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Modelling and Simulation – Project (T5: SHO Model of logistics)

The use of electric and autonomous cars in the transport company Packeta

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# 1 Introduction

The objective of this project is to formulate a model [[8], slide 7] for the logistics, transport, and parcel delivery operations of Packeta, a company specializing in these services. The primary aim of this model [[8], slide 7] is to determine the optimal ratio of conventional, electric, and autonomous vehicles for practical implementation in last-mile delivery. Concurrently, the simulation [[8], slide 8] experiments are designed to explain the financial implications associated with employing different modes of transport and to assess efficiency under varying loads, measured by the number of parcels for delivery.

To achieve these goals, a specific depot within the Žilina region was selected for the study, namely, the Žilina, Strečno depot.

## 1.1 Study sources

The primary source of resources for this project was derived from the official website of Packeta [6]. Due to the company's reluctance to disclose internal information beyond what is officially published, supplementary data essential for model creation was gathered from articles [3], [5], [2], the internet [9], and professional papers. Notably, information about autonomous cars was predominantly sourced from scientific articles [1], [4].

# 1.2 Used technologies and procedures

The implementation of the project utilized the C++ programming language along with the SIMLIB library [7]. These technologies were chosen for their suitability in addressing the specified problem, offering a requisite interface, ease of use, and being freely accessible.

# 2 Facts and Hypotheses

The factual basis for the project primarily relied on information about the vehicles used by Packeta, sourced from the official website of the vehicle manufacturer. The number of parcels a courier can deliver daily was derived from article [2] on the internet, featuring the CEO of Packeta, who highlighted the effectiveness of parcel lockers and address deliveries. According to the article, a courier can deliver approximately 100 parcels to an address and up to 2500 parcels per day to parcel lockers. This information was cross-referenced with data on the popularity of various delivery destinations [5] to calculate the average number of parcels that the courier can deliver per day.

The model also incorporates the cost of courier services, a factor considered due to its elimination with autonomous cars. The price of courier work was obtained from job portals and the official website of Packeta, where such job details are available.

The characteristics of autonomous cars were chosen hypothetically, drawing from articles [1] and [4]. These values were adjusted with a forward-looking perspective, aiming for a greater range and capacity to enhance their significance for a company like Packeta. The delivery time for autonomous cars was determined hypothetically, considering the optimization of traffic navigation, an advantage inherent in sophisticated control systems.

Average delivery distances were determined based on the delivery locations map available on Packeta's official website [6] and the geographical structure of the Žilina region. Specifically, areas in the north of Slovakia were identified as being 65–75 kilometers away from the distribution depot (Žilina, Strečno). The circular route of an electric delivery vehicle covering such distances could pose challenges, particularly in the winter months when the range of electric cars tends to decrease.

# 3 Model Design

Parcels are delivered from the designated depot daily and they are categorized into two distinct groups. The initial group contains parcels necessitating delivery beyond the operational range of electric or autonomous vehicles, constituting 2-8% [6] of the entire parcel volume. The average distance covered for deliveries in this group spans 180-200 kilometers [6]. The fuel cost for the vehicle employed by the designated company is 1,705 per liter, with a fuel consumption rate of 8.8 liters per 100 kilometers [9].

The second group, constituting 98-92% [6] of the parcels, encompasses those amenable to delivery through all available means. The average distance covered for deliveries in this category ranges from 130-150 kilometers [6], [3]. Each courier is equipped to handle 1274-1574 parcels [2], [5], inclusive of loading, transportation, and unloading, within their 8-hour work shift. Couriers utilizing electric cars recharge their vehicles overnight at the depot, ensuring they are ready for the next day's deliveries. The cost of electricity is approximately  $0.185 \in$  per kilowatt-hour (kWh), and the electric car in use has a consumption rate of 0.35 kWh per 100 kilometers [9].

Upon completion of their work hours, couriers leave and return the subsequent day. The courier's salary, ranging from 1600 – 2000€ per day, is counted into the daily operational costs for both electric and conventional vehicles. Autonomous vehicles exclusively rely on electricity and require charging. Nevertheless, they are capable of delivering parcels throughout the day. If some parcels destined for the address or the pick-up place are not delivered in time, their delivery is moved to the next day. It is assumed that during the night, autonomous vehicles either charge or deliver parcels to designated parcel lockers. Consequently, parcels destined for pick-up places and specific addresses receive priority. The preference for delivery destinations is distributed as follows: 44% for direct delivery to addresses, 35% for delivery to pick-up places, and 21% for the favored option of delivery to parcel lockers [5].

An autonomous car possesses an average transport capacity of 400-600 parcels per battery charge, and the average delivery time for parcels ranges from 2 to 6 hours. The charging time is 30 minutes and during this time the car can also be loaded with packages for delivery. This loading takes 30-60 minutes. An autonomus car in use has a consumption rate of 0.25 kWh of electricity per 100 kilometers [1].

Model created with Petri net [[8], 126] is in figure 1.

# 4 Architecture of the simulation model

Model is implemented as class WorkDay and the simulation is started by running ./main with the following arguments:

- -d DAYS number of days. Each day is an individual simulation executed with the arguments below (except parcels remaining from the previous day, we will get to it later).
- -p PARCELS number of parcels to run simulation with
- -g GAS\_CARS number of gas cars to run simulation with
- -g ELECTRIC\_CARS number of electric cars to run simulation with
- -g AUTONOMOUS\_CARS number of autonomous cars to run simulation with

To learn more about arguments, run ./main -h.

Work day lasts 24 hours from 8:00 to 8:00 on the following day. At the beginning, parcels are sorted to four categories:

- parcels to distant address or pick-up point
- parcels to near address or pick-up point
- parcels to distant Zbox (parcel locker)
- parcels to near Zbox (parcel locker)

Implementation-wise there is no difference between parcels to pick-up point and addresses, hence they are grouped together. Parcels are then loaded into available cars based on the order specified in the model. Parcels to distant location take priority as they can only be loaded into gas cars. Parcels to addresses or pick-up points are loaded before parcels to Zboxes as they into the queue first based on the model. The car cannot be loaded if the parcel batch would not reach the maximum capacity. The maximum size of the batch is generated from uniform distribution as packages differ in size.

The driver of electric car or gas car ends his shift after delivering all the packages in his car and driving the car back to the depot. It is presumed that the driver manages to do this within working hours, so there is no need to measure time on those types of cars.

While the work day has not ended and autonomous cars could still be loaded, the model waits for an autonomous car to return. If the car returns and time remaining to the end of the work day is greater or equal to maximum possible operation time of the autonomous car (maximum loading time + maximum delivery time), the car is loaded with another parcel batch (although implemented as a new autonomous car object). Autonomous cars cannot deliver packages to addresses or pick-up points after 18:00 as this is the end of regular human work day.

At the end of the work day, the following statistics are collected and printed out:

- · parcels shipped
- · parcels remaining
- gas car operation cost
- electric car operation cost
- autonomous car operation cost
- total operation cost

Operation cost includes price of the consumed fuel and driver's daily salary (missing in autonomous cars). Both are generated from uniform distribution based on values acquired by research mentioned in the previous sections

If there are any parcels remaining, they are added to the parcels generated on the next day.

# 5 Experiments

The goal of the experiments is to find the most cost efficient ratio of gas, electric, and autonomous vehicles with which the company can process most of the incoming parcels per day.

You can find all simulation outputs in the sim results/directory.

# 5.1 Experiment 1

#### Goal

To confirm the most cost effective car type for transporting parcels.

## **Simulation parameters**

We ran the following simulations:

```
./main -g 1 -e 1 -a 1 -p 10000 -d 5 > sim_results/sim_1.txt
./main -g 5 -e 5 -a 5 -p 40000 -d 5 > sim_results/sim_2.txt
./main -g 10 -e 10 -a 10 -p 40000 -d 5 > sim_results/sim_3.txt
```

#### **Observations**

We observed that the most cost efficient car type to transport parcels is by far the autonomous vehicle. This is due to the absence of the driver. It is followed by electric car and gas car respectively. The gap between electric cars and gas cars is a magnitude smaller than the gap between autonomous cars and electric cars. We can see that the biggest part of the operation cost is driver's salary. Electric car is more efficient than gas car due to electricity needed to pass the delivery distance being cheaper than the gas needed to pass the same distance. These results are not at all surprising but they serve as base for experiment 2.

### 5.2 Experiment 2

#### Goal

To determine the most cost effective combination of cars needed to process 40000 parcels per day.

# **Simulation parameters**

```
./main -g 5 -e 5 -a 5 -p 40000 -d 5 > sim_results/sim_4.txt
./main -g 2 -e 5 -a 5 -p 40000 -d 5 > sim_results/sim_5.txt
./main -g 2 -a 50 -p 40000 -d 5 > sim_results/sim_6.txt
./main -g 2 -e 25 -p 40000 -d 5 > sim_results/sim_7.txt
./main -g 2 -a 55 -p 40000 -d 5 > sim_results/sim_8.txt
./main -g 2 -e 28 -p 40000 -d 5 > sim_results/sim_9.txt
```

# **Observations**

- Simulation 4:
  - There were enough gas cars to deliver all parcels headed for distant locations
  - There were not cars to deliver all parcels headed for address or pick-up point
- Simulation 5:
  - Two gas cars kept up with delivering packages to distant locations most of the time. Only on one day 19 parcels remained, but they were delivered the following day.
  - autonomous cars are more cost efficient than the electric cars for delivering parcels to near locations, thus they are making electric cars obsolete.
- Simulation 6:

- 50 autonomous cars were almost able to keep up with parcels to near locations
- Simulation 7:
  - 25 electric cars were able to handle approximately the same load as 50 autonomous cars. While autonomous cars can deliver multiple parcel batches each day, electric cars have higher capacity.
- Simulation 8:
  - 2 gas cars and 55 autonomous cars is able to keep up with 40000 parcels per day.
- Simulation 9:
  - 2 gas cars and 28 electric cars is also able to keep up with 40000 parcels per day.

## 6 Conclusion

Experiments 1 and 2 showed that each car type has a use case:

- Gas car: only car type that can deliver parcels over long distances.
- Autonomous car: most cost efficient way to transport parcels over short distances.
- Electric car: can trasfer more parcels than autonomous car per day and has lover operation cost than gas car.

The best ratio of gas, electric, and autonomous cars cannot be universally determined and depends on how many cars the depot can load at once. Our model presumes that each car can be loaded immediately when the car is available, hence running ./main -g 2 -a 100 -p 100000 would mean that 102 cars can be loaded simultaneusly. As far as gas cars are concerned, it is the most cost efficient to only have a number of gas cars that can deliver all parcels to distant locations, but not more. In case of 40000 parcels per day, this number is 2. The rest should be a ratio of electric/autonomous cars based on available depot loading spots. Electric cars require less loading spots but are not as cost efficient as autonomous cars. If loading spots are not an issue, then it is best to choose 2 gas cars and 55 autonomous cars to handle 40000 parcels per day. If you want so save as many loading spots as possible, then it is best to choose 2 gas cars and 28 electric cars to handle 40000 parcels per day.

This model can be improved to account for available loading spots and loading time to determine the best electric/autonomous cars ratio in the future.

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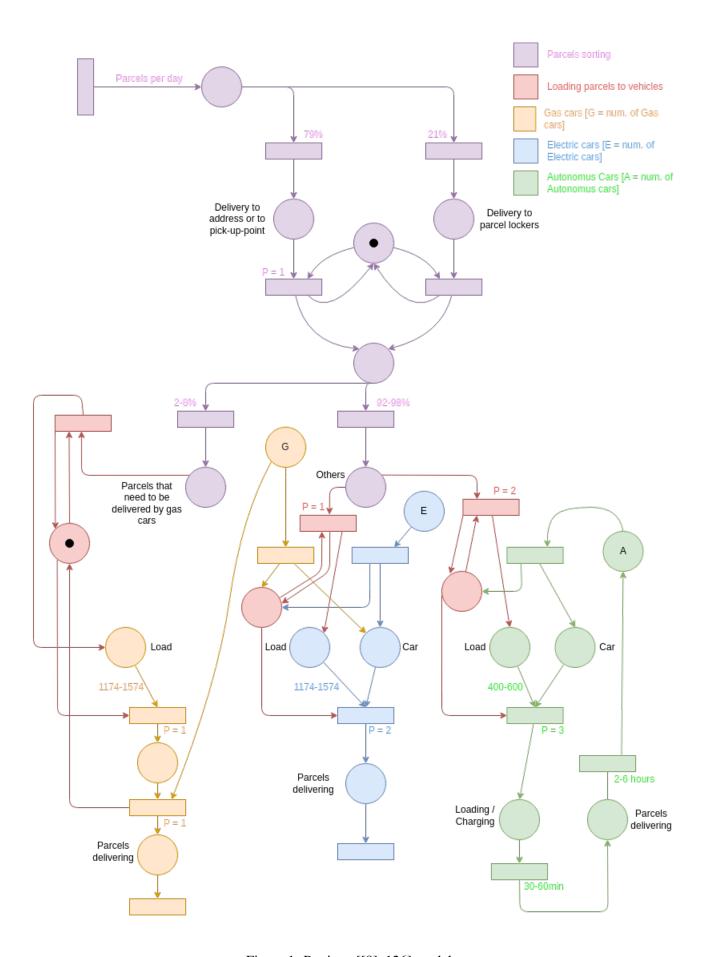


Figure 1: Petri net [[8], 126] model