Layers Dimensions

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L	MASSIVE 3D

Resolution mode	Tip Q mm inch		Layer thickness mm inch		Single wall thickness mm inch		Double wall thickness mm inch	
Quality	1.8	0.07	1	0.04	1.8	0.07	3.2	0.13
Normal	2.6	0.1	1.3	0.05	2.6	0.1	4.5	0.18

Wall thickness

Layer thickness



Throughput		Elipticale Cylinder								
		Oi	ne object	(1.2x1.5	m)	Two objects (1.2X0.65m)				
Resolution mode	Speed mode	Single wall cm inch per hour		Double wall cm inch per hour		Single wall cm inch per hour		Double wall cm inch per hour		
Quality	Super fast	39	15	20	8	54	21	29	11	
	Fast	28	11	14	6	39	15	20	8	
	Regular	23	9	11	4	32	13	16	6	
Normal	Super fast	50	20	26	10	70	28	37	15	
	Fast	37	15	18	7	50	20	26	10	
	Regular	29	11	14	6	41	16	21	8	