현장에서 수집한 답러닝 데이터

1. 데이터 선정 이유

설비에서 나오는 약 70개 이상의 불량항목의 검출 결과를 csv로 남기는데 항목이 많다보니 검출력에 문제가 생겼을때 트레킹이 어려움이 있다.

2. 데이터 수집 목적

매일 생성되는 ResultMap(csv파일)을 데이터로 활용하여 어느 시점에서 검출력에 문제가 생겼는지(검출력이 일정 수준 이상으로 하락될 시) 변동 시점을 트레킹 할 수 있도록 만드는것이 목적

3. 수집한 데이터

TOTAL COUNT	16319	
PASS COUNT	12184	74.661
REJECT COUNT	2702	16.557
INVALID COUNT	1433	8.781
V5	AA1_An_Stab	34
V10	AA1_An_Stab_DL	81
V10	AA1_Ca_Stab	70
V5	AA1_Ca_Stab	79
V5	AA1_Ca_TopStab	2
V1	AB1_Stab	382
V7	AB1_Stab	2204
V11	AB2_InnerStab	51
V9	AC1_BOTTOM_Pouch	89
V9	AC1_BOTTOM_Side	429
V4	AC1_BOTTOM_Stab_Pouch	2959
V4	AC1_BOTTOM_Stab_Side	3252
V8	AC1_Left_Stab_Side	27
V8	AC1_Right_stab_side	27
V7	AC1_Stab	418
V9	AC1_TOP_Dent_Pouch	307
V9	AC1_TOP_Dent_Side	45
V4	AC1_TOP_Stab_Pouch	1008
V4	AC1_TOP_Stab_Side	1019
V1	AD1_StabUpper	10
V10	BA1_An_Scratch	1
V5	BA1_An_Scratch	7
V10	BA1_Ca_Scratch	297
V5	BA1_Ca_Scratch	502
V1	BB1_Scratch	1044
V7	BB1_Scratch	627
V1	BD1_ScratchUpper	2
V6	CB3_Particle	1
V1	CB3_Side_Particle	160
V7	CB3_Side_Particle	335
V11	DR5 Flec Line Wrinkle	68

TOTAL COUNT	7178	
PASS COUNT	5903	82.237
REJECT COUNT	1076	14.99
INVALID COUNT	199	2.772
V5	AA1_An_Stab	31
V10	AA1_An_Stab_DL	76
V10	AA1_Ca_Stab	62
V5	AA1_Ca_Stab	54
V5	AA1_Ca_TopStab	2
V1	AB1_Stab	300
V7	AB1_Stab	1876
V11	AB2_InnerStab	47
V9	AC1_BOTTOM_Pouch	74
V9	AC1_BOTTOM_Side	330
V4	AC1_BOTTOM_Stab_Pouch	1793
V4	AC1_BOTTOM_Stab_Side	2053
V8	AC1_Left_Stab_Side	20
V8	AC1_Right_stab_side	23
V7	AC1_Stab	333
V9	AC1_TOP_Dent_Pouch	267
V9	AC1_TOP_Dent_Side	41
V4	AC1_TOP_Stab_Pouch	606
V4	AC1_TOP_Stab_Side	614
V1	AD1_StabUpper	8
V5	BA1_An_Scratch	7
V10	BA1_Ca_Scratch	266
V5	BA1_Ca_Scratch	437
V1	BB1_Scratch	866
V7	BB1_Scratch	507
V1	BD1_ScratchUpper	2
V6	CB3_Particle	1
V1	CB3_Side_Particle	144
V7	CB3_Side_Particle	279
V11	DB5_Elec_Line_Wrinkle	61
V5	FA1 An Foldina	4

TOTAL COUNT	16334	
PASS COUNT	13541	82.901
REJECT COUNT	2519	15.422
INVALID COUNT	274	1.677
V5	AA1_An_Stab	29
V10	AA1_An_Stab_DL	76
V10	AA1_Ca_Stab	61
V5	AA1_Ca_Stab	51
V5	AA1_Ca_TopStab	2
V1	AB1_Stab	276
V7	AB1_Stab	1781
V11	AB2_InnerStab	40
V9	AC1_BOTTOM_Pouch	70
V9	AC1_BOTTOM_Side	308
V4	AC1_BOTTOM_Stab_Pouch	1655
V4	AC1_BOTTOM_Stab_Side	1909
V8	AC1_Left_Stab_Side	20
V8	AC1_Right_stab_side	22
V7	AC1_Stab	316
V9	AC1_TOP_Dent_Pouch	250
V9	AC1_TOP_Dent_Side	38
V4	AC1_TOP_Stab_Pouch	558
V4	AC1_TOP_Stab_Side	564
V1	AD1_StabUpper	8
V5	BA1_An_Scratch	7
V10	BA1_Ca_Scratch	251
V5	BA1_Ca_Scratch	417
V1	BB1_Scratch	828
V7	BB1_Scratch	494
V1	BD1_ScratchUpper	2
V6	CB3_Particle	1
V1	CB3_Side_Particle	141
V7	CB3_Side_Particle	265
V11	DB5_Elec_Line_Wrinkle	60
V5	FA1 An Foldina	4

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TOTAL COUNT	15999	
PASS COUNT	12960	81.005
REJECT COUNT	2534	15.838
INVALID COUNT	505	3.156
V5	AA1_An_Stab	18
V10	AA1_An_Stab_DL	44
V10	AA1_Ca_Stab	53
V5	AA1_Ca_Stab	39
V5	AA1_Ca_TopStab	2
V1	AB1_Stab	225
V7	AB1_Stab	1540
V11	AB2_InnerStab	32
V9	AC1_BOTTOM_Pouch	55
V9	AC1_BOTTOM_Side	265
V4	AC1_BOTTOM_Stab_Pouch	1474
V4	AC1_BOTTOM_Stab_Side	1698
V8	AC1_Left_Stab_Side	19
V8	AC1_Right_stab_side	17
V7	AC1_Stab	274
V9	AC1_TOP_Dent_Pouch	206
V9	AC1_TOP_Dent_Side	34
V4	AC1_TOP_Stab_Pouch	500
V4	AC1_TOP_Stab_Side	505
V1	AD1_StabUpper	7
V5	BA1_An_Scratch	7
V10	BA1_Ca_Scratch	212
V5	BA1_Ca_Scratch	355
V1	BB1_Scratch	764
V7	BB1_Scratch	444
V1	BD1_ScratchUpper	1
V6	CB3_Particle	1
V1	CB3_Side_Particle	137
V7	CB3_Side_Particle	228
V11	DB5_Elec_Line_Wrinkle	53
V5	FA1 An Folding	3

TOTAL CO	15472	
PASS COL	12858	83.105
REJECT CO	2160	13.961
INVALID C	454	2.934
V5	AA1_An_Stab	14
V10	AA1_An_Stab_DL	33
V10	AA1_Ca_Stab	43
V5	AA1_Ca_Stab	33
V5	AA1_Ca_TopStab	2
V1	AB1_Stab	187
V7	AB1_Stab	958
V11	AB2_InnerStab	24
V9	AC1_BOTTOM_Pouch	39
V9	AC1_BOTTOM_Side	200
V4	AC1_BOTTOM_Stab_Pouch	1446
V4	AC1_BOTTOM_Stab_Side	1647
V8	AC1_Left_Stab_Side	18
V8	AC1_Right_stab_side	15
V7	AC1_Stab	213
V9	AC1_TOP_Dent_Pouch	178
V9	AC1_TOP_Dent_Side	28
V4	AC1_TOP_Stab_Pouch	492
V4	AC1_TOP_Stab_Side	497
V1	AD1_StabUpper	5
V5	BA1_An_Scratch	6
V10	BA1_Ca_Scratch	174
V5	BA1_Ca_Scratch	300
V1	BB1_Scratch	646
V7	BB1_Scratch	321
V1	BD1_ScratchUpper	1
V6	CB3_Particle	1
V1	CB3_Side_Particle	110
V7	CB3_Side_Particle	179
V11	DB5_Elec_Line_Wrinkle	44
V5	FA1 An Folding	2

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TOTAL COUNT	16785	
PASS COUNT	14397	05 772
		85.773
REJECT COUNT	2108	12.559
INVALID COUNT	280	1.668
V5	AA1_An_Stab	10
V10	AA1_An_Stab_DL	26
V10	AA1_Ca_Stab	31
V5	AA1_Ca_Stab	26
V5	AA1_Ca_TopStab	2
V1	AB1_Stab	134
V7	AB1_Stab	635
V11	AB2_InnerStab	17
V9	AC1_BOTTOM_Pouch	28
V9	AC1_BOTTOM_Side	145
V4	AC1_BOTTOM_Stab_Pouch	952
V4	AC1_BOTTOM_Stab_Side	1146
V8	AC1_Left_Stab_Side	13
V8	AC1_Right_stab_side	13
V7	AC1_Stab	143
V9	AC1_TOP_Dent_Pouch	138
V9	AC1_TOP_Dent_Side	24
V4	AC1_TOP_Stab_Pouch	327
V4	AC1_TOP_Stab_Side	330
V1	AD1_StabUpper	3
V5	BA1_An_Scratch	5
V10	BA1_Ca_Scratch	120
V5	BA1_Ca_Scratch	211
V1	BB1_Scratch	483
V7	BB1_Scratch	227
V1	BD1_ScratchUpper	1
V6	CB3_Particle	1
V1	CB3_Side_Particle	69
V7	CB3_Side_Particle	142
V11	DB5_Elec_Line_Wrinkle	37
V5	FA1 An Foldina	2

TOTAL COUNT	14663		TOTAL COUNT	15663		TOTAL COUNT	6454
PASS COUNT	12149	82.855	PASS COUNT	13358	85.284	PASS COUNT	5382
REJECT COUNT	1953	13.319	REJECT COUNT	2087	13.324	REJECT COUNT	971
INVALID COUNT	561	3.826	INVALID COUNT	218	1.392	INVALID COUNT	101
V5	AA1_An_Stab	5	V5	AA1_An_Stab	4	V10	AA1_An_Stab_DL
V10	AA1_An_Stab_DL	20	V10	AA1_An_Stab_DL	13	V10	AA1_Ca_Stab
V10	AA1_Ca_Stab	22	V10	AA1_Ca_Stab	16	V5	AA1_Ca_Stab
V5	AA1_Ca_Stab	19	V5	AA1_Ca_Stab	14	V1	AB1_Stab
V5	AA1_Ca_TopStab	2	V5	AA1_Ca_TopStab	2	V7	AB1_Stab
V1	AB1_Stab	97	V1	AB1_Stab	67	V11	AB2_InnerStab
V7	AB1_Stab	368	V7	AB1_Stab	235	V9	AC1_BOTTOM_Pouch
V11	AB2_InnerStab	12	V11	AB2_InnerStab	4	V9	AC1_BOTTOM_Side
V9	AC1_BOTTOM_Pouch	21	V9	AC1_BOTTOM_Pouch	16	V4	AC1_BOTTOM_Stab_Pouch
V9	AC1_BOTTOM_Side	99	V9	AC1_BOTTOM_Side	62	V4	AC1_BOTTOM_Stab_Side
V4	AC1_BOTTOM_Stab_Pouch	645	V4	AC1_BOTTOM_Stab_Pouch	347	V8	AC1_Left_Stab_Side
V4	AC1_BOTTOM_Stab_Side	802	V4	AC1_BOTTOM_Stab_Side	441	V8	AC1_Right_stab_side
V8	AC1_Left_Stab_Side	10	V8	AC1_Left_Stab_Side	6	V7	AC1_Stab
V8	AC1_Right_stab_side	10	V8	AC1_Right_stab_side	7	V9	AC1_TOP_Dent_Pouch
V7	AC1_Stab	102	V7	AC1_Stab	53	V9	AC1_TOP_Dent_Side
V9	AC1_TOP_Dent_Pouch	92	V9	AC1_TOP_Dent_Pouch	69	V4	AC1_TOP_Stab_Pouch
V9	AC1_TOP_Dent_Side	18	V9	AC1_TOP_Dent_Side	13	V4	AC1_TOP_Stab_Side
V4	AC1_TOP_Stab_Pouch	201	V4	AC1_TOP_Stab_Pouch	110	V1	AD1_StabUpper
V4	AC1_TOP_Stab_Side	203	V4	AC1_TOP_Stab_Side	111	V10	BA1_Ca_Scratch
V1	AD1_StabUpper	3	V1	AD1_StabUpper	3	V5	BA1_Ca_Scratch
V5	BA1_An_Scratch	3	V5	BA1_An_Scratch	1	V1	BB1_Scratch
V10	BA1_Ca_Scratch	79	V10	BA1_Ca_Scratch	48	V7	BB1_Scratch
V5	BA1_Ca_Scratch	149	V5	BA1_Ca_Scratch	114	V1	BD1_ScratchUpper
V1	BB1_Scratch	354	V1	BB1_Scratch	247	V1	CB3_Side_Particle
V7	BB1_Scratch	147	V7	BB1_Scratch	83	V7	CB3_Side_Particle
V1	BD1_ScratchUpper	1	V1	BD1_ScratchUpper	1	V11	DB5_Elec_Line_Wrinkle
V1	CB3_Side_Particle	55	V1	CB3_Side_Particle	45	V10	EA2_An_Tab_Warp
V7	CB3_Side_Particle	116	V7	CB3_Side_Particle	79	V5	EA2_An_Tab_Warp
V11	DB5_Elec_Line_Wrinkle	28	V11	DB5_Elec_Line_Wrinkle	13	V10	EA2_Ca_Tab_Warp
V5	EA1_An_Folding	2	V10	EA2_An_Tab_Warp	13	V5	EA2_Ca_Tab_Warp
V10	FΔ2 Δn Tah Warn	26	V5	FA2 An Tah Warn	32	V6	FR1 Flec Folding
2	021 04 22			2024 04 22			2021 04 24

OTAL COUNT	6454		TOTAL COUNT	2172	
ASS COUNT	5382	83.39	PASS COUNT	1879	86.51
EJECT COUNT	971	15.045	REJECT COUNT	283	13.029
NVALID COUNT	101	1.565	INVALID COUNT	10	0.46
/10	AA1_An_Stab_DL	2	V10	AA1_An_Stab_DL	1
/10	AA1_Ca_Stab	4	V10	AA1_Ca_Stab	1
/5	AA1_Ca_Stab	5	V5	AA1_Ca_Stab	2
/1	AB1_Stab	21	V1	AB1_Stab	5
/7	AB1_Stab	81	V7	AB1_Stab	13
/11	AB2_InnerStab	3	V11	AB2_InnerStab	2
/9	AC1_BOTTOM_Pouch	7	V9	AC1_BOTTOM_Pouch	3
/9	AC1_BOTTOM_Side	31	V9	AC1_BOTTOM_Side	10
/4	AC1_BOTTOM_Stab_Pouch	111	V4	AC1_BOTTOM_Stab_Pouch	1
/4	AC1_BOTTOM_Stab_Side	167	V4	AC1_BOTTOM_Stab_Side	22
/8	AC1_Left_Stab_Side	2	V8	AC1_Left_Stab_Side	1
/8	AC1_Right_stab_side	2	V8	AC1_Right_stab_side	1
/7	AC1_Stab	13	V9	AC1_TOP_Dent_Pouch	7
/9	AC1_TOP_Dent_Pouch	25	V9	AC1_TOP_Dent_Side	2
/9	AC1_TOP_Dent_Side	4	V1	AD1_StabUpper	1
/4	AC1_TOP_Stab_Pouch	46	V10	BA1_Ca_Scratch	5
/4	AC1_TOP_Stab_Side	46	V5	BA1_Ca_Scratch	10
/1	AD1_StabUpper	2	V1	BB1_Scratch	12
/10	BA1_Ca_Scratch	19	V7	BB1_Scratch	2
/5	BA1_Ca_Scratch	24	V1	BD1_ScratchUpper	1
/1	BB1_Scratch	79	V7	CB3_Side_Particle	3
/7	BB1_Scratch	18	V11	DB5_Elec_Line_Wrinkle	1
/1	BD1_ScratchUpper	1	V10	EA2_An_Tab_Warp	2
/1	CB3_Side_Particle	14	V5	EA2_An_Tab_Warp	5 3 5 3
/7	CB3_Side_Particle	25	V10	EA2_Ca_Tab_Warp	3
/11	DB5_Elec_Line_Wrinkle	2	V5	EA2_Ca_Tab_Warp	5
/10	EA2_An_Tab_Warp	4	V6	EB1_Elec_Folding	3
/5	EA2_An_Tab_Warp	8	V7	EB2_LB_SepFolding	1
/10	EA2_Ca_Tab_Warp	13	V7	EB2_LT_SepFolding	1
/5	EA2_Ca_Tab_Warp	10	V7	EB2_RB_SepFolding	1
/6	FR1 Flec Folding	5	V7	FR2 RT SenFolding	5

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