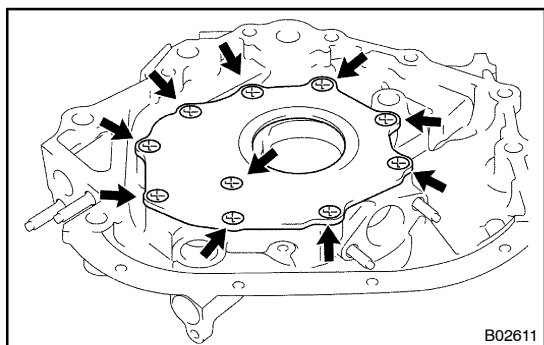


## DISASSEMBLY

### 1. REMOVE RELIEF VALVE

Remove the plug, compression spring and relief valve.



### 2. REMOVE DRIVE AND DRIVEN ROTORS

Remove the 10 screws, pump body cover, the drive and driven rotors.