Title Project : Industrial relocation

Created by : Ilyes Ben Elgharat

Type : Prevention

Departement : Industrial

Factors

Code	Description				
F1	Mechanical				
F2	Electrical				
F3	Human				
F4	Physical				

Impacts

Code	Description			
IP	On performance			
IC	On cost			
ID	On delays			
IE on the environment				

Probability Scale

Relative conce	Relative concentration of risk				
0.0	0.15	0.1			
0.15	0.25	0.3			
0.25	0.5	0.5			
0.5	0.75	0.7			
0.75	0.9	0.9			

Estimation of Impact

	Impact : IP	Impact : IC Impact : ID		Impact : IE
E1	7	7	3	1
E2	9	7	6	1
E3	7	6	6	1
E4	6	6	4	5
E5	7	5	2	9

E6 7	7 7	7 8	

Les Matrices AHP

E1

	F1	F2	F3	F4	Weight
F1	1.0	5.0	3.0	0.5	0.28
F2	0.2	1.0	0.5	0.13	0.06
F3	0.33	2.0	1.0	0.14	0.1
F4	2.0	7.69	7.14	1.0	0.56

E2

	F1	F2	F3	F4	Weight
F1	1.0	3.0	0.25	0.5	0.14
F2	0.33	1.0	0.11	0.14	0.05
F3	4.0	9.09	1.0	2.0	0.52
F4	2.0	7.14	0.5	1.0	0.29

E3

	F1	F2	F3	F4	Weight
F1	1.0	4.0	0.33	2.0	0.22
F2	0.25	1.0	0.13	0.5	0.06
F3	3.03	7.69	1.0	7.0	0.62
F4	0.5	2.0	0.14	1.0	0.11

E4

	F1	F2	F3	F4	Weight
F1	1.0	2.0	4.0	7.0	0.51
F2	0.5	1.0	3.0	5.0	0.31
F3	0.25	0.33	1.0	2.0	0.12
F4	0.14	0.2	0.5	1.0	0.06

E5

	F1	F2	F3	F4	Weight
F1	1.0	6.0	8.0	2.0	0.54
F2	0.17	1.0	3.0	0.33	0.11
F3	0.13	0.33	1.0	0.17	0.05

	F1	F2	F3	F4	Weight
F4	0.5	3.03	5.88	1.0	0.3

E6

	F1	F2	F3	F4	Weight
F1	1.0	0.33	3.0	4.0	0.25
F2	3.03	1.0	5.0	7.0	0.57
F3	0.33	0.2	1.0	2.0	0.11
F4	0.25	0.14	0.5	1.0	0.07

Calculation of the risk factor concentration for each undesirable event

Undesirable	Linked risk	Factors of	Weighting:Yi	Xi*Yi	Fraction of	Probability of	Max	Level
event	factor	category Xi	0 0		total Eq	Occurence	Impact	of Risk
	category							
E1	F1	7	4.0	28.0				
	F4	7	3.0	21.0				
			Sub-Total	49.0	0.23	0.3	7.0	2.1
			E1					
E2	F1	7	4.0	28.0				
	F3	3	2.0	6.0				
	F4	7	3.0	21.0				
			Sub-Total	55.0	0.26	0.5	9.0	4.5
			E2					
E3	F3	3	2.0	6.0				
			Sub-Total	6.0	0.03	0.1	7.0	0.7
			E3					
E4	F4	7	3.0	21.0				
			Sub-Total	21.0	0.1	0.1	6.0	0.6
			E4					
E5	F4	7	3.0	21.0				
	F1	7	4.0	28.0				
			Sub-Total	49.0	0.23	0.3	9.0	2.7
			E5					
E6	F1	7	4.0	28.0				
	F2	2	1.0	2.0				
			Sub-Total	30.0	0.14	0.1	8.0	8.0
			E6					
			Total	210.0	100 %			

Result: Limit ACCEPT = 2.5

Accepted Risks				
Code	Description			
E1	Work-related illness			
E3	Drop in quality			
E4	Inadequate design			
E6	Explosion and fire			

Risks à reduire				
Code	Description			
E2	Drop in productivity			
E5	Pollution			