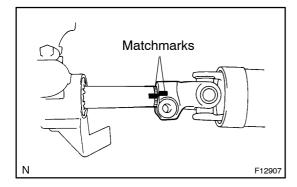
SR0T6-05

INSTALLATION

1. INSTALL STEERING PAD SWITCH MODULATOR

Install the steering pad switch modulator with the 4 bolts.



2. INSTALL NO. 2 INTERMEDIATE SHAFT ASSEMBLY

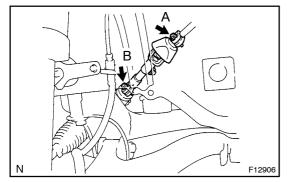
- (a) Align the matchmarks on the No. 2 intermediate shaft assembly and main shaft assembly.
- (b) Install the bolt.

Torque: 35 N·m (360 kgf·cm, 26 ft·lbf)

- 3. INSTALL SPIRAL CABLE, COMBINATION SWITCH AND COLUMN UPPER COVER
- (a) Install the spiral cable.
- (b) Install the combination switch with the 2 screws.
- (c) Install the column upper cover.
- 4. INSTALL STEERING COLUMN ASSEMBLY
- (a) Install the intermediate shaft dust cover.
- (b) Install the steering column assembly with the 4 column assembly set nuts.

Torque: 25 N·m (260 kgf·cm, 19 ft·lbf)

- (c) Install the return spring.
- (d) Connect the No. 2 column hole cover sub-assembly.
- (e) Torque the clamp.
- (f) Connect the connectors.



5. INSTALL SLIDING YOKE SUB-ASSEMBLY

- (a) Align the matchmarks on the sliding yoke sub-assembly and control valve shaft.
- (b) Install the sliding yoke sub-assembly with the 2 bolts.

Torque: 35 N·m (360 kgf·cm, 26 ft·lbf)

- (c) Install the LH front fender apron with bolt and clip.
- (d) Install the return spring.
- (e) Tighten the clamp.
- (f) Connect the No. 2 column hole cover.
- (g) Connect the connectors.
- 6. INSTALL AIR SEALED PLATE
- 7. w/ Smart key system:
 CONNECT STEERING LOCK SWITCH AND ACTUA-
- (a) Connect the steering lock switch and actuator with the 3 bolts.
- (b) Connect the connectors.
- 8. INSTALL NO. 5 HEATER TO REGISTER DUCT

Install the No. 5 heater to register duct with the clip.

9. INSTALL COLUMN LOWER COVER

Install the column lower cover with the 3 screws.

10. INSTALL NO. 1 SAFETY PAD

- (a) Connect the connectors and clamps.
- (b) Install the No. 1 safety pad.
- (c) Connect the engine hood release lever with the 2 screws.
- 11. INSTALL FINISH PLATE

12. INSTALL NO. 1 UNDER COVER

- (a) Connect the 2 connectors and DLC3.
- (b) Install the No. 1 under cover with the 2 screws.

13. CENTER SPIRAL CABLE

- (a) Check that the front wheels are facing straight ahead.
- (b) Turn the cable counterclockwise by hand until it becomes harder to turn.
- (c) Then rotate the cable clockwise about 2.5 turns to align the marks.

HINT:

The cable will rotate about 2.5 turns to either left or right of the center.

14. INSTALL STEERING WHEEL

- (a) Align the matchmarks on the steering wheel and main shaft assembly.
- (b) Install the steering wheel set nut.

Torque: 50 N·m (510 kgf·cm, 37 ft·lbf)

- (c) Connect the connectors.
- 15. INSTALL STEERING WHEEL PAD

NOTICE:

- Never use airbag parts from another vehicle. When replacing parts, replace with new ones.
- Make sure the wheel pad is installed with the specified torque.
- If the wheel pad has been dropped, or there are cracks, dents or other defects on the case or connector, replace the wheel pad with a new one.
- When installing the wheel pad, take care that the wirings do not interfere with other parts and that they are not pinched between other parts.
- (a) Connect the airbag connectors.
- (b) Connect the connector.
- (c) Install the steering wheel pad after confirming that the circumference groove of the torx screws is caught on the screw case.
- (d) Using a torx socket wrench, torque the 2 screws.

Torque: 8.8 N·m (90 kgf·cm, 78 in.·lbf)

- (e) Install the pad switch modulator cover steering wheel lower No. 2 cover.
- 16. CHECK STEERING WHEEL CENTER POINT

