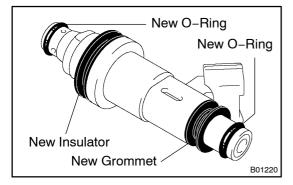
SF10R-02

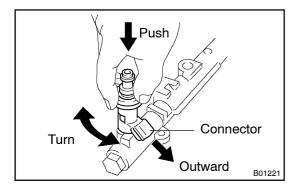
INSTALLATION

1. INSTALL INJECTORS AND DELIVERY PIPES NOTICE:

- Be careful not to drop the injectors when installing the delivery pipes.
- Pay attention to put any hung load on the injector to and from the side direction.



- (a) Install a new grommet and new insulator to each injector.
- (b) Apply a light coat of gasoline to 2 new O-rings and install them to each injector.

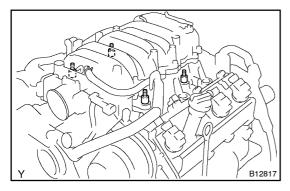


(c) While turning the injector clockwise and counterclockwise, push it to the delivery pipes. Install the 8 injectors.

HINT:

Install the injector with cover for No. 5, 6, 7 and 8 cylinders.

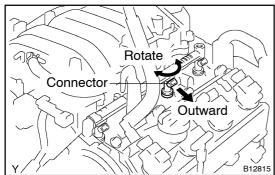
(d) Position injector connector outward.

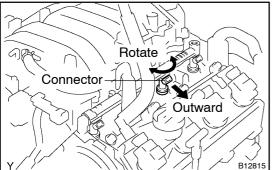


(e) Place the 4 spacers on the intake manifold.

- Y B12816
- (f) Place the 8 injectors and 2 delivery pipes assembly in position on the intake manifold.
- (g) Temporarily install the 4 nuts.

LEXUS LS430 (RM792E)



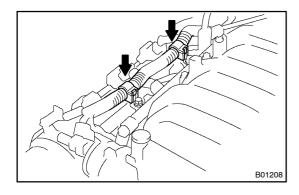


(h) ☐ Check That The Tinjectors Trotate smoothly. HINT:

If injectors do in otion to tate smoothly, the probable cause is incorrect[installation[of[O-rings.[Replace[the[O-rings.

- Position[injector[connector[outward.
- Tighten[the] Inuts[holding[the[delivery[pipes[to[the[intake] (i)□ manifold.

Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)



CONNECT[ENGINE[WIRE]TO[DELIVERY[PIPE 2.∏

- (a) ☐ Connect ☐ the ☐ injector ☐ connectors.
- (b) Connect he wire clamps fo the wire clamp bracket on the RH delivery pipe.
- 3.□ INSTALL[VSV[FOR[EVAP Torque: 18[N·m[[185[kgf·cm, 13[ft·lbf]
- 4.∏ INSTALL[V-BANK|COVER|BRACKETS
- **CONNECT VVT SENSOR CONNECTORS** 5.
- **INSTALL FUEL PRESSURE PULSATION DAMPER** 6. (See page FI-29)
- 7. **INSTALL INTAKE AIR CONNECTOR**
- 8. **INSTALL AIR CLEANER INLET**
- 9. **INSTALL V-BANK COVER**