SUPPLEMENTAL RESTRAINT SYSTEM -

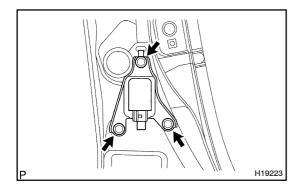
# **INSTALLATION**

## NOTICE:

- ■ Never[use[\$R\$[parts[from[another[yehicle.[When[replacing[parts, freplace[them[with[new[pnes.
- •□ Never@euse@he@ide@and@urtain@hield@irbag@ensor assembly@nvolved@n@@ollision@when@he@irbag@has deployed.
- •□ Never[repair[a]sensor[in[order[to]reuse[it.

#### HINT:

For step 3 to 5, refer to page RS-48.



### 1. INSTALL SIDE AND CURTAIN SHIELD AIRBAG SEN-SOR

(a) Install the side and curtain shield airbag assembly with 3 bolts.

Torque: 20 N·m (205 kgf·cm, 15 ft·lbf)

(b) Connect the connector.

#### NOTICE:

- Connection of the connector is done after the sensor assembly has been installed.
- Make sure the sensor assembly is installed with the specified torque.
- If the sensor assembly has been dropped, or there are cracks, dents or other defects in the case, bracket or connector, replace the sensor assembly with a new one.
- When installing the sensor assembly, take care that the SRS wiring does not interfere with other parts and is not pinched between other parts.
- After installation, shake the sensor assembly to check that there is no looseness.
- 2. INSTALL RETRACTOR OF FRONT SEAT OUTER BELT Torque:

Upper bolt: 7.5 N·m (75 kgf·cm, 67 in.·lbf) Lower bolt: 42 N·m (430 kgf·cm, 31 ft·lbf)

- 3. INSTALL CENTER PILLAR LOWER GARNISH
- 4. INSTALL FRONT DOOR SCUFF PLATE
- 5. INSTALL REAR DOOR SCUFF PLATE

LEXUS[LS430[\$UP[] (RM875E)

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