

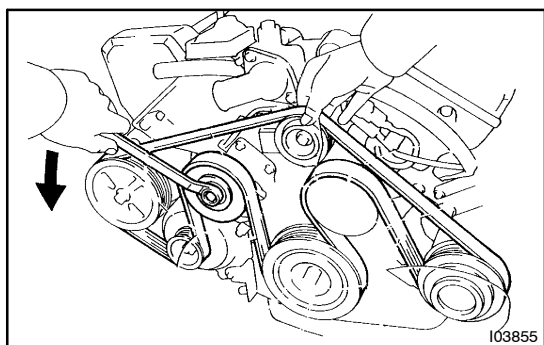
REMOVAL

1. REMOVE ENGINE UNDER COVER

Remove the bolts, screws and engine under cover.

2. REMOVE AIR CLEANER INLET AND AIR CLEANER ASSEMBLY WITH AIR CLEANER HOSE

- (a) Remove the 2 bolts and air cleaner inlet.
- (b) Disconnect the connectors.
- (c) Remove the clamp.
- (d) Remove the 3 bolts and air cleaner assembly with air cleaner hose.



3. REMOVE DRIVE BELT

Loosen the drive belt tension by turning the drive belt tensioner counterclockwise, and remove the drive belt.

4. DISCONNECT 2 VACUUM HOSES

Remove the 2 clips and disconnect the 2 vacuum hoses.

5. DISCONNECT RETURN HOSE

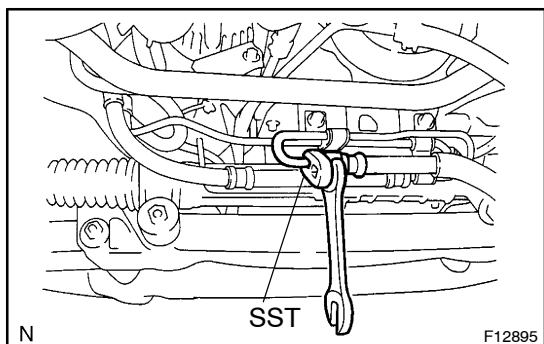
Remove the clip and disconnect the return hose.

NOTICE:

Take care not to spill fluid on the drive belt.

6. DISCONNECT TUBE CLAMPS

Remove the 3 bolt and disconnect clamp plates of the pressure feed tube.



7. DISCONNECT PRESSURE FEED TUBE

Using SST, disconnect the pressure feed tube.

SST 09023-12700

8. REMOVE PS VANE PUMP ASSEMBLY WITH PRESSURE FEED TUBE

Remove the 2 bolts, nut and PS vane pump assembly with pressure feed tube.

9. REMOVE PRESSURE FEED TUBE

Remove the union bolt, gasket and pressure feed tube.