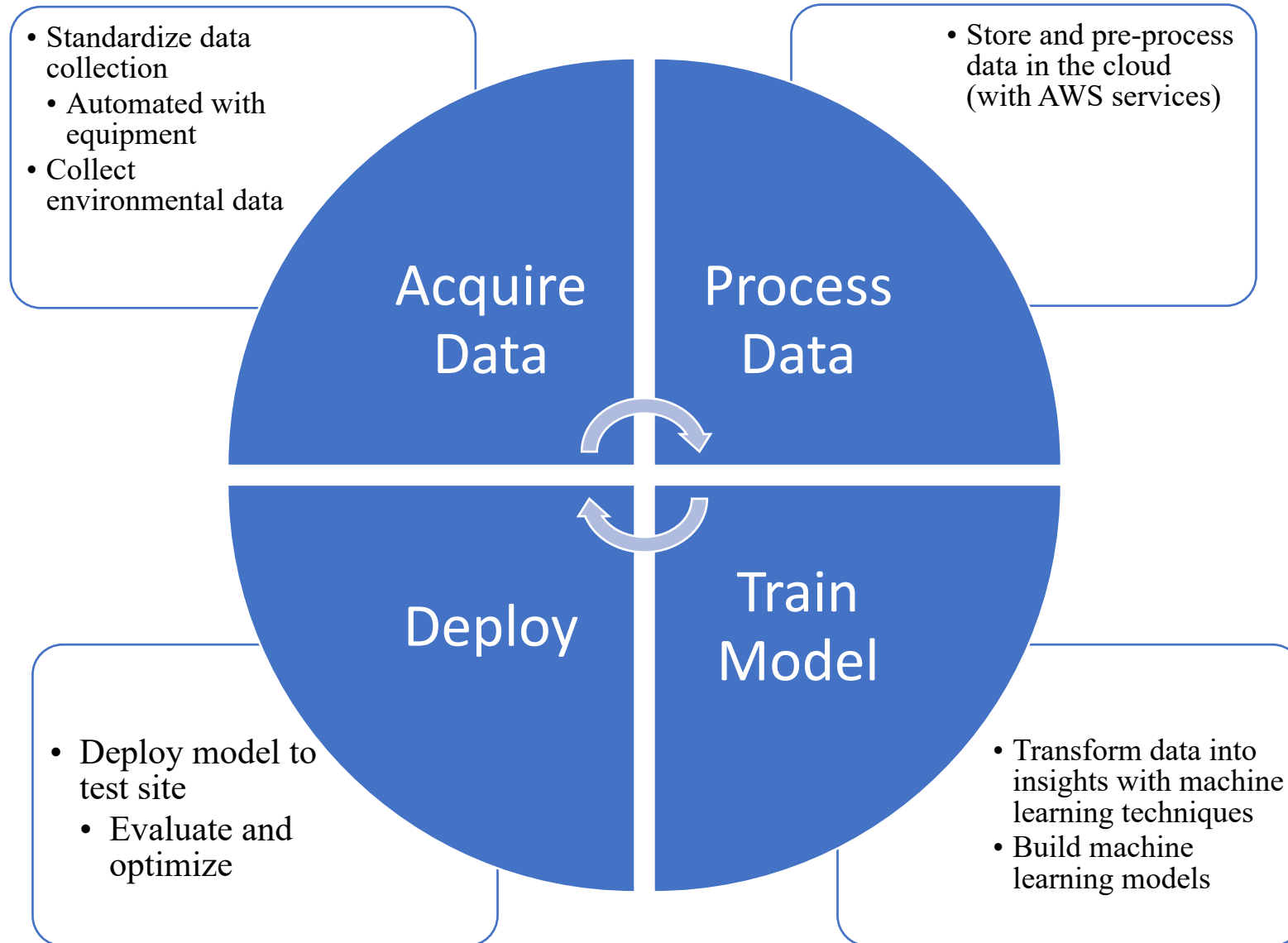




# Shrimp Farm Automation

IoTEasier

# Automation Process

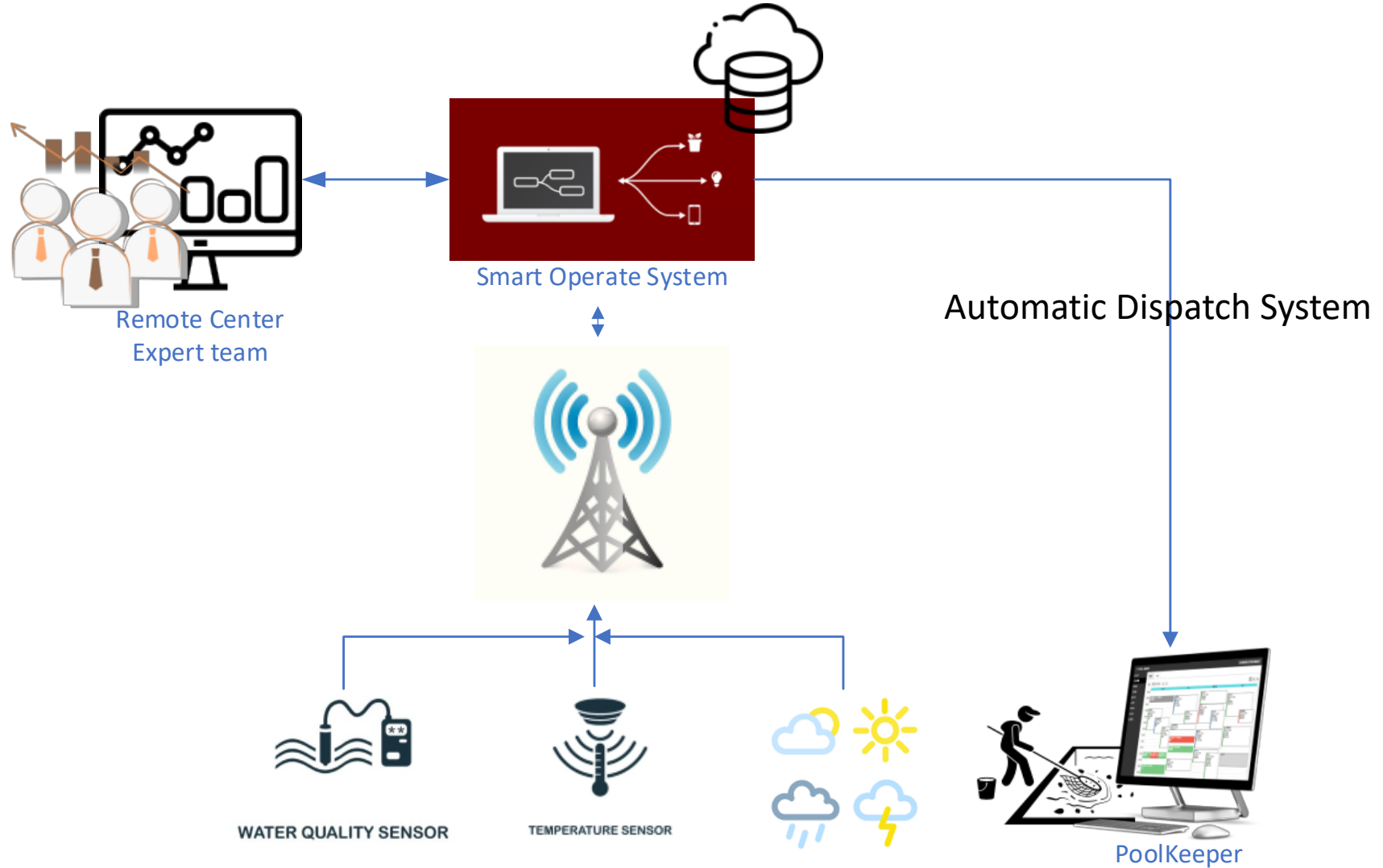


# Comparison

High  
↑  
Labor Cost  
↓  
Low

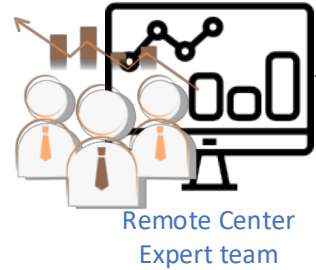
Methods	Knowledge Base	Advantages	Disadvantages
Traditional Methods	<ul style="list-style-type: none"><li>• Experience</li><li>• Visual Inspection</li></ul>		<ul style="list-style-type: none"><li>• Labor Intensive, Prone to Human Errors, Difficult for Large Scale Deployment</li></ul>
Naïve Automation	<ul style="list-style-type: none"><li>• Pre-defined Thresholds</li></ul>	<ul style="list-style-type: none"><li>• Lower Labor Cost</li></ul>	<ul style="list-style-type: none"><li>• Lack of Adaptability, Prone to Human Errors</li></ul>
Advanced Automation	<ul style="list-style-type: none"><li>• Domain Knowledge</li><li>• Precise and Real-time Measurement</li><li>• Machine Extracted Insights</li></ul>	<ul style="list-style-type: none"><li>• Scalable, Precise, and real-time adjustments, Lower Labor Cost</li></ul>	<ul style="list-style-type: none"><li>• Longer cycle, higher Entry Requirements</li></ul>

# Automation System



## Remote Center

Compile all site and environmental data so the management team can remotely monitor each site. If any sensor readings exceed predefined limits or a site keeper makes a request, the remote management team can be immediately notified and provide advice and instructions

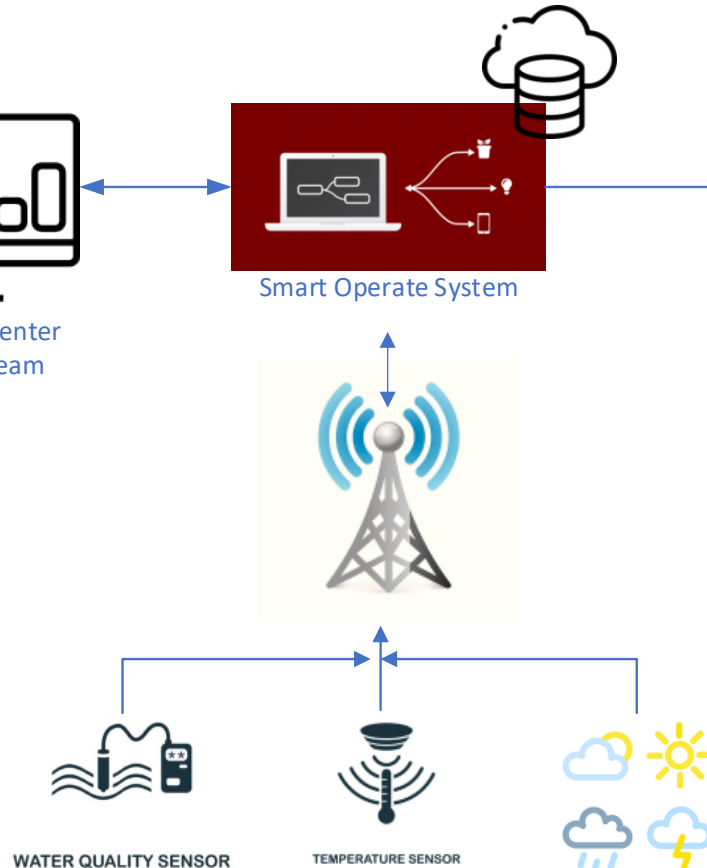


## Site Equipment and Sensors

All equipment and sensors are connected to the cloud, allowing real-time communication (sending data and receiving commands). The remote center can control equipment like water wheels, valves, and feeding equipment

## Environmental Data

The cloud system regularly collects weather forecasts via API for



自動化與環境感測設施

## Cloud System

All data will be sent to the cloud. The automation system will also be hosted here to determine necessary operations based on the received data.

**Warning** – for the remote management team

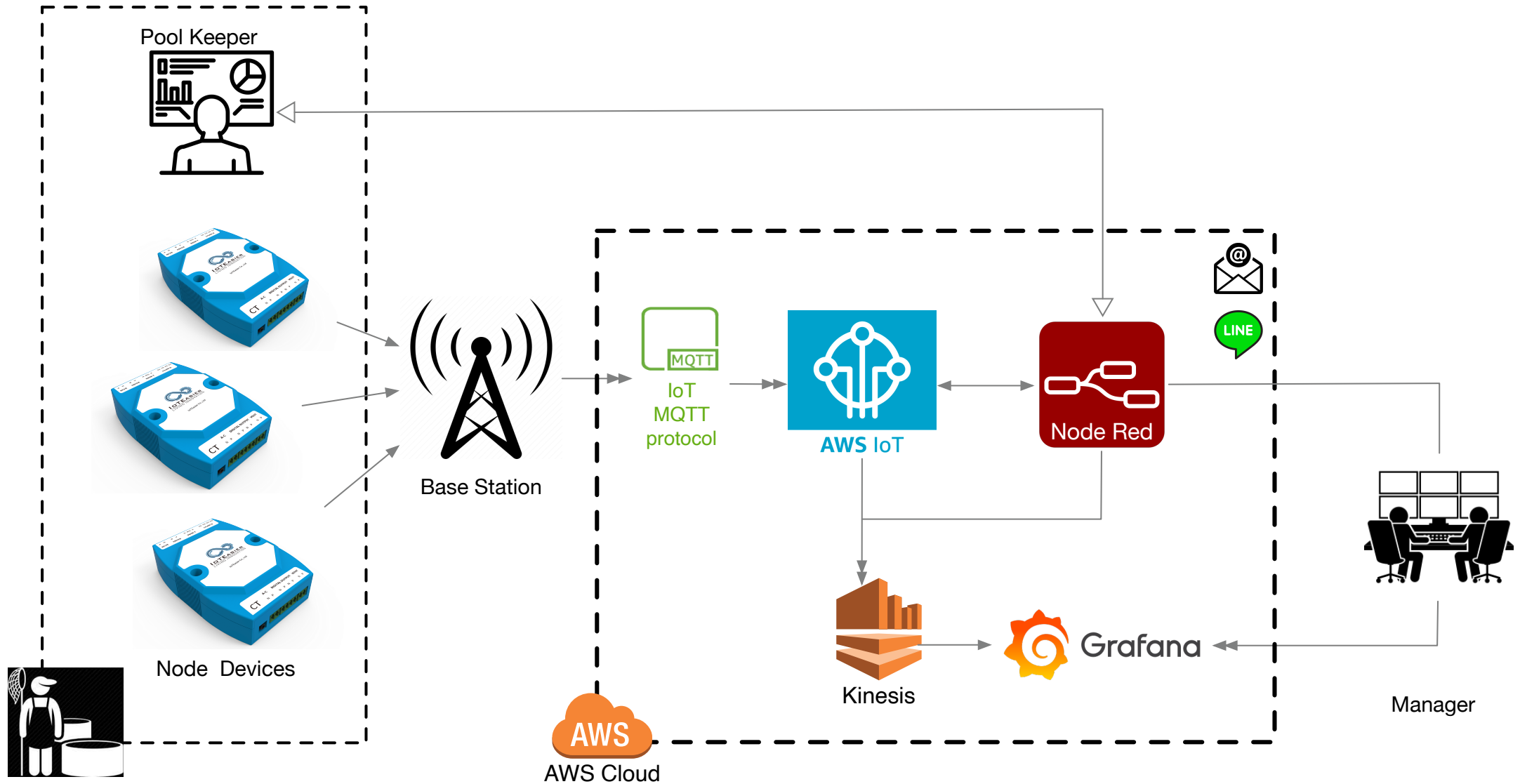
**Automation System** – control site equipment

**Site Manager Dispatch System** – automatically assign tasks to site keeper

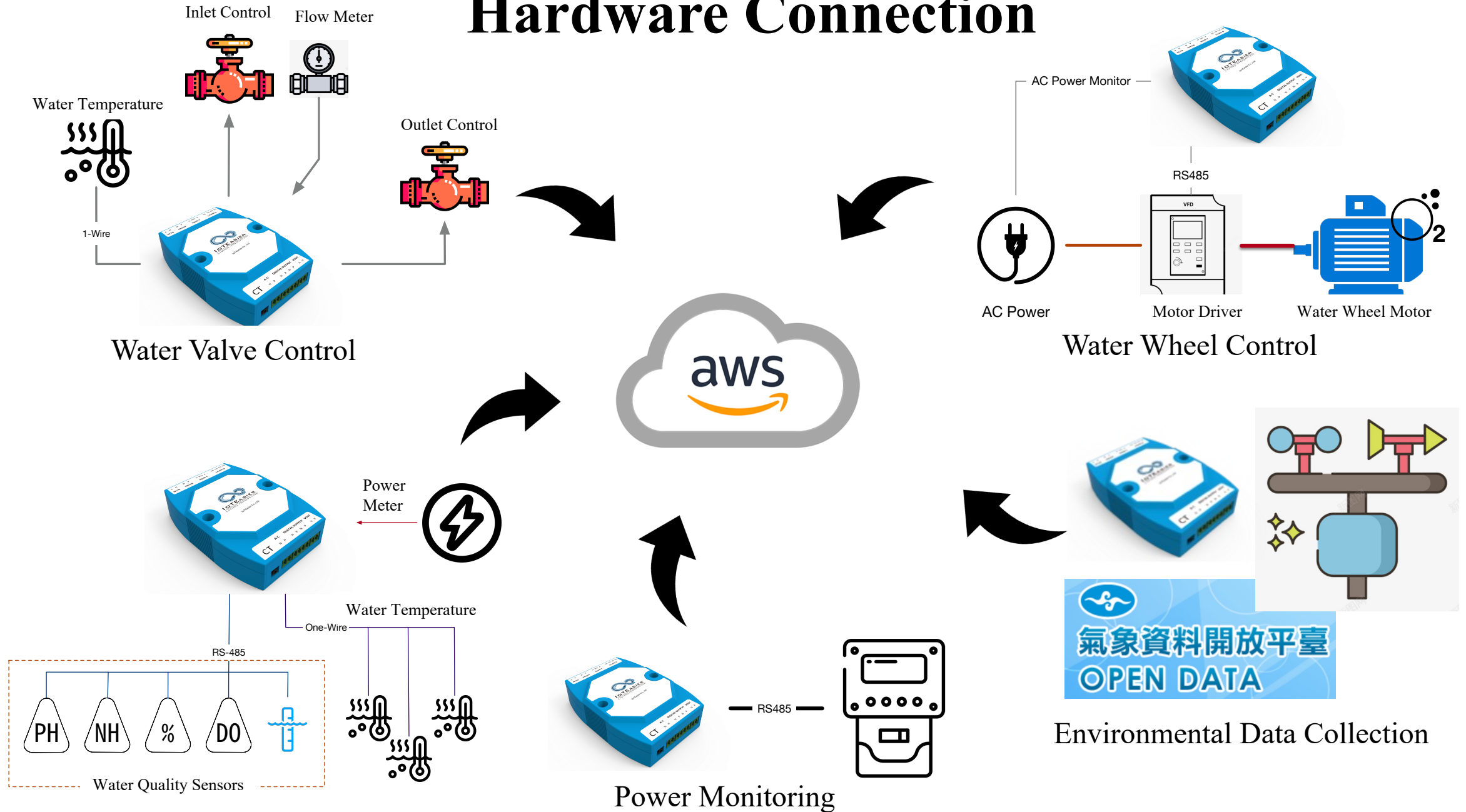


The Dispatch System will generate a maintenance schedule for site keepers based on sensor data, scheduling daily tasks such as feeding parameters, maintenance, ...

# System Architecture

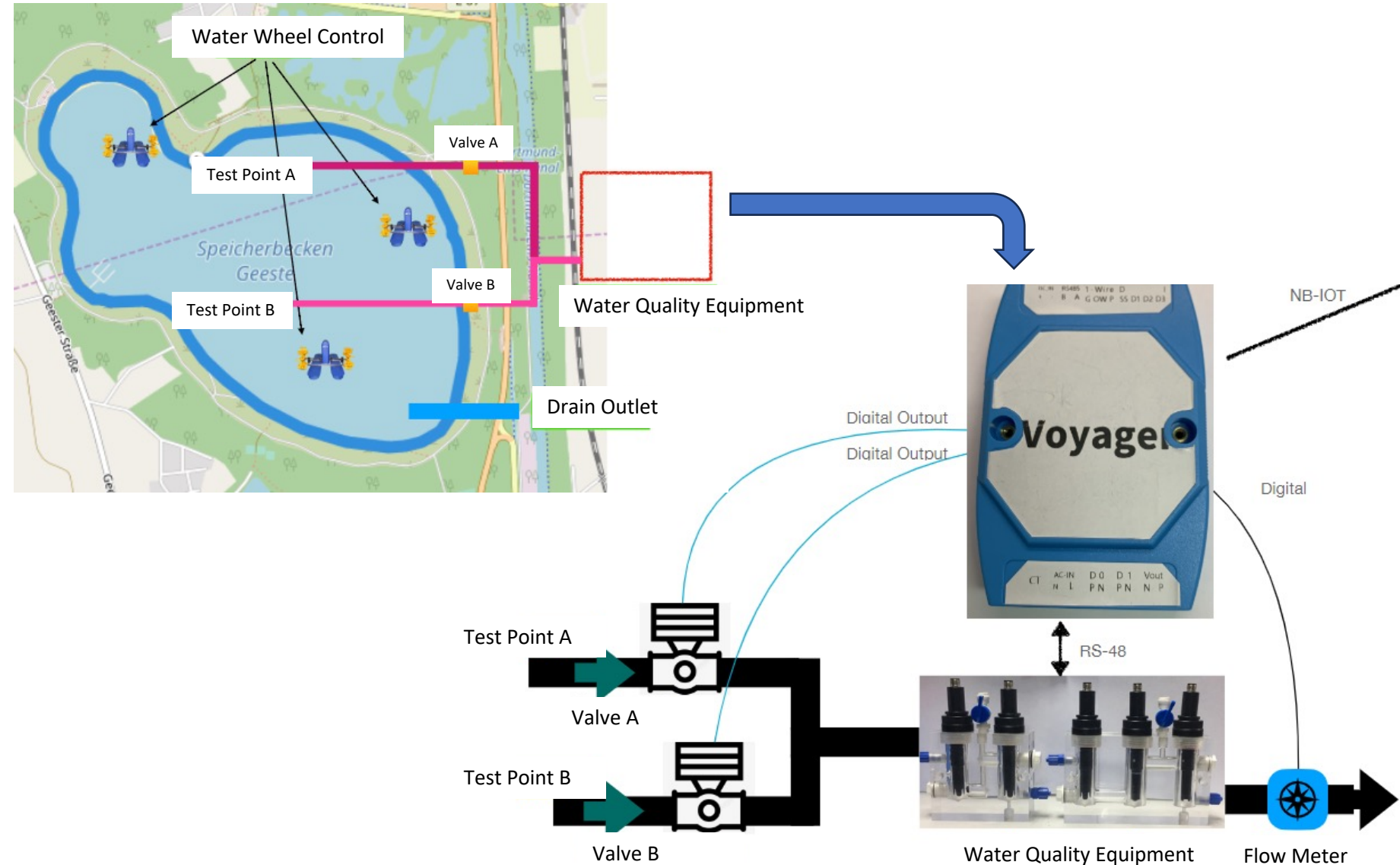


# Hardware Connection



# Water Quality Monitoring

- Temperature
- PH Value
- Ammonia Nitrogen
- Salinity
- Conductivity
- TDS
- Dissolved Oxygen





# Remote Center

- Display collected data
  - Water Quality
  - Environmental Data
    - Weather forecasts
  - Equipment Status
- Control Panel

水質感測						
名稱	當前數值	目標數值	3小時平均	12小時平均	24小時平均	單位
含氧量	6.760	3.5	6.64	6.65	6.67	ppm
氨氮	0.001	0.5	0.00	0.00	0.00	ppm
酸鹼值	0	7				pH
鹽度	8.012	10	8.10	8.08	8.05	ppm
TDS	7.704	100	7.79	7.77	7.74	ppm
水溫	23.600	25	25.50	26.51	26.41	°C
電導率	0.015	0.05	0.02	0.02	0.02	ms/cm
電阻率	64899.914	0	64170.23	64357.71	64605.82	Ωcm
ORP	21.000	200	22.00	22.02	22.02	mV

Water Quality History

## 天氣狀況及預報(成功氣象站)

名稱	數值	單位
高度	92	m
風向	北	方位
風速	4.6	m/s
溫度	26.9	°C
濕度	86	%
氣壓	999.3	hPa
降雨量	-99	mm
當日最高溫度	26.9	°C
當日最低溫度	23.9	°C

Weather Data

## 水車1狀態

水車狀態

變頻器驅動模式 **FWD\_RUN**

驅動模式調 Forward Run

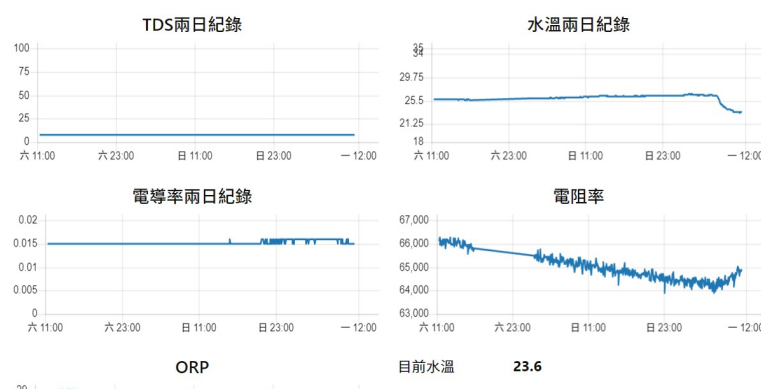
變頻器頻率

頻率調整 頻率

變頻器風扇模式

風扇模式調 模式

Equipment Status & Control



Water Quality Graphs

# Control Panel

- Automatic Control and Scheduling
  - Water wheel on/off
  - Water quality measurement (inlet/outlet control)
- Dispatch System
  - Feeding
  - Maintenance
  - Water quality control
  - Growth measurement

養殖日誌 (成功鎮-1號池)			養殖日誌 (成功鎮-2號池)			養殖日誌 (成功鎮-3號池)		
養殖日誌第 67			養殖日誌第			養殖日誌第		
名稱	參數	單位	名稱	參數	單位	名稱	參數	單位
密度	0.517	尾/公升						
平均尺寸	5	公分						
平均重量	10	公克						
餵食量	6666	公斤						

## 管理員行事曆

當前事項編號 0

完成事項

移除事項

事項紀錄

編號	事項	時間	水池	備註
0	餵食	2022/09/17-12:...	實驗	2Kg 幼蝦飼料
1	餵食	2022/09/17-16:...	實驗	2Kg 幼蝦飼料
2	環境觀測	2022/09/17-14:...	實驗	場域清潔-記錄...
3	放水	2022/09/17-10:...	實驗	池水- 25 mins
4	導入海水	2022/09/17-11:...	實驗	導入海水-20mins
5	尺寸丈量	2022/09/17-18:...	實驗	蝦苗生長狀態記...

## 自動控制排程

Overview

水池1 - 水車1

10:00-10:20	MO TU WE TH FR
10:40-10:50	MO TU WE TH FR
11:10-11:15	MO TU WE TH FR
11:30-11:40	MO TU WE TH FR
14:43-14:48	SU MO TU WE TH FR SA
16:04-16:15	SU MO TU WE TH FR SA
17:05-17:10	SU MO TU WE TH FR SA
00:00-00:10	MO TU WE TH FR

水池1 - 水質風扇

09:00-12:00	SU MO TU WE TH FR SA
14:00-17:00	SU MO TU WE TH FR SA
20:30-23:30	SU MO TU WE TH FR SA
01:00-03:00	SU MO TU WE TH FR SA
04:30-07:30	SU MO TU WE TH FR SA

# System Advantages

- Data-driven management processes
  - Real-time monitoring and control
  - Anomaly detection and prevention
  - Personnel management
  - Automatic generation of Traceable Agricultural Products
- Shorter learning curve for new site deployment
- Replicate aquaculture expert's experiences
- Cost management
  - Energy saving
  - Reduction in feed waste
  - Reduction in labor cost

