SUPPLEMENTAL RESTRAINT SYSTEM TORQUE SPECIFICATION

031UA-01

Part Tightened	N⋅m	kgf⋅cm	ft·lbf
Horn button assy x Steering wheel assy	8.8	90	78 in.·lbf
Steering wheel assy x Steering column assy	50	510	37
Front passenger airbag assy x Instrument panel reinforcement	20	205	15
Curtain shield airbag assy x Body	14	143	10
Curtain shield airbag assy x Body	11	112	8
Instrument panel airbag assy lower No.1 x Instrument panel reinforcement	10	102	7
Airbag sensor assy center x Body	20	205	15
Airbag sensor front x Body	9.0	92	80 in.·lbf
Side airbag sensor assy x Body	20	205	15
Airbag sensor rear x Body	20	205	15
Seat position airbag sensor x Front seat	10	102	7

LEXUS LS430