

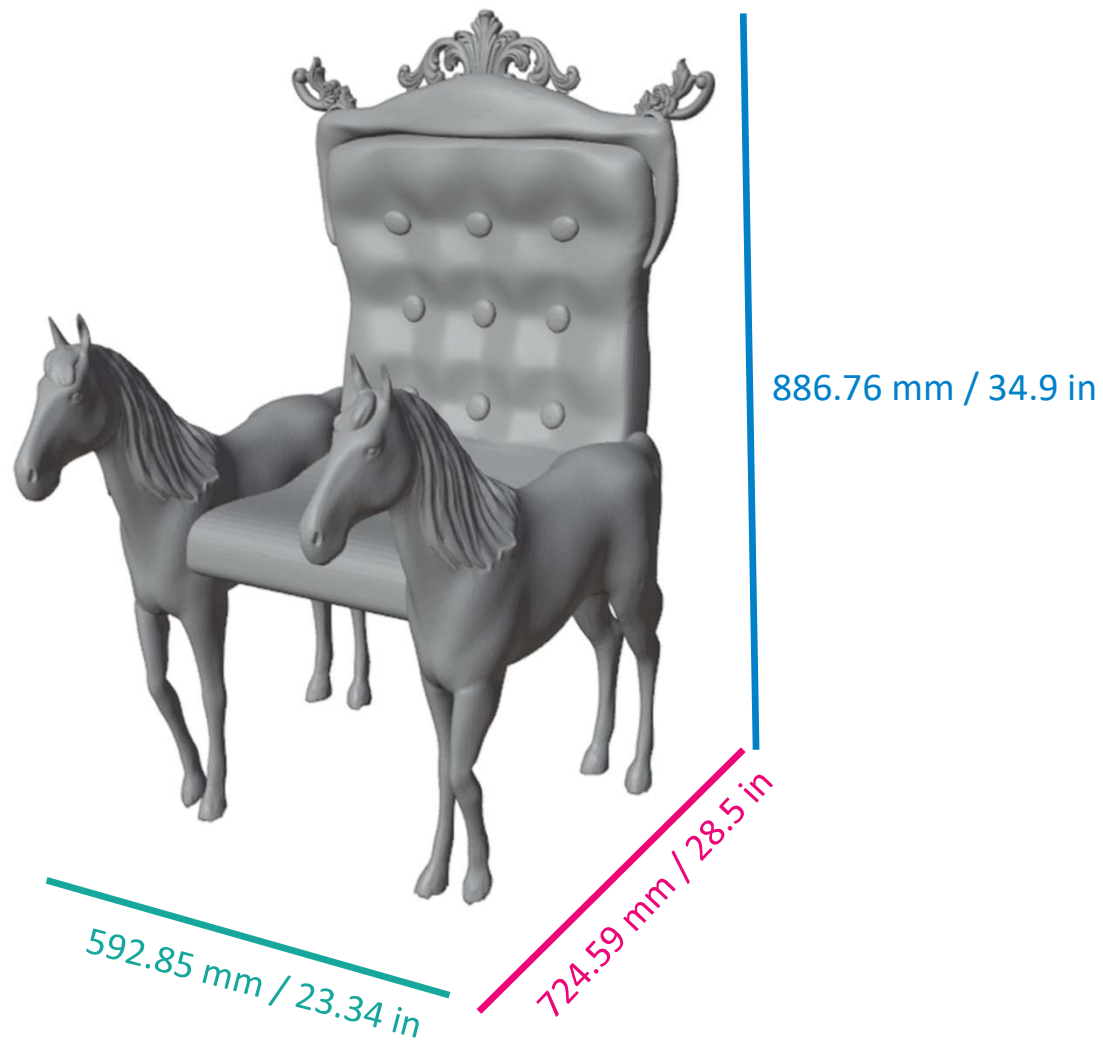


Stray Bullet Upholstery Horse Chair

Estimation



Size



Data

Print Mode	Layer Thickness (mm)	Wall Width (mm)	Time (Hours)	Material (Kg)
Normal Mega	1.3 mm	3.2 mm	12:27	8.50
Normal Double	1.3 mm	4.4 mm	14:39	10.07
Quality Double	1.0 mm	3.6 mm	23:14	7.43
High-Resolution double	0.8 mm	3.2 mm	32:28	6.52

Material consumption/cost

Normal Mega	Layer Thickness: 1.3mm	Wall Width: 3.2mm	Material: 8.50kg	Dimengel 90: \$ 561.00	Dimengel 100: \$ 850.00	Dimengel 110: \$ 850.00
Normal Double	Layer Thickness: 1.3mm	Wall Width: 4.4mm	Material: 10.07kg	Dimengel 90: \$ 664.62	Dimengel 100: \$ 1,007.00	Dimengel 110: \$ 1,007.00
Quality Double	Layer Thickness: 1.0mm	Wall Width: 3.6mm	Material: 7.43kg	Dimengel 90: \$ 490.38	Dimengel 100: \$ 743.00	Dimengel 110: \$ 743.00
High Resolution double	Layer Thickness: 0.8mm	Wall Width: 3.2mm	Material: 6.52kg	Dimengel 90: \$ 430.32	Dimengel 100: \$ 652.00	Dimengel 110: \$ 652.00

Dimengel 90:	Same capabilities like Dimengel 100 but grey and less expensive:	\$ 66/kg
Dimengel 100:	White translucent:	\$ 100/kg
Dimengel 110:	White translucent, only available for MASSIVit 5000:	\$ 100/kg

Layer Thickness & Wall Width

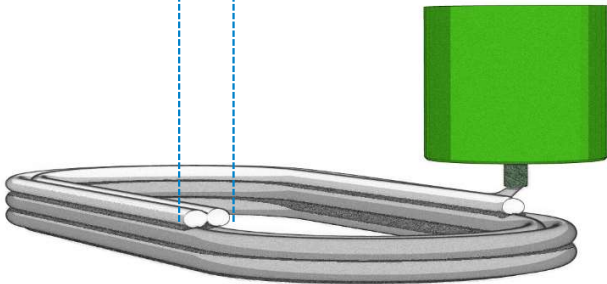
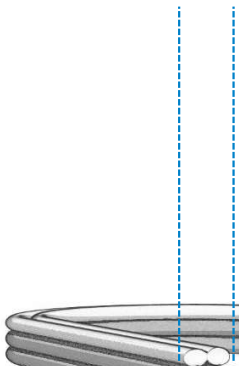
If selected print mode is Quality
Double the layer height stands at
1.0 mm and the wall width at 3.6
mm



1.0 mm



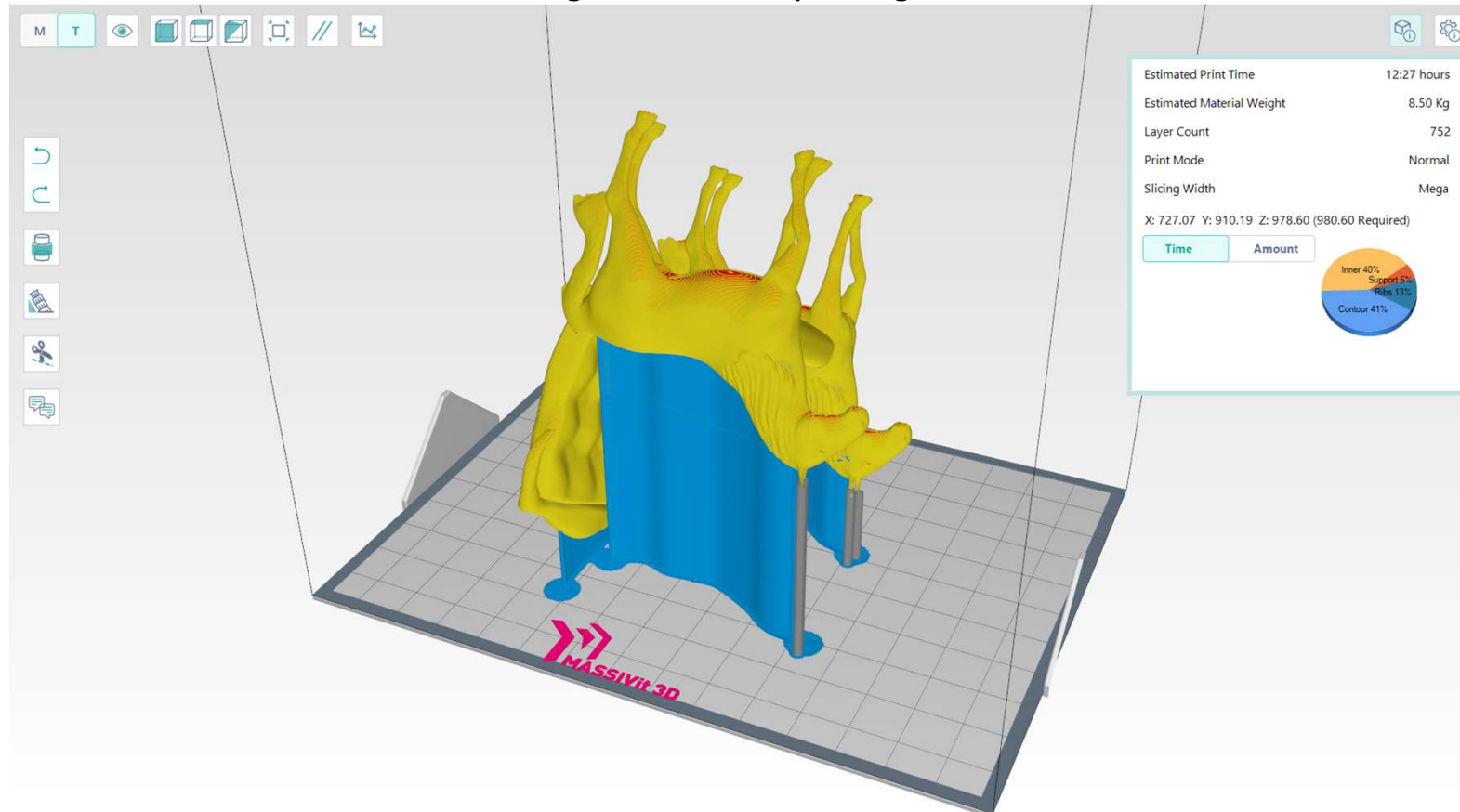
3.6 mm



Our print mode is the combination of
layer thickness along with **wall width**.

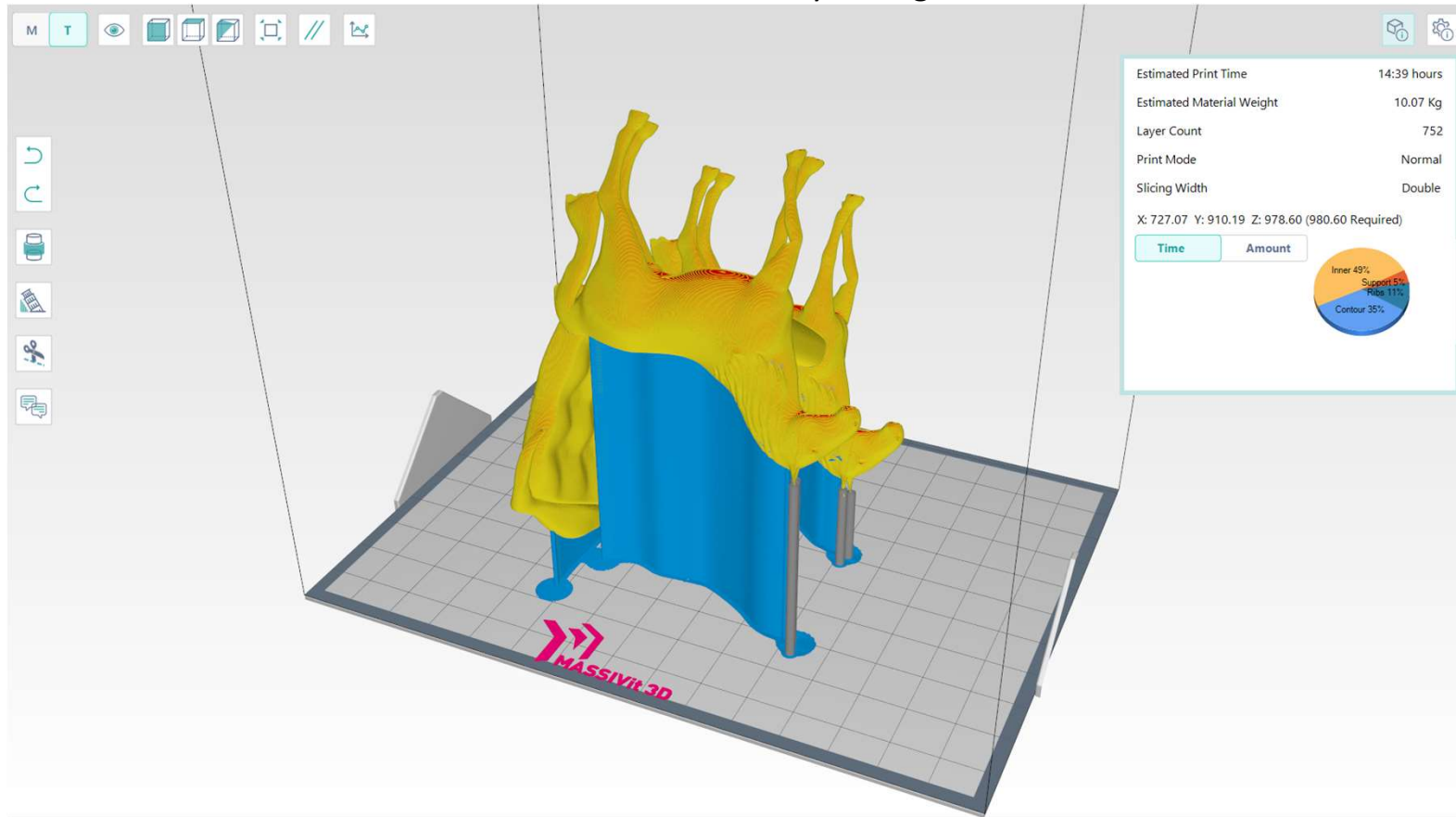
Print Orientation, Mode and Support Structure

Normal Mega – 1.3 mm layer height and 3.2 mm thickness



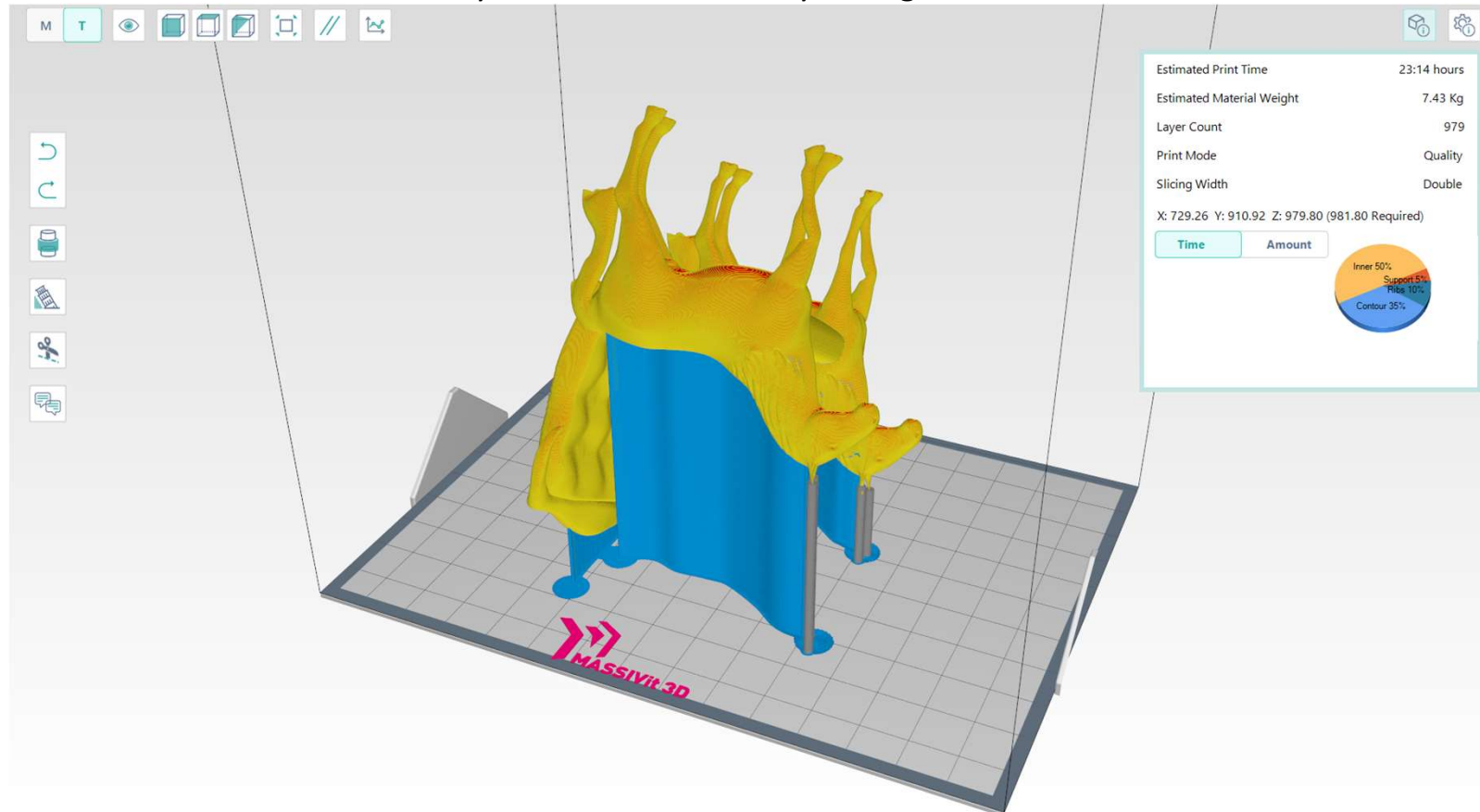
Print Orientation, Mode and Support Structure

Normal Double – 1.3 mm layer height and 4.4 mm thickness



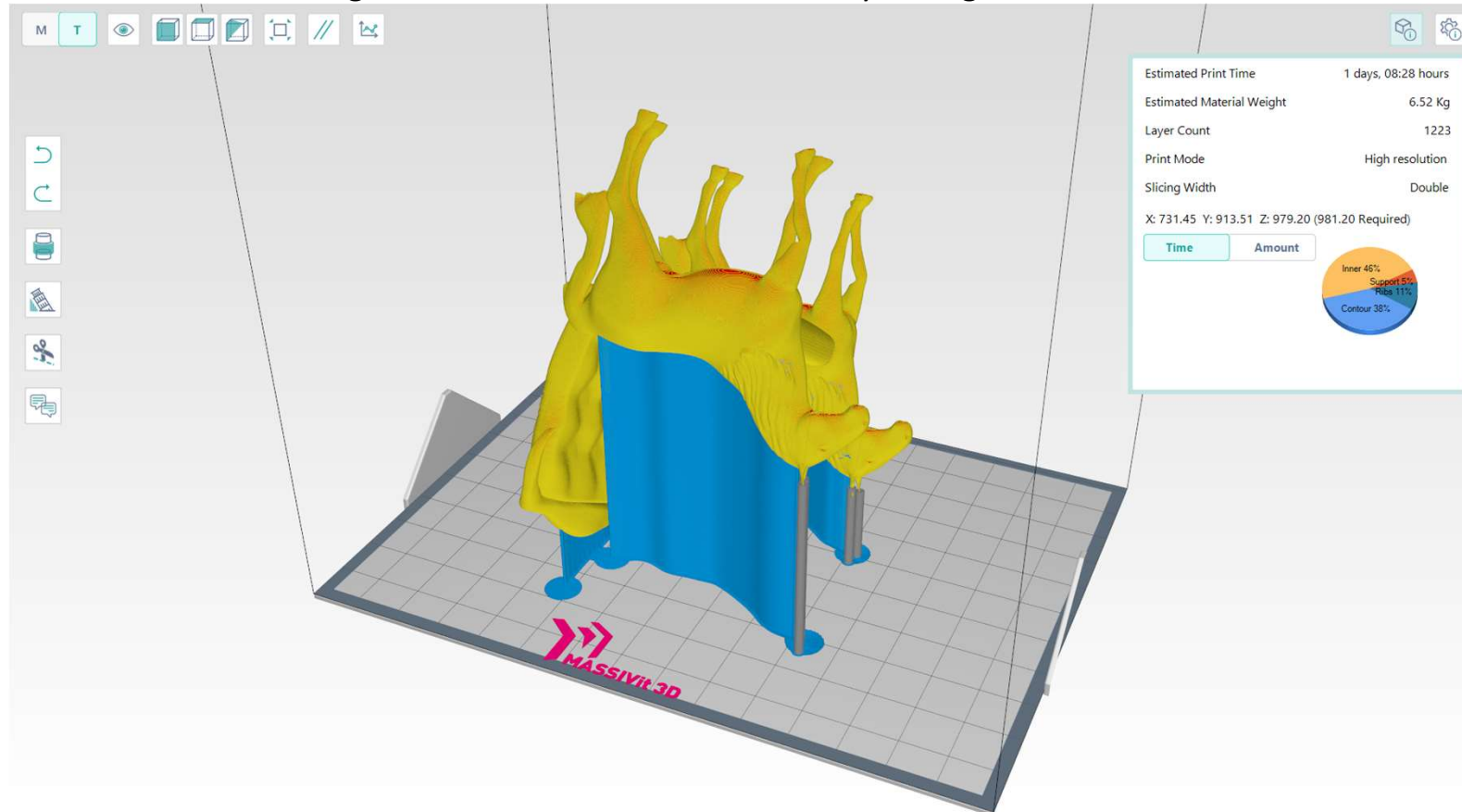
Print Orientation, Mode and Support Structure

Quality Double – 1.0 mm layer height and 3.6 mm thickness

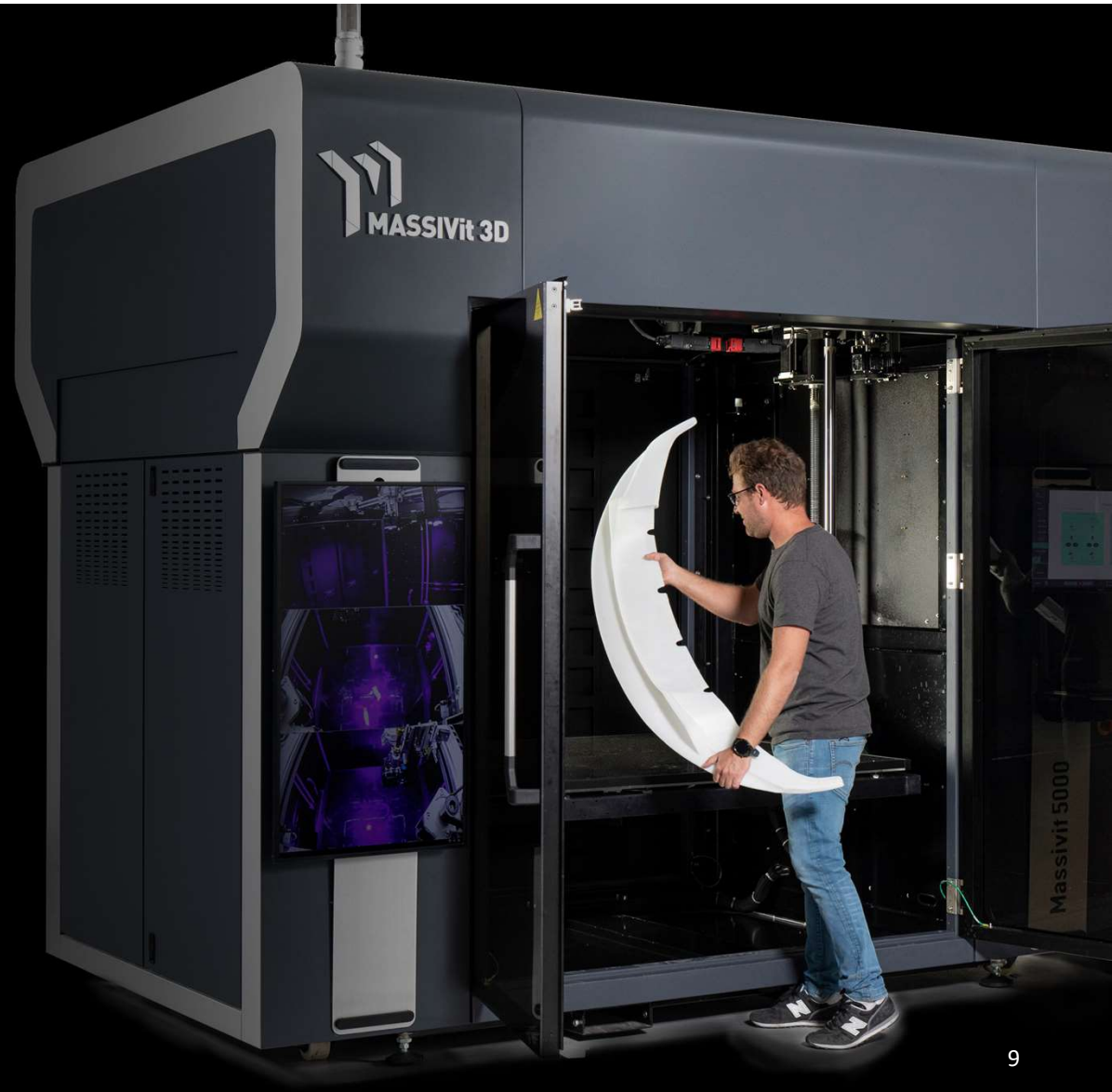


Print Orientation, Mode and Support Structure

High-Resolution Double – 0.8 mm layer height and 3.2 mm thickness



Thank You



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