



Massivit 10000

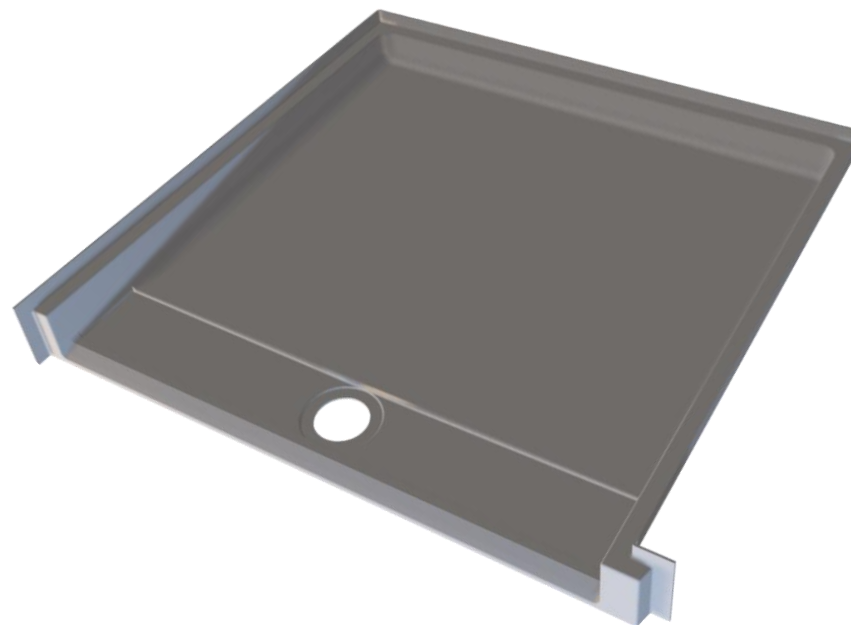
BESTBATH

Tool Time and Material Estimate



BESTBATH

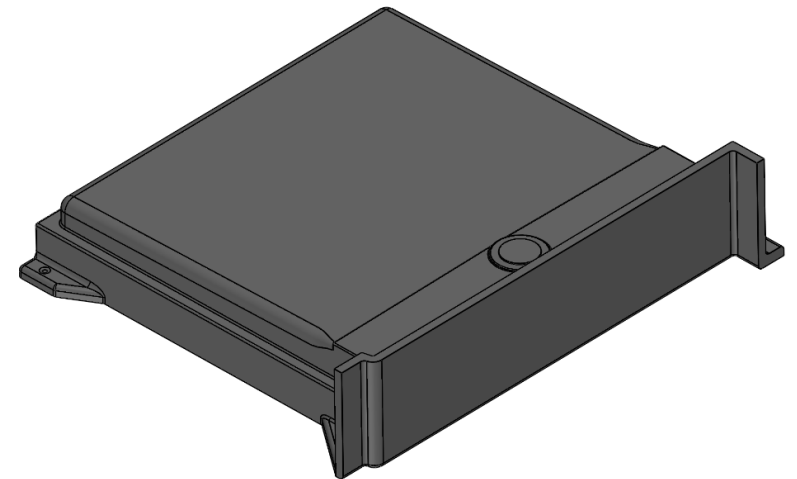
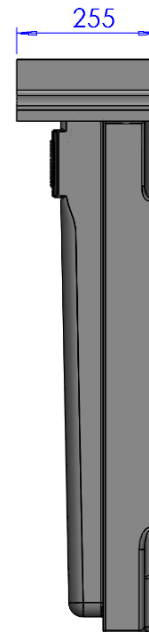
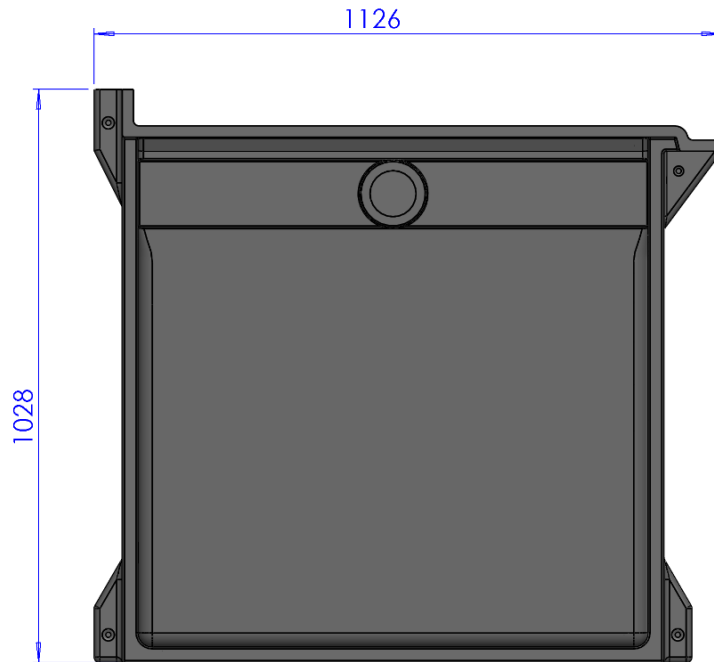
Mold No' P24038A75FTT-B



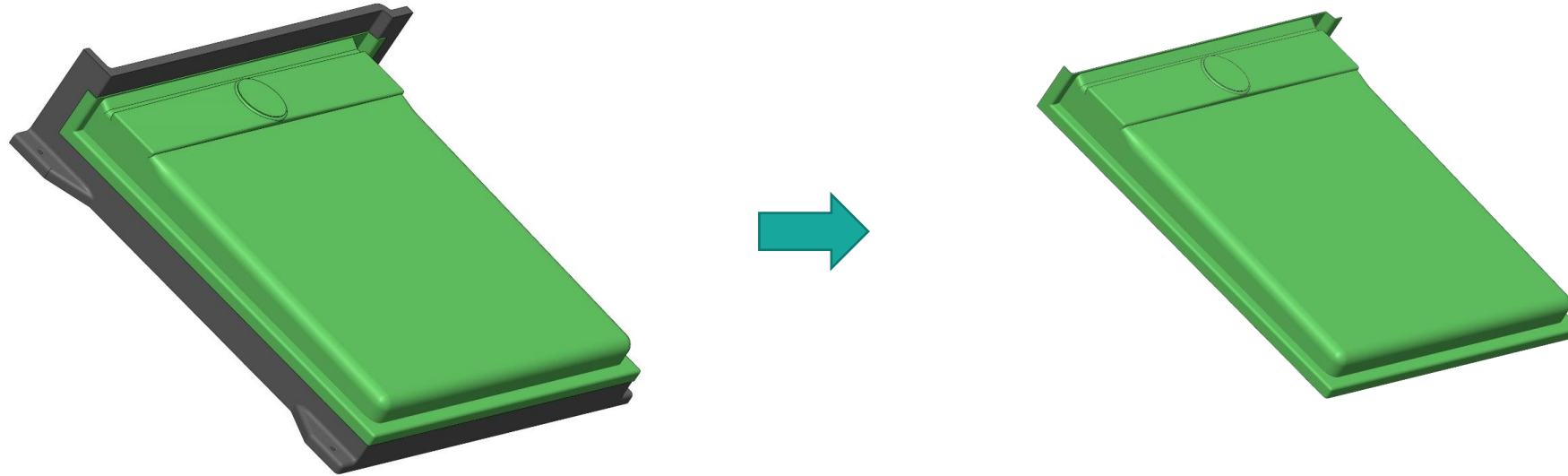
Size & dimensions

- **Dimensions:**

X:1126 mm Y:1028 mm Z:255 mm



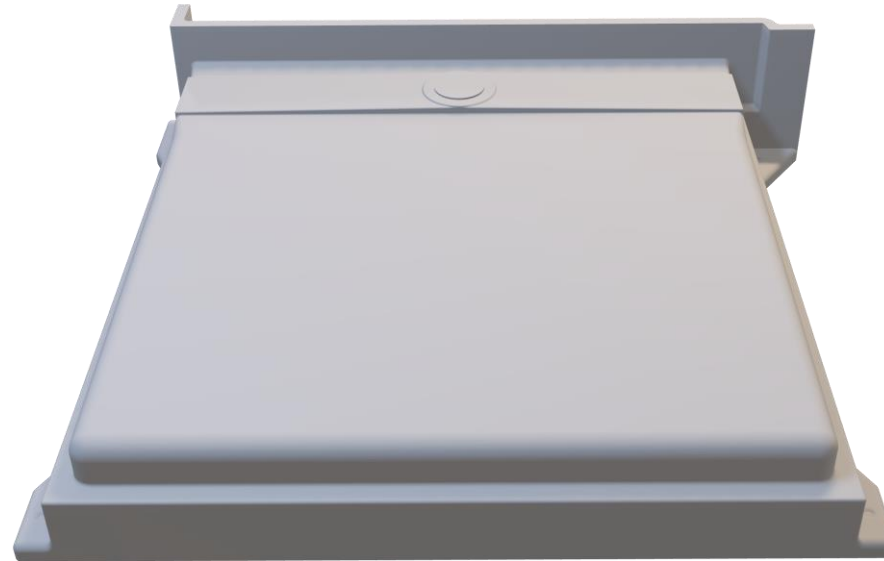
Adjustments



In favour of estimation, we created the mold specifically to our 3D technology

Details

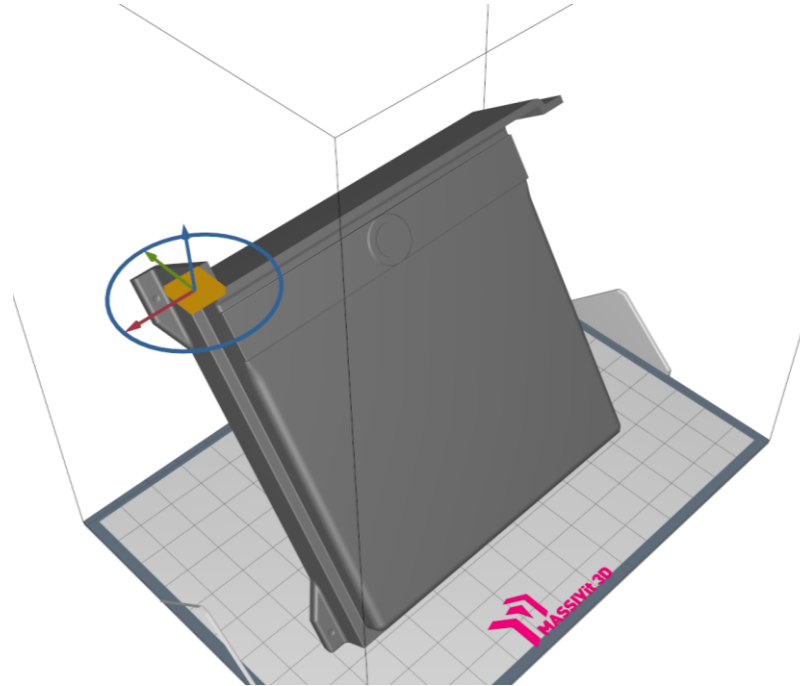
Part:	Layer Thickness:	Casting cure material	Printing shell Material (Washable)	Total weight (Out of the printer)	Print time	Total weight (after shell removal)
BestBath	1 mm	67.5 Kg	18.5 Kg	86 Kg	35 hours	67.5 Kg



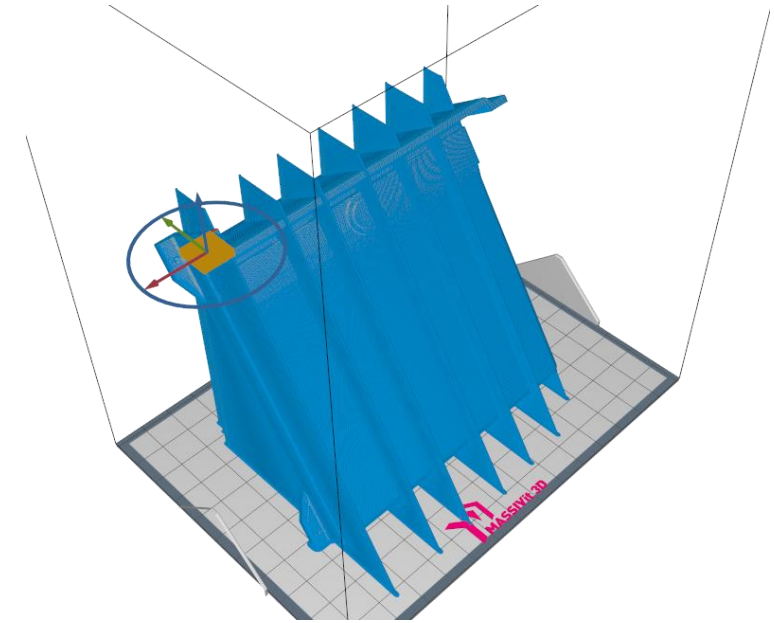
Post cure time	Shell removal time
10 hours	30 hours

Printing orientation

Printing orientation:
Having the part “standing”
redundant the need for internal
supporters & Keep Layers in good
resolution



STL file

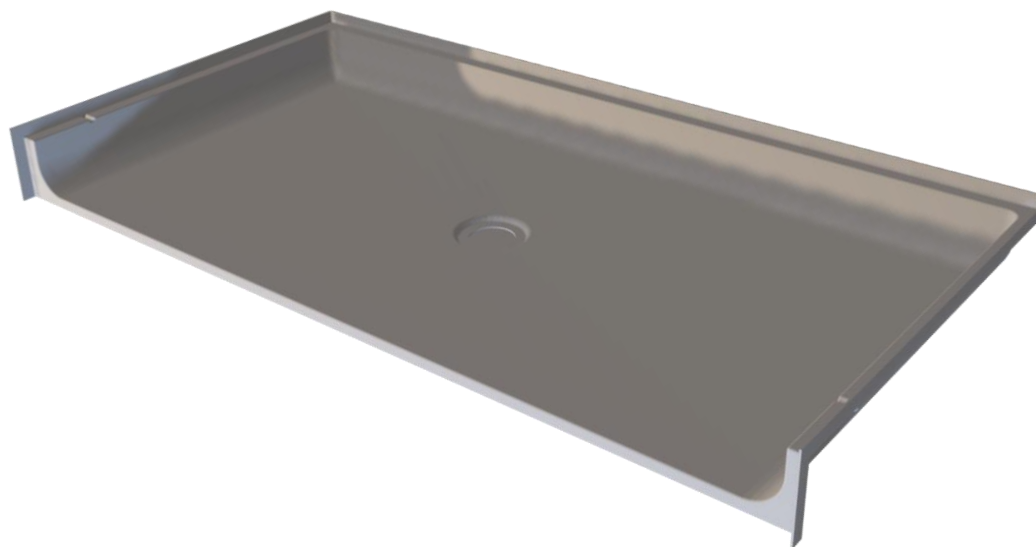


Tool path



BESTBATH

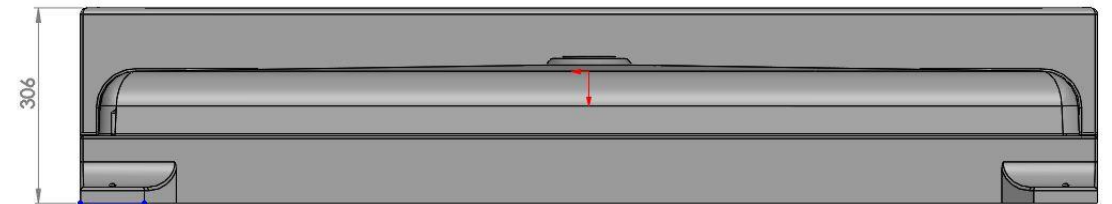
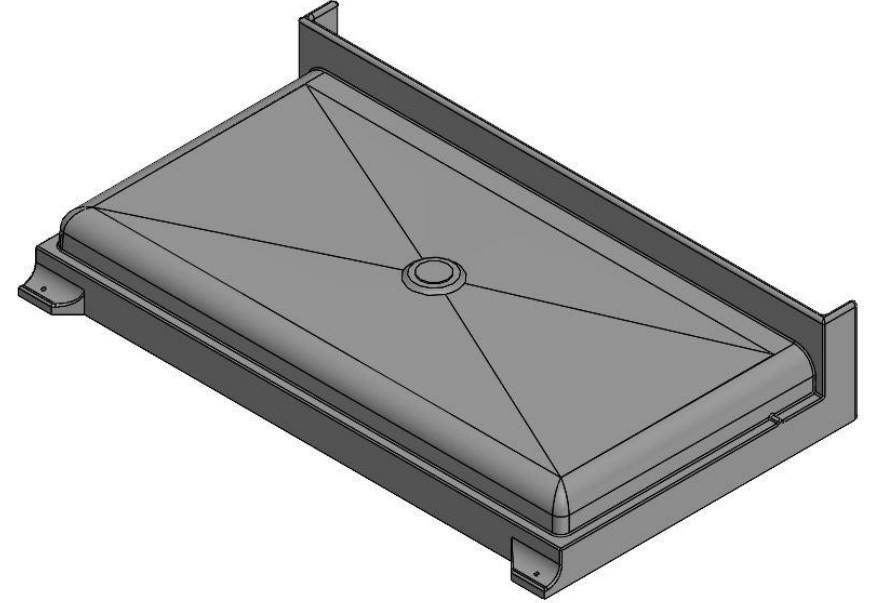
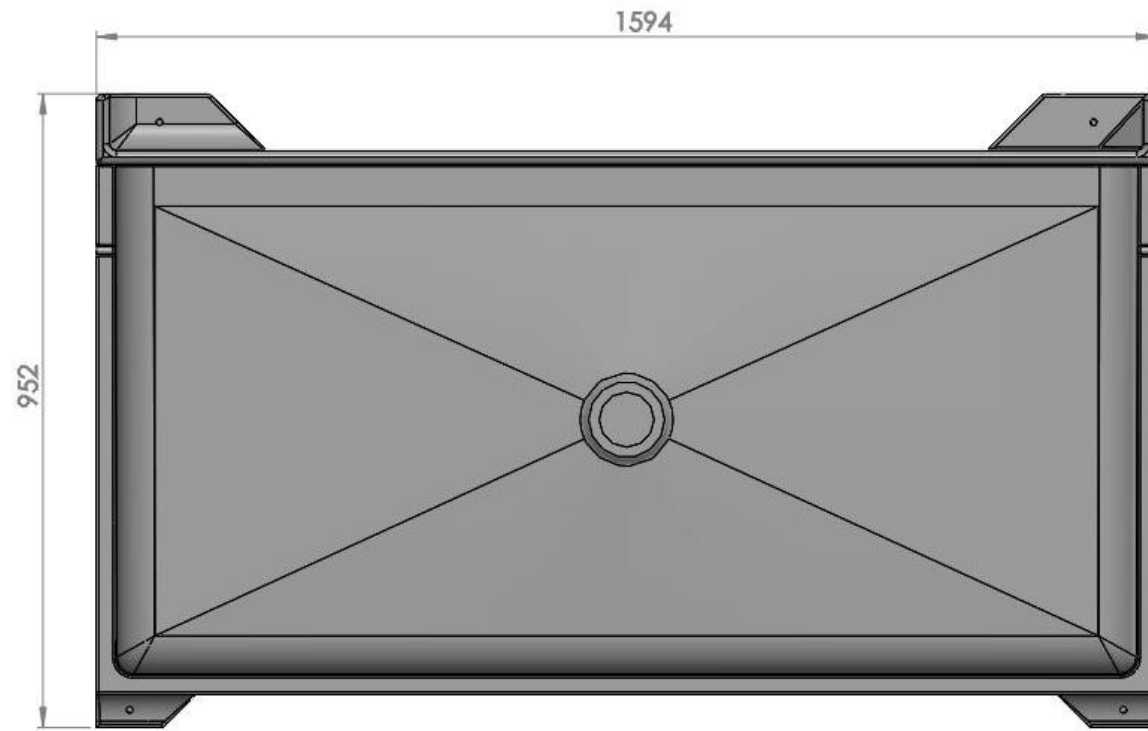
Mold No' P26333A75B



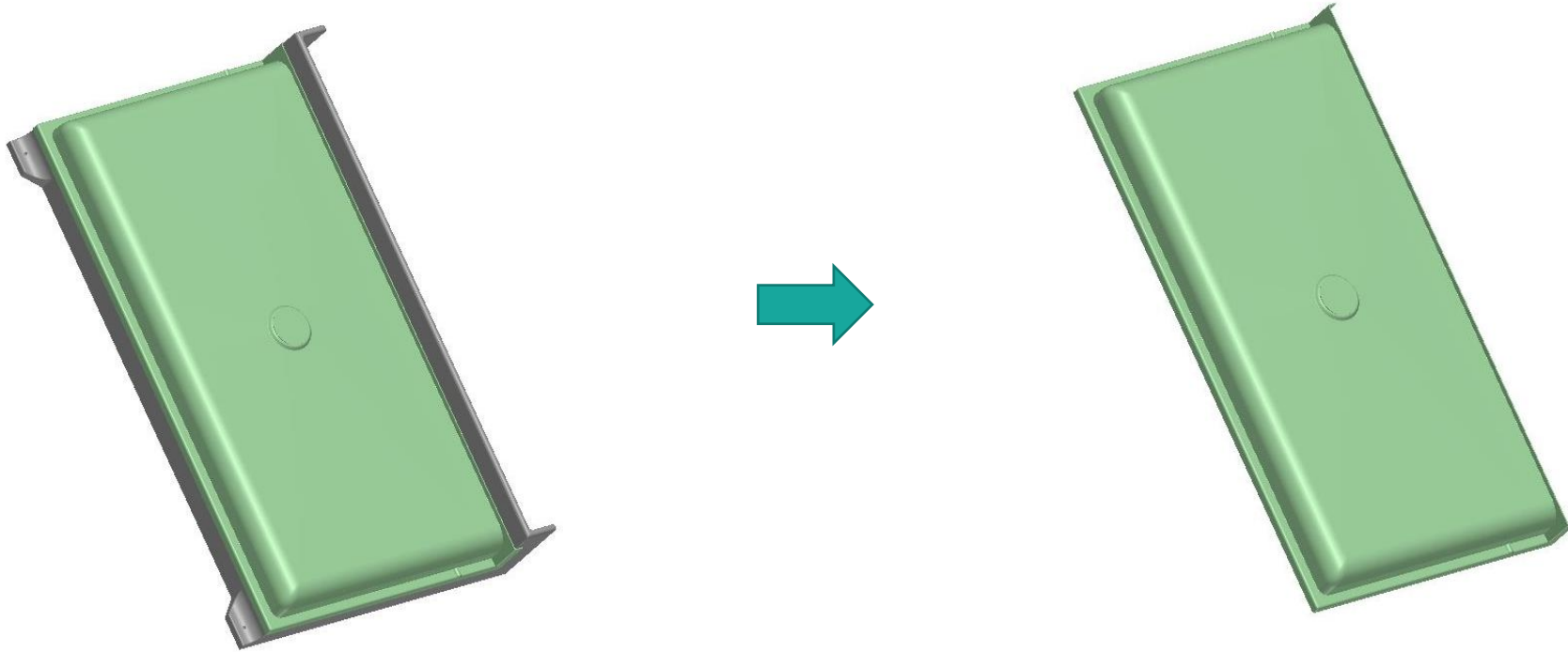
Size & dimensions

- **Dimensions:**

X:1594 mm Y:952 mm Z:306 mm



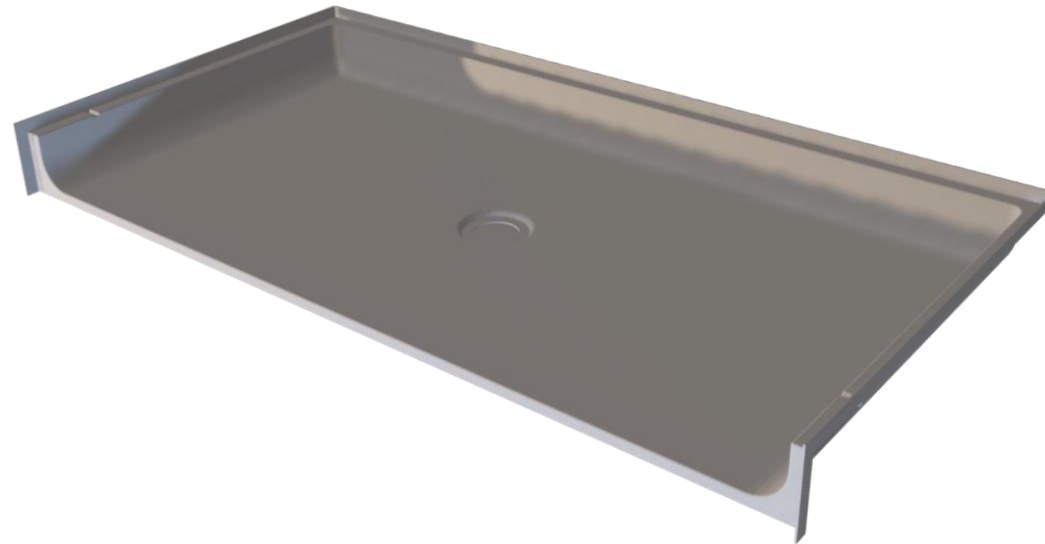
Adjustments



In favour of estimation, we created the mold specifically to our 3D technology.

Details

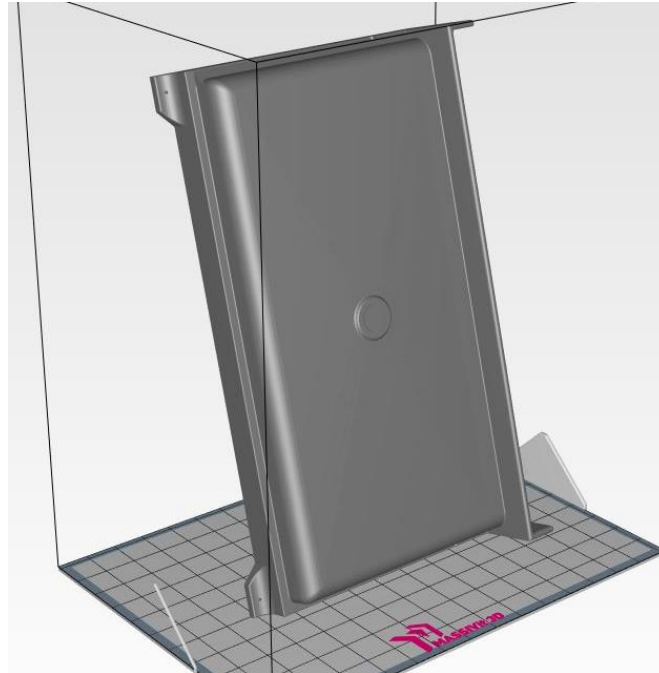
Part:	Layer Thickness:	Casting cure material	Printing shell Material (Washable)	Total weight (Out of the printer)	Print time	Total weight (after shell removal)
P26333A75B	1 mm	115 Kg	25 Kg	140 Kg	42 hours	115 Kg



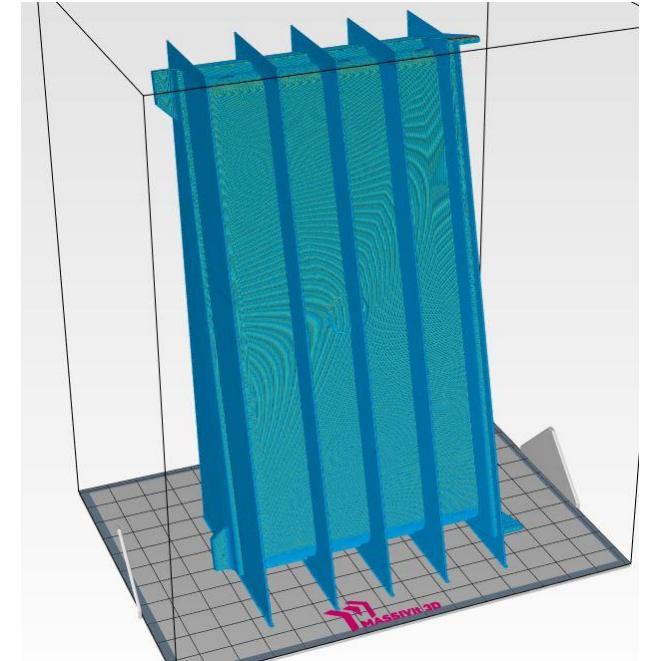
Post cure time	Shell removal time
10 hours	30 hours

Printing orientation

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Having the part “standing”
redundant the need for internal
supporters & Keep Layers in good
resolution



STL file



Tool path

Thank You

