













Part Name: TAIL RIB 1.5, FWD, LHS, 3D PRINTED VACUUM TRIM		Serial #:	Report #: 2
Part #: T504964-001-T1	Drawing #:	Operator: Charles Neumeyer	Inspection Plan #:
ION Run #: Test print	Drawing Ver:	Device: Romer 8530-7-10073-UC	Date: 11/19/2021

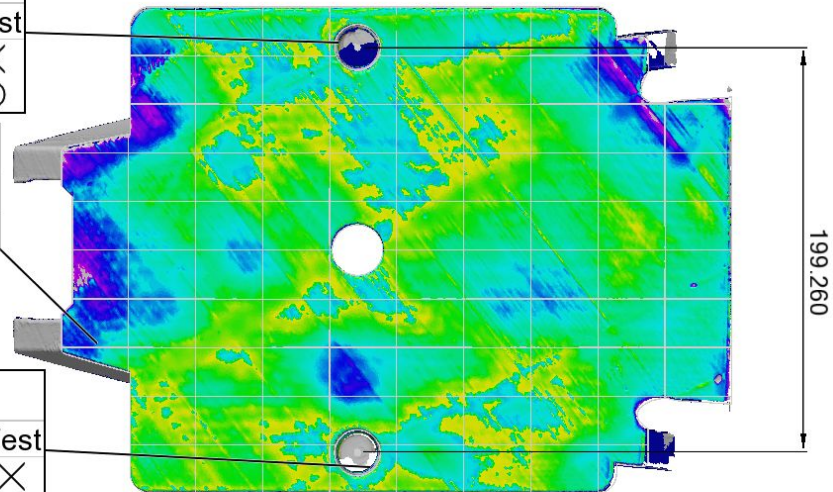
Length Units Millimeters
Coordinate Systems csys 1
Data Alignments drf - A B C

Char No.	Name	Control	Nom	Meas	UpTol	LoTol	Out Tol	Note
	 datum plane A	 0.250		0.803	0.250	0.000	0.553	
	 datum cylinder B	 \varnothing 0.100 A		0.430	0.100	0.000	0.330	
		Diameter	19.072	19.229	1.000	-1.000		
	 datum cylinder C	 \varnothing 0.100 A B		1.535	0.100	0.000	1.435	
		Diameter	19.072	19.811	1.000	-1.000		

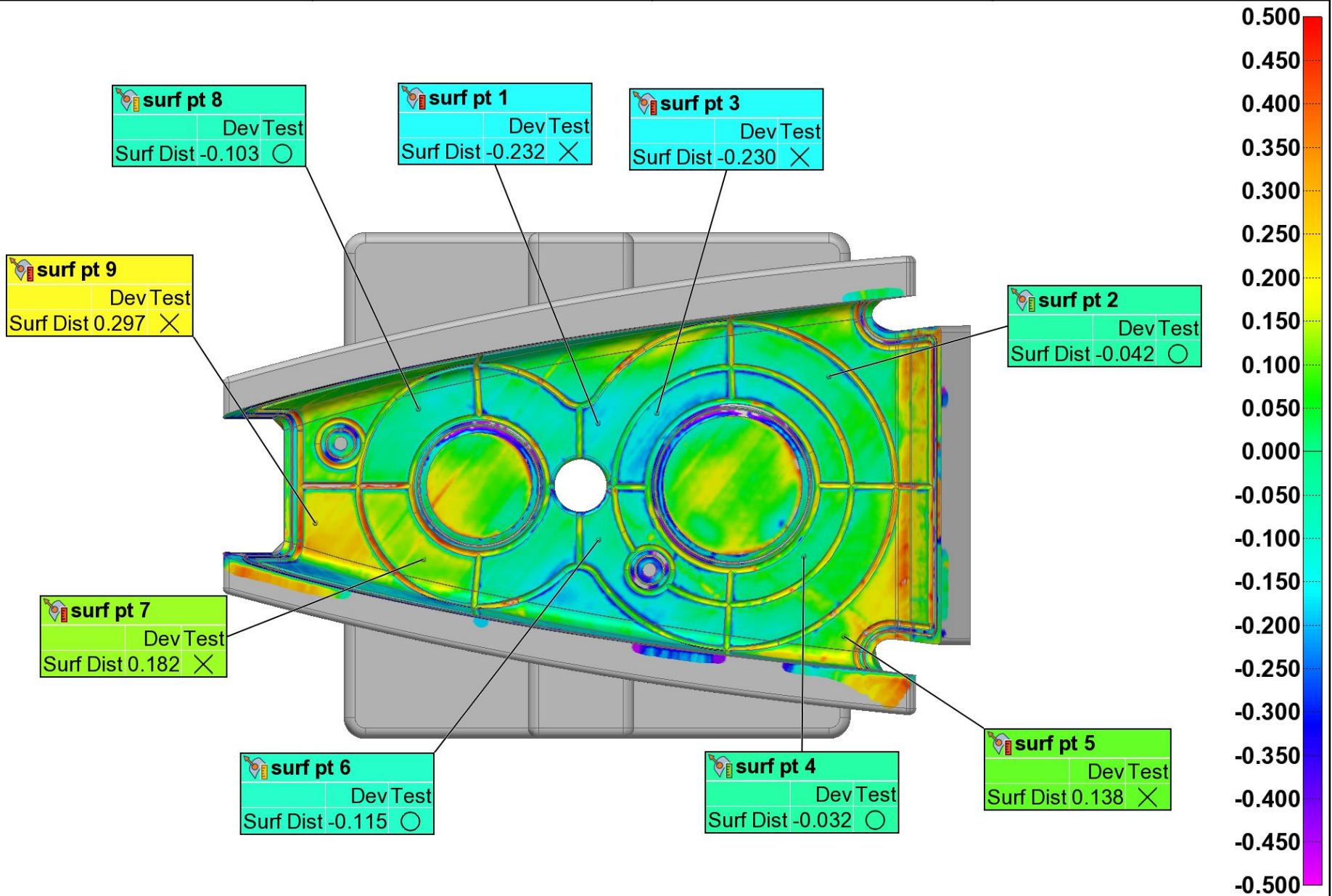
B	 datum cylinder B							
		Nom	Meas	Dev	Test			
	 \varnothing 0.100 A		0.430	0.430	×			
	Dia	19.072	19.229	0.157	○			

A	 datum plane A							
		Nom	Meas	Dev	Test			
	 0.250		0.803	0.803	×			

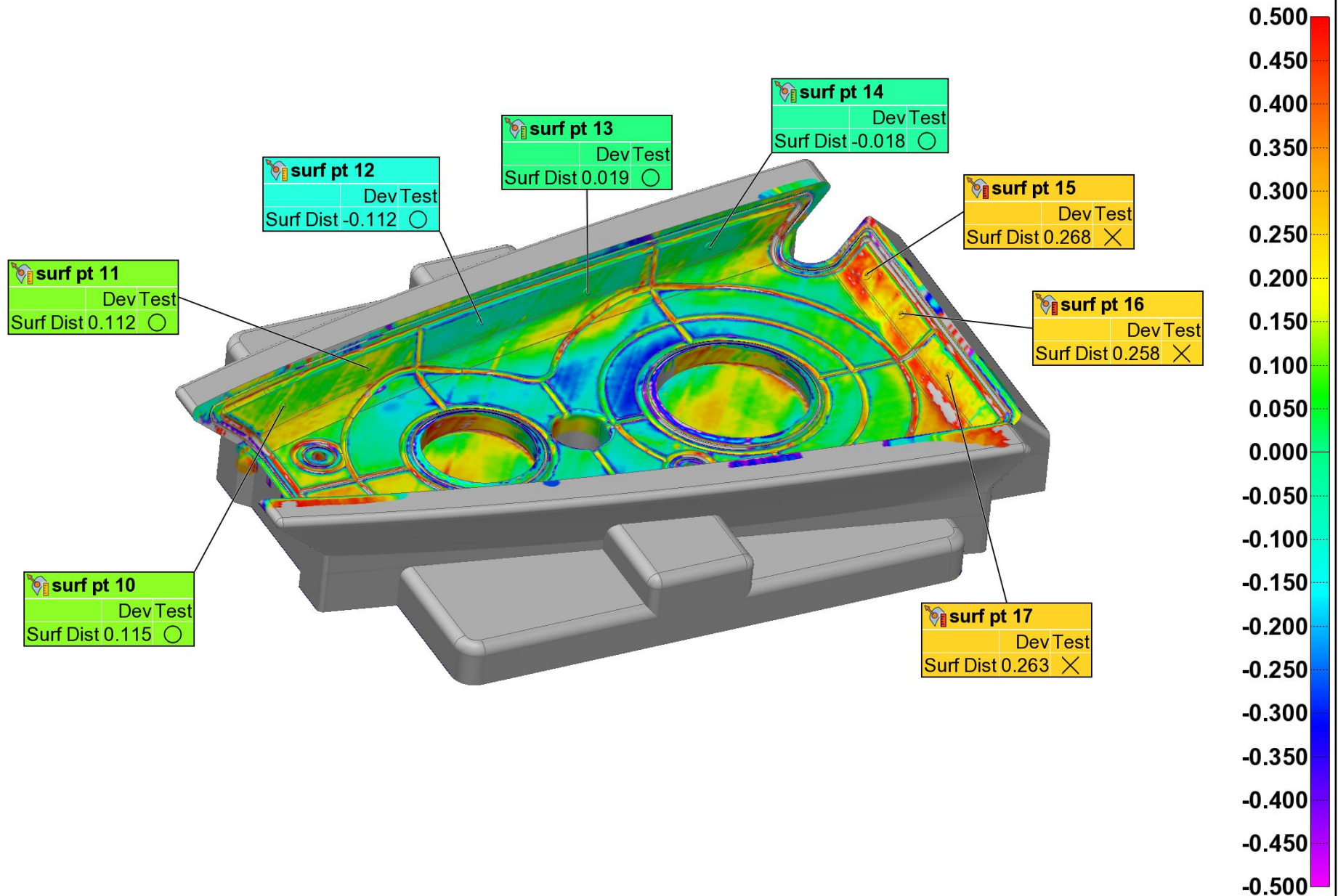
C	 datum cylinder C							
		Nom	Meas	Dev	Test			
	 \varnothing 0.100 A B		1.535	1.535	×			
	Dia	19.072	19.811	0.739	○			



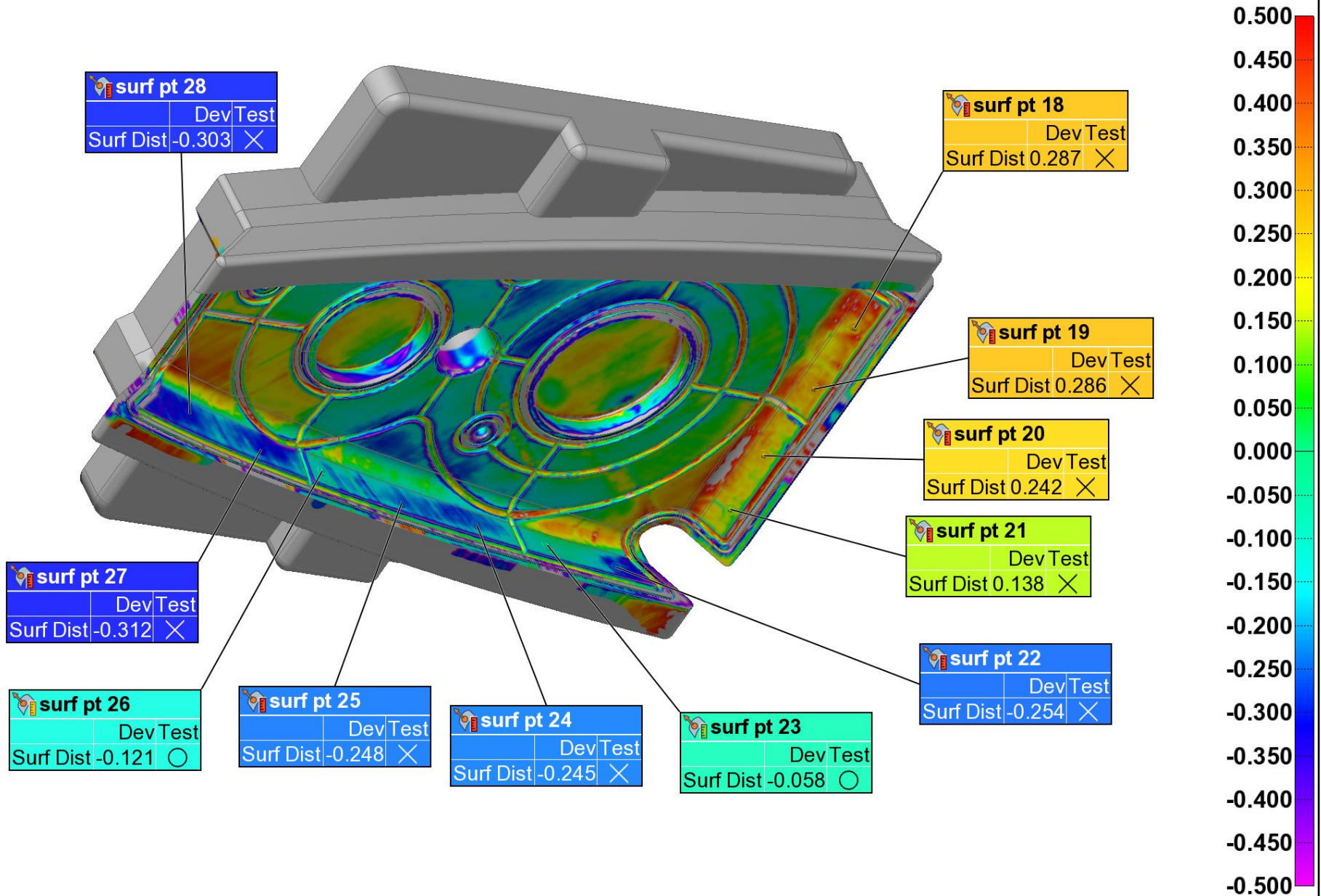
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