#### **IE 256**

# Statistics for Industrial Engineers Spring 2020

**Type:** Required

Credits/ECTS: 3 Credits / 6 ECTS

Class/Laboratory/PS schedule: Tuesday 9:00-10:50 (M 1100)

Thursday 9:00-10:50 (M 2230)

Instructor: Refik Güllü (refik.gullu@boun.edu.tr)

**Office Hours:** Tuesday 13:00-14:00, Thursday 13:00-14:00

**Teaching assistant:** TBD

**Prerequisite(s):** IE 255 (Probability for Industrial Engineers)

## **Course Description:**

This course is organized to introduce the students to basic topics in parametric statistics; estimation, confidence intervals, and hypothesis testing; analysis of variance, regression and correlation analysis and goodness of fit tests. Elementary design of experiments and data collection and computer implementations using available up-to-date statistical software will be covered.

### **Textbook(s)** / other required material:

Walpole, Myers, Myers, Ye: "Probability and Statistics for Engineers and Scientists", 9th ed., Prentice Hall, New Jersey, USA 2007.

#### **Topics covered:**

- 1. Review of Probability
- 2. Collecting Data, Summarizing and Exploring Data
- 3. Sampling Distributions of Statistics
- 4. Point estimation
- 5. Basic Concepts of Inference, Inferences for Single Samples, Two Samples, Proportion and Count Data
- 6. Hypothesis Testing
- 7. Regression Analysis
- 8. Elementary Design of Experiments, Analysis of Variance (ANOVA)
- 9. Nonparametric Statistics

### **Grading: Please mark your calendars!**

 Quiz 1:
 10% (Thursday, March 12, 2020)

 Midterm:
 30% (Thursday, March 26, 2020)

 Quiz 2:
 10% (Thursday, April 16, 2020)

 Quiz 3:
 10% (Thursday, May 7, 2020)

Final: 40%

Course page: Please check frequently. http://moodle.ie.boun.edu.tr/,

enrollment key: stat2020