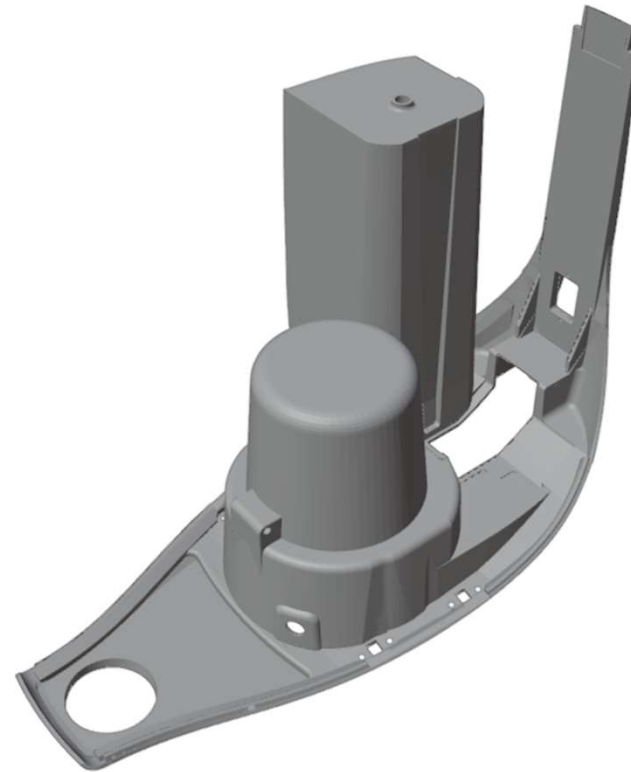


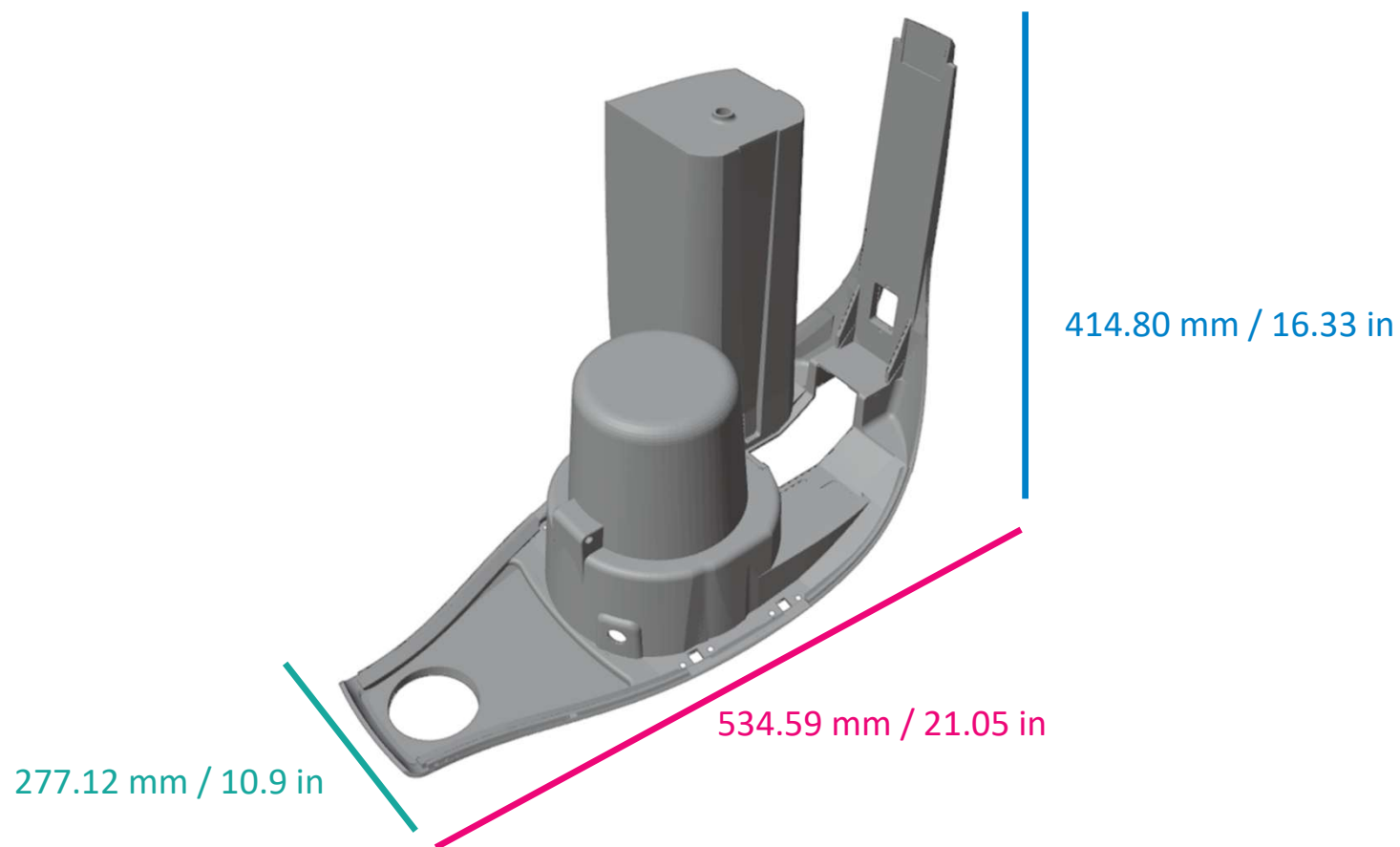


# Exothermic Molding, Inc.

Prototype Estimation



## Size



## Data

Print Mode	Layer Thickness (mm)	Wall Width (mm)	Time (Hours)	Material (Kg)
Quality Double	1.0 mm	3.6 mm	11.05	2.49
High-Resolution double	0.8 mm	3.2 mm	15:31	2.20

## Layer Thickness & Wall Width

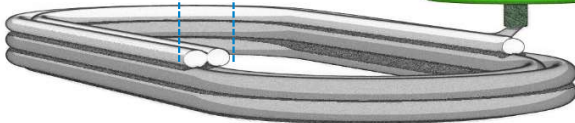
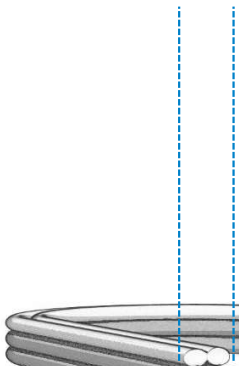
If selected print mode is Quality  
Double the layer height stands at  
1.0 mm and the wall width at 3.6  
mm



1.0 mm



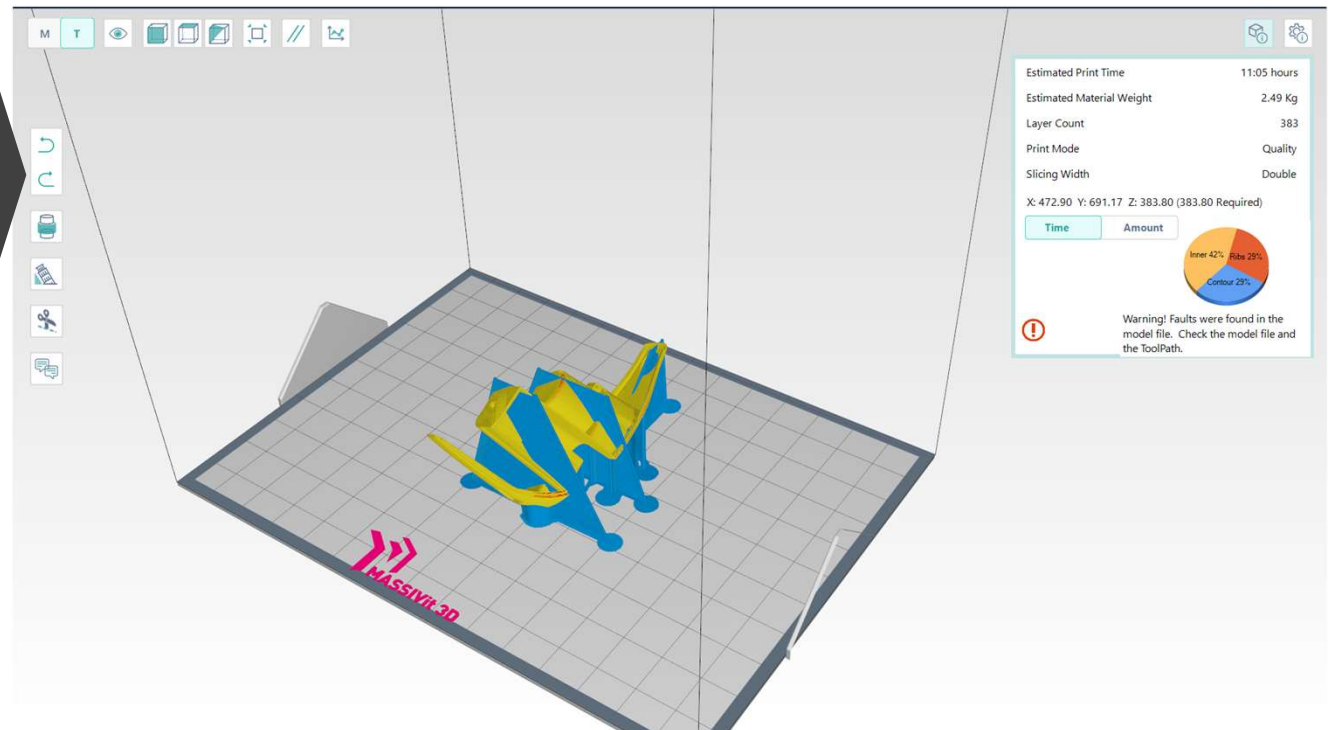
3.6 mm



Our print mode is the combination of  
**layer thickness** along with **wall width**.

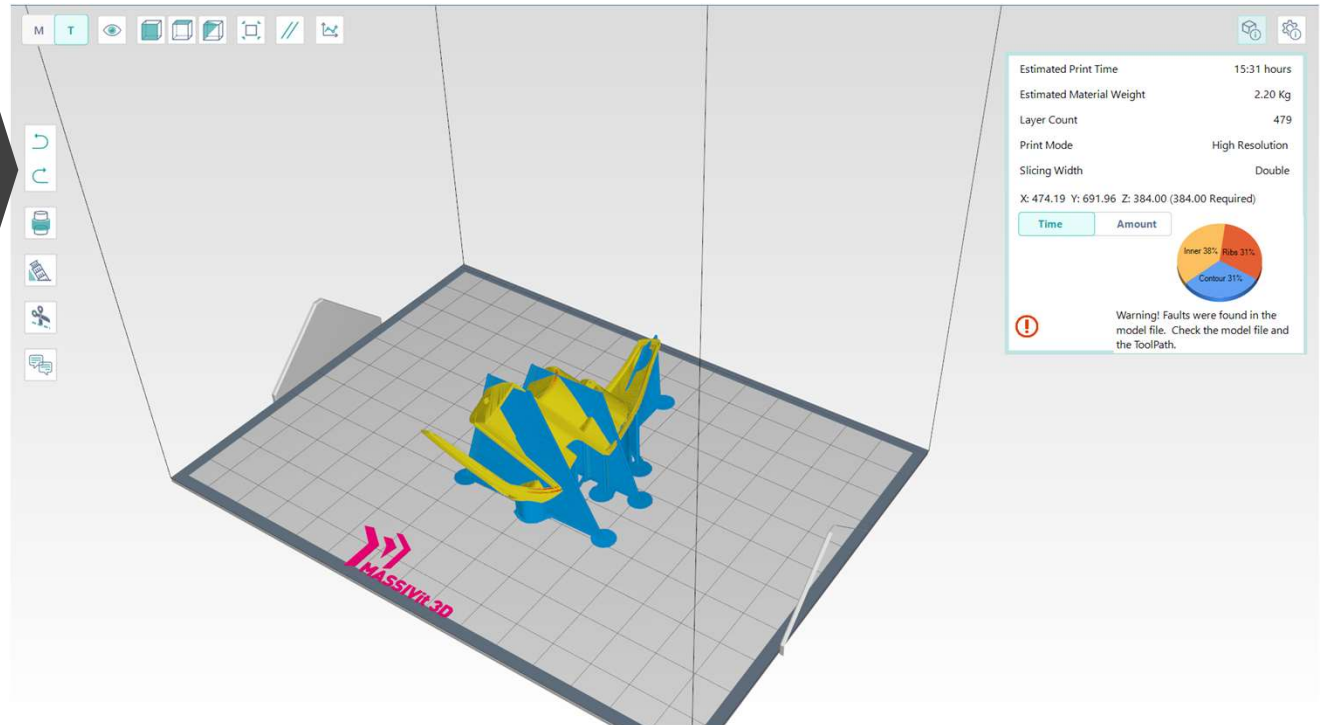
## Print Orientation, Print Mode and Support Structure

- Quality Double:  
1.0 mm layer height  
and 3.6 mm thickness

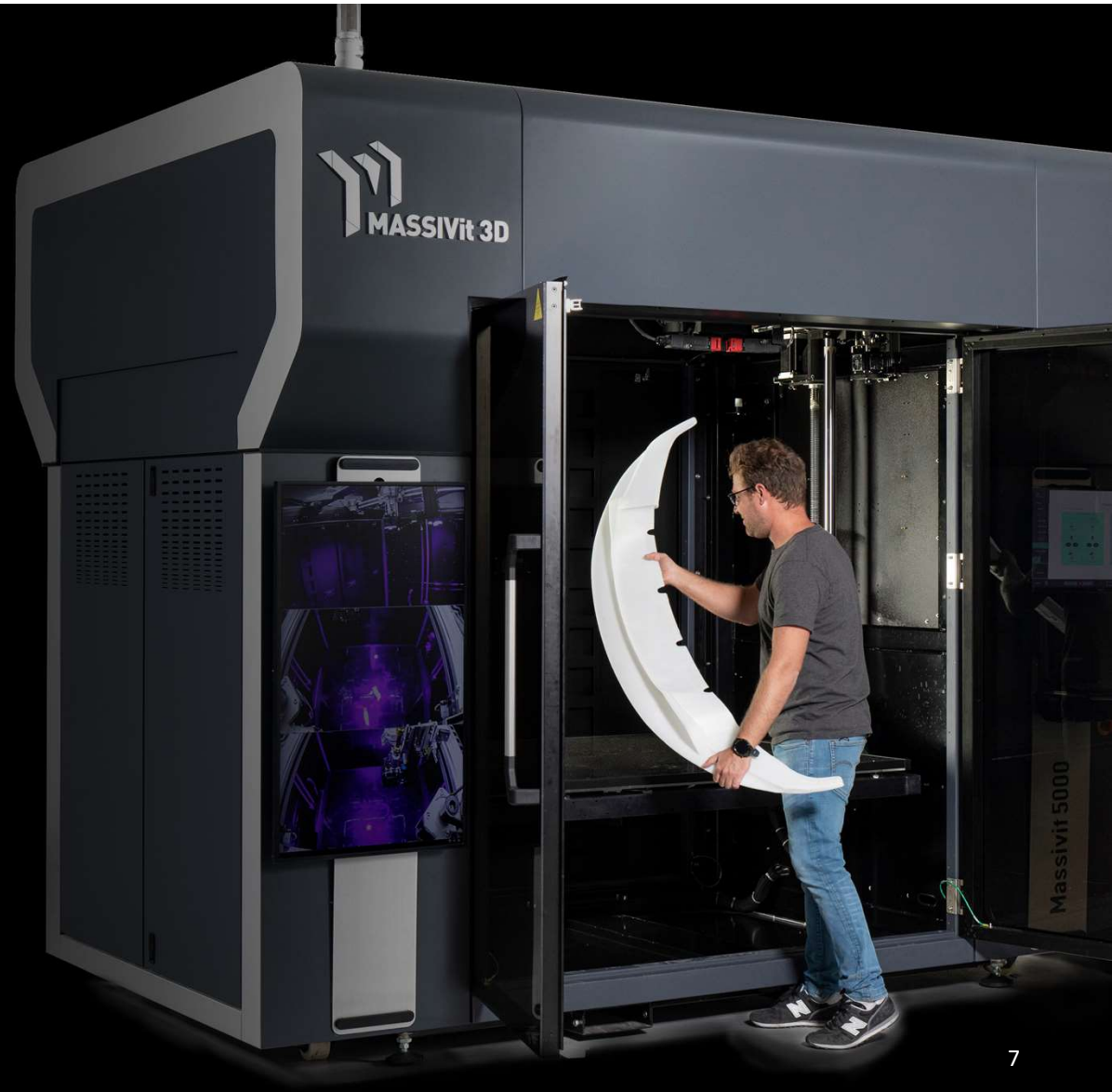


## Print Orientation, Print Mode and Support Structure

- High-Resolution Double: 0.8 mm layer height and 3.2 mm thickness



Thank You



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