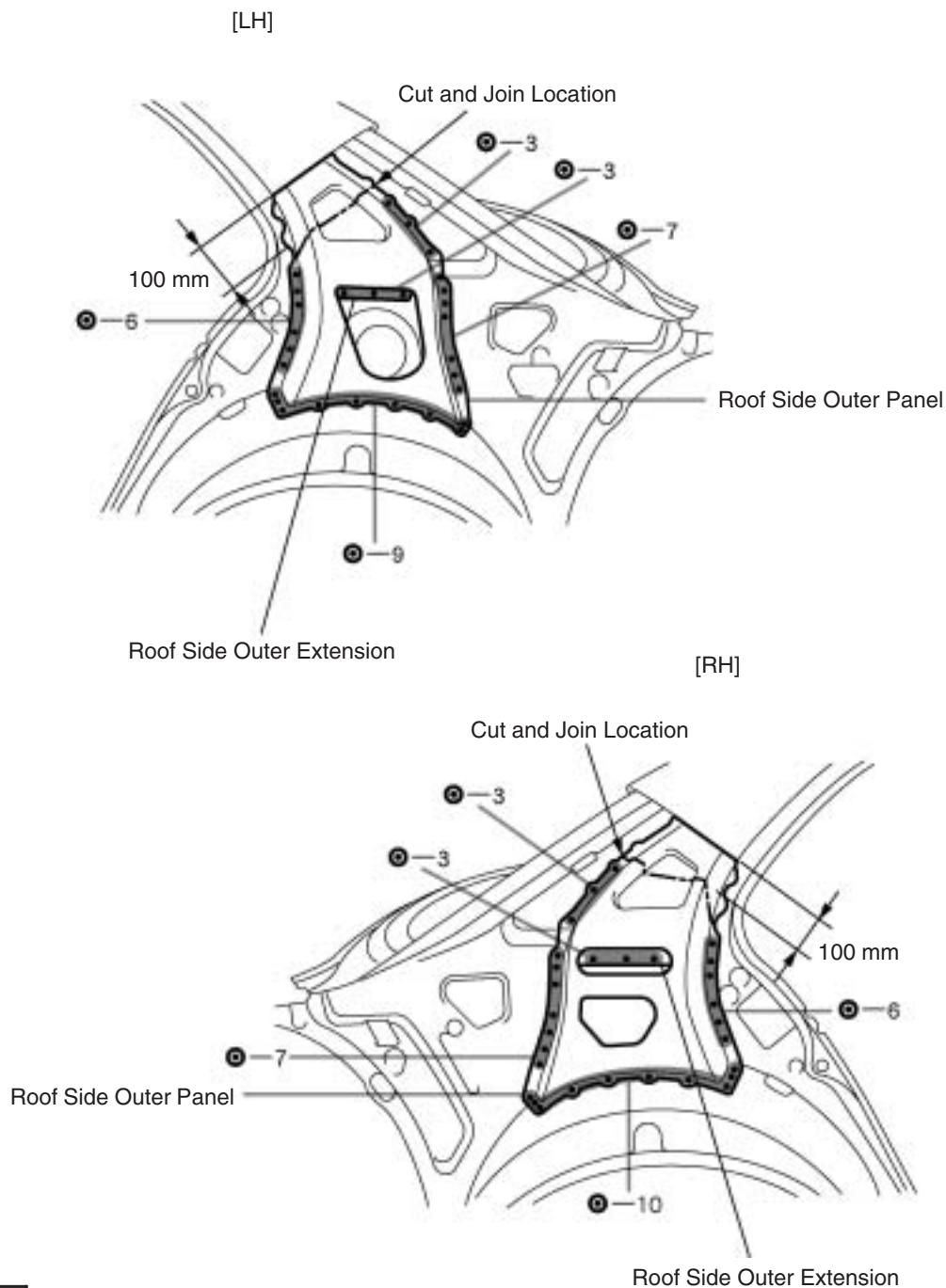
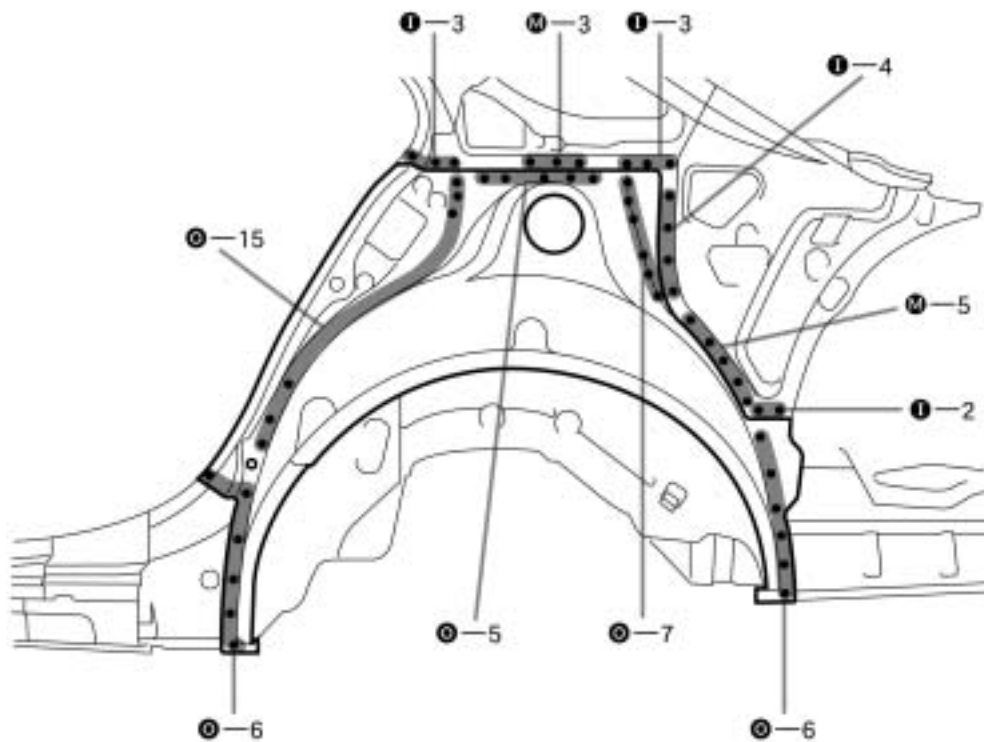
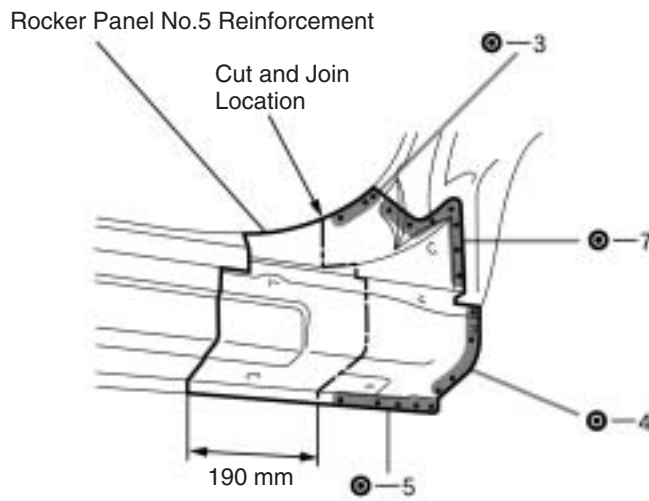


QUARTER WHEEL HOUSING OUTER PANEL (ASSY) REPLACEMENT

1. REMOVE QUARTER PANEL ([See page BP-53](#))
2. REMOVE QUARTER WHEEL HOUSING OUTER PANEL
 - (a) Remove the rocker panel No.5 reinforcement and roof side inner panel at the location shown in below figure and remove the quarter wheel housing outer panel.
 - (b) Remove the roof side outer panel at the same time.



mm	in.
100	3.94



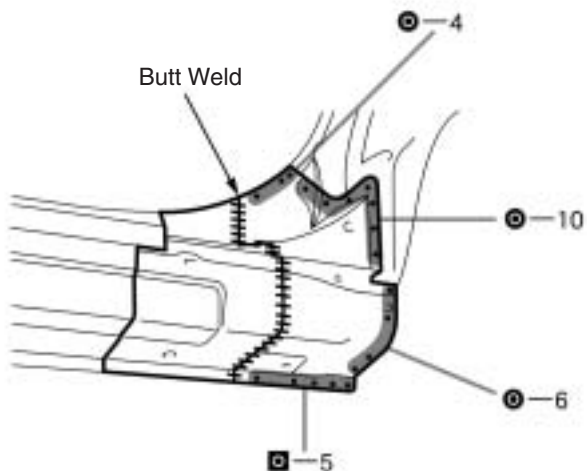
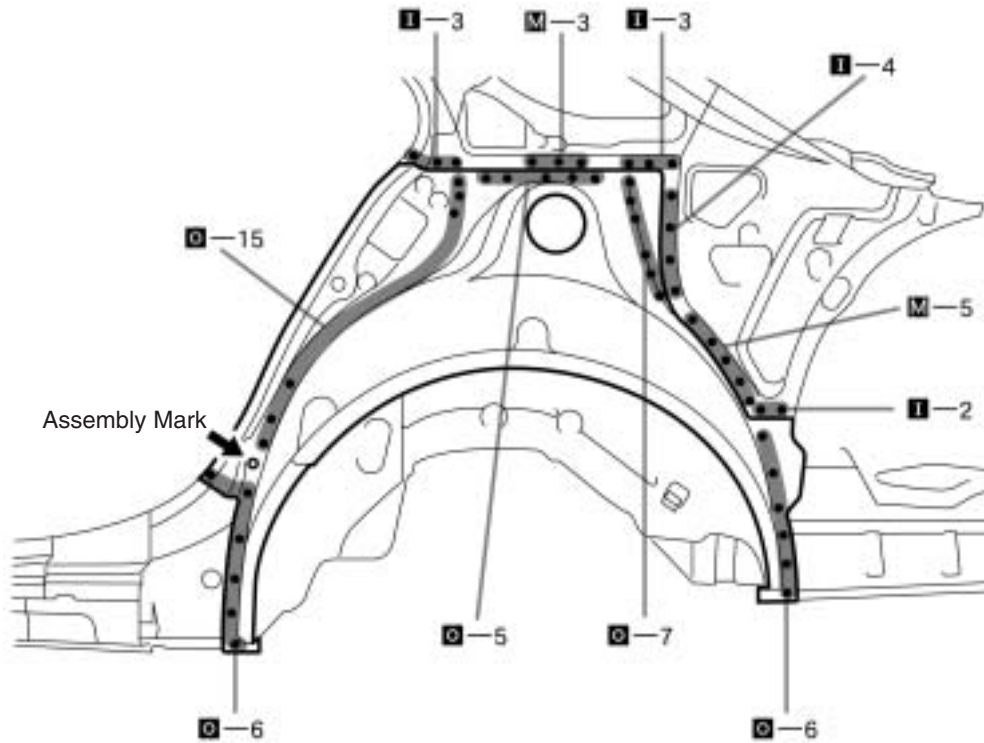
mm	in.
190	7.48

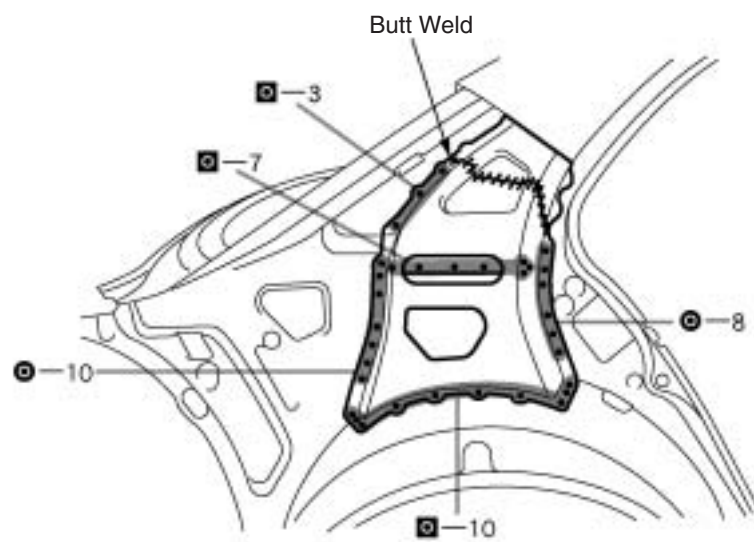
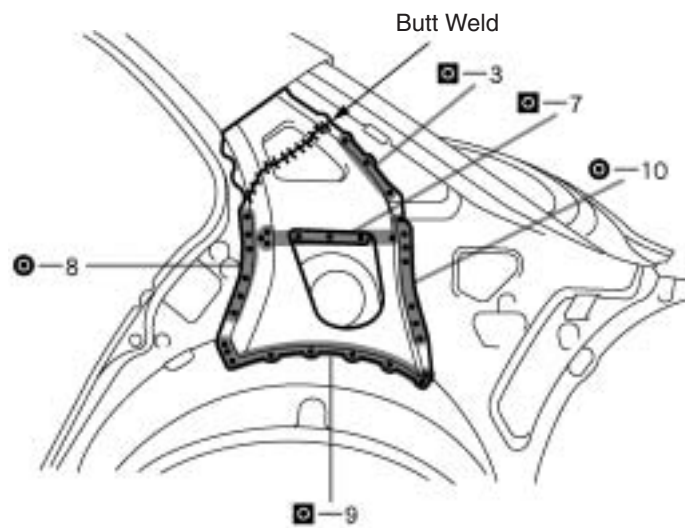
3. INSTALL QUARTER WHEEL HOUSING OUTER PANEL

HINT:

Temporarily install the quarter panel and inspect the fitting before welding, since this affects the appearance of the finish.

- (a) Determine the position of the new parts by the assembly marks of the inner and outer panels.





4. INSTALL QUARTER PANEL ([See page BP-53](#))
5. APPLYING SEALER TO THE INSIDE OF THE VEHICLE ([See page PC-1](#))
6. APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT ([See page PC-1](#))
7. APPLYING UNDER COATING ([See page PC-7](#))
8. CHARGING THE POLYURETHANE FOAM ([See page PC-9](#))
9. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.