













Part Name: TAIL RIB 1.5, FWD, LHS, 3D PRINTED VACUUM TRIM		Serial #:	Report #: 2
Part #: T504964-001-T1	Drawing #:	Operator: Charles Neumeyer	Inspection Plan #:
ION Run #: Test print	Drawing Ver:	Device: Romer 8530-7-10073-UC	Date: 10/27/2021

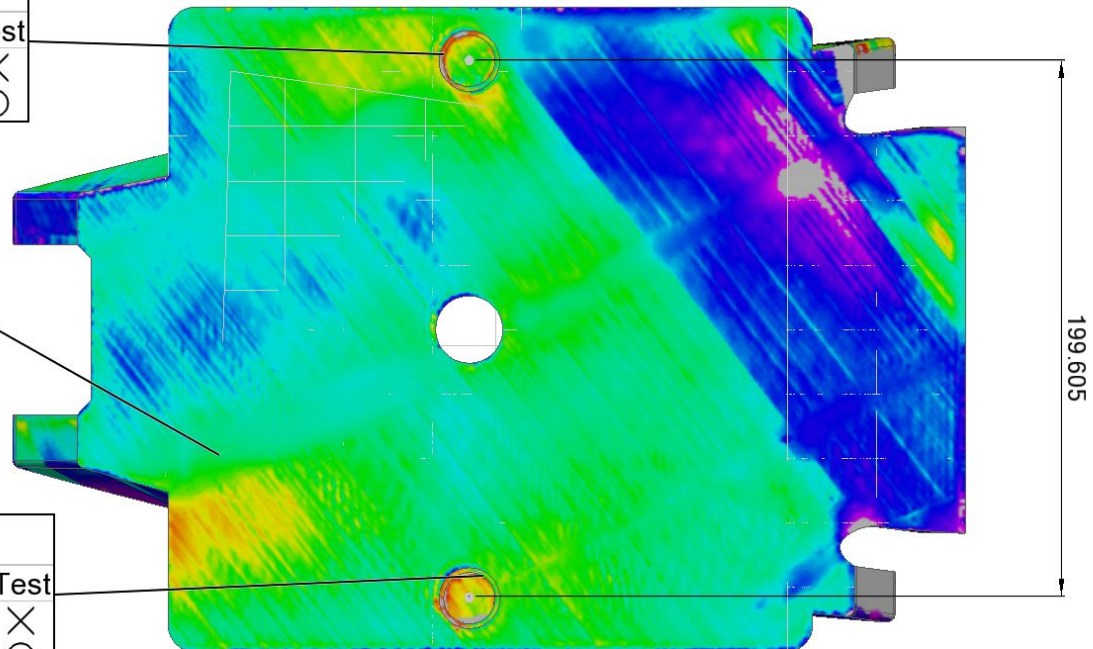
Length Units      Millimeters  
Coordinate Systems      csys 1  
Data Alignments      drf - A B C (3)

Char No.	Name	Control	Nom	Meas	UpTol	LoTol	Out Tol	Note
	 datum plane A	 0.250		0.114	0.250	0.000		
	 datum cylinder B	 $\varnothing$ 0.100 A		0.314	0.100	0.000	0.214	
		Diameter	19.072	19.632	1.000	-1.000		
	 datum cylinder C	 $\varnothing$ 0.100 A B		1.118	0.100	0.000	1.018	
		Diameter	19.072	19.096	1.000	-1.000		

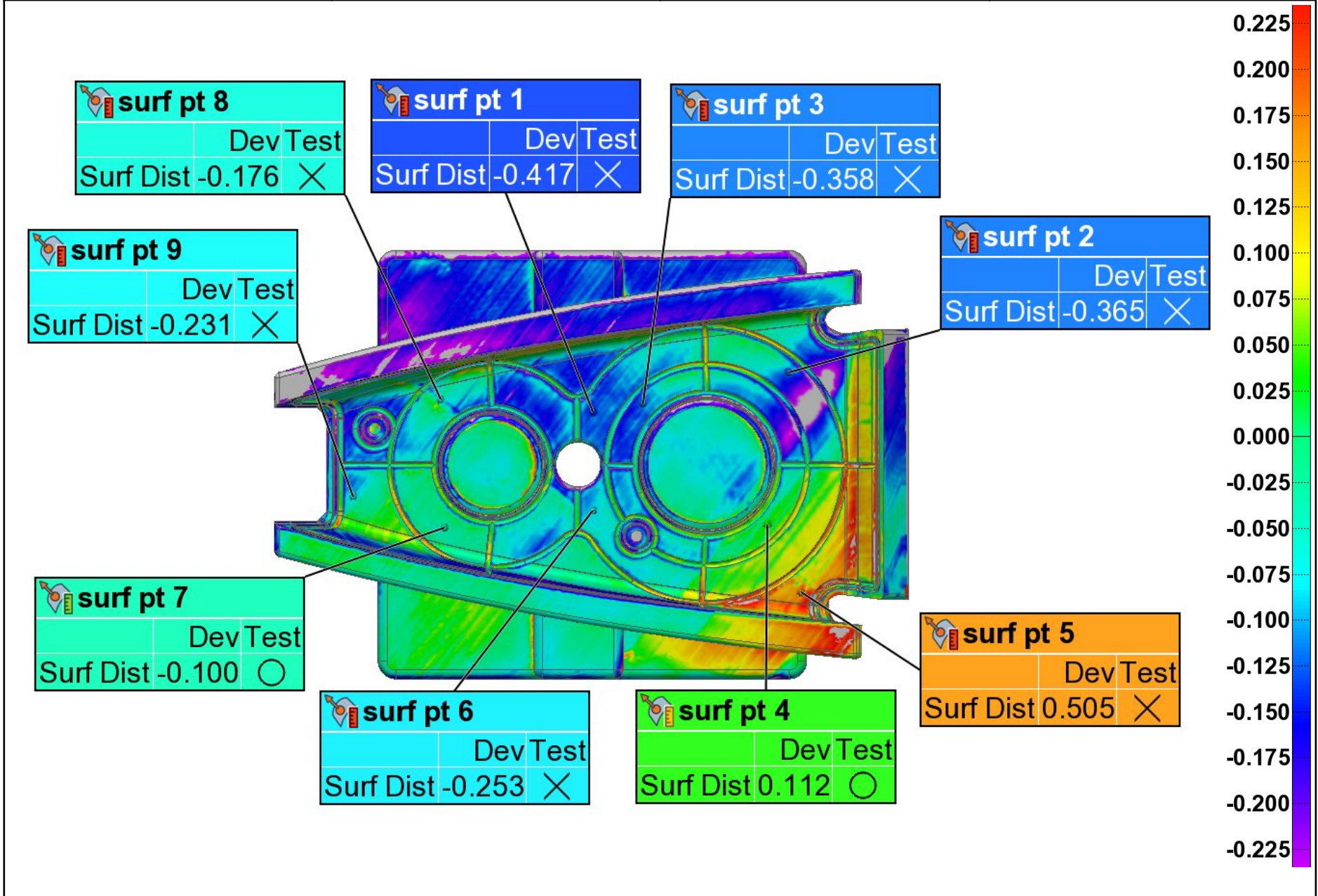
B	 datum cylinder B						
		Nom	Meas	Dev	Test		
	 $\varnothing$ 0.100 A		0.314	0.314	×		
	Dia	19.072	19.632	0.560	○		

A	 datum plane A						
		Nom	Meas	Dev	Test		
	 0.250		0.114	0.114	○		

C	 datum cylinder C						
		Nom	Meas	Dev	Test		
	 $\varnothing$ 0.100 A B		1.118	1.118	×		
	Dia	19.072	19.096	0.024	○		

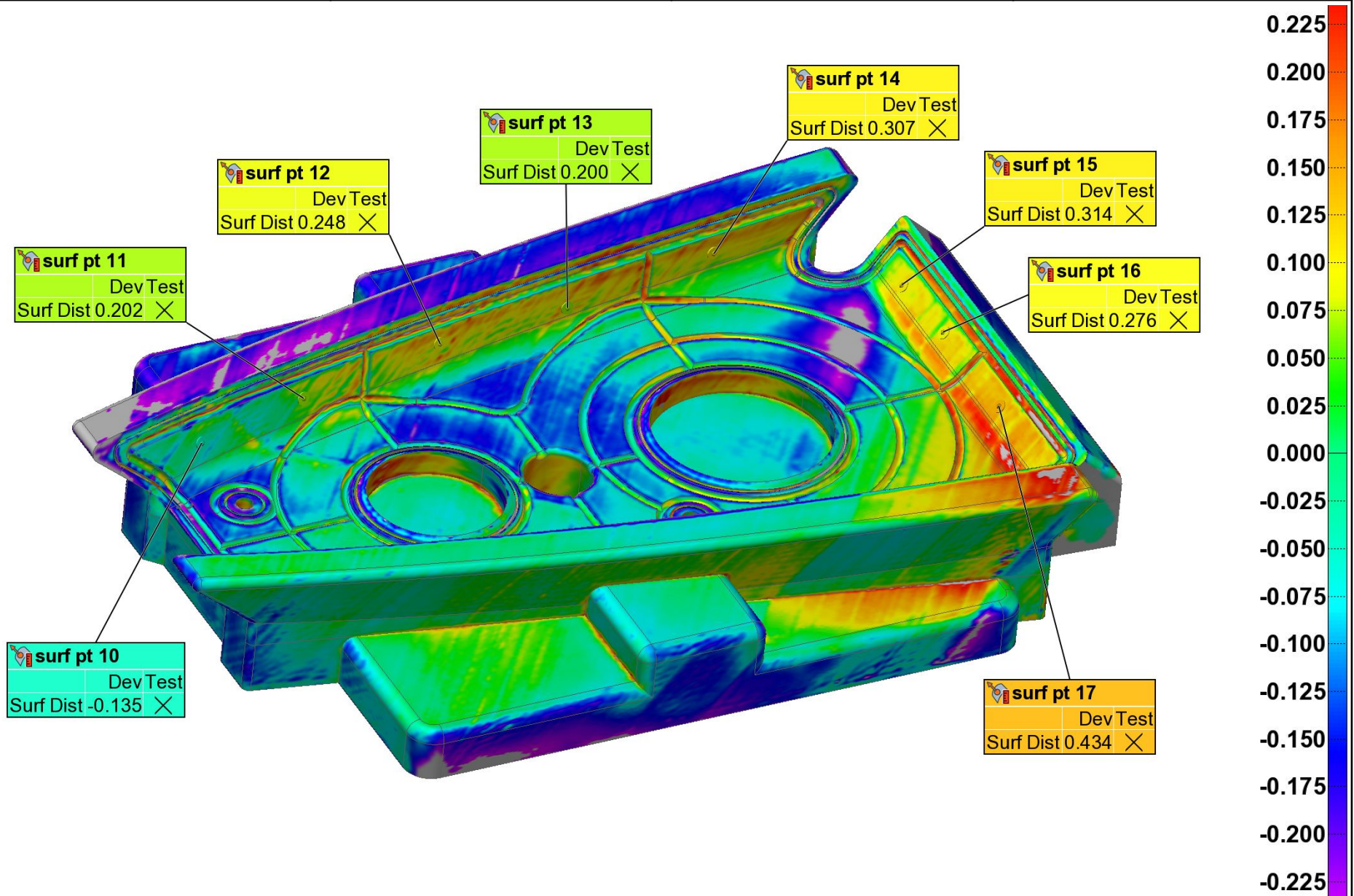


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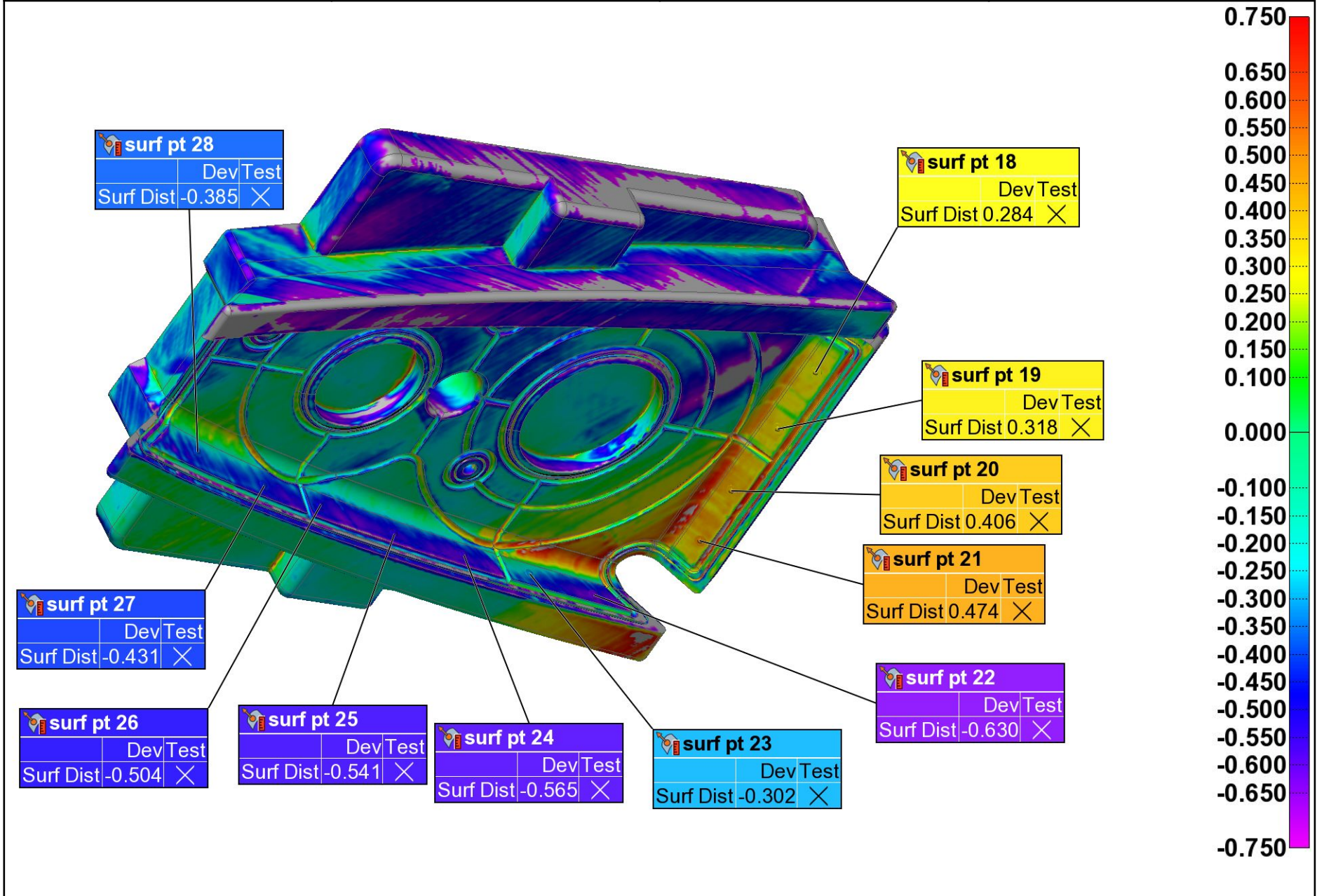




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