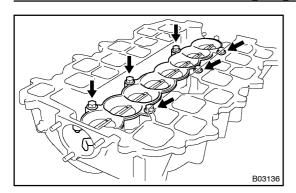
SEVES US

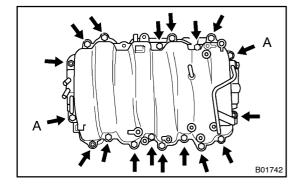


INSTALLATION

1. INSTALL INTAKE AIR CONTROL VALVE

Install the intake air control valve to the upper intake manifold with the 6 bolts.

Torque:[8.5[N·m[(85[kgf·cm,[75[]n.·lbf)



2. INSTALL UPPER INTAKE MANIFOLD

- (a) Place a hew gasket on the lower intake manifold.
- (b) Install the upper intake manifold with the Image and 15 holts

Torque: 18[N·m[[185[kgf·cm, 13[ft·lbf]

HINT:

Each bolt ength is indicated in the illustration.

Bolt ength:

30[mm[[1.18[]n.)[flor[A

20 mm 0.79 n.) for others



- (b) Install the actuator to the upper intake manifold with the 3 huts.

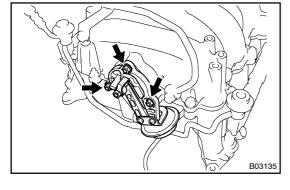
Torque: **8.5**[N·m[85[kgf·cm,[75]]n.·lbf)

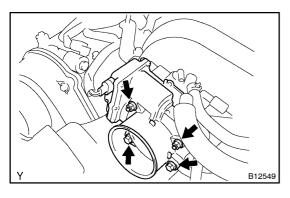
(c) Connect he vacuum hose ho he actuator.

HINT:

Pass[the[vacuum[hose[under[the[fuel[pipe.

- 4. INSTALL INTAKE MANIFOLD ASSEMBLY (See page EM-65)
- 5. CONNECT[THROTTLE[BODY
- (a) Place hew gasket for the intake manifold.





(b) Connect he hrottle body with he he holds and holds.

Torque: 18[N·m[(185[kgf·cm, 13[ft·lbf)

- (c) Connect the connector to the throttle body.
- $\begin{tabular}{ll} (d) & Connect & \end{tabular} he & \end{tabular} water & \end{tabular} hose & \end{tabular} logithe & \end{tabular} hrottle & \end{tabular} body.$
- (e) Connect he PCV hose he he hrottle body.
- 6. CHECK[FOR[FUEL[LEAKS[See[page[FI-1]]
- 7. INSTALL INTAKE AIR CONNECTOR, AIR CLEANER INLET AND BATTERY CLAMP COVER
- 8. INSTALL V-BANK COVER