## **DEPARTMENT OF MECHANICAL ENGINEERING**

## 20ME002 - MANUFACTURING PROCESSES II THEORY OF METAL CUTTING - QUIZ

Student Name:	S. Madhan kumar	
Register Number:	2403713811421009	
Date:	2025-07-30	
Time:	09:43:40	
Duration:	4:25 minutes	
Questions:	20 (Random selection from 75-question	bank)

SCORE: 15/20 (75.0%)

**GRADE:** B

## **DETAILED RESULTS**

Q.No	Your Answer	Correct Answer	Status
1	Soft materials	Hardened steels	✗ Wrong
2	All of the above	All of the above	✓ Correct
3	Cut chip thickness / Uncut chi	Cut chip thickness / Uncut chi	✓ Correct
4	Square of feed rate	Square of feed rate	✓ Correct
5	All of the above	All of the above	✓ Correct
6	Between chip and tool face	Between chip and tool face	✓ Correct
7	Force × velocity	Force × velocity	✓ Correct
8	50-150 m/min	50-150 m/min	✓ Correct
9	Sulfur or lead additions	Sulfur or lead additions	✓ Correct

10	Rake face	Rake face	✓ Correct
11	Tangential, radial, and axial	Tangential, radial, and axial	✓ Correct
12	Brittle materials	Brittle materials	✓ Correct
13	Along the feed direction	Radially inward	<b>X</b> Wrong
14	All of the above	All of the above	✓ Correct
15	All of the above	All of the above	✓ Correct
16	High pressure and low speed	High pressure and low speed	✓ Correct
17	Chip flow direction	All of the above	<b>X</b> Wrong
18	Chip flow angle equals inclina	Chip flow angle equals inclina	✓ Correct
19	Angle between shear plane and	Angle between shear plane and	<b>X</b> Wrong
20	Pure ceramics	Ceramic-metal composites	<b>✗</b> Wrong

This is an auto-generated report from random question selection. Generated on: 2025-07-30 09:43:40