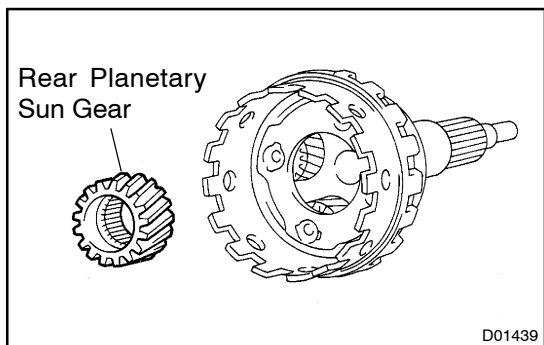


REASSEMBLY

1. INSTALL RING GEAR FLANGE

- (a) Install the ring gear flange to the rear planetary ring gear.
- (b) Using a screwdriver, install the snap ring.



2. INSTALL REAR PLANETARY SUN GEAR