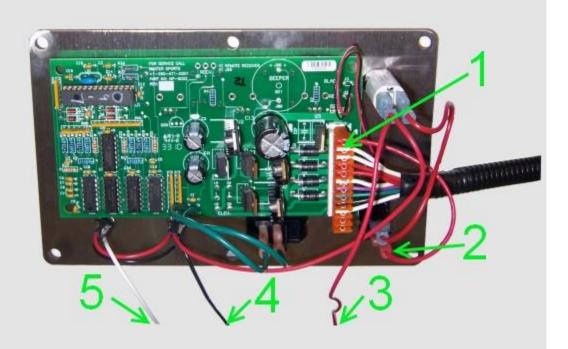
## **SAM P1 Control Board Instructions**



Numbers 1, and 2 must be disconnected from the control board. Numbers 3, 4, and 5 run from the control board and must be disconnected from inside the machine.

- 1. Wire harness (orange connector) disconnects from the control board.
- 2. Red wire from the orange connector disconnects from the on/off switch.
- 3. Red wire disconnects from the red battery cable.
- 4. Black wire disconnects from the black battery cable.
- 5. White wire disconnects from wire harness.
  - Removing the base housing might be helpful for disconnecting numbers 3, 4, and 5.
  - Note: Machines with a remote control will need the receiver cable disconnected