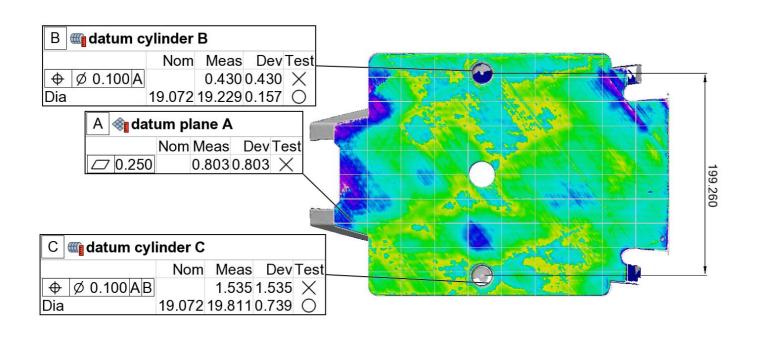


Part Name: TAIL RIB 1.5, FWD, LHS, 3D PRINTED VACUUM TRIM		Serial #:	Report #: 2
Part #: T504964-001-T1	Drawing #:	Operator: Charles Neumeyer	Inspection Plan #:
ION Run #: Test print	Drawing Ver:	Device: Romer 8530-7-10073-UC	Date: 11/19/2021

Length Units Millimeters
Coordinate Systems csys 1
Data Alignments drf - A B C

Char No.	Name	Control	Nom	Meas	UpTol	LoTol	Out Tol Note
	datum plane A	<u></u> 0.250		0.803	0.250	0.000	0.553
	∰ datum cylinder B	⊕ Ø 0.100 A		0.430	0.100	0.000	0.330
		Diameter	19.072	19.229	1.000	-1.000	
		⊕ Ø 0.100 AB		1.535	0.100	0.000	1.435
		Diameter	19.072	19.811	1.000	-1.000	





Part Name: TAIL RIB 1.5, FWD, LHS,	BD PRINTED VACUUM TRIM	Serial #:	Report #: 2	
Part #: T504964-001-T1	Drawing #:	Operator: Charles Neumeyer	Inspection Plan #:	
ON Run #: Test print	Drawing Ver:	Device: Romer 8530-7-10073-UC	Date: 11/19/2021	
Surf pt 8  Dev Test Surf Dist 0.297 ×  Surf Dist 0.182 ×  Dev Test Surf Dist 0.182 ×	Dev Test Surf Dist -0.232 X	Surf pt 3  Dev Test Surf pt 4  Dev Test Surf Dist -0.032  Dev Test Surf Dist -0.032	Date: 11/19/2021  Surf pt 2  Dev Test Surf Dist -0.042  Dev Test Surf Dist 0.138	0.500 0.450 0.400 0.350 0.300 0.250 0.200 0.150 0.000 -0.050 -0.100 -0.150 -0.200 -0.250 -0.300 -0.350 -0.400 -0.450 -0.500



Part Name: TAIL RIB 1.5, FWD, I	LHS, 3D PRINTED VACUUM TRIM	Serial #:	Report #: 2	
Part #: T504964-001-T1	Drawing #:	Operator: Charles Neumeyer	Inspection Plan #:	
ION Run #: Test print	Drawing Ver:	Device: Romer 8530-7-10073-UC	Date: 11/19/2021	
·	<b>™surf pt 1</b>	Surf pt 14  Dev Test Surf Dist -0.018  Surf Dist -0.018  Surf Dist -0.018	Date: 11/19/2021  Part of pt 15  Dev Test Surf Dist 0.258 ×   Top pt 17  Dev Test Surf Dist 0.258 ×	0.500 0.450 0.400 0.350 0.300 0.250 0.200 0.150 0.000 -0.050 -0.100 -0.150 -0.200 -0.250 -0.300 -0.350 -0.400 -0.450



				Cy
Part Name: TAIL RIB 1.5, FWD,	LHS, 3D PRINTED VACUUM TRIM	Serial #:	Report #: 2	
Part #: T504964-001-T1	Drawing #:	Operator: Charles Neumeyer	Inspection Plan #:	
ON Run #: Test print	Drawing Ver:	<b>Device</b> : Romer 8530-7-10073-UC	Date: 11/19/2021	
				0.500
<u></u>				0.450
surf pt 28	Tool		surf pt 18	0.400
Surf Dist -0.303	X		Dev Test	0.350
			Surf Dist 0.287 X	
				0.300
				0.250
				0.200
			surf pt 19	0.150
			Dev Test	0.100
			Surf Dist 0.286 X	0.050
			surf pt 20	
			Dev Test	0.000
			rf Dist 0.242 X	-0.050
		<b>₩</b> S	urf pt 21 Dev Test	-0.100
surf pt 27		Surf	Dist 0.138 X	-0.150
Dev Test Surf Dist -0.312 ×				-0.200
Can Diot 0.012		No.	surf pt 22	-0.250
surf pt 26	surf pt 25		Dev Test	
Dev Test	Dev Test	Surf pt 23	f Dist -0.254 ×	-0.300
Surf Dist -0.121	Surf Dist -0.248 X Surf Dist -0	Dev Test  .245 × Surf Dist -0.058 ○		-0.350
		<u> </u>		-0.400
				-0.450
				-0.500
				31000



art Name: TAIL RIB 1.5, FWD, L	HS, 3D PRINTED VACUUM TRIM	Serial #:	Report #: 2	
art #: T504964-001-T1	Drawing #:	Operator: Charles Neumeyer	Inspection Plan #:	
N Run #: Test print	Drawing Ver:	Device: Romer 8530-7-10073-UC	Date: 11/19/2021	
Surf Dist -0.459 Surf pt 42 Dev Test Surf Dist -0.804	v Test	f Dist -0.171 Surf	Dev Test Dist -0.621 X  surf pt 44  Dev Test f Dist -0.705 X  surf pt 36	0.500 0.450 0.400 0.350 0.300 0.250 0.200 0.150
Dev Test Surf Dist -0.389  Surf Dist -0.389			Dev Test f Dist -0.437  surf pt 39  Dev Test	0.050 0.000 -0.050 -0.100 -0.150
Surf Dist -0.241	surf pt 3 Surf Dist -0	Dev Test	Dev Test	-0.250 -0.300 -0.350 -0.400 -0.450