

REASSEMBLY

1. INSTALL BACKING PLATE

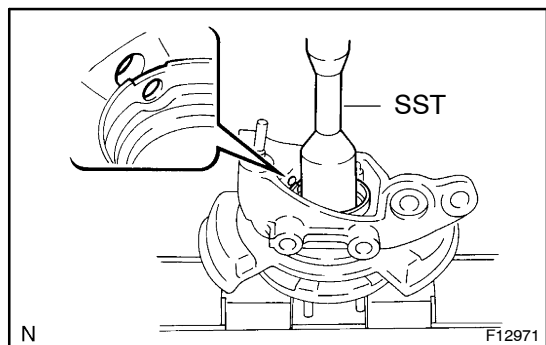
Install the backing plate to axle carrier and install the parking brake support bracket with the 2 nuts.

Torque: 50 N·m (510 kgf·cm, 37 ft·lbf)

2. INSTALL AXLE HUB

Install the axle hub to axle carrier with the 4 bolts.

Torque: 65 N·m (663 kgf·cm, 48 ft·lbf)



3. INSTALL NEW DUST DEFLECTOR

Using SST and a press, install a new dust deflector.

SST 09214-76011

HINT:

Align the holes for the ABS speed sensor in the dust deflector and axle carrier.

4. INSTALL UPPER SUSPENSION ARM

- (a) Install a bolt and nut to the axle carrier and secure it in a vise.
- (b) Install the upper suspension arm to the axle carrier.
- (c) Install a new nut.

Torque: 70 N·m (720 kgf·cm, 52 ft·lbf)

- (d) Release the axle carrier from the vise and remove the bolt and nut from the axle carrier.