

INSTALLATION

1. INSTALL REAR DOOR OUTSIDE LOWER MOULDING

Install the rear door outside lower moulding with the 3 screws to the rear door outside moulding.

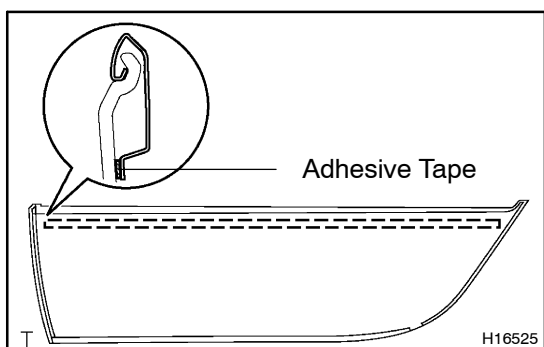
2. INSTALL REAR DOOR OUTSIDE UPPER MOULDING

- (a) Using a heat light, heat the rear door outside moulding mounting surface to 40 – 60°C (104 – 140°F).
- (b) Remove the adhesive tape from the rear door outside moulding.
- (c) Wipe off stains with cleaner.
- (d) If reusing the rear door outside upper moulding:
Clean the rear door outside upper moulding.
 - (1) Using a heat light, heat the rear door outside upper moulding to 20 – 30°C (68 – 86°F).

NOTICE:

Do not heat the moulding excessively.

- (2) Remove the adhesive tape from the rear door outside upper moulding.
- (3) Wipe off stains with cleaner.
- (4) Apply new adhesive tapes to the rear door outside upper moulding as shown in the illustration.
- (e) Using a heat light, heat the rear door outside moulding and rear door outside upper moulding.
Body: 40 – 60°C (104 – 140°F)
Moulding: 20 – 30°C (68 – 86°F)



NOTICE:

Do not heat the moulding excessively.

- (f) Lift the moulding release sheets face of moulding.

NOTICE:

When the moulding release sheets is removed, make sure that no dirt or dust can get onto the uncoated area.

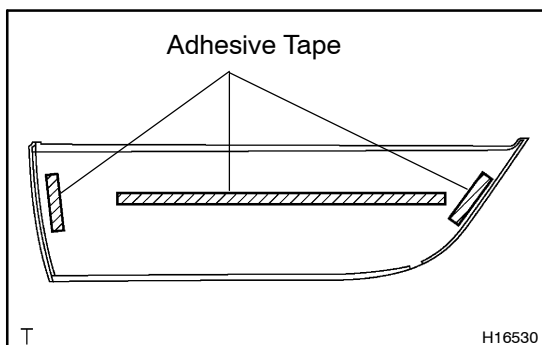
3. INSTALL REAR DOOR OUTSIDE MOULDING

- (a) Using a heat light, heat the body mounting surface to 40 – 60°C (104 – 140°F).
- (b) Remove the adhesive tapes from the body.
- (c) Wiper off stains with cleaner.
- (d) If reusing the moulding:
Clean the moulding.
 - (1) Using a heat light, heat the moulding to 20 – 30°C (68 – 86°F).

NOTICE:

Do not heat the moulding excessively.

- (2) Remove the adhesive tapes from the moulding.
- (3) Wipe off stains with cleaner.



(4) Apply new adhesive tapes to the moulding as shown in the illustration.

(e) Using a heat light, heat the body and moulding.

Body: 40 – 60°C (104 – 140°F)

Moulding: 20 – 30°C (68 – 86°F)

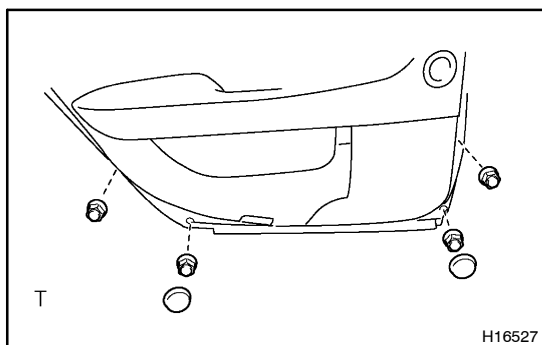
NOTICE:

Do not heat the moulding excessively.

(f) Lift the moulding release sheets from face of moulding.

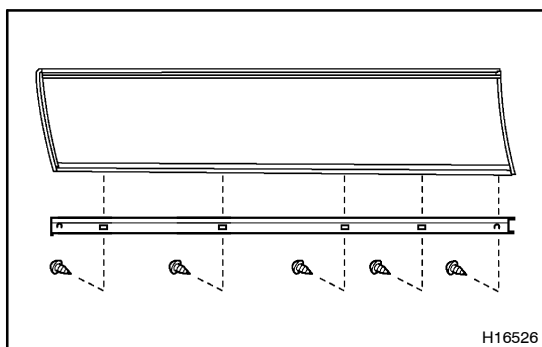
NOTICE:

When the moulding release sheets it removed, make sure that no dirt or dust can get onto the uncoated area.



(g) Install the rear door outside moulding with the 4 nuts.

(h) Install the 2 hole covers.



4. INSTALL FRONT DOOR OUTSIDE LOWER MOULDING

Install the front door outside lower moulding with the 5 screws to the front door outside moulding.

5. INSTALL FRONT DOOR OUTSIDE UPPER MOULDING

(a) Using a heat light, heat the front door outside moulding mounting surface to 40 – 60°C (104 – 140°F).

(b) Remove the adhesive tapes from the front door outside moulding.

(c) Wipe off stains with cleaner.

(d) If reusing the front door outside upper moulding:
Clean the front door outside upper moulding.

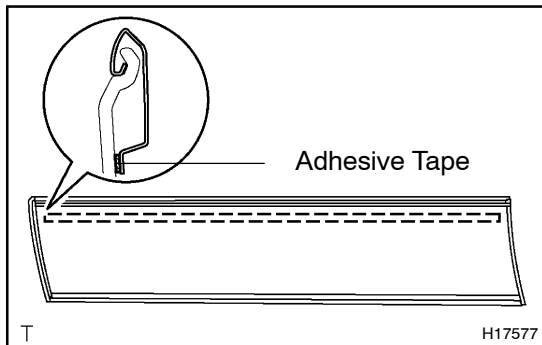
(1) Using a heat light, heat the front door outside upper moulding to 20 – 30°C (68 – 86°F).

NOTICE:

Do not heat the moulding excessively.

(2) Remove the adhesive tapes from the front door outside upper moulding.

(3) Wipe off stains with cleaner.



- (4) Apply new adhesive tapes to the front door outside upper moulding as shown in the illustration.
- (e) Using a heat light, heat the front door outside moulding and front door outside upper moulding.

Body: 40 – 60°C (104 – 140°F)

Moulding: 20 – 30°C (68 – 86°F)

NOTICE:

Do not heat the moulding excessively.

- (f) Lift the moulding release sheets face of moulding.

NOTICE:

When the moulding release sheets is removed, make sure that no dirt or dust can get onto the uncoated area.

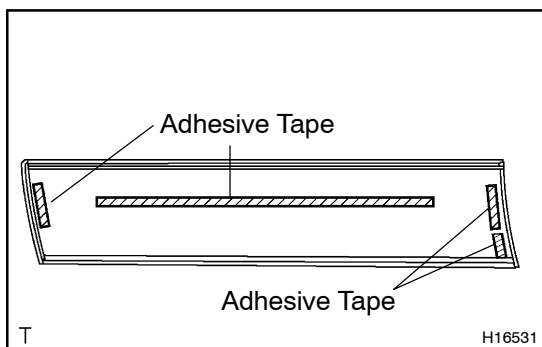
6. INSTALL FRONT DOOR OUTSIDE MOULDING

- (a) Using a heat light, heat the body mounting surface to 40 – 60°C (104 – 140°F).
- (b) Remove the adhesive tapes from the body.
- (c) Wiper off stains with cleaner.
- (d) If reusing the moulding:
Clean the moulding.
 - (1) Using a heat light, heat the moulding to 20 – 30°C (68 – 86°F).

NOTICE:

Do not heat the moulding excessively.

- (2) Remove the adhesive tapes from the moulding.
- (3) Wipe off stains with cleaner.



- (4) Apply new adhesive tapes to the moulding as shown in the illustration.
- (e) Using a heat light, heat the body and moulding.

Body: 40 – 60°C (104 – 140°F)

Moulding: 20 – 30°C (68 – 86°F)

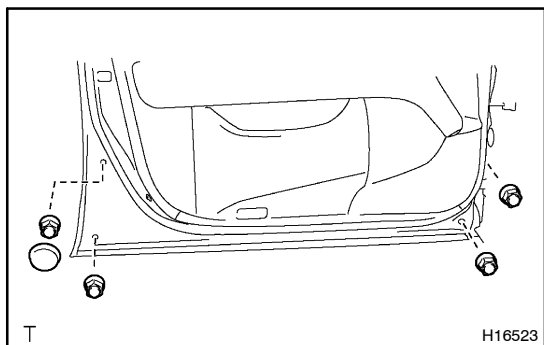
NOTICE:

Do not heat the moulding excessively.

- (f) Lift the moulding release sheets from face of moulding.

NOTICE:

When the moulding release sheets it removed, make sure that no dirt or dust can get onto the uncoated area.



- (g) Install the front door outside moulding with the 4 nuts.
- (h) Install the hole cover.

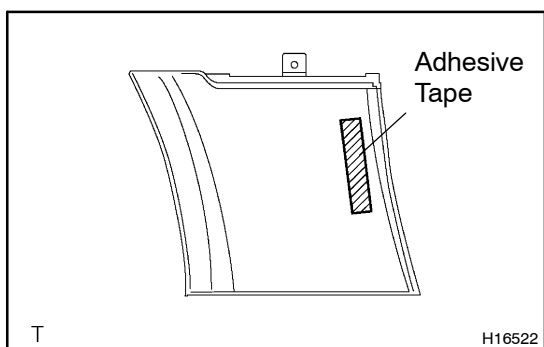
7. INSTALL FRONT FENDER MOULDING

- (a) Using a heat light, the body mounting surface to 40 – 60°C (104 – 140°F).
- (b) Remove the adhesive tapes from the body.
- (c) Wipe off stains with cleaner.
- (d) If reusing the moulding:
Clean the moulding.
 - (1) Using a heat light, heat the moulding to 20 – 30°C (68 – 86°F).

NOTICE:

Do not heat the moulding excessively.

- (2) Remove the adhesive tapes from the moulding.
- (3) Wipe off stains with cleaner.



- (4) Apply new adhesive tapes to the moulding as shown in the illustration.
- (e) Using a heat light, heat the body and moulding.
Body: 40 – 60°C (104 – 140°F)
Moulding: 20 – 30°C (68 – 86°F)

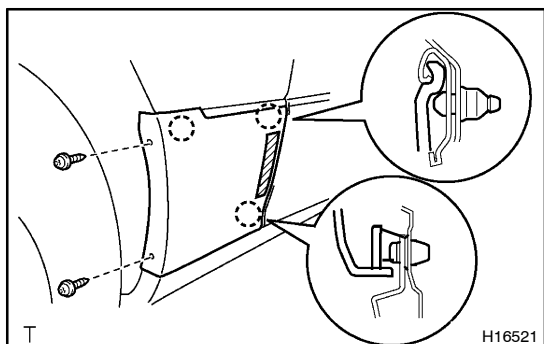
NOTICE:

Do not heat the moulding excessively.

- (f) Lift the moulding release sheets from face of moulding.

NOTICE:

When the moulding release sheets it removed, make sure that no dirt or dust can get onto the uncoated area.



- (g) Install the front fender moulding.
- (h) w/o Mudguard:
Using a hexagon wrench, install the 2 screws.

8. w/ Mudguard:

INSTALL FRONT MUDGUARD

Using a hexagon wrench, install the front mudguard with the 3 screws.