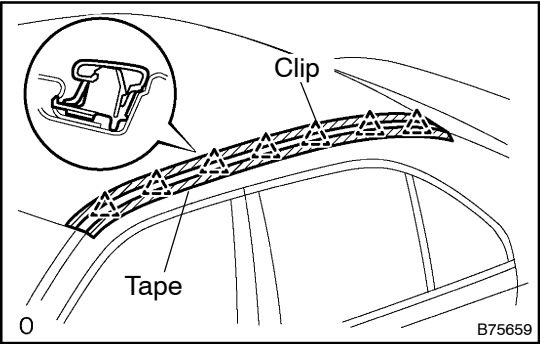
- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.
- When replacing the moulding, heat the body and moulding using a heat light.

Heating temperature:

| Item     | Temperature               |
|----------|---------------------------|
| Body     | 40 to 60°C (104 to 140°F) |
| Moulding | 20 to 30°C (68 to 86°F)   |

NOTICE:

Do not heat the body and moulding excessively.



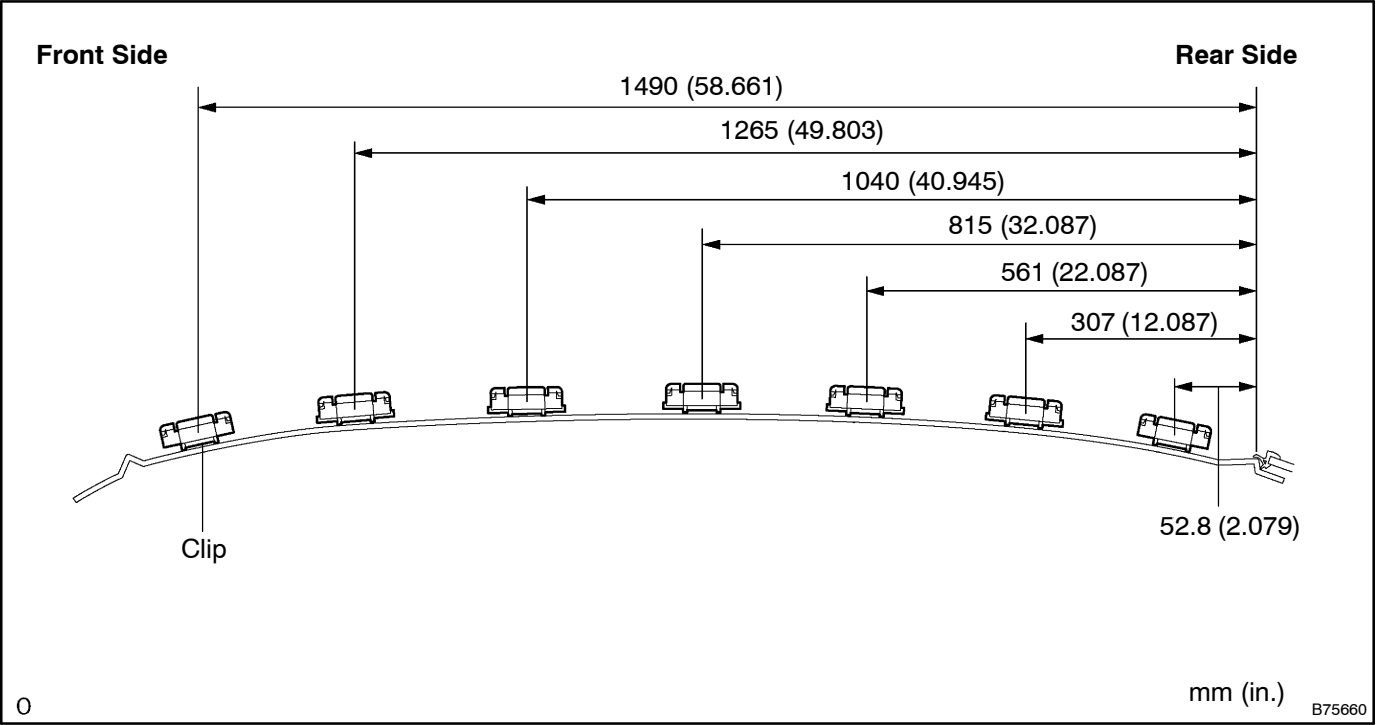
1. REMOVE ROOF DRIP SIDE FINISH MOULDING LH

- (a) Put protective tape around the edges of the moulding.
- (b) Using a moulding remover, disengage the moulding's front and rear end clips from the vehicle. Remove the moulding.

NOTICE:

- Do not remove the clips from vehicle body.
- If the clips are damaged or removed accidentally, replace them.

2. INSTALL ROOF DRIP SIDE FINISH MOULDING CLIP



**HINT:**

Use the following steps (a) to (c) when replacing the clips with new clips. If not, steps (a) to (c) are not required.

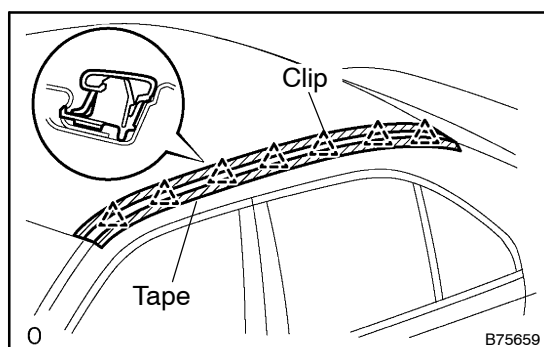
- (a) Remove the tape that remains on the mounting surface of the body, and then clean the surface with white gasoline.
- (b) Heat the clip installation surfaces of the body and moulding.
- (c) Install new clips in the positions shown in the illustration. Press-fit the clips by hand.

**NOTICE:**

**After press-fitting the clips, wait 30 minutes or more before installing the moulding.**

**HINT:**

- Minimum hardening time: 30 minutes
- Time needed for complete hardening: 24 hours

**3. INSTALL ROOF DRIP SIDE FINISH MOULDING LH**

- (a) Adjust the position of the moulding so that the front and rear ends attaches the vehicle's clips, and install the moulding.
- (b) Remove the protective tape from the edge of the moulding.