

REAR DOOR WINDOW FRAME MOULDING FRONT LH REPLACEMENT

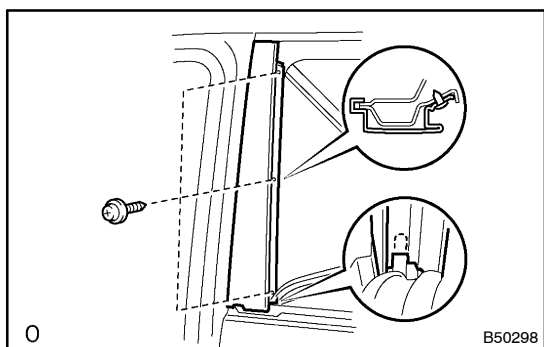
7614G-02

HINT:

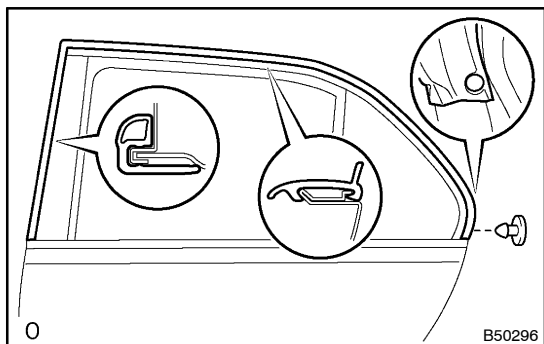
- The installation procedures are the removal procedures in reverse order. However, only installation procedures requiring additional information are included.
- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.

1. REMOVE REAR DOOR BELT MOULDING ASSY LH (See page 76-26)**2. REMOVE REAR DOOR GLASS RUN LH**

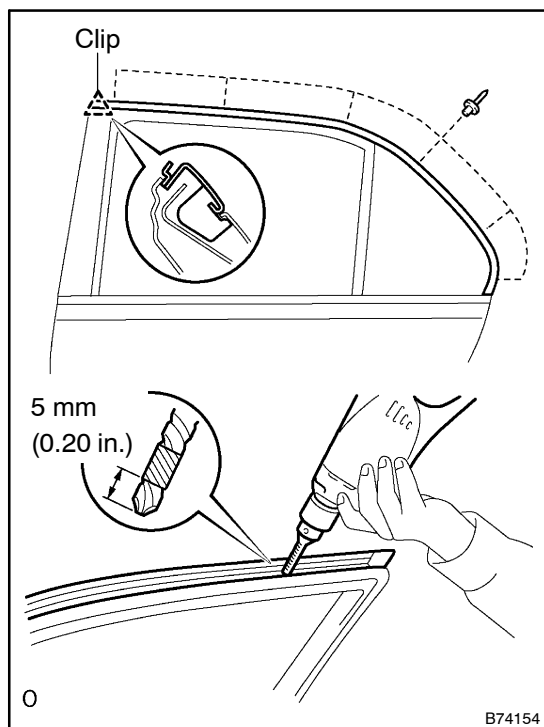
- (a) Remove the glass run from the rear door window frame.

**3. REMOVE REAR DOOR WINDOW FRAME MOULDING FRONT LH**

- (a) Remove the 3 screws and moulding.

**4. REMOVE REAR DOOR WEATHERSTRIP NO.2 LH**

- (a) Using a clip remover, remove the clip and weatherstrip.



5. REMOVE REAR DOOR WINDOW FRAME MOULDING UPPER LH

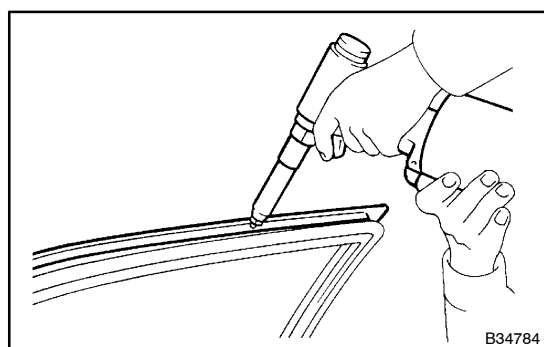
- Using a drill of less than $\phi 4$ mm (0.16 in.), gently and perpendicularly place the drill tip onto the rivet and cut the rivet flanges.

HINT:

Wind tape around the drill blade so that the drill blade appears approx. 5 mm (0.20 in.) on the edge.

NOTICE:

- Be sure to gently place the drill perpendicular to the rivet, otherwise the rivet hole and the drill itself will be damaged.
 - Be careful when performing this task, as the cut rivet is hot.
- Do not prize the riveter. The riveter will be damaged and the mandrel will bend.
 - Using a clip remover, remove the clip and moulding from the door frame garnish.

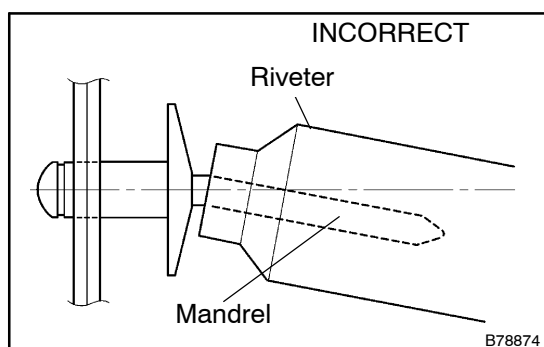


6. INSTALL REAR DOOR WINDOW FRAME MOULDING UPPER LH

- Using an air riveter or hand riveter with nose piece, strike the 6 rivets into the door window frame to install the moulding to the door frame garnish.

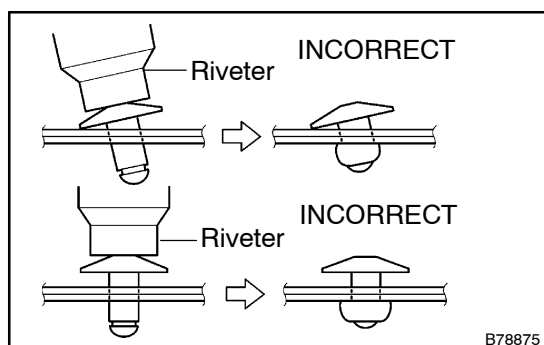
NOTICE:

If the rivet is not positioned perpendicularly, it will bend the mandrel.

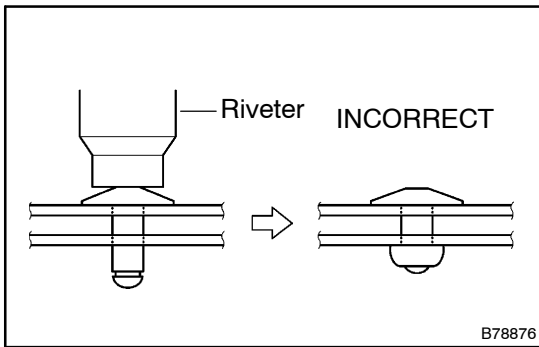


NOTICE:

- Do not prize the riveter, because the riveter will be damaged and the mandrel will bend.



- Do not tilt the riveter when fastening the rivet to the item(s) as this will cause the rivet to be loose.
- Do not have any space between the rivet head and the item(s). The rivet head must be completely flat against the item(s).



- **Do not have any space between the items. Firmly hold together the two items while installing the rivet.**