

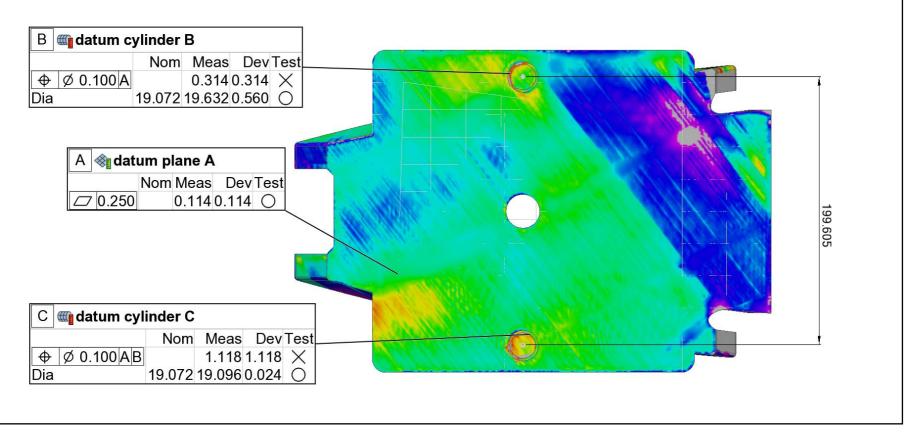
Part Name: TAIL RIB 1.5, FWD, LHS, 3D PRINTED VACUUM TRIM		Serial #:	Report #: 2	
Part #: T504964-001-T1	Drawing #:	Operator: Charles Neumeyer	Inspection Plan #:	
ION Run #: Test print	Drawing Ver:	Device: Romer 8530-7-10073-UC	Date: 10/27/2021	

Length Units Millimeters

Coordinate Systems csys 1

Data Alignments drf - A B C (3)

Char No.	Name	Control	Nom	Meas	UpTol	LoTol	Out Tol Note	
	⇔ datum plane A			0.114	0.250	0.000		
	∰ datum cylinder B	⊕ Ø 0.100 A		0.314	0.100	0.000	0.214	
		Diameter	19.072	19.632	1.000	-1.000		
	∰ datum cylinder C	⊕ Ø 0.100 AB		1.118	0.100	0.000	1.018	
		Diameter	19.072	19.096	1.000	-1.000		

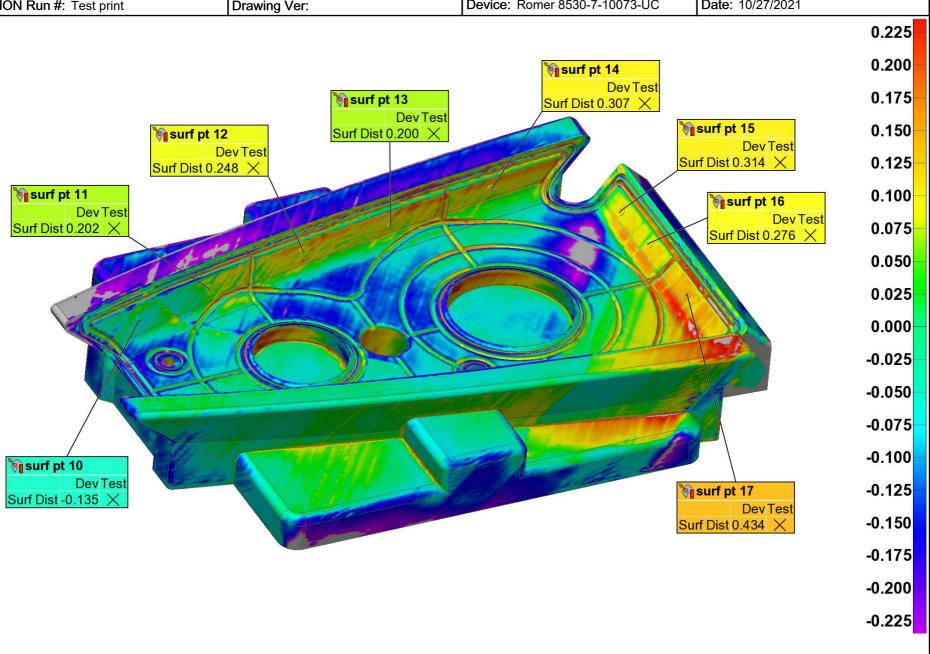




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				0.22
				0.20
surf pt 8	surf pt 1	surf pt 3		
	/Test Dev Tes			0.17
Surf Dist -0.176		Surf Dist -0.358 X		0.15
Can Diot C. II C		Sull Bist -0.555		0.12
surf pt 9		No.	surf pt 2	0.10
Dev Te	st		Dev Test	
Surf Dist -0.231 ×		Su	rf Dist -0.365 🗶	0.07
0.201				0.0
				0.02
				0.00
				-0.02
				-0.0
surf pt 7				-0.07
Dev Te	not Maria	The Contract of the Contract o	urf pt 5	-0.10
Surf Dist -0.100	ist	43	Dev Test	-0.12
Out Dist -0.100	surf pt 6	Surf pt 4	Dist 0.505 X	-0.1
	Dev Test	Dev Test	Diot 0.000 /(
	Surf Dist -0.253 X	Surf Dist 0.112		-0.17
	Sull Dist -0.233	Sull Dist 0.112		-0.20
				-0.22



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Jirrian III Took pink	Diaming von			0.75
				0.7 5
				0.65
				0.60
				0.55
💸 surf pt 28		™ isuri	nt 19	0.50
Dev Tes		V Suit	Dev Test	0.45
Surf Dist -0.385 X		Surf Di	st 0.284 ×	0.40
				0.35
				0.30
		100		0.25
	and the state of t			0.20
				0.15
		S S	urf pt 19	0.10
			Dev Test	
		Sun	Dist 0.318 X	0.00
		∜i surf p	t 20	
			Dev Test	-0.10
		Surf Dist	0.406 ×	-0.15
		surf pt	21	-0.20
			Dev Test	-0.25 -0.30
surf pt 27		Surf Dist 0	474 ×	-0.35
Dev Test urf Dist -0.431 X				-0.40
dir Dist[-0.431]		surf p	22	-0.45
	\		Dev Test	-0.50
_	surf pt 25	Surf Dist	-0.630 ×	-0.55
Dev Test Surf Dist -0.504 ★ Sur	Dev Test Surr pt 24 f Dist -0.541 X	Dev Test		-0.60
Surf Dist -0.504 X	Surf Dist -0.565 ×			-0.65
	6.7 th			



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ION Run #: Test print	Drawing Ver:	Device: Romer 8530-7-10073-UC	Date: 10/27/2021
Surf pt 35 Dev Te Surf pt 34 Dev Test Surf Dist -0.234 Dev Test Surf Dist -0.236 Surf Dist -0.236 Dev Test Surf Dist -0.041 Dev Test Surf Dist 0.041	Surf Dist 0.046 O	Surf Surf Surf pt 3	Dev Test -0.60